

8-30-2019

SPC EXTRUDED RIGID CORE Installation, Care and Warranty

PLEASE READ ALL INSTALLATION INSTRUCTIONS CAREFULLY BEFORE YOU BEGIN INSTALLATION. IMPROPER INSTALLATION WILL VOID WARRANTY.

- Always check Rigid Core (SPC) panels for defects such as chips and color or sheen differences under well-lit conditions. Also check that the click channel is clean and free of debris. Always work out of multiple boxes to mix product to achieve proper pattern repeat and color appearance. Color variations between flooring, samples, and replacement material is expected and is not a product defect.
- If the appearance of a board is questionable for either dimensions or appearance, the installer should not use this piece. A replacement carton can be obtained through your dealer in a reasonable time.

NOTE: SPC can be installed above, on and below grade. SPC is installed as a floating floor only. Direct glue down applications require the removal of the attached pad and a full spread adhesive manufactured exclusively for LVP and LVT. Never use an adhesive that is recommended for multiple products. Follow the manufacturer's installation instructions.

Walls, subfloors, and installed floors in buildings and houses move. A minimum of 1/4" gap for expansion is recommended between the installed floor and any adjacent perimeter wall, vertical structure, or wood based floor (laminated or hardwood).

Subfloor Preparation

SPC is a waterproof product. Moisture will not damage the product. When installed, it does not produce a moisture barrier nor does it protect the walls or structure of the home from moisture. Only installing a moisture barrier in a crawl space or under the SPC over a concrete floor can insure this. Please see below Subfloor Requirements section for moisture limits to protect the home from moisture damage.

Jobsite Preparation Before Installation

The responsibility for installation of SPC is with the local job site installer. Every plank and/or tile must be inspected prior to installation for color variation, finish condition, sheen variation, and quality. This inspection should be conducted with proper lighting available. Any boards that are not acceptable should not be installed. Contact your dealer immediately to obtain replacement boards. ELITE FLOORING SOLUTIONS is not responsible for the installation of flooring with obvious defects.

It is the responsibility of the local job installer to ensure that the jobsite and subfloor meet the requirements of these installation instructions. ELITE FLOORING SOLUTIONS is not responsible for failure of this SPC flooring caused by unsatisfactory jobsite and/or subfloor conditions.

Crawl spaces – For the protection of the home, when installing a moisture barrier in a crawl space, minimum crawl spaces of 18” are required from the ground to the underside of the joists. A vapor barrier of 6-20 mil thick polyethylene film with 6” sealed lap joints should be used. Moisture resistant tape should be used as the vapor barrier sealant at the lap joints. Venting for the crawl space should be at least 1.5% of the crawl space square footage. Vents should be located for cross-ventilation of the crawl space. Local regulations should prevail at all times.

Before floor installation, the room conditions in the installation area (temperature and moisture) should be at normal year-round conditions for at least one week prior to and during flooring installation. Acclimation of SPC is not required before installation. Recommended installation room conditions are temperatures between 40 to 110 degrees F. Never install below 40 degrees or above 110 degrees F.

Removing Old Adhesives:

Asphaltic “cut-back” adhesives can stain SPC flooring. These must be 100% removed, encapsulated or covered with plywood underlayment. Some previously manufactured cutback adhesives contained asbestos fibers, which are not readily identifiable. Do not use power removal devices, which can create dust. The use of solvent-based adhesive removers is never recommended. NOTE: If d-limonene (citrus based) cleaners/removers are used (Orange All), subfloor must be thoroughly rinsed. If

complete removal of old adhesives or covering them with plywood is not possible, the use of a Portland Based Leveling or Patching Compound is acceptable. Please follow manufacturer's instructions carefully.

For "Recommended Work Practices for the Removal of Resilient Floor Coverings" write to the Resilient Floor Covering Institute, 966 Hungerford Dr., Suite 12-B, Rockville, MD 20850.

Subfloor Requirements

All subfloors must be dry, structurally sound to support the floor and to protect the home from moisture, free of debris and foreign matter, and flat to 3/16" in a 10-foot radius.

For concrete floors, the subfloor should be firm, flat, dry, and clean. This includes both old and new concrete floors. New concrete slabs must cure in well-ventilated conditions for at least 60 days minimum before installing the floor. Concrete should have a minimum-6mil poly film moisture barrier between the concrete and ground. Maximum moisture level per the Calcium Chloride test method is 8lbs. per 1000 cft in 24 hours. The maximum level of relative humidity per ASTM 2170 test method is 90%.

SPC subfloors must be dry and properly secured to accept a top floor. The subfloor must be secured every 6" along joists with nails or screws to avoid squeaking. The floor must be leveled and flat. High spots must be ground down and low spots must be filled with a Portland cement leveling compound.

Please note that SPC is not approved for installation over any type of carpet.

NOTE: Never install SPC over any type of floating floor. All subfloors that are not concrete must be firmly bonded.

NOTE: Never install SPC over a below grade VCT (vinyl composition tile).

Tiles including ceramic, resilient, and sheet vinyl must be well bonded to the subfloor, must be level and flat, and must be clean. Existing vinyl floors should not be sanded as they may contain asbestos.

Installation Tools

Safety Glasses

Broom/Vacuum

Tapping block

1/4" spacers

Pull bar

Saw

Utility knife

Pencil

Tape measure

Ruler

Acceptable subfloor types:

CDX Underlayment Grade Plywood (minimum of 5/8" thickness)

Underlayment Grade Particleboard (only for floating installation)

OSB (minimum 3/4", 23/32" thickness)

Concrete slab

Ceramic Tile – one layer well Bonded

Resilient Tile – one layer well bonded (Not Below Grade)

Sheet Vinyl – one layer well bonded

Do not install over:

Existing resilient tile floors that are below grade

Existing cushion-backed vinyl flooring

Carpet

Hardwood flooring that has been installed directly over concrete

VCT flooring that has been installed directly over concrete

Rooms with sloping floors or floor drains

Do not install over floating floors

Basic Installation

SPC

While SPC is dimensionally stable, buildings, walls, and existing hardwood and laminate floors will expand and contract. Because of this, we recommend for all installations, both floating floor and glue down types, that an expansion gap of at least 1/4" be left for expansion between SPC, any vertical surface, an adjacent perimeter wall or wood-based floor (laminate or hardwood).

As stated earlier, always work out of multiple boxes to mix product to achieve proper pattern repeat and color mix for the look of natural wood. A minimum of 3 boxes of product is recommended. Inspect each plank or tile in good light for visual defects. If they show visual faults or damage, do not install them. It is the responsibility of the installer to ensure that the appearance of the finished floor meets the consumer's expectations.

SPC is an indoor product. It will not be warranted when installed in locations or conditions not recommended for this product.

Recommended installation room conditions are temperatures between 40 degrees to 110 degrees F. Never install below 40 degrees or above 110 degrees F.

Installation Instructions

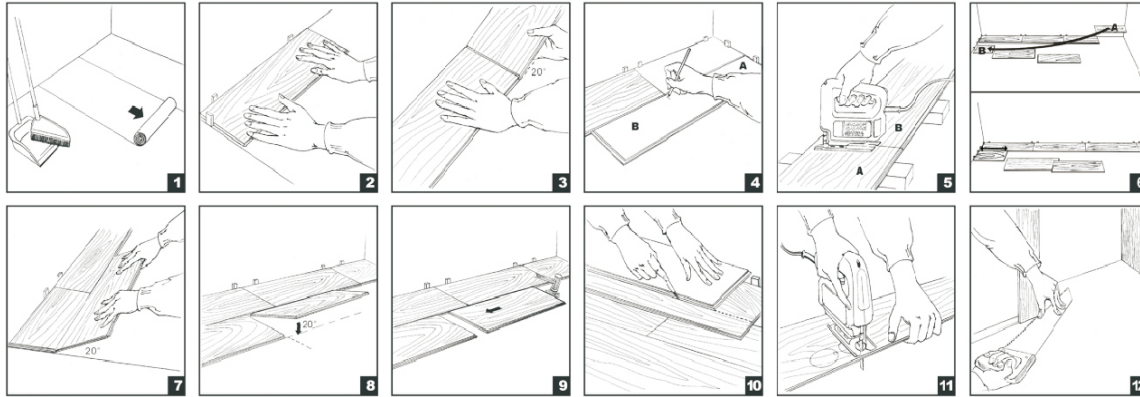
Elite Flooring Solutions designs its flooring for ease of installing and optimum plank-to-plank joint strength.

Two methods of installation:

1. For 3.99mm or thinner (not including attached pad) – a tapping block IS REQUIRED to click or “tap” to engage the end joints of the planks.
2. For 4.00mm or thicker (not including attached pad) – a tapping block is NOT REQUIRED to “push down” using the drop lock method to engage the end joints of the planks.

Installation of SPC with Core Thicknesses 3.99mm or Thinner

This locking system is designed to be installed utilizing the floating method. Always include the proper expansion space. Undercut all doorjamb. Never fasten moldings or transition strips to the planks. When product is stored at the installation site, it should be stored in the room where it will be installed.



1. If your product requires a separate pad, please refer to picture #1. When using a product with attached pad, please start at picture #2.
2. Remove the tongue on the side of the panels that face the wall. This will insure that the decorative surface of the SPC floor is well under the finished trim when installed. Use a utility knife to score through the tongue several times until it easily snaps off. Start in a room corner by placing the first panel with its trimmed side facing the wall. Leave expansion space along each wall to maintain a gap of 6mm (1/4") between the wall and the flooring.
3. To attach the second panel, insert the end tongue of the panel into the end groove of the first panel at a 20-degree angle. Lower the panel flat to the floor. Align the edges carefully.
4. Continue connecting the first row of planks until you reach the last full panel. Fit the last panel by rotating the panel 180 degrees with the pattern side upward, place it beside the row, and mark it.
5. Saw off the excess plank. Attach as described above.
6. Begin the next row with the off-cut piece from the previous row to stagger the pattern. Pieces should be a minimum of 20cm (8") long and joint offset should be at least 20cm (8").
7. Start the second row by pushing the long side tongue of the panel into the long side groove of the very first panel at about a 20-degree angle. When lowered, the plank will click into place.
8. Attach the second panel of the new row on the long side as described above. Push this panel as close as possible to the previous row.
9. To attach this second panel to the previous panel, lightly tap the end using the rigid core tapping block. Continue along in the same fashion.

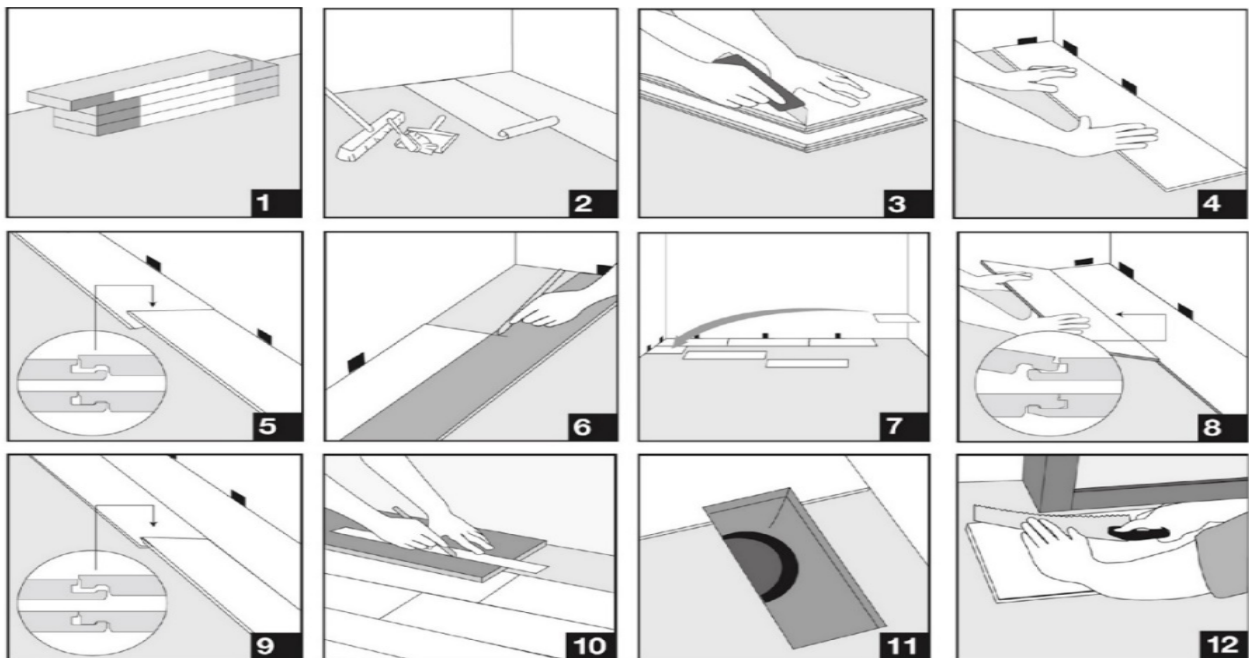
10. To fit the last row, lay a panel on top of the previous row. With the tongue to the wall, lay another panel upside down on the one to be measured and use it as a ruler. Don't forget to allow room for ¼" spacers. Cut the panel and attach it into position.

11. Door frames and heating vents also require expansion room. First cut the panel to the correct length. Then place the cut panel next to its actual position, use a ruler to measure the areas to be cut out, and mark them. Cut out the marked points allowing for necessary expansion distance on each side.

12. Door frames can be trimmed by turning a panel upside down and using a handsaw to cut away the necessary height so that panels slide easily under the frames.

Installation of SPC with Core Thicknesses 4.0mm or Thicker

This locking system is designed to be installed utilizing the floating method. Always use the proper expansion space. Undercut all doorjamb. Never fasten moldings or transition strips to the planks.



1. When product is stored at the installation site, it should be stored in the room where it will be installed.
2. If your product requires pad, please refer to picture #2. When using a product with attached pad, please skip to picture #3.

3. Remove the tongue from the long side of the plank that faces the wall. This will insure that the decorative side of the plank will be well under the finished trim. Use a utility knife to score through the tongue several times until it easily snaps off of the plank.
4. Start in the upper left corner by placing the first plank paralel with its trimmed side facing the wall. Use spacers along each wall to maintain the proper expansion gap of $\frac{1}{4}$ ".
5. To attach the second plank, lower and lock the end tongue of the second plank into the end groove of the first plank. Align the edges carefully and make sure the end joint is flat to the floor.
6. Continue installing the first row until you reach the last plank. Fit the last plank by rotating the plank 180 degrees with the pattern side up. Place beside row mark and cut off the excess. Attach as described above. If using a handsaw, cut on the decorative surface. If your using a jig or circular saw, cut with the decorative side down to avoid chipping.
7. Continue the second row with the off cut piece from the first row to stagger the pattern. Pieces should be a minimum of 30cm (8") long and joint offest should be 40 cm (16").
8. To start the second row, tilt and engage the side tongue of the plank into the groove of the first plank at about 30 degrees.
9. Attach the second plank of the second row first on the long side. Tilt and push the plank closely to the edge of the previous plank at a 30 degree angle. Insure that the plank edges are aligned and lower the plank to the floor, locking the end joint together. Continue installing the remaining planks.
10. To fit in the last row of planks, lay a plank on top of the previous row. With the tongue facing the wall, lay another plank upside down on top of the plank to be measured and use it as a ruler. Don't forget to leave expansion space for your spacers. Cut and install as described above.
11. Door jams and heating vents also need expansion. Cut the plank to the correct length including expansion. Place the cut plank next to its actual position and using a ruler measure the area to be cut out. Mark the plank. Cut out the marked areas including expansion space and install the plank.

12. Undercut the door casing by turning a plank upside down and cut off the bottom of the door casing using a handsaw. The plank will slide easily under the door casing. Remember to leave expansion space.

Repairs

1. SPC flooring is durable; however, planks can be damaged. If the damaged plank is near the perimeter of the room, the best technique is to carefully unlock the planks until the damaged plank is removed. Replace the damaged plank and reassemble the flooring. If the damaged plank is in the center of the room then the following procedure should be followed:
2. Use 3M Blue Tape around the perimeter of the damaged plank to be replaced to protect the surrounding planks from damage.
3. Using a utility knife, make a cut completely through the center of the damaged plank the length of the plank.
4. Carefully remove the cut pieces of the damaged flooring and clean and vacuum the exposed area.
5. Use a utility knife to remove the tongue from the long and short side of the replacement plank.
6. Remove 1.5 inches of the groove on the long side of the plank from the tongue end using a utility knife.
7. Apply a small bead of an Ethyl Cyanoacrylate adhesive super glue to the groove of the planks in the floor.
8. Insert the replacement plank into the exposed area locking the long-grooved side into the existing floor. The tongue end of the replacement plank will overlap the existing floor until the plank is completely inserted.
9. Use a scrap piece of the flooring as a tapping block to lightly tap the groove end into place. Use a utility blade to adjust the opposite end as you tap the end joint together.
10. Weight the plank down until the super glue is completely set.

Finishing Molding



T-Molding



Reducer



Stair Nose



Quarter Round



End-Molding

Reducer molding is used to finish flooring when the adjoining surface is lower than the SPC flooring or when flooring meets carpet. Position the U track 7mm leaving expansion gap of at least ¼” from each edge of the. Screw, nail or glue down the track directly to the subfloor and then insert the reducing strip into the track.

T-molding is used to finish flooring and add expansion when two level surfaces meet in doorways. Install the same as above. Residential Installations do not require the use of T Moldings.

Landing molding is used to finish flooring on landings or stair edges. Moldings need to be glued and screwed down to the sub-floor for safety and stability. Color fill should be used to cover counter sunk screws.

To finish the perimeter of the room, install quarter round molding using finishing nails. Quarter round molding is nailed directly into the baseboard.

RADIANT HEATED FLOORS:

Floating floors can be installed over certain types of radiant heated floors. If glue down is an option, then follow the manufacturer’s installation instructions when full spreading our flooring with an approved glue.

When installing over a radiant heated floor:

1. A newly installed radiant heated floor must be operational for at least four (4) weeks prior to the installation with the temperature set between 55 to 85 degrees F to ensure that the subfloor has been dried.
2. Existing radiant heated floors should be set to a minimum temperature of 65°F (18.3°C) degrees F for a minimum of 4 days before, during and 48 hours after the completion of the installation. This will insure that the flooring will acclimate properly before the installation begins. Upon completion of the installation, gradually increase temperature in increments of 5° F per hour until desired temperature is achieved. Never exceed 85 degrees.
3. Wood subfloors should never exceed 10% moisture content as measured by a calibrated wood moisture meter.
4. Concrete subfloors must be “dry” using the mat test, a calibrated concrete moisture meter, Calcium Chloride Test or a RH Probe.
5. Ground floors using the radiant heating system should have a proper moisture barrier beneath it.

6. The recommended range of relative humidity is 35%-55% and the room temperature should be between 55-85 degrees F for the delivery of the flooring, acclimation, and installation.
7. The flooring must acclimate at the stated temperature range for at least 48 hours prior to installation in the room to be installed.
8. Keeping the temperature of the room constant will keep a stable environment for the flooring as well as the home.
9. The floor surface temperature must always stay below 85 degrees F.
10. At no time should the relative humidity in the room with the installed flooring fall below 30% during the life of the product.

NOTE: Electrically heated radiant mats not embedded in the subfloor and installed directly under this floor are not recommended. The installation of electrically heated radiant floor heating mats could void the warranty of the installed floor in case of a heating system failure.

Steam Cleaners

Elite Flooring Solutions does not recommend the use of any type of steam cleaner on our floors. These types of cleaners generate too much moisture and heat during their use. The resulting moisture and heat can be enough to break down any adhesives used in the manufacturing of this product. Also, in instances where no glue is used, both peaked and swelled plank or tile edges can occur. Therefore, all complaints that are determined to be from a consumer using a steamer will be denied by Elite Flooring Solutions.

Warranty Information

SPC Exclusive Limited Warranty

Elite Flooring Solutions warrants that its SPC planks and tiles are free from any visual or manufacturing defects. If the products are found to be defective, Elite Flooring Solutions will supply new product of the same or similar style, size, color, grade, and gauge to repair or replace the defective area and will pay reasonable labor costs provided the flooring is professionally installed and maintained according to the installation instructions provided. Products that are non-defective but are damaged during an improper installation by not following the Elite Flooring installation guidelines do not constitute a valid claim as defined by this limited warranty. This warranty will not include loss of time, inconvenience, incidental expenses (such as telephone calls, removal and replacement of items placed over the floor after the original installation, etc) included in

the removal and reinstallation of the affected material, and any other incidental or consequential damages. Elite Flooring Solutions reserves the right to inspect any claim and/or request photographs and/or samples associated with the specific claim prior to approving any claim. All limited warranties are valid for the original purchaser of the flooring only and are not transferrable.

Pre-Installation Visual Limited Warranty

Elite Flooring Solutions warrants that its SPC plank and tiles products are free from visual defects. All product purchased for an installation should be inspected by you and/or your installer. Pieces that appear to be visually defective should not be installed. Elite Flooring Solutions will not be responsible for reimbursing labor charges on any claim for visually defective product installed. It is the responsibility of the installer to determine the suitability of the product for installation before it is installed.

If a problem occurs during the installation of the planks and tiles, the job should be stopped immediately. The proper action is to immediately report the problem to your dealer and distributor who, in turn, will contact Elite Flooring Solutions immediately. Any costs caused by continued installation after the problem is reported will not be covered by Elite Flooring Solutions.

Wear Limited Warranty

Elite Flooring Solutions SPC planks and tiles are protected with a wear layer. Elite Flooring Solutions warrants that there will be no wear-through of the wear layer for the number of years indicated for the specific product. "Wear-through" means complete loss of the wear layer so that the printed color layer is changed or affected. The term for your specific product wear Limited Warranty will appear on the insert of the product you purchased. This Limited Warranty applies only to first quality merchandise provided the recommended installation and maintenance procedures are followed as outlined in the Installation Instructions and Owner's manual.

Pet Warranty

Elite Flooring Solutions Impact planks and tiles are warranted to resist stains caused by pet soiling from domestic dogs and cats during the specific warranty time frame. The pet stains include urine, feces, and vomit. Resisting stains means that your floor has the ability to minimize or hold out permanent stains under the conditions stated. Pet accidents should be cleaned up immediately, as the longer they sit, the more difficult they will be to remove. Any damage to the subfloor and/or surrounding structure caused by pet soiling is not covered by this warranty. Please follow our maintenance

procedures for cleaning the affected areas. This warranty does not cover soiling and staining caused by any other pet type besides those stated above.

Waterproof Limited Warranty

Elite Flooring Solutions SPC planks and tiles are warranted to be 100% waterproof. The structural performance of the planks or tiles, when properly installed and under normal use conditions, will be resistant to damage caused by exposure to water for the life of the product.

Mold and/or mildew can sometimes occur in a building if moisture issues are not addressed. This moisture warranty excludes damage resulting from the growth of both mold and/or mildew due to extended moisture exposure.

While SPC planks and tiles are waterproof, the floor is not a waterproof barrier for the subfloor and surrounding structure. The moisture warranty does not cover damage caused by hydrostatic pressure from the subfloor, flooding, household leaks (such as pipes), or mechanical failures like appliance and heating equipment leaks.

If the SPC planks and tiles are structurally damaged and the cause is determined to be by exposure to water, Elite will arrange a credit subject to the terms as described below in the “Terms of Lifetime Limited Warranty” section. The term for your specific residential product Limited Warranty will appear in the carton insert of the product you purchased. For commercial installations, SPC planks and tiles damaged caused by exposure to water will be subject to a pro-rated credit as described below in the “Terms of Lifetime Limited Warranty” section.

Waterproof Limited Warranty does not cover:

1. Any damage to structures that are not part of the installed SPC flooring such as damage to surrounding walls, subfloor, structures, fixtures, furniture, underlayment, moldings, trims, and subfloor heating systems, or anything that is not the tile or plank.
2. Any damage from mold and/or mildew growth due to extended water exposure.
3. Flooring that is installed outdoors.

Terms of Limited Lifetime Commercial Warranties:

Claims reported on material defects of this SPC flooring will be prorated over the life of

the product. Reasonable labor costs will be paid with the following exceptions:

- Claims reported after 1 year of use will pay labor charges at the rate of 50% reasonable labor charges.
- Claims reported after 5 years of use will not pay labor charges.

This warranty shall not include loss of time, inconvenience, incidental expenses (such as telephone calls and removal and replacement of items placed over the floor after the original installation) included in the removal or reinstallation of the affected flooring materials, and any other incidental or consequential damages.

This warranty is in lieu of any other warranties expressed or implied.

This warranty service is available only by notice to your distributor through the dealer from whom the purchase was made. Notification must be accompanied by a copy of the original invoice and can only be authorized by your distributor.

Limited Warranty Exclusions and Conditions

- Commercial use means daily activities commonly associated with a commercial environment. Hill Rom Beds are not recommended.
- Warranty coverage for any replacement flooring planks will be limited to the remaining time of the original warranty
- Warranty coverage does not apply to seconds, off-quality, or “as-is” goods.
- Warranty coverage applies only to the original purchaser of the flooring and the original installation site, is non-transferrable, and prorated by time of use.
- Warranty coverage does not apply to conditions or defects caused by improper installation, the use of improper materials during installation, or inadequate sub-flooring preparation as described in the Owner’s Manual.
- Warranty does not apply to damages or failure of the floor due to excessive moisture, alkali and/or hydrostatic pressure.
- Warranty coverage does not apply to construction-related damage.
- Warranty coverage does not apply to color variations between samples or printed illustrations and the actual production runs.
- Warranty coverage does not apply to reduction of gloss from use or improper maintenance.
- Warranty coverage does not apply to product sold through unauthorized dealers.
- Warranty coverage does not apply to conditions caused by using steam cleaners
- Warranty does not apply to damage that results from not following floor maintenance instructions
- Warranty does not apply to damages resulting in scuffs, scratches, cuts, staining from rubber-backed mats, or damages or discoloration from carpet dyes, fertilizer, asphalt from driveways or chemicals.
- Warranty does not apply to damages caused by burns, flooding, fires and other accidents.
- Warranty does not apply to damage caused by abuse (such as dragging heavy or sharp objects across the floor without proper protection for the floor or with heavy wheeled vehicle traffic that can permanently indent or damage the flooring).
- Warranty does not apply to damage caused by caster wheels or vacuum cleaner beater bars.
- Warranty does not apply to failure to support furniture with floor protectors made of

- non-staining felt
- or non-pigmented hard plastic.
- Warranty does not apply to discoloration from heat or sunlight.
- “Wear-Through” means complete loss of the wear layer so that the printed pattern or design of the floor is altered.
- “Residential use” means daily activities commonly associated with residential use.

If you have any questions regarding the above information, please contact your local flooring dealer or distributor.

Care and Maintenance

SPC Floors

Once the floor has been installed, vacuum or use a dust mop to clear the floor of any loose dirt or residual dust or debris. The floor can be wiped with neutral pH cleaners or water.

Furniture should have felt pads attached to the feet to avoid scratching the floor.

Heavy appliances or furniture should sit on non-staining large surface flooring protectors.

When furniture has castors or wheels on the feet, they must be suitable for resilient floors, large surface non-staining, and swivel easily. Do not use ball-type castors because they can damage the floor. Castor wheels should be equipped with wide, rubber castors

Protective mats should be non-staining as rubber mats may discolor the floor.

All furniture pieces should have floor protectors under them.

Walk-off mats should be used in entrances to help prevent dirt from being carried onto the floor.

Regularly sweep or vacuum the floor to remove dirt and dust. Do not use a vacuum with a beater bar to vacuum the floor as this can cause floor scratches.

Do not use hard bottomed electric brooms without padding as they can scratch the floor.

Elite Flooring Solutions does not recommend the use of any type of steam cleaner on our floors. The concern with these types of cleaners is that they generate too much moisture and heat. If adhesive was used the resulting moisture and heat can be enough to break down the adhesive. Also, in instances where no glue is used, we have seen both peaked and swelled edges occur. Therefore, all complaints that are determined to be from a consumer using a steamer will be denied by Elite Flooring Solutions.

If pet urine contacts the floor, it should be cleaned as quickly as possible. If the floor is not cleaned and the urine removed, it may dull the finish.

Liquid spills and any wet areas should also be cleaned in a timely manner. The floor can be damp mopped with clean warm water and a dilute floor cleaner as needed. Do not use harsh cleaners or chemicals, abrasive scrubbing pads, abrasive tools, or abrasive cleaners as they can scratch the floor. Do not use detergents and do not use floor shining products like “mop and shine” types on the floor.

Petroleum-based products can stain the surface of your vinyl floor. These include materials like asphalt driveway sealer and engine motor oil, among others.