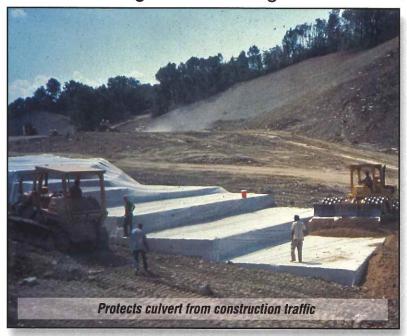
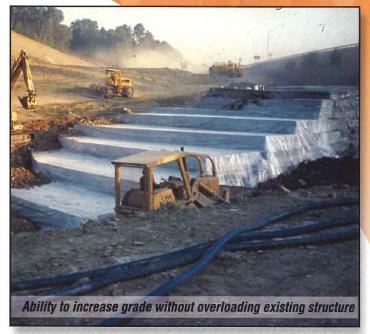
## REDUCED CONSTRUCTION LOADS

# Elastize II EF Prevents Overloading of an Underground Structure





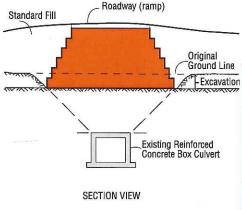
#### Problem

A two ramp interchange needed to be built for an Interstate Highway. A portion of the new ramp was over an underground culvert structure that could not support additional loads. What is the most economical method to construct these exit/entrance ramps over the existing culvert?

#### Discussion

The conventional construction methods of soil fill and compaction would overload and damage the existing culvert.

Strengthening the culvert would require sheeting the excavation around the culvert, excavating a great quantity of fill material, demolishing the box culvert, forming and casting a new culvert. Then finishing construction by adding numerous layers of fill up to the new ramp height with great deal of compaction for each new layer.



# New Roadway Existing Interstate Existing Culvert New Roadway Existing Culvert New Roadway (ramp)

#### Solution

After a value engineering study, it was determined that the most economical solution was to load balance using Elastizell EF. Excavation quantities were determined at the critical section so that the necessary quantities of Elastizell EF would bring the ramp to proper grade without overloading the box culvert.

The desired fill area was formed and the Elastizell EF was pumped into place. This prevented any overloading of the culvert during construction when it was the most susceptible to damage.

### **Advantages**

- The low density Elastizell EF permits a 4 to 1 increase in fill depth to existing fill removal by load balancing.
- Minimal excavation creates less runoff and faster construction.
- Culvert kept intact so no need for supplemental drainage system during construction.
  - The speed of Elastizell EF solution will result in faster project completion.
  - Elastizell EF is self consolidating and requires no compaction.

# BASIC PHYSICAL PROPERTIES

## Elastizell EF

\*Greater values may be obtained if required per Elastizell Corporation design.

| CLASS | MAXIMUM CAST<br>DENSITY pcf (kg/m³) | MINIMUM<br>COMPRESSIVE<br>STRENGTH* psi (Mpa) | ULTIMATE<br>BEARING CAPACITY<br>Tons/sf (kN/m²) |
|-------|-------------------------------------|---|---|
|       | 24 (384)                            | 10 (0.07)                                     | 0.7 (69)  |
|       | 30 (480)                            | 40 (0.28)                                     | 2.9 (276)                                       |
|       | 36 (576)                            | 80 (0.55)                                     | 5.8 (552)                                       |
| IV    | 42 (672)                            | 120 (0.83)                                    | 8.6 (827)                                       |
| V     | 50 (800)                            | 160 (1.10)                                    | 11.5 (1103)                                     |
| VI    | 80 (1280)                           | 300 (2.07)                                    | 21.6 (2068)                                     |

# Comparison of Maximum Fill Material Densities

#### **ELASTIZELL EF**

Class I 24 pcf (384 kg/m³)
Class II 30 pcf (480 kg/m³)
Class III 36 pcf (576 kg/m³)
Class IV 42 pcf (672 kg/m³)
Class V 50 pcf (800 kg/m³)
Class VI 80 pcf (1280 kg/m³)

 Water
 62.4 pcf (1000 kg/m³)

 Lightweight Aggregates
 60-90 pcf (961-1442 kg/m³)

 Flowable Fills
 90+ pcf (1442+ kg/m³)

 Soils
 120 pcf (1922 kg/m³)

 Aggregates, Asphalts
 125 pcf (2002 kg/m³)

 Lean Concrete
 145 pcf (2323 kg/m³)

For specific design values and more detailed specifications, as well as design assistance, please contact the ELASTIZELL CORPORATION OF AMERICA or our local applicator below.



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