	CONSEQUENCE				PROBABILITY					
					1	2	3	4	5	
SEVERITY	Р	E	Α	R	Never Happened	Happened 1/5 Years	Happens 1/Year	More Than 1/Year	Frequent Occurrence IDLH	
0	No Health Affect	No Affect	No Damage	No Impact	0	0	1	1	2	
1	Slight Health Affect First Aid Injury	Slight Affect immediate remediation possible	Slight Damage no cost	Potential Minor Impact Near-Miss	0	0	1	2	3	
2	Minor Health Affect recordable injury	Minor Affect Contained/ one worker	Minor Damage <\$25k	Slight Impact Internal impact	0	1	2	3	3	
3	Serious Health Affect lost time injury	Localized Affect Contained/ requires work stoppage	Serious Damage >\$25k <\$75k	Limited Impact single customer	1	2	3	3	4	
4	Major Health Affect single fatality	Major Affect recordable/ not contained	Major Damage >\$75k <\$150k	Considerable Impact multiple customers potential national impact	2	3	4	5	5	
5 IDLH	Catastrophic Health Affect multiple fatalities	Massive Affect not contained/ requires emergency responders/ fire/ media	Catastrophic Damage >\$150k	Global Impact multiple customers national impact affects export	3	4	5	5	5	

REACTION KEY						
0	No immediate action required- manage risk to prevent escalation to a higher risk category					
1	Schedule remediation for most convenient operational window – 30-day deadline					
2	Schedule remediation at earliest available operational window – 15-day window					
3	Make special arrangements to schedule remediation – 7-day window					
4	Remove people from the threat and eliminate the risk by the end of the day					
5	Stop the work that presents the hazard immediately and eliminate the risk immediately					
CONSEQUENCE KEY						
P	People					
E	Environmental					
Α	Assets					
R	Reputation					