


Item Number	Part Number	Description	Quantity
1	CA6201	Frame	4
2	IMPSNUBBER	Frame Snubber	Varies
3	LBRETAINER	Tie Bar Guide	Varies
4	Varies (Chart available upon request)	Tie Bar	1
5	SCREW-8-32x3/4AW/CSLK	#8 x 3/4" PHFL Lock Support Plate Screw	2
6	BACKINGPLATE	Lock Support Plate	1
7	XX-CSLOCK (XX=Color)	Lock	1
8	SCREW-8X1	#8 x 1" PHFL Operator Screw	6
9	LH-DYADOPER LH-DUALOPER RH-DYADOPER RH-DUALOPER	Dual or Single Arm Operator	1
10	XX-LH-CSCOVHAND XX-RH-CSCOVHAND (XX=Color)	Cover	1
11	XX-LH-CSCOVHAND XX-RH-CSCOVHAND (XX=Color)	Handle	1
12	SCREW-7X1/2	#7 x 1/2" PHFL Hinge Track Screw	10
13	14-LHTRACKASSY 14-RHTRACKASSY	Hinge Track	1 EACH



Wincore Windows & Doors

250 Staunton Avenue
Parkersburg, WV 26104

DRAWN: CPB	DATE: 05/31/2016	SCALE: FIT
SERIES: 5400/5400S/7700/8400/8800/9900 Casement		
TITLE: Frame Exploded Drawing		DRAWING NUMBER: EX0069

1	UPDATED WITH ASHLAND PARTS	09/15/20
#	REVISIONS	DATE