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Hall**

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(54) **PREASSEMBLED DISPLAY SYSTEMS AND
METHODS OF INSTALLATION THEREOF**

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CPC **E04G 3/00** (2013.01); **G09F 9/3026**
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29/49124 (2015.01); **Y10T 29/49629** (2015.01);
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(58) **Field of Classification Search**
CPC E04G 3/00; G09F 9/3026; G09F 21/04;
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Primary Examiner — David Bryant

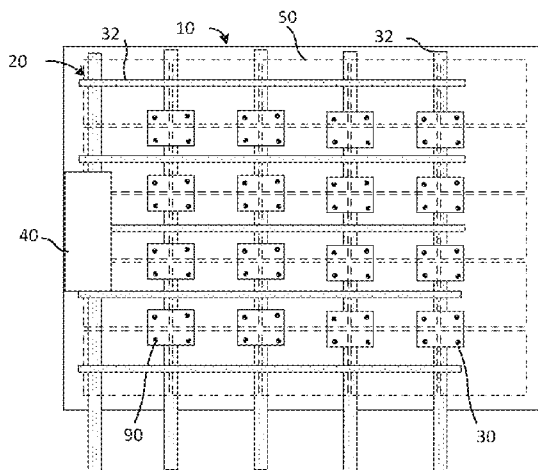
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(57) **ABSTRACT**

A preassembled display system is assembled at a first location
by attaching a plurality of display panels to a frame. The
preassembled display system is loaded onto a transportation
vehicle. Next, the preassembled display system is moved to a
second location in a transportation vehicle. The display unit is
installed at the second location by attaching the preassembled
display system to a mounting unit. A receiver box for provid-
ing media to display at the plurality of display panels is
attached. The attaching of the receiver box may be performed
at the first location and/or at the second location. The plurality
of display panels are electrically connected to the receiver
box. Again, the electrically connecting may be performed at
the first location and/or at the second location.

26 Claims, 38 Drawing Sheets



- (51) **Int. Cl.**
G09F 21/04 (2006.01)
G09F 9/302 (2006.01)

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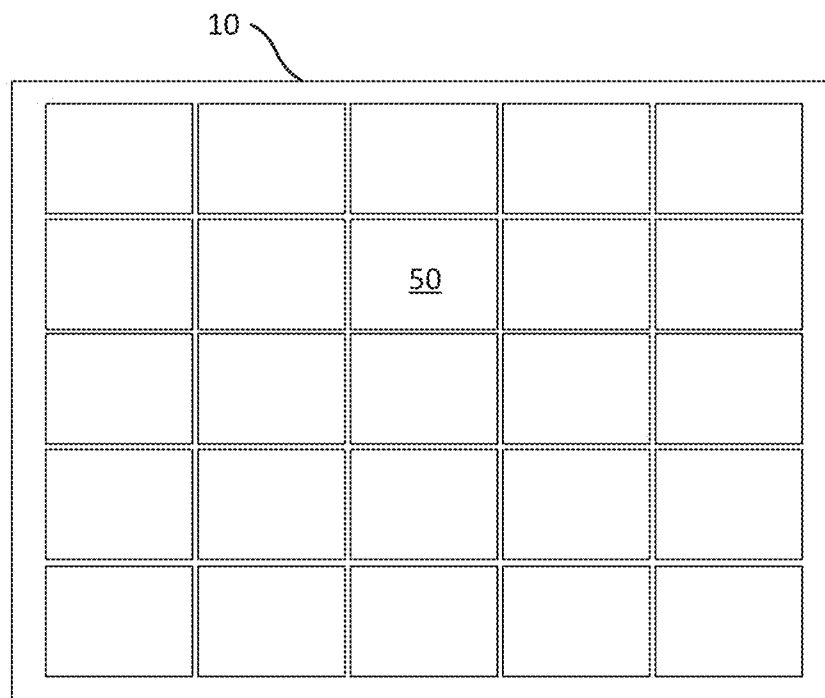


Fig. 1

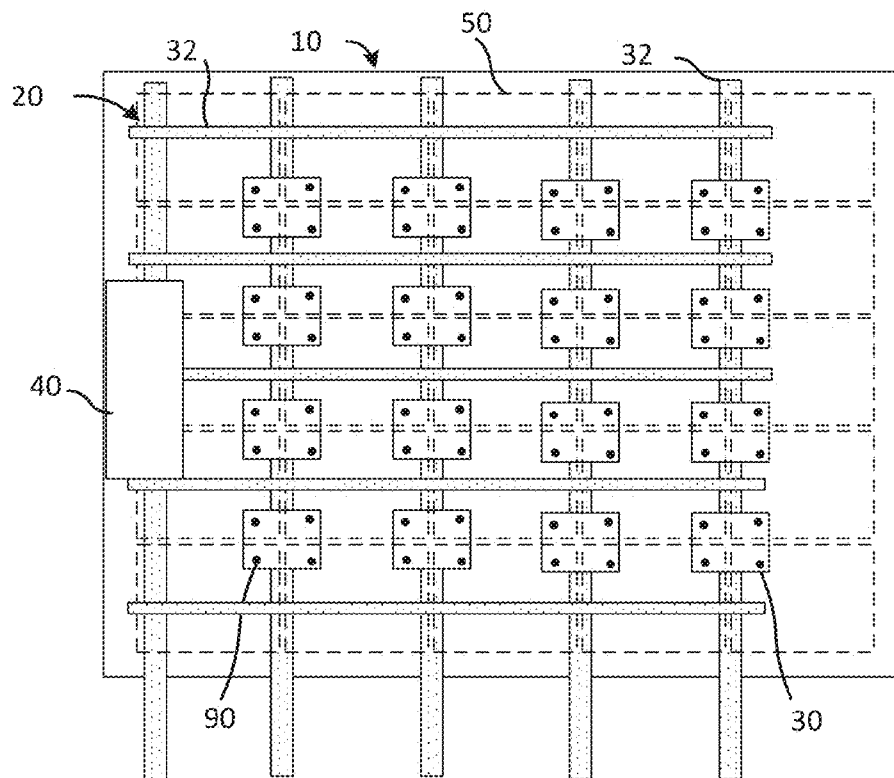


Fig. 2

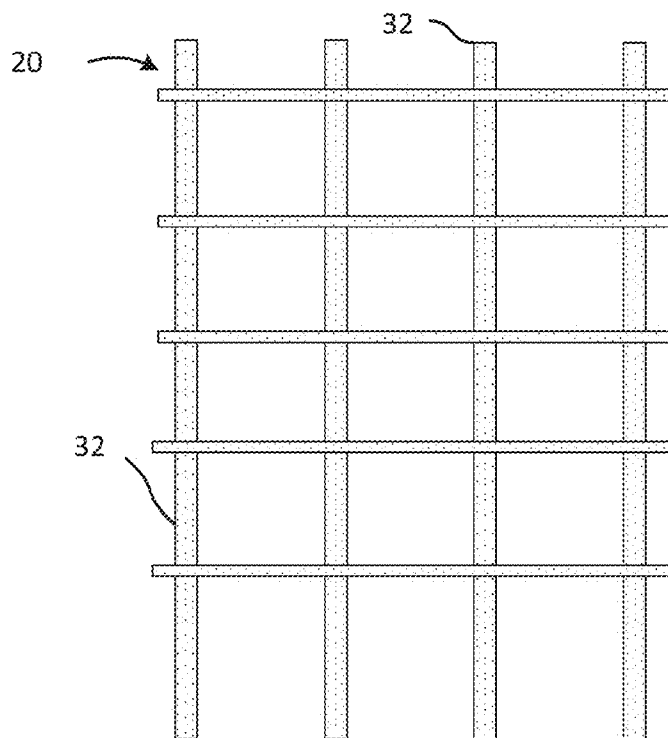


Fig. 3

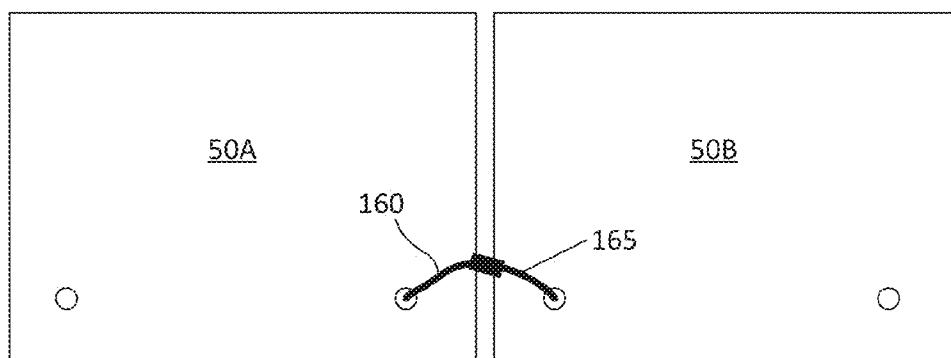
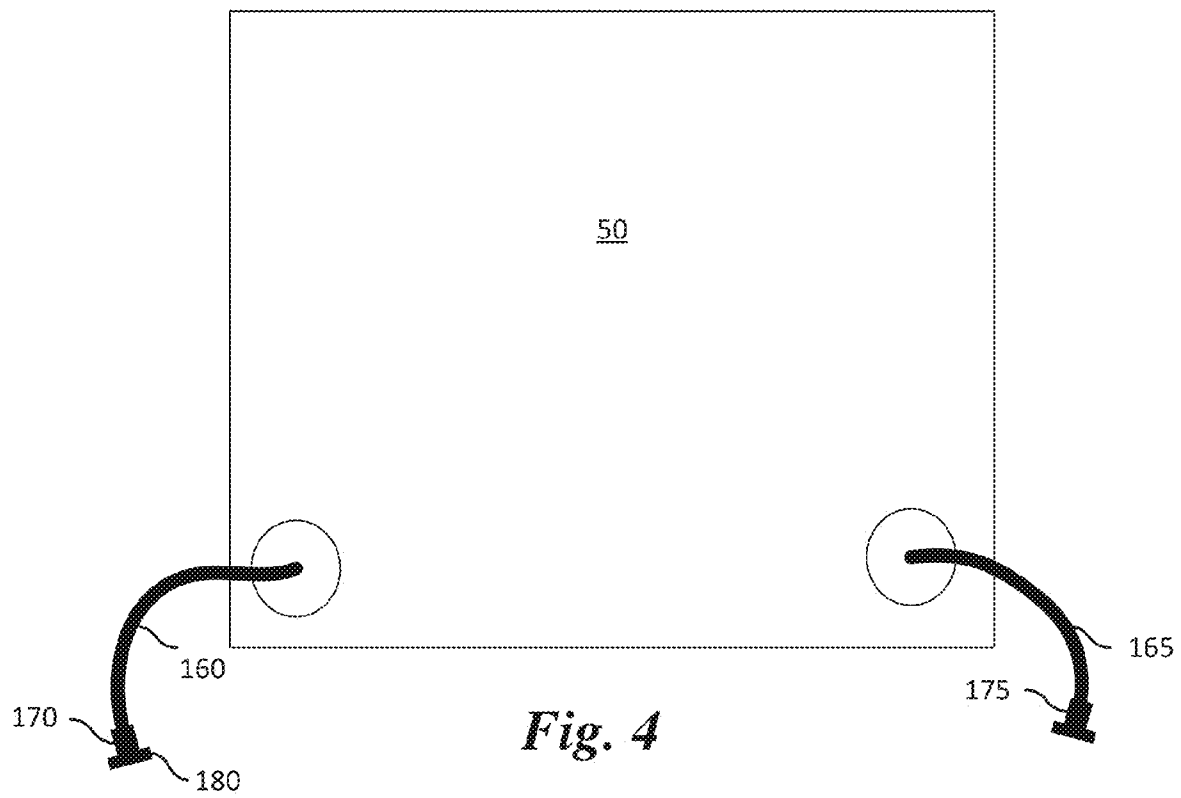
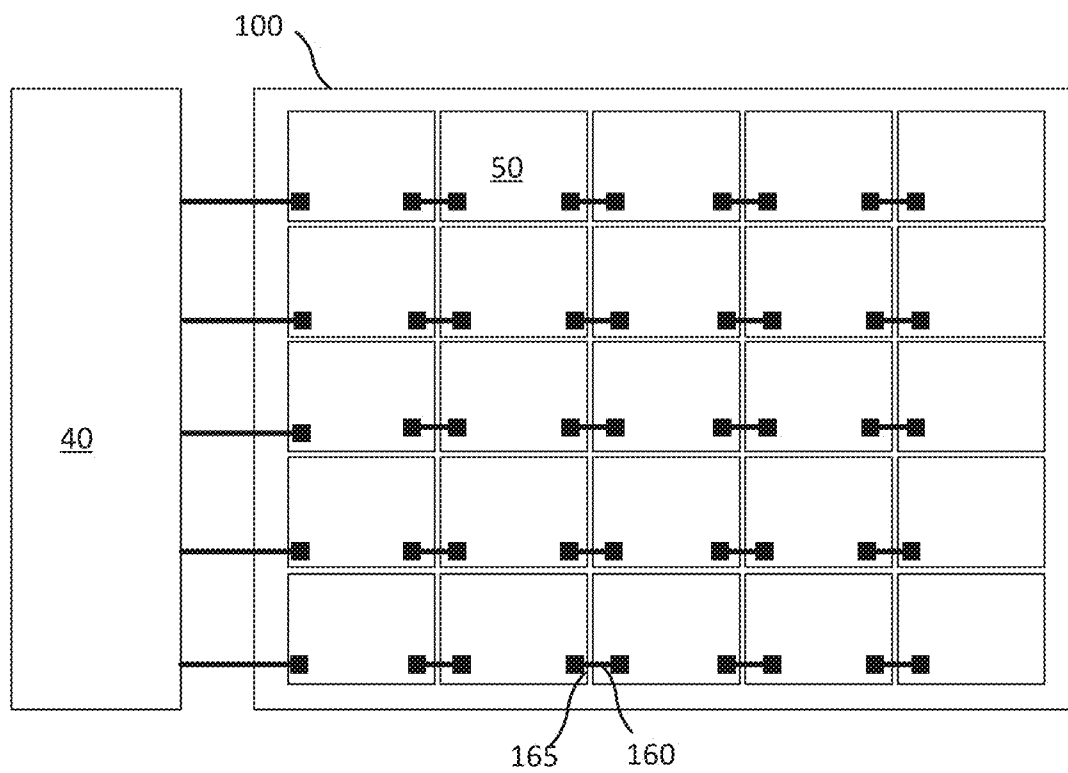
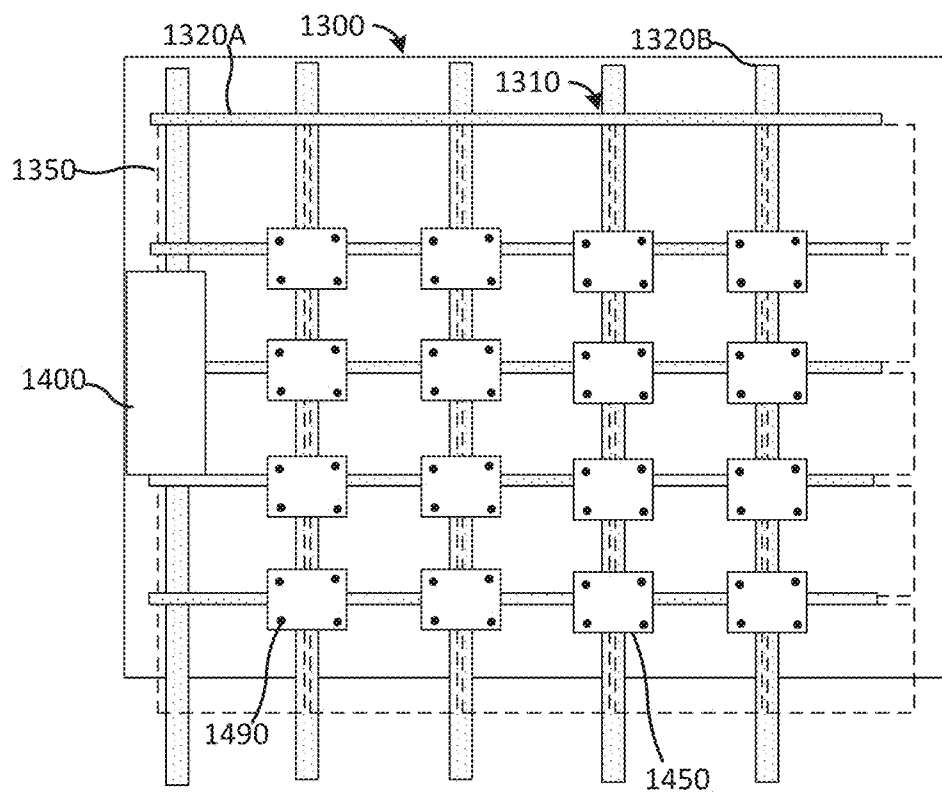


Fig. 5

*Fig. 6*

*Fig. 7A*

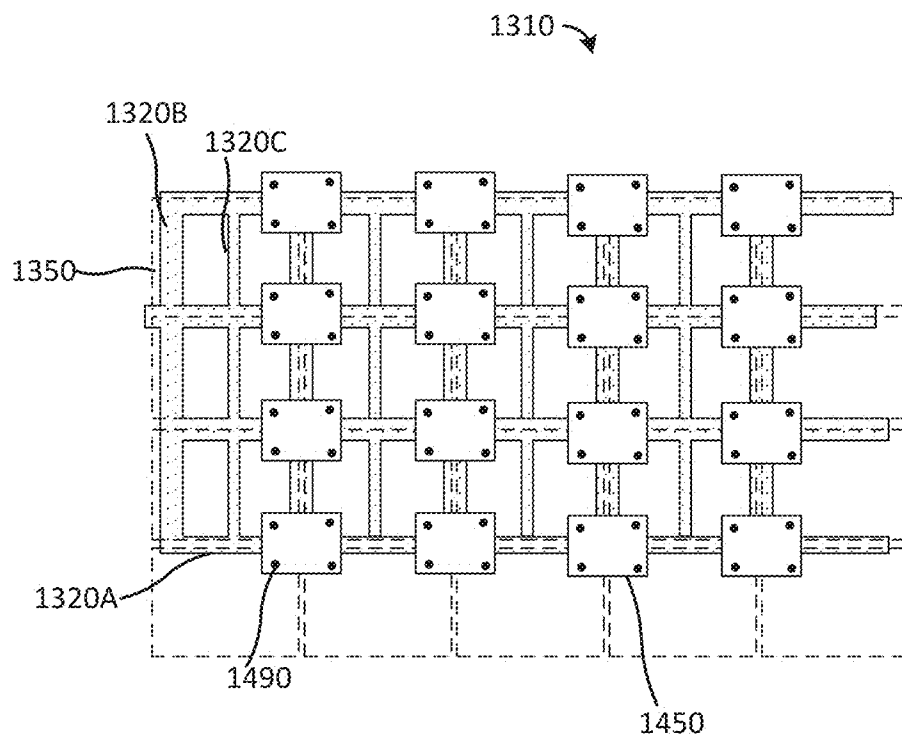


Fig. 7B

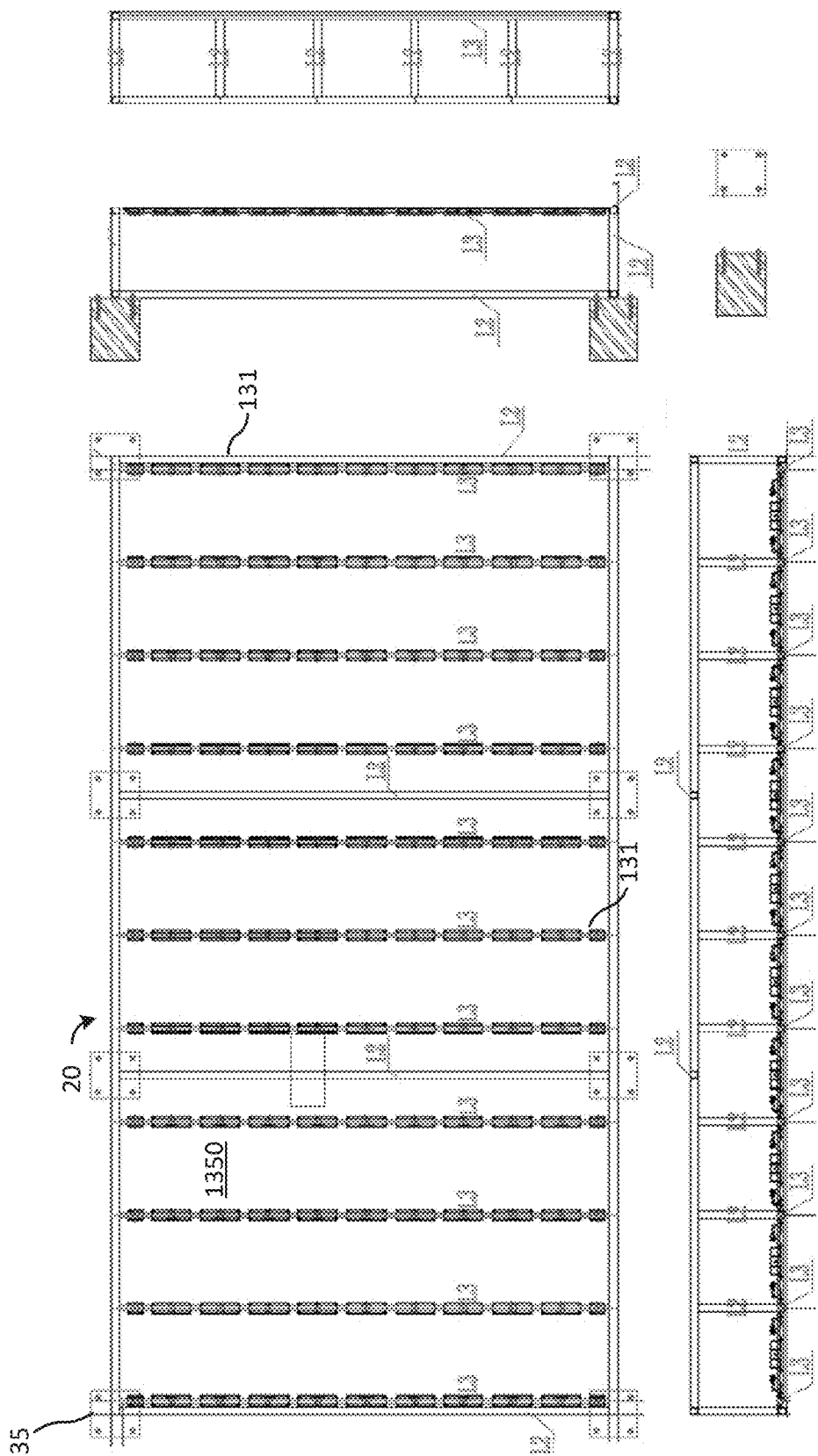
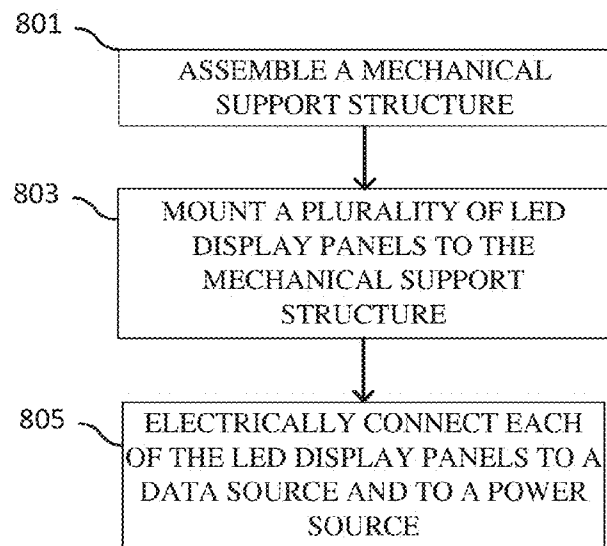


Fig. 7C

*Fig. 8*

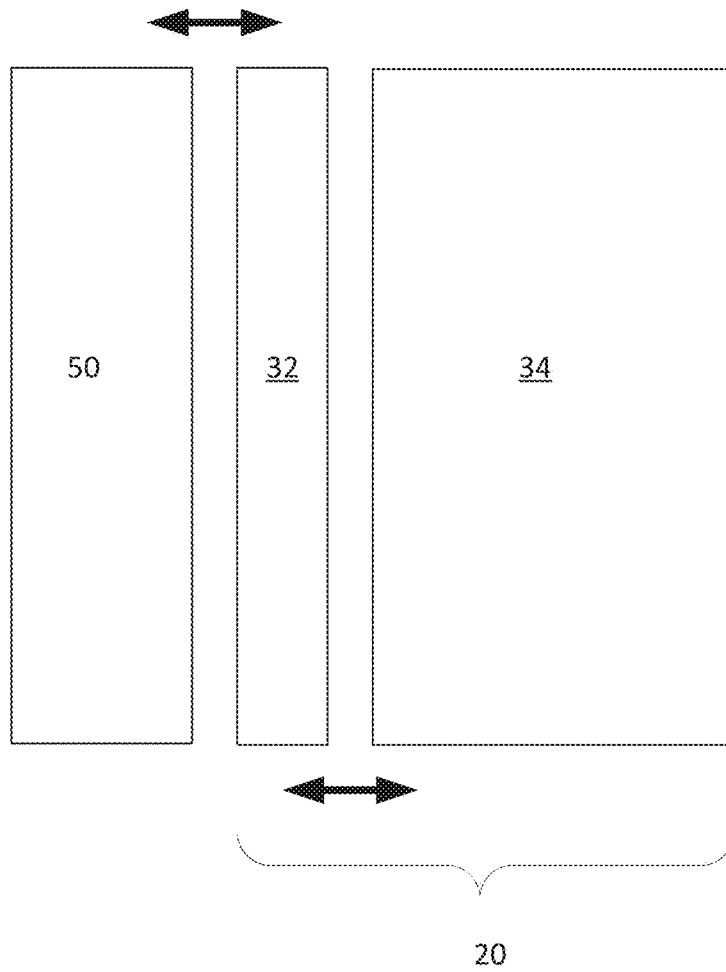
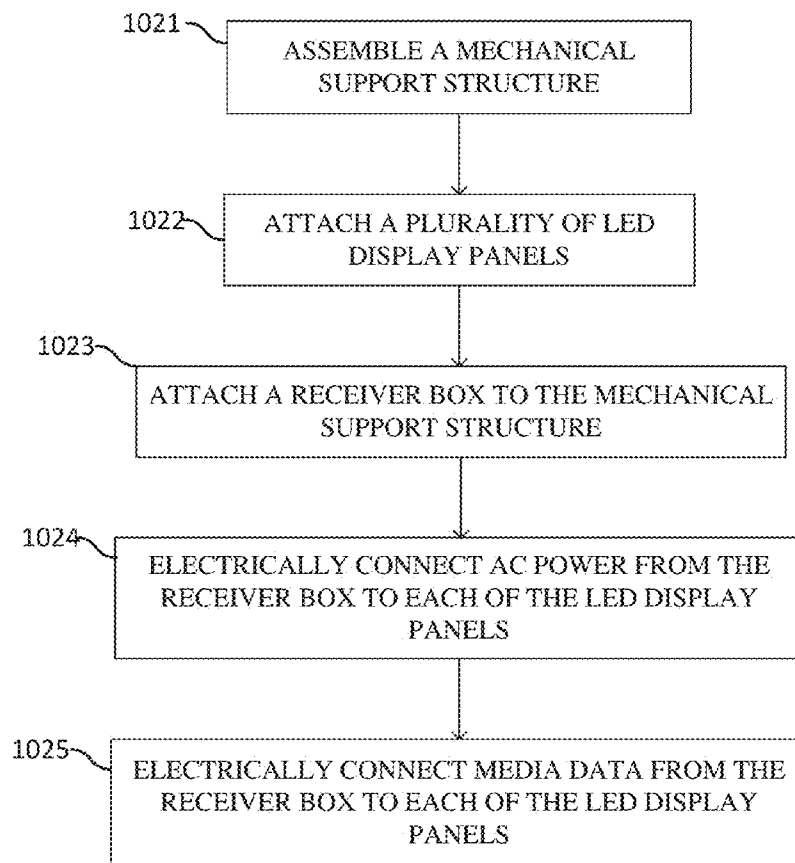


Fig. 9

*Fig. 10*

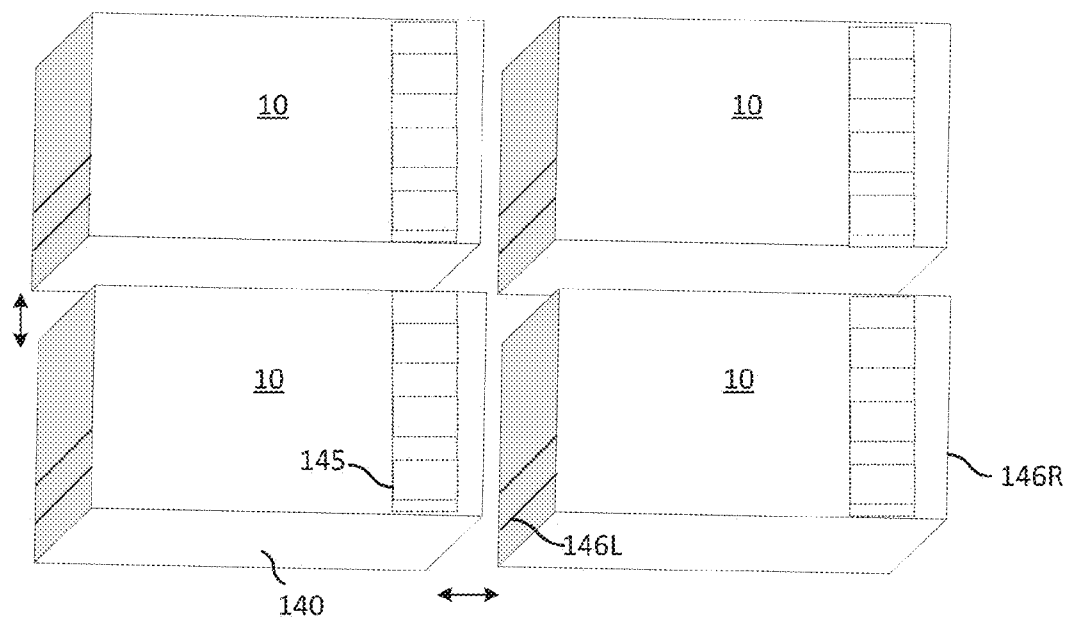


Fig. 11A

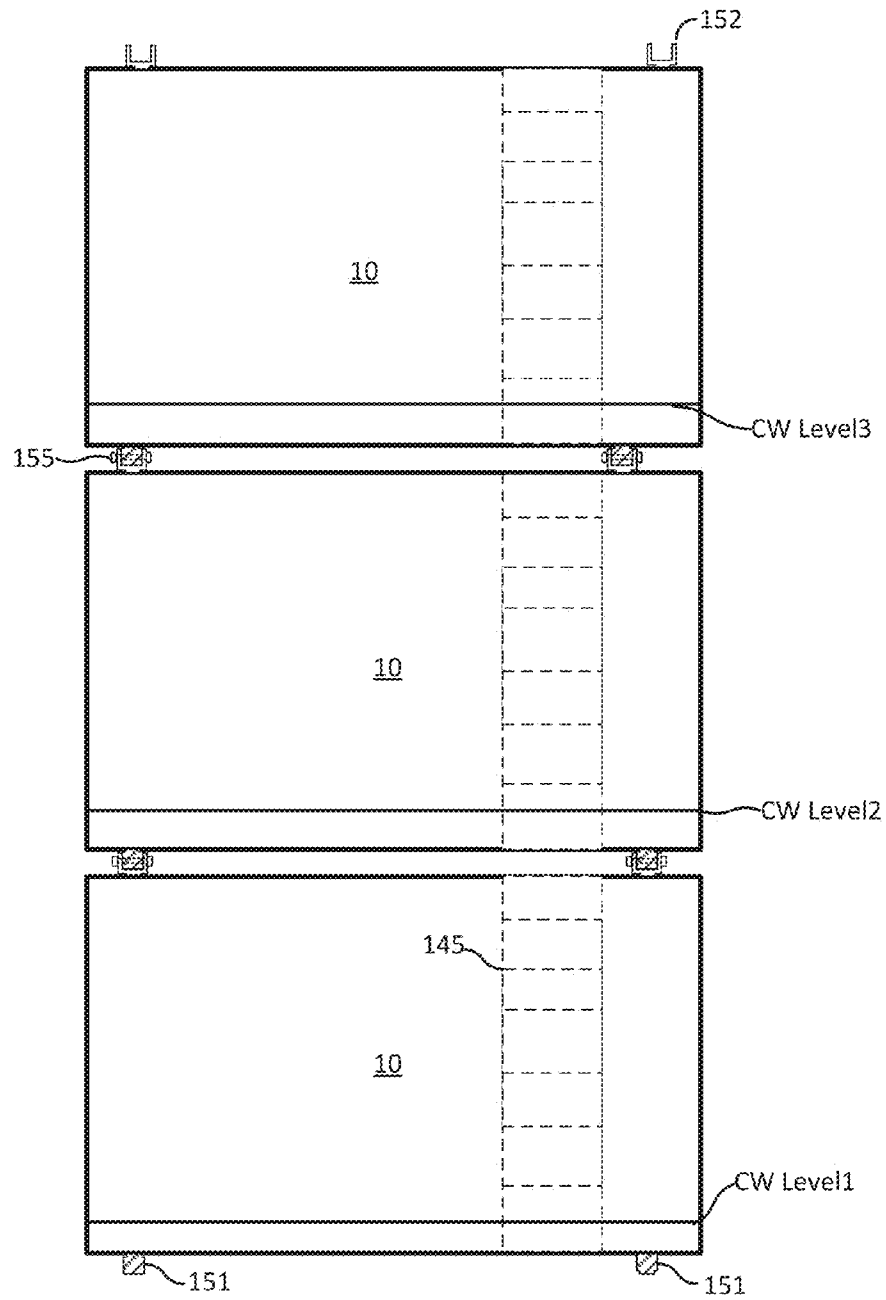


Fig. 11B

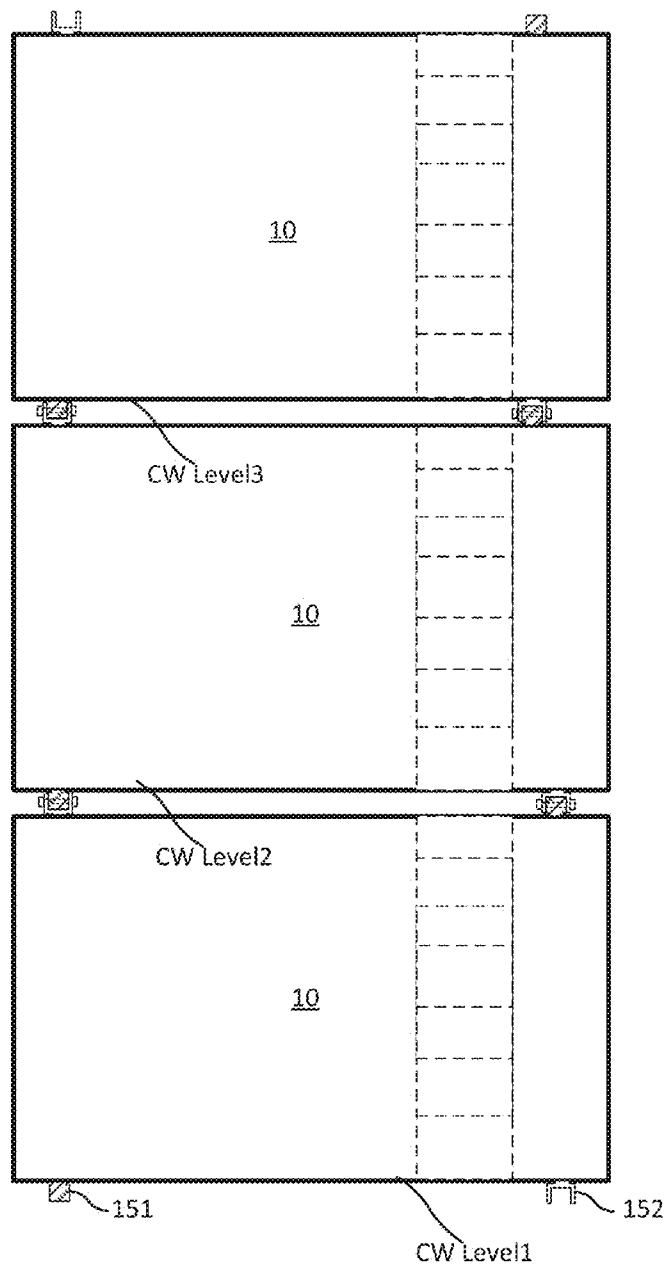


Fig. 11C

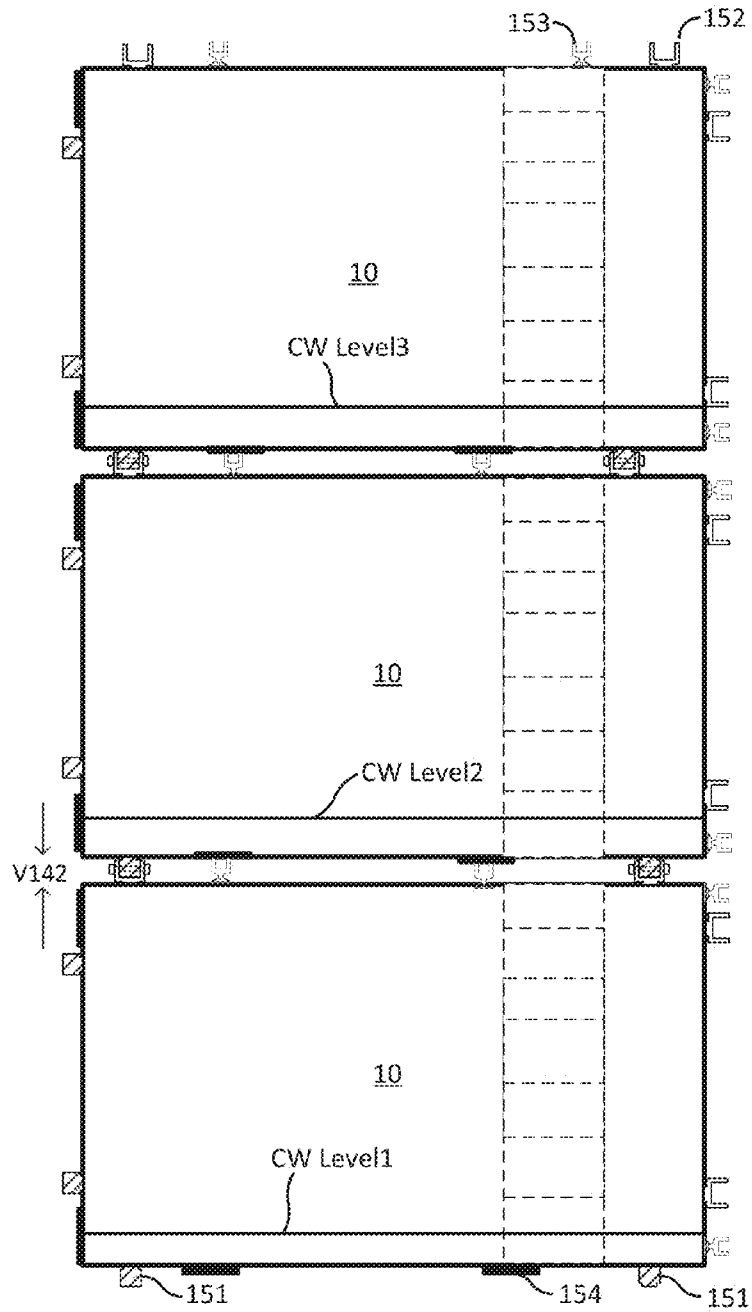


Fig. 11D

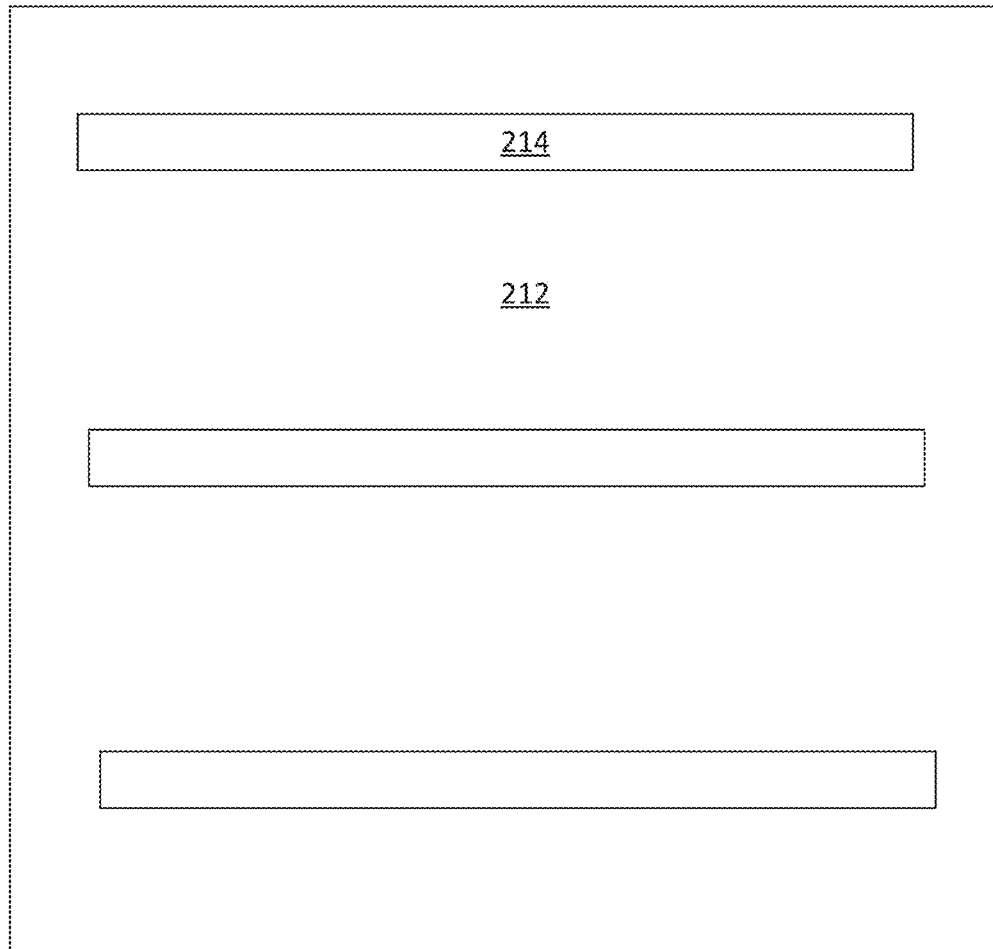


Fig. 12A

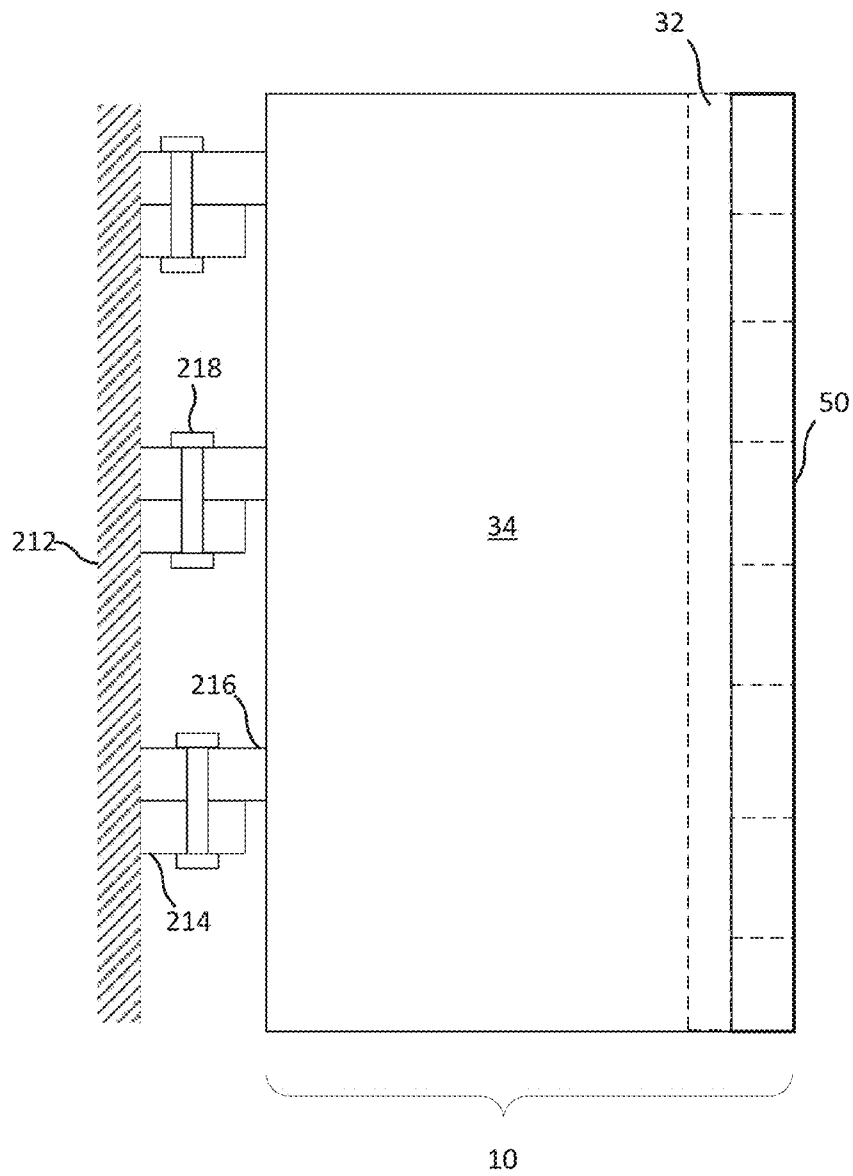


Fig. 12B

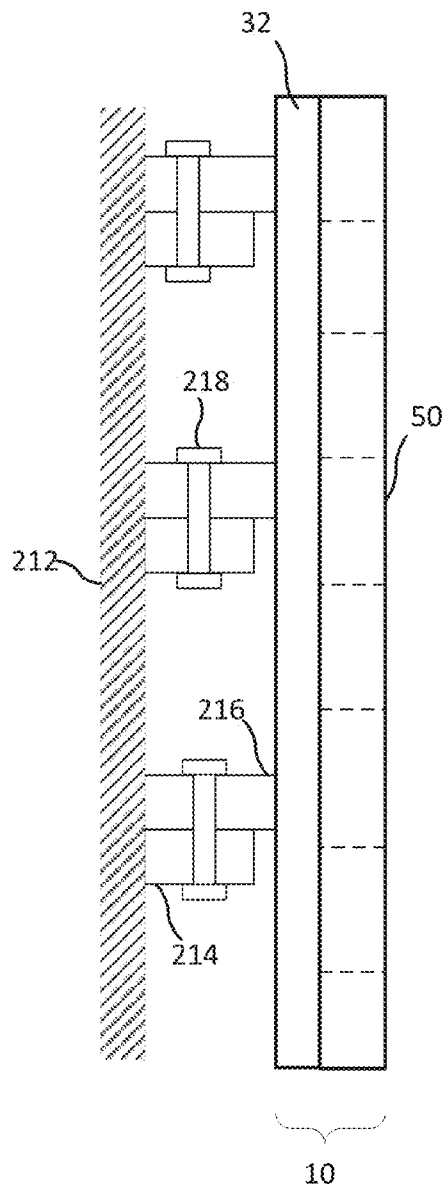


Fig. 12C

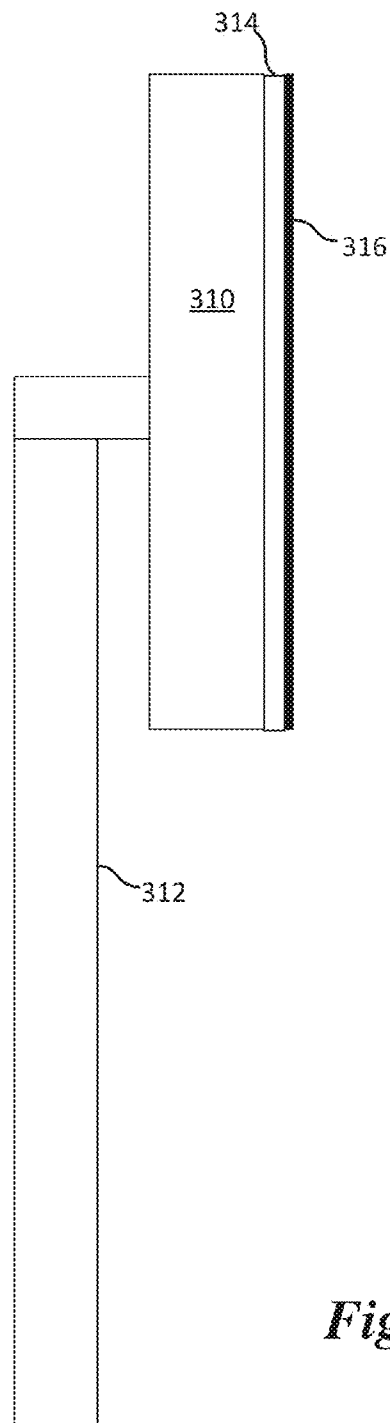


Fig. 13A

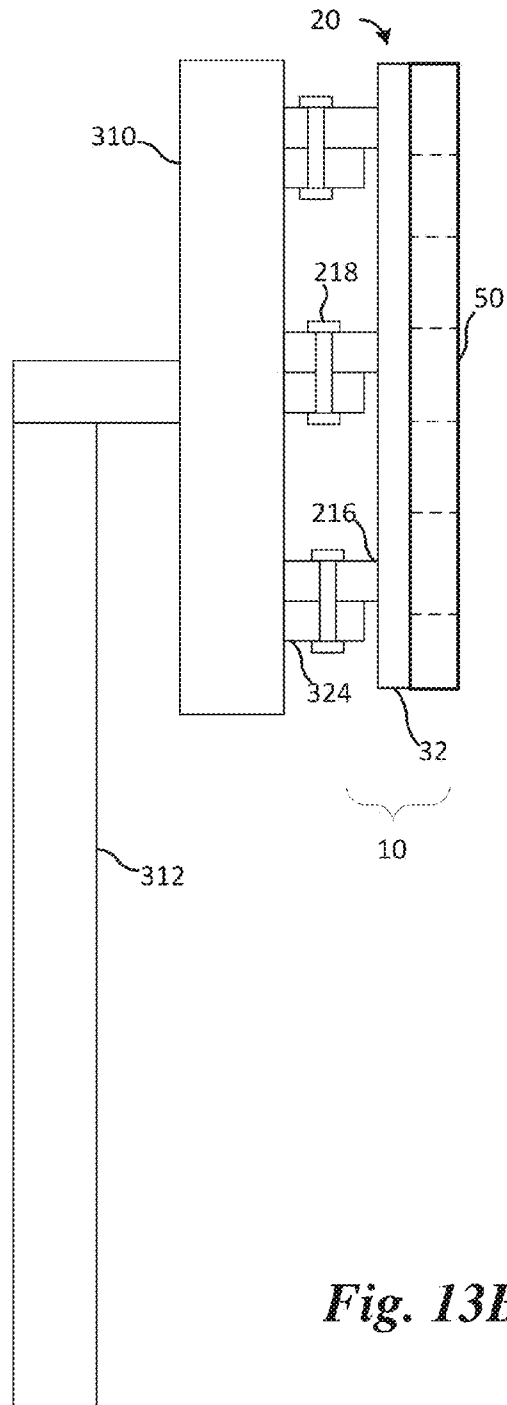


Fig. 13B

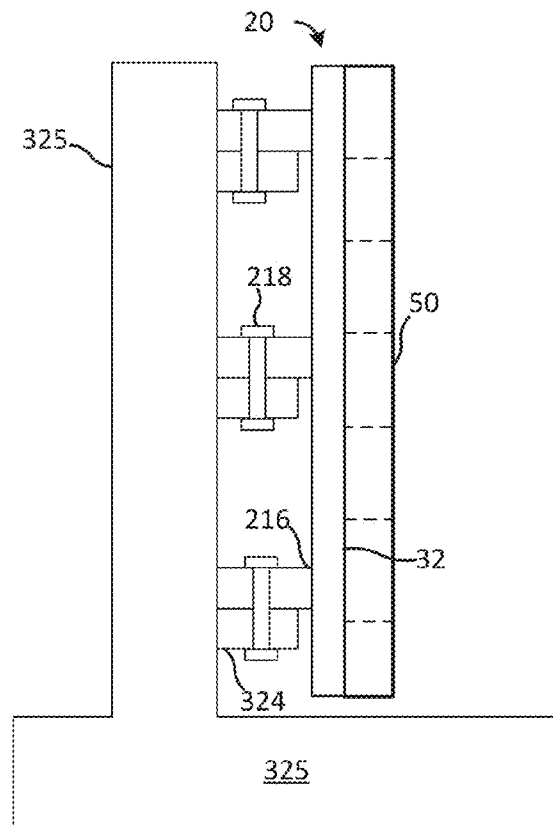


Fig. 13C

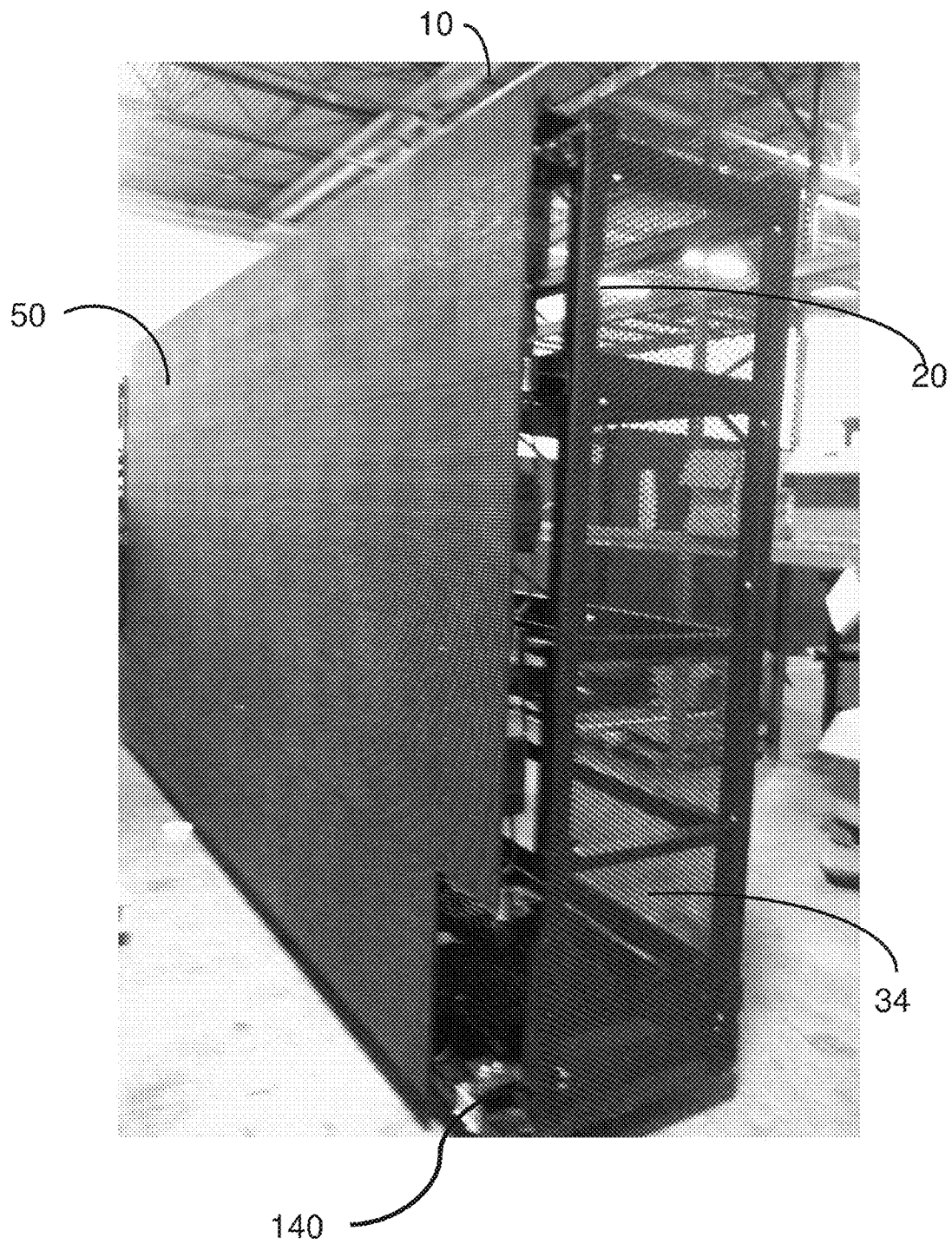


Fig. 14A



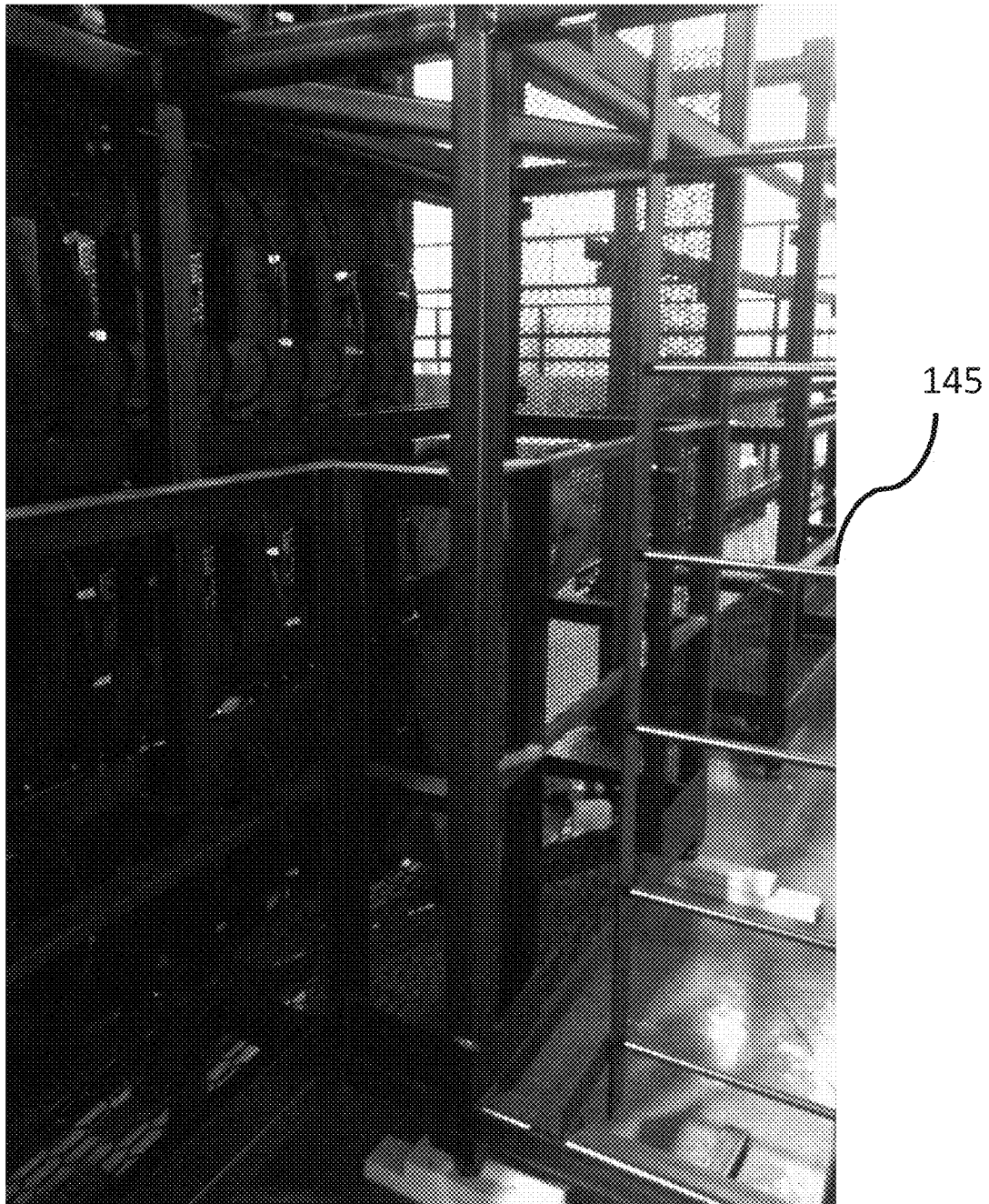


Fig. 14C

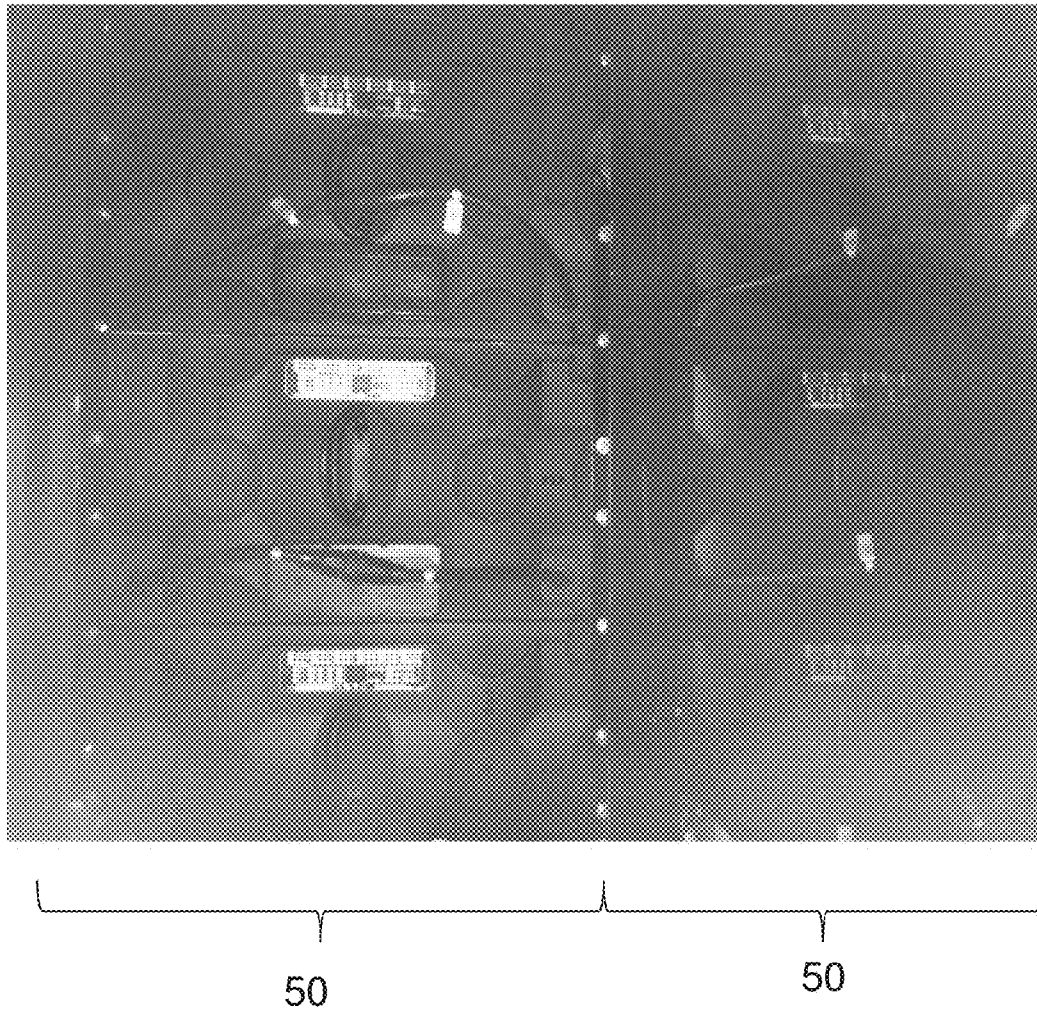


Fig. 14D

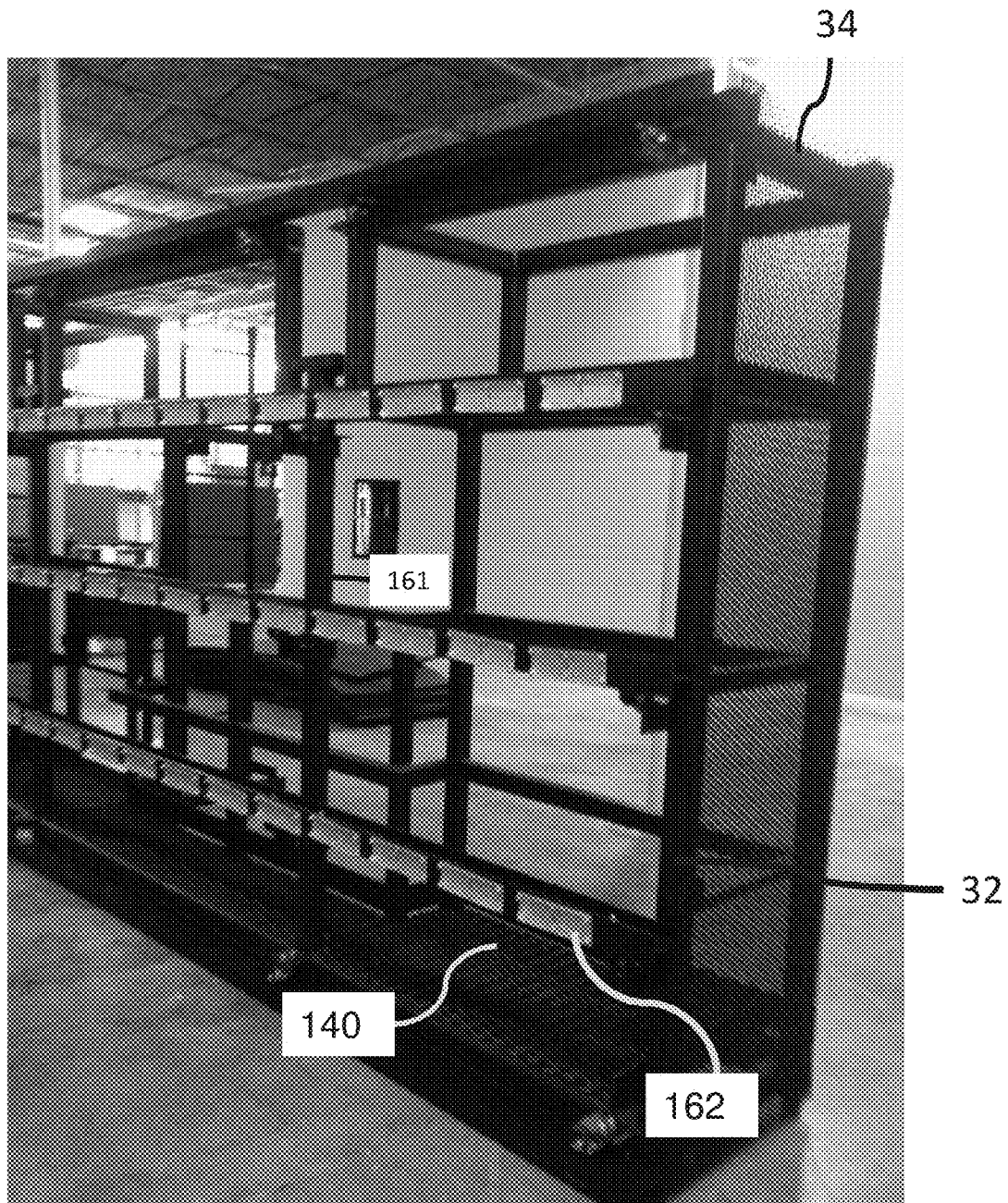


Fig. 14E

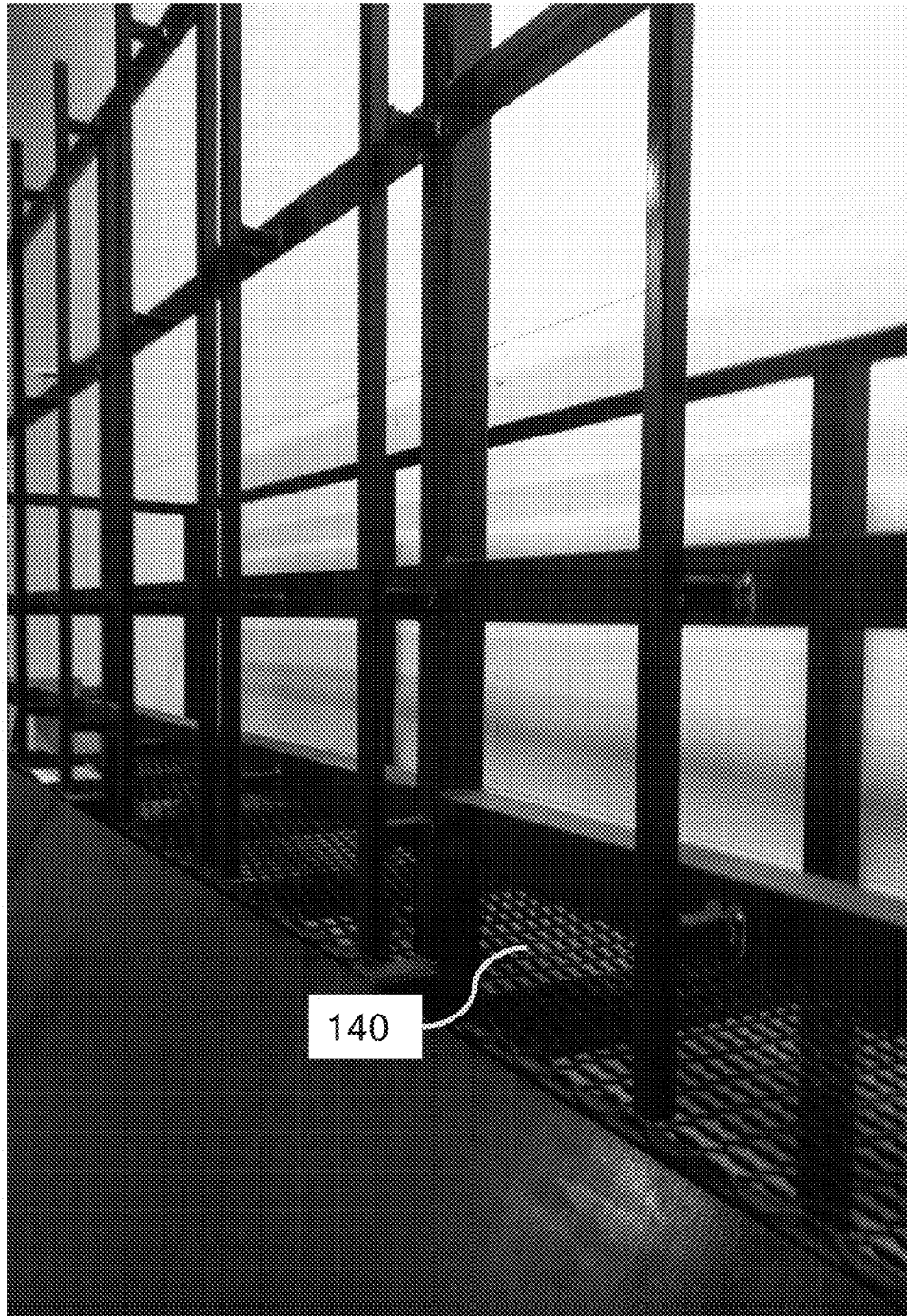


Fig. 14F



Fig. 14G

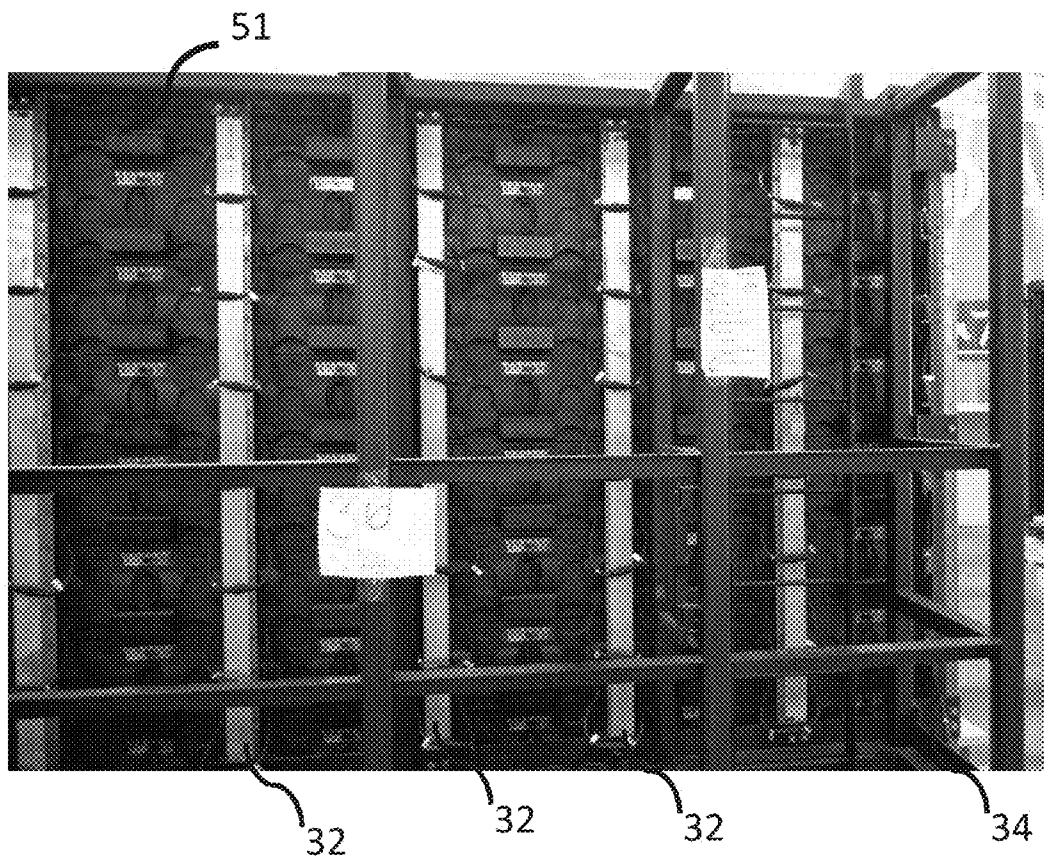
*Fig. 15A*



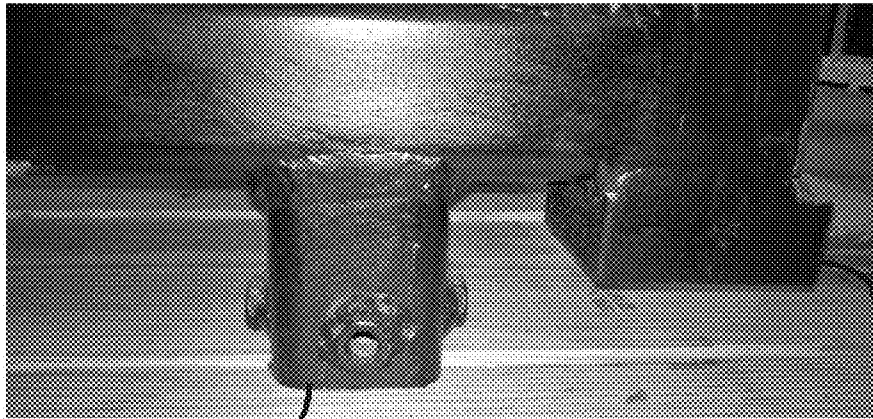
Fig. 15B



10B
140

Fig. 15C

10A



144A

Fig. 15D

144B

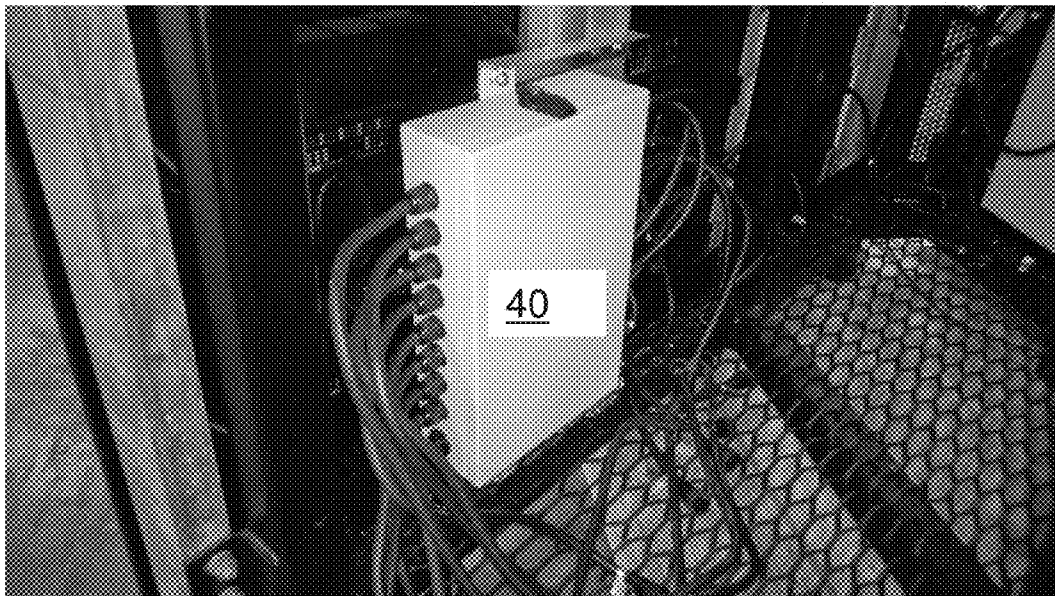


Fig. 15E

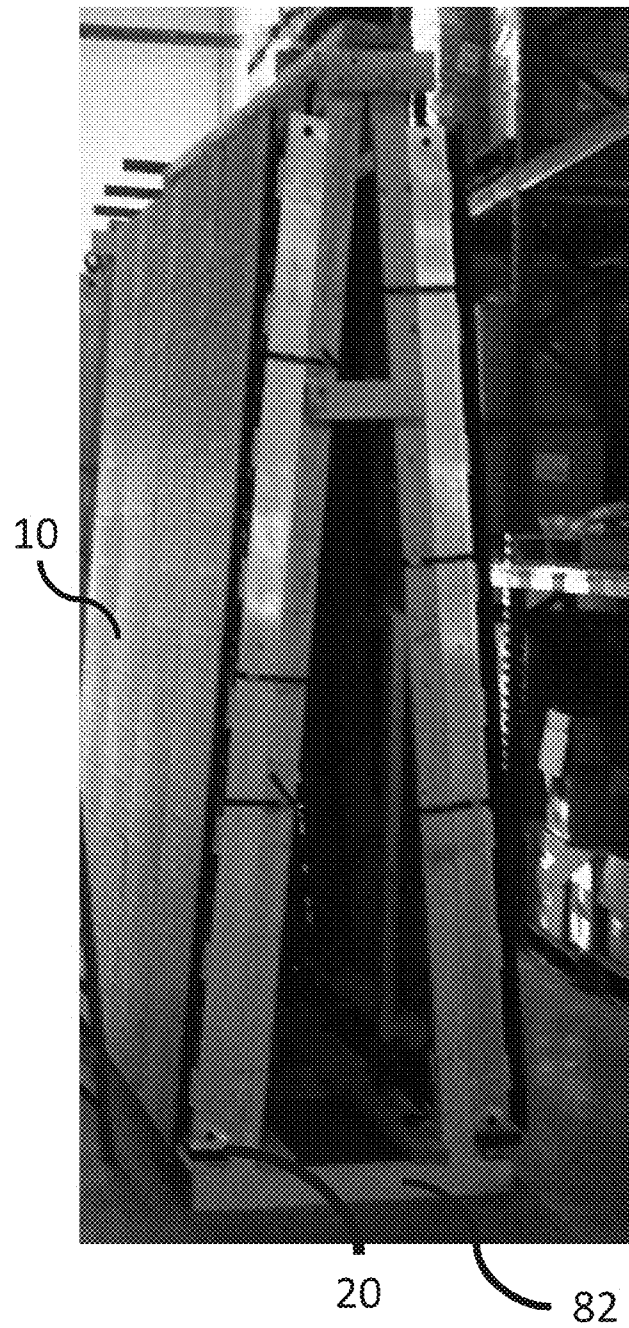


Fig. 16

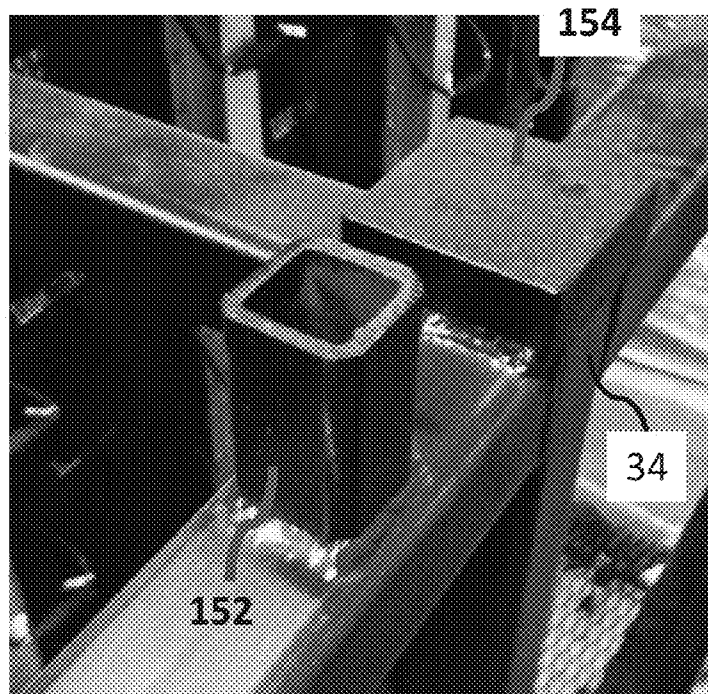


Fig. 17A

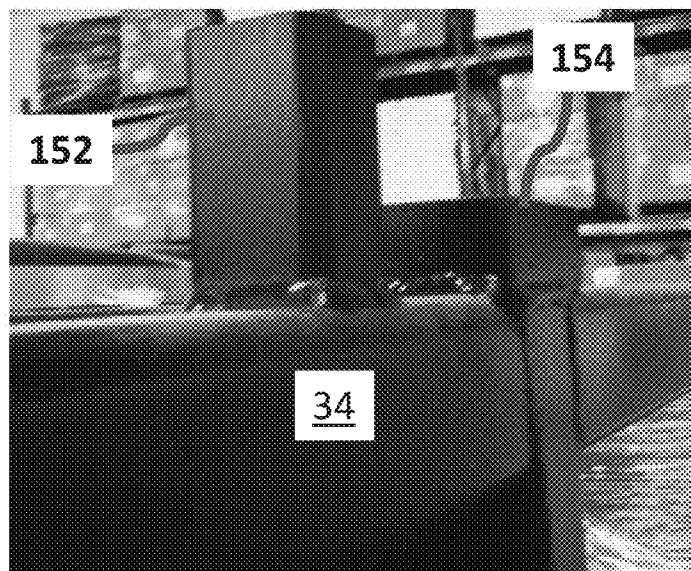


Fig. 17B

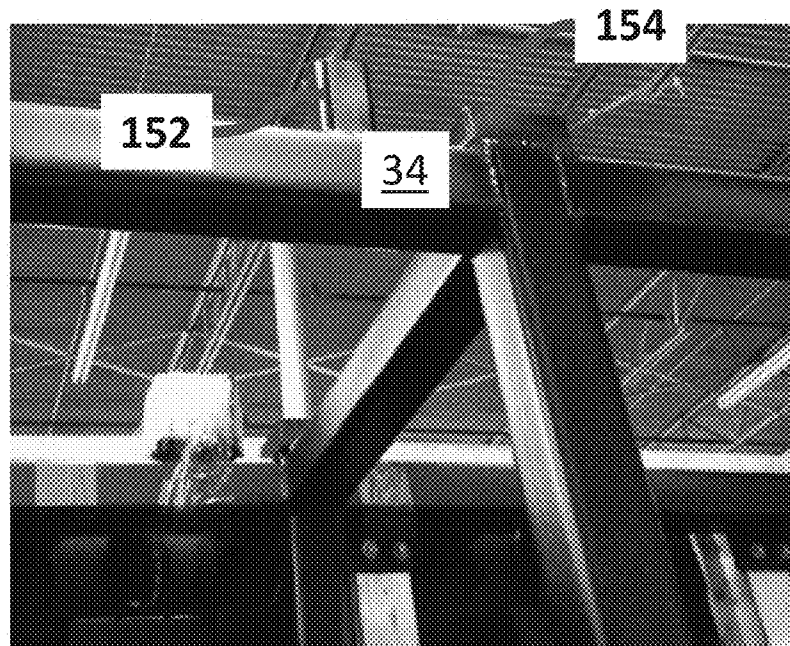


Fig. 17C

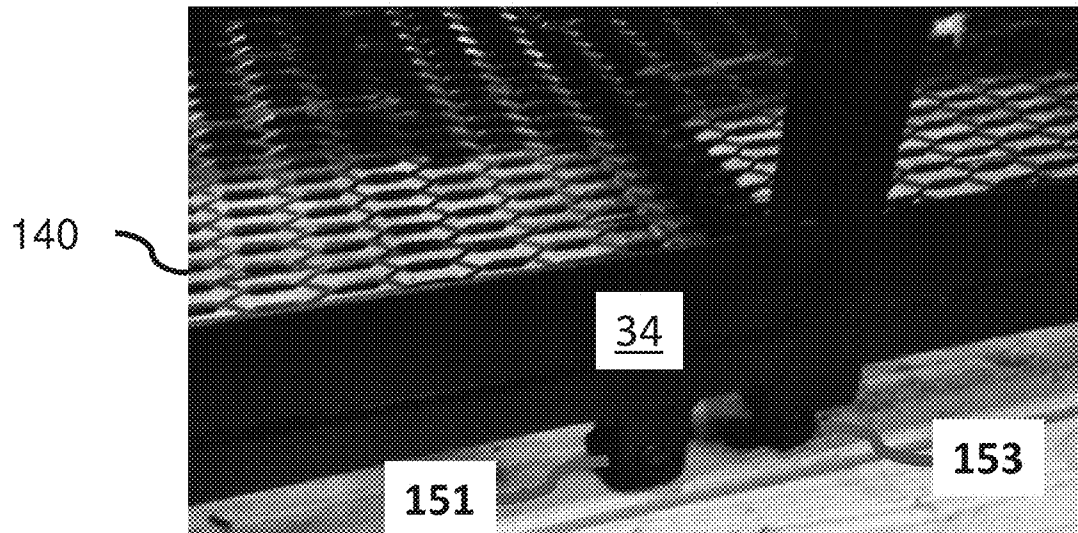


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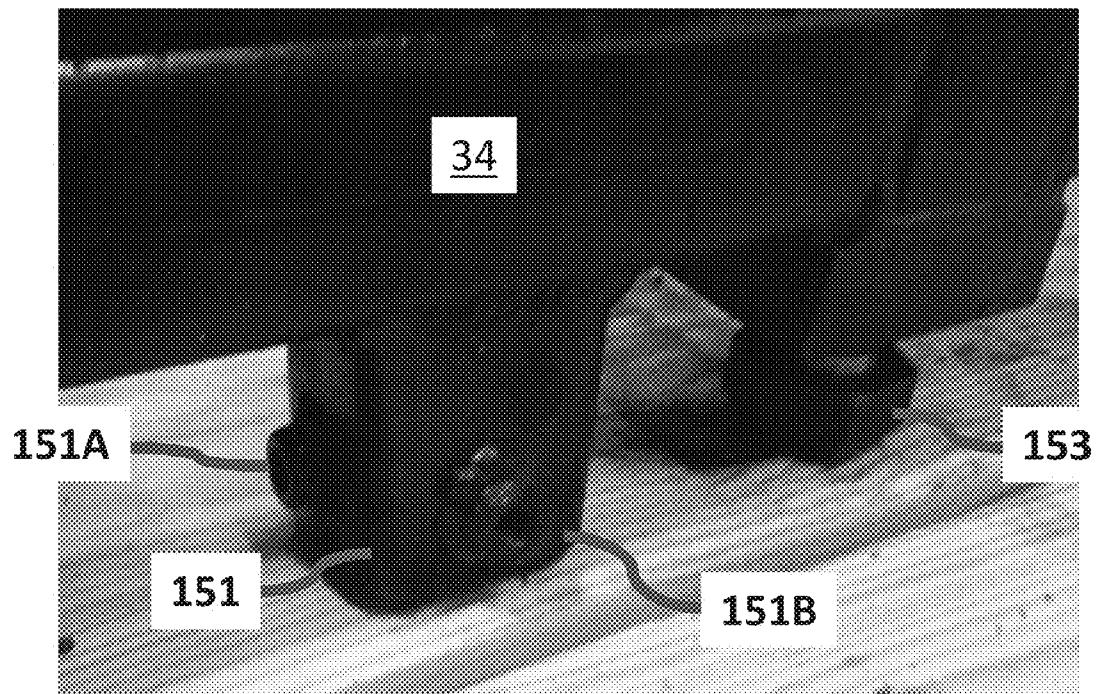


Fig. 17E

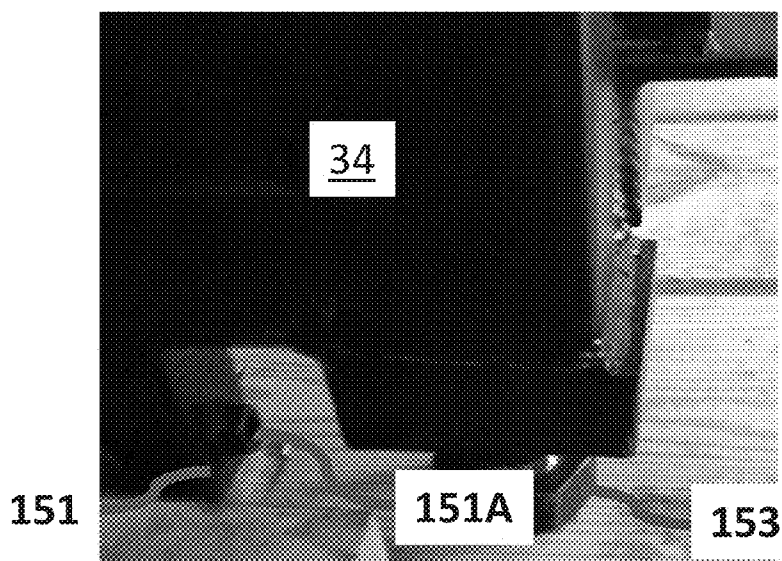
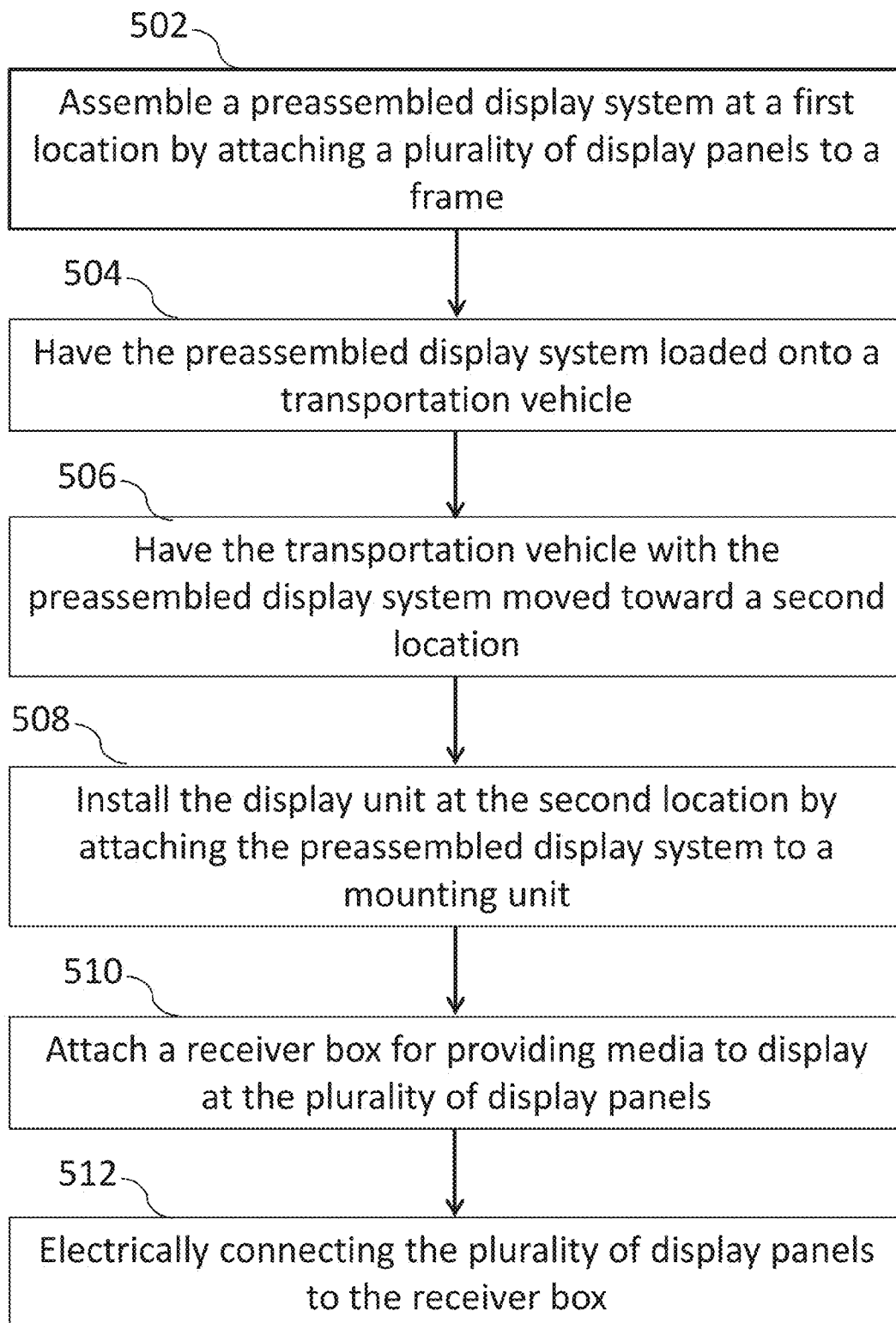
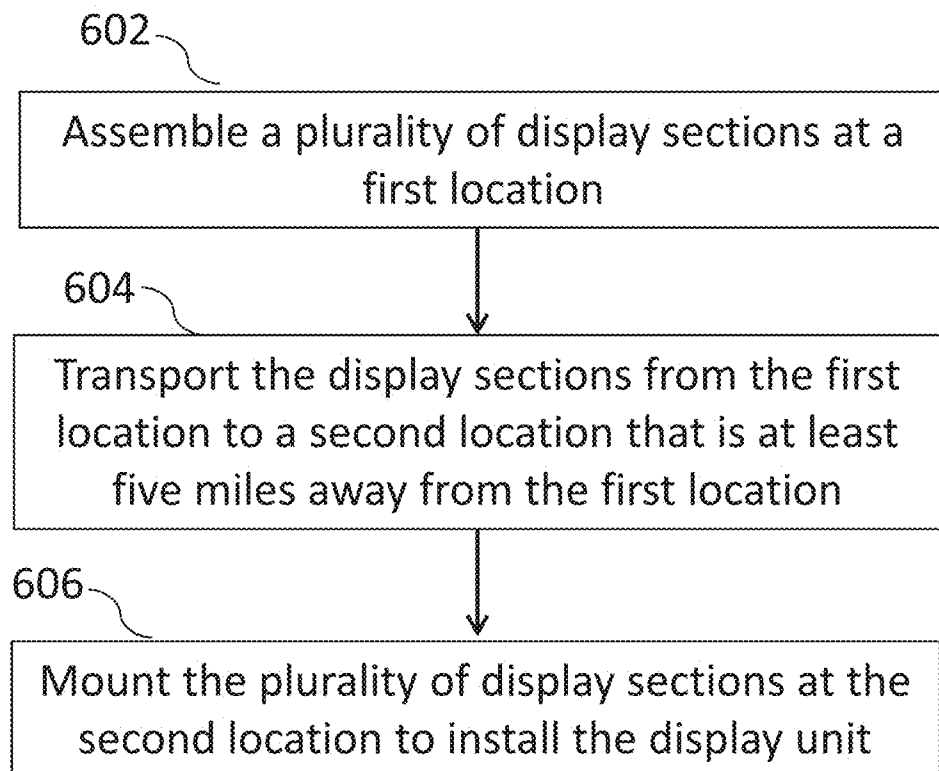


Fig. 17F

*Fig. 18*

*Fig. 19*

PREASSEMBLED DISPLAY SYSTEMS AND METHODS OF INSTALLATION THEREOF

This application claims the benefit of each of the following applications: U.S. Provisional Application No. 62/093,157, filed on Dec. 17, 2014, U.S. Provisional Application No. 62/025,463, filed on Jul. 16, 2014, and U.S. Provisional Application No. 61/922,631, filed on Dec. 31, 2013. The above listed applications are hereby incorporated herein by reference.

TECHNICAL FIELD

The present invention relates generally to displays, and, in particular embodiments, to a system and method for a modular display panels with different pitches.

BACKGROUND

Large displays (e.g., billboards), such as those commonly used for advertising in cities and along roads, generally have one or more pictures and/or text that are to be displayed under various light and weather conditions. As technology has advanced and introduced new lighting devices such as the light emitting diode (LED), such advances have been applied to large displays.

However, installation of such large displays is time consuming and an expensive operation. Further, the operating costs of these large displays may be large due to the difficulty of servicing such displays.

SUMMARY

Example embodiments of the present disclosure provide a system and method for installing preassembled modular display panels.

In accordance with an example embodiment of the present invention, a preassembled display system is assembled at a first location by attaching a plurality of display panels to a frame. The preassembled display system may be at least 6 ft.×12 ft. The preassembled display system is loaded onto a transportation vehicle. Next, the preassembled display system is moved to a second location in a transportation vehicle. The display unit is installed at the second location by attaching the preassembled display system to a mounting unit. A receiver box for providing media to display at the plurality of display panels is attached. The attaching of the receiver box may be performed at the first location and/or at the second location. The plurality of display panels are electrically connected to the receiver box. Again, the electrically connecting may be performed at the first location and/or at the second location.

In accordance with another example embodiment of the present invention, a plurality of display sections is assembled at a first location. Each display section includes a plurality of display panels mechanically attached to a frame. The assembled display sections are transported from the first location to a second location that is at least five miles away from the first location. The plurality of display sections is mounted at the second location to install the display unit. The display unit may be installed by attaching the frame of each display section to the frame of at least one other display section.

In accordance with another example embodiment of the present invention, a method of performing an installation of a display unit includes forming a preassembled display system at a first location by attaching a plurality of display panels to a frame, the preassembled display system being at least 6

ft.×12 ft. The preassembled display system is loaded onto a transportation vehicle and moved toward a second location in the transportation vehicle. At the second location, a preexisting display mounted on a mounting frame of a billboard is removed. The preassembled display system is lifted up as a single unit to the mounting frame and the preassembled display system is attached to the mounting frame of the billboard.

In accordance with another example embodiment of the present invention, a method of performing an installation of a display unit includes forming a preassembled display system at a first location by attaching a plurality of display panels to a frame, the preassembled display system being at least 6 ft.×12 ft. The preassembled display system is loaded onto a transportation vehicle and the transportation vehicle with the preassembled display system moved toward a second location. At the second location, the preassembled display system is lifted up as a single unit to a mounting point on a wall of a building and the preassembled display system is attached to the mounting point.

In accordance with another embodiment of the present invention, a method of installing modular display panels includes forming a preassembled display system at a first location by attaching a plurality of display panels to a frame, attaching a receiver box for providing media to display at the plurality of display panels, and electrically connecting the plurality of display panels to the receiver box. The preassembled display system is then shipped from the first location to a second location.

In accordance with another embodiment of the present invention, a method of installing modular display panels includes receiving a preassembled display system assembled at a first location, the preassembled display system comprising a plurality of display panels attached to a frame comprising a plurality of vertical beams, and a receiver box attached to the frame, and configured to provide media to display at the plurality of display panels, the plurality of display panels being electrically connected to the receiver box. At a second location, a preexisting display mounted on a mounting frame of a billboard is removed. The preassembled display system is attached to the mounting frame.

BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of the present invention, and the advantages thereof, reference is now made to the following descriptions taken in conjunction with the accompanying drawings, in which:

FIG. 1 illustrates a modular multi-resolution display system in accordance with embodiments of the present invention;

FIG. 2 illustrates a modular display panel attached to a supporting frame in accordance with an embodiment of the present invention;

FIG. 3 illustrates a frame used to provide mechanical support to the modular display panel in accordance with an embodiment of the present invention;

FIG. 4 illustrates one unit of the modular display panel in accordance with an embodiment of the present invention;

FIG. 5 illustrates a magnified view of two display panels next to each other and connected through the cables such that the output cable of the left display panel is connected with the input cable of the next display panel in accordance with an embodiment of the present invention;

FIG. 6 illustrates a modular multi-panel display system comprising a plurality of LED display panels connected

together using the afore-mentioned cables in accordance with an embodiment of the present invention;

FIGS. 7A-7C illustrate an alternative embodiment of the modular display panel attached to a supporting frame in accordance with an embodiment of the present invention, wherein FIGS. 7B and 7C illustrate alternative structural embodiments of the supporting frame;

FIG. 8 illustrates a method of assembling a modular multi-panel display system in accordance with an embodiment of the present invention;

FIG. 9 illustrates a method of assembling a modular multi-panel display in accordance with an embodiment of the present invention;

FIG. 10 illustrates a method of assembling a modular multi-panel display in accordance with an embodiment of the present invention;

FIGS. 11A-11D illustrates an embodiment of the present invention for forming a large display panel by installing a plurality of preassembled display units or display sections, wherein FIG. 11A shows a simple on-site installation performed to mechanically connect the individual plurality of preassembled display units, wherein FIG. 11B illustrates one example embodiment of the mechanical features used to align and/or mechanically support the plurality of preassembled display units, wherein FIG. 11C illustrates another embodiment in which some of the first features and second features may be interchanged to form a tighter fit, and wherein FIG. 11D illustrates a further embodiment showing additional adjustment features for adjusting the vertical and horizontal distance between adjacent preassembled display units;

FIGS. 12A-12C illustrates an on-site wall mounting of a preassembled display unit in accordance with an embodiment of the present invention, wherein FIG. 12A illustrates a front view of the mounting wall and FIG. 12B illustrates a side view illustrating the mounting wall and the mounted preassembled display unit, wherein FIG. 12C illustrates a side view of a further embodiment in which the plurality of beams is directly mounted to the mounting wall;

FIGS. 13A and 13B illustrates a method of retrofitting a preexisting billboard in accordance with an embodiment of the present invention;

FIG. 13C illustrates an alternative embodiment of the present invention showing a stand mount;

FIGS. 14A-14D illustrate specific examples of an assembled display system, wherein FIG. 14A illustrates that the modular preassembled display unit includes a number of display panels mounted to frame, wherein a side view of the display system is shown in FIG. 14B and back views are shown in FIGS. 14C and 14D;

FIGS. 14E-14G illustrate specific examples of a cage without the display panels that can be used with the system of FIGS. 14A-14D, wherein FIG. 14E illustrates the cage without the display panels, wherein other views of the frame are shown in FIGS. 14F and 14G;

FIGS. 15A-15E illustrate specific examples of an assembled display system, wherein FIG. 15A illustrates a preassembled display system in accordance with an embodiment of the present invention, wherein FIG. 15B illustrates a magnified view of the preassembled display system illustrated in FIG. 15A in accordance with an embodiment of the present invention, wherein FIG. 15C illustrates a preassembled display system including a non-linear shape in accordance with an embodiment of the present invention, wherein FIG. 15D illustrates a magnified portion of the base of a preassembled display system including a non-linear shape in accordance with an embodiment of the present

invention, wherein FIG. 15E illustrates a preassembled display unit in which a receiver box is installed;

FIG. 16 illustrates an assembled multi-panel display that is ready for shipment;

FIGS. 17A-17F illustrates different projection views of a preassembled display system illustrating the features used for stacking and alignment in accordance with an embodiment of the present invention, wherein FIG. 17A illustrates a preassembled display system in accordance with an embodiment of the present invention, wherein FIG. 17B illustrates another magnified projection view of the cage showing the platform and the second joining feature, wherein FIG. 17C illustrates a side projection view of the cage showing the platform and the second joining feature, wherein FIG. 17D illustrates a magnified projection view of another side of a cage showing a jack screw and a first joining feature, wherein FIG. 17E illustrates another magnified projection view showing the first joining feature and the jack screw, and wherein FIG. 17F illustrates a magnified back side projection view showing the first joining feature and the jack screw;

FIG. 18 illustrates a method of installing the display unit, which may be either a billboard or mounted directly on a wall of a building; and

FIG. 19 illustrates a method of performing an installation of a display unit, which may be either a billboard or mounted directly on a wall of a building.

DETAILED DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

Installation of large display panels is a labor intensive process requiring skilled labor working in dangerous conditions for extended times. For example, to install a conventional display on a large multi-story building, the installers have to climb to the mounting wall (typically many stories high) and individually screw in each display and the corresponding cables etc. This is both time consuming and poses a significant safety threat thereby increasing the cost of the system dramatically.

Embodiments of the invention provide preassembled display panel units, each of which provides a completely self-contained building block that is lightweight. Because of the light weight capabilities, most of the assembly of the display units may be performed at a factory, assembly facility, or warehouse rather than on-site dramatically lowering the system cost.

These display units are designed to be weather proof, without a heavy cabinet, although it is understood that the present disclosure may be applied to lighting for any type of interior and/or exterior display. The lightweight design allows for easier installation and maintenance, thus lowering total cost of ownership.

Embodiments of the invention provide building block panels that are configurable with future expandability. These displays can offer complete expandability to upgrade in the future without having to replace the entire display. Installation is fast and easy with very little down-time, which allows any electronic message to be presented more quickly.

In some embodiments, the display panels are "hot swappable." By removing one screw in each of the four corners of the panel, servicing the display panel is fast and easy. Since a highly-trained, highly-paid electrician or technician is not needed to correct a problem, cost benefits can be achieved.

FIG. 1 illustrates a modular display panel in accordance with an embodiment of the present invention. FIG. 2 illustrates a modular display panel attached to a supporting frame in accordance with an embodiment of the present invention.

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FIG. 3 illustrates a frame used to provide mechanical support to the modular display panel in accordance with an embodiment of the present invention.

The multi-panel modular preassembled display unit 10 comprises a plurality of LED display panels 50. In various embodiments describe herein, the light emitting diode (LED) display panels 50 are attached to a frame 20 or skeletal structure that provides the framework for supporting the LED display panels 50. The LED display panels 50 are stacked next to each other and securely attached to the frame 20 using attachment plate 30, which may be a corner plate in one embodiment. The attachment plate 30 may comprise holes through which attachment features 90 may be screwed in, for example.

Referring to FIGS. 1 and 2, the LED display panels 50 are arranged in an array of rows and columns. Each LED display panel 50 of each row is electrically connected to an adjacent LED display panel 50 within that row.

Referring to FIG. 3, the frame 20 provides mechanical support and electrical connectivity to each of the LED display panels 50. The frame 20 comprises a plurality of beams 32 forming the mechanical structure. The frame 20 comprises a top bar, a bottom bar, a left bar, a right bar, and a plurality of vertical bars extending from the top bar to the bottom bar, the vertical bars disposed between the left bar and the right bar. The top bar, the bottom bar, the left bar and the right bar comprise four inch aluminum bars and wherein the vertical bars comprise 2"x4"x1/2" aluminum tubes. The top bar, the bottom bar, the left bar and the right bar are each capable of bearing a load of 1.738 lb/ft and the vertical bars are each capable of bearing a load of 3.23 lb/ft.

The frame 20 may include support structures for the electrical cables, data cables, electrical power box powering the LED displays panels 50, data receiver box controlling power, data, and communication to the LED displays panels 50.

However, the frame 20 does not include any additional enclosures to protect the LED panels, data, power cables from the environment. Rather, the frame 20 is exposed to the elements and further exposes the LED display panels 50 to the environment. The frame 20 also does not include air conditioning, fans, heating units to maintain the temperature of the LED display panels 50. Rather, the LED display panels 50 are hermetically sealed themselves and are designed to be exposed to the outside ambient. Further, in various embodiments, there are no additional cabinets that are attached to the frame 20 or used for housing the LED display panels 50. Accordingly, in various embodiments, the multi-panel modular preassembled display unit 10 is designed to be only passively cooled.

FIG. 4 illustrates one display panel 50 of the multi-panel modular preassembled display unit 10 comprising an input cable 160 and an output cable 165. The LED display panels 50 are electrically connected together for data and for power using the input cable 160 and the output cable 165.

Each modular LED display panel 50 is capable of receiving input using an integrated data and power cable from a preceding modular LED display panel and providing an output using another integrated data and power cable to a succeeding modular LED display panel. Each cable ends with an end-point device or connector, which is a socket or alternatively a plug.

Referring to FIG. 4, in accordance with an embodiment, a LED display panel 50 comprises an attached input cable 160 and an output cable 165, a first connector 170, a second connector 175, a sealing cover 180. The sealing cover 180 is configured to go over the second connector 175 thereby hermetically sealing both ends (first connector 170 and the sec-

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ond connector 175). The sealing cover 180, which also includes a locking feature, locks the two cables together securely. The input cable 160 and the output cable 165 comprise integrated data and power wires with appropriate insulation separating them.

FIG. 5 illustrates two display panels next to each other and connected through the cables such that the output cable 165 of the left display panel 50A is connected with the input cable 160 of the next display panel 50B. The sealing cover 180 locks the two cables together as described above.

FIG. 6 illustrates a modular multi-panel display system comprising a plurality of LED display panels connected together using the afore-mentioned cables.

Referring to FIG. 6, for each row, a LED display panel 50 at a first end receives an input data connection from a data source and has an output data connection to a next LED display panel in the row. Each further LED display panel 50 provides data to a next adjacent LED display panel until a LED display panel 50 at second end of the row is reached. The power line is run across each row to power the LED display panels 50 in that row.

In one embodiment, the plurality of LED display panels 50 are arranged in ten rows and thirty-two columns so that the integrated display panel 100 has a display surface that is approximately fifty feet and four inches wide and fifteen feet and eight and three-quarters inches high.

In various embodiments, as illustrated in FIGS. 2 and 6, a data receiver box 40 is mounted to the mechanical support structure or frame 20. The data receiver box 40 is configured to provide power, data, and communication to the LED display panels 50. With a shared receiver box 40, the panels themselves do not need their own receiver card. This configuration saves cost and weight.

FIG. 7, which includes FIGS. 7A-7B, illustrates an alternative embodiment of the modular display panel attached to a supporting frame in accordance with an embodiment of the present invention.

This embodiment differs from embodiment described in FIG. 2 in that the horizontal beams 32A may be used to support the display panels 50. In one embodiment, both horizontal beams 32A and vertical beams 32B may be used to support the display panels 50. In another embodiment, horizontal beams 32A may be used to support the display panels 50 but the vertical beams 32B may be used to reinforce the frame structure rather than directly support the display panels 50.

FIG. 7B illustrates an alternative embodiment including additional beams 32C, which may be narrower than the other beams of the frame. One or more of the thinner beams 32C may be placed between the regular sized vertical beams 32B.

FIG. 7C illustrates a further embodiment illustrating both a top view, bottom view and side view of a frame. The frame 20 may be attached to a wall or other structure using plates 35. The frame 20 may comprise a plurality of vertical beams and horizontal beams. In one embodiment, the frame 20 comprises an outer frame having a top bar, a bottom bar, a left bar and a right bar. A display panel 50 may be supported between two adjacent beams 133 marked as L3 beams, which may be thinner (smaller diameter) and lighter than the thicker and heavier load bearing beams 131 marked as L2 beams used for forming the outer frame. As an illustration, the L2 beams may be 4" while the L3 beams may be 3" in one example.

FIG. 8 illustrates a method of assembling a modular multi-panel display system in accordance with an embodiment of the present invention.

A mechanical support structure such as the frame 20 described above is assembled taking into account various

parameters such as the size and weight of the multi-panel display, location and zoning requirements, and others (box **801**). For example, as previously described, the mechanical support structure includes a plurality of vertical bars and horizontal bars. The mechanical support structure may be fabricated from a corrosion resistant material in one or more embodiments. For example, the mechanical support structure may be coated with a weather-proofing coating that prevents the underlying substrate from corroding. If a catwalk is needed, for example, the frame may include such a structure.

A plurality of LED display panels are mounted on to the mechanical support structure so as to form an integrated display panel that includes an array of rows and columns of LED display panels as described in various embodiments (box **803**). Each of the LED display panels is hermetically sealed. Mounting the LED display panels may comprise mounting each LED display panel a respective vertical beam using an attachment plate.

Each of the LED display panels is electrically connected to a data source and to a power source (box **805**). For example, a first LED display panel in each row is electrically coupled to the display source. The other LED display panels in each row may be daisy-chain coupled to an adjacent LED display panel.

FIG. **9** illustrates a method of assembling a modular multi-panel display in accordance with an embodiment of the present invention.

In one embodiment, referring to FIG. **9**, the display panels **50** may be coupled (arrows) to vertical beams **32** using connecting plates **90** as illustrated in FIG. **2**. The cage **34** is then attached (arrows) to the vertical beams **32** using another set of connecting plates.

Since the assembled display structure is light weight, significant assembly advantages can be achieved. For example, the panels can be assembled within a warehouse that is remote from the final location where the display will be utilized. In other words, the panels can be assembled at a first location, shipped to second location and finalized at the second location.

FIG. **10** illustrates a method of forming preassembled modular multi-panel display in accordance with an embodiment of the present invention.

Referring to FIG. **10**, a mechanical support structure such as a frame is assembled as described above in various embodiments (box **1021**). A plurality of LED display panels is attached directly to the mechanical support structure using a plurality of coupling mechanisms (box **1022**). The coupling mechanisms may include additional structures such as connecting plates, for example.

A receiver box is attached to the mechanical support structure (box **1023**). In one embodiment, the receiver box includes power circuitry with an ac power input and an ac power output. The receiver box further includes digital circuitry configured to process media data to be displayed by the LED display panels. AC power from the receiver box is electrically connected to each of the LED display panels (box **1024**). Media data from the receiver box is electrically connected to each of the LED display panels (box **1025**). For example, a plurality of integrated data and power cables are interconnected.

Embodiments of the present invention will now be described to illustrate installation of the preassembled display panel system at an on-site location.

FIGS. **11A-11D** illustrate an embodiment of the present invention for forming a large display panel by installing a plurality of preassembled display units or display sections.

In various embodiments, the preassembled display units **142** may be at least 12 ft×24 ft, i.e., which is 12 ft tall and 24 ft wide. Other common sizes for the preassembled display units **142** may comport to the standard billboard sizes used in the country of installation such as, for example, 6 ft×12 ft, 12 ft×25 ft, 10.5 ft×36 ft, 12 ft×40 ft, 14 ft×48 ft, 16 ft×60 ft, 20 ft×50 ft, and 20 ft×60 ft.

In one or more embodiments, the very large display panel may be formed by joining together a plurality of preassembled display units **142**. For example, the largest size of the preassembled display units **142** may be limited by the size permitted for safe transportation in a rail car or truck or that needed for the particular application. As such, the preassembled display units **142** may not be larger than the maximum size allowed for transportation in a truck, which may be governed by local laws as well as practical limitations.

Each plurality of preassembled display units **142** may include one or more ladders **145** and one or more catwalks **140** for accessing the individual display panels conveniently. Further, the plurality of preassembled display units **142** may include doors **146L**, **146R**, which may be removed during the installation so as to form a continuous catwalk **140** from one display unit to another after the installation is completed. Alternatively, the doors may be opened as needed during operation of the display system by a servicing personnel.

In various embodiments, the plurality of preassembled display units **142** includes the display panels and the receiver boxes mounted onto the frame. In some embodiments, each of the plurality of preassembled display units **142** may include completed electrical connections between the display panels and the receiver boxes.

In various embodiments, the plurality of preassembled display units **142** may be designed to accommodate specific features of the mounting wall or mounting billboard pillar. For example, mounting on to a historic building may require specific compliance with various rules with regard to the load bearing mechanical design, electrical design, appearance, and others. As the display system is factory assembled, these rules may be easily taken into account when designing and building the preassembled display unit.

If the final size of the display panel is larger than the largest size of the preassembled display panel, a simple on-site installation may be performed to mechanically connect the individual plurality of preassembled display units **142** (shown by the arrows in FIG. **11A**). For example, each of the plurality of preassembled display units **142** may include mechanical features so as to align and/or mechanically support the plurality of preassembled display units **142** stacked above. However, in various embodiments, the preassembled display unit **10** comprising the frame and a plurality of display panels are lifted and mounted together as one unit and stacked with other similar preassembled units.

FIG. **11B** illustrates one example embodiment of the mechanical features used to align and/or mechanically support the plurality of preassembled display units.

Referring to FIG. **11B**, each of the preassembled display units **142** may include a ladder **145**, which when aligned correctly forms a continuous vertical pathway to access various levels of the catwalk represented as CW Level 1, CW Level 2, CW Level 3. A good alignment of the preassembled display units **142** is necessary to provide a appealing visual effect as well as align the ladders **145** and the catwalk **140** in the adjacent preassembled display units **142**. Accordingly, alignment features are provided, which may be used to align as well as to mechanically support the preassembled display

units **142**. For example, the alignment feature may be a telescopic joint, a slip joint, a ball and socket joint in various embodiments.

FIG. **11B** illustrates a joint having a first joining feature **151**, which may comprise a solid inner barrel or a hollow tube and a second joining feature **152**, which may comprise a concentric barrel feature configured to receive the solid inner barrel or a hollow tube of the first joining feature **151**. The second joining feature **152** may be a square pipe in one embodiment while the first joining feature **151** may be a solid square block, or even a square pipe in another embodiment. The first joining feature **151** has a smaller outer dimension than the second joining feature **152** so that it can slide into the second joining feature **152** in various embodiments.

One of the preassembled display units **142** may be positioned over another preassembled display units **142**, and the first joining feature **151** inserted into the second joining feature **152**. The joint may be secured using screw or bolts **155**, for example. The preassembled display units **142** may comprise additional features such as leveling planes to ensure proper horizontal alignment.

The preassembled display units **142** are thus assembled to form one large display. Advantageously, in various embodiments, the installation of such a large panel can be accomplished in relatively short time duration without expending on-site labor. For example, on-site installation of a conventional system can be very labor intensive, which increases the cost and poses significant risk to the installer. As the preassembled panels are finished out in the factory, the on-site installation process is much easier reducing costs significantly.

FIG. **11C** illustrates another embodiment in which some of the first features and second features may be interchanged to form a tighter fit.

FIG. **11D** illustrates a further embodiment showing additional adjustment features for adjusting the vertical and horizontal distances between adjacent preassembled display units. Additionally embodiments of the present invention may include height adjustment features such a jack bolt that may be used to adjust the vertical distance **V142** between the adjusted preassembled display units **142**. As an example, the height adjustment features may include a jack screw **153** whose height may be adjusted and a platform **154**. In various embodiments, the vertical distance **V142** between the adjusted preassembled display units **142** is about the same to the vertical distance between adjacent display panels of the plurality of display panels **50** within each preassembled display units **142**. Therefore, once the preassembled display units **142** are stacked together, the separation between the adjacent preassembled display units **142** is visually indistinguishable. Such jacks may be added to the horizontal sides of the chassis **34** as well for the same reason, for example.

FIGS. **12A-12C** illustrates an on-site wall mounting of a preassembled display unit in accordance with an embodiment of the present invention. FIG. **12A** illustrates a front view of the mounting wall and FIGS. **12B** and **12C** illustrate side views illustrating the mounting wall and the mounted preassembled display unit.

Referring now to FIG. **12A**, the mounting wall **212** may be a feature attached to a building or other surface on which the display unit is to be finished. The mounting wall **212** may be installed first in anticipation of the subsequent installation of preassembled display unit. The mounting wall **212** includes one or more mounting points **214** or stringers. The mounting points **214** may be attached to the mounting wall **212** if necessary at the time of the installation.

Referring to FIG. **12B**, in one embodiment, the preassembled mounting display unit **142** includes a cage **34** with vertical beams **32** on which the plurality of display panels **50** are mounted. The preassembled mounting display unit **142** is mounted onto the mounting wall **212** as illustrated in FIG. **12B**. In one embodiment, the preassembled mounting display unit **142** is positioned so that the mounting fixtures **216** of the preassembled mounting display unit **142** are mechanically supported by the mounting points **214** or stringers. After correctly aligning the mounting fixtures **216** with the mounting points **214**, anchors **218** may be used to permanently secure the mounting fixtures **216** to the mounting points **214**.

FIG. **12C** illustrates a further embodiment in which the plurality of beams is directly mounted to the mounting wall. In this embodiment, a catwalk and the accompanying chassis may be skipped and the preassembled mounting display unit **142** comprising the vertical beams **32** may be directly mounted onto the mounting wall **212**.

FIGS. **13A** and **13B** illustrates a method of retrofitting a preexisting billboard in accordance with an embodiment of the present invention.

In various embodiments, preexisting displays, such as a billboard, may be removed and fitted with one or more of the preassembled display units. The preexisting billboard to be retrofitted may be non-electronic billboard and may also include mercury or fluorescent lighting. Embodiments of the present invention may be applied to different types of billboard including wooden billboard with wooden supports with dimensional lumber as the secondary support (A frame). Embodiments may be applied to retrofit a preexisting steel A-frame billboard comprising angle iron or steel supports with metal framing. In one or more embodiments, a preexisting billboard may include a steel pole with an I-beam or equivalent as the primary support. In another embodiment, the preexisting billboard may include tubular steel support of various circumferences and tubular steel framing as examples. The preexisting billboard may also include a catwalk in some embodiments.

Referring to FIG. **13A**, a preexisting billboard may include a central pole **312** supporting the billboard. The billboard may include a billboard frame **310**, which may be different depending on the type of the billboard. In various embodiments, the billboard frame **310** may include a catwalk.

The billboard may include a solid plywood layer **314** over which a canvas **316** is mounted. The solid plywood layer **314** may have been mounted on the billboard frame **310**. The canvas **316** and the solid plywood layer **314** are removed prior to mounting the preassembled display unit **10** in FIG. **13B**.

In various embodiments, if the billboard frame **310** is retained, then the preassembled display unit **10** may not need any additional catwalk as the billboard frame **310** already includes a catwalk. In such embodiments, the preassembled display unit **10** includes only a frame **20** (without the chassis) on which the plurality of display panels **50** have been mounted. Embodiments of the present invention may be applied to billboard of different configurations such as single face, back-to-back, or V-build, side-by-side, stacked, and tri-build configurations.

Referring to FIG. **13B**, the preassembled display unit **10** comprising the frame **20** and the display panels **50** is mounted onto the mounting features **324** of the billboard frame **310**. If necessary, additional beams such as I-beams may be added to form stringers. Advantageously, the preassembled display unit **10** is mounted quickly without extensive labor because of the modular nature of the preassembled display unit **10**, which only requires mechanically hoisting the preassembled display unit **10** and properly aligning the preassembled dis-

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play unit 10 with the mechanical mounting features 324 of the preexisting billboard frame 310. The installation is completed by mechanically securing the preassembled display unit 10, e.g., using screws or anchors 218, to the preexisting billboard frame 310.

FIG. 13C illustrates an alternative embodiment of the present invention showing a stand mount. In this embodiment, because of the light weight of the preassembled display unit 10, the preassembled display unit 10 may be mounted on a stand mount 325, for example, to be displayed from a shop window. The actual mounting positions and mechanism may be suitably adjusted according to the need (e.g., display aesthetics), the number of display units, and others.

After the mechanical connection is completed, the electrical connection is made. However, in some embodiments, the only electrical connection to be made is the connection of the main power and data cable (if any) to the receiver box. This is because all the connections between the different panels and the receiver box may have been preassembled at the factory before the preassembled display unit 10 was shipped to the site of the billboard. In other embodiments, the receiver box is connected to the input cable to each of the plurality of display units. For example, the receiver box is connected to the first display unit and the remaining display units in the same row are daisy chain coupled. However, in both embodiments, the receiver box may already be mechanically secured while building the preassembled display unit.

Further, because of the lower power consumed by the preassembled display unit, only a single phase power is needed advantageously even for very large displays. Conventionally, three phase power is needed for large display because of the large power consumed by such units.

FIGS. 14A-14G illustrate specific examples of a preassembled display unit 10 including the frame 20. As shown in FIG. 14A, the modular preassembled display unit 10 includes a number of LED display panels 50 mounted to frame 20. One of the display panels has been removed in the lower corner to illustrate the modular nature of the display. As a consequence, and additionally, the easy access to the LED display panels 50 from the rear of the preassembled display unit 10 enables hot-swapping. In other words, one or more of the display panels 50 may be removed and replaced without powering down the display system during operation. This enables repair and replacement of any of the display panel without powering down the whole display unit.

A side view of the display system is shown in FIG. 14B and back views are shown in FIGS. 14C and 14D. FIG. 14B also illustrates the absence of additional protective cabinetry, for example, the back side 51 of the display panels 50 remains exposed.

In this particular example, access is provided to the back of the modular display through a cage 34 that includes an enclosed catwalk 140. The catwalk is illustrated in the views without the mounted display panels as illustrated in FIGS. 14E-14G. Since the display system 100 is generally highly elevated, a ladder 145 (see FIG. 14C) provides access to the catwalk 140. In the back view of FIG. 14D, the cables of display panels are shown to be locked within itself for safe transportation.

FIG. 14E illustrates the cage 34 without the display panels 50. In this embodiment, the beams of the cage 34 forming an outer frame are bigger than the interior beams. In this case, the interior beams 161 are aligned in a plane outside those of the plurality of beams 32. Upon installation, the plates 162 may be rotated by 90° and fasten to the display panels. Other views of the frame are shown in FIGS. 14F and 14G.

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Additionally, in one or more embodiments, the assembled display may have the size of the final on-site display. For example, the assembled display structure at the factory may have the size of a standard billboard (12'x24'). In such embodiments, as described previously, the on-site installation is minimal.

FIGS. 15A-15E illustrates different projection views of a preassembled display system in accordance with an embodiment of the present invention.

FIG. 15A illustrates a preassembled display system in accordance with an embodiment of the present invention.

The preassembled display system includes a plurality of display panels 50 coupled to the frame 20 that includes vertical beams 32 attached to a cage 34. As in prior examples, the back side 51 of the display panels 50 remains exposed. Similarly, as previously discussed, for each row, a display panel 50 at a first end receives an input data connection from a data source and has an output data connection to a next display panel in the row.

The backside 51 of the display system is accessible from the backside of the display panels 50 from the cage 34, which may include a catwalk (shown in other figures, e.g., FIG. 15B). Consequently, replacing one or more display panels 50 after the initial installation is easier. Thus, a defective display panel can be removed completely from the back side 51 of the display system. Advantageously, no additional front side access is necessary. Further, the display panels are cooled efficiently because they are exposed to the atmosphere and not enclosed within a cabinet as in conventional designs.

FIG. 15B illustrates a magnified view of the preassembled display system illustrated in FIG. 15A in accordance with an embodiment of the present invention.

As described previously, a ladder 145 provides easy access to the various levels of the display system. In this illustrated example, the final display system comprises a plurality of preassembled display units stacked over one another. Thus, the ladder 145 provides access to the higher levels.

FIG. 15C illustrates a preassembled display system including a non-linear shape in accordance with an embodiment of the present invention.

In various embodiments, the preassembled display system may be constructed according to the design requirements of the mounting wall, for example, shape of the building wall. As illustrated in FIG. 15C, the preassembled display unit 10 includes a first portion 142A and a second portion 142B at an angle with the first portion.

FIG. 15D illustrates a magnified portion of the base of a preassembled display system including a non-linear shape in accordance with an embodiment of the present invention.

In various embodiments, the preassembled display unit 10 may include alignment and mechanical features for stacking preassembled display units 142 over each other. Referring to FIG. 15D, the preassembled display unit 10 includes a first mounting feature 144A and a second mounting feature 144B for attaching to underlying chassis of the underlying preassembled display unit 10. The second mounting feature 144B may be part of an alignment mechanism such as for using a jack bolt and will be described below in subsequent figures.

FIG. 15E illustrates a preassembled display unit 10 in which a receiver box 40 is installed. Although the receiver box 40 is installed, it may not be connected to the plurality of display panels. Rather, the cables from the receiver box 40 may be wrapped up for secure transportation. At the installation site, the cables from the receiver box 40 may be connected to cables of the plurality of displays.

FIG. 16 is an illustration of two assembled displays that are ready for shipment. In this embodiment, the preassembled

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display unit **10** may not include a chassis because the display unit is directly mounted on a billboard with a preexisting catwalk. Alternatively, the display unit may be mounted on a stand such as a window stand, e.g., in a window display. These displays can be quite large, for example much larger than a 14×48 panel display. In some cases, a single display system is shipped as a series of sub-assemblies, e.g., as shown in the figure, and then assembled into a full display on location. At the installation site, the preassembled display units **142** may be removed from the shipping mount and raised and mounted onto a mounting wall or window stand.

FIGS. **17A-17F** illustrates different projection views of a preassembled display system illustrating the features used for stacking and alignment in accordance with an embodiment of the present invention.

FIG. **17A** illustrates a preassembled display system in accordance with an embodiment of the present invention.

As illustrated in FIG. **17A** in one illustrated embodiment, one surface of a cage **34** includes a second joining feature **152** and a platform **154**. In one embodiment, the second joining feature **152** is a hollow square tube configured to receive another square tube or square block. The platform **154** provides a solid base to receive a head of a jack screw and thus may be used to lower an overlying chassis, which may be mounted subsequently over the illustrated cage **34**.

FIG. **17B** illustrates another magnified projection view of the cage **34** showing the platform **154** and the second joining feature **152**. FIG. **17C** illustrates a side projection view of the cage **34** showing the platform **154** and the second joining feature **152**.

FIG. **17D** illustrates a magnified projection view of another side of a cage showing a jack screw and a first joining feature.

As illustrated in FIG. **17D**, the other side of the cage may include a first joining feature **151** which may be a solid square block or square tube having a diameter smaller than the second joining feature **152**. A jack screw **153** may be used to raise or lower the cage **34**.

FIG. **17E** illustrates another magnified projection view showing the first joining feature **151** and the jack screw **153**. Thus, during subsequent installation, the first joining feature **151** is placed into an underlying second joining feature of an underlying cage and then secured using a securing bolt (not shown but, for example, see FIG. **11B**).

The first joining feature **151** may include a first hole **151A** and a perpendicular second hole **151B** so that the first joining feature **151** may be secured to a second joining feature **152** of an underlying cage from any side.

FIG. **17F** illustrates a magnified back side projection view showing the first joining feature **151** and the jack screw **153**. The back side view (along with FIG. **17E**) also shows that the first hole **151A** is a through hole extending completely through the first joining feature **151**.

In various embodiments, the assembled multi-panel display system includes no cabinets. The assembled multi-panel display system is cooled passively and includes no air conditioning or fans.

FIG. **18** illustrates a method of installing the display unit, which may be either a billboard or mounted directly on a wall of a building. A preassembled display system is assembled at a first location by attaching a plurality of display panels to a frame (box **502**). In various embodiments, the preassembled display system may be at least 6 ft. long, for example, may be at least 6 ft.×12 ft. in one embodiment. The first location may be assembling facility or a warehouse in various embodiments. The preassembled display system is loaded onto a transportation vehicle (box **504**). For example, the preassembled display system may be loaded onto to a shipping

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truck or rail cart. In various embodiments, multiple shipping carriers may be used. Next, the preassembled display system is moved to a second located in a transportation vehicle (box **506**). The second location may be the final location at which the display system is to be set up. The display unit is installed at the second location by attaching the preassembled display system to a mounting unit (box **508**). A preexisting display may be removed before installing the display unit at the second location. The attaching may be performed by lifting up the preassembled display system as a single unit to the mounting unit.

A receiver box for providing media to display at the plurality of display panels is attached (box **510**). In various embodiments, the attaching may be performed at the first location and/or at the second location. The plurality of display panels are electrically connected to the receiver box (box **512**). Again, the electrically connecting may be performed at the first location and/or at the second location.

FIG. **19** illustrates a method of perming an installation of a display unit, which may be either a billboard or mounted directly on a wall of a building. Referring to FIG. **19**, a plurality of display sections is assembled at a first location (**602**). Each display section includes a plurality of display panels mechanically attached to a frame. The assembled display sections are transported from the first location to a second location that is at least five miles away from the first location (box **604**). The plurality of display sections is mounted at the second location to install the display unit (box **606**). The display unit may be installed by attaching the frame of each display section to the frame of at least one other display section.

Although embodiments of the present invention have been described as being LED display panels, various embodiments of the present invention may also be applied to any type of display panel including organic display including passive-matrix or active-matrix displays, organic transistor based displays, micro-mirror displays, plasma display, liquid crystal display, surface-conduction electron-emitter display, field emission display, and others.

While this invention has been described with reference to illustrative embodiments, this description is not intended to be construed in a limiting sense. Various modifications and combinations of the illustrative embodiments, as well as other embodiments of the invention, will be apparent to persons skilled in the art upon reference to the description. It is therefore intended that the appended claims encompass any such modifications or embodiments.

What is claimed:

1. A method of performing an installation of a display unit, the method comprising:

forming a preassembled display system at a first location by attaching a plurality of display panels to a frame, the preassembled display system being at least 6 ft.×12 ft., wherein each of the plurality of display panels comprises a casing having a recess, a printed circuit board disposed in the recess, and a heat sink disposed between a back side of the casing and the printed circuit board, the heat sink thermally contacting both the back side of the casing and the printed circuit board;

having the preassembled display system loaded onto a transportation vehicle;

having the transportation vehicle with the preassembled display system moved toward a second location;

installing the display unit at the second location by attaching the preassembled display system to a mounting unit;

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attaching a receiver box for providing media to display at the plurality of display panels, the attaching being performed at the first location and/or at the second location; and electrically connecting the plurality of display panels to the receiver box, the electrically connecting being performed at the first location and/or at the second location.

2. The method of claim 1, wherein the preassembled display system further comprises

- wherein the plurality of display panels is arranged in rows and columns and mounted to the frame,
- wherein each display panel comprises an array of display pixel units at a front side and a power converter attached to a back side of the display panel facing away from the front side, the power converter configured to generate a power supply for the respective display panel;
- wherein each display panel comprises a driver coupled to the array of display pixel units
- wherein the receiver box is housed in a housing that is separate from housings of each of the plurality of display panels;
- wherein the frame is configured to provide mechanical support to the plurality of display panels without providing hermetic sealing; and
- wherein each of the plurality of display panels are hermetically sealed.

3. The method of claim 1, wherein each of the plurality of display panels comprise:

- wherein the casing comprises locking points for use in attachment to an adjacent casing of another display panel;
- a plurality of light emitting diodes (LEDs) attached to the printed circuit board;
- a driver circuit attached to the printed circuit board; and
- a framework of louvers disposed over the printed circuit board, the framework of louvers disposed between rows of the LEDs.

4. The method of claim 1, wherein the plurality of display panels remain exposed to the environment after the installation of the display unit.

5. The method of claim 1, further comprising attaching a power cable to a power input of the receiver box.

6. The method of claim 1, wherein the mounting unit comprises a wall mounting system, and wherein attaching the preassembled display system to the mounting unit comprises attaching the preassembled display system to the wall mounting system.

7. The method of claim 1, wherein attaching the preassembled display system to the mounting unit comprises lifting the preassembled display system and securely attaching the preassembled display system to a mounting point of the mounting unit.

8. The method of claim 1, wherein attaching the preassembled display system to the mounting unit comprises retrofitting a preexisting billboard with the preassembled display system.

9. The method of claim 8, wherein retrofitting the preexisting billboard with the preassembled display system comprises:

- removing a canvas layer of the billboard to expose a solid mounting surface;
- removing the solid mounting surface; and
- attaching the preassembled display system to a central load bearing pillar.

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10. The method of claim 1, wherein the first location is an off-site assembly shop, and wherein the second location is an on-site location at which the display is located.

11. The method of claim 1, wherein the plurality of display panels comprise light emitting diode display panels.

12. The method of claim 1, wherein each of the plurality of display panels is a display selected from the group consisting of organic displays, micro-mirror displays, plasma displays, liquid crystal displays, surface-conduction electron-emitter displays, field emission displays.

13. A method of performing an installation of a display unit, the method comprising:

- assembling a plurality of display sections at a first location, each display section including a plurality of display panels mechanically attached to a frame, wherein each of the plurality of display panels comprise a casing having a recess, a printed circuit board disposed in the recess, and a heat sink disposed between a back side of the casing and the printed circuit board, the heat sink thermally contacting both the back side of the casing and the printed circuit board;

- transporting the display sections from the first location to a second location that is at least five miles away from the first location; and

- mounting the plurality of display sections at the second location to install the display unit, the display unit being installed by attaching the frame of each display section to the frame of at least one other display section.

14. The method of claim 13, wherein each display section includes a cat walk, each cat walk being assembled with a respective display section at the first location.

15. The method of claim 14, wherein the display sections are mounted in an array of rows and columns, wherein each cat walk of the display sections in a first one of the columns includes a ladder such that cat walks of the display sections of the first one of the columns have a common ladder.

16. The method of claim 14, wherein, after mounting the plurality of display sections, the catwalks of adjacent display sections are connected together to form a continuous walkway.

17. The method of claim 14, wherein the display sections are mounted in an array of rows and columns, each display section with at least one of the columns having a common ladder extending between display sections of that column.

18. The method of claim 14, wherein the display sections are assembled on a sidewalk and lifted up to a mounting point.

19. The method of claim 14, wherein the display sections are assembled into a plurality of super sections on a sidewalk, and wherein the assembled plurality of super sections is lifted to mounting points and mounted to form a single display.

20. The method of claim 14, wherein the display sections are lifted and then assembled at a mounting point at the second location.

21. A method of performing an installation of a display unit, the method comprising:

- forming a preassembled display system at a first location by attaching a plurality of display panels to a frame, the preassembled display system being at least 6 ft.×12 ft. wherein each of the plurality of display panels comprise a casing having a recess, a printed circuit board disposed in the recess, and a heat sink disposed between a back side of the casing and the printed circuit board, the heat sink thermally contacting both the back side of the casing and the printed circuit board;
- having the preassembled display system loaded onto a transportation vehicle;

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having the transportation vehicle with the preassembled display system moved toward a second location; at the second location, removing a preexisting display mounted on a mounting frame of a billboard; and lifting up the preassembled display system as a single unit to the mounting frame and having the preassembled display system attached to the mounting frame of the billboard.

22. The method of claim 21, wherein preexisting display comprises a poster board mounted onto the mounting frame, and a canvas mounted over the poster board, and wherein removing the preassembled display system comprises removing the canvas and the poster board.

23. A method of performing an installation of a display unit, the method comprising:

forming a preassembled display system at a first location by attaching a plurality of display panels to a frame, the preassembled display system being at least 6 ft.×12 ft., wherein each of the plurality of display panels comprise a casing having a recess, a printed circuit board disposed in the recess, and a heat sink disposed between a back side of the casing and the printed circuit board, the heat sink thermally contacting both the back side of the casing and the printed circuit board;

having the preassembled display system loaded onto a transportation vehicle;

having the transportation vehicle with the preassembled display system moved toward a second location; and at the second location, having the preassembled display system lifted up as a single unit to a mounting point on a wall of a building and having the preassembled display system attached to the mounting point.

24. A method of installing modular display panels, the method comprising:

forming a preassembled display system at a first location by attaching a plurality of display panels to a frame, wherein each of the plurality of display panels comprise a casing having a recess, a printed circuit board

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disposed in the recess, and a heat sink disposed between a back side of the casing and the printed circuit board, the heat sink thermally contacting both the back side of the casing and the printed circuit board;

attaching a receiver box for providing media to display at the plurality of display panels;

electrically connecting the plurality of display panels to the receiver box; and

shipping the preassembled display system from the first location to a second location.

25. A method of installing modular display panels, the method comprising:

receiving a preassembled display system assembled at a first location, the preassembled display system comprising:

a plurality of display panels attached to a frame comprising a plurality of vertical beams, wherein each of the plurality of display panels comprise a casing having a recess, a printed circuit board disposed in the recess, and a heat sink disposed between a back side of the casing and the printed circuit board, the heat sink thermally contacting both the back side of the casing and the printed circuit board, and

a receiver box attached to the frame, and configured to provide media to display at the plurality of display panels, the plurality of display panels being electrically connected to the receiver box;

at a second location, removing a preexisting display mounted on a mounting frame of a billboard; and attaching the preassembled display system to the mounting frame.

26. The method of claim 25, wherein preexisting display comprises a poster board mounted onto the mounting frame, and a canvas mounted over the poster board, and wherein removing the preassembled display system comprises removing the canvas and the poster board.

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