





SPECIFICATIONS

- 87"L x 87"W x 40"D
 - **Dual Air Controls**
 - (2) 5.2 BHP 2-Speed Hi-Flow Pumps
 - Ultra Wave Lounge™ with 52 Jets.
 - 3 Speeds, and 7 Preset Patterns

 - 5 5 KW Heater
 - Majestic Light Package 220 Volt System
 - QCA Ozone System
 - 410 Gallons
 - 50 Sq. Ft. Filter



FEATURES

- 6 Person Lounger Spa with Walk-in Steps
- 88 Therapeutic Stainless Steel Jets
- Tactile Jetted Foot Massage Dome
- **Dual Adjustable Collar Jets**
- **Dual Adjustable Cascading Waterfall**
 - Soft Pillows
- Patented Dura-Bond™ Acrylic Shell
- Weather Guard™ Maintenance-Free Cabinet
- Automatic Filtration Cycle and Built-In Filter
- **Energy Saver System**

UPGRADES

- VibraSound™ Spa Sound System
- Blu Fusion Bromine System
- Wavezone™ UV Sanitation System
 - Control My Spa™



















OPTIONAL SPA SHELL COLORS



THISCAN SHIP

MAHOGANY







YOUR SPA STANDARD CABINET COLORS Calcinet colors may very slightly. The spa models above one generic and may not match the east model correctly invened.





OCA SPAS COLOR SELECTIONS

CABINET COLORS



GRAY





CHESTNUT

SPA SHELL COLORS & SPA COVER COLOR









SILVER MARBLE MIDNIGHT CANYON STORM CLOUDS





CHARCOAL COLOR COVER

JET STYLES

Designed and built exclusively for QCA Spas, jets are positioned for optimum performance. Settings range from power surge, which creates a lively swirling action to a high-power flow narrow which delivers a narrow stream for more intense therapy targeting specific areas of your body.



QCA SPAS FEATURES

PATENTED DURA-BOND™



This multi-layered, patented strengthening process combines the beauty of Lucite Plus Acrylic" with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns.

SHELL STRENGTHENING SYSTEM

- Acrylic Plus™
- 2. ABS
- 3. Dura-Bond™ with Foam Insulation
- 4. Polyethylene Foam
- Maintenance-Free Weather Guard™ Cabinet
 Polystyrene Insulation
- 7. Radiant Foil Insulation
- 8. Thermal Air Barrier
- Moisture-Resistant Polyethylene Flooring



QCA'S OZONE SYSTEM

Ozone is a safe, convenient, low cost way to clean your spa water. It is a natural purifier that aids in eliminating bacteria, viruses, mold & mildew. It helps remove minerals while using fewer sanitizing water care products. All QCA Spas come equipped with the QCA's Ozone System Natural Water Sanitizing System.



ENERGY SAVER SYSTEM



Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spas water. This continually helps maintain the water temperature without running the heater as often. This heat recovery system saves you money in electrical cost and helps save our planet.