



Enjoy Your Life of Leisure

There's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. It's a healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings. A wonderful way to enjoy exercise and achieve a healthier life.

As one of the world's largest composite swimming pool manufacturers, we have developed a stylish and innovative range of swimming pools, in a variety of designs and sizes, with a multitude of features and benefits, so that we can provide you with the ideal Leisure Pools[®] swimming pool for your home. Coupled with great designs, we use state of the art production processes and superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pools[®] swimming pool is the very best on the world market. Leisure Pools[®] swimming pools are offered through a network of Leisure Pools[®] retail representatives and independently owned and operated Dealers, who will not only supply you with your desired Leisure Pools[®] swimming pool, but also undertake the required installation work to get you swimming quickly.

With a Leisure Pools[®] swimming pool, you'll be "swimming in quality and style" as you begin your journey toward the leisure lifestyle you've always wanted with the confidence and peace of mind that you have chosen a superior product that is supported by the best warranties and the best people.

Are you ready to live your Life of Leisure?

At Leisure Pools[®], our mission is to improve the lifestyle of families at home, through the enjoyment of our range of innovative and quality swimming pools and associated products. Everything we do reflects this mission and the values that make it possible."

Leisure Pools® Mission Statement

Leisure Pools[®] Family Owned & Operated



Australians have a unique love and respect for the water. The father and son combination of Kerry and David Pain have translated their passion for water into a lifelong devotion of bringing happiness to thousands of families around the world through the enjoyment of the highest quality Composite Armour[™] fiberglass swimming pool – a Leisure Pools[®] swimming pool.

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Leisure Pools[®] has delivered more than 50,000 high-quality swimming pools to homeowners all around the world. But we know that the most important pool is your pool. You have my commitment to deliver the best possible Leisure Pools[®] experience to you and your family." David Pain, President & CEO





Composite Armour[™] For a Lifetime Warranty



The most important single component in any swimming pool project is the actual pool shell itself. It contains the water you swim in and it is the centerpiece that you then build all of your landscaping, paving, patios and lifestyle around.

Installing a swimming pool is a long-term investment and, like us, our customers need to feel confident that what they're putting in the ground as their main feature is strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision that you must get right. Unfortunately, there are many manufacturers who say that they build a quality swimming pool shell but in practice they do not.

Leisure Pools[®] designs all of our swimming pools with the highest technological advancement: our trademark Leisure Pools[®] Composite Armour[™] composition. This actually makes a Leisure Pools[®] swimming pool the most advanced pool product in the world, a product of continuous research and development. The result is that you will own not only the best fiberglass swimming pool on the market but one step better: the world's best composite swimming pool. We are so confident that the Leisure Pools® Composite Armour[™] swimming pool is the world's best swimming pool that we offer a Lifetime Structural Warranty* and a Lifetime Structural Osmosis Warranty* on every swimming pool we produce.

So why does Leisure Pools[®] stand out from the rest? It comes down to 3 key elements:

- 1. Patented Composite Armour[™] Core of Strength
- 2. Patented Full Vinyl Ester Resin Construction
- 3. Exceptional Quality Control



Patented Composite Armour[™] Core of Strength

This is the highest level of technology in composite swimming pool manufacturing. This patented technology is designed to significantly reinforce the composite swimming pool with a strategically integrated laminate that consists of a blend of DuPont[™] Kevlar[®], Carbon Fiber and Basalt Fiber. We call it our "Core of Strength."

High performance fibers have been used in many cutting edge applications. DuPont[™] Kevlar[®] is used in bullet proof vests, body armor, military vehicles, wind turbines and aerospace applications. Carbon Fiber and Basalt Fiber are used in aerospace and high performance automotive applications. When combined through Leisure Pools[®] patented technology, Composite Armour[™] brings a new level of performance to the production of composite swimming pools.

So why is it important to have improved flexural and tensile strengths? With changing weather conditions, we are exposed to greater extremes of weather from floods one year to droughts the next. As a result, when we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools[®] has recognized this and with the use of the Composite Armour[™] Core of Strength, we are providing additional flexural and tensile strength properties that better withstand these ground movement changes.

Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

Full Vinyl Ester Resin Construction

Traditional fiberglass pools are made up of a number of layers being:

- 1. Gelcoat Color Laver
- 2. Corrosive Resistant Vinyl Ester Resin with Fiberglass Layer
- 3. Structural Polyester Resin with Fiberglass Layer
- 4. Polyester Resin Finishing Layer

In the last 20 years, one of the most important innovations that has been introduced is the incorporation of a corrosive resistant Vinyl Ester Resin layer. Vinyl Ester Resin is a high performance resin that not only provides improved strength properties, but also inhibits water penetration into the laminate, more commonly referred to as osmosis.



Many manufacturers will often apply only a single layer of Vinyl Ester Resin onto their swimming pool. This is because Vinyl Ester Resin is traditionally double the cost of a polyester resin, a cheaper resin often used to provide bulk to the swimming pool. Unfortunately, with only one layer of Vinyl Ester Resin, issues related to osmosis have continued to appear, resulting in the failure of swimming pools built under this traditional manufacturing method.

A Leisure Pools[®] Composite Armour[™] swimming pool comes with a full Vinyl Ester Resin construction (excluding the gelcoat layer). Leisure Pools[®] has taken this course of action in order to offer the following amazing benefits:

- Vinyl Ester Resin provides improved structural strength properties over traditional polyester resin therefore enabling Leisure Pools[®] to offer a stronger swimming pool
- By constructing all layers after the gelcoat color with Vinyl Ester Resin, Leisure Pools[®] is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is something that should last a long time. Customers may spend tens of thousands of dollars on a swimming pool project, and in light of such, the swimming pool shell must last. Leisure Pools[®] Composite Armour[™] swimming pool with full Vinyl Ester Resin construction is another means by which to ensure quality and durability.



product along with the expertise of our production professionals allow us the confidence to offer you a Lifetime Structural Warranty and Lifetime Structural Osmosis Warranty. You can be confident that your family has made the best investment towards a lifetime of enjoyment.

A swimming pool is a great investment both for your family and the value of your property. However it is important not to assume all pools are the same, as they are not. With Leisure Pools[®], you are purchasing a swimming pool that will last.

- Leisure Pools[®] randomly selects swimming pools manufactured to undertake the following tests: Flexural and Tensile Strength, Cure Percentage testing of each layer, **Barcoal Hardness** testing, and random sample **Burn and Boil Testing** of Laminates
- Leisure Pools[®] weighs all materials to ensure correct quantities have been applied to each swimming pool
- Leisure Pools[®] uses an ultra sonic thickness testing device to measure the swimming pool in multiple key locations to ensure compliance against the Leisure Pools® benchmark

DuPont[~] Kevlar^{*} is a registered trademark of DuPon

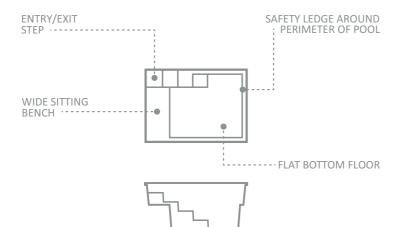
The Fiji Plunge[™]

What is a "Plunge Pool?" The general definition is a small, shallow pool that is typically built for the purpose of lounging, wading and cooling off for swimming and exercising. Today, many homeowners are installing a plunge pool because of their smaller size, easier maintenance and lower cost of ownership including reduced water requirements.

If that is what you are looking for, then we believe that The Fiji Plunge[™] is the perfect pool for you - for your own small space, or as we like to think of it, your own "island." The Fiji Plunge[™] is a beautiful pool with a formal design and a bench down one wall allowing you to sit and relax. The bench is perfect for the addition of spa jets to enjoy the benefits of rushing water on your body and the therapeutic effects it can have on you.

The Fiji Plunge[™] also combines a deep and generously sized wading area to cool down on a hot day. It's also the perfect social pool where you can chat with friends and family or simply relax and enjoy the calm outdoors.

The Fiji Plunge[™] has the perfect compact size, will fit in just about any size backyard and the bench seat allows the pool to be installed very close to your house or boundary fence. If you're looking for happiness in a small pool, we invite you to take The Fiji Plunge[™] with us.



LENGTH	WIDTH	FLAT BOTTOM DEPTH
9′ 6″		4′ 5″



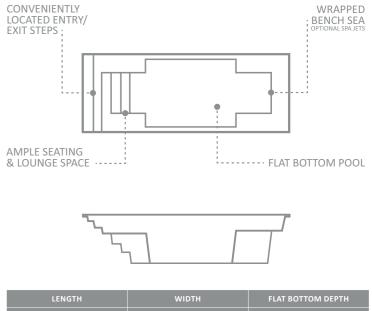


The Palladium Plunge

In many areas these days, the available space for a swimming pool is becoming limited. Smaller building blocks and larger homes are squeezing the space for a pool. Even so, many homeowners still desire the pleasures offered by their own swimming pool. This trend toward smaller and smaller swimming pools had led to the development of the plunge pool.

The plunge pool, more than any other style of swimming pool, is becoming increasingly popular. As a landscaping statement, plunge pools have become more than just a place to cool off and relax. Courtyard-style plunge pools are also much less expensive to heat if you should want to extend your swimming season.

The Palladium Plunge[™] is the ideal pool for smaller yard sites and makes a great centerpiece for a courtyard scene with plenty of options for landscaping. The Palladium Plunge[™] is also easily upgrated with the addition of optional therapeutic spa jets for a truly refreshing swim experience.



LENGTH	WIDTH	FLAT BOTTOM DEPTH
20′ 0″	8′ 0″	5′ 0″
16' 0"	8′ 0″	5′ 0″

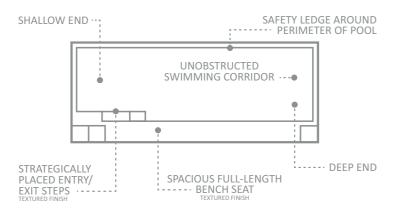
The HarmonyTM

In harmony with your home, in harmony with your landscape, in harmony with your lifestyle...Leisure Pools® has created The Harmony[™] range with the ability to adapt perfectly into any situation. Leisure Pools®, having received a strong demand from our customers for a modern, clean-lined architectural design, developed The Harmony[™] to satisfy this demand.

The Harmony[™] is a simple, rectangular swimming pool with square corners that provides you with a sleek, modern design. This model includes a spacious bench that runs the entire length of the pool, providing direct access to the entry/ exit steps that lead down to the pool floor, or the single steps in or out of the pool itself.

The Harmony[™] was created as a pool with deeper depths, ensuring even the tallest of people can have an enjoyable swim. It is its width, however, that enables it to fit comfortably within many home blocks.

By having the full length bench and steps on one side of the pool, the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be set closer to the home, a great benefit for backyards with limited space for a pool. The Harmony[™] may just be the perfect pool for your home.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
		4′ 3″	5′ 9″
23′ 0″	9′ 6″	4′ 3″	5′ 7″
19′ 8″	9′ 6″	4′ 3″	5′ 4″
16′ 5″	9′ 6″	4′ 3″	5′ 2″



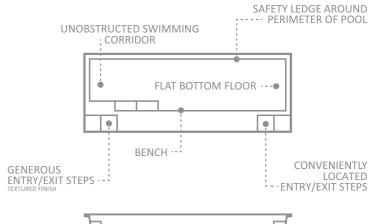


The Esprit[™]

Leisure Pools[®] is proud to introduce you to The Esprit[™]. This pool includes all of the great features of our Harmony[™] pool but has been redesigned into a beautiful compact package that will fit almost any backyard.

The Esprit[™] is a generous 18' 8" long pool with enough space to swim and relax and features a flat bottom depth that is under five feet. This model also includes a long bench seat running down the length of the pool for convenient access and exit or to relax upon. The bench design allows you to easily arrange The Esprit[™] into very tight spaces next to the house or a boundary fence.

The Esprit[™] is the perfect pool to have swim jets installed, which allow you the benefit of the full swim experince in a smaller space. It presents you with a rectangular corridor that invites leisurely swimming and exercise or the ability to add an exciting design element to your outdoor living environment.





LENGTH	WIDTH	FLAT BOTTOM DEPTH
	7' 5″	4' 5"

The Elegance[™]

Since its introduction, the Leisure Pools[®] Elegance[™] design has changed people's perception of what a fiberglass pool can look like.

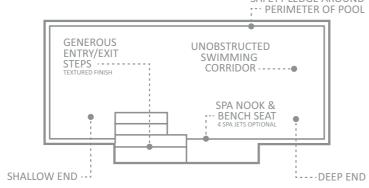
This bold and innovative design, with its ultra modern square corners and clean crisp lines, has rapidly become one of the most popular pool designs in the world.

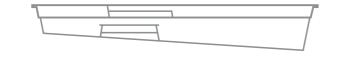
When Leisure Pools[®] first commenced design work on the Elegance[™], the emphasis was to not only create a new and visually stunning pool, but also one that maximized the space inside the pool where you swim. There are no unnecessary steps or benches inside the body of the pool which would cut down on swimming area.

The Elegance[™] has a large, unobstructed swimming corridor which is perfect for swimming laps. The central step location also incorporates a generous seating area where optional spa jets can be installed to create a relaxing spa nook.

The pool maintains pleasant depths at both ends of the pool and comes in a variety of sizes to suit almost any backyard size or location. The Elegance[™] is truly a giant leap forward in modern pool design.

Note: Steps modified on 19'8" size.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
	14' 6″	3′ 10″	6′ 2″
	14' 6″	4′ 0″	6′ 0″
29′ 7″	14' 6″	4′ 2″	5′ 9″
26′ 3″	14' 6″	4′ 3″	5′ 9″
23′ 0″	12' 6"	4′ 4″	5′ 7″
19′ 8″	11' 6″	4′ 5″	5' 6″









The Precision[™]

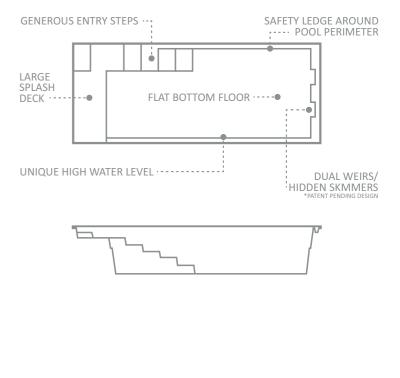
European style and Australian ingenuity come together perfectly to create our newest pool, the Precision[™]. The Precision[™] is an incredibly stylish rectangular pool packed with our latest design features. With backyards now getting smaller, we understand our customers are looking to maximize their outdoor space without comprising on quality and features. The Precision[™] is the perfect pool for you taking contemporary design to new levels.

The Precision[™] offers our patent pending High Water Line design, which includes the incorporation of dual weirs and hidden skimmer boxes that allow the Precision[™] to be nearly filled with water and yet still skim debris off the water surface. Once paved, the Precision[™], with its innovative dual weirs, completely hides your skimmer boxes offering a unique look and feel. Any debris on your water surface magically disappears into the weirs.

The Precision[™] has a beautifully modern rectangular look with a large splash deck perfect for your little ones to enjoy the pool with you. A single set of stylish stairs flow graciously into your large swimming space, with a flat bottom floor which is perfect for cooling down on those lazy summer days or playing games with family and friends.

For those customers looking to exercise in their pool, The Precision[™] is the perfect pool with the addition of a swim jet system allowing you to swim on the spot at your own pace. Leisure Pools[®] is proud to bring European flair to your home in the perfect size.

Note: Deck measures 1'2" from base to coping.



LENGTH	WIDTH	FLAT BOTTOM DEPTH
	10' 8"	4' 11"
23' 0"	10' 8"	4′ 11″

The Cube[™]

The Cube[™] is a stunning swimming pool distinguished by its sharp formal lines and contemporary design with particular attention given to functionality. This modern rectangular pool offers beautiful square-edged steps that lead into an enormous unobstructed area for swimming and playing with plenty of room for exercise, relaxation or fun and games with the family.

The Cube[™] has a design feature of a cover box at the step end of the pool, which enables the installation of an automated cover (sold separately). The area is then intended to be covered with either granite stone or matching composite fiberglass (not included) to create a bench area over the cover box area. The automated cover, when activated, will extend out from behind the bench and extend down the entire length of the pool, providing better insulation for heating and keeping debris out of the pool.

The Cube[™] offers our patent pending High Water Line design, which includes the incorporation of dual weirs and hidden skimmer boxes that allow The Cube[™] to be nearly filled with water and yet still skim debris off the water surface. Once paved, The Cube[™], with its innovative dual weirs, completely hides your skimmer boxes offering a unique look and feel. Any debris on your water surface magically disappears into the weirs.

This contemporary modern pool is packed with features, from its flat bottom design, which is great for playing pool games, to its unobstructed swimming corridor, which is ideal for swimming laps. Add in its technological advancements and quite simply, The Cube[™] has it all.

Note: Bench not included, cover sold separately. Some variations apply within sizing.

SUBMERGED GRANITE OR FIBERGLASS TOP BENCH SAFETY LEDGE AROUND PERIMETER ------ OF POOL GENEROUS ENTRY/EXIT STEPS AUTO COVER LEDGE ---

BUILT-IN AREA FOR

AUTOMATIC POOL COVER

FLAT BOTTOM DEPTH





DUAL WEIRS HIDDEN SKIMMERS



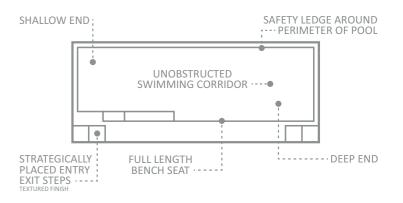


you expect from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a bench seat that runs the length, capable of accommodating a variety of activities without compromising swimming space. The Reflection[™] is simple and elegant, featuring square corners that epitomize contemporary design, which lends itself to unlimited landscaping options that will reflect your aesthetic style.

The full-length bench and steps on one side of the pool ensures the deepest part of the pool is located away from any house foundations. This can often allow the pool to be situated closer to the home, which is a great benefit where space for a pool is limited.

The Reflection[™] offers structural functionality, sensibility and timeless design to suit your design needs now and in the future.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
32′ 11″	12' 6"	4′ 1″	6′ 1″
29′ 7″	12' 6"	4′ 1″	5′ 10″
26′ 3″	12' 6"	4′ 1″	5′ 8″
23′ 0″	12' 6"	4′ 1″	5′ 5″

The Reflection[™] plus Cover Box

In taking the Reflection[™] into the next generation, Leisure Pools[®] added a built-in housing for an optional automated pool cover.

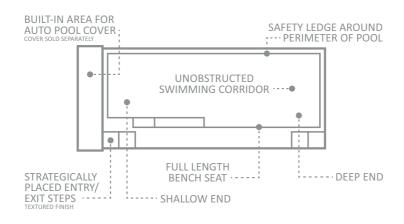
The benefits of having a retractable cover will not only improve your heating options, but also keep your pool free from leaves and debris. Furthermore, you will have the ability to automatically retract your pool cover out of sight.

Perfect for a variety of climates and surroundings, this design not only offers a tidy environment to store the cover, but also provides efficient use of space by having it built into the pool.

With The Reflection[™] plus Cover Box, you really can have the best of both worlds: a functional, stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.

Note: Cover Box measures 1'10" x 13'4" x 2'4".







LENGTH	WIDTH	SHALLOW	DEEP
32′ 7″	13′ 4″	4′ 1″	5′ 10″
29′ 3″	13′ 4″	4′ 1″	5′ 8″
26′ 0″	13′ 4″	4′ 1″	5′ 5″





The Reflection[™] Including Splash Deck

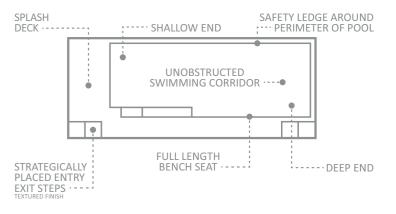
Inspired by the crisp, clean lines and practical features of The Reflection[™], Leisure Pools[®] designers took one of our most popular models and added a 5' 1" long splash deck onto the shallow end. The result: The Reflection[™] including Splash Deck.

A splash deck is a shallow area at the end of the pool that is ideal for fun and relaxation for all members of the family. The kids love playing in the shallow water, especially the young ones. With adult supervision, even very young children will love this area and gain confidence and experience as they are introduced to swimming and being in a swimming pool.

Splash decks are also becoming very popular with families who have pets as it provides a wonderful area for cooling off, splashing around and yes, even a small area to jump into the shallow area if they are swimmers, too.

The splash deck is a great looking addition and transforms your Reflection[™] pool into a much more appealing and versatile space. At 31' 2" and 27' 11", you get so many more options for your backyard. It's not all about fun and games however. The splash deck can be transformed into a spectacular water feature, with the addition of bubbler jets in the floor, which looks amazing. The Reflection[™] including Splash Deck makes a great pool even better.

Note: Deck measures 5'1" x 12'5", 2'1" from base to coping.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
31' 2"	12' 5"	4′ 2″	5′ 8″
27′ 11″	12′ 5″	4' 2"	5′ 6″

The LimitlessTM

The Limitless[™], by its very name, offers limitless features but yet, it will fit into almost any backyard! Designed off our highly sought after model, The Ultimate[™], The Limitless[™] offers all of the features of The Ultimate[™] but is reduced in width to 12' 6" and is available in both a 26' and 30' version. The reduced width enables this feature-packaged pool to fit into backyards where space is limited.

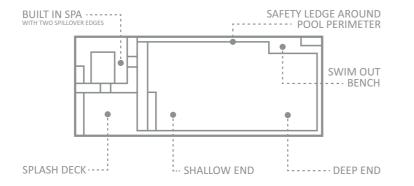
The Limitless[™] offers a full-size, built-in square spa that integrates seamlessly into the overall pool design. The builtin spa has the option to either run off the pool filtration system or operate through a separate filtration system and heating unit. The spa has some clever overflow channels with two spillover ledges, through which water cascades into the pool, creating a beautiful waterfall effect.

The Limitless[™] has a splash deck at the shallow end of the pool that is ideal for fun and relaxation for all members of the family. The kids love playing in the shallow water, especially the young ones. The splash deck has a broad entry step onto the splash deck and then from the splash deck down into the pool making entry and exit into the pool easy.

In the deep end, The Limitless[™] offers a deep-end, swim-out bench, and entry and exit step for swimmers. The depth of The Limitless[™] enables even the tallest of swimmers to get a decent swim and the deep end area is ideal for swimming and playing water games.

Leisure Pools[®] is proud to offer perhaps the most featurepacked pool available on the market today to enjoy your Life of Leisure!

Note: Deck measures 6'5" x 5'3", 1'8" from base to coping.





LENGTH	WIDTH	SHALLOW	DEEP
30' 0"	12′ 6″	4′ 3″	6′ 0″
26' 0"	12' 6"	4′ 3″	5′ 7″









When Leisure Pools[®] set out to create The Ultimate[™] swimming pool range, we wanted a design that would meet and exceed the homeowner's expectations of what a pool should be.

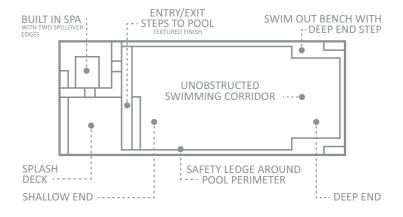
Designers began with the idea of what would be considered fashionable and chic, yet versatile with practical, highly sought-out features. The Ultimate[™] lives up to its name in size and convenience. Square angles and straight lines define a pool that boasts a large, open corridor with a gradual slope that can accommodate a variety of activities, from the avid swimmer looking for an area to exercise and swim laps to the perfect arena for playing water games with family and friends.

There is no feature more appealing than a built-in spa that integrates seamlessly into the overall pool design. The builtin spa has the option to either run off the pool filtration system or operate through a separate filtration system and heating unit. We even added some clever overflow channels with two spillover ledges, through which water cascades into the pool, creating a beautiful waterfall effect.

There was only one feature left to add to ensure this pool reached its ultimate potential – a large, shallow splash deck on which to lounge in the sun or play with the little ones. These ledges are one of the most popular innovations trending in the swimming pool industry today.

Leisure Pools[®] is confident you will find this pool to be the ultimate addition to your backyard.

Note: Deck measures 6'5" x 8'0", 1'8" from base to coping.





LENGTH	WIDTH	SHALLOW	DEEP
40′ 0″	15' 5"	4′ 3″	7′ 0″
35' 0″	15′ 5″	4′ 3″	6′ 6″
30′ 0″	15' 5"	4′ 3″	6′ 0″

The Summit[™]

Inspired by the successful platform of its predecessor, The Pinnacle[™], The Summit[™] shares the design and advantages of a full-width entry step at the shallow end that also serves as an inviting splash deck area.

Many families enjoy advantages of having a splash deck for relaxation or as a play area for young children when outfitted with bubblers.

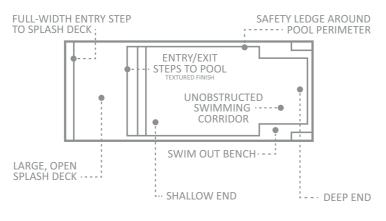
The compact size of The Summit[™] was designed to fit perfectly within today's suburban backyards. The Summit[™] spans a full width of 14 feet, allowing homeowners the luxury they want in more limited environments."

The design still allows for unique landscaping opportunities, such as the addition of waterfalls or the placement of decorative furniture and furnishings around the pool.

The Summit[™] maintains good depths in the deep end, providing even the tallest of swimmers a good swim area. The deep end features a deep-end swim out for relaxation, and entry and exit steps on either side providing great access for swimmers.

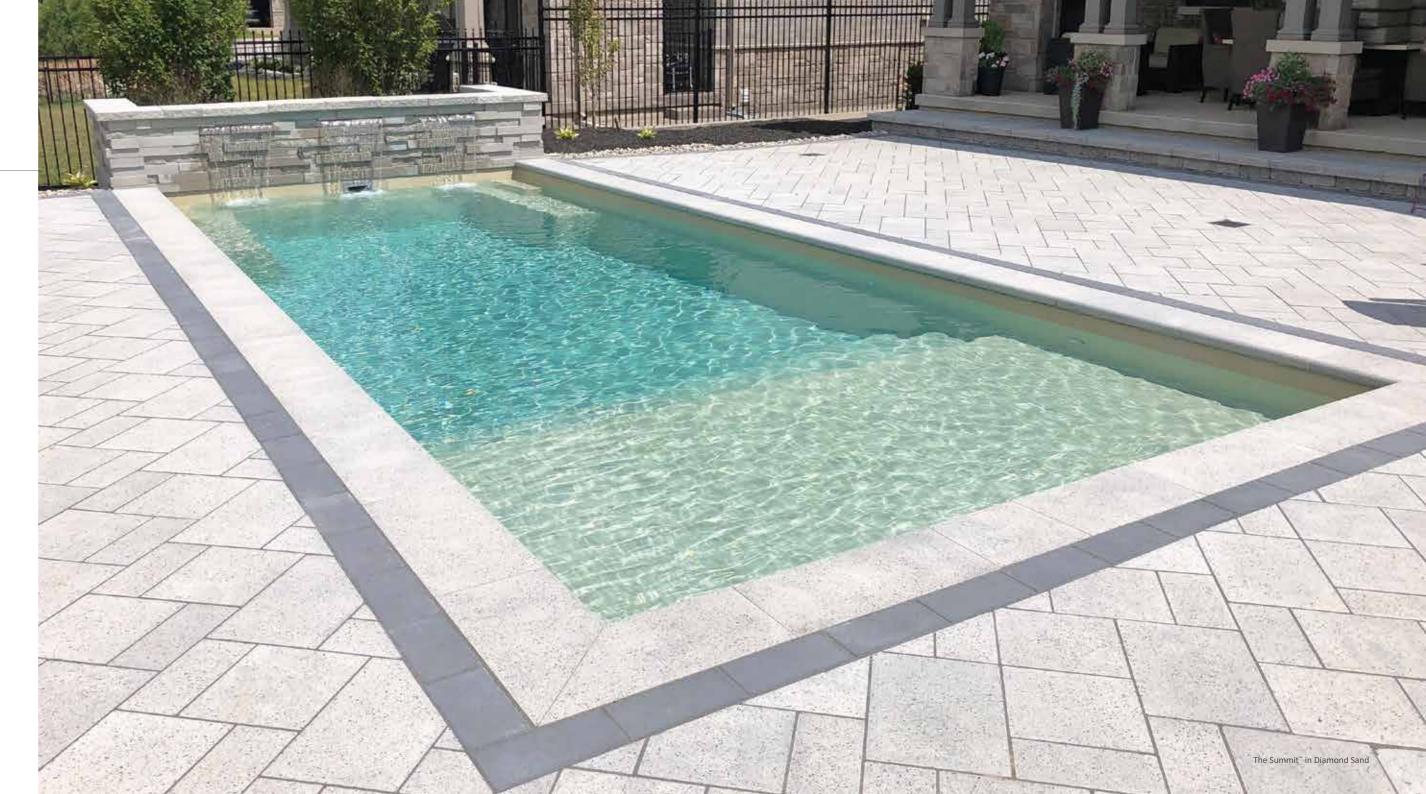
Leisure Pools[®] continues to lead the industry by introducing more ways to enjoy swimming pool innovation, while still capitalizing on the classical rectangular design. The Summit[™] scales another height in perfection and enjoyment, providing yet another way to enjoy your well-deserved "life of leisure."

Note: Deck measures 6'5" x 14'0", 1'8" from base to coping.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
35′ 0″	14' 0"	4' 4"	6' 6"
30′ 0″	14′ 0″	4' 4"	6′ 0″





The Pinnacle[™]

The embodiment of space has been redefined by the creation of The Pinnacle^{\sim}. On the drawing board, Leisure Pools^{\circ} wanted to push forward the idea behind The Ultimate^{\sim} and take the elements to a new level.

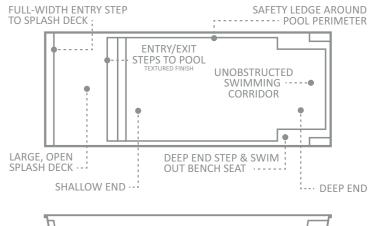
The result is the collaboration of expansive planes and a modern design that speaks volumes of its potential in both landscaping opportunities and range of activities.

The Pinnacle[™] features a full-width entry step at the shallow end, providing access to a grand splash deck area for little ones to play or large reclining chairs to be located. The fullwidth entry step gives flexibility in the placement of the pool in relation to the house to provide optimum entry and exit into the pool.

The Pinnacle[™] has good depths in the deep end, providing even the tallest of swimmers a good swim area. The deep end features a deep-end swim out for relaxation, and entry and exit steps on either side providing great access for swimmers.

Over all, Leisure Pools[®] is proud to push the boundaries of swimming pool innovation and present to you the most expansive rectangular pool in our line to date. Delightfully clean in design, and perfectly practical in nature, The Pinnacle[™] is a one of a kind pool for your dream backyard.

Note: Deck measures 6'5" x 15'5", 1'8" from base to coping.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″	15′ 5″	4′ 4″	7' 0"
35' 0″	15′ 5″	4′ 4″	6' 6″
30' 0"	15′ 5″	4′ 4″	6′ 0″

The lcon

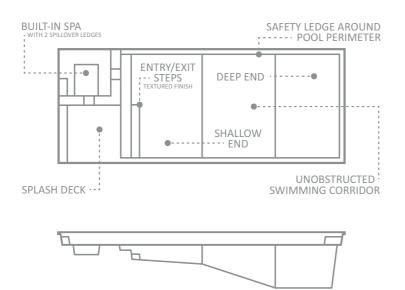
An icon is often referred to as that which is the object of great attention or representative of the latest fashion trends. To deliver just that, Leisure Pools® designers created The lcon[™]; a pool that embodies those attributes of a pool which we consider fashionable into one captivating swimming pool.

The Icon[™] was designed to incorporate all of the amazing features of The Ultimate[™] — the built-in spa and splash deck — except it has been modified to plunge to 8' at its deepest depth.

Spend just a few minutes in this spacious spa, and you will experience less stress and improved circulation. The spa was designed to offer you the option of circulating water within the spa alone, or to circulate into the pool through two builtin spillovers.

The built-in splash deck provides fun for both adults and children. The shallow waters offer a great play area for younger children or a place to stretch out and relax for adults. The Icon[™] from Leisure Pools[®] perfectly represents what a pool should exemplify, not only with the great features it compacts, but through its length and water volume as well. No matter what ideas you have for your perfect pool, The Icon[™] will undoubtedly deliver.

Note: Deck measures 6'5" x 8'0", 1'8" from base to coping.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″	15' 5"	4′ 5″	8′ 0″





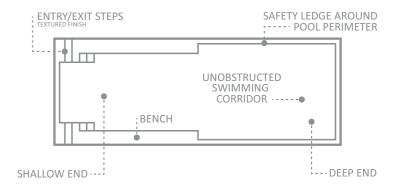
The Infinity[™]

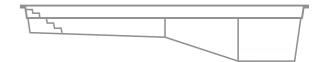
"If you want me to stay sane, I need water." So said an accomplished musician who, when touring, makes sure that she is always near a swimming pool. If this fits your personality, then we suggest that you take a look at The Infinity[™], which represents this sentiment of the more water, the better.

The Infinity[™] is a classic, rectangular design that provides a clean, contemporary look. Its 40 feet of length allows end-toend swimming for exercise and fitness. It also features entry steps on both sides of the shallow end, with accompanying benches, which also makes it ideal for hosting family gatherings and neighborhood pool parties.

The large bench areas on either side of the shallow end can be fitted with optional spa jets to provide both a unique water feature effect, as well as providing relaxing and soothing area to sit and enjoy the pool area.

The 8' deep end provides a generous body of water and meets the requirements to allow for a residential Type 1 diving board. Truly a fantastic pool for the whole family.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″	15' 6"	4' 0"	8′ 0″

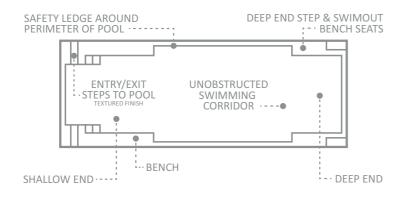
The Supreme[™]

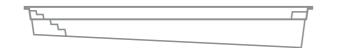
The beauty of The Supreme[™] range of swimming pools is its simplicity in design with an eye on maximum enjoyment of the water. Long, clean, rectangular lines provide a large area for swimming enjoyment as well as a large area for playful games.

The entry and exit area on both sides of the pool allow for easy access. However, the central focus is still on the water, with an open corridor to swim and play in. Bench seating runs along the side for relaxation and for easy conversation, while maintaining the integrity of the swimming corridor between them.

The Supreme[™] has good depths in the deep end, providing even the tallest of swimmers a good swim area. The deep end also has a deep-end swim-out for relaxation, and entry and exit steps on either side providing great access for swimmers. The further benefit is that no matter where your home is located, there are a convenient entry and exit steps at either the shallow or deep end of the pool.

If your idea for a life of leisure includes the pure enjoyment of the water, then we suggest that you take a closer look at The Supreme[™] range of swimming pools from Leisure Pools[®].





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″		4′ 0″	6′ 7″
35' 0"		4′ 0″	6′ 3″
30′ 0″	15′ 5″	4′ 0″	5′ 11″





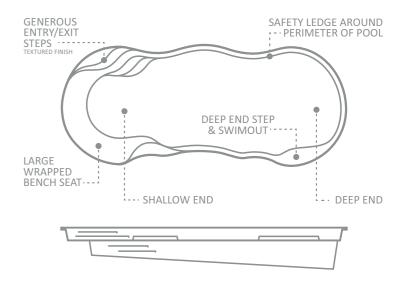
The Riviera

Suitability and adaptability are the words that are most often used to describe The Riviera[™] from Leisure Pools[®]. This is a swimming pool design that seems to blend perfectly with any home style and any home site. Its beautiful flowing lines and freeform design are a delight to landscape.

You can choose a tropical setting or combine the pool with rock landscaping and waterfalls, or use feature timber or even more formal paved areas. It doesn't seem to matter as The Riviera[™] always seems to be the perfect centerpiece for any landscape design.

Good looks is not the only feature of The Riviera[™] as this style is truly a great pool for the family. The large, wraparound bench at the shallow end is a great feature. Not only is it a play area for the kids, but it's just perfect for adult seating as well. The wide steps give access to the bench area and also to the floor of the pool. The main body of water is generous in size and ideal for playing games and swimming.

The Riviera[™] is one of our most popular pools because it combines landscaping versatility with a functionality that will suit any family.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
34′ 1″	14' 6"	3′ 11″	5′ 10″
30′ 3″	13′ 11″	3′ 11″	5′ 7″
26′ 7″	12′ 4″	3′ 11″	5′ 4″

The Eclipse

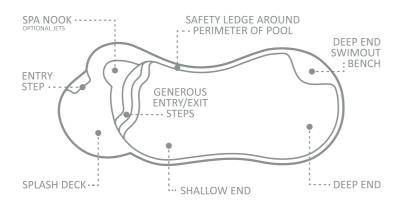
An element to good design is the ability to inspire possibilities, and with The Eclipse[™], we believe that we have captured just that. With gentle, organic curves and a versatile size range, The Eclipse[™] is sure to not only please the eye, but fit perfectly into your leisure lifestyle.

The Eclipse[™] design yields unlimited possibilities for both landscaping and environment ideas. From the large body curve that can host a spa or water feature, to the smaller body curve that can provide the perfect spot for a landscaping centerpiece, you can let your biggest ideas come to life.

The design also boasts a unique form that supports elements such as a splash deck, swim nook, deep-end swimout bench, and an unobstructed swim corridor.

A pool for all ages and abilities, the features of The Eclipse[™] allow little ones to play safely on the large splash deck, avid swimmers to capitalize on the swim corridor, and for those wanting to relax, the ability to lounge on either the deep end swimout bench, or in the swim nook. Of course for a little more sun, the splash deck is the perfect place to soak in the summer rays.

Note: Deck measures 1'8" from base to coping.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″	15′ 8″	4′ 9″	6′ 8″
35′ 0″	14′ 9″	4′ 9″	6′ 4″
30′ 0″	14′ 9″	4′ 9″	6′ 1″







The Allure[™]

Combining practical features into a beautiful package is the ultimate goal of great design. The Allure[™] blends free-flowing curves with a large comfortable spa and a spacious splash deck, all to create one luxurious swimming pool.

Truly a pool for the whole family, The Allure[™] provides ample space to swim and play games while simultaneously providing the ideal spot for relaxing and enjoying the outdoors.

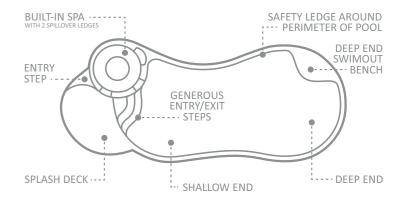
The freeform splash deck is a unique feature, which provides a spacious, shallow area that is perfect for introducing younger children to the joys of swimming without fear of deep waters. For others, it becomes a relaxing oasis, in which to lounge and mingle with the family.

Adjacent to the splash deck is a large integrated spa that creates an ideal place for practicing a variety of calm and comfortable healing routines. The spa has the option of being fully heated for maximum effect, but can also be adapted to overflow through spillways into the pool.

Wide steps lead from the splash deck down to the pool floor of the shallow end. The Allure[™] also has a convenient swimout bench located at the deep end of the pool, as well as a small corner step to the far side of the spa.

Leisure Pools[®] has incorporated the most popular features into this pool design to create an allure you just won't be able to resist.

Note: Deck measures 1'8" from base to coping.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″	15' 8″	4′ 9″	6′ 8″
35′ 0″	14' 9″	4′ 9″	6′ 4″
30′ 0″	14' 9″	4′ 9″	6′ 1″

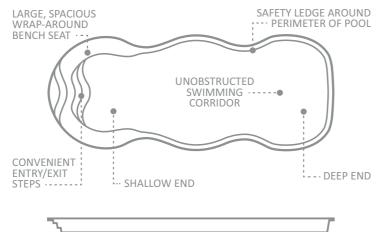
The Caribbean[™]

Leisure Pools[®] designers created The Caribbean[™] model to provide homeowners with the opportunity to build the backyard paradise they have always dreamed of. Whether you have a have large family that loves playing games in the water, or simply enjoy playing the host — entertaining guests, friends and family — The Caribbean[™] is the perfect pool to help you make it happen.

The versatility of The Caribbean[™] cannot be overstated in its ability to satisfy homeowners' needs. It maintains a large wraparound bench at the shallow end, offering a great play area for children or ample seating for adults. The wide entry steps allow easy access to the bench area as well as the swimming pool floor.

With the deep end only reaching 6' 4", The Caribbean[™] provides a pleasant gradual descent as you move into the deep end. You will not only have plenty space to stand, but also a large area to play water games, such as volleyball or basketball. Whether it is having fun in the water with your family, or hosting a pool party, this pool is ideal to accommodate any situation.

The flowing, freeform style of The Caribbean[™] will complement any setting, and can be easily incorporated into a multitude of landscape styles, conforming to suit your aesthetic tastes.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″	16′ 0″	4′ 0″	



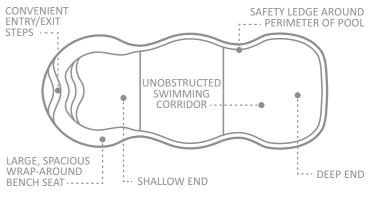


The MediterraneanTM

The Mediterranean[™] is a large pool in every way. Longer, wider, and most importantly, deeper. This model features a gently-sloping shallow end with a sloping center that plunges to 8'0" depths.

This is a pool that meets every standard when it comes to versatility. The Mediterranean[™] features a massive wraparound bench at the shallow end, offering a great kids' play area, but also well-suited for adult seating. The wide entry steps provide access to the bench area before continuing to lead you down to the floor of the pool. The main body of water is huge and is perfect for swimming.

With its smooth, free-flowing design, this pool can lend to a variety of delightful landscaping themes. There's not much more you could you ask for in a swimming pool — a generous body of water, flexible landscaping options, and meets the requirements to allow for a residential Type 1 diving board — truly a fantastic pool for the whole family.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
40′ 0″		4′ 0″	8′ 0″



The Horizon[™]

The Horizon[™] combines water, earth and nature by featuring a unique design, truly unlike any other composite pool being produced in the world today.

With a stunning wrap around infinity-edge, you are invited to watch the water surface seemingly disappear into a beautiful panoramic view of your backyard. The infinity-edge has been designed with a recirculating water system in which water will flow over the top, then cascade into a built-in reservoir before being returned to the pool.

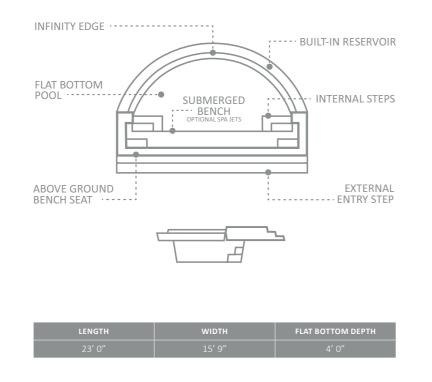
A full-width bench provides seating in the water, where optional spa jets can be added to enhance your experience. The flat-bottom floor is ideal whether you are looking to take a relaxing dip or play games with your friends and family.

The Horizon[™] will fit perfectly on awkward sloping sites or into a deck where you thought a pool was just not possible. This ingeniously created swimming pool incorporates patent pending design and innovation technologies to encapsulate the transition from in-ground to out-of-ground.

Optional storage compartments can be added to the pool to conveniently house its filtration equipment out of sight. The compartments not only protect your equipment, but also facilitates the pumps and filters to operate more efficiently due to closer proximity to the pool. The compartments double as lounge seats for relaxing in the sun without having to be in the water.

The Horizon[™] delivers a refreshing new way to enjoy water.

Note: Optional equipment storage pods available.







The Moroccan[™]

The Moroccan[™] is the result of years of research, whereby Leisure Pools[®] designers were able to incorporate some of the most popular attributes of a pool into one stunning package. This is a swimming pool with more features than any other pool in today's market.

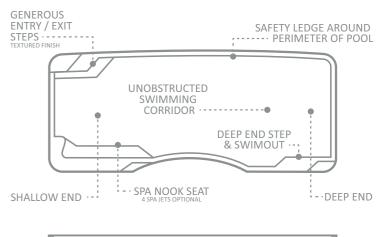
The Moroccan[™] is generous in size and stylish in looks and will give your family the lifestyle you have always desired. Through clever design, all steps, benches and seating have been kept clear of the center corridor to provide unobstructed end to end swimming.

Instead of just one entry point, The Moroccan[™] provides three — two near the shallow end, located on either side of the pool, and one in the deep area. With the convenience of always having an entry/exit point nearby, this allows for versatility of pool placement in relation to your house or outside entertainment area.

The Moroccan[™] provides ample seating areas around the pool with a swimout bench and step at the deep end, as well as a generous corner seating area at the shallow end. Optional spa jets and seat aeration may be installed, making this the perfect spot to sit back and relax.

The Moroccan[™] is a spacious pool with room for the whole family and comes in multiple sizes. Whether playing games, swimming laps or just relaxing and cooling off, The Moroccan[™] will suit all your needs.

Note: Steps modified on 26'11" size to maximize swim area.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
38′ 5″	14' 6″	3′ 9″	6′ 2″
34' 2″	14' 6″	3′ 9″	5′ 11″
30′ 10″	14' 6″	3′ 9″	5′ 8″
26′ 11″	13' 6"	3′ 9″	5′ 5″

The Tuscany

Swimming pools that feature a freeform design have always been a popular choice amongst pool owners. This type of design seems to epitomize a casual and relaxed feeling that many enjoy in their home.

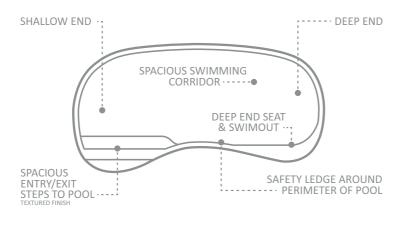
The freeform shape of The Tuscany[™] can adapt to any theme you may wish to create with your swimming pool area. The Tuscany[™] is a delight to landscape around and lends itself readily to combine with rockeries and tropical plants, waterfalls, timber decks and natural stone surrounds. At the same time it will look equally impressive surrounded by paving tiles and neat cropped hedges in a more formal design.

Freeform designs fit perfectly in just about any pool site but are particularly adaptable to difficult corner sites where the freeform shapes afford considerable versatility of placement. The free-flowing curves allow you to maneuver the pool into places that many other more formal shapes won't fit.

The Tuscany[™] maintains generous-sized steps into the pool at the shallow end as well a bench seat swimout toward the deep end. Even though the pool seems quite curved, there is a full-length, unobstructed swimming corridor down the center of the pool, which affords the ability to swim laps.

With The Tuscany[™], we can create your own personal oasis with all of the conveniences from home.

Note: Some variations apply within sizing.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
28′ 6″	14′ 1″		
23′ 3″	12′ 1″	3′ 8″	5′ 0″





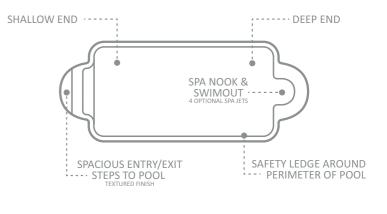
The Roman[™]

Why does one particular design endure for centuries while others are soon forgotten? The timeless elegance of the classic Roman[™] style swimming pool is as much in vogue today as it was in the days of Ancient Rome.

The Roman[™] design from Leisure Pools[®] is simple, practical and pleasing to the eye. The clever use of the rectangle and two semi-circles also unlocks unlimited possibilities for exciting landscaping concepts.

The Roman[™] features broad entry steps at the shallow end and a seating area at the deep end. The seating area at the deep end can also be fitted with optional spa jets.

Leisure Pools[®] has maintained a pool width of 11' 6" through both sizes that The Roman[™] offers. This has been done to enable the pool to fit into the many situations where pool width is critical. It does so without compromising the very balanced look that makes this pool so appealing.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
28′ 3″	11' 6"	4′ 2″	5′ 6″
23′ 1″		4′ 1″	5′ 1″

The Courtyard Roman[™]

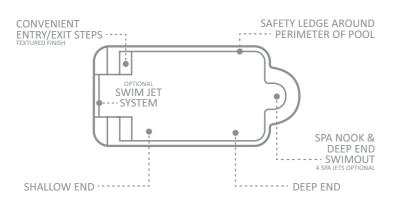
As its name implies, The Courtyard Roman[™] is the ideal centerpiece for that stunning courtyard setting. These days swimming pools are not just being seen as something great to swim in, but also something great to look at.

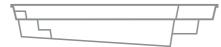
With The Courtyard Roman[™] from Leisure Pools[®] as your starting point, just imagine the many interesting courtyard scenes that could be created around it.

Here is a pool that not only looks good, but also can be packed with features. This pool is ideal for a swim jet system, with the jets being located between the two sets of steps at the shallow end. Swim jets will enable you to get a good work out swimming against the water rushing past you.

At the other end, in the curved seating area, you can install spa jets and even seat aeration to create that massaging hydrotherapy effect you get in a spa. The main body of the pool is great for playing games or simply relaxing and cooling off on hot summer days.

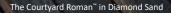
The Courtyard Roman[™] is also suitable for relatively simple heating, enabling this entertainment area to be used all year round. Whether you use this pool as an entertainment area, exercise center, a relaxation area, or courtyard centerpiece, this versatile pool can make it happen.





LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
19′ 9″	11′ 6″	4' 2"	5′ 1″







Stand Alone Spas from Leisure Pools®

For centuries, people have recognized the rejuvenating healing powers of warm water. Spend just a few moments in a Leisure Pools[®] Spa and you're likely to experience less stress, improved circulation, better sleep and fewer symptoms of arthritis and back pain.

Pool and spa combinations are popular backyard options. While many designs in the Leisure Pools[®] range feature integrated spas, stand alone spas offer additional benefits.

Spill Over Spas can be positioned nearby your pool to create a calming, natural waterfall effect. When installed away from the pool, Stand Alone Spas create an additional entertainment space for outdoor enjoyment across multiple gathering areas.

Every spa in the Leisure Pools[®] range is offered with the same color options as our composite fiberglass swimming pools, enabling you to perfectly color match your custom pool and spa combination.

The Sorrento[™] Spa Square Spa with optional Spill Over





 LENGTH
 WIDTH
 DEPTH

 7' 5"
 7' 5"
 3' 2"

Drift away to the tranquil sounds of water cascading into your pool while relaxing in any of the comfortable, contoured seating options of this Stand Alone Spa. Invite blissful relaxation with the attractive Spill Over water feature for that finishing touch to your backyard landscape.





The Sorrento[™] Spa Square in Sapphire Blue

NEW!

The Amalfi[™] Spa

Step into this spacious square spa designed with open seating flexibility in mind. Experience a relaxing, therapeutic water massage known to promote less stress, improved circulation, better sleep, and fewer symptoms of arthritis and back pain. Available with and without an optional Spill Over.

1 🖵

LENGTH	WIDTH	DEPTH
6′ 10″	6′ 10″	3′ 0″

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The Sorrento[™] Spa Square Spa

The contoured design of this Stand Alone Spa offers a variety of comfortable seating options, including a reclining lounge and three integrated deep bucket seats, all thoughtfully arranged to offer a relaxing and therapeutic full-body water message.



point.





*Some measurements rounded

 LENGTH
 WIDTH
 DEPTH

 7' 5"
 7' 5"
 3' 2"

The Sorrento[™] Spa Round Spa

This classic spa shape provides an easy walk-in entry step and a spacious wraparound bench seat. Position your Stand Alone Spa apart from your swimming pool and enjoy the benefits of a backyard escape with multiple gathering areas.



NGTH	WIDTH	DEPTH	
' 0″	8′ 0″	2′ 10″	

The Sorrento[™] Spa Round Spa with optional Spill Over

Rest comfortably on the spacious wraparound bench seat while experiencing the calm serenity of water flowing into your pool. The built in Spill Over naturally elevates the surrounding environment with the artistry of a water feature focal



GTH	WIDTH	DEPTH
0″	8′ 0″	2′ 10″





Tanning Ledges from Leisure Pools®

The Leisure Pools[®] range of Tanning Ledges serve as the ultimate addition to any swimming pool. The popularity of Tanning Ledges continues to increase, and for good reason; these shallow depth structures create an ideal space for adults to relax, lounge and bask in the sun, and a shallow space for children to play.

Tanning Ledges can either be installed standalone or positioned as a natural focal point alongside a swimming pool. Integrated Spill Overs naturally elevate the surrounding environment with the soothing ambience and tranquil sounds of flowing water. These versatile ledges can also be easily retrofitted with eye-catching bubbler jets.

Leisure Pools[®] offers Tanning Ledges in three different configurations and various spillover options, allowing you to choose the style that best compliments your Leisure Pools[®] swimming pool while enhancing your poolside experience.

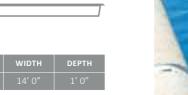
NEW!

The Quartz[™] Extra Wide Tanning Ledge



The generously oversized surface of this extra-wide tanning ledge provides ample space for lounge chairs, sun bathing and children's play activities. Available Spill Over options serve to create the calming sound of cascading water as it flows into your pool.





Some measurements rounded

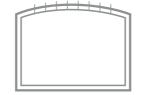






The Opal[™] Curved Tanning Ledge

The combination of a curved wall and straight wall on either side of this ledge ensure an easy fit alongside any swimming pool. Spill Over options create the calming sound of cascading water, while the 1' depth provides an ideal place to bask in the sun or a safe area for young children to play.



LENGTH	WIDTH	DEPTH
10' 5″	7′ 10″	1' 0"

The Topaz[™] Straight Tanning Ledge

Enjoy the shallow depths and straight walls of this additional space, designed for poolside relaxation and activities. Further elevate your backyard escape with the stunning visual and auditory effect of integrated, cascading spill overs, available in a variety of options.



LENGTH	WIDTH	DEPTH
10′ 5″	6′ 10″	1′ 0″

*Some measurements rounded



Wall Panels Outdoor Decor

Arrange the area around your pool into distinct spaces with the modern design of Wall Panels. Areas near busy streets, commercial buildings and schools are easily separated with stylish, personalized privacy. Available in two sizes. For more information ask your Leisure Pools[®] Dealer.

WIDTH	HEIGHT
5′ 8″	
2′ 8″	6' 0"



The Cascade[™] Water Feature

Water features are a great addition to your Swimming Pool. Sleek and stylish with additional spillways in a variety of sizes. Standard finish comes in three colors with a cement-rendered appearance, ready for tiling, cladding, or other treatments to easily blend into your pool's surroundings.

The Cascade[™] Water Feature from Leisure Pools[®] makes an excellent accompaniment to any of our beautiful pools.



The Waterwall[™] Water Feature

The Waterwall[™] from Leisure Pools[®] has been designed with timeless style and endless possibilities in mind. Not only will The Waterwall[™] sit comfortably beside any Leisure Pools[®] swimming pool, it will add the peaceful tranquility of running water to enhance the look and feel of your swimming pool and its surroundings.

2:	Unit	comes	ready	for	Tiling,	/Cladding.
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WIDTH	HEIGHT	DEPTH
	2′ 0″	2′ 0″
3′ 11″	2′ 0″	2′ 0″





The Serenity[™] Water Feature

The Serenity[™] features an eloquently flowing curve that looks spectacular alongside any of our pools. Suprisingly compact in size, this water feature still provides all the beauty and serenity from having free flowing water cascading into your Leisure Pools[®] swimming pool.



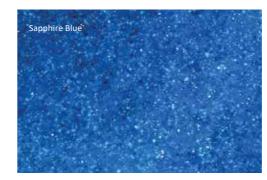
Note: Unit comes ready for Tiling/Cladding.

WIDTH	HEIGHT	DEPTH
8′ 0″	4' 3"	2′ 0″



The Leisure Pools® Color Range





As leaders in the industry, Leisure Pools[®] introduced Aquaguard[®] colored gelcoats to the North American market more than 15 years ago. With excellent UV, blister and chemical resistance, the brilliant spectrum of options continues to drive consumer demand and grow the market share for fiberglass swimming pools.

Leisure Pools[®] stands behind our product, offering a 10 year Gelcoat Warranty on each pool; the longest in the industry.

Note: Colors are examples only and may vary from the finished product







2019 Leisure Pools[®] USA Award Winner

Pla-Mor Construction Mechanicsville, Virginia

The Pinnacle[™] 40 in Ebony Blue | Recognized Pool of the Month Winner for July 2019



2019 Leisure Pools[®] Canada Award Winner

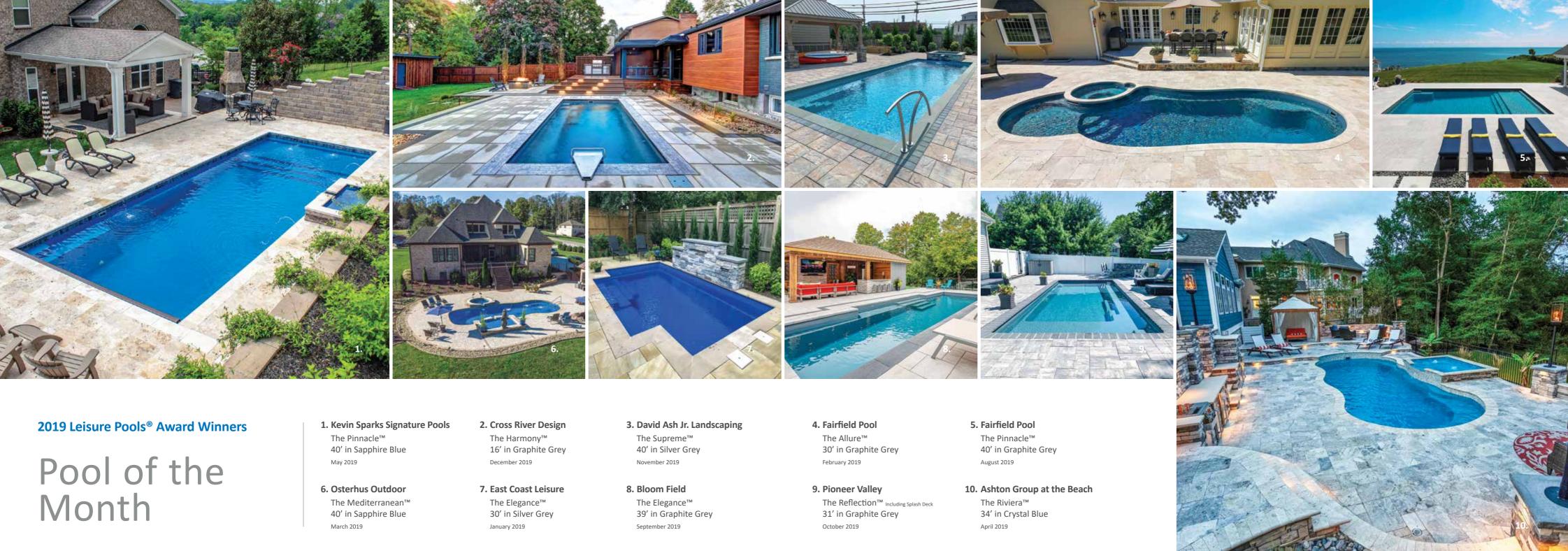
Leisure Pools GTA Toronto, Ontario

The Ultimate[™] 30 in Graphite Grey | Recognized Pool of the Month Winner for June 2019















Call 855-85-SPLASH

www.leisurepoolsusa.com | www.leisurepoolscanada.ca

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