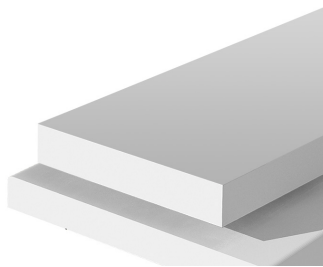


**CELLULAR PVC COMPONENTS MEET TODAY'S  
BUILDING CHALLENGES BY ELIMINATING  
PROBLEMS NATURALLY ASSOCIATED WITH WOOD.**

Cellular PVC casings and jamb extensions match the most popular wood designs, as shown. They are available in two styles: primed white (W) and tan stainable (S). Finishing instructions are available from an inside sales representative and can be found at [wincorewindows.com](http://wincorewindows.com)

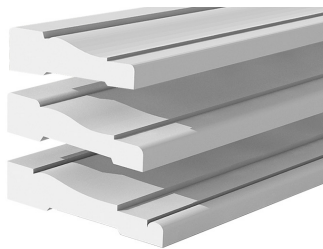
Our cellular PVC casings and jamb extensions are an excellent alternative to wood because they:



**Jamb Extension Sizes:**

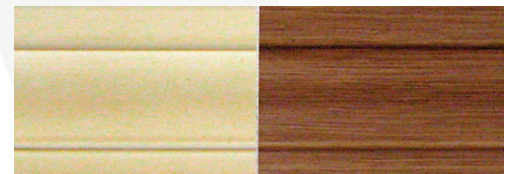
PVC WH4 (W) 5/8" x 4-9/16"  
PVC CL4 (S) 5/8" x 4-9/16"  
PVC WH6 (W) 5/8" x 6-9/16"  
PVC CL6 (S) 5/8" x 6-9/16"  
Custom sizes also available.

- Won't rot, crack, stick or swell.
- Resist splintering and splitting.
- Resist twisting and bowing.
- Resist moisture absorption.
- Resist insect damage.
- Contain no laminations.
- Are easy to maintain.
- Have an architecturally correct traditional appearance.
- Can be sawed, nailed, routed, drilled and glued.



**Colonial Casing Sizes:**

PVC WM 356 (W/S) 11/16" x 2-1/4"  
PVC WM 351 (W/S) 11/16" x 2-1/2"  
PVC WM 445 (W/S) 11/16" x 3-1/4"



Unstained

Stained

**Tan Stainable Material**

Link to staining instructions video:  
<https://youtu.be/6KpOroJmq8Q>





## How to Finish Tan Stainable Cellular PVC Casing & Jamb Extension

### Tools & Products

You will need the following:

1. Gel Stain – A heavy bodied or heavy pigmented type will perform the best, such as *Minwax® Gel Stain* or equivalent.
2. Topcoat – *Minwax® Indoor/Outdoor Helmsman Spar Urethane* or equivalent.
3. Foam Brush – To apply the initial coat of stain.
4. Badger Hair Paintbrush – A very soft brush used to blend or soften a finish.
5. Cloth or rag to remove the stain.
6. A product such as *Sherwin-Williams® Wood Filler* to fill nail holes, seams and miter joints.
7. Safety Products – Glasses, gloves and garment protection.

**Cellular PVC Trim MUST be cleaned before painting or staining. Do NOT sand Cellular PVC Trim! The patented coating could be removed by sanding.**

### Step 1

Follow the manufacturer's recommendations for preparing the stain (stir, mix, shake, etc.) Using a foam brush, saturate the product surface with the stain and allow the coating to "rest or soak" for a few minutes. (Note: Time is dependent on type of coating, temperature and desired color.)

### Step 2

Start removing the stain with a dry brush. The amount you remove will determine the final color, so start with a light touch in one direction.

Try to deliberately vary the amount you remove to create a natural color variation as found in real wood. Also allow the coating to "hang or remain" in the embossed areas to achieve the graining effect.

### Step 3

Using the badger hair paintbrush, start blending and softening the coating. (A gel stain will allow the most time for this process.) Coating can be added during this step to darken an area if desired, but use small amounts and periodically dab the brush dry on a clean cloth.

A few points to remember:

- Use long soft strokes and a soft brush: the stiffness of the bristles and the amount of pressure applied will dictate the amount of coating removed.
- A cross-hatching motion will blend color and soften appearance.
- A stippling "pouncing action" will add color back to the product.
- Natural wood varies in color so intentionally leave lighter and darker areas.

### Step 4

After the stain has dried, complete the job by applying a topcoat for protection. The topcoat must be compatible with the stain.

## How to Apply Paint to Cellular PVC Casing & Jamb Extension

### Tools & Products

You will need the following:

1. Clean cloth
2. Mineral spirits, naphtha or ammonia
3. Quality oil-base or latex paint
4. Brush, smooth surface roller or paint sprayer

### Step 1

The entire surface must be cleaned with a damp cloth using mineral spirits, naphtha or ammonia. Wipe lightly in the direction of the grain. Wipe dry with a cloth.

### Step 2

Follow the manufacturer's recommendations for preparing the paint (stir, mix, shake, etc.)

### Step 3

Using the paint brush roller or sprayer, apply a smooth even coat of paint. Allow time to dry per paint manufacturer's specifications.