

BIO-DEK™ Water Clear Sealer LF is a 100% solids, 2-part epoxy material designed for application over finishes that need a durable clear coat and less foam. BIO-DEK™ Water Clear Sealer LF is formulated for easy application on various substrates including Tenacious One Step Flooring materials, the BIO-DEK™ decorative color flake system, and the BIO-DEK™ Bio-Flex system. This material is designed to not blush and to provide a flowless, tough top coat which can be applied by brush, roller, or squeegee.

Certifications in Process

Mil Spec - MIL-PRF 32584 - Type IV, Classes 1 & 2, Grade A, Composition E - Part of Bio-Flex System

| voc | 0 g/l as formulated. Additives may contain unreported trace amounts of VOC |
|--------------------------|---|
| Mix Ratio (by weight) | 2.35:1 partA:partB |
| Color | colorless |
| Thinning | None required |
| Specific Gravity (mixed) | 1.07 |
| Shelf life | 2 years when stored in original, unopened container and not exposed to excessive heat or cold |
| Coverage | 120 sf. @ 10 mils |

Storage/Application Environment

BIO-DEK™ Water Clear Sealer LF - Materials need to be kept in original packaging and stored within 50°-90° F. The same temperature range needs to be held during application. Keep 5° above dew point during application. Note that temperature will greatly affect the pot life and cure times of this material.

Packaging & Ordering Information

Weight & Volume per kit:

6.3 lbs (2.9 kg) or .71 gallons of mixed epoxy

BIO-DEK™ Water Clear Sealer LF Part A contains:

4.3 lbs (2.0 kg) or .47 gallons of product in a premeasured 1 Gallon (3.8L) can

BIO-DEK™ Water Clear Sealer LF Part B contains:

2.0 lbs (.9kg) or .24 gallons of product in a premeasured 1 Quart (.96L) can





Surface Preparation

Proper inspection and preparation of the surface to receive BIO-DEKTM Water Clear Sealer LF is important. Surface must be clean, dry and free of any lose contaminants. If applied over a coating that has cured longer than 24 hours, it is important that the surface is abraided to create a minimum 1-3 mil profile.

Application

To apply, mix BIO-DEK™ Water Clear Sealer LF Part A with a mechanical mixer using a clean Jiffy blade until a homogeneous mixture is evident. Mix in BIO-DEK™ Water Clear Sealer LF Part B using the same mechanical mixer for 1 minute on low to medium speed being careful not to create excessive bubbles. The mixed material can be applied by roller, brush, or squeegee. Use 1/4-3/8" nap or similar solvent resistant, phenolic core roller, high quality synthetic bristle brush or high quality plastic or rubber squeegee.

Cleaning & Safety

Use in well ventilated area. Mixing and application equipment should be cleaned immediately with toluene, xylene or denatured alcohol. Fire and health precautions should be observed when handling solvents. Always refer to current SDS before use.

Warranty

This product is sold without warranty and no implied warranty is to be raised from circumstances accompanying sale or use thereof. Results obtained by the use of BIO-DEKTM compounds and their hardeners depend on workmanship and conditions under which we have no control. Therefore the only guarantee that is given by us is to replace such goods that are defective in manufacture, or give credit at our option. Under no circumstance are we responsible for any damages beyond the price of material, and no charge for labor, expense, or consequential damages will be allowed. If materials prove to be defective, the measure of damages is the price of the defective material. Our salesman or representatives have no authority to extend any guarantees beyond that outlined above. Product is asbestos free and non-toxic.