

# Wincore Replacement & New Construction Window Mulling Instructions

1. Make sure all corners are trimmed on the inside and outside of each window as seen below (Photo)

Replacement Window



New Construction



2. If New Construction
  - a. The nailing Fins and (J also on series 500) should be trimmed off the jambs that are to be joined back-to-back or mulled together
3. Position windows jamb to jamb to be mulled. On the outside apply a bead of caulking in the channels that receive the Zero Mull (see picture of Mull enclosed)
4. Caulk the windows at the top where the units are joined by the mull (do this for Replacement as well as new construction windows). This is to prevent any water from flowing down between the windows. If the window is new construction there is also a drip cover that extends over all the top of the windows to cover this gap. Explained in the next steps.
5. If New construction. (Does Not apply to Replacement window).
  - a. Across the header of the mulled units there is a Brickmold cover for the J channel (see attached drawing for details) (This is on the 500 series only) This snaps on the face of the J. It covers any gaps in the J Channel where the windows are joined. There is one for the top as well as the bottom.
6. New Construction Window:
  - a. Lastly install the Drip cap. There is a drip cap for the series 400 and a different one for the series 500 (Which has a j channel). Place it over top of the unit (see diagram enclosed for drip cap installation). This covers the caulking that was applied at the header and acts as a gutter to allow water to flow off the ends.