

Instructions

For Microsoft Xbox Series X\S OEM Controllers Only - Ages 10+

Important Compatibility Notice

Compatible: Microsoft OEM Xbox Series X and S Controllers Only

Not Compatible: Aftermarket, Xbox One, Xbox 360, Xbox Elite Controllers

Attempting installation on incompatible controllers may cause damage.



1. Wheel – Mini steering wheel.
2. Left Joystick 'Linkage'.
3. Rack – Controls steering translation.
4. Right Joystick 'Shifter' Arm.
5. Bearing – Smooth steering rotation.
6. Frame – Mounts to controller.

Installation Steps

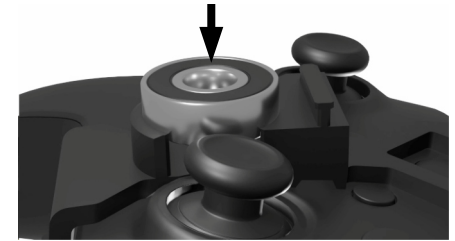
1. Install the Frame

- Hold controller upright.
- Align Frame around Xbox button.
- Place at battery cover seam.
- Slide downward until seated.
- Posts align with USB-C & accessory ports.
- Snap softly into place.



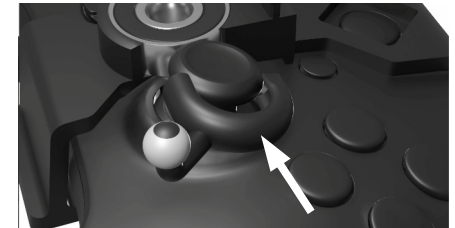
2. Install the Bearing

- Locate opening in Frame.
- Press Bearing fully in.
- Verify smooth rotation.



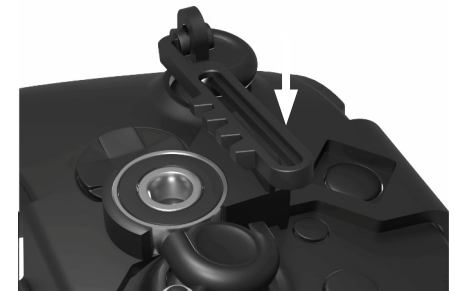
3. Install the Shifter

- Locate right-side mount.
- Insert Shifter arm until it snaps.
- Verify movement.



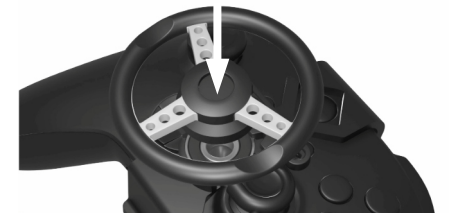
4. Install Linkage & Rack

- Align linkage pivot & rack teeth.
- Slide over left joystick; keep linkage parallel to frame post.
- Thumb stick must move within limits.
- Press down to lock.
- Move rack left/right to confirm smooth glide.



5. Install the Steering Wheel

- Align Wheel with bearing.
- Press down until seated.
- Rotate to confirm smooth movement.



Final Checks

- Wheel rotates smoothly.
- Linkage & rack travel freely.
- Thumb stick movement restricted properly.
- Frame secure.
- Shifter operates correctly.

Safety

- For ages 10+.
- Avoid excessive force.
- Remove before transporting controller.
- Contains small parts—keep away from children.