

MASS PRODUCING DTS SKIRTS BY USING THE PATTERNS PRODUCED IN DIAGRAM # 1 AND CHART "C"

INTERACTIVE CHART "C"

Step # 1. Pull 8 ft of plastic out of the box containing the roll of plastic. In our example below we are using an 10 ft x 100 ft roll of plastic

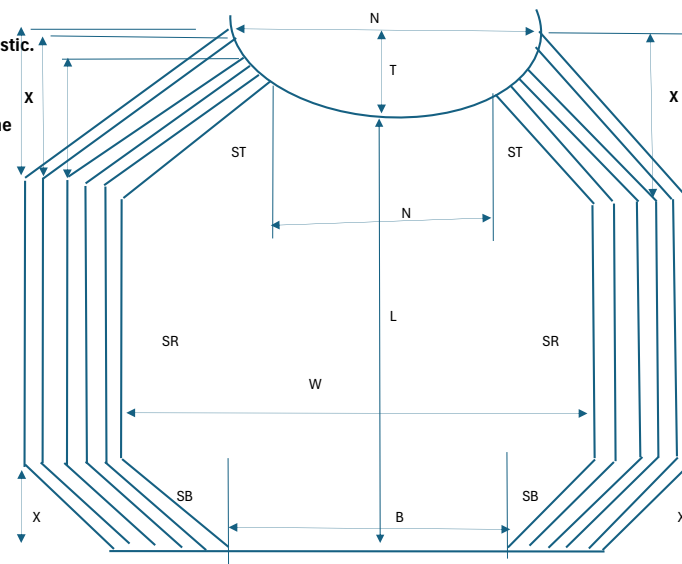
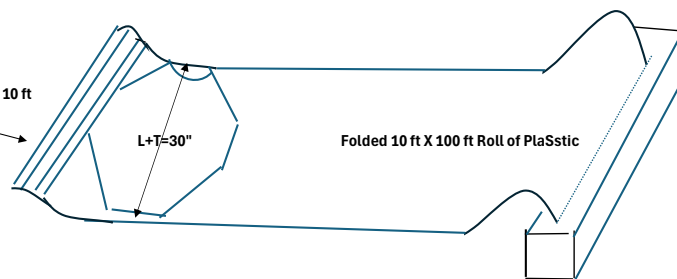
Step # 2. Use the desired pattern from DIAGRAM # 1 to produce multiple DTS Skirts beginning at the end of the folded sheet of plastic.

Step # 3. Keep the 10 ft wide roll of plastic folded and place the appropriate pattern, with a width of (W=52" per our example in Diagram # 1 and Chart "C"), begin at the end of the roll of plastic and proceed to cut (FOUR) DTS at once.

Step # 4. Use the pattern to trace and cut out (FOUR) DTS at a time. Move the pattern or use a different Pattern as needed to mass produce DTS in accordance with CHART " C". measurements for patterns.

DIAGRAM # 2

4 DTS Sheets = (30" x 4 sheets) = 10 ft



Interactive Chart "C"

MAXIMUM NUMBER OF DTS SKIRTS FOR A 6 ft, 8 ft, 10 ft or 12 ft WIDE BOX OF 100 ft LONG PLASTIC SHEET. W = 52"

((100 ft x 12" per ft) / (W")) X (72" / 30") For a 6 ft x 100 ft roll of plastic → 55 Skirts

((100 ft x 12" per ft) / ((W")) X (96" / 30") For an 8 ft x 100 ft roll of plastic → 69 Skirts

((100 ft x 12" per ft) / ((W")) X (120" / 30") For a 10ft , WF roll of plastic → 92 Skirts

((100 ft x 12" per ft) / ((W")) X (144" / 30") For a 12ft , WF roll of plastic → 110 Skirts

CHART "C" FOR MAKING PATTERNS TO MASS PRODUCE MULTIPLE DTS SKIRTS FOR ANY SELECTED TREE SIZE

LENGTH (L + T)	Tree										
30	Size "	W	L	T	(L + T)	B	N	X	SB	SR	ST
	18	36	28	2	30	18	18	6	11	19.0	9
	20	40	27	3	30	20	20	6	12	19.5	10
	22	44	26	4	30	22	22	6	13	20.0	11
	24	48	25	5	30	24	24	6	15	20.5	12
	26	52	24	6	30	26	26	6	16	21.0	13
	28	56	23	7	30	28	28	6	17	21.5	14
	30	60	22	8	30	30	30	6	18	22.0	15
	32	64	21	9	30	32	32	6	19	22.5	16
	34	68	20	10	30	34	34	6	21	23.0	17
	36	72	19	11	30	36	36	6	23	23.5	18
	38	72	18	12	30	36	36	6	23	24.0	18