

BENNETTSAWS
THE  LEADING BLADE MANUFACTURER

 **british design & manufacturing**
a reputation for quality

THE ONE STOP SOLUTION FOR SAW BLADES AND ASSOCIATED PRODUCTS



Ernest Bennett Saws Price List

2025

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Circular sawblades for solid wood

Longitudinal ripping cuts down the grain

(RP)

Application Ripping cuts down the grain of soft and hard dry wood

Material to cut Solid wood

Machine type Table saw, trim saw, multi-rip saw

Feed System MAN / MEC

Saw design Large gullets and hook angle for high feed

Tooth shape Flat top or alternate bevel

D	T	PI	Kf	B	
RP 150	18	2.0	3.0	5/8	£68.08
RP 180	16	2.0	3.0	5/8	£68.61
RP 200	24	2.0	3.0	5/8	£81.78
RP 216	24	2.0	3.0	30	£80.98
RP 230	24	2.0	3.0	30	£84.21
RP 250	24	2.2	3.2	30	£87.66
RP 250	28	2.2	3.2	30	£93.08
RP 260	24	2.0	2.8	30	£87.35
RP 300	24	2.2	3.2	30	£100.19
RP 300	24	2.2	3.2	5/8	£100.19
RP 300	32	2.2	3.2	30	£111.26
RP 300	32	2.2	3.2	5/8	£111.26
RP 315	36	2.2	3.2	30	£120.85
RP 350	24	2.5	3.5	25	£117.81
RP 350	24	2.5	3.5	30	£117.81
RP 350	36	2.5	3.5	25	£135.53
RP 350	36	2.5	3.5	30	£135.53
RP 400	40	2.5	3.5	25	£157.22
RP 400	40	2.5	3.5	30	£157.22
RP 450	44	2.8	4.0	25	£189.21
RP 450	44	2.8	4.0	30	£189.21
RP 500	48	2.8	4.0	1 1/4	£215.13
RP 550	48	3.2	4.4	30	£297.99
RP 550	60	3.2	4.4	30	£321.13
RP 600	56	3.2	4.4	25	£345.47
RP 600	80	3.2	4.4	25	£392.73
RP 660	56	3.2	4.4	25	£386.57
RP 700	60	3.2	4.4	30	£423.78
RP 760	60	3.5	4.8	30	£496.51
RP 800	60	3.5	4.8	30	£531.08
RP 915	60	3.5	4.8	30	£638.17



Circular sawblades for solid wood

Longitudinal ripping cuts down the grain, anti-kick

(AK)

Application Longitudinal cuts

Material to cut Solid dry wood

Machine type Sizing saw

Feed System MAN / MEC

Saw design Chip limited to prevent kick back

Tooth shape Flat top

D	T	PI	Kf	B	
AK 180	18	1.4	2.0	30	£66.29
AK 200	16	1.6	2.2	30	£66.72
AK 300	24	2.2	3.2	30	£100.19
AK 315	24	2.2	3.2	30	£104.13
AK 700	60	3.2	4.4	35	£423.78

Circular Plate Saws

		D	T	PI	Kf	B	
Spring set plate saws		CP	350	54	2.5	1 1/4	£53.14
(CP)		CP	400	60	2.5	1 1/4	£64.14
Application	Cutting down or across the grain of soft and hard dry wood	CP	450	64	2.5	1 1/4	£75.93
Material to cut	Solid wood	CP	500	54	3.0	1 1/4	£125.94
Machine type	Table saw, bench saw, rack bench	CP	560	54	3.0	1 1/4	£151.57
Feed System	MAN / MEC	CP	610	56	3.2	1 1/4	£182.50
Saw design	Spring set, high carbon steel plate saw (Not Tungsten Tipped)	CP	610	72	3.4	1 1/4	£191.35
		CP	660	56	3.4	1 1/2	£217.36
Tooth shape	10 to 25 degree hook for rip and 0 to -30 degree for cross cut, standard or peg shape	CP	710	54	3.5	1 1/2	£251.38
		CP	737	54	3.2	1 1/2	£251.98
		CP	760	60	3.5	1 1/2	£283.54
		CP	762	54	3.0	1 1/2	£255.44
		CP	762	80	3.5	1 1/2	£286.48
		CP	860	54	3.5	1 1/2	£352.08
		CP	915	54	4.2	1 3/4	£450.91

Circular sawblades for solid wood

Circular sawblades for solid wood			D	T	PI	Kf	B	
General cross cut		GX	150	24	2.0	3.0	5/8	£77.15
(GX)		GX	180	30	2.0	3.0	5/8	£89.01
Application	Cross cut and planing cut	GX	200	36	2.0	3.0	30	£98.74
Material to cut	Solid wood, plywood, chipboard and veneer packs	GX	200	36	2.0	3.0	5/8	£98.74
Machine type	Sizing saw	GX	230	36	2.0	3.0	30	£100.47
Feed System	MAN / MEC	GX	230	36	2.0	3.0	5/8	£100.47
Saw design	Standard 10 deg hook	GX	250	40	2.2	3.2	30	£109.34
Tooth shape	Alternate bevel	GX	250	40	2.2	3.2	5/8	£109.34
		GX	300	48	2.2	3.2	30	£133.43
		GX	300	48	2.2	3.2	5/8	£133.43
		GX	315	48	2.2	3.2	30	£137.58
		GX	350	56	2.5	3.5	25	£165.06
		GX	350	56	2.5	3.5	30	£165.06
		GX	400	60	2.5	3.5	25	£187.41
		GX	400	60	2.5	3.5	30	£187.41
		GX	450	72	2.8	4.0	25	£235.42
		GX	500	80	2.8	4.0	25	£269.15
		GX	600	96	3.2	4.4	30	£424.22
		GX	660	80	3.2	4.4	25	£435.03
		GX	700	60	3.2	4.4	35	£423.78
		GX	750	90	3.8	5.6	30	£594.40

Circular sawblades for solid wood

<u>Circular sawblades for solid wood</u>			D	T	PI	Kf	B	
Negative cross cut		NX	215	24	1.8	2.8	30	£79.09
(NX)		NX	216	36	2.0	3.0	30	£97.13
Application	Cross cutting with the saw above the wood	NX	250	40	2.2	3.2	30	£109.34
Material to cut	Solid wood	NX	300	48	2.2	3.2	30	£133.43
Machine type	Pull over cross cut, pendulum saw and radial arm cut off saw	NX	305	60	2.2	3.2	30	£151.46
		NX	315	48	2.2	3.2	30	£137.58
Feed System	MAN / MEC	NX	350	56	2.5	3.5	25	£165.06
Saw design	Negative hook angle to reduce grabbing	NX	350	56	2.5	3.5	30	£165.06
Tooth shape	Alternate bevel	NX	400	60	2.5	3.5	25	£187.41
		NX	450	72	2.8	4.0	25	£235.42
		NX	500	80	2.8	4.0	30	£269.15
		NX	600	96	3.2	4.4	30	£424.22

Circular sawblades for construction saws

<u>Circular sawblades for construction saws</u>			D	T	PI	Kf	B		
Nail-Buster, longitudinal cuts and cross cuts			NB	250	18	2.2	3.4	30	£80.12
(NB)			NB	300	20	2.2	3.4	30	£95.34
Application	Ripping and cross cutting on construction saws		NB	315	20	2.2	3.4	30	£99.27
Material to cut	Solid wood with nails, panel boards and shuttering material with cement		NB	350	24	2.5	3.7	30	£118.68
			NB	400	28	2.5	3.7	30	£140.19
Machine type	Construction saw		NB	450	32	2.8	4.0	30	£169.41
Feed System	MAN / MEC		NB	500	36	2.8	4.4	30	£197.93
Saw design	Strong tooth for manual feed and tough carbide		NB	550	44	3.2	4.8	30	£294.62
Tooth shape	Triple-chip every tooth		NB	600	48	3.5	5.2	30	£352.07

Circular sawblades for universal trimming and sizing

<u>Circular sawblades for universal trimming and sizing</u>			D	T	PI	Kf	B	
Fine cross cutting in solid wood		FX	250	48	2.2	3.2	30	£120.17
(FX)		FX	250	48	2.2	3.2	5/8	£120.17
Application	Longitudinal and cross cutting in thin panel material	FX	300	60	2.2	3.2	30	£150.05
Material to cut	Solid wood, wooden panels and plastic panels	FX	300	60	2.2	3.2	5/8	£150.05
Machine type	Sliding table sizing saw with or without scorer	FX	315	60	2.2	3.2	30	£154.32
Feed System	MAN / MEC	FX	350	72	2.5	3.5	25	£188.69
Saw design		FX	350	72	2.5	3.5	30	£188.69
Tooth shape	Alternate bevel or triple-chip	FX	400	84	2.5	3.5	30	£223.65

Circular sawblades for panel sizing

Circular sawblades for panel sizing			D	T	PI	Kf	B	
Sizing of manufactured panels		MM	150	36	2.0	3.0	5/8	£95.31
(MM)		MM	180	42	2.0	3.0	5/8	£106.51
Application	Longitudinal and cross cutting	MM	200	48	2.0	3.0	5/8	£115.69
Material to cut	Chipboard, MDF, laminates and plastics	MM	216	48	2.0	3.0	30	£113.28
Machine type	Sliding table sizing saw with or without scorer	MM	220	64	2.0	3.0	30	£135.84
Feed System	MAN / MEC	MM	220	64	2.0	3.0	5/8	£135.84
Saw design	High performance carbide	MM	230	60	2.0	3.0	30	£132.98
Tooth shape	Triple-chip	MM	250	60	2.2	3.2	30	£136.43
		MM	250	60	2.2	3.2	5/8	£136.43
		MM	260	70	2.0	2.8	30	£146.68
		MM	300	72	2.2	3.2	30	£166.66
		MM	300	72	2.2	3.2	5/8	£166.66
		MM	350	84	2.5	3.5	30	£206.41
		MM	350	84	2.5	3.5	5/8	£206.41
		MM	400	96	2.5	3.5	30	£241.76
		MM	450	108	2.8	4.0	30	£294.85
		MM	500	120	2.8	4.0	30	£336.70

Circular sawblades for panel sizing

Circular sawblades for panel sizing			D	T	PI	Kf	B	
Panel sizing on laminated chipboard, MDF and plastics (FP)		FP	150	48	2.0	3.0	5/8	£113.46
		FP	180	56	2.0	3.0	30	£126.91
Application	Longitudinal and cross cutting for finished cuts	FP	180	56	2.0	3.0	5/8	£126.91
Material to cut	Chipboard, MDF, laminates and plastics	FP	200	64	2.0	3.0	30	£138.30
Machine type	Sliding table sizing saw with or without scorer	FP	200	64	2.0	3.0	5/8	£138.30
Feed System	MAN / MEC	FP	216	60	2.0	3.0	30	£129.44
Saw design	High performance carbide	FP	250	80	2.2	3.2	20	£163.53
Tooth shape	Triple-chip	FP	250	80	2.2	3.2	30	£163.53
		FP	250	80	2.2	3.2	5/8	£163.53
		FP	300	96	2.2	3.2	30	£199.90
		FP	300	96	2.2	3.2	5/8	£199.90
		FP	350	108	2.5	3.5	25	£241.84
		FP	350	108	2.5	3.5	30	£241.84
		FP	400	120	2.5	3.5	30	£278.00
		FP	450	132	2.8	4.0	30	£334.46

Circular sawblades for panel sizing

Sizing of manufactured panels		PS	300	60	3.0	4.4	30	£187.64
(PS)		PS	300	72	3.0	4.4	30	£208.21
Application	Panel sizing in single sheets or in large packs	PS	320	60	3.2	4.4	50	£198.69
Material to cut	Laminated chipboard and MDF panel material	PS	350	48	3.2	4.6	80	£193.12
Machine type	Panel sizing machine, horizontal beam saw with scorer	PS	350	54	2.8	4.0	75	£170.06
Feed System	MAN / MEC	PS	350	60	3.0	4.4	30	£209.12
Saw design	Thicker body, high performance carbide	PS	350	72	3.0	4.4	60	£230.18
Tooth shape	Triple-chip	PS	350	72	3.2	4.4	60	£233.39
		PS	380	60	3.5	4.8	80	£237.13
		PS	380	72	3.5	4.8	60	£259.65
		PS	400	48	3.0	4.4	75	£210.91
		PS	400	60	3.0	4.4	30	£232.48
		PS	400	60	3.0	4.4	75	£232.48
		PS	400	60	3.2	4.6	75	£239.08
		PS	400	60	3.5	4.8	60	£247.66
		PS	400	72	3.0	4.3	30	£252.50
		PS	400	72	3.0	4.4	30	£254.06
		PS	400	72	3.0	4.4	75	£254.06
		PS	400	72	3.0	4.4	80	£254.06
		PS	430	72	3.0	4.4	75	£269.30
		PS	450	60	3.5	4.8	30	£275.52
		PS	450	60	3.5	4.8	60	£275.52
		PS	450	60	3.5	4.8	80	£275.52
		PS	450	72	3.0	4.4	30	£279.84
		PS	450	72	3.0	4.4	80	£279.84
		PS	450	72	3.2	4.4	80	£284.82
		PS	450	72	3.5	4.8	60	£298.83
		PS	450	72	3.5	4.8	80	£298.83
		PS	460	60	3.5	4.8	30	£281.37
		PS	460	60	3.5	5.0	30	£284.11
		PS	480	60	3.5	5.0	30	£296.09
		PS	480	60	3.5	5.0	80	£296.09
		PS	480	72	3.5	4.8	30	£316.91
		PS	500	60	3.5	5.0	30	£308.40
		PS	500	60	3.5	5.0	40	£308.40
		PS	500	60	3.5	5.0	60	£308.40
		PS	500	60	3.5	5.0	80	£308.40
		PS	520	48	3.5	4.8	60	£294.11
		PS	520	60	3.5	4.8	60	£318.17
		PS	550	60	3.5	5.2	60	£343.64
		PS	560	48	3.9	5.0	100	£337.01
		PS	560	60	3.9	5.0	100	£362.20
		PS	580	48	3.5	5.5	80	£341.84
		PS	580	60	4.0	5.5	40	£388.39
		PS	600	48	4.4	6.2	60	£401.97
		PS	600	48	4.4	6.2	100	£401.97
		PS	600	60	4.4	6.2	60	£431.40
		PS	600	60	4.4	6.2	100	£431.40
		PS	600	72	4.4	6.2	60	£460.84
		PS	600	72	4.4	6.2	100	£460.84
		PS	620	48	4.4	6.2	40	£418.77



Circular sawblades for scoring

<u>Circular sawblades for scoring</u>			D	T	PI	Kf	B	
Scoring of panel material		RT	105	16	2.2	3.2	20	£76.36
(RT)		RT	105	16	2.2	3.2	22	£76.36
Application	Scoring laminate of panels in conjunction with main blade (PS)	RT	120	24	2.2	3.2	20	£97.58
		RT	120	24	2.2	3.2	22	£97.58
Material to cut	Laminated chipboard and MDF panel material	RT	125	24	2.2	3.2	20	£99.14
Machine type	Panel sizing machine, horizontal beam saw or sliding table with scorer	RT	125	24	3.0	4.4	45	£116.00
		RT	150	24	3.0	4.4	45	£120.57
Feed System	MAN / MEC	RT	180	20	3.5	4.8	20	£122.92
Saw design	Reverse taper tip	RT	180	20	3.5	4.8	45	£122.92
Tooth shape	Flat top or alternate bevel	RT	180	36	3.0	4.3	30	£154.81
		RT	200	36	3.0	4.4	20	£158.44
		RT	200	36	3.5	4.8	20	£166.27
		RT	215	42	3.0	4.4	20	£169.65
		RT	300	48	3.0	4.4	50	£217.16
		RT	300	48	3.5	4.8	50	£229.79

Circular sawblades for scoring

Circular sawblades for scoring			D	T	PI	Kf	B	
Scoring of panel material		SC	80	24	2.2	3.6	20	£102.52
(SC)		SC	100	24	2.2	3.6	20	£109.45
Application	Scoring laminate of panels in conjunction with main blade (PS)	SC	105	24	2.2	3.6	20	£111.22
		SC	105	24	2.2	3.6	22	£111.22
Material to cut	Laminated chipboard and MDF panel material	SC	120	24	2.2	3.6	20	£116.68
Machine type	Panel sizing machine, horizontal beam saw or sliding table with scorer	SC	120	24	2.2	3.6	22	£116.68
Feed System	MAN / MEC							
Saw design	Split scorer							
Tooth shape	Flat top or alternate bevel							

Circular sawblades for grooving			D	T	PI	Kf	B	
Groove cutting		GS	125	12	1.0	1.5	30	£65.93
(GS)		GS	125	12	1.5	2.0	30	£68.73
Application	For cutting a groove of a given width	GS	125	12	1.8	2.5	30	£65.49
Material to cut	Solid wood, panel material, plastic and non-ferrous metal	GS	125	12	2.0	3.0	30	£67.30
Machine type	Moulding machine, tenoner, machining centre or bench router	GS	125	12	2.5	3.5	30	£69.87
		GS	125	12	3.0	4.0	30	£77.41
Feed System	MAN / MEC	GS	125	12	3.0	4.5	30	£78.92
Saw design	Parallel sides, anti-kick	GS	125	12	3.0	5.0	30	£80.42
Tooth shape	Flat tops	GS	125	12	4.0	5.5	30	£85.59
		GS	125	12	4.0	6.0	30	£87.08
		GS	125	12	5.0	6.5	30	£107.63
		GS	125	12	5.0	7.0	30	£109.39
		GS	125	12	6.0	7.5	30	£115.41
		GS	125	12	6.0	8.0	30	£117.15
		GS	150	12	1.0	1.5	30	£69.12
		GS	150	12	1.5	2.0	30	£72.22
		GS	150	12	1.8	2.5	30	£68.89
		GS	150	12	2.0	3.0	30	£70.81
		GS	150	12	2.5	3.5	30	£73.67
		GS	150	12	3.0	4.0	30	£82.65
		GS	150	12	3.0	4.5	30	£84.11
		GS	150	12	3.0	5.0	30	£85.59
		GS	150	12	4.0	5.5	30	£91.77
		GS	150	12	4.0	6.0	30	£93.23
		GS	150	12	5.0	6.5	30	£115.97
		GS	150	12	5.0	7.0	30	£117.68
		GS	150	12	6.0	7.5	30	£124.87
		GS	150	12	6.0	8.0	30	£126.60
		GS	150	12	7.0	8.5	30	£133.79
		GS	150	12	7.0	9.0	30	£135.50
		GS	150	12	7.0	9.5	30	£137.22
		GS	150	12	7.0	10.0	30	£138.94
		GS	180	18	1.0	1.5	30	£82.32
		GS	180	18	1.5	2.0	30	£86.64
		GS	180	18	1.8	2.5	30	£83.11
		GS	180	18	2.0	3.0	30	£85.84
		GS	180	18	2.5	3.5	30	£89.81
		GS	180	18	3.0	4.0	30	£102.24
		GS	180	18	3.0	4.5	30	£104.41
		GS	180	18	3.0	5.0	30	£106.58
		GS	180	18	4.0	5.5	30	£114.99
		GS	180	18	4.0	6.0	30	£117.15
		GS	180	18	5.0	6.5	30	£125.56
		GS	180	18	5.0	7.0	30	£149.01
		GS	180	18	6.0	7.5	30	£158.83
		GS	180	18	6.0	8.0	30	£161.36
		GS	180	18	7.0	8.5	30	£171.16
		GS	180	18	7.0	9.0	30	£173.69
		GS	180	18	7.0	9.5	30	£176.22
		GS	180	18	7.0	10.0	30	£178.77

Kikukawa Saws

<u>Kikukawa Saws</u>			D	T	PI	Kf	B	
Kikukawa wood cutting saws		KK	300	48	2.2	3.2	90	£186.80
(KK)		KK	300	72	2.2	3.2	90	£233.32
Application	Cutting down the grain of soft and hard dry wood and panels	KK	300	96	2.2	3.2	90	£279.86
		KK	350	36	2.5	3.5	90	£189.74
Material to cut	Solid wood and panels	KK	350	96	2.5	3.5	90	£313.77
Machine type	Multi-rip Kikukawa machine	KK	420	96	3.0	5.0	90	£448.66
Feed System	MAN / MEC							
Saw design	Collars fitted and cut in half							
Tooth shape	Alternate bevel or triple-chip							

Circular sawblades for aluminium

<u>Circular sawblades for aluminium</u>			D	T	PI	Kf	B		
Panel sizing and cross cut in profile and solid block			AC	200	48	2.0	2.6	30	£112.41
(AC)			AC	230	54	2.0	2.6	30	£121.23
Application	Sizing and cross cutting for machines with minimum lubrication in profiled and solid materials	AC	250	60	2.6	3.2	30	£138.83	
		AC	300	48	2.8	3.3	30	£138.86	
Material to cut	Aluminium, copper, brass, composites and other non-ferrous materials	AC	350	54	3.0	3.5	30	£188.46	
		AC	400	60	3.0	3.6	30	£222.04	
Machine type	Automatic cross cut saw, double mitre, sizing and CNC machining centres	AC	450	72	3.2	4.0	30	£278.27	
		AC	500	60	3.2	4.0	30	£285.23	
Feed System	MAN / MEC	AC	550	60	3.6	5.0	30	£344.27	
Saw design	Thicker, heavy duty body and low tooth profile	AC	600	60	3.8	5.2	30	£390.84	
Tooth shape	Triple-chip								

Circular sawblades for aluminium

Circular sawblades for aluminium			D	T	PI	Kf	B	
Cross cut in profile over 3mm thick		NA	150	48	2	2.8	20	£111.77
(NA)		NA	180	56	2.0	2.6	30	£123.02
Application	Sizing and cross cutting for machines with minimum lubrication in profiled and solid materials	NA	200	64	2.0	2.6	30	£133.92
		NA	220	64	2.0	2.6	30	£131.59
Material to cut	Aluminium, copper, brass, composites and other non-ferrous materials	NA	230	72	2.0	2.6	30	£144.40
		NA	250	80	2.6	3.2	30	£166.09
Machine type	Automatic cross cut saw, double mitre, sizing and CNC machining centres	NA	250	80	2.6	3.2	32	£166.09
		NA	300	72	2.8	3.3	30	£172.81
Feed System	MAN / MEC	NA	330	90	3.0	3.6	30	£237.77
Saw design	Thicker, heavy duty body and low tooth profile	NA	350	84	3.0	3.6	25	£237.28
Tooth shape	Triple-chip	NA	375	108	3.0	3.6	25	£287.48
		NA	400	72	3.0	3.6	25	£241.53
		NA	420	96	3.0	3.6	30	£290.70
		NA	450	96	3.2	4.0	30	£320.36
		NA	500	96	3.2	4.0	30	£349.70
		NA	600	96	3.8	4.4	30	£449.89





Circular sawblades for aluminium

<u>Circular sawblades for aluminium</u>			D	T	PI	Kf	B	
Cross cut in profile over 3mm thick (PA)		PA	150	48	2	2.8	20	£111.77
		PA	180	56	2.0	2.6	30	£123.02
Application	Sizing and cross cutting for machines with minimum lubrication in profiled and solid materials	PA	200	64	2.0	2.6	30	£133.92
		PA	220	64	2.0	2.6	30	£131.59
Material to cut	Aluminium, copper, brass, composites and other non-ferrous materials	PA	230	72	2.0	2.6	30	£144.40
		PA	250	80	2.6	3.2	30	£166.09
Machine type	Automatic cross cut saw, double mitre, sizing and CNC machining centres	PA	250	80	2.6	3.2	32	£166.09
		PA	300	72	2.8	3.3	30	£172.81
Feed System	MAN / MEC	PA	330	90	3.0	3.6	30	£237.77
Saw design	Thicker, heavy duty body and low tooth profile	PA	350	84	3.0	3.6	25	£237.28
Tooth shape	Triple-chip	PA	375	108	3.0	3.6	25	£287.48
		PA	400	72	3.0	3.6	25	£241.53
		PA	420	96	3.0	3.6	30	£290.70
		PA	450	96	3.2	4.0	30	£320.36
		PA	500	96	3.2	4.0	30	£349.70
		PA	600	96	3.8	4.4	30	£449.89
		PA	600	120	3.2	4.0	30	£459.22
		PA	650	120	3.2	4.0	30	£495.48
		PA	710	144	5.0	6.0	50	£775.21

Circular sawblades for aluminium

			D	T	PI	Kf	B	
Cross cut in profile under 3mm thick (NT)		NT	175	64	2.0	2.6	30	£132.84
		NT	200	80	2.0	2.6	30	£155.43
Application	Sizing and cross cutting for machines with minimum lubrication in profiled and solid materials	NT	220	80	2.0	2.6	30	£152.10
		NT	250	100	1.8	2.2	30	£171.33
Material to cut	Aluminium, copper, brass, composites and other non-ferrous materials	NT	250	100	2.6	3.2	30	£193.35
		NT	300	96	2.8	3.3	30	£206.75
Machine type	Automatic cross cut saw, double mitre, sizing and CNC machining centres	NT	330	108	3.0	3.6	30	£266.15
		NT	350	108	3.0	3.6	25	£275.44
Feed System	MAN / MEC	NT	350	108	3.0	3.6	30	£275.44
Saw design	Thicker, heavy duty body and low tooth profile	NT	400	96	3.0	3.6	30	£280.52
Tooth shape	Triple-chip	NT	450	108	3.2	4.0	30	£341.39
		NT	500	120	3.2	4.0	30	£392.69
		NT	550	132	3.5	4.2	30	£464.54

Circular sawblades for aluminium

			D	T	PI	Kf	B	
Cross cut in profile under 3mm thick (PT)		PT	300	96	2.8	3.3	30	£206.75
		PT	330	108	3.0	3.6	30	£266.15
Application	Sizing and cross cutting for machines with minimum lubrication in profiled and solid materials	PT	350	108	3.0	3.6	25	£275.44
		PT	350	108	3.0	3.6	30	£275.44
Material to cut	Aluminium, copper, brass, composites and other non-ferrous materials	PT	400	96	3.0	3.6	30	£280.52
		PT	450	108	3.2	4.0	30	£341.39
Machine type	Automatic cross cut saw, double mitre, sizing and CNC machining centres	PT	500	120	3.2	4.0	30	£392.69
		PT	550	132	3.5	4.2	30	£464.54
Feed System	MAN / MEC							
Saw design	Thicker, heavy duty body and low tooth profile							
Tooth shape	Triple-chip							

Circular sawblades for plastic

<u>Circular sawblades for plastic</u>			D	T	PI	Kf	B	
Cross cut in profile and sheet under 1.5mm thick (PV)		PV	250	32	4.0	5.0	32	£256.20
		PV	250	126	1.8	2.2	5/8	£202.04
Application	Sizing and cross cutting for machines with minimum lubrication in profiles and sheets	PV	250	126	2.6	3.2	30	£228.77
		PV	300	120	2.2	2.8	30	£224.73
Material to cut	Very thin section plastic profiles and sheets	PV	400	120	3.0	3.6	30	£319.49
Machine type	Automatic cross cut saw, double mitre, sizing and CNC machining centres	PV	450	144	3.2	4.0	30	£404.50
		PV	500	66	3.9	4.4	35	£501.03
Feed System	MAN / MEC	PV	500	144	3.2	4.0	30	£435.67
Saw design	High number of teeth							
Tooth shape	Alternate bevel, with or without chamfer, t/chip							

Ferrous metal cutting saws

<u>Ferrous metal cutting saws</u>			D	T	PI	Kf	B	
Steel cutting saws		FE	250	60	1.8	2.2	1	£124.08
(FE)		FE	305	60	1.8	2.2	1	£137.65
Application	Cutting across steel sheet and bar	FE	305	80	1.8	2.2	1	£161.74
Material to cut	Ferrous steel and sandwich material	FE	355	80	2.0	2.4	1	£180.48
Machine type	Portable cut off saw and Wagner type billet saw	FE	350	84	2.5	3.2	30	£201.74
Feed System	MAN / MEC	FE	400	96	2.5	3.2	30	£236.18
Saw design	Rigid tooth form with special steel grade carbide	FE	500	120	3.2	4.0	50	£392.69
Tooth shape	Alternate bevel with land or Braunschweig profile	FE	610	60	4.5	6.0	80	£232.14
		FE	660	60	5.0	6.5	80	£288.17
		FE	710	60	5.0	6.5	80	£570.25
		FE	810	60	5.0	6.5	5 1/2	£681.78
		FE	915	60	5.5	7.5	5 1/2	£877.65
		FE	990	60	5.5	7.5	5 1/2	£987.02
		FE	1060	60	5.5	7.5	5 1/2	£1,095.63

Wide Bandsaws

Ready for use swaged saws

Swaged, set, and sharpened ready to run on the bandsaw machine



All our bandsaws are supplied in Uddeholm 000 steel or equally high quality European steel. Uddeholm 170 grade is also available.

Length	Size	Pitch	Shape	Steel	
16'8	2.5 x 20	1.50	RR	Swedish	£87.94
16'8	3 x 20	1.50	RR	Swedish	£89.33
18'4	3 x 20	1.50	RR	Swedish	£97.22
18'6	3 x 20	1.50	RR	Swedish	£97.22
17'8	3 x 19	1.50	RR	Swedish	£104.05
18'0	3 x 19	1.50	RR	Swedish	£104.05
18'1	3 x 19	1.50	RR	Swedish	£106.94
18'4	3 x 19	1.50	RR	Swedish	£106.94
18'6	3 x 19	1.50	RR	Swedish	£106.94
18'9 1/3	3 x 19	1.50	RR	Swedish	£109.83
20'4	3 x 19	1.50	RR	Swedish	£118.50
20'6	3 x 19	1.50	RR	Swedish	£118.50
18'0	4 x 20	1.50	RR	Swedish	£122.67
18'4	4 x 20	1.50	RR	Swedish	£126.08
17'2	4 x 19	1.75	RR	Swedish	£133.34
17'4	4 x 19	1.75	RR	Swedish	£133.34
17'8	4 x 19	1.75	RR	Swedish	£137.15
18'0	4 x 19	1.75	RR	Swedish	£137.15
18'2	4 x 19	1.75	RR	Swedish	£140.96
18'4	4 x 19	1.75	RR	Swedish	£140.96
18'6	4 x 19	1.75	RR	Swedish	£140.96
19'8	4 x 19	1.75	RR	Swedish	£152.39
19'10	4 x 19	1.75	RR	Swedish	£152.39
20'9	4 x 19	1.75	RR	Swedish	£160.01
21'6 1/4	4 x 19	1.75	RR	Swedish	£167.63
22'0	4.5 x 19	1.75	RR	Swedish	£180.28
23'0	4.5 x 19	1.75	RR	Swedish	£188.47
18'11	5 x 19	1.75	RR	Swedish	£175.04
19'10	5 x 19	1.75	RR	Swedish	£184.25
22'0	5 x 19	1.75	RR	Swedish	£202.68
23'0	5 x 19	1.75	RR	Swedish	£211.89
23'2 3/5	5 x 19	1.75	RR	Swedish	£216.50
23'9	5 x 19	1.75	RR	Swedish	£221.10
24'0	5 x 19	1.75	RR	Swedish	£221.10
24'4	5 x 19	1.75	RR	Swedish	£225.71
25'8	5 x 19	1.75	RR	Swedish	£239.53
23'0	5 x 18	1.75	RR	Swedish	£229.26
27'0	5 x 18	1.75	RR	Swedish	£269.14
25'8	5.5 x 19	1.75	RR	Swedish	£277.10
27'0	5.5 x 19	1.75	RR	Swedish	£287.76
25'8	5.5 x 18	1.75	RR	Swedish	£281.37
27'0	5.5 x 18	1.75	RR	Swedish	£292.19
25'6	6 x 19	1.75	RR	Swedish	£282.65
25'8	6 x 18	1.75	RR	Swedish	£330.90
28'6	6 x 17	1.75	RR	Swedish	£419.35
32'4	7 x 17	1.75	RR	Swedish	£575.87
29'10	8 x 17	1.75	RR	Swedish	£640.45
30'8	8 x 17	1.75	RR	Swedish	£661.80

Wide Bandsaws

HPG stellite tipped saws

1.5 inch pitch

Stellite tipped by plasma welding technology and ground on the latest CNC wet grinders. 'HPG' is our most popular format as people recognise the advantages of longer running times and smoother sawn finish

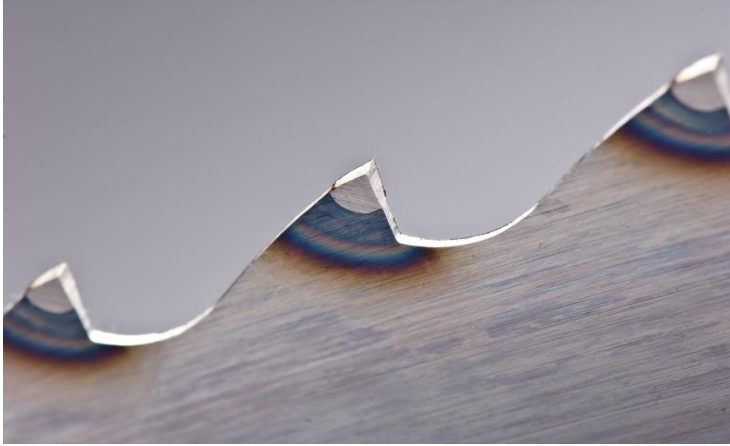


Length	Size	Pitch	Shape	Steel	
16'8	2.5 x 20	1.50	RR	Swedish	£163.59
16'8	3 x 20	1.50	RR	Swedish	£164.99
18'4	3 x 20	1.50	RR	Swedish	£179.55
18'6	3 x 20	1.50	RR	Swedish	£179.55
17'8	3 x 19	1.50	RR	Swedish	£184.15
18'0	3 x 19	1.50	RR	Swedish	£184.15
18'1	3 x 19	1.50	RR	Swedish	£189.27
18'4	3 x 19	1.50	RR	Swedish	£189.27
18'6	3 x 19	1.50	RR	Swedish	£189.27
18'9 1/3	3 x 19	1.50	RR	Swedish	£194.38
20'4	3 x 19	1.50	RR	Swedish	£209.73
20'6	3 x 19	1.50	RR	Swedish	£209.73
18'0	4 x 20	1.50	RR	Swedish	£211.35
18'4	4 x 20	1.50	RR	Swedish	£217.22
17'2	4 x 19	1.50	RR	Swedish	£219.56
17'4	4 x 19	1.50	RR	Swedish	£219.56
17'8	4 x 19	1.50	RR	Swedish	£225.83
18'0	4 x 19	1.50	RR	Swedish	£225.83
18'2	4 x 19	1.50	RR	Swedish	£232.11
18'4	4 x 19	1.50	RR	Swedish	£232.11
18'6	4 x 19	1.50	RR	Swedish	£232.11
19'8	4 x 19	1.50	RR	Swedish	£250.93
19'10	4 x 19	1.50	RR	Swedish	£250.93
20'9	4 x 19	1.50	RR	Swedish	£263.47
21'6 1/4	4 x 19	1.50	RR	Swedish	£276.02
22'0	4.5 x 19	1.50	RR	Swedish	£288.66
23'0	4.5 x 19	1.50	RR	Swedish	£301.78
18'11	5 x 19	1.50	RR	Swedish	£282.68
19'10	5 x 19	1.50	RR	Swedish	£297.56
22'0	5 x 19	1.50	RR	Swedish	£327.32
23'0	5 x 19	1.50	RR	Swedish	£342.20
23'2 3/5	5 x 19	1.50	RR	Swedish	£349.64
23'9	5 x 19	1.50	RR	Swedish	£357.08
24'0	5 x 19	1.50	RR	Swedish	£357.08
24'4	5 x 19	1.50	RR	Swedish	£364.51
25'8	5 x 19	1.50	RR	Swedish	£386.83
23'0	5 x 18	1.50	RR	Swedish	£359.57
27'0	5 x 18	1.50	RR	Swedish	£422.11
25'8	5.5 x 19	1.50	RR	Swedish	£424.40
27'0	5.5 x 19	1.50	RR	Swedish	£440.73
25'8	5.5 x 18	1.50	RR	Swedish	£428.67
27'0	5.5 x 18	1.50	RR	Swedish	£445.16
25'6	6 x 19	1.50	RR	Swedish	£442.76
25'8	6 x 18	1.50	RR	Swedish	£491.01
28'6	6 x 17	1.50	RR	Swedish	£594.85
32'4	7 x 17	1.50	RR	Swedish	£776.01
29'10	8 x 17	1.50	RR	Swedish	£825.20
30'8	8 x 17	1.50	RR	Swedish	£852.70

Wide Bandsaws

HPG stellite tipped saws

1.75 inch pitch



Length	Size	Pitch	Shape	Steel	
16'8	2.5 x 20	1.75	RR	Swedish	£157.45
16'8	3 x 20	1.75	RR	Swedish	£158.85
18'4	3 x 20	1.75	RR	Swedish	£172.86
18'6	3 x 20	1.75	RR	Swedish	£172.86
17'8	3 x 19	1.75	RR	Swedish	£177.65
18'0	3 x 19	1.75	RR	Swedish	£177.65
18'1	3 x 19	1.75	RR	Swedish	£182.59
18'4	3 x 19	1.75	RR	Swedish	£182.59
18'6	3 x 19	1.75	RR	Swedish	£182.59
18'9 1/3	3 x 19	1.75	RR	Swedish	£187.52
20'4	3 x 19	1.75	RR	Swedish	£202.32
20'6	3 x 19	1.75	RR	Swedish	£202.32
18'0	4 x 20	1.75	RR	Swedish	£207.21
18'4	4 x 20	1.75	RR	Swedish	£212.97
17'2	4 x 19	1.75	RR	Swedish	£215.54
17'4	4 x 19	1.75	RR	Swedish	£215.54
17'8	4 x 19	1.75	RR	Swedish	£221.69
18'0	4 x 19	1.75	RR	Swedish	£221.69
18'2	4 x 19	1.75	RR	Swedish	£227.85
18'4	4 x 19	1.75	RR	Swedish	£227.85
18'6	4 x 19	1.75	RR	Swedish	£227.85
19'8	4 x 19	1.75	RR	Swedish	£246.33
19'10	4 x 19	1.75	RR	Swedish	£246.33
20'9	4 x 19	1.75	RR	Swedish	£258.64
21'6 1/4	4 x 19	1.75	RR	Swedish	£270.96
22'0	4.5 x 19	1.75	RR	Swedish	£283.60
23'0	4.5 x 19	1.75	RR	Swedish	£296.50
18'11	5 x 19	1.75	RR	Swedish	£277.38
19'10	5 x 19	1.75	RR	Swedish	£291.98
22'0	5 x 19	1.75	RR	Swedish	£321.18
23'0	5 x 19	1.75	RR	Swedish	£335.78
23'2 3/5	5 x 19	1.75	RR	Swedish	£343.08
23'9	5 x 19	1.75	RR	Swedish	£350.38
24'0	5 x 19	1.75	RR	Swedish	£350.38
24'4	5 x 19	1.75	RR	Swedish	£357.67
25'8	5 x 19	1.75	RR	Swedish	£379.57
23'0	5 x 18	1.75	RR	Swedish	£353.15
27'0	5 x 18	1.75	RR	Swedish	£414.57
25'8	5.5 x 19	1.75	RR	Swedish	£417.15
27'0	5.5 x 19	1.75	RR	Swedish	£433.19
25'8	5.5 x 18	1.75	RR	Swedish	£421.42
27'0	5.5 x 18	1.75	RR	Swedish	£437.62
25'6	6 x 19	1.75	RR	Swedish	£439.78
25'8	6 x 18	1.75	RR	Swedish	£488.02
28'6	6 x 17	1.75	RR	Swedish	£591.58
32'4	7 x 17	1.75	RR	Swedish	£772.28
29'10	8 x 17	1.75	RR	Swedish	£821.75
30'8	8 x 17	1.75	RR	Swedish	£849.14

Other bandsaw items available

Bandsaw guides	Various types of Chaco and Stenner guides	
Bandlube	25 litres	£112.07
	200 litres	£819.60
	1000 litres	£3,031
Felt bandsaw pads	3", 4", 5" and 6" wide x 3/4" thick	
Tension gauges	6" x 3" x 36, 38 or 40 Crown	£31.06
	8" x 3" x 40, 46 or 50 Crown	£37.81
	10" x 3" x 46, 50, 54 and 60 Crown	£40.51
Back straight edges	5 Ft long straight and 1/16 or 1/32 crown	£179.58

Machine Maintenance Guide

Periodic checks on all machines are essential if efficient and trouble free performance is to be maintained. The recommended servicing and lubrication routines, specified by the manufacturers of the various machines, should always be strictly adhered to and the various specified lubricants and spares always available. Likewise it is essential that during the actual working operations the machines are not operated by anyone who is not fully aware of their designated capacity and competent to work their particular machine.

Weekly Checks

- 1.) Saw guides and deflectors
- 2.) Wheel scraper and cleaning pads
- 3.) Lubricant tanks for drip feed lubrication etc
- 4.) Saw straining mechanism
- 5.) Top wheel lifting screws
- 6.) Band mill wheels
- 7.) Saw cleaning assembly
- 8.) Log carriages
- 9.) Log loading equipment
- 10.) General lubrication and cleaning

Monthly Checks

- 1.) Bandsaw wheel bearings
- 2.) Top wheel assembly
- 3.) Saw straining mechanism

Six-Monthly Checks

- 1.) Log carriage wheels and track rails
- 2.) Top guide assembly slides

Annual Checks

- 1.) Carriage track rail alignment
- 2.) Bandsaw wheel faces
- 3.) Bandsaw wheel bearings
- 4.) Re-facing bandsaw wheels
- 5.) Balancing bandsaw wheels
- 6.) Band mill wheel and carriage track alignment

Bandsaw Consumables

The following items in the maintenance of bandsaw machines and bandsaw blades are available from us.

- 1.) Saw guides
- 2.) Lubricants
- 3.) Scrapers and pads
- 4.) Feed rollers

We offer a service for bandsaw machines which includes a full survey followed by a written report, the subsequent supply of parts can then be arranged, inclusive of fitting if necessary. The condition of wheel faces and bearings is often found to be the main cause of poor sawing and sawblade cracking, maintenance on these should be carried out every 3 to 5 years.

Knives

Planer blades 3mm thick

Length	Width	Thickness	
60mm	30mm	3mm	£2.24
80mm	30mm	3mm	£2.70
100mm	30mm	3mm	£3.38
130mm	30mm	3mm	£4.41
150mm	30mm	3mm	£5.09
180mm	30mm	3mm	£6.13
230mm	30mm	3mm	£7.81
240mm	30mm	3mm	£8.14
310mm	30mm	3mm	£10.53

Length	Width	Thickness	
60mm	35mm	3mm	£2.59
80mm	35mm	3mm	£3.07
100mm	35mm	3mm	£3.85
130mm	35mm	3mm	£5.00
150mm	35mm	3mm	£5.78
180mm	35mm	3mm	£6.94
230mm	35mm	3mm	£8.86
240mm	35mm	3mm	£9.24
310mm	35mm	3mm	£11.94



Length	Width	Thickness	
60mm	38mm	3mm	£3.11
80mm	38mm	3mm	£3.96
100mm	38mm	3mm	£4.97
130mm	38mm	3mm	£6.45
150mm	38mm	3mm	£7.45
180mm	38mm	3mm	£8.92
230mm	38mm	3mm	£11.41
240mm	38mm	3mm	£11.92
310mm	38mm	3mm	£15.39

Length	Width	Thickness	
1000mm	25mm	3mm	£30.64
1000mm	30mm	3mm	£29.47
1000mm	32mm	3mm	£31.48
1000mm	35mm	3mm	£33.41
1000mm	38mm	3mm	£38.18
1000mm	40mm	3mm	£39.77

Planer blades 4mm thick			
Length	Width	Thickness	
60mm	35mm	4mm	£3.20
80mm	35mm	4mm	£4.02
100mm	35mm	4mm	£4.83
130mm	35mm	4mm	£6.06
150mm	35mm	4mm	£6.87
180mm	35mm	4mm	£8.10
230mm	35mm	4mm	£10.15
240mm	35mm	4mm	£10.56
310mm	35mm	4mm	£13.41

Length	Width	Thickness	
60mm	38mm	4mm	£3.90
80mm	38mm	4mm	£4.90
100mm	38mm	4mm	£5.91
130mm	38mm	4mm	£7.46
150mm	38mm	4mm	£8.47
180mm	38mm	4mm	£10.02
230mm	38mm	4mm	£12.57
240mm	38mm	4mm	£13.07
310mm	38mm	4mm	£16.66

Length	Width	Thickness	
1000mm	35mm	4mm	£35.79
1000mm	38mm	4mm	£41.36
1000mm	45mm	4mm	£50.11

Planer blades 3mm thick TCT			
Length	Width	Thickness	
60mm	30mm	3mm	£12.03
80mm	30mm	3mm	£16.04
100mm	30mm	3mm	£20.04
130mm	30mm	3mm	£26.06
150mm	30mm	3mm	£30.06
180mm	30mm	3mm	£36.08
230mm	30mm	3mm	£46.13
240mm	30mm	3mm	£47.72
310mm	30mm	3mm	£62.04

Serrated irons 4mm thick	Length	Width	Thickness	
	100mm	30mm	4mm	£6.38
	130mm	30mm	4mm	£8.10
	150mm	30mm	4mm	£9.28
	180mm	30mm	4mm	£11.05
	230mm	30mm	4mm	£13.94

Serrated irons 5mm thick	Length	Width	Thickness	
	130mm	38mm	5mm	£11.44
	170mm	38mm	5mm	£14.14
	230mm	38mm	5mm	£18.26
	240mm	38mm	5mm	£18.99

Serrated irons 8mm thick	Length	Width	Thickness	
	20mm	35mm	8mm	£4.51
	20mm	40mm	8mm	£4.97
	20mm	45mm	8mm	£5.44



Length	Width	Thickness	
40mm	50mm	8mm	£5.60
50mm	50mm	8mm	£6.64
60mm	50mm	8mm	£7.68
80mm	50mm	8mm	£9.79
100mm	50mm	8mm	£11.87
130mm	50mm	8mm	£15.04
150mm	50mm	8mm	£17.12
180mm	50mm	8mm	£20.39
230mm	50mm	8mm	£25.84

Length	Width	Thickness	
40mm	60mm	8mm	£6.46
50mm	60mm	8mm	£7.66
60mm	60mm	8mm	£8.88
80mm	60mm	8mm	£11.27
100mm	60mm	8mm	£13.69
130mm	60mm	8mm	£17.30
150mm	60mm	8mm	£19.70
180mm	60mm	8mm	£23.31
230mm	60mm	8mm	£29.33

Length	Width	Thickness	
40mm	70mm	8mm	£7.43
50mm	70mm	8mm	£8.82
60mm	70mm	8mm	£10.21
80mm	70mm	8mm	£12.99
100mm	70mm	8mm	£15.75
130mm	70mm	8mm	£19.87
150mm	70mm	8mm	£22.66
180mm	70mm	8mm	£26.81
230mm	70mm	8mm	£33.72

Serrated irons bar lengths

Length	Width	Thickness	
650mm	30mm	4mm	£40.18
650mm	35mm	4mm	£50.22
650mm	40mm	4mm	£51.02
650mm	38mm	5mm	£51.02
650mm	30mm	8mm	£52.93
650mm	35mm	8mm	£59.80
650mm	40mm	8mm	£64.41
650mm	45mm	8mm	£72.06
650mm	50mm	8mm	£70.73
650mm	60mm	8mm	£75.33
650mm	70mm	8mm	£83.72
650mm	80mm	8mm	£135.52

TCT turnover knives



Size	Notes	
7.5 12 1.5		£17.96
9.6 12 1.5		£20.12
10.5 12 1.5		£26.87
11 12 1.5		£36.05
12 12 1.5		£19.17
14 14 1.2		£27.01
14 14 2		£17.82
14.3 14.3 2.5		£33.76
15 12 1.5		£17.82
15.7 12 1.5		£29.03
15.7 12 1.5 Bevel ends		£36.19
16 7 1.5 1 Chip-breaker		£52.12
16 7 1.5 2 Chip-breaker		£52.12
17 17 2		£61.30
20 12 1.5		£17.82
20 12 1.5 Bevel ends		£25.38
30 5.5 1.1		£35.51
30 12 1.5		£19.31
30 12 1.5 Bevel ends		£25.52
40 12 1.5		£25.92
40 12 1.5 Bevel ends		£32.81
50 12 1.5		£21.60
50 12 1.5 Bevel ends		£28.76
60 12 1.5		£36.46
60 12 1.5 Bevel ends		£43.48
80 13 2.2		£136.78
80 13 2.2 Bevel ends		£144.61
100 13 2.2		£145.83
120 13 2.2		£182.28
22 22 2 Triangular spurs		£34.57
14 28 2 Diamond spurs		£43.48
15 15 2 Castle tips		£57.52
	Side scorers	£75.21
	Centre points	£80.48

Tersa knives				Size	Grade	
				130mm	10mm 2.3mm	HSS £10.33
				230mm	10mm 2.3mm	HSS £13.55
				235mm	10mm 2.3mm	HSS £14.07
				410mm	10mm 2.3mm	HSS £23.07
				510mm	10mm 2.3mm	HSS £28.71

Centrofix				Size	Grade	
				115mm	12mm 2.7mm	HSS £10.17
				130mm	12mm 2.7mm	HSS £14.39

Centrolock				Size	Grade	
				20mm	16mm 3mm	HSS £1.94
				30mm	16mm 3mm	HSS £2.56
				40mm	16mm 3mm	HSS £3.20
				50mm	16mm 3mm	HSS £3.84
				60mm	16mm 3mm	HSS £4.50
				70mm	16mm 3mm	HSS £5.12
				80mm	16mm 3mm	HSS £5.76
				90mm	16mm 3mm	HSS £6.40
				100mm	16mm 3mm	HSS £7.04
				110mm	16mm 3mm	HSS £7.67
				120mm	16mm 3mm	HSS £8.31
				130mm	16mm 3mm	HSS £8.95
				140mm	16mm 3mm	HSS £9.59
				150mm	16mm 3mm	HSS £10.21
				160mm	16mm 3mm	HSS £10.87
				170mm	16mm 3mm	HSS £11.51
				180mm	16mm 3mm	HSS £12.15
				190mm	16mm 3mm	HSS £12.78
				200mm	16mm 3mm	HSS £13.43
				210mm	16mm 3mm	HSS £14.06
				220mm	16mm 3mm	HSS £14.70
				230mm	16mm 3mm	HSS £15.34
				240mm	16mm 3mm	HSS £15.98
				250mm	16mm 3mm	HSS £16.60
				260mm	16mm 3mm	HSS £17.24
				270mm	16mm 3mm	HSS £17.88
				280mm	16mm 3mm	HSS £18.52
				290mm	16mm 3mm	HSS £19.15
				300mm	16mm 3mm	HSS £19.82
				310mm	16mm 3mm	HSS £20.44
				130mm	16mm 3mm	TCT £36.66
				230mm	16mm 3mm	TCT £64.21
				240mm	16mm 3mm	TCT £66.95

Centrostar				Size	Grade	
				100mm		HSS £9.39
				210mm		HSS £16.43
				230mm		HSS £17.60

Boring Bits

Lip and Spur Drills

Size	Carbide Tipped	
3 X 10 X 57 R/H + L/H	Lip + Spur	£9.24
3 X 10 X 70 R/H + L/H	Lip + Spur	£9.47
4 X 10 X 57 R/H + L/H	Lip + Spur	£7.77
4 X 10 X 70 R/H + L/H	Lip + Spur	£8.27
5 X 10 X 57 R/H + L/H	Lip + Spur	£7.14
5 X 10 X 70 R/H + L/H	Lip + Spur	£7.77
5.5X 10 X 70 R/H+L/H	Lip + Spur	£8.39
6 X 10 X 57 R/H + L/H	Lip + Spur	£7.90
6 X 10 X 70 R/H + L/H	Lip + Spur	£8.39
7 X 10 X 57 R/H + L/H	Lip + Spur	£8.47
7 X 10 X 70 R/H + L/H	Lip + Spur	£8.89
8 X 10 X 57 R/H + L/H	Lip + Spur	£7.49
8 X 10 X 70 R/H + L/H	Lip + Spur	£8.39
10 X 10 X 57 R/H+L/H	Lip + Spur	£8.14
10 X 10 X 70 R/H+L/H	Lip + Spur	£9.07
11 X 10 X 57 R/H+L/H	Lip + Spur	£11.11

Through Drills

Size	Carbide Tipped	
3 X 10 X 57 R/H + L/H	Through	£9.24
3 X 10 X 70 R/H + L/H	Through	£12.67
4 X 10 X 57 R/H + L/H	Through	£9.07
4 X 10 X 70 R/H + L/H	Through	£9.24
5 X 10 X 57 R/H + L/H	Through	£8.39
5 X 10 X 70 R/H + L/H	Through	£9.17
5.5X 10 X 70 R/H+L/H	Through	£9.80
6 X 10 X 57 R/H + L/H	Through	£10.47
6 X 10 X 70 R/H + L/H	Through	£10.90
7 X 10 X 57 R/H + L/H	Through	£10.90
7 X 10 X 70 R/H + L/H	Through	£11.05
8 X 10 X 57 R/H + L/H	Through	£9.82
8 X 10 X 70 R/H + L/H	Through	£11.38
10 X 10 X 57 R/H+L/H	Through	£10.72
10 X 10 X 70 R/H+L/H	Through	£11.42

Laser Drills

Size	Carbide Tipped	
4 X 10 X 57 R/H + L/H	Laser	
4 X 10 X 70 R/H + L/H	Laser	
5 X 10 X 57 R/H + L/H	Laser	£9.14
5 X 10 X 70 R/H + L/H	Laser	£10.64
5.5X 10 X 70 R/H+L/H	Laser	
6 X 10 X 57 R/H + L/H	Laser	£9.24
6 X 10 X 70 R/H + L/H	Laser	£10.82
7 X 10 X 57 R/H + L/H	Laser	
7 X 10 X 70 R/H + L/H	Laser	
8 X 10 X 57 R/H + L/H	Laser	£9.78
8 X 10 X 70 R/H + L/H	Laser	£11.06
10 X 10 X 57 R/H+L/H	Laser	£10.47
10 X 10 X 70 R/H+L/H	Laser	£11.38
11 X 10 X 57 R/H+L/H	Laser	

Lip and Spur Drills

Size	Solid Carbide	
3 X 10 X 57 R/H + L/H	Lip + Spur	£11.09
3 X 10 X 70 R/H + L/H	Lip + Spur	
3 X 8 X 57 R/H + L/H	Lip + Spur	£11.09
4 X 10 X 57 R/H + L/H	Lip + Spur	
4 X 10 X 70 R/H + L/H	Lip + Spur	
5 X 10 X 57 R/H + L/H	Lip + Spur	
5 X 10 X 70 R/H + L/H	Lip + Spur	
5.5X 10 X 70 R/H+L/H	Lip + Spur	
6 X 10 X 57 R/H + L/H	Lip + Spur	
6 X 10 X 70 R/H + L/H	Lip + Spur	
7 X 10 X 57 R/H + L/H	Lip + Spur	

Through Drills

Size	Solid Carbide	
3 X 10 X 57 R/H + L/H	Through	£9.54
3 X 10 X 70 R/H + L/H	Through	
3 X 8 X 57 R/H + L/H	Through	
4 X 10 X 57 R/H + L/H	Through	£11.27
4 X 10 X 70 R/H + L/H	Through	£12.52
5 X 10 X 57 R/H + L/H	Through	£11.57
5 X 10 X 70 R/H + L/H	Through	£12.52
5.5X 10 X 70 R/H+L/H	Through	
6 X 10 X 57 R/H + L/H	Through	£11.57
6 X 10 X 70 R/H + L/H	Through	£12.83
7 X 10 X 57 R/H + L/H	Through	£14.10
7 X 10 X 70 R/H + L/H	Through	£14.46
8 X 10 X 57 R/H + L/H	Through	£13.77
8 X 10 X 70 R/H + L/H	Through	£15.34
10 X 10 X 57 R/H+L/H	Through	£21.43
10 X 10 X 70 R/H+L/H	Through	£23.14

Jobber Drills

Size	Hand		
2.0mm	Left	Each	£3.50
2.5mm	Left	Each	£3.69
3.0mm	Left	Each	£3.69
4.0mm	Left	Each	£4.54
5.0mm	Left	Each	£5.44

Size	Hand		
2.0mm	Right	Box of 10	£6.38
2.5mm	Right	Box of 10	£6.38
3.0mm	Right	Box of 10	£6.38
4.0mm	Right	Box of 10	£6.95
5.0mm	Right	Box of 10	£8.22

Drill Adaptors

Size	Hand	
2.0mm	Left and Right	£8.68
2.5mm	Left and Right	£8.68
3.0mm	Left and Right	£8.68
4.0mm	Left and Right	£8.68
5.0mm	Left and Right	£8.68

Tool Room Items

Saw tips

Application	Length	Thickness	Width	
Wood and Non-Ferrous Materials	8.0	2.3	3.0	£20.85
Wood and Non-Ferrous Materials	8.0	2.3	3.5	£21.68
Wood and Non-Ferrous Materials	8.0	2.3	3.6	£20.14
Wood and Non-Ferrous Materials	8.0	2.3	3.8	£21.55
Wood and Non-Ferrous Materials	8.0	2.3	4.0	£22.68
Wood and Non-Ferrous Materials	8.0	2.3	4.6	£22.68
Wood and Non-Ferrous Materials	8.0	2.3	4.8	£23.66
Wood and Non-Ferrous Materials	8.0	2.3	6.0	£36.31
Wood and Non-Ferrous Materials	8.0	2.3	6.8	£40.64
Wood and Non-Ferrous Materials	9.0	2.7	3.6	£22.37
Wood and Non-Ferrous Materials	9.0	2.7	4.3	£27.14
Wood and Non-Ferrous Materials	9.0	2.7	4.5	£30.66
Wood and Non-Ferrous Materials	9.0	2.7	4.7	£31.90
Wood and Non-Ferrous Materials	9.0	2.7	4.8	£32.62
Wood and Non-Ferrous Materials	9.0	2.7	5.6	£36.88
Wood and Non-Ferrous Materials	9.0	2.7	5.8	£39.18
Wood and Non-Ferrous Materials	10.5	3.0	3.5	£28.08
Wood and Non-Ferrous Materials	10.5	3.0	3.6	£24.24
Wood and Non-Ferrous Materials	10.5	3.0	3.8	£26.46
Wood and Non-Ferrous Materials	10.5	3.0	4.1	£26.52
Wood and Non-Ferrous Materials	10.5	3.0	4.7	£32.06
Wood and Non-Ferrous Materials	10.5	3.0	5.1	£41.32
Wood and Non-Ferrous Materials	10.5	3.0	6.0	£43.20
Wood and Non-Ferrous Materials	10.5	3.0	10.5	£85.39
Wood and Non-Ferrous Materials	10.5	3.5	4.2	£33.09
Wood and Non-Ferrous Materials	10.5	3.5	4.5	£36.44
Wood and Non-Ferrous Materials	10.5	3.5	5.0	£41.40
Wood and Non-Ferrous Materials	10.5	3.5	5.5	£45.64
Wood and Non-Ferrous Materials	10.5	3.5	6.0	£51.24
Wood and Non-Ferrous Materials	10.5	3.5	6.5	£53.25
Wood and Non-Ferrous Materials	10.5	3.5	7.0	£59.78
Wood and Non-Ferrous Materials	10.5	3.5	7.2	£66.06
Wood and Non-Ferrous Materials	10.5	3.5	8.0	£81.30
Wood and Non-Ferrous Materials	10.5	3.5	8.5	£77.63
Wood Groovers	13.0	4.0	4.8	£128.40
Wood Groovers	13.0	4.0	6.4	£150.14
Wood Groovers	13.0	4.0	8.0	£171.89
Wood Groovers	13.0	4.0	9.5	£193.04
Wood Groovers	13.0	4.0	11.0	£215.08
Wood Groovers	13.0	4.0	12.7	£236.83
Wood Groovers	13.0	4.0	14.0	£258.58
Wood Groovers	13.0	4.0	15.8	£280.62
Wood Groovers	13.0	4.0	19.0	£323.53
Wood Groovers	13.0	4.0	25.4	£446.85



Application	Length	Thickness	Width	
Panel Saws	8.0	2.3	3.6	£18.71
Panel Saws	9.0	2.7	4.5	£32.18
Panel Saws	9.0	2.7	5.6	£40.19
Panel Saws	10.5	3.0	4.5	£36.95
Panel Saws	10.5	3.0	4.8	£40.22
Panel Saws	10.5	3.0	5.0	£41.26
Panel Saws	10.5	3.0	5.3	£43.67
Panel Saws	10.5	3.5	4.5	£42.79
Panel Saws	10.5	3.5	5.0	£48.03
Panel Saws	10.5	3.5	5.3	£51.21
Panel Saws	10.5	3.5	5.5	£52.81
Panel Saws	10.5	3.5	7.0	£69.69
Panel Saws	12.5	3.0	5.4	£54.37
Panel Saws	13.0	4.0	5.4	£70.35
Panel Saws	13.0	4.0	5.8	£76.23
Panel Saws	13.0	4.0	6.5	£87.94
Panel Saws	13.0	4.0	6.7	£87.94

Profile Grinding wheels



Weinig	225	5	60 Blue	£27.14
	200	2 R1.0	60 Dia	£191.40
	200	3 R1.5	60 Dia	£191.40
	200	4 R2.0	60 Dia	£191.40
	200	2 R1.0	60 CBN	£191.40
	200	3 R1.5	60 CBN	£191.40
	200	4 R2.0	60 CBN	£191.40
	150	5	60 CBN	£191.40
Wadkin	225	5	1 1/4 Blue	£27.14
	200	2 R1.0	1 1/4 Dia	£191.40
	200	3 R1.5	1 1/4 Dia	£191.40
	200	4 R2.0	1 1/4 Dia	£191.40
	200	4.7 R4.7	1 1/4 Dia	£191.40
	200	2 R1	1 1/4 CBN	£191.40
	200	3 R1.5	1 1/4 CBN	£191.40
	200	4 R2.0	1 1/4 CBN	£191.40
	200	4.7 R4.7	1 1/4 CBN	£191.40

Profile Grinder Parts

Stylus			
Weinig	2 R1.0		£49.62
	3 R1.5		£49.62
Wadkin	4 R2.0		£49.62
	4.7 R2.35		£49.62
PCD Dresser			
Weinig	M8	1mm Thread	£81.02
Wadkin	M8		£54.01

Jointing stones

Weinig Stab	160 x 60 x 15	£38.08
Weinig stab	165 x 60 x 15 White	£38.08
Dowel stone	12.5mm dia x 125	£11.34
Dowel Stone	16mm Dia x 125	£18.90
Jointing Stone	100 x 20 x 6	£13.50
	100 x 20 x 15	£13.77
	115 x 45 x 13.5 Teardrop	£29.17
Weinig	330 x 60 x 15	£37.27
	330 x 75 x 19	£40.51

Ultrasonic tanks

Ultrasonic Tank 4800	500L x 300W x 400D	£4,051
Tank lid		£86.42
Heavy duty basket		£265.32
Ultrasonic cleaning fluid	5 litres	£27.41

Hydro grease gun

Wanner high pressure gun	£398.32
EP 2 grease cartridge	£4.05
Grease gun spare parts available from stock	



Sharpening Services

RFU Bandsaws

Swaged bandsaws levelled, re-tensioned and sharpened	Length	Width	
	Upto 20' 0	3"	£18.29
	Upto 20' 0	4"	£19.94
	Upto 27' 0	6"	£24.16
	Upto 31' 0	8"	£32.06
	Upto 36' 0	9"	£41.45
	Upto 40' 0	10"	£52.13

HPG Stellite tipped

Stellite tipped bandsaws levelled, re-tensioned and sharpened	Length	Width	
	Upto 20' 0	3"	£32.84
	Upto 20' 0	4"	£37.61
	Upto 27' 0	6"	£43.24
	Upto 31' 0	8"	£51.77
	Upto 36' 0	9"	£64.74
	Upto 40' 0	10"	£71.50

HPG Stellite re-tipped

Stellite tipped bandsaws levelled, re-tensioned, re-tipped, sideground and sharpened	Length	Width	Pitch	
	Upto 20' 0	3"	30mm	£117.29
	Upto 20' 0	4"		£134.50
	Upto 25' 0	5"		£193.55
	Upto 27' 0	6"		£234.36

Length	Width	Pitch	
Upto 20' 0	3"	1 1/4" - 32mm	£90.72
Upto 20' 0	4"		£107.91
Upto 25' 0	5"		£164.22
Upto 27' 0	6"		£221.69

Length	Width	Pitch	
Upto 20' 0	3"	1 1/2" - 38mm	£89.15
Upto 20' 0	4"		£98.52
Upto 25' 0	5"		£142.72
Upto 27' 0	6"		£166.80
Upto 31' 0	8"		£191.51
Upto 36' 0	9"		£247.26
Upto 40' 0	10"		£274.75

Length	Width	Pitch	
Upto 20' 0	3"	1 3/4" - 45mm	£82.89
Upto 20' 0	4"		£95.40
Upto 25' 0	5"		£134.89
Upto 27' 0	6"		£164.68
Upto 31' 0	8"		£189.08
Upto 36' 0	9"		£239.29
Upto 40' 0	10"		£265.88

Length	Width	Pitch	
Upto 25' 0	5"	2" - 50mm	£125.12
Upto 27' 0	6"		£145.68
Upto 31' 0	8"		£179.39
Upto 36' 0	10"		£233.66
Upto 40' 0	10"		£259.62

Miscellaneous bandsaw repairs

Extra Ground & Re-Set	
Extra Tension & Levelling	
Sideground	£15.17
Cracks Welded	£10.09
Joints Welded	£10.09
Teeth Rebuilt	£10.09
Re-Profiling	£17.28
Resin Removed	£10.09
Twist Removed	£33.85
Re-cut & Serviced	New price less 25%

Narrow bandsaws

Sharpening	Per Foot	£1.17
Joints Welded		£7.11

T.C.T sharpening

No. Of Teeth	ATB	T/Chip
Upto 28	£7.12	
Upto 32	£8.14	
Upto 36	£9.14	
Upto 40	£9.77	
Upto 44	£10.79	
Upto 48	£11.73	£14.46
Upto 56	£13.70	£16.81
Upto 60	£13.70	£18.06
Upto 64	£14.47	£19.24
Upto 72	£14.94	£21.66
Upto 80	£16.56	£24.00
Upto 84	£17.36	£24.47
Upto 96	£18.07	£25.26
Upto 108	£18.31	£25.34
Upto 128	£20.41	£26.43
Upto 144	£23.30	£28.38
Upto 180	£28.16	£34.17
Saws Over 24" Dia (600mm)	£0.55	per tooth
Saws Over 30" Dia (760mm)	£0.86	per tooth

TCT repairs

Smithing	Upto 24"	Per Inch	£1.40
	Upto 36"	Per Inch	£1.88
	Upto 48"	Per Inch	£2.34
New Tips	Upto 24"	Each	£3.67
	Over 24"	Each	£4.38
Extra Ground		Plus 50%on sharpening	
Saw Thicker Than 5mm kerf		Plus 50%on sharpening	
Bevel Changed	Upto 24"	Plus 100%on sharpening	
	Over 24"	Plus 200%on sharpening	
Re-Gulleted		Per Inch	£1.17
Teeth Re-Built		Each	£13.84
Side Ground		Per Tooth	£0.71
Re-Bored	TCT	EBS	£9.54
		Others	£14.07

New Pin Holes	Diamond	Upto 1000mm	£28.16
		Over 1000mm	£46.93
	TCT	EBS	£5.23
		Others	£7.66
	Diamond	Upto 1000mm	£9.54
		Over 1000mm	£18.84
Plate Glazed/Aluminium Removed			£6.72
Bush Fitted	Up to 40mm		£8.21
	41mm - 80mm		£12.35
	Over 81mm		£24.63
Complete Recondition		75% of New Saw Net Price	

Circular plate saws

Gullet, Sharpen And Set	Per Inch	£1.49
Recut	Per Inch	£2.14
Smithing Upto 36"	Per Inch	£1.97
Smithing Upto 48"	Per Inch	£2.47

High speed steel circular saws

Diameter		
Upto 250	Regrind	£12.35
Upto 300		£14.62
Upto 350		£16.96
Upto 450		£19.71
Up to 550		£28.32
Upto 250	Recut	£18.45
Upto 300		£22.05
Upto 350		£25.34
Upto 450		£29.56
Up to 550		£50.74

Chip-breaker Plus 50%

Friction Saws

Reground	Per Inch	£2.66
Recut	Per Inch	£4.77

Inserted Tooth Saws

Reground	Upto 30"	Per Inch	£1.88
Reground	Upto 36"	Per Inch	£2.18
Fitting New Teeth And Holders		Each	£31.21
New Teeth		Per 100	
New Holders		Per 100	
Smithing Upto 36"		Per Inch	£2.04
Smithing Upto 48"		Per Inch	£2.50

Splitting Saws

H.S.S or TCT tipped

Reground			
8 Tooth	Pos Hook		£18.61
16 Tooth	Pos Hook		£26.83
8 Tooth	4Neg/4Pos		£24.87
12 Tooth	6Neg/6Pos		£33.23

16 Tooth	8Neg/8Pos		£40.90
20 Tooth	10Neg/10Pos		£48.63
New Tips	Upto 4.4mm Kerf	Each	£20.40
	Over 4.4mm Kerf	Each	£24.87
	Long Tips	Each	£29.24

Complete Retip New List Price Less 20%

Machine Knives And Irons

HSS

Minimum

Planer Blades	£3.70	Per Inch	£0.65
Side Irons	£5.10	Per Inch	£1.03
Machine Knives	£5.10	Per Inch	£1.03
Profile Knives 1 curve		Per Inch	£7.43
Profile Knives 2 curves		Per Inch	£11.16
Profile Knives 3 curves		Per Inch	£14.82

TCT

Minimum

Planer Blades	£7.00	Per Inch	£1.61
Side Irons	£11.25	Per Inch	£2.72
Machine Knives	£11.25	Per Inch	£2.72
Profile Knives 1 curve		Per Inch	£11.16
Profile Knives 2 curves		Per Inch	£14.82
Profile Knives 3 curves		Per Inch	£18.63

Handsaws

Sharpen And Set	£11.34
Recut	£17.28
New Blade Fitted	£25.96
New Handle	£25.96
2 Man Crosscut	£43.24

Tenon Saws

Sharpen And Set	£8.76
Recut	£17.28
New Blade Fitted	£25.96
New Handle	£25.96

Chainsaws

Reground	£16.11
Link Replaced	£12.35
Long Chains	£31.05

Mortices

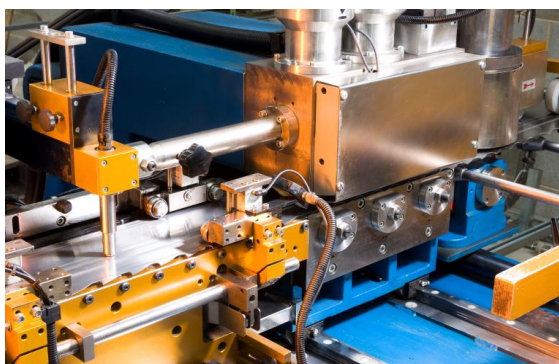
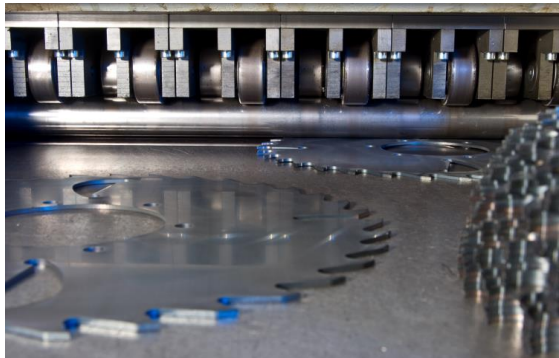
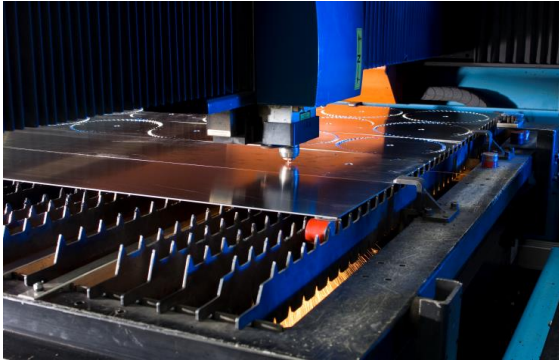
Chains Reground	£16.96
Chains Repaired	£31.05
New Bearings	£25.96
Chisel And Bit Reground	£17.28

Chisels

Stone or Wood	Per Inch	£7.90
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Router Cutters

Reground	£5.63
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Ernest Bennett (Sheffield) Ltd
Caxton Way
Dinnington
Sheffield
South Yorkshire
S25 3QE



Tel +44 1909 567801
Fax +44 1909 562644
E-mail info@ebsaws.com
Website www.ebsaws.com

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