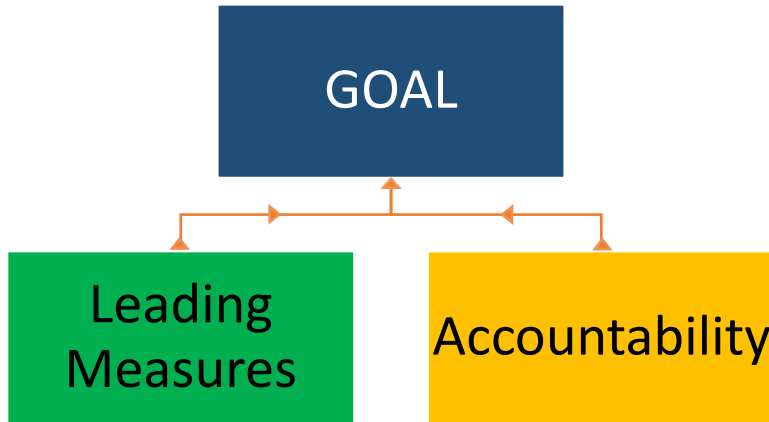


Three Key Disciplines of Safety



Goal:

- To protect our Workers, the Environment, our Assets, and our Reputation by targeting zero accidents

Leading Measures:

- Training
- Have a good plan, that
- Identifies and mitigates the hazards, and
- Stop Work when something is not right

Accountability & Performance Expectations:

- Accountability is accomplished through the application of expectations, training, coaching,