MAKING PATERNS TO MASS PRODUCE MULTIPLE DTS SKIRTS FOR ANY SELECTED TREE SIZE

Step. #1 Pull 8 ft of plastic out of the box containing the roll of plastic. In our example below we are using an 8 ft x 100 ft roll of plastic
and require DTS patterns for DTS skirts with values of: W = 52", W = 44" and W = 36".   Value L + T = 30" is the standard and constant for all DTS skirts.

INTERACTIVE CHART "C"

Step # 2 Mark the plastic at the width of W extending in from the end of the roll of plastic, (W=52" in our example).
Now cut along this width of the roll of plastic. Open the folded plastic along its 8ft. Width as in Diagram # 1.

Step # 3 Cut out the 3 Paterns, for W=52", W=44" and W=36", as indicted in DIAGRAM # 1, from the 96" x 52" sheet of plastic

NOTES:

1. The use of the of the orientation in Diagram # 1 , The Interactive Chart and the Standard of L + T = 30" allows for
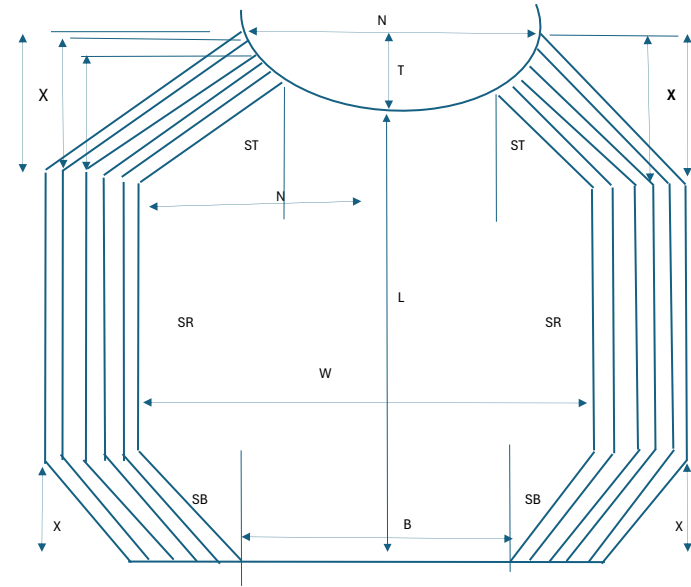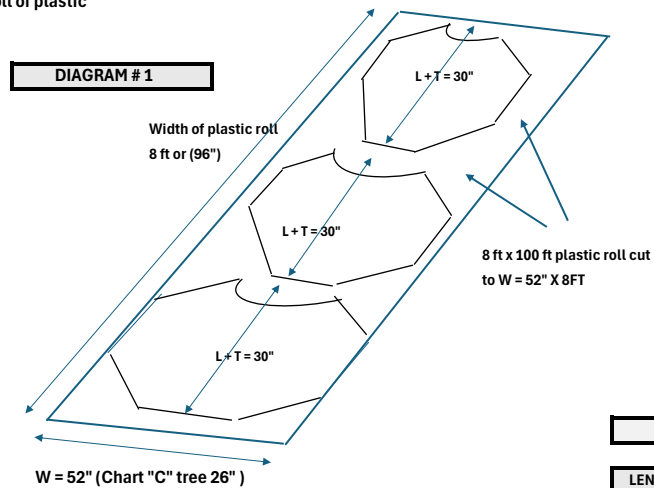the maximum use of a roll of plastic

DIAGRAM # 1

Width of plastic roll
8 ft or (96")

L + T = 30"

L + T = 30"

L + T = 30"

8 ft x 100 ft plastic roll cut
to W = 52" X 8FT

W = 52" (Chart "C" tree 26")

CHART "C" FOR MAKING PATTERNS TO MASS PRODUCE MULTIPLE DTS SKIRTS FOR ANY SELECTED TREE SIZE

LENGTH (L + T)	Tree										
30	**Size "**	**W**	**L**	**T**	**(L + T)**	**B**	**N**	**X**	**SB**	**SR**	**ST**
	18	36	28	2	30	18	18	6	11	19.0	9
	20	40	27	3	30	20	20	6	12	19.5	10
	22	44	26	4	30	22	22	6	13	20.0	11
	24	48	25	5	30	24	24	6	15	20.5	12
	26	52	24	6	30	26	26	6	16	21.0	13
	28	56	23	7	30	28	28	6	17	21.5	14
	30	60	22	8	30	30	30	6	18	22.0	15
	32	64	21	9	30	32	32	6	19	22.5	16
	34	68	20	10	30	34	34	6	21	23.0	17
	36	72	19	11	30	36	36	6	23	23.5	18
	38	72	18	12	30	36	36	6	23	24.0	18