## Kirkpatrick.



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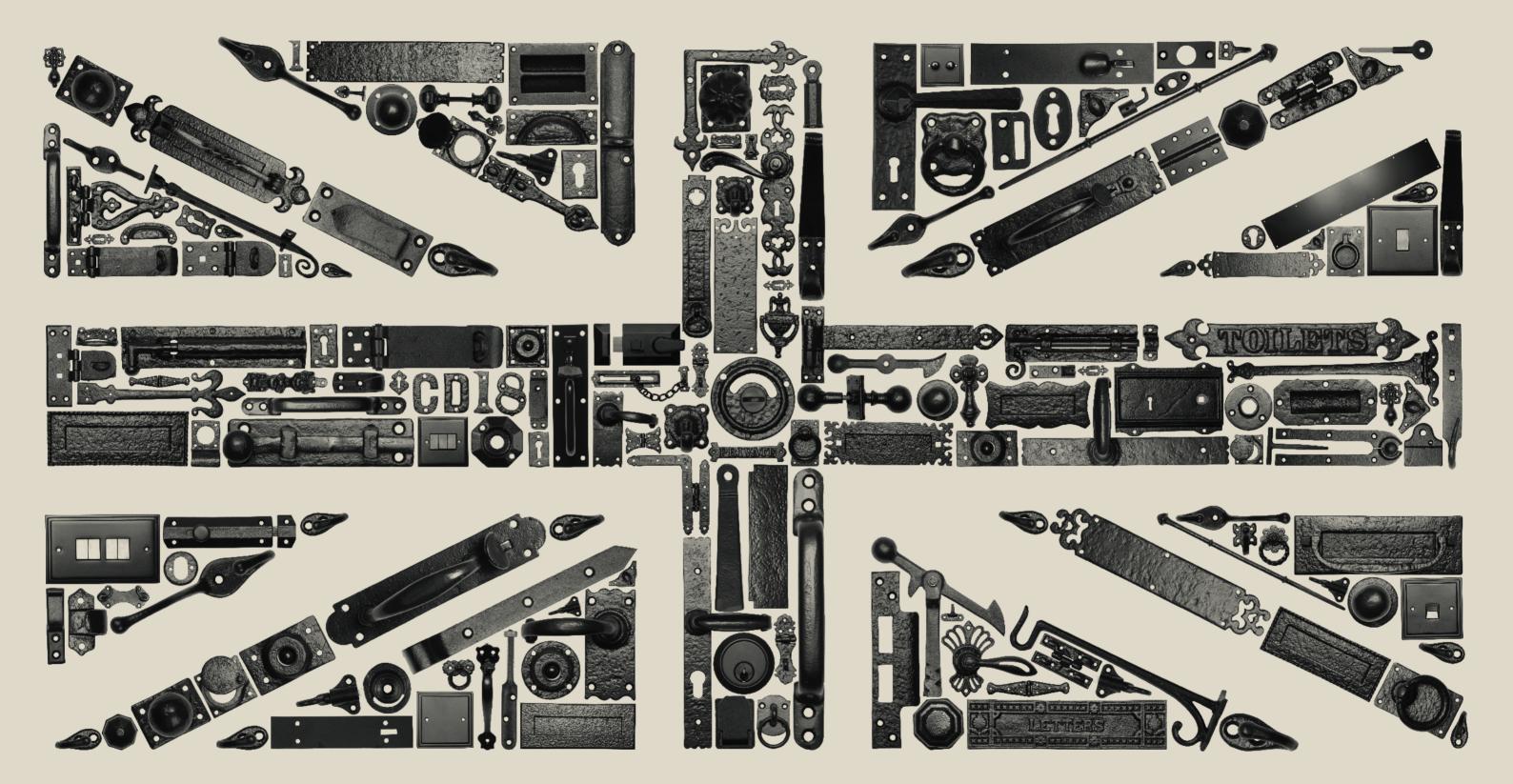
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Front cover image: Door knocker 782, centre door knob 3064, lever door handle 6054 and letter plate 1083 all in Antique Black

We reserve the right to change, add or withdraw items from our range at any time.

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## HANDMADE AND BRITISH FROM START TO FINISH

We have more than 160 years' experience, crafting beautiful ironwork under the same roof in Walsall where it all began back in 1855.

### **OUR HISTORY**



Our business was founded by William Kirkpatrick, Esq. J. P. (1817–1887) in Walsall in 1855, and carried on for many years in his name and direction.

His son, Vincent Kirkpatrick, succeeded his father and presided over the incorporation of the business as a Limited Company in 1901. Upon incorporation, many loyal and long serving employees were given a shareholding, starting a tradition which continues to this day.

Many of the descendents of those first shareholders still retain their interest in the Company and the Kirkpatrick family still also retain a shareholding.

Adapting to change While looking back through our large collection of product catalogues dating back to the 19th century, much of our present window and door furniture remains true to our roots and has changed little over the past 160 years.

But we've not stood still – apart from during both World War I and II. when production was interrupted to concentrate on the war effort, we've been constantly evolving to reflect changing tastes, fashions and technology. For example, many of our window fasteners now include secure locking mechanisms and we also supply products to suit modern UPVC windows and doors.





#### The last UK foundry

In the mid-20th century there were many jobbing foundries in the Midlands and the Black Country, however most have fallen by the wayside owing to increasing international competition from India and the Far East.

As a result, we are immensely proud to be the only manufacturer of traditional black ironmongery left in the UK who genuinely pours their own metal.

Our continued success is due to the world-class quality of our genuinely handmade products and our ability to adapt and develop our range to suit the needs of an ever changing world.



### **FROM POURING** TO PACKING ...

...each stage is performed by our own fair hands – making us the only ironwork company whose products are genuinely handmade in Britain from start to finish.



PATTERN MAKING

Dave gets the ball rolling by creating the distinctive patterns from which every Kirkpatrick product is born.



MOULDING

Chris skilfully makes the moulds by pressing the patterns into a special box filled with black sand.



**MELTING** 

Paul adds pig iron to the induction furnace, which is heated to a melting point of 1,200 °C.



COLLECTING

Kevin collects the molten iron as it is poured from the tipped furnace into pre-heated pots.



COOLING

David removes the heavy weights from moulds (which stop the iron exploding) and it begins to cool.



GRINDING

David grinds away the rough edges and unwanted seams to give the castings a smarter finish.



COATING

Dean sprays our products with a powder coating for a great finish, before baking them again for extra durability.



## REMOVING

Dave moves the moulds and taps off the sand, to reveal the fresh new casting underneath.



**FILING** 

Bill completes the smoothing and rounding of each individual piece with a quick file down.



PACKING

Tracy makes sure every product is packed with the same care and attention that goes into making them.



SHOT BLASTING

SENDING

products in good time.

Mark works hard to ensure every

customer receives their Kirkpatrick

Stuart puts the castings with metallic shot into a barrelling machine to smooth away rough edges.





## ASSEMBLING

Dave assembles a range of our products by attaching, hammering and expertly screwing them together.



ENJOYING

It takes over six weeks to create every Kirkpatrick product, each providing a lifetime of enjoyment.









## POURING

Ransford needs a steady hand to evenly pour the molten iron into different moulds.







### SORTING

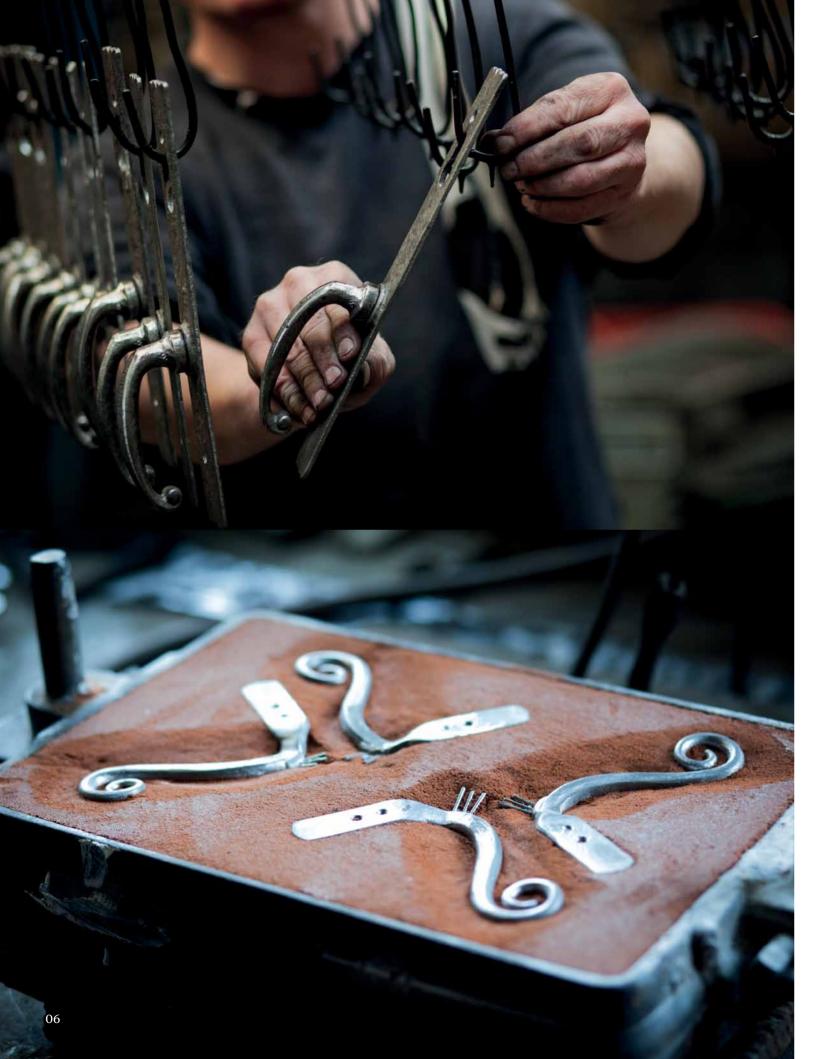
Martin takes the castings, which have undergone further shot blasting, and separates each into storage boxes.





Michael makes sure the castings never rust by hanging and dipping each one in protective paint.





### WHY **CHOOSE US?**

We are the last remaining British foundry to genuinely make our products from start to finish by hand in the UK.

We believe our 160-year tradition for producing handmade ironmongery and utilising the skills of our local workforce, gives Kirkpatrick products a style, authenticity and longevity that cannot be matched by less expensive, poor quality imitations.

expertise and dedication to producing ironwork of the utmost character which means that you will not find better quality or value anywhere else in the world.

#### **Our heritage**

Much of our black iron door and window furniture is based on patterns (designs) used by our foundry since its inception in the 19th century. Our workforce today uses essentially the same finishing and assembly techniques as back then, which have been handed down and refined through generations.

It's this history which helps us create durable and beautiful ironwork products that have an integrity and authenticity which is second to none.

#### Our craft

latch is unique and lovingly created to last a lifetime.

Added to this, we react quickly and efficiently to our customer's needs, and are able to produce new fittings that perfectly match the style and character of any room or building.

#### Our promise

We keep most of our products in stock and aim to deliver within 72 hours. So if you're trying to find a match for existing traditional ironwork or perhaps want to fit out a stylish new barn conversion, we're sure to have what you need.



It is a combination of our experience,

Each and every piece of our ironmongery is crafted by hand over a six week period, ensuring each door handle and window provide strength and quality which will

We can supply everything from door and window furniture to coat hooks and shelf brackets, but if you can't find what you are looking for please get in touch as we are also able to create bespoke, one-off pieces to suit your exact needs.

#### Our authenticity

We use malleable iron, because it is stronger and more durable than imported alternatives. This authenticity, coupled with the high quality of our products has made us recognised leaders in our field.

We're proud to be the only traditional ironmongery manufacturer able to use the Made in Britain logo. Why buy a traditional British product steeped in history from India or China?

#### Our guarantee

We are proud of our heritage and the quality of our malleable iron products. Crafted to the highest standards using traditional manufacturing processes we are confident that you cannot buy a better quality product.

Care instructions are included with each product and by adopting this simple advice you can help ensure that Kirkpatrick Ironmongery will remain highly decorative and will last a lifetime.

#### Our green creds

Although we are a traditional company, we're always looking for ways to improve our efficiency and therefore our environmental impact - so we've invested in reducing our energy consumption which has helped us save 250 tonnes of carbon each year since we upgraded our processes.

Our factory emissions are minimal and regularly tested to ensure we comply with the Environmental Protection Act and as a result – our carbon footprint is lower than many of our competitors who use foundries in unregulated countries and whose products have been imported into the UK.

### RANGES



#### **BLACK IRON**

Our Black Iron range is the largest available anywhere in the world. Pieces range from traditional to contemporary in style and are available in Antique or Smooth Black Iron finish, with other finishes available on certain products. (See page 10)



#### **BLACKSMITH FORGE**

Our stylish Blacksmith Forge range has been inspired by the iconic Gothic architecture of the late medieval period. It includes both door and window furniture, plus other fittings, and comes in a flat matt black or Argent finish to suit both traditional and contemporarystyled homes. (See page 94)



#### CAST BRASS

Our Cast Brass range is modelled from select pieces from our Black Iron range, which are made entirely from brass so the manufacturing process used differs from our black iron pieces. The component parts are highly polished before assembly and then have a tough lacquer applied to protect the product. (See page 104)



#### RAWNSLEY

The Rawnsley range is based on ornate patterns rescued from a foundry on Cannock Chase which closed in the early 1980s. Some of the patterns are also to be found in old Kirkpatrick catalogues. The Rawnsley range is available in Black, Pewter and Argent finishes. (See page 116)

### **FINISHES**



#### **AB ANTIQUE BLACK**

A stippled and slightly glossy black iron finish gives our products a unique style castings and the application of our tough powder coat protection. Products which have moving parts are additional protection.



#### **ARGENT**

Argent has a slight stippled 'naked' silver metal finish which creates subtle highlights in differing lights. It differs from Pewter in that it is a bare metal finish with a coat of clear lacquer applied for protection.



### **B** BRASS

Our original and authentic patterns are used to produce our Cast Brass range, and after casting the components are polished and then assembled by hand, finally finished with a tough lacquer to offer protection against corrosion.

texture. This is achieved by using antique also subjected to a prior coat of paint for



#### **SB SMOOTH BLACK**

A smooth matt textured, black iron finish. Although many products look similar to those with an Antique Black finish these differ because we use a smooth style pattern. The same paint and powder process as Antique Black is generally used.



#### **P** PEWTER

Our Pewter finish is achieved by using a different colour final coating to give a long lasting Pewter effect. This finish is available on most products.

# BLACK IRON RANGE

Door and gate furniture Gate fittings 12

- 64
- 66
- Window furniture Cabinet and drawer furniture
- 78 82 Home accessories

The traditional handcrafted nature of our production process means that all listed sizes are approximate.







#### 754

Lock, latch, bathroom, Euro & oval 228 x 50mm (9" x 2")

#### 2445

Lock, latch, bathroom, Euro & oval 152 x 38mm (6" x 1 1/2")

**2450** Lock, latch, bathroom, Euro & oval 190 x 57mm (7 1/2" x 2 1/4")

1563 Lock, latch, bathroom, Euro & oval 247 x 50mm (9 3/4" x 2")

2445/1065 Lever handle with escutcheon cover over keyhole. Cover also available on other patterns.

**2433** Latch only – 139 x 47mm (5 1/2" x 1 7/8")

#### 2434

Lock or latch – 184 x 57mm (7 1/4" x 2 1/4") Short latch – 143 x 57mm (5 5/8" x 2 1/4")

2440 Lock, latch, bathroom, Euro & oval 152 x 38mm (6" x 1 1/2")

2439 Lock or latch – 152 x 38mm (6" x 1 1/2") Short latch – 101 x 38mm (4" x 1 1/2")

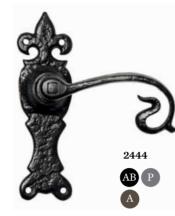
See glossary (p127) to identify which handle type you require. All products are spring loaded except where indicated.



BLACK IRON RANGE | LEVER HANDLES 13



















2448 Lock, latch & bathroom

159 x 50mm (6 1/4" x 2")

2449 Lock, latch, bathroom, Euro & oval 165 x 50mm (6 1/2" x 2")

2520 Latch only – 108 x 50mm (4 1/4" x 2") 2442 Lock, latch & bathroom 159 x 50mm (6 1/4" x 2")

2451 Lock, latch, bathroom, Euro & oval 164 x 47mm (6 1/2" x 1 7/8")

2488 Lock, latch, bathroom, Euro & oval 127 x 50mm (5" x 2")

2444 Lock, latch & bathroom 165 x 50mm (6 1/2" x 2")

2454 Lock, latch, bathroom, Euro & oval 164 x 47mm (6 1/2" x 1 7/8")

2519 Lock, latch & bathroom 127 x 50mm (5" x 2")













2496 Lock, latch, bathroom, Euro & oval 177 x 38mm (7" x 1 1/2")

2495 Lock, latch & bathroom 184 x 50mm (6 1/2" x 2")

2568 Lock, latch, bathroom & Euro 152 x 38mm (6" x 1 1/2")

2564 Lock - 140 x 55mm (5 1/2" x 2 1/2")

2494 Lock – 185 x 50mm (7 1/4" x 2") Latch – 152 x 50mm (6" x 2") Bathroom – 185 x 50mm (7 1/4" x 2")

2456 Lock, latch, bathroom, Euro & oval 152 x 38mm (6" x 1 1/2")

Latch – 114 x 55mm (4 1/2" x 2 1/2")

Lock, latch, bathroom, Euro & oval 197 x 45mm (7 3/4" x 1 3/4") 2563

Lock – 140 x 38mm (5 1/2" x 1 1/2") Latch – 114 x 38mm (4 1/2" x 1 1/2")

See glossary (p127) to identify which handle type you require. All products are spring loaded except where indicated.





2432 Latch only – 70 x 70mm (2 3/4" x 2 3/4")

2521 Euro & oval – 265 x 44mm (10 1/2" x 1 5/8") 72mm & 92mm standard centres Not spring loaded

#### 2459

Euro & oval – 266 x 38mm (10 1/2" x 1 1/2") 72mm & 92mm standard centres Not spring loaded

For Euro style handles, specials can be made in lock and latch in an un-sprung version. Please enquire for more information.

2471 Latch only – 50 x 50mm (2" x 2") 2523 Euro & oval – 265 x 44mm (10 1/2" x 1 5/8") 72mm & 92mm standard centres Not spring loaded

2461

See glossary (p127) to identify which handle type you require.

Not spring loaded





Euro & oval – 266 x 38mm (10 1/2" x 1 1/2") 72mm & 92mm standard centres

#### 879 Latch only – 50 x 50mm (2" x 2")

2460

Euro & oval – 266 x 38mm (10 1/2" x 1 1/2") 72mm & 92mm standard centres Not spring loaded

#### 2462

Euro & oval – 273 x 44mm (10 3/4" x 1 3/4") 72mm & 92mm standard centres Not spring loaded











Cylinder 6000

#### 6054

Euro only 266 x 38mm (10 1/2" x 1 1/2") 72mm & 92mm standard centres Not spring loaded

#### 2463

Lock, latch, bathroom & Euro Euro available when matched to sashlock 7008 267 x 38mm (10 1/2" x 1 1/2") Spring loaded

#### 2524

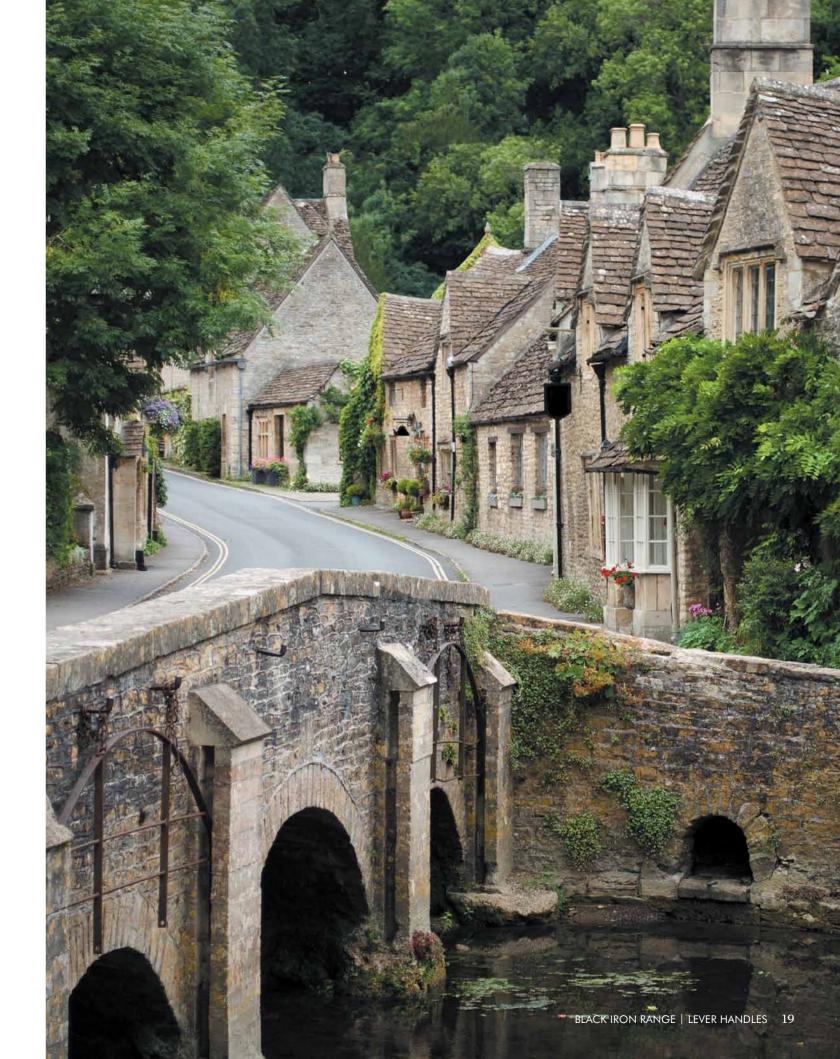
Euro & oval 266 x 38mm (10 1/2" x 1 1/2") 72mm & 92mm standard centres Not spring loaded

**Cylinder 6000** Black double cylinder or thumb turn and single cylinder. Keyed alike, keyed to differ or master keyed. Odd sizes available in multiples of 5mm. Please ask for details.

#### 2522

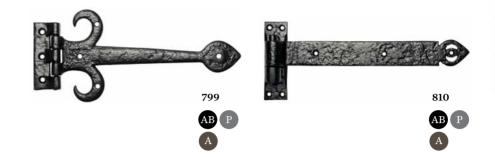
Euro & oval 266 x 38mm (10 1/2" x 1 1/2") 72mm & 92mm standard centres Not spring loaded

For Euro style handles, specials can be made in lock and latch in an un-sprung version. Please enquire for more information.





### DOOR AND GATE FURNITURE HINGES







#### 799

228 x 101mm (9" x 4") 304 x 140mm (12" x 5 1/2") 400 x 146mm (15 3/4" x 5 3/4") 457 x 152mm (13 3/4 x 53/4 457 x 152mm (18" x 6") 533 x 152mm (21" x 6") 609 x 160mm (24" x 6 1/4")

#### 3679

228 x 108mm (9" x 4 1/4") 266 x 108mm (10 1/2" x 4 1/4") 304 x 108mm (12" x 4 1/4") 381 x 108mm (15" x 4 1/4") 457 x 108mm (18" x 4 1/4") 622

419 x 171mm (16 1/2" x 6 3/4")



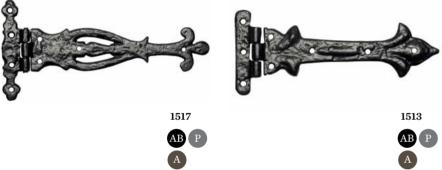




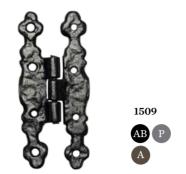
810	1161
304 x 133mm (12" x 5 1/4")	304 x 101mm (12" x 4")
406 x 133mm (16" x 5 1/4")	381 x 101mm (15" x 4")
482 x 133mm (19" x 5 1/4")	457 x 101mm (18" x 4")
660 x 133mm (26" x 5 1/4")	1814
814	Lift off hinge
152 x 63mm (6" x 2 1/2")	Strap – 283mm (11")
263 x 101mm (10 1/2" x 4")	Plate – 88 x 28mm (3 1/2" x 1")
313 x 101mm (12" x 4") 388 x 101mm (15" x 4") 456 x 101mm (18" x 4") 513 x 101mm (21" x 4")	<b>1820</b> 406 x 108mm (16" x 4 1/4") 457 x 120mm (18" x 4 3/4") 508 x 120mm (20" x 4 3/4")
<b>621</b> 508 x 209mm (20" x 8 1/4")	

### DOOR AND GATE FURNITURE **HINGES**





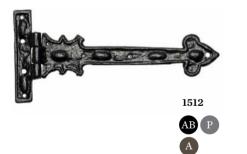




















1159 304 x 114mm (12" x 4 1/2") 1517 228 x 114mm (9" x 4 1/2") 1512 207 x 95mm (8" x 3 3/4")

809 660 x 133mm (26" x 5 1/4") 1513 194 x 80mm (7 1/2" x 3 1/4") 1510 133 x 94mm (5 1/4" x 3 3/4") 645 457 x 101mm (18" x 4") 609 x 101mm (24" x 4")

816 203 x 95mm (8" x 4")

1172 156 x 88mm (6" x 3 1/2") 232 x 114mm (9" x 4 1/2") 304 x 114mm (12" x 4 1/2") 1509 Suitable for cabinet doors 111 x 51mm (4 1/2" x 2")

829 Suitable for cabinet doors

90 x 69mm (3 1/2" x 2 5/8") **1558** Suitable for cabinet doors

101 x 35mm (4" x 1 3/8")

1120 Suitable for cabinet doors 89 x 41mm (3 1/2" x 1 5/8")

619 171 x 63mm (6 3/4" x 2 1/2")

1508 Suitable for cabinet doors 95 x 45mm (3 1/4" x 1 3/4")



















1507 Suitable for cabinet doors 80 x 42mm (3 1/4" x 1 5/8") 620 177 x 63mm (7" x 2 1/2")

5141/5148 (5141) Steel butt hinge – 102mm (4") (5148) Steel butt hinge – 76mm (3")

### DOOR AND GATE FURNITURE HINGES

### DOOR AND GATE FURNITURE HINGE FRONTS

821

AB P









925

Suitable for cabinet doors 51 x 38mm (2 1/8" x 1 3/4") 70 x 50mm (2 3/4" x 2") 1511 139 x 114mm (5 1/2" x 4 1/2") 926 Suitable for cabinet doors 83 x 45mm (3 1/4" x 1 3/4)

927 Suitable for cabinet doors 130 x 73mm (5" x 2 7/8")

798 304 x 139mm (12" x 5 1/2") 392 x 145mm (15 1/2" x 5 3/4") 457 x 152mm (18" x 6") 533 x 152mm (21" x 6")

#### 821

203 x 73mm (8" x 1 7/8") 304 x 89mm (12" x 3 1/2") 457 x 139mm (18" x 5 1/2")

819 304 x 129mm (12" x 5 3/4") 381 x 146mm (15" x 5 3/4") 457 x 146mm (18" x 5 3/4") 533 x 146mm (21" x 5 3/4")

#### 797 381 x 82mm (15" x 3 1/4") 457 x 89mm (18" x 3 1/2")

817 304 x 114mm (12" x 4 1/2") 406 x 159mm (16" x 6 1/4")

508 x 216mm (20" x 8 1/2") 978

101 x 89mm (4" x 3 1/2")











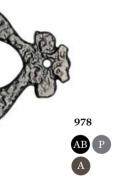


797

A

AB P







977 247 x 54mm (9 3/4" x 2 1/8") 820 152 x 41mm (6" x 1 5/8") 304 x 63mm (12" x 2 1/2") 406 x 120mm (16" x 4 3/4") 457 x 120mm (18" x 4 3/4") 641 345 x 90mm (13 3/4" x 3 1/2") 814F 304mm (12"), 381mm (15") 457mm (18"), 533mm (21")





## DOOR AND GATE FURNITURE THUMB LATCHES









3624 Handle – 203mm (8") Latch – 216mm (8 1/2") Handle – 235mm (9 1/4") Latch – 216mm (8 1/2")

Available in left and right hand versions (Left hand shown)

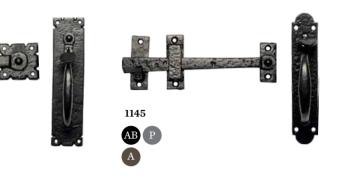
3618 Handle – 228 x 63mm (9" x 2 1/2") Latch – 197mm (7 3/4")

1147 Handle – 197mm (7 3/4") Latch - 152mm (6")

#### 671 Handle – 254 x 63m Latch - 228mm (9") 688

Handle – 254 x 50m Latch – 177mm (7")

1124 Side fixing catch Handle – 190 x 50mr Latch - 101mm (4")



um (10" x 2 1/2")	<b>1145</b> Handle – 177 x 38mm (7" x 1 1/2") Latch – 216mm (8 1/2")
nm (10" x 2")	<b>3619</b> Handle – 203 x 63mm (8" x 2 1/2") Latch – 127mm (5")
um (7 1/2" x 2")	<b>3630</b> Handle – 190 x 63mm (7 1/2" x 2 1/2") Latch – 152mm (6")

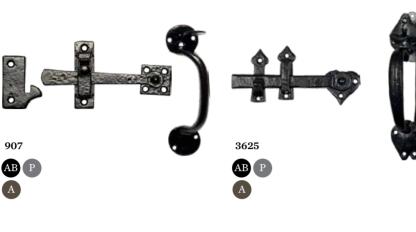
### DOOR AND GATE FURNITURE THUMB LATCHES



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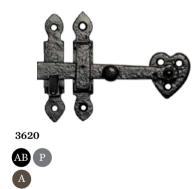


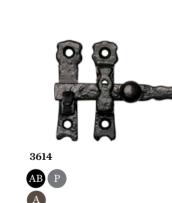














#### 3623

Handle - 203mm (8") Latch – 152mm (6")

#### 3628

Handle – 260 x 73mm (10 1/4" x 2 7/8") Latch – 247mm (9 3/4")

#### 3620

Cupboard latch - 127mm (5")

#### 907 Cranked handle - 190mm (7 1/2") Latch - 139mm (51/2")

Available in left and right hand versions

3613 Handle – 152mm (6") Latch - 114mm (41/2")

3614 Cupboard latch - 114mm (4.5")

#### 3625

Bow handles each side of door Handle – 241mm (91/2") Latch - 203mm (8")

#### 4320

Plate – 247 x 59mm (9 3/4" x 2 1/4") Latch – 228mm (9") Inside of handle – 108mm (4 1/4")

#### 1684 Plate – 216 x 44mm (8 1/2" x 1 3/4") Latch - 241mm (91/2") Inside of handle – 89mm (3 1/2")





3622 Plate - 191 x 35mm (7 1/2" x 1 3/8") Latch - 203mm (8") Inside of handle - 89mm (31/2")

#### 1681

Cranked or straight. Cranked has locking wedge. Available in left and right hand versions. Handle – 191mm (7 1/2") Latch – 127mm (5")

See glossary (p127) to understand the difference between straight and cranked.

4305 Plate – 197 x 46mm (7 3/4" x 1 3/4") Inside of handle – 89mm (31/2")

### DOOR AND GATE FURNITURE GATE LATCHES













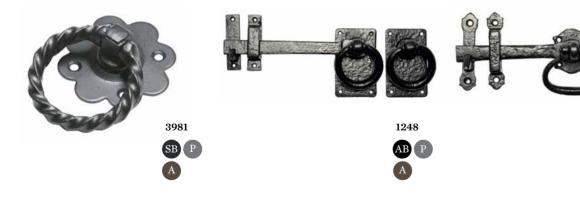


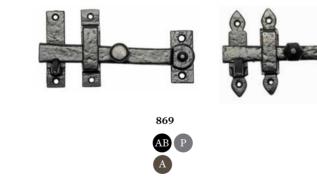
1251

A

AB P







1249	3979
Latch – 152mm (6")*, 177mm (7")*,	Latch – 127mm (5"), 1
203mm (8"), 254mm (10")	<b>4438</b>
*Supplied with 1146 catch & staple	Latch – 152mm (6")
<b>1246</b>	<b>866</b>
Latch – 152mm (6") or 197mm (7 3/4")	Latch – 177mm (7") or
<b>869</b>	<b>4088</b>
Latch – 203mm (8")	Latch – 152mm (6")

717

Plate – 127 x 76mm (5" x 3") Handle diameter – 89mm (3 1/2")

#### 679

Handle – 76mm (3") Rose - 63mm (21/2")

#### 3981 Ring – 76mm (3")

Plate - 76mm (3")

632 Handle – 101mm (4")

Rose diameter – 101mm (4") 491

Plate - 108mm (4 1/4")

Ring – 76mm (3") 1248 Latch - 203mm (8") or 254mm (10") 911 Handle – 76mm (3") Rose - 50mm (2")

3431 Ring – 76mm (3") Plate - 76mm (3")

1251 Latch - 127mm (5") or 177mm (7")







1146 152mm (6"), 177mm (7") Latch – 127mm (5") 3258 Latch – 127mm (5"), 152mm (6"), 177mm (7") 867 Latch – 152mm (6") or 203mm (8")



## DOOR AND GATE FURNITURE LETTER PLATES













1073	Outside	Opening	Fixing bolt centres
	304 x 82mm	144 x 38mm	222mm
	(12" x 3")	(6" x 1 1/2")	(81/2")
	362 x 88mm	203 x 44mm	277mm
	(14 1/4" x 3 1/2")	(8" x 1 3/4")	(10 3/4")
	419 x 76mm	260 x 33mm	345mm
	(16 1/2" x 3")	(10 1/4" x 1 5/16")	(13 1/2")
324	<i>Outside</i>	<i>Opening</i>	Fixing bolt centres
	228 x 76mm	155 x 41mm	191mm
	(9" x 3")	(6 1/8" x 1 5/8")	(7 1/2")
	267 x 101mm	203 x 45mm	235mm
	(10 1/2" x 4")	(8" x 1 3/4")	(91/4")
1911	Outside	Opening	Fixing bolt centres
	267 x 114mm	203 x 41mm	235mm
	(10 1/2" x 4 1/2")	(8" x 1 5/8")	(9 1/4")





1085	04 x 101mm (12" x 4")	Opening 139 x 38mm (5 1/2" x 1 1/2")	(8 3/4")
	362 x 104mm	203 x 44mm	279mm
	(14 1/4" x 4 1/8")	(8" x 1 3/4")	(11")
962	<i>Outside</i>	<i>Opening</i>	<i>Fixing bolt centres</i>
	228 x 101mm	163 x 41mm	203mm
	(9" x 4")	(6 3/4" x 1 5/8")	(8")
1083	<i>Outside</i>	<i>Opening</i>	<i>Fixing bolt centres</i>
	266 x 76mm	139 x 35mm	171mm
	(8" x 3")	(5 1/2" x 1 1/3")	(6 3/4")
	266 x 108mm	203 x 44mm	241mm
	(10 1/2" x 4 1/4")	(8" x 1 3/4")	(9 1/4")
	340 x 102mm	238 x 50mm	296mm
	(13 3/4" x 4")	(9 3/4 x 1/8")	(11 1/2")
	352 x 127mm	275 x 62mm	313mm
	(13 3/4" x 5")	(11 x 2 1/2")	(12 1/2")

#### DOOR AND GATE FURNITURE LETTER PLATES

#### DOOR AND GATE FURNITURE **BOLTS AND LOCKS**



1963	<i>Outside</i> 295 x 108mm (11 5/8" x 4 1/4")	<i>Opening</i> 203 x 44mm (8" x 1 3/4")	<i>Fixing bolt centres</i> 254mm (10")	967	<i>Outside</i> 317 x 76mm (13" x 3")	Opening 139 x 38mm (5 1/2" x 1 1/2")	
1100	Internal flap – 241 x 71mm (9 1/2" x 3") Internal flap – 292 x 76mm (11 1/2" x 3") Internal flap – 355 x 101mm (14" x 4")		1233	<i>Outside</i> 311 x 57mm (12 1/4" x 2 1/4")	<i>Opening</i> 133 x 28mm (51/4" x 11/8")		
1102							
1103				(			



# 902 AB

1155 Straight or cranked

Plate – 152 x 45mm (6" x 1 3/4") or 203 x 54mm (8" x 2 1/8")

Straight only Plate – 254 x 54mm (10" x 2 1/8") or 304 x 54mm (12" x 2 1/8")

1131 Straight or cranked Plate - 101 x 25mm (4" x 1")

#### 902

Straight only Plate – 127 x 50mm (5" x 2") Bolt - 152mm (6")

#### 1156 Straight or cranked Plate – 152 x 45mm (6" x 1 3/4") or 203 x 45mm (8" x 1 3/4")

903 Straight only

Plate – 152 x 63mm (6" x 2 1/2") Bolt - 152mm (6")

830

Straight or cranked Bolt – 101mm (4") or 152mm (6") Plate – 27 x 95mm (1 1/16" x 3 3/4") or 27 x 150mm (1 1/16" x 6")

Bolt - 555mm (22")

Plate – 222 x 89mm (8 3/4" x 3 1/2") Bolt – 228mm (9")

1157 Straight or cranked Plate – 114 x 38mm (4 1/2" x 1 1/2") Bolt – 127mm (5") Plate – 190 x 57mm (7 1/2" x 2 1/4") Bolt - 203mm (8") Straight only Plate – 241 x 57mm (9 1/2" x 2 1/4") Bolt – 254mm (10") Plate – 292 x 57mm (11 1/2" x 2 1/4") Bolt - 304mm (12") 1196 63 x 35mm (2 1/2" x 1 3/8") 1149 Plate – 304 x 50mm (12" x 2")











### DOOR AND GATE FURNITURE BOLTS AND LOCKS











812 Straight or cranked Plate – 193 x 50mm (7 5/8" x 2") Bolt - 203mm (8")

Straight only Plate – 228 x 54mm (9" x 2 1/8") Bolt - 254mm (10") Plate – 279 x 57mm (11" x 2 1/4") Bolt - 304mm (12")

#### 1546 Straight only Plate – 101mm (4")

5170 Straight only Bolt – 152 x 45mm (6" x 1 3/4")

See glossary (p127) to understand the difference between straight and cranked.

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#### 1257 Straight only Plate – 190 x 57mm (7 1/2" x 2 1/4") Bolt - 203mm (8")

1547 Cranked only Plate – 101mm (4")

4321 Straight or cranked 152 x 45mm (6" x 1 3/4")

**1154** Straight only Plate 101 x 38mm (4" x 1 1/2") or 152 x 38mm (6" x 1 1/2")

#### 4090

Straight only. Plate width for all – 50mm (2") 305 x 16mm (12" x 5/8"), 381 x 16mm (15" x 5/8"), 457 x 16mm (18" x 5/8"), 533 x 16mm (21" x 5/8"), 610 x 16mm (24" x 5/8"), 762 x 19mm (30" x 3/4"), 915 x 19mm (36" x 3/4"), 1,220 x 19mm (48" x 3/4")

#### 796

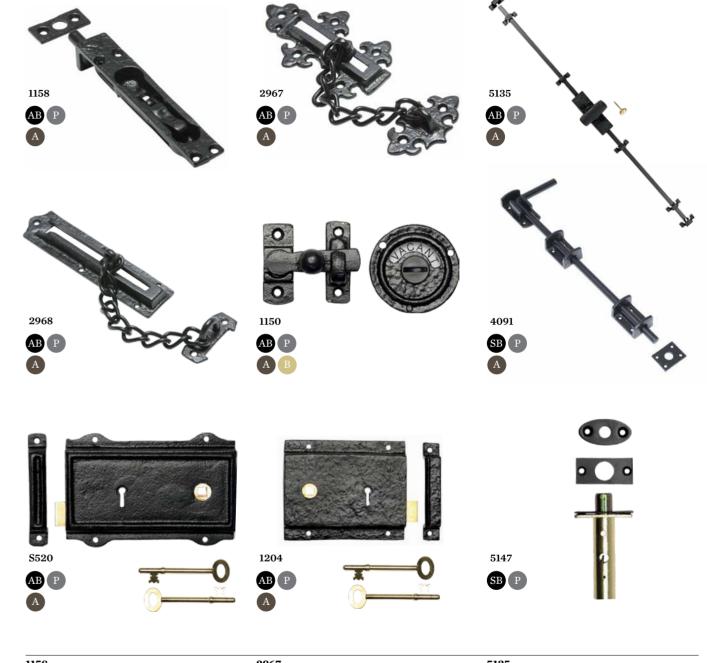
Straight only Plate width for all – 57mm (2 1/4") 203mm (8"), 254mm (10"), 305mm (12") 381mm (15"), 457mm (18"), 533mm (21") 610mm (24"), 686mm (27"), 762mm (30") 915mm (36")



BLACK IRON RANGE | BOLTS AND LOCKS 37



## DOOR AND GATE FURNITURE BOLTS AND LOCKS



1158 Flush bolt – 152 x 25mm (6" x 1") or 203 x 25mm (8" x 1")

Rim lock – 152 x 102mm (6" x 4")

2968 152mm (6") S520

#### 2967 123 x 76mm (4 3/4" x 3")

1150 Privacy bolt with vacant/engaged sign Latch - 64 x 25mm (2 1/2" x 1") Catch - 64 x 20mm (2 1/2" x 3/4") Disc - 70 x 70mm (2 3/4" x 2 3/4")

1204 Lock, latch or deadlock. Supplied with 1550 knob, oval escutcheon and Wilkes spindle. Lock body – 125 x 103 x 19mm (4 3/4" x 4" x 3/4")

#### 5135

Espagnolette bolt – 2.4m (8ft) Also available in 3.05m (10ft) on request Secures the door both top and bottom.

#### 4091

Drop bolt – 457 x 101mm (18" x 4") Diameter of handle 15mm (5/8") Guides 86 x 45mm (3 3/8" x 1 3/4") & 66 x 45mm (2 1/2" x 1 3/4")

#### 5147

Door rack bolt

### DOOR AND GATE FURNITURE **BOLTS AND LOCKS**





SB





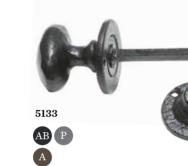








AB P





7006/7007

5132

A





Rim cylinder and keys - 33mm (11/4")

#### 5144

Standard night latch – 60mm (23/8")

5132 Star spindle knob (Chubb) – 33mm (1 3/10")

7006/7007

(7006) Tubular latch – 64mm (21/2") (7007) Tubular latch – 76mm (3")

5143 Narrow night latch - 40mm (11/2")

5133 Bathroom turn and release – 33mm (13/10") Suitable dead bolt available (5140)

5140 Deadlock 7005 Deadlock rebate kit

5142

7000/7001 € 1121 SB P  $\bigtriangledown$ 0  $\mathbf{0}$ 



7011/7012 € 1121 SB P 2

7000/7001 (7000) Deadlock with escutcheons – 64mm (21/2")(7001) Deadlock with escutcheons - 76mm (3") 7004

Sash rebate kit

7011/7012 (7011) Bathroom lock – 64mm (21/2") (7012) Bathroom lock - 76mm (3")

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€1121  $\bigtriangledown$ 



7013/7014





€1121



7002/7003 (7002) Sashlock – 64mm (21/2") (7003) Sashlock – 76mm (3")

7008/7009 (7008) Euro sashlock – 64mm (2 1/2") (7009) Euro sashlock – 76mm (3")

7013/7014 (7013) Euro deadlock – 64mm (21/2") (7014) Euro deadlock – 76mm (3")





2157 304 x 63mm (12" x 2 1/2") Inside grip – 152mm (6")

2164

Straight handle 381 x 50mm (15" x 2") **2155** 343 x 73mm (13 1/2" x 2 7/8") Inside grip – 152mm (6")

807 152 x 44mm (6" x 1 3/4") 266 x 57mm (10 1/2" x 2 1/4") (Right hand shown)



**2173** 444 x 76mm (17 1/2" x 3") Inside grip – 190mm (7 1/2") 2172 266 x 44mm (10 1/2" x 1 3/4")

2167 386 x 50mm (15 1/4" x 2") 3603 191 x 64mm (7 1/2" x 2 1/2")







1125

AB P

A







**564** 101mm (4"), 127mm (5"), 152mm (6"), 177mm (7"), 228mm (9")

**937** 127mm (5") 3652

254mm (10")

0

**1579** 152mm (6")

203mm (8") or 254mm (10")

3651

**1125** 146mm (5 3/4")

2788 Inside grip – 76mm (3") or 101mm (4") 2105 Inside grip – 114mm (4")

1883 Inside grip – 76mm (3"), 89mm (3 1/2"), 101mm (4"), 127mm (5"), 152mm (6")

**1578** 215 x 63mm (8 1/2" x 2 1/2")





#### DOOR AND GATE FURNITURE DOOR KNOBS







808 Mortice or rim Knob – 50mm (2") Plate – 63mm (21/2")

1205 Mortice or rim Knob – 50mm (2") Plate - 85mm (3 3/8")

1550 Mortice or rim Knob – 63 x 39mm (2 1/2" x 1 1/2") Plate – 57mm (21/4")

1069 Mortice or rim Knob – 44mm (1 3/4") Plate – 67 x 50mm (2 5/8" x 2")

1206 Mortice or rim Knob – 50mm (2") Plate - 60mm (2 3/8")

1551 Mortice or rim Knob – 63 x 38mm (2 1/2" x 1 1/2") Plate – 67 x 50mm (2 5/8" x 2")

See glossary (p127) to understand the difference between mortice and rim.

1089 Mortice or rim Knob – 60 x 38mm (2 3/8" x 1 1/2") Plate – 67 x 50mm (2 5/8" x 2") 1207

Mortice or rim Knob – 50mm (2") Plate – 85mm (3 3/8") 3067

Mortice or rim Knob – 44mm (1 3/4") Plate – 60mm (2 1/4")

#### DOOR AND GATE FURNITURE DOOR KNOBS



**3056** Mortice or rim Knob – 57mm (2 1/4") Plate – 63mm (2 1/2")

Plate – 63mm (2 1/4") Knob – 70mm (2 3/4") Plate – 76mm (3")

#### **3072** Centro de

Centre door knob Knob – 82mm (3 1/4") Plate – 171 x 120mm (6 3/4" x 4 3/4")

#### 3370

Centre door knob Knob – 73mm (27/8") Plate – 76mm (3") **3064** Centre door knob Knob – 70mm (2 3/4") Plate – 76mm (3")

#### **3066** Centre door knob Knob – 82mm (3 1/4") Plate diameter – 101mm (4")

**4085** Mortice or rim Knob – 41mm (1 5/8") Plate – 64mm (2 1/2")

#### **1203** Mortice or rim

Knob – 50mm (2") Plate – 67 x 50mm (2 5/8" x 2")

**3372** Centre door knob Knob – 65mm (2 1/2") Plate – 71mm (2 3/4")

**4064** Mortice or rim Knob – 64 x 38mm (2 1/2" x 1 1/2") Round plate – 64mm (2 1/2")

#### 1554

Mortice or rim (Mortice shown) Knob – 44mm (1 3/4") Plate – 66 x 50mm (2 5/8" x 2")

#### 1553

Mortice or rim (Mortice shown) Knob – 60 x 38mm (2 3/8" x 1 1/2") Plate – 66 x 50mm (2 5/8" x 2")



#### C387

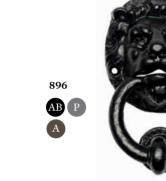
Mortice or rim (Mortice shown) Ball – 44mm (1 3/4") Plate – 51mm (2")

#### 3075

Mortice or rim (Rim shown) Square design with smooth finish Knob -  $64 \times 38$ mm ( $21/2" \times 11/2"$ ) Plate -  $64 \times 64$ mm ( $21/2" \times 21/2"$ ) Escutcheon - 38mm (11/2")

### DOOR AND GATE FURNITURE DOOR KNOCKERS























**578** 197 x 114mm (7 3/4" x 4 1/2") **1239** Hand – 165 x 70mm (6 1/2" x 2 3/4") **586** 140 x 101mm (5 1/2" x 4") **896** Lion head – 123 x 76mm (4 3/4" x 3") Ring – 101mm (4")

**574** Fox – 127 x 127mm (5" x 5")

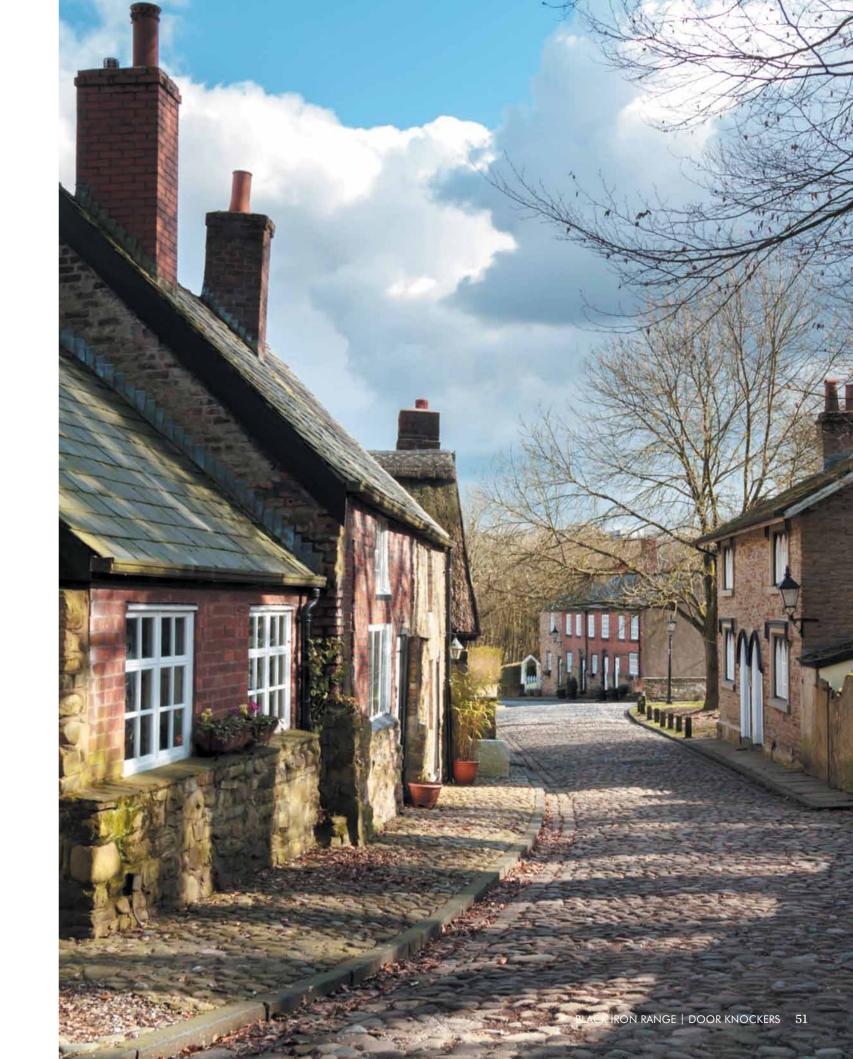
**782** Ring – 101mm (4") Plate – 50mm (2")

#### .

**4896** Lion head- 114 x 95mm (4 1/2" x 3 3/4") Ring - 101mm (4")

**1117** Plate – 101 x 50mm (4" x 2")

**846** Ring – 127mm (5") Plate – 69mm (2 3/4")



### DOOR AND GATE FURNITURE DOOR KNOCKERS



**1197** Plate – 228 x 120mm (9" x 4 3/4") **1005** 

203 x 70mm (8" x 2 3/4")

**2623** Owl bedroom door knocker 101 x 38mm (4" x 1 1/2") **571** German 16th century 'Dolphin' pattern 203 x 50mm (8" x 2")

**944** Plate – 190 x 83mm (7 1/2" x 3 1/4")

**2618** Laughing cat bedroom door knocker 108 x 31mm (4 1/4" x 1 1/4")

#### 2629

Bedroom door knocker 127 x 50mm (5" x 2") **832** 242 x 57mm (9 1/2" x 2 1/4")

**2621** Bat bedroom door knocker 76 x 89mm (3" x 3 1/2")

**2630** Lion bedroom door knocker 133 x 79mm (5 1/4" x 3 1/8")







1053 Bell pull – 521mm (20 1/2") Suitable for use with bell crank

#### 1778

Bell crank – 152 x 89mm (6" x 3 1/2") Available fitted for use with electric bell or not fitted for traditional bell

**1485** Cylinder latch pull 85 x 50mm (3 1/2" x 2")

**1253** Bell pull – 508mm (20") Suitable for use with bell crank

1783

**1486** Cylinder latch cover/pull 127 x 58mm (5" x 2 1/2")



Bell crank – 139 x 50mm (5 1/2" x 2") Available fitted for use with electric bell or not fitted for traditional bell

828 Bell pull – 521mm (20 1/2") Suitable for use with bell crank **1484** Cylinder latch cover 65 x 58mm (2 1/2" x 2 1/4") 1487

Cylinder latch cover/pull 127 x 58mm (5" x 2 1/2")







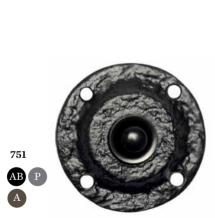




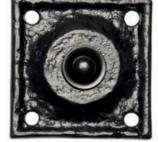
1753 AB A



1761 AB P A B



1759 AB A









853

Cylinder latch knocker 197 x 57mm (7 3/4" x 2 1/4") **1756** Bell push – 85 x 85mm (3 1/4" x 3 1/4") Supplied with electrical contacts

**1761** Bell push – 121 x 32mm (4 3/4" x 1 1/4") Supplied with electrical contacts

Cylinder latch cover 58 x 58mm (2 5/16" x 2 5/16")

#### 4748

1498

Bell push – 77 x 44mm (3" x 1 3/4") Supplied with electrical contacts 751 Bell push – 57 x 57mm (2 1/4" x 2 1/4") Supplied with electrical contacts

#### 1488

Euro cylinder latch pull Backplate – 85 x 50mm (3 3/8" x 2") Projection – 20mm (3/4") To be used with a Euro profile cylinder

**1753** Bell push – 89 x 44mm (3 1/2" x 1 3/4") Supplied with electrical contacts

#### 1759

Bell push – 60 x 60mm (2 3/8" x 2 3/8") Supplied with electrical contacts

#### 1481 Security latch pull – through version 70 x 50mm (2 3/4" x 2")

nd bell push 751 all in Antique Bla

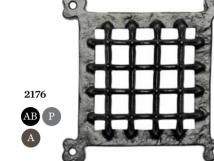
1482 Security latch pull – concealed version 70 x 50mm (2 3/4" x 2")

#### 56 **ZMADE IN BRITAIN**

























2175 Square door grille – 171 x 171mm (6 3/4")

**1081** Door stud. Drive or screw Head – 16mm (5/8"), 19mm (3/4"), 22mm (7/8"), 25mm (1")

1490 Escutcheon – 44 x 30mm (1 3/4" x 1 1/8") 2176 Square door grille 165 x 165mm (6 1/2") or 304 x 304mm (12")

153

Door stud. Screw Head – 22mm (7/8") 1503 Escutcheon – 48 x 35mm (17/8" x 13/8") 1190 Escutcheon - 48 x 25mm (17/8" x 1") 1502 Escutcheon – 45 x 30mm (1 3/4" x 1 1/8") 1065 Escutcheon - 54 x 25mm (2 1/8 x 1")



Pull handle 3652 and escutcheon 1400 in Antique Black







1493 AB P A















1504 Escutcheon - 50 x 38mm (2" x 1 1/2")

3011 Escutcheon - 44 x 32mm (1 3/4" x 1 1/4") 3045 Escutcheon - 50mm (2")

#### 3012 Steel escutcheon - 48mm (17/8")

1401 Escutcheon with Euro profile 50 x 50mm (2" x 2")

5136 Door stop - 89mm (3 1/2") 1493

Escutcheon - 73 x 25mm (27/8" x 1")

1400 Escutcheon with Euro profile 70 x 50mm (2 3/4" x 2")

#### Cylinder 6000

Black double cylinder or thumb turn and single cylinder. Keyed alike, keyed to differ or master keyed. Odd sizes available in multiples of 5mm. Please ask for details.







1977

House numerals and letters (A to Z & 0 to 9) - 50mm (2")

#### 1976

House numerals and letters (A to Z & 0 to 9) - 45mm (13/4") 1979

House numerals and letters (A to Z & 0 to 9) 50mm (2"), 76mm (3") 101mm (4"), 152mm (6") Styles may vary according to size, please refer to our website for further details.



1855



777

#### 1855

Old English style name plates. Gold on black. This is an approximate guide as capitals are larger than lower case letters and spaces must be allowed for between words. Our pattern shop will make your individual plate on the most appropriate size for the best results. For longer names it may be better to use two plates alongside each other or one above the other.

#### 777

Also available in gold on black. Supplied with chain (not shown) 368 x 73mm (14 1/2" x 2 7/8")







770 Door finger plate 304 x 57mm (12" x 2 1/4")

2156 Door finger plate 339 x 73mm (13 3/8" x 2 7/8")

4146 SB P

**4146** Door kicking plate Plain pattern manufactured from steel not iron Various sizes available

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769 Door finger plate 304 x 63mm (12" x 2 1/2") **768** Door finger plate 222 x 73mm (8 3/4" x 2 7/8")

## **GATE FITTINGS** GATE STOPS, CATCHES, LOCKING BARS/ HASP AND STAPLES



582

Automatic door catch 76mm (3")

2761 Gate catch 317mm (121/2")

#### 4195

Hasp and staple 152 x 127 x 57mm (6" x 5" x 2 1/4") Also available in a galvanised finish 2758 Gate stop Length – 210mm (8 1/4") Height - 178mm (7")

#### 2760

Gate stop Length – 121mm (4 3/4") Width - 95mm (3 3/4") Height – 76mm (3") Opening - 64 x 50mm (2 1/2" x 2")

#### 4196

Hasp and staple 127 x 83 x 29mm (5" x 3 1/4" x 1 1/8") Also available in a galvanised finish

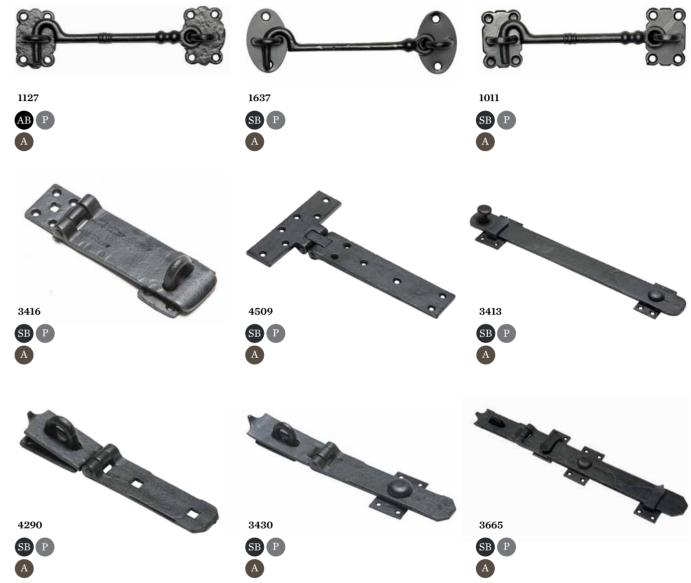
#### 179/180

Gate stop with cement fixing (as shown - 179) Gate stop with floor plate fixing (180) Length - 330mm (13") Height - 254mm (10")

1736 Parliament hinge 102 x 102mm (4" x 4") 127 x 102mm (5" x 4") 152 x 102mm (6" x 4")

1637 SB P





#### 1127 101mm (4"), 127mm (5"), 152mm (6")

3416 Safety hasp & staple Closed – 101 x 50mm (4 x 2") or 152 x 50mm (6 x 2")

#### 4290

152 x 38mm (6" x 1 1/2") 203 x 38mm (8" x 1 1/2") 254 x 41mm (10" x 1 5/8") 305 x 44mm (12" x 1 3/4") 356 x 48mm (14" x 1 7/8") 406 x 51mm (16" x 2") 457 x 60mm (18" x 2 3/8") 508 x 60mm (20" x 2 3/8")

#### 1637 76mm (3"), 101mm (4"), 152mm (6"), 203mm (8"), 254mm (10"), 305mm (12"), 356mm (14"), 406mm (16"), 457mm (18")

4509 Trap door hinge 330 x 203mm (13" x 8") or 381 x 203mm (15 3/4" x 8")

#### 3430

Locking bar 254 x 41mm (10" x 1 5/8") 305 x 44mm (12" x 1 3/4") 356 x 48mm (14" x 1 7/8") 406 x 51mm (16" x 2")

#### 1011

76mm (3"), 101mm (4"), 152mm (6"), 203mm (8"), 254mm (10"), 305mm (12"), 356mm (14"), 406mm (16"), 457mm (18")

#### 3413

152 x 38mm (6" x 1 1/2") 203 x 38mm (8" x 1 1/2") 254 x 38mm (10" x 1 1/2") 305 x 38mm (12" x 1 1/2") 381 x 38mm (15" x 1 1/2") 457 x 38mm (18" x 1 1/2")

#### 3665

610 x 64mm (24" x 2 1/2") 762 x 64mm (30" x 2 1/2") 915 x 64mm (36" x 2 1/2")

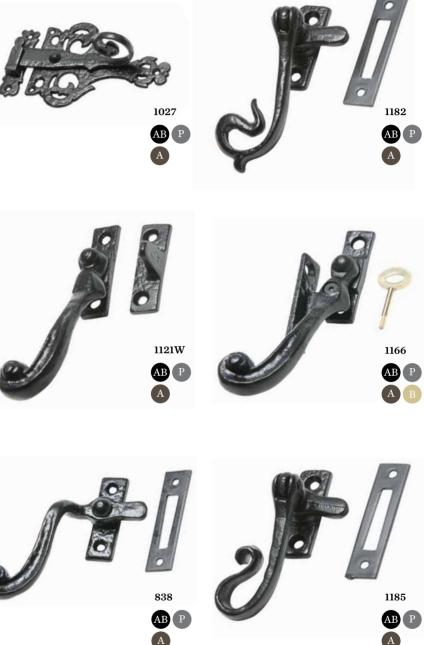
















#### 1028 Hook & mortice - 95 x 67mm (3 3/4" x 2 3/4") 1121

906 (Mortice) / 906A (Hook)

Hook & mortice. Reversible

Hook & mortice. Reversible Matches 857 casement stay Backplate – 60 x 21mm (2 3/8" x 7/8") Available in Smooth Black – 859

Wedge fastener Available as left or right handed Matches 857 casement stay 57 x 17mm (2 1/4" x 5/8")

Hook & mortice Available as left or right handed

Backplate – 60 x 21mm (2 3/8" x 7/8")

See glossary (p127) to understand the difference between hook and mortice plates.

#### 1027 Hook & mortice – 152 x 114mm (6" x 4")

1121W

838

Casement fastener 1182 and casement stay 1184 in Antique Black

Matches 857 casement stay Backplate – 65 x 21mm (2 1/2" x 7/8")

#### 1182

Hook & mortice. Reversible Matches 1184 casement stay Backplate – 60 x 21mm (2 3/8" x 7/8")

**1166** Lockable Available as left or right handed Matches 857 casement stay 57 x 17mm (2 1/4" x 5/8")

1185 Hook & mortice. Reversible Matches 1183 casement stay Backplate - 65 x 21mm (2 1/2" x 7/8")

## WINDOW FURNITURE CASEMENT FASTENERS



### 1177

Hook & mortice. Reversible Backplate – 60 x 21mm (2 3/8" x 7/8")

### 1165

Lockable. Left or right handed Matches 1180 casement stay 57 x 18mm (2 1/4" x 3/4")

### 1181

Hook & mortice. Reversible Matches 1180 casement stay Backplate – 60 x 21mm (2 3/8" x 7/8")

### 1193

Hook & mortice. Reversible Backplate – 60 x 21mm (2 3/8" x 7/8")

1167 Three point lockable. Left or right handed Matches 1180 casement stay Backplate – 58 x 25mm (21/4" x 1")

**1181NVL** Lockable night vent fastener. Left or right handed Matches 1180 casement stay Backplate – 81 x 18mm (3 1/4" x 3/4") Non-locking version also available

### 1601

Hook & mortice. Left or right handed Matches 1600 casement stay Backplate – 20 x 58mm (3/4" x 2 1/4")

### 1170

Lockable. Left or right handed Matches 1180 casement stay Backplate – 70 x 21mm (2 3/4" x 7/8")

### 1176

Raised tongue fastener suitable for fitting to windows with draught excluder Matches 1180 casement stay Backplate - 60 x 22mm (2 3/8" x 7/8")

BLACK IRON RANGE | CASEMENT FASTENERS 69



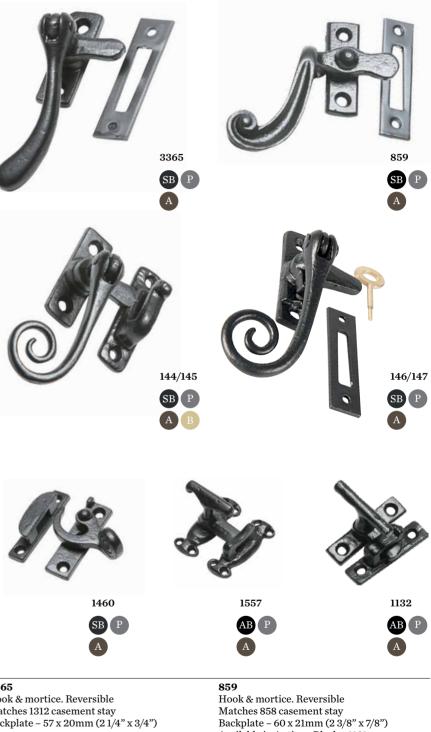
## WINDOW FURNITURE CASEMENT FASTENERS



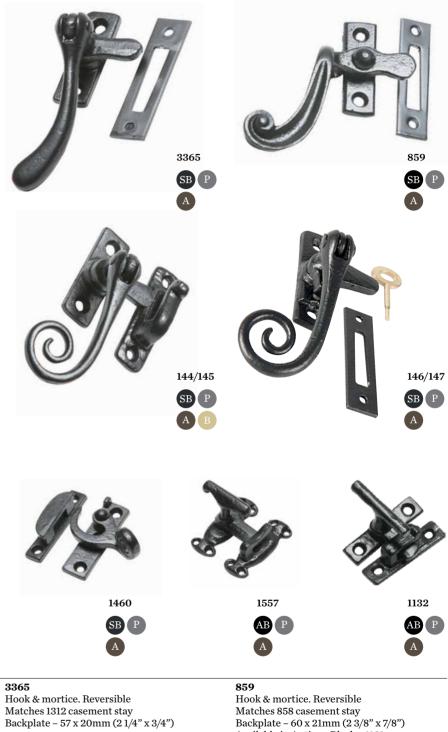
140/141

SB P

AB







**2723** Locking catch Matches 857 casement stay Backplate – 55 x 28mm (2 1/8" x 1 1/8") Locking snib plate – 55 x 20mm (2 1/8" x 3/4")

140/141 Hook (141) & mortice (140) Matches 171 casement stay Backplate – 85 x 25mm (3 3/8" x 1")

2709 Matches 504 casement stay Backplate – 55 x 15mm (2 1/8" x 5/8")

144/145 Hook (145) & mortice (144) Matches 171 casement stay Backplate – 55 x 25mm (2 1/8" x 1")

1460 Sash window fastener Plate – 70 x 20mm (2 3/4" x 7/8") Catchplate – 68 x 15mm (2 3/4" x 5/8") Matches 858 casement stay Backplate – 60 x 21mm (2 3/8" x 7/8") Available in Antique Black – 1121

146/147 Hook (147) & mortice (146). Lockable Left or right handed available Matches 171 casement stay Backplate – 68 x 19mm (2 5/8" x 3/4")

1557 Window fastener 73 x 26mm (2 7/8" x 1")

1132 Window fastener 60 x 15mm (2 3/8" x 5/8")

# WINDOW FURNITURE CASEMENT FASTENERS





### 1171

Lockable espagnolette fixing. Narrow backplate suitable for UPVC windows Matches 1180 casement stay Left or right handed Backplate – 70 x 16mm (2 3/4" x 5/8") Handle length – 98mm (3 7/8")

### 1031

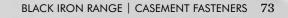
Lockable espagnolette fixing. Narrow backplate suitable for UPVC windows Matching casement stay available Left or right handed Backplate – 70 x 16mm (2 3/4" x 5/8") Handle length – 127mm (5")

### 1168

Lockable espagnolette fixing. Narrow backplate suitable for UPVC windows Matches 1180 casement stay Left or right handed Backplate – 70 x 16mm (2 3/4" x 5/8") Handle length – 128mm (5")

**1169** Lockable espagnolette fixing. Narrow backplate suitable for UPVC windows Matches 1312 casement stay Left or right handed Backplate – 70 x 16mm (2 3/4" x 5/8") Handle length – 128mm (5")





# WINDOW FURNITURE CASEMENT STAYS







1183 Matches 1185 fastener (8"), 254mm (10"), 304mm (12")

905 254mm (10") or 304mm (12")

**857** Matches 1121 fastener 191mm (7"), 228mm (9"), 279mm (11"), 330mm (13")

1180 Matches 1181 fastener 203mm (8"), 254mm (10"), 304mm (12") 858

Matches 859 fastener 279mm (11") or 330mm (13")

171 Matches 144/45 & 146/147 fasteners 152mm (6"), 203mm (8"), 254mm (10"), 305mm (12")

1312 Matches 3365 fastener 203mm (8"), 254mm (10"), 305mm (12")

1184 Matches 1182 fastener 203mm (8"), 254mm (10"), 304mm (12") **504** Matching items available 254mm (10")

1600 Matches 1601 fastener 304mm (12")

## WINDOW FURNITURE CASEMENT STAYS



### 1752

1752 Skylight stay 254mm (10"), 305mm (12") 381mm (15"), 457mm (18") 533mm (21"), 610mm (24") 686mm (27"), 762mm (30") 915mm (36"), 1066mm (42") 1220mm (48")

### 4120

Roller arm for fanlight 152mm (6") or 203mm (8")

### 1078 279mm (11") or 330mm (13")

883 Shutter flap. Reversible Spike – 178mm (7")

1298 152mm (6"), 203mm (8"), 254mm (10"), 305mm (12") 381mm (15")

3900 178mm (7") or 216mm (8") 1126 Screw down 254mm (10"), 304mm (12"), 381mm (15")









### 3754 Fanlight catch. Flush or recessed 127mm (5") or 178mm (7")

3998

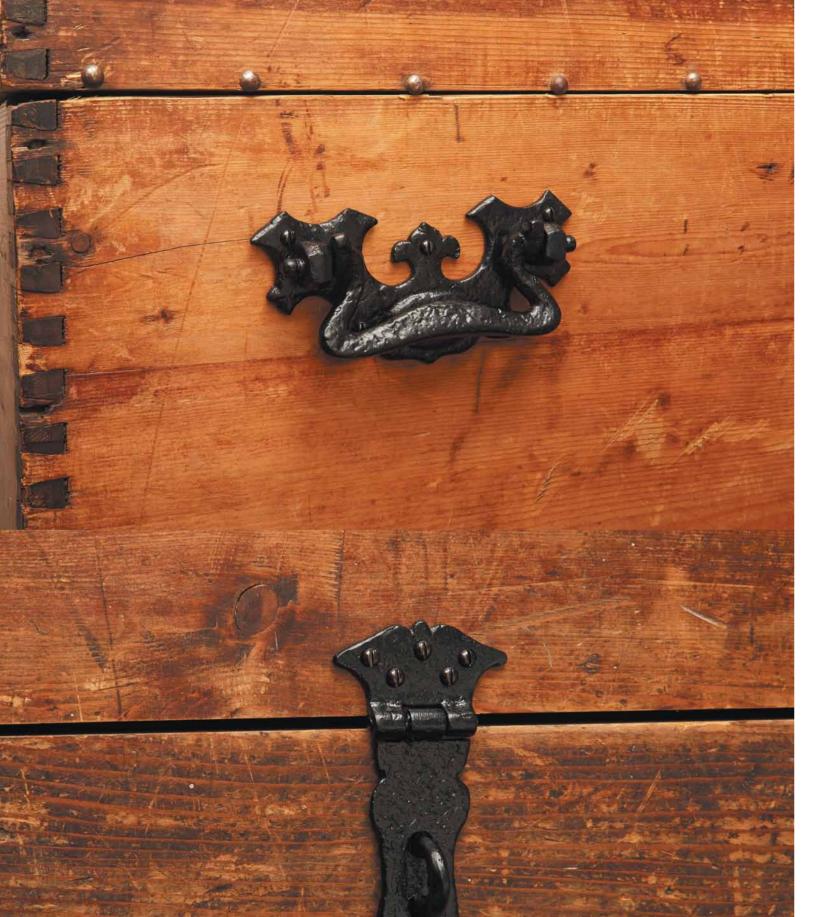
Rule jointed stay Open – 254mm (10") or 305mm (12")

**607A/607** Spring fanlight catch with gun metal shoots 32 x 44mm (1 1/4" x 1 3/4")

672 Shutter fastener – 133 x 50mm (5 1/4" x 2") Spike – 108mm (4 1/4") 116

Locking pivot 5182 Window restrictor White (5182) Dark brown (5180) Light brown (5181)

3475 Shutter flap – 152 x 50mm (6" x 2") Spike – 108mm (4 1/4") **117** Side fixing pivot 5145 Rack bolt key 5146 Window rack bolt



## CABINET AND DRAWER FURNITURE HANDLES







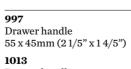












Drawer handle Diameter - 35mm (1 2/5")

1137 Turn button – 62mm (21/2") 1543

Drawer handle Diameter - 42mm (15/8")

### 1528 Drawer handle 80 x 35mm (3 1/7" x 1 2/5")

1192 Drawer handle 40 x 40mm (1 4/7" x 1 4/7")

834 Drawer pull Plate – 171 x 70mm (6 3/4" x 2 3/4") Handle – 127mm (5")

Handle 834 and hasp & staple 932 in Antique Black

1217 Drawer handle Diameter – 35mm (1 2/5") 985 Drawer handle 80 x 35mm (3 1/7" x 1 2/5") 932 Hasp and staple 148 x 77mm (5 7/8" x 3")



# CABINET AND DRAWER FURNITURE KNOBS AND PULLS













1549 AB P

1195 Cupboard knob Bolt or screw – 35mm (1 3/8") Rose – 38mm (1 1/2")

1135 Cupboard knob Screw – 25mm (1")

1549 Drawer pull 80 x 36mm (3 1/2" x 1 3/8")

1949 Cupboard knob Diameter – 25mm (1")

2587

1194 Drawer pull Knob – 114 x 50mm (4 1/2" x 2")

Drawer pull – 108mm (4 1/4")

3960

# HOME ACCESSORIES HOOKS AND BRACKETS



**734** Hat and coat hook 101mm (4")

### 1129

Coat hook Backplate –  $40 \times 40 \text{mm} (1 \frac{1}{2} \times 1 \frac{1}{2})$ Projection –  $65 \text{mm} (2 \frac{1}{2})$ 

### 1130 Hat and coat hook 152mm (6")

## 4463

Fleur-de-lys hook Backplate – 54 x 54mm (2" x 2") Projection – 70mm (2 3/4")

# 745

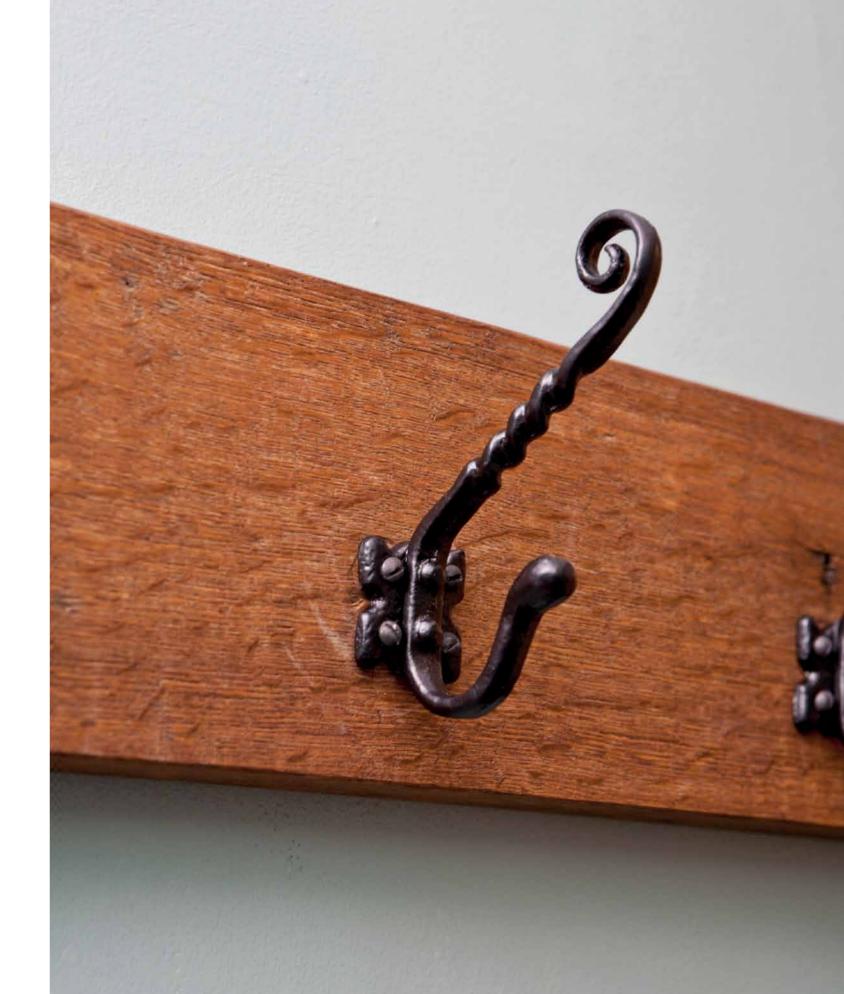
Hat and coat hook 152mm (51/4")

### 4269 Hat and coat hook 140 x 76mm (5 1/2 x 3")

212 Hat and coat hook 152mm (6")

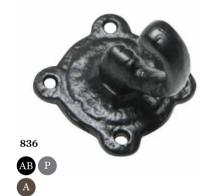
### 720 Hat and coat hook 152mm (6")

Hat and coat hook 1130 in Antique Black



## HOME ACCESSORIES HOOKS AND BRACKETS











AB P

1173

1238

3499









2378

Hat and coat hook 146 x 76mm (5 3/4" x 3") Projection – 70mm (2 3/4")

### 836

Coat hook Backplate – 50 x 50mm (2" x 2") Projection – 70 mm (23/4")

### 3491 Handrail bracket 50mm (2"), 64mm (21/2"), 76mm (3")

357 Coat hook – 50 x 24mm (2" x 1") Projection - 50mm (2")

1174 Coat hook – 80 x 50mm (3 1/8" x 2")

### Projection - 35mm (13/8") 3498

Handrail bracket 50mm (2"), 64mm (21/2"), 76mm (3")

### 3497 Handrail bracket Projection - 50mm (2")

Coat hook – 50 x 24mm (2" x 1")

Picture hook – 45mm (1 3/4") Projection – 20mm (3/4")

Extra strong handrail bracket

64mm (2 1/2") or 83mm (3 1/4")

Projection - 50mm (2")

3001 Toilet roll holder Backplate – 85 x 85mm (3 1/4" x 3 1/4") Arm – 230mm overall

5130 Clothes rack/airer Length - 1,524 mm (60") Brackets - 349mm (13 3/4")



5131 Shelf unit 609mm (24"), 914mm (36"), 1,219mm (48"), 1,524mm (60") Bracket length – 180mm (7 1/16") Projection – 225mm (8 7/8")

# HOME ACCESSORIES





407 AB P A



### 401

403

AB P A

Hanging wall lantern with hexagonal cage 552 x 15mm (21 3/4" x 5/8") Plate – 254 x 50mm (10" x 2") Canopy – 190mm (7 1/2")

### 403

Hanging wall lantern Supplied with wall bracket and ceiling rose or corner bracket Plate – 260 x 44mm (10 1/4" x 1 3/4") Frame – 203 x 114mm (8" x 4 1/2")

Hanging wall lantern with square cage 177 x 177mm (7" x 7"), Plate – 254 x 50mm (10" x 2") Canopy – 228 x 228mm (9" x 9")

### 407

400

Hanging wall lantern with hexagonal cage Plate – 339 x 73mm (13" x 2 7/8") Projection - 200mm (8") Cage – 175 x 150mm (7" x 6")

## **406** Wall light

Wan light Bracket only supplied, not wired Candle drips, bulbs or shades not included Twin – 263 x 276mm (10 3/8" x 10 7/8") Single – 263 x 148mm (10 7/8" x 5 3/4")

### 405

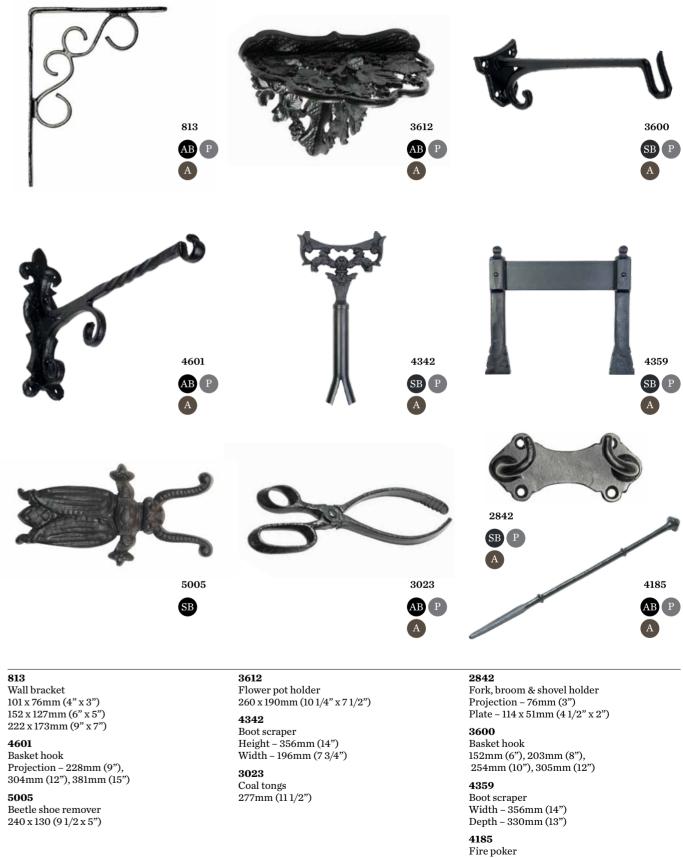
Hanging wall lantern Supplied with wall bracket & ceiling rose or corner bracket Frame – 203 x 114mm (8" x 4 1/2") Height - 304mm (12")



BLACK IRON RANGE | LIGHTING 87



## HOME ACCESSORIES PATIO AND FIRESIDE











**813** Wall bracket

Beetle shoe remover 240 x 130 (9 1/2 x 5")

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457mm (18")

# KIRKPATRICK IN SITU THE INN AT SHIPLEY

Brunning & Price

1

Kirkpatrick products have been introduced into nearly every room in The Inn at Shipley. Situated in a beautiful location on the outskirts of Wolverhampton, it is an original Georgian building that oozes the charm and character of a British country pub. Whether visiting for a refreshing beverage or a bite to eat, you are sure to receive a warm welcome.

Lovingly restored and refurbished by Brunning and Price to maintain the unique heritage of this beautiful building, the interior boasts period features including traditional fireplaces and oak beams - complimented by Kirkpatrick antique black iron of course.

Throughout the main dining area our traditional style window furniture fits in beautifully alongside a variety of pull handles and push plates. So much so that Brunning and Price has fitted a wide variety of our British-made ironmongery through a number of their pubs.

www.brunningandprice.co.uk/innatshipley



The Inn at Shipley

No. of State





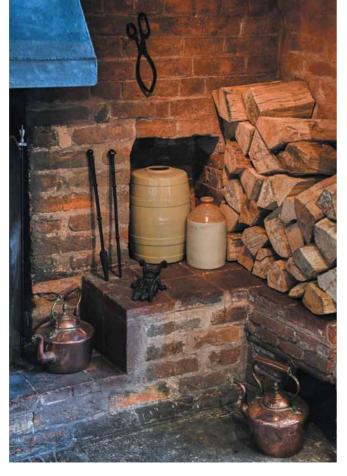


Pull handle 3652 and escutcheon 1400; door bolts 4321 all in Antique Black









Left page, clockwise from top: Casement fasteners 1121 and stays 857; fireside accessories; privacy bolt 1150; casement fasteners 140/141 and stays 1180 all in Antique Black. Right page: Casement stays 857 in Antique Black





# BLACKSMITH FORGE RANGE

96 Door furniture100 Window furniture102 Hooks and handles

The traditional handcrafted nature of our production process means that all listed sizes are approximate.



# BLACKSMITH FORGE RANGE DOOR FURNITURE





6058

Ring knocker Backplate – 115mm (4 1/2") Ring – 110mm (4 3/8")

**6050/6051** Lever handle Sprung (6050) – lock, latch or bathroom Unsprung (6051) – lock, latch or Euro 270 x 38mm (10 3/4" x 1 1/2")

6080 Letter plate Outside – 267 x 114mm (10 1/2" x 4 1/2") Opening – 203 x 41mm (8" x 1 5/8") Fixing bolt centres – 235mm (9 1/4")

**6052/6053** Lever handle Sprung (6052) – Lock, latch or bathroom Unsprung (6053) – Lock, latch or Euro 240 x 40mm (9 3/8" x 1 5/8")



**6081** Cylinder pull Backplate – 85 x 50mm (3 3/8" x 2") Projection – 20mm (3/4")



# BLACKSMITH FORGE RANGE DOOR FURNITURE





6059 Bolt – straight or cranked 102mm (4"), 152mm (6")

**6057** Door hinge 152mm (6"), 229mm (9"), 305mm (12"), 381mm (15"), 457mm (18"), 559mm (22") Butt – 95mm (3 3/4")

6068 Bolt – straight or cranked 102mm (4"), 152mm (6")

**6056** Thumb latch set Handle – 205mm (8") Latch bar – 185mm (7 1/2")

See glossary (p127) to understand the difference between straight and cranked.

**6082** Door hinge 152mm (6"), 229mm (9") 305mm (12"), 381mm (15") 457mm (18"), 559mm (22") Butt – 95mm (3 3/4")

6071

Thumb latch set Handle – 185mm (7 1/2") Latch bar – 185mm (7 1/2")

# BLACKSMITH FORGE RANGE WINDOW FURNITURE





### 6069

Casement stay 203mm (8"), 254mm (10"), 305mm (12")

### 6070

Casement stay 203mm (8"), 254mm (10"), 305mm (12")

**6062** Lockable casement fastener Hook or mortice. Left or right handed Fixing plate – 56 x 15mm (2 1/4" x 5/8") Handle length – 100mm (4")

**6063** Lockable casement fastener Hook or mortice. Left or right handed Fixing plate – 56 x 15mm (2 1/4" x 5/8") Handle length – 100mm (4")



# BLACKSMITH FORGE RANGE HOOKS AND HANDLES



A



SB P A



### 6064

Coat hook Plate  $-50 \times 38$ mm (2" x 1 1/2") Projection - 54mm (21/8")

### 6067

Hat and coat hook Plate – 80mm x 20mm (3 1/8" x 3/4") Projection – 60mm (2 3/8")

**6065** Coat hook Plate – 72 x 54mm (2 3/4" x 2 1/8") Projection – 58mm (2 1/4")

**6066** Coat hook Plate – 80 x 20mm (3 1/8" x 3/4") Projection – 45mm (1 3/4")

**6060** Pull handle 102 x 23mm (4"x 7/8") 152 x 32mm (6" x 1 1/4") 203 x 38mm (8" x 1 1/2")

**6061** Pull handle 102 x 30mm (4"x 1 3/16") 152 x 40mm (6" x 1 9/16") 203 x 52mm (8" x 2")









B1073

B4896



B1102

B4896

Lions head door knocker 114 x 95mm (4 1/2" x 3 3/4") Ring – 101mm (4")

**B1073** Letter plate Outside – 362 x 88mm (14 1/4" x 3 1/2") Opening – 203 x 44mm (8" x 1 3/4") Fixing bolt centres – 277mm (10 3/4")

B1102

Letter plate Internal flap – 292 x 76mm (11 1/2" x 3")



B2621



B1083

B2621 Bat bedroom door knocker 76 x 89mm (3" x 3 1/2")

B1083 Letter plate Outside – 266 x 108mm (10 1/2" x 4 1/2") Opening – 203 x 44mm (8" x 1 3/4") Fixing bolt centres – 241mm (9 1/4")







B2450



B2439SP



B2454



B2451

B2439SP

B2451

Lever handle

Lever handle

Short plate, latch only Plate 101 x 38mm (4" x 1 1/2")

Lock, latch or bathroom

164 x 47mm (6 1/2" x 1 7/8")



B2561

B2450

B2561

Lever handle

Lock, latch or bathroom Plate – 190 x 55mm (7 1/2" x 2 1/4")

Lever handle Lock – 140 x 38mm (5 1/2" x 1 1/2") Latch – 114 x 38mm (4 1/2" x 1 1/2")



B3603 Pull handle 191 x 64mm (7 1/2" x 2 1/2") B564

Pull handle 101mm (4"), 127mm (5"), 152mm (6"), 177mm (7"), 228mm (9")

### B2439 Lever handle Lock, latch or bathroom 152 x 38mm (6" x 1 1/2") Short latch only – 101 x 38mm (4" x 1 1/2")

**B2454** Lever handle Lock, latch or bathroom Plate – 164 x 47mm (6 1/2" x 1 7/8")

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B769

B2156

B769 Door finger plate 304 x 63mm (12" x 2 1/2")

B2156 Door finger plate 339 x 73mm (13 3/8" x 2 7/8")

















B926

Hinge – suitable for cabinet doors 83 x 45mm (3 1/4" x 1 3/4)

### **B814**

Hinge 152 x 63mm (6" x 2 1/2") 263 x 101mm (10 1/2" x 4") 313 x 101mm (12" x 4") 388 x 101mm (15" x 4") 456 x 101mm (18" x 4")

### B1155

Straight or cranked Plate – 152 x 45mm (6" x 1 3/4") or 203 x 54mm (8" x 2 1/8")

Straight only Plate – 254 x 54mm (10" x 2 1/8") or 304 x 54mm (12" x 2 1/8")

Thumb latch Handle – 203 x 63mm (8" x 2 1/2") Latch - 127mm (5")

### B3679

B3619

Hinge - 304 x 108mm (12" x 4.25") or 381 x 108mm (15" x 4.25")

B1131 Straight or cranked Plate - 101 x 25mm (4" x 1")

### B3613

Thumb latch handle 228 x 63mm (7 3/4" x 2 1/2") Latch - 197mm (7 3/4") B798

Hinge - 304 x 139mm (12" x 5 1/2")

### B1157

Straight or cranked Plate – 114 x 38mm (4 1/2" x 1 1/2") Bolt - 127mm (5") Plate – 190 x 57mm (7 1/2" x 2 1/4") Bolt - 203mm (8")

Straight only Plate – 241 x 57mm (9 1/2" x 2 1/4") Bolt - 254mm (10") Plate – 292 x 57mm (11 1/2" x 2 1/4") Bolt - 304mm (12")

See glossary (p127) to understand the difference between straight and cranked.

B1205





B3056



B3064

B153

### B1205 Door knob Mortice or rim

B1081

Knob – 50mm (2") Plate - 85mm (3 3/8")

B3056 Door knob Mortice or rim

Knob - 57mm (21/4") Plate - 63mm (21/2") B1081

Door stud. Drive or screw Head - 19mm (3/4")

### B1550 Door knob Mortice or rim Knob – 63 x 39mm (21/2"x11/2") Plate - 57mm (21/4")

B3064 Centre door knob Knob – 70mm (23/4") Plate - 76mm (3")

B153 Door stud. Screw Head - 22mm (7/8")

See glossary (p127) to understand the difference between mortice and rim.

B1551





B1195





B1979



B1551 Door knob Mortice or rim Knob – 63 x 38mm (2 1/2" x 1 1/2") Plate - 67 x 50mm (2 5/8" x 2")

### B1195

Cupboard knob 35mm (1 3/8") Rose – 38mm (11/2")

B1979 Letters and numerals (A to Z & 0 to 9) 76mm (3")

B1402













B1761





B1402 Escutcheon

Escutcheon 51 x 51mm (2" x 2")

**B1485** Cylinder latch pull 85 x 50mm (3 1/2" x 2")

**B1761** Bell push 121 x 32mm (4 3/4" x 1 1/4") **B1401** Escutcheon 51 x 51mm (2" x 2")

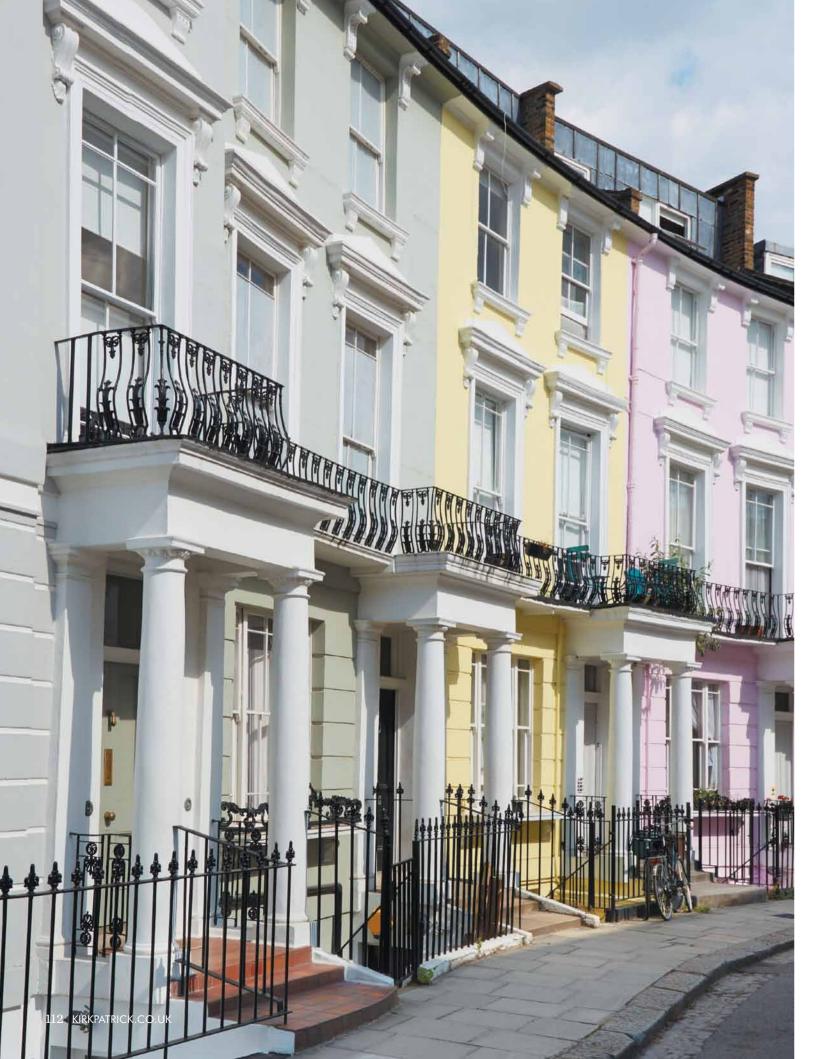
**B1486** Cylinder latch cover/pull 127 x 58mm (5" x 2 1/2")

**B1493** Escutcheon 73 x 25mm (2 7/8" x 1") **B1065** Escutcheon 54 x 25mm (2 1/8" x 1")

### **B1150** Privacy bolt with vacant/engaged sign Latch – 64 x 25mm (2 1/2" x 1") Catch – 64 x 20mm (2 1/2" x 3/4") Disc – 70 x 70mm (2 3/4" x 2 3/4")

**B1502** Escutcheon 45 x 30mm (1 3/4" x 1 1/8")







### B140/B141

Casement fastener Hook (141) & mortice (140). Smooth finish Matches 171 casement stay Backplate – 85 x 25mm (3 3/8" x 1")

### B1181

Casement fastener Hook & mortice. Reversible Matches 1180 casement stay Backplate – 60 x 21mm (2 3/8" x 7/8")

### B1180

Casement stay 203mm (8"), 254mm (10"), 304mm (12")

See glossary (p127) to understand the difference between hook and mortice plates.

**B144/B145** Casement fastener Hook (145) & mortice (144). Smooth finish Matches 171 casement stay Backplate – 55 x 25mm (21/8" x 1")

### B1166

Casement fastener. Lockable Available as left or right handed Matches 857 casement stay 57 x 18mm (2 1/4" x 3/4") B171

Casement stay. Smooth finish 152mm (6"), 203mm (8"), 254mm (10"), 305mm (12")

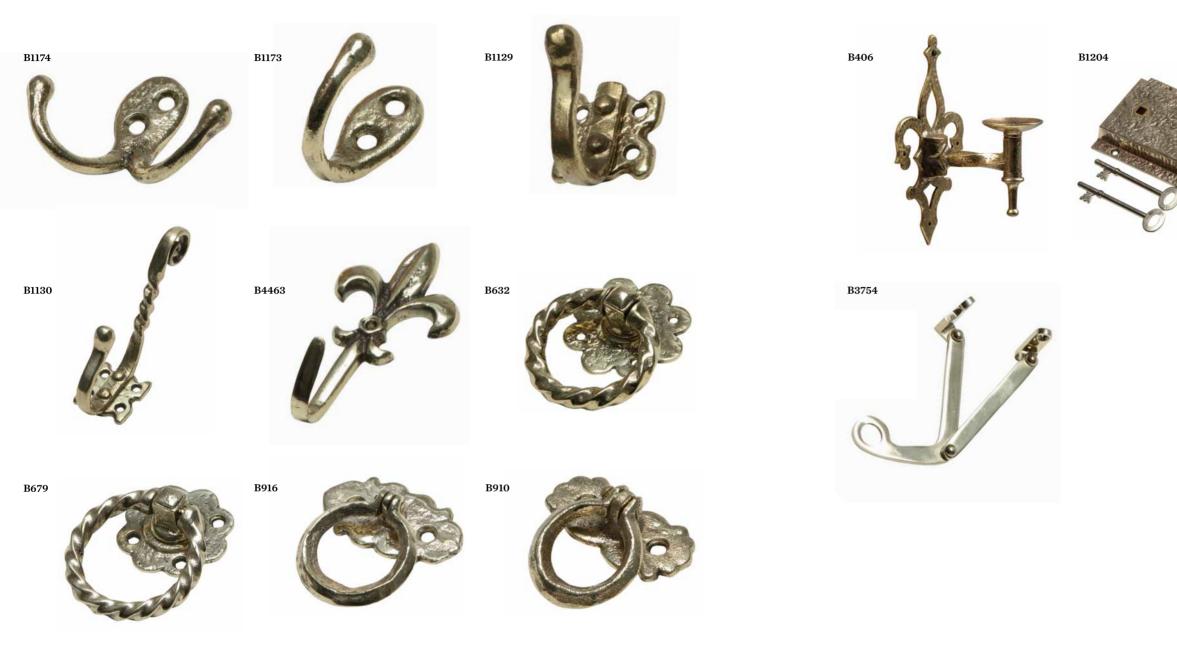
### B1165

Casement fastener. Lockable Available as left or right handed Matches 1180 casement stay 57 x 18mm (2 1/4" x 3/4")

B1121 Casement fastener Hook & mortice. Reversible Matches 857 casement stay Backplate – 60 x 21mm (2 3/8" x 7/8")

B857 Casement stay. Matches 1121 fastener 191mm (7"), 228mm (9"), 279mm (11"), 330mm (13")

## CAST BRASS RANGE HOOKS, HANDLES AND LOCKS



## B1174

Coat hook – 80 x 50mm (3 1/8" x 2") Projection – 35mm (1 3/8")

114 **7 MADE IN BRITAIN** 

B1130 Hat and coat hook 152mm (6")

### B679

**Ring handle** Rose – 63mm (2 1/2") Handle – 76mm (3")

### B1173 Coat hook – 50 x 24mm (2" x 1") Projection - 50mm (2")

B4463 Fleur-de-lys hook Backplate – 54 x 54mm (2" x 2") Projection – 70mm (2 3/4")

### B916 Drawer handle 67 x 36mm (2 3/5" x 1 7/16")

### B1129

Coat hook Backplate - 40 x 40mm (1 1/2" x 1 1/2") Projection – 65 mm (21/2")

B632 Ring handle Rose – 101mm (4") Handle – 101mm (4")

B910 Drawer handle 50 x 25mm (2" x 1")

### B406

Interior wall lamp Double – 263 x 276mm (10 3/8" x 10 7/8") Single – 263 x 148mm (10 7/8" x 5 3/4")

### B3754

Fanlight catch Smooth finish. Also in flush fitting 127mm (5") or 178mm (7")

### B1204

Rim lock set Lock or latch. Supplied with 1550 knob, oval escutcheon and Wilkes spindle Lock body – 125 x 103 x 19mm (4 3/4" x 4" x 3/4")

B116





B116 Locking pivot For use with casement stay Smooth finish

# RAWNSLEY RANGE

The traditional handcrafted nature of our production process means that all listed sizes are approximate.

## RAWNSLEY RANGE

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**T540** Letter plate Width – 250mm (10") Aperture – 183 x 25mm (7 1/4" x 1")

WPE906 Door knocker Length – 228mm (9 1/2")

**T940** Door knob Mortice or rim Knob – 56mm (2 3/16") **T541** Letter plate Width – 205mm (8") Aperture – 121 x 25mn

**WPE911** Door knocker Length – 190mm (7 1/2

**T1020** Drawer pull Width – 115mm (4 1/2"







RLC451C





	<b>T710</b> Door knocker Length – 223mm (8")
m (4 3/4" x 1")	RLC451C Rimlock Lock body – 158 x 115mm (6 1/4" x 4 1/2")
(2")	RLC451C – Complete rimlock set with T940 knob and escutcheon
?")	RLC451 – Rimlock, lock cover and keep only (No knobs)
	RLC451A – Lock cover and keep only (No knobs or rimlock)





## **BEAUTIFULLY BESPOKE**

With our many years' experience of casting malleable iron we have the capability to make bespoke items to replace unique items which are no longer available.

This service is typically used when renovating listed buildings. To do this we would normally require a sample of the existing product so that we can produce a new pattern from which to make a casting.

We have made bespoke fittings for a number of different places including Lincoln Castle, St Peters College and a Military College in London.



St Peters College, Oxford Window fittings We were asked to reproduce some casement fasteners and stays to match with the rest of the University building which could not be sourced elsewhere. Our copy of the fastener (shown above)

is the black one!



Lincoln Castle Prison cell door parts We used the existing ironmongery to make new patterns and produce castings for the gaol.



**Personal commission** Bespoke door knocker We were asked to create a bespoke door knocker for a customer who wanted a memento of her favourite horse, using one of his actual horseshoes.

## TAKING CARE OF YOUR PRODUCTS



Metal in most forms is susceptible to corrosion. Depending upon their function our malleable iron products are subjected to either a one or two stage coating process followed by stove drying to form our durable and hard wearing traditional finish.

Over time the finish can be affected particularly where moving parts rub together. To protect your ironwork we recommend that any moving parts are lightly oiled prior to fitting with a three-in-one lubricant. We also recommend wiping the products with a lightly oiled cloth from time to time to remove any harmful deposits and reapplying a small amount of oil to moving parts. This is particularly advisable if located near the coastline.

# LOVINGLY REFURBISHED



If the protective coating is damaged or chipped in any way, a Hammerite type paint should be applied to maintain protection against corrosion.

By adopting this simple advice you can help ensure that your Kirkpatrick products will remain both functional and decorative and will last a lifetime.





Iron products are very durable and can last for many years. If a listed building is being renovated there is very often the option to re-use the original ironmongery.

However, although the actual product is still functional and strong it is often the case that it has been painted over several times and its original beauty has been lost.

We have the capability to restore such products to their original glory by using the skills and techniques built up over 160 years.

## NEED INSPIRATION?

Have a peek at the inspiration page on our website for more ideas...





## WHY DON'T YOU SNAP & SHARE?



















We all love a good picture, taking them and admiring them too. So if you have any of our products fitted in or around your home we would love you to share your photos with us.

**Why bother?** Our favourite image every three months will receive some high street vouchers.

For more details please visit: kirkpatrick.co.uk/inspiration/gallery

### Please email your pictures to: pics@kirkpatrick.co.uk

Or tweet your pictures to: @kirkpatrickltd

To find out who submitted these competition entries, check the Customer gallery page on our website.