



POWERMATIC



2026 PRODUCT GUIDE

**MAXIMUM SHOP
PERFORMANCE
STARTS HERE.**



NATIONWIDE SERVICE CENTERS | INDUSTRY-LEADING WARRANTIES | EXPERT TECHNICAL SUPPORT

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WJ-85CNC
BA9-1019138

PG 6



**BB-4816M-V2
MAGNETIC SHEET
METAL BRAKE**

PG 15



**BP-3305CNC
PROGRAMMABLE
HYDRAULIC
PRESS BRAKE**

PG 16



**HSP-50A 50
TON AIR/HAND
OPERATED
H-FRAME PRESS**

PG 17



A CUT ABOVE

PRECISION. POWER. PRODUCTIVITY.



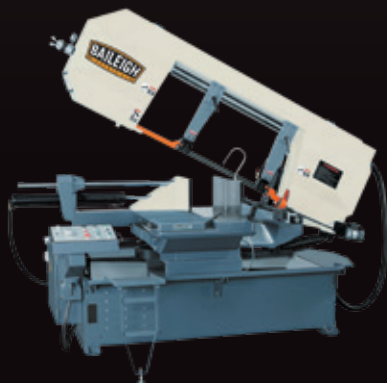
BS-24A 18" AUTOMATIC HORIZONTAL BANDSAW

- Handles up to 18" round and 15" x 24" rectangular at 90°
- Fully automatic operation
- Variable blade speed: 66–280 fpm
- 1.5" blade width
- Hydraulic feed control
- Programmable feed length
- Coolant system
- 7.5HP, 220V, 3-phase



BS-20A 13" AUTOMATIC HORIZONTAL BANDSAW

- Handles up to 13" round and 13" x 18" rectangular at 90°
- Fully automatic operation
- Variable blade speed: 66–280 fpm
- 1" blade width
- Hydraulic clamping and feed system
- Coolant system
- Production-ready
- 5HP, 220V, 3-phase



BS-24SA-DM 18" SEMI-AUTO DUAL-MITER HORIZONTAL BANDSAW

- Handles up to 18" round and 18" x 22" rectangular at 90°
- Semi-automatic operation
- Dual-mitering design: head swivels 60° right and 45° left
- Variable blade speed: 66–280 fpm
- 1.5" blade width
- Hydraulic feed control
- Coolant system
- 7.5HP, 220V, 3-phase



BS-360SA 14" SEMI-AUTO HORIZONTAL BANDSAW

- Handles up to 14" round and 14" x 22" rectangular at 90°
- Semi-automatic operation
- Variable blade speed: 77–252 fpm
- 1.25" blade width
- Hydraulic feed control
- Coolant system
- 5HP, 220V, 3-phase



CS-C485SA SEMI-AUTOMATIC COLD SAW

- 2.75" round tube capacity
- Semi-automatic system
- Variable blade: 40–240 fpm
- 16.5" blade
- Hydraulic self-centering vise
- Coolant system
- 5HP, 220V, 3-phase

PT-22 CNC PLASMA TABLES

- 2' x 2' (610 x 610 mm) cutting area
- Water table pitched to drain
- High-quality stepper motors with lead screw drive
- Single drive on X axis, dual drives on Y axis
- Fully welded main frame
- 5" casters (2) stationary – (2) swivel with brake
- Industrial cable track on X axis
- Latched and hinged access doors on both sides
- Comes fully assembled with correct alignment
- Small footprint accommodates shops with limited space
- Includes BobCAD cam express software
- Torch can be control using the handheld panel with a jog dial for the X & Y axes and program start and stop buttons
- 110V

SPECIFICATIONS – PT-22

	X Stepper Motor	Y Stepper Motor
Voltage	1.9V	1.9V
Current	5.0A	5.0A
Step Angle	1.8	1.8
Holding Torque	2.3N.M	2.3N.M

NOTE: Specifications subject to change without notice.



1006637

PT-44AH-W 4' x 4' CNC PLASMA CUTTING TABLES

- 59" x 59" (1499 x 1499 mm) cutting area
- Water table style
- Control podium with integrated auto height control
- High-quality stepper motors on X, Y and Z axis
- Fully welded main frame will support up to 1" (25 mm) thick mild steel
- Industrial cable track
- Dual drive on Y axis
- Includes BobCAD cam express software
- Heavy-duty construction



1225307

PT-105HD CNC PLASMA TABLES

- 5' x 10' (1524 x 3048 mm) cutting area
- Automatic height detection system
- Water type table
- Sturdy control podium with 10.5" screen and keypad.
- High-quality Panasonic® brushless servo motors on X and Y axis
- Dual drive on Y axis
- E-Z load material side rails
- Fully welded main frame will support up to 1.5" (38 mm) thick mild steel
- Heavy-duty steel gantry
- Automatic height detection system



1019070

CNC WATER JETS

- Handles metal, glass, stone, composites, and more — with no heat-affected zone. Unlike plasma or laser, it's safe for heat-sensitive materials
- Delivers narrow kerfs and clean edges, reducing or eliminating the need for secondary grinding or finishing
- Maintains precision on thick metals — well beyond the 3/4"–1" limit of most plasma or laser systems
- Excels at tight tolerances and intricate shapes, delivering cleaner results than plasma with better repeatability
- Run jobs unattended while you focus elsewhere unlike punch or manual systems that demand constant input
- BobCAD software included. Also compatible with Fusion 360, MasterCAM, and SheetCAM



WJ-85CNC



WJ-4X4CNC



SPECIFICATIONS – CNC WATER JETS

Max. Pump Pressure (psi)	55000 (3800bar)
Max. Feed Rate - Cutting	315in/min (8000mm/min)
Max. Feed Rate - Traverse	472in/min (12000mm/min)
Accuracy (in.)	±0.001 (±0.0254mm)
Repeatability (in.)	±0.001 (±0.0254mm)
Nozzle Orifice (in.)	0.0137 (0.35mm)
Mixing Nozzle (OD x ID x L)	7.14Ø x 1.02Ø x 76.2mm
Hopper Capacity (lbs.)	330 (150kg)
Abbrasive Garnet Grade	80 Mesh Grade
Abbrasive Garnet Mass Flow Rate	0.66lbs/min (0.3kg/min)
Air Pressure Supply (psi)	90 (6bar)
Air Flow Rate (cfm)	1 (0.03m³/min)
Water Pressure Supply (psi)	30 (2bar)
Water Flow Rate (cfm)	1 (0.01m³/min)
Drain Flow Rate (gpm)	3
Noise Level - Jet in Water (db)	80
Operating System	Embedded Windows Op. Sys.
Max. Operating Temperature	104°F (40°C)
Max. Current	60A
Electrics	42HP (32kw), 480V, 3Ph, 50/60Hz
Weight/Footprint	Varies by Machine Size

STOCK NO. DESCRIPTION

BA9-1019139	WJ-4X4CNC, 480V, 3PH 60Hz, 47" x 47", 3-Axis CNC Flying Arm Water Jet with Direct Drive Pump
BA9-1019138	WJ-85CNC, 480V, 3PH 60Hz, 60" x 98", 3-Axis CNC Flying Arm Water Jet with Direct Drive Pump
BA9-1016542	WJ-512CNC, 480V, 3PH 60Hz, 60" x 144", 3-Axis CNC Flying Arm Water Jet with Direct Drive Pump

WATER JET CUTTING CAPABILITIES



CUTS ALMOST ANYTHING



CLEANER, SMOOTHER CUTS



CUTS THICKER MATERIALS



SUPERIOR PRECISION & ACCURACY



HANDS-FREE PRODUCTIVITY

RDB-050 MANUALLY OPERATED TUBE & PIPE BENDER

- The RDB-050 is a manually operated Tube Bender with huge capacity at an economical price
- Dies available for 90 or 180 degrees
- Replaceable bronze bushings at all pivot points
- Three bending speeds
- 180 degree bends, without repining the die
- Anti-spring back mechanism included
- Integrated degree dial included
- Round tube capacity 2-1/2" (.120)
- Chromoly round tube wall 2" (.120)



1006768 - SHOWN WITH OPTIONAL TOOLING

RDB-125 HYDRAULIC ROTARY DRAWTUBE & PIPE BENDER

- Based on our RDB-100, the RDB-125 is the perfect bender for the fabricator that wants a powered bender on a budget
- Low pressure industrial grade hydraulic system
- Uses standard Baileigh Industrial drop on die sets for fast tooling changes
- Replaceable bronze bushings at all pivot points with grease zerks
- Anti-spring back mechanism included
- Integrated degree dial with bend indicator included
- Maximum centerline of 8", depending on material's OD
- Bends up to 200 degree, allowing for true 180 degree bends without having to re-pin the die set
- Handles a maximum capacity of 2.5" OD tubing, 2" OD Chrom alloy, 2" square tubing, and 2" schedule 40 pipe
- All capacities based on A53 grade A (mild steel) 48,000 psi tensile materials; heavy wall and high tensile materials may reduce machine capacity



1006776 - SHOWN WITH PIPE TOOLING

RDB-175 HYDRAULIC ROTARY DRAW TUBE & PIPE BENDER

- Ratchet counter die positioner
- 2x faster than standard RDB-150 (12-seconds to 180 degrees)
- Foot pedal operation
- Bends to 180 degrees in one shot
- Auto-stop programming lets you achieve the desired bend angle
- Low pressure industrial grade hydraulic system
- Uses standard Baileigh Industrial drop on die sets for fast tooling changes
- Replaceable bronze bushings at all pivot points with grease zerks
- Digital readout for bend repeatability included
- Infinite tooling possibilities
- US patent no. 7,380,430 and 7,743,636
- 2HP, 115V, 18 Amp, 1-phase



1006785 - SHOWN WITH OPTIONAL TOOLING

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RDB-250 ROTARY DRAW BENDER

- This compact, programmable tube bender shapes material at blistering speeds with professional accuracy. Made in the USA, the RDB-250 heavy-duty tube bender will revolutionize the efficiency of your fabrication shop
- Runs on 220 volt single-phase power
- Tackles heavy-duty materials, bending up to 2.5" tubing and 2" schedule 40 pipe
- Rotary draw bender smoothly executes 180° bends in just 9 seconds and can complete up to 360° bends
- Stores up to 170 programs of 10 bends each in its internal memory and accepts limitless external memory
- Easy-to-use touchscreen or handy foot pedal can both operate the bender, when not in manual mode
- 2-piece die mount loosens to release bent tubing without a hassle
- Covered by a 1-year parts warranty and lifetime technical support



1006791 - SHOWN WITH OPTIONAL TOOLING

MB-350 MANDREL TUBE AND PIPE BENDER

- The MB-350 Mandrel Bender is the perfect machine for bending tight radii (down to 1-1/2 times the OD) of round tube and pipe, as well as square tubing
- Computer programmable
- Easy to use touch screen controls
- Programmer holds 140 jobs with 10 bends per job
- Fast, 16-seconds to 180 degrees
- 10-foot extraction table
- Rotary positioning carriage with 4 manual stops
- Round mild steel – 3" OD x .120" wall (76 mm x 3 mm)
- Round aluminum – 3" OD x .188" wall (76 mm x 5 mm)
- Round stainless – 3" OD x .065" wall (76 mm x 1.6 mm)
- Square mild steel – 2" x 2" x .188" (50 mm x 50 mm x 5 mm)
- Solid bar mild steel – 1.181" OD (30 mm)
- Mandrel rod size 1" dia x 1" – 8 thread
- Bending HP 4HP, 230V, 3-Phase
- Hydraulic HP 5HP, 230V, 3-Phase
- Clockwise bend direction



1005403 - SHOWN WITH OPTIONAL TOOLING



1006846

R-M10 MANUALLY POWERED BENDING MACHINE

- The R-M10 roller has a powerful manual drive system that allows for complete rings
- Manual adjustment of top roll
- Manually powered
- Great for doing complete circles
- Hardened standard tooling for long life
- A wide array of optional tooling sets are available
- Single pitch
- Shaft diameter: 1.181" (30mm)
- Roll diameter: upper 3.86" (98mm), lower 4.65" (115mm)



1006852

R-M40 ROLL BENDER

- The R-M40 metal ring roller is perfect for rolling various sections such as hoops, coils of tubing, stair railing pipe, and much more
- Manual adjustment of top roll via ratchet
- Inverter driven
- Variable-speed: 10.6 - 21.2 RPM's
- Overload protected
- Includes segmented hardened standard rolls
- Upper and lower roll diameter: 5.118" (130mm)
- Head tilts for vertical and horizontal bending
- Foot pedal controlled
- Many optional tooling sets available
- 1.5HP, 220V, 1-phase



1006855

R-M55 ROLL BENDER

- Capable of bending up to 2" schedule 40 pipe
- Manual adjustment of top roll
- Inverter driven
- Variable-speed: 13.6 - 27.2 RPM's
- Overload protected
- Includes segmented hardened standard rolls
- Upper and lower roll diameter: 5.827" (148mm)
- Two drive rollers
- Vertical and horizontal bending
- Foot pedal controlled
- Many optional tooling sets available
- 1-1/2HP, 220V, 1-phase



1006835

R-H45 MANUALLY POWERED BENDING MACHINE

- With three driven rolls, the R-H45 makes quick work of the hardest applications
- Three drive rolls
- Hydraulic adjustment of top roll
- Single speed: 12 RPM's
- Variable-speed
- Overload protected
- Includes segmented hardened standard rolls
- Vertical and horizontal bending
- Foot pedal controlled
- Digital readout
- Upper and lower roll diameter: 5.87" (148mm)
- Many optional tooling sets available



1008041 - SHOWN WITH OPTIONAL HOLE SAW

TN-250 VISE MOUNTED HOLE SAW TUBE AND PIPE NOTCHER

- Unique 6 jaw radial vise
- Notching capacity: 1/2" - 2-1/2" (12.7mm - 63.5mm)
- Infinite angle adjustment
- 1/2" hand drill power requirements
- Will notch over 75°
- 1-1/4" hardened Thomson shaft with replaceable tips
- Slotted carriage for offset notches (no shims)
- Patent no. 8,734,066



1008056 - SHOWN WITH OPTIONAL HOLE SAW

TN-300 BENCHTOP HOLE SAW TUBE AND PIPE NOTCHER

- Notches up to 3" OD (with optional hole saws)
- Uses commercially available hole saws
- Infinite angle adjustment
- Miter notch up to 60°
- Bench mounted
- 1-1/2HP, 110V, 1-phase



1008059

TN-600 ABRASIVE BELT NOTCHER

- 6" Abrasive type notcher
- Utilizes 4" or 6" belts (6" standard)
- Lever feed (with adjustable stop)
- Includes 1-1/4" pipe size mandrel
- Notches up to 3" OD (with optional mandrel)
- Angle adjustment 0 to 60 degrees
- Belt speed: 5,400 RPM's
- 5HP, 220V, 1-phase



1008060

TN-800 BENCHTOP HOLE SAW TUBE AND PIPE NOTCHER

- End mill style notcher
- Fast, easy, and clean
- End mill size: 1" standard (1/2" optional)
- Notches 1" to 3" OD with standard tooling
- Fully adjustable miter and offset notching to 60°
- Cart mounted with easy roll casters
- Patent no. 6,435,783
- 1HP, 220V, 1-phase

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1537

NEW B-948WBS WIDE BELT SANDER

- 9" x 48" belt
- Auto-tracking system
- High torque motor
- Safe and efficient design
- Variable speed conveyor belt
- Integrated safety features
- 5HP, 230V, 1-phase



1538

BA1-1538 OUTFEED TABLE

SPECIFICATIONS

Model number	NEW B-948WBS
Stock number	BA1-1537
Motor and Electrical	
Main Motor	5HP, 230V, 1Ph 25A, 4P 60Hz
Start Capacitor	250VAC/400MFD
Running Capacitor	400VAC/40UF
Conveyor Motor	1/4HP, 1.025/0.51A, 230V, 3Ph 4P 60Hz
Transformer (Tc1)	100VA UL 208/220/240V, 24V
Power source Voltage	230V 1Ph
Full Load Ampere	230V (25A)
General Specifications	
Abrasive Belt	9" Wide x 48" Long , # 100 grit standard
Standing Capacity	70.8"H x 35.4"W x 25.6"L (1798 x 899 x 650mm)
Sanding Tension Roller (upper)	3.8" x L9.76" (98 x 248mm) / D3" x L9.76" (80 x 248mm)
Sanding Drive Roller (Lower)	
Hold-Down Press Roller Size	D1.5" x L9" (38 x 228mm) one piece on front / one piece on back of sanding roller
Pass Line Height	0~4" (0-100mm)
Max Working Width	9" (228mm)
Min Thickness Capacity	1/16" (1.5mm)
Max Thickness Capacity	4" (100mm)
Max Sanding Thickness Limit	0.012" (0.30mm)
Min Work Piece Length	5.9" (150mm) USER: Pay attention to this capacity.
Sanding Speed FPM	1400 FPM Single Speed
Conveyor Drive Speeds FPM	6-16 FPM Inverter Driven
Conveyor Feed Gear Box Rate	1/100
Infeed Conveyor Working Area	8.97" x 19.29" (228 x 490mm)
Conveyor Height at Lowest Setting	0 ~ 4" (0-100mm)
Conveyor Rubber Specification	8.9" x 47.63" (228 x 1210mm)
Table Height (from ground)	41.92" - 45.66" (1065 x 1160mm)
Dust Ports (Diameter x Quantity)	D4" * 1 (inner dia. Is 98mm/ out dia. 102mm)
Weights and Dimensions	
Net Weight	673lbs (306kg)
Gross Weight	690lbs (313kg)
Machine Overall Dimension	37.5" x 28.9" x 76.69" (954 x 735 x 1948mm)
Packaging Overall Dimension	35.04" x 28.9" x 44.49" (890 x 735 x 1130mm)



1002450

CS-315EU 12.5" / 315MM COLD SAW

- 12.5" blade
- 52 RPM speed
- Manual feed
- Single action cam vise
- Coolant system
- Miters up to 45° left and right
- 2-1/2HP, 220V, 1-phase



1002535

CS-350EU 14" / 350MM VARIABLE SPEED COLD SAW

- 14" blade
- Variable-speed inverter driven: 24 - 120 RPM's
- Digital readout for rpm
- Single action with cam lock vise
- 6-1/2" vise opening
- Coolant system
- Miters 45° left and right
- 3HP, 220V, 1-phase



1002444

CS-275M 11" / 275MM DIRECT DRIVE COLD SAW SPLIT VISE

- 11" blade
- Mitters both ways
- Stop mechanism
- Cuts ferrous metals
- 2-3/4" capacity
- Self-centering vise
- 2 operating speeds: 60/120 RPM's
- 220V, 3-phase



1002447

CS-275SA 11" / 275MM HEAVY-DUTY 2-SPEED SEMI-AUTOMATIC COLD SAW

- 11" blade
- Semi-automatic operation
- Mitters up to 45° left and right
- Self-centering vise
- 2 operating speeds: 60/120 RPM's
- 220V, 3-phase



1002569

CS-350M 14" / 350MM HEAVY-DUTY COLD SAW

- 14" blade
- Manual feed
- Mitters up to 45° left and right
- Dual action, self-centering vise
- External back lash adjustment
- 2 operating speeds: 26/52 RPM's
- 220V, 3-phase



1002578

CS-350SA 14" / 350MM HEAVY-DUTY SEMI-AUTOMATIC COLD SAW WITH PNEUMATIC VISE

- Pneumatic centering vise, hydraulic blade descent
- Automatic shut-off and vise release with 6" maximum vise opening
- Stop mechanism
- Heavy cast construction
- Cuts ferrous metals
- 4-1/4" capacity
- External backlash adjustment
- Coolant system
- 2 operating speeds: 26/52 RPM's
- 220V, 3-phase

BS-10 VS 10" VARIABLE SPEED DUAL MITERING HORIZONTAL VERTICAL PORTABLE BAND SAW WITH COOLANT

- 10" round capacity at 90°
- Swivel head miters up to 45°
- 1" blade width
- Variable speed: 88 to 270 fpm
- 1HP, 115V, 1-phase



1232696



BS-210M GEARED HEAD VARIABLE SPEED MITERING BANDSAW

- Hydraulic and manual descent
- Single mitering (swivel)
- Variable-speed: 60 - 280 RPM's
- Head miters up to 60°
- 6-3/4" round capacity
- 3/4" blade standard
- 1-1/2HP, 110V, 1-phase



1001309

BS-350M 10 1/2" GEARED HEAD VARIABLE SPEED DUAL MITERING BANDSAW

- Hydraulic and manual descent
- Variable-speed: 66 - 280 SFPM
- Direct drive
- Dual miter head up to 60°
- 10-1/2" round capacity
- 1" blade standard
- 2HP, 220V, 1-phase



1001557

BS-350SA 10.63" SEMI-AUTO VARIABLE SPEED DUAL MITERING BANDSAW

- Foot pedal control standard
- Cuts metal and more
- 1" blade standard
- Semi-automatic
- Hydraulic vise, feed, and return
- Variable-speed: 66 - 280 SFPM
- Automatic shut-off / broken blade feature
- 2HP, 220V, 1-phase



1001570

BS-20M-DM 13" VARIABLE SPEED DUAL MITERING BANDSAW

- Cuts metal and more
- 1-1/4" blade standard
- Dual direction mitering head
- Inverter driven variable speed: 69 to 306 SFPM
- Built in feed table
- Quick lock vise
- 3HP, 220V, 3-phase



1001292





1001517

BS-330M 13" VARIABLE SPEED MITERING HORIZONTAL BANDSAW

- Cuts metal and more
- 1-1/4" blade standard
- Hydraulic
- Variable-speed: 65 - 270 SFPM
- Automatic shut-off
- Hydraulic descent control
- Quick vise feature
- 3HP, 110V, 3-phase



1226643

BSVT-18P 18" VARIABLE TILTING BANDSAW WITH PNEUMATIC OPERATION

- Vertical tilt-frame
- Variable-speed – 84 to 312 fpm
- 1-1/16" blade
- Miters 45 degrees left and right
- 18" maximum cutting thickness
- 39-1/2" working height
- Halogen work light
- 2HP, 220V, 3-phase

BS-712MS 7"x10" GEARED HEAD MITERING HORIZONTAL/VERTICAL BANDSAW

- 1HP, 110V, 1-phase
- Cuts metal and more
- 3/4" blade standard
- Hydraulic descent
- 3-speeds: 125 / 215 / 270 SFPM
- Horizontal and vertical cutting capabilities
- 0 to 45 degree miter



1230390

BSV-20VS-V2 VERTICAL BANDSAW

- Wide 20.5" throat depth
- 12.375" maximum cutting thickness
- Accepts standard .25" to .625" blades
- Cast iron table pivots front to back and left to right
- Variable speed: 65 to 1640 fpm
- Digital readout
- Fully-integrated blade welder with a built-in grinder
- Air blowdown system cools the blade

SPECIFICATIONS – BA9-1230390	Model Number BSV-20VS-V2
Accessories	Included Accessories
Blade Length (In.)	153"
Blade Speed (RPM)	65 - 1640 fpm
Blade Thickness	0.032
Blade Width (In.)	1/8" - 5/8"
Butt Welder Blade Width	0.813
Input Power	220V, 60Hz, 1-Phase
Motor (HP)	2 HP
Shipping Dimensions (L x W x H) (In.)	60" x 44" x 92"
Table Tilt (Deg.)	5° Left, 15° Right
Throat Depth (In.)	20.50"
Weight (Lbs.)	1190
Gross Weight	851.0
Net weight	851.0



1001684

BB-4816M-V2 MANUALLY OPERATED MAGNETIC SHEET METAL BRAKE

- 48" x 16-gauge mild steel capacity
- Magnetic clamping brake
- Unlimited box depth
- Includes multiple finger lengths (1", 1-1/2", 2", 2-3/4", 5-1/2" and 11")
- Open-ended design allows you to create enclosed ducts and shapes impossible to make with a traditional box and pan brake
- Consistent 6-ton magnetic power across the entire beam
- Scaled stroke angle control lets you deliver repeatable bends
- Set up the mild steel clamping bar with straight bars for straight bends or segmented clamping bars for box and pan applications
- Blade gap adjustment on the clamping bars for working with sheet metal of different thicknesses
- Remove the bottom leaf's bending extension for the tightest bend dimension between bends of .625"
- Bending stop included
- 10-piece clamp set
- 220V 1-phase



1231889

HB-9612 HEAVY-DUTY MANUALLY OPERATED HAND (STRAIGHT) BRAKE

- 96" x 12-gauge mild steel capacity
- Includes floor stand
- Stop rod and counterweight assist

SPECIFICATIONS – HB-9612

Capacity		
Length	96"	2438 mm
Thickness (SS)	12 ga. (16 ga.)	
Max. Opening	2.08"	53 mm
Bend Angle	0 – 135°	
Beam Adjustment	1"	25.4 mm
Min. Reverse Bend	.625	16 mm
Shipping Dimensions (L x W x H)	123" x 34" x 40"	3124 x 864 x 1016 mm
Shipping Weight	2,640 lbs.	1204 kgs.

NOTE: Specifications subject to change without notice.



1004652

BB-7212 HEAVY-DUTY MANUALLY OPERATED BOX AND PAN (FINGER) BRAKE

- 72" x 12-gauge capacity
- Bend angle indicator and stop rod for repeatability
- Adjustable counterweights for apron lift assist
- Adjustable beam for varying sheet thickness
- Sturdy floor stand
- 2-piece hardened finger assortment: 6-3", 3-4", 6-5", 2-6"
- 6" box depth

SPECIFICATIONS – BB-7212

Length	72"	1830 mm
Thickness (SS)	12 ga. (16 ga.)	
Bend Angle	0 – 135°	
Finger Sizes	3" – 4" – 5" – 6"	
Beam Adjustment	1"	25.4 mm
Min. Reverse Bend	.625"	16 mm
Box Depth	6"	152 mm
Shipping Dimensions (L x W x H)	97" x 34" x 44"	2464 x 864 x 1118 mm
Shipping Weight	2,420 lbs.	1100 kgs.

NOTE: Specifications subject to change without notice.



1000536

VISIT WWW.BAILEIGH.COM FOR MORE AVAILABLE SIZES AND OPTIONS.

HPB-20 20 TON HORIZONTAL BENDING PRESS

- 5 HP motor produces up to 45 tons of pressure
- 9.84" stroke length
- Runs on 220-volt 3-phase power
- Industrial-grade hydraulic system is located on top of the metal press brake to reduce flex
- You can adjust the pressure of the hydraulics for your material
- Designed for simple operation. In 15 minutes, anyone could learn to run it



1230462

BP-3305CNC HYDRAULIC PRESS BRAKE

- 33 ton
- 63" length
- 2 axis control
- Approach speed: 3.5" / sec
- Bending speed: .394" / sec.
- Distance between housings: 51.25"
- Distance from table to ram: 13.325"
- Distance per stroke: 3.15"
- Included tooling: 78° gooseneck and multi-vee die (5/16", .39", .47", 5/8", .94", 1-1/4", 2")
- Input power: 4HP, 220V, 3-phase
- Minimum return speed: 3.3" / sec.
- Industrial hydraulic components throughout
- Adjustable 2-step downward travel for higher productivity
- Light curtain
- Quick release tooling system
- Accepts European style press brake tooling
- Foot pedal controlled



1020680

BP-7098CNC HYDRAULIC PRESS BRAKE

- 2-axis control
- Light curtain
- Industrial hydraulic components throughout
- Adjustable 2-step downward travel for higher productivity
- Quick release tooling system
- Ball screw back gauge with linear guide rail
- Accepts European style press brake tooling
- Foot pedal controlled



1000836

SPECIFICATIONS – BP-7098CNC

Maximum Pressure	70 tons	63 ton
Table Length	98.4"	2500 mm
Distance between housings	80"	2050 mm
Distance from Table to Ram	14"	360 mm
Throat Depth (to housing)	9.8"	250 mm
Stroke Distance	4.7"	120 mm
Approach Speed	2.0" / sec.	
Bending Speed	.6" / sec.	
Return Speed	2.36" / sec.	
Power Back Gauge Length	23.62"	600 mm
Main Motor	7 hp	
Back Gauge Motor	1/2 hp	
Voltage	220V / 3-phase	
Shipping Dimensions (L x W x H)	107"x52"x85"	2700x1300x2155 mm
Shipping Weight	9,251 lbs.	4205 kgs.

NOTE: Specifications subject to change without notice.

VISIT WWW.BAILEIGH.COM FOR MORE AVAILABLE SIZES AND OPTIONS.



1004808

HSP-20A 20 TON AIR/HAND OPERATED H-FRAME PRESS

- 19.25" working width
- 7.5" cylinder stroke
- Industrial-grade hydraulic components will provide years of reliable use
- Adjustable table to fit a wide variety of applications
- Includes pressure regulator and gauge
- Rigid, electro-welded steel construction lets you work at full capacity with no worries about the machine flexing
- Comes standard with a V-block set



1004816

HSP-30A 30 TON AIR/HAND OPERATED H-FRAME PRESS

- 21.653" working width
- 5.9" cylinder stroke
- Industrial-grade hydraulic components will provide years of reliable use
- Adjustable table to fit a wide variety of applications
- Includes pressure regulator and gauge
- Rigid, electro-welded steel construction lets you work at full capacity with no worries about the machine flexing
- Comes standard with a V-block set



1004828

HSP-50A 50 TON AIR/HAND OPERATED H-FRAME PRESS

- 28.5" working width
- 7.8" cylinder stroke
- Industrial-grade hydraulic components will provide years of reliable use
- Integrated foot pedal makes this H-frame press easy to control
- Winch and pulley system will save time when lifting and lowering the working table
- Comes standard with a V-block set



1004859

HSP-75A 75 TON PNEUMATIC H-FRAME PRESS

- 31.5" working width
- 9.8" cylinder stroke
- Industrial-grade hydraulic components will provide years of reliable use
- Integrated foot pedal makes this H-frame press easy to control
- Winch and pulley system will save time when lifting and lowering the working table
- Comes standard with a V-block set

HSP-5A 5 TON HYDRAULIC SHOP PRESS

- 19.5" working width
- 4" cylinder stroke
- Industrial-grade hydraulic components will provide years of reliable use
- Adjustable table to fit a wide variety of applications
- Includes pressure regulator and gauge
- Comes standard with a V-block set
- Ram diameter: 1-3/4"
- Piston stroke: 4"
- Screw stroke: 3"
- Work size table: 19" x 5-1/2"
- Vertical table travel: 15-3/4"



1232702

HSP-15A 15 TON HYDRAULIC SHOP PRESS

- 24.75" working width
- 4.5" cylinder stroke
- Industrial-grade hydraulic components will provide years of reliable use
- Adjustable table to fit a wide variety of applications
- Includes pressure regulator and gauge
- Comes standard with a V-block set
- Ram diameter: 2-1/2"
- Piston stroke: 4-1/2"
- Screw stroke: 3-1/8"
- Work size table: 24-3/4" x 7-1/2"
- Lateral movement: 10-3/16"
- Vertical table movement: 22-3/16"



1232703

HSP-35A 35 TON HYDRAULIC SHOP PRESS

- 24.75" working width
- 4.5" cylinder stroke
- Industrial-grade hydraulic components will provide years of reliable use
- Adjustable table to fit a wide variety of applications
- Includes pressure regulator and gauge
- Comes standard with a V-block set
- Ram diameter: 3"
- Piston stroke: 4-3/4"
- Screw stroke: 4"
- Work table size: 31" x 10-3/8"
- Lateral movement: 15"
- Vertical table movement: 25-5/8"



1232704

AP-0 1/2-TON ARBOR PRESS

- 1/2-ton arbor press has a 3-1/8" throat opening and can handle material up to 4.75" high
- Solid, case-hardened square 3/4" ram executes precise presses every time
- Slideway allows for adjustment of tension and gap
- Machined 4-position die plate, perpendicular to the ram, lets you precisely secure the workpiece
- Bottom die plate includes the proper openings for most broaches to push through



1232697

AP-1 1-TON ARBOR PRESS

- 1-ton arbor press has a 4" throat opening and can handle material up to 5" high
- Solid, case-hardened square 3/4" ram executes precise presses every time
- Slideway allows for adjustment of tension and gap
- Machined 4-position die plate, perpendicular to the ram, lets you precisely secure the workpiece
- Bottom die plate includes the proper openings for most broaches to push through



1232698

AP-2 2-TON ARBOR PRESS

- 2-ton arbor press has a 5.375" throat opening and can handle material up to 9" high
- Solid, case-hardened square 3/4" ram executes precise presses every time
- Slideway allows for adjustment of tension and gap
- Machined 4-position die plate, perpendicular to the ram, lets you precisely secure the workpiece
- Bottom die plate includes the proper openings for most broaches to push through



1232699

AP-3 3-TON ARBOR PRESS

- 3-ton arbor press has a 5.675" throat opening and can handle material up to 12" high
- Solid, case-hardened square 3/4" ram executes precise presses every time.
- Slideway allows for adjustment of tension and gap
- Machined 4-position die plate, perpendicular to the ram, lets you precisely secure the workpiece
- Bottom die plate includes the proper openings for most broaches to push through



1232700

AP-5HD 5-TON ARBOR PRESS

- 5-ton arbor press has a 8.5" throat opening and can handle material up to 18" high
- Solid, case-hardened square 3/4" ram executes precise presses every time
- Slideway allows for adjustment of tension and gap
- Machined 4-position die plate, perpendicular to the ram, lets you precisely secure the workpiece
- Bottom die plate includes the proper openings for most broaches to push through



1232701

AP-3R 3-TON RATCHETING ARBOR PRESS

- 3-ton arbor press has a 5" throat opening and can handle material up to 11" high
- Solid, case-hardened square 1.5" ram executes precise presses every time
- Ratchet leverage gives the operator fine control over pressure
- Rapid-transfer flywheel allows you to lift or lower the ram quickly and fluidly
- Flywheel also allows for small, delicate motions, so that you can set up the item to be pressed before lowering the ram
- Slideway allows for adjustment of tension and gap
- Machined 4-position die plate, perpendicular to the ram, lets you precisely secure the workpiece
- Bottom die plate includes the proper openings for most broaches to push through



1000260



1005677

THROATLESS MANUAL SHEET METAL SHEARS

Throatless manual sheet metal shears make it easy to cut large panels and save production time. The design of the cast-iron base guides material away from the blade, so you can cut without trimming. Cast-iron frame keeps the shear working smoothly and accurately for years.

STOCK NO.	BLADE LENGTH	CUTS	WEIGHT
1005677	4.25"	14 gauge mild steel	18 lbs.
1010422	4.25"	10 gauge mild steel	50 lbs.
1010423	5.25"	3/16" mild steel capacity	75 lbs.



1007100

SH-5210 HYDRAULIC POWERED SHEAR

- 52" x 10-gauge mild steel capacity
- Back and side gauges
- 26 strokes per minute
- Multi-sided blades

SPECIFICATIONS – SH-5210			
Shear Length	52"	1321 mm	
Thickness (SS)	10 ga. (13 ga.)		
Minimum Thickness	24 ga.		
Front Gauge Length	24"	609 mm	
Back Gauge Length	24"	609 mm	
Strokes per Minute	28		
Blade Angle	1°		
Motor	5 HP		
Power Requirements	220V 1-Phase		
Shipping Dimensions (L x W x H)	75" x 36" x 53"	1905 x 914 x 1346 mm	
Shipping Weight	3,000 lbs.	1364 kgs.	

NOTE: Specifications subject to change without notice.



1007020

SF-5216E FOOT (STOMP) SHEAR

- High-carbon, high-chromium blades
- Front support arms with squaring bar
- Spring-assisted operation
- 4 sided blades
- Back gauge included
- Finger guard



1007179

SH-70250-HD HEAVY-DUTY HYDRAULIC SHEAR

- 96" x 1/4" mild steel capacity
- Front material guides
- Fast blade gap adjustment
- Shadow line for material placement
- 4-sided blades for long life

SPECIFICATIONS – SH-70250-HD			
Shear Length	96"	2500 mm	
Max. Material Thickness			
Mild Steel	.250"	6.3 mm	
Stainless Steel	.177"	4.5 mm	
Minimum Thickness	18 ga.		
Back Gauge Length	23.62"	600 mm	
Blade Rake Angle	1.5°		
Blade Clearance	Manual Hand Wheel		
Motor	10 HP		
Power Requirements	220V 3-Phase		
Shipping Dimensions (L x W x H)	143" x 80" x 73"	3632 x 2032 x 1854 mm	
Shipping Weight	10,525 lbs.	4785 kgs.	

NOTE: Specifications subject to change without notice.

VISIT WWW.BAILEIGH.COM FOR MORE AVAILABLE SIZES AND OPTIONS.



1007297

SR-2420M MANUAL SLIP ROLL

- 24" forming width
- 20-gauge mild steel capacity
- Manually powered
- 3-wire grooves
- Top roll lifts up for material removal
- Maximum forming length: 24"
- Mild steel capacity: 20.0000 ga.
- Minimum forming radius: 24" width



1007348 - SHOWN WITH OPTIONAL FLOOR STAND - SKU 1007355

SR-5216M MANUAL SLIP ROLL

- 50" forming width
- 16-gauge mild steel capacity
- Manually powered
- 3-wire grooves
- Optional floor stand
- 2" back roll adjustment
- Top roll swings out for material removal
- 3 rolls with 50" forming width
- 2 polished carbon steel driven rolls
- Easy to adjust and operate. Place the unbent piece in the machine, bring the back roll up to the desired position, then start your bend
- Frame is composed of 2 solid steel plates electro-welded to a heavy base
- Rigid structure prevents deflection and ensures accuracy when bending across its entire width at full capacity
- Stand not included



1007306

SR-5216 SLIP ROLL

- 50" forming width
- 16-gauge mild steel capacity
- Electric powered
- 3-wire grooves
- Foot pedal operated
- Integrated emergency stop
- 2" back roll adjustment
- Top roll swings out for material removal
- 1HP, 220V, 1-phase



1006521

PR-413 PLATE ROLL

- 48" forming width
- 13-gauge mild steel capacity
- 3 driven rolls
- Single pinch
- Hydraulic back roll
- Foot pedal operated
- 2.56" back roll adjustment
- Top roll swings out for material removal
- 4' forming width
- Bends 13-gauge mild steel over its entire width
- Control pedestal with forward/reverse foot pedals and buttons to control the up and down movement of the back roll
- Industrial-grade hydraulic system
- Digital readout
- Full steel frame
- Includes 3 wire grooves for forming rings
- Emergency stop cable on the front and back
- 2HP, 220V, 1-phase



1006531

PR-503 HYDRAULIC PLATE ROLL

- 61" forming width
- 1/4" mild steel capacity
- Single pinch
- Hydraulic back roll
- DRO for back roll position
- Foot pedal operated
- 3.937" back roll adjustment
- Top roll swings out for material removal
- Coning attachment available
- Rolls up to 3-gauge (1/4") mild steel sheet metal across its full width
- 3 driven rolls
- Completely hydraulically driven
- Digital readout
- Quick-release mechanism on the top roll
- Dual emergency stop cables on the front and back
- Heavy steel frame prevents flex
- 5HP, 220V, 3-phase



1000936

BR-22 MANUALLY OPERATED BEAD ROLLERS

- 7" throat depth
- Bench-mounted
- Dies included: 1/4" and 1/8" turning, wiring, crimping, burring, and ogee bead
- Rolls 22-gauge mild steel
- Roller head can swivel and pivot for greater clearance
- Manual crank handle moves the rolls and pulls the material through
- Feed material from the left or right of the machine
- 2 adjustable depth stops (one on each side) help you make straight, repeatable lines
- Top knob lets you adjust the forming depth
- Tooling changes are fast and simple



1000924

BR-18E-36 BEAD ROLLER

- 16-gauge mild steel capacity
- 16-gauge aluminum capacity
- 36" throat depth
- Variable-speed foot pedal control
- Forward and reverse rotation
- Stand and depth stop included
- Adjustable length top and bottom shafts
- Variable-speed foot pedal
- Depth stop helps you make straight, consistent beads
- Top roll, with lead screw and handle, lets you adjust the forming depth
- This bead roller machine comes with a 1-1/4" spoiler roll
- Sturdy floor stand offers a rack for 10 tooling sets
- All rotating points turn on long-lasting bronze bushings
- Rigid, fully welded steel framework prevents flex
- 1/8HP, 110V, 1-phase



1016575



BR-16E-36LT BEAD ROLLER

- Lower throat style for more access to curved panels
- 16-gauge mild steel
- 14-gauge aluminum capacity
- 36" throat depth
- 3/4" shaft diameter
- Inverter driven
- Variable-speed foot pedal control
- Forward and reverse rotation
- Quick release top roll
- 1/2HP, 110V, 1-phase



1012430

BR-12E-10 BEAD ROLLER

- 12-gauge mild steel capacity
- Fully welded steel capacity
- Adjustable depth on bottom roll
- Material depth stop
- Gearbox with brake
- Foot pedal control
- Integrated storage cabinet
- Includes four rolls standard: crimp, shear, round bead, and step
- 3.77" Roller Diameter
- Other tooling available
- 2HP, 220V, 1-phase

VISIT WWW.BAILEIGH.COM FOR MORE AVAILABLE SIZES AND OPTIONS.



1004189

EW-40 MANUALLY OPERATED ENGLISH WHEEL

- 16-gauge mild steel capacity
- 14-gauge aluminum capacity
- Fully welded construction
- 9 interchangeable hardened metal rolls
- Sealed bearings in wheels
- Cam quick release
- Foot wheel tension adjustments
- 37-3/4" throat depth
- 90 degree swivel head
- Upper roll size: flat, 2-1/4" w x 6" dia.
- Includes tooling holder
- Step and bead tooling included



1230347

NEW EW-21 BENCH TOP ENGLISH WHEEL

- 16 gauge mild steel capacity
- 21" throat depth with a large lower opening for curved panels
- Upper wheel is 8" diameter x 2" wide
- Comes with 4 bottom anvils (all 2" wide) in the following radii: flat, 2", 8", and 24"
- Everything on this wheel is adjustable, including the caster and camber of the bottom anvil
- The wheel even rotates to work parallel with the frame for those long projects
- Incorporates quick-release lower anvil support with locking cam for easy panel removal
- You can conveniently store your anvils on the integrated roll holder



1016572

EW-30 MANUALLY OPERATED ENGLISH WHEEL

- 30" throat depth
- Ridged twin plate design
- Integrated roll holder
- 10" x 3" upper wheel
- Locking cam quick release
- Includes 7 lower anvils
- Lower die radii flat, 36, 24, 12, 8, 6, 4, 2
- Top Top Wheel Diameter 10" x 3"
- Lower Wheel Diameter 3"



1004180

EW-37HD MANUALLY OPERATED ENGLISH WHEEL

- 37" Oversized throat depth
- Ridged twin plate design
- Integrated roll holder
- 10" x 3" upper wheel
- Locking cam quick release
- Includes 7 lower anvils

VISIT WWW.BAILEIGH.COM FOR MORE AVAILABLE SIZES AND OPTIONS.



NEW MSS-18DT METAL SHRINKER AND STRETCHER COMBO SET

- 18-gauge mild steel and 16-gauge aluminum capacity.
- 2.5" throat provides that little extra depth for even more versatility and lets you work on the edges of panels.
- Comes assembled with a shrinker and stretcher jaws—everything you need to get started.
- Jaws are in separate iron housings, so you don't have to change tooling between functions.



1005707 - SHOWN WITH OPTIONAL
FOOT OPERATED STAND

MSS-16 MANUALLY OPERATED SHRINKER STRETCHER

- 16-gauge mild steel capacity
- 14-gauge aluminum capacity
- 8" throat depth
- Includes both shrinker and stretcher jaws



1005710

MSS-16F MANUALLY OPERATED SHRINKER STRETCHER

- 16-gauge mild steel capacity
- 6" throat depth
- Includes quick change jaws for shrinking and stretching of mild steel
- Less marring
- Aluminum jaws available
- Foot pedal operated



1005698



MSS-14H HYDRAULICALLY OPERATED SHRINKER STRETCHER

- 14-gauge mild steel capacity
- 12-gauge aluminum capacity
- 6" throat depth
- Hydraulic / pneumatic operation
- Unique reversible jaws for shrinking and stretching
- 110V
- Patent no. 9,021,849

NOTE: To run the MSS-14H, you'll need an air compressor.

NEW AH-24H HAND HELD PNEUMATIC PLANISHING HAMMER

- Hinged Hand Held Planishing Hammer
- 24" adjustable throat depth
- 16-gauge finishing capacity
- 3,200 beats per minute
- Includes 7 radius dies



1230575



1021465

PH-28A PNEUMATIC POWER HAMMER

- 16-gauge mild steel capacity
- 14-gauge aluminum capacity
- Air operation: 80 - 120 psi
- Variable speed: 900 beats/minute
- Can shrink and stretch
- Includes filter, oiler, regulator, and foot pedal
- 28" throat depth
- Quick release tooling
- Includes 2" thumbnail shrinking dies, 2.5" master flat top die, 1" linear stretch die, 36", 24", 12", and 3" radius dies
- Fully assembled



1005578

MH-19 PNEUMATIC POWER HAMMER

- 19" throat depth
- Operates as a reciprocating machine, English Wheel, and Yoder style hammer
- Variable speed: 0 - 1,500 beats/minute
- Adjustable stroke and clearance
- Length of stroke (adj.): .117" - .550"
- Foot pedal control
- Includes thumbnail shrink dies
- US patent no. 7,810,368
- 2" tooling height adjustment
- 220V, 1-phase



BA1-199

B-CART-W MOBILE WELDING CART

- Heavy 14-gauge steel construction
- Modular design lets customers build the cart to suit their needs
- Heavy-duty locking casters and 8" rear wheels makes cart easy to move around shop and over debris
- Holds two 7" gas cylinders or one 9" gas cylinder
- Cabinet with optional lock bar to keep equipment clean and safe
- Tig Torch Holder and MiG Gun Holder for organization
- Integrated storage for up to 8 tubes for TIG rod



1232555

B-CART-CM MACHINIST TOOL CART

- Configurable to fit your needs
- 3 main shelves, 2 side shelves
- 1 main shelf with 28 holes and inserts for CAT40, CAT30, R8, and 5C Tooling
- Locking casters
- Optional accessories available



1232556

B-CART-MF METAL SHAPING CART

- Configurable to fit your needs
- 3 main shelves, 3 side shelves with pegs for beading dies
- 1 main shelf with 28 holes for forming tooling
- Locking casters
- Optional accessories available



1232557

B-CART-TB TUBE & PIPE BENDING TOOLING CART

- Configurable to fit your needs
- 1 main shelf, 3 side shelves for die shoes
- 2 die racks
- Locking casters
- Optional accessories available



1232669

YOU WELD TABLES

- Economical solution for perfect welds
- SS41 Carbon steel welding table
- Interlocking weld together design producing 5 fixturing surfaces
- Full cross brace structure underneath table
- Table extension/accessories available (sold separately)
- Clamp Kit available (sold separately)

STOCK NO.	MODEL NO.	DESCRIPTION
1232668	WJT-3672UW-16	24" x 36" Weld Table (16mm fixture holes with 2" spacing)
1232669	WJT-2436UW-16	36" x 72" Weld Table (16mm fixture holes with 2" spacing)
1232683	WJT-4848UW-16	48" x 48" Weld Table (16mm fixture holes with 2" spacing)



**FULL CROSS BRACE
STRUCTURE**



**INTERLOCKING WELD
TOGETHER DESIGN**



1017591

FE-850 78"x39" HEAVY-DUTY WELDING FUME EXTRACTOR

- 6" x 10' extractor arm
- 850 CFM
- 4 stage filter: 1. Stainless steel mesh, 2. Aluminum mesh, 3. Pre-pleated filter, 4. HEPA filter
- Portable
- Full steel construction
- CSA – U.S. certified
- Tool-less filter maintenance
- 1-1/2HP, 110V, 1-phase



1010426

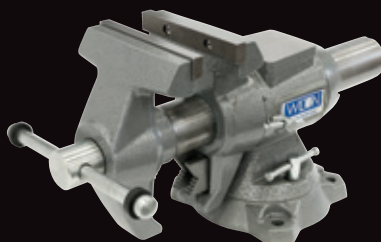
WJT-7839-HD 78"x39" HEAVY- DUTY 3D STEEL WELDING TABLE

- 78" x 39" table
- Made from Q345 steel
- Brinell hardness 140-160
- 5 mounting surfaces
- Expandable
- Industry standard 28mm mounting holes
- 100mm hole spacing
- Etched position marks
- 2-ton table load
- Table height: 33.5"
- Table flatness: +/- .0025"



**28808
TRADESMAN
VISE**

PG 29



**MULTI-PURPOSE
VISES WITH
SWIVEL BASE**

PG 30



**SPECIAL EDITION
BLACKTRADESMAN
& B.A.S.H.® COMBO**

PG 39





COMBO PIPE & BENCH VISES - SWIVEL BASE

The Combination Pipe and Bench vises are designed to handle the most demanding workholding applications. Round channel vise nut is anchored at the rear which provides straight-line pull and even pressure resulting in greater durability.

STOCK NO.	MODEL NO.	DESCRIPTION
28825	C0	Combination Pipe and Bench 3-1/2" Jaw Round Channel Vise with Swivel Base
28826	C1	Combination Pipe and Bench 4-1/2" Jaw Round Channel Vise with Swivel Base
28827	C2	Combination Pipe and Bench 5" Jaw Round Channel Vise with Swivel Base
28828	C3	Combination Pipe and Bench 6" Jaw Round Channel Vise with Swivel Base



MACHINIST VISES - SWIVEL BASE

With a massive cast-iron vise body, the Machinist round channel vise is virtually indestructible, weighing up to 30% more than competing models. Machinist vises have sealed construction which keeps lubrication in and contaminants out for a lifetime of smooth operation.

STOCK NO.	MODEL NO.	DESCRIPTION
28830	300S	Machinist Bench Vise - Swivel Base, 3" Jaw Width, 4-3/4" Jaw Opening, 2-5/8" Throat Depth
28831	400S	Machinist Bench Vise - Swivel Base, 4" Jaw Width, 6-1/2" Jaw Opening, 3-1/2" Throat Depth
28832	500S	Machinist Bench Vise - Swivel Base, 5" Jaw Width, 8" Jaw Opening, 4-1/4" Throat Depth
28833	600S	Machinist Bench Vise - Swivel Base, 6" Jaw Width, 10" Jaw Opening, 5-1/2" Throat Depth



TRADESMAN VISES - SWIVEL BASE

The most sought-after vise in the marketplace. The Tradesman vise is designed with a sealed channel that keeps lubrication in and contaminants out; a precision-machined slide bar eliminates movement in the front jaw, regardless of the opened distance. The machined reversible steel serrated jaws and longer spindle nut provide a durable vise for your most demanding applications.

STOCK NO.	MODEL NO.	DESCRIPTION
28805	1745	Tradesman 4-1/2" Round Channel Vise with Swivel Base
28806	1755	Tradesman 5-1/2" Round Channel Vise with Swivel Base
28807	1765	Tradesman 6-1/2" Round Channel Vise with Swivel Base
28808	1780A	Tradesman 8" Round Channel Vise with Swivel Base



TRADESMAN XC XTREME CONDITION VISES - SWIVEL BASE

Tradesman XC vise combines the features of the Tradesman vise with electroless nickel coating applied to key components for added protection in the harshest and most corrosive environments.

STOCK NO.	MODEL NO.	DESCRIPTION
28840	1745XC	Tradesman XC Vise, 4-1/2" Jaw Width, 3-1/2" Jaw Opening, 3-1/4" Throat Depth
28841	1755XC	Tradesman XC Vise, 5-1/2" Jaw Width, 5" Jaw Opening, 3-3/4" Throat Depth
28842	1765XC	Tradesman XC Vise, 6-1/2" Jaw Width, 6-1/2" Jaw Opening, 4" Throat Depth
28843	1780XC	Tradesman XC Vise, 8" Jaw Width, 6-3/4" Jaw Opening, 4-3/4" Throat Depth



28813



21300

63188



63302



28816



28823



28824

MECHANICS PRO VISES - SWIVEL BASE

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	THROAT DEPTH (IN.)	PIPE JAW CAPACITY (IN.)
28810	845M	4-1/2	4	3-1/2	1/4 - 3
28811	855M	5-1/2	5	3-5/8	1/4 - 3
28812	865M	6-1/2	6	4-3/8	1/4 - 4
28813	880M	8	8-1/2	4-1/2	1/2 - 4
28814	8100M	10	12	5-1/4	1/2 - 5

MECHANICS VISES - SWIVEL BASE

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	THROAT DEPTH (IN.)	PIPE JAW CAPACITY (IN.)
21300	744	4	4-1/2	3-7/16	1/4 - 2
21400	745	5	5-1/4	3-3/4	1/4 - 2-1/2
21500	746	6	5-3/4	4-1/8	1/4 - 3-1/2
21800	748A	8	8-1/4	4-3/4	1/4 - 3-1/2

MECHANICS HIGH-VISIBILITY SAFETY VISES - SWIVEL BASE-

63187	1550	5	5-1/4	3-3/4	1/4 - 2-1/2
63188	1560	6	5-3/4	4-1/8	1/4 - 3-1/2

SHOP VISES - SWIVEL BASE

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	THROAT DEPTH (IN.)
63300	WS4	4	4	2-3/4
63301	WS5	5	5	3
63302	WS6	6	6	3-1/2
63304	WS8	8	8	4

UTILITY VISES - SWIVEL BASE

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAX JAW OPENING (IN.)	THROAT DEPTH (IN.)	PIPE JAW CAPACITY (IN.)
28818	674U	4-1/2	4	2-3/4	1/8 - 1-1/2
28819	675U	5-1/2	5	3-1/4	1/4 - 2
28820	676U	6-1/2	6	4	1/4 - 2
28815	656UHD	6-1/2	6-1/4	4-1/4	1/4 - 3-1/2
28816	648UHD	8	8-1/2	4-1/2	3/4 - 4

REVERSIBLE BENCH VISES - SWIVEL BASE

STOCK NO.	MODEL	JAW WIDTH (IN.)	JAW OPENING (IN.)	THROAT DEPTH (IN.)	PIPE JAW CAPACITY (IN.)
28821	4550R	5-1/2	6-3/4, 10-3/4	3-3/4	1/8 - 2-1/2
28822	4650R	6-1/2	7-1/4, 12-3/4	4	1/4 - 3
28823	4850R	8	9-1/4, 14-1/2	4-3/4	3/8 - 4

MULTI-PURPOSE VISES - SWIVEL BASE

STOCK NO.	MODEL	JAW WIDTH (IN.)	JAW OPENING (IN.)	THROAT DEPTH (IN.)	PIPE JAW CAPACITY (IN.)
28844	450P	4-1/2	4	2-1/4	1/4 - 1-11/16
28824	550P	5-1/2	5	2-3/4	5/8 - 2-1/4
28845	650P	6-1/2	6	3-1/4	5/8 - 3



10010

10300

ATV® ALL TERRAIN VISES

Workholding on the move! The ATV patented drive tight set screws adjust to provide a tight fit in the hitch and reduce vibration while driving.

STOCK NO. DESCRIPTION

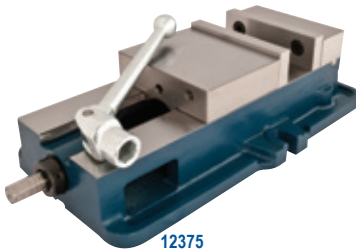
10025	5" ATV All-Terrain Vise
10010	6" ATV All-Terrain Vise
10015	6" ATV All-Terrain Vise with Carrying Case

ATV® ACCESSORIES (FIT BOTH SIZES OF ATV®)

10055	ATV Riser, 10"
10300	ATV All-Terrain Vise Mounting Bracket
10350	ATV All-Terrain Vise Carrying Case

MILLING & PRECISION VISES

VERTI-LOCK® MILLING VISES- STATIONARY BASE



12375

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	SHIP WT. (LBS.)
12375	1280N	8	7-1/2	145
12390	1250N	5	4-1/4	50
63186	1275N	6	7-1/2	75

VERTI-LOCK MILLING BASES- SWIVEL BASE ONLY



12290

STOCK NO.	MODEL	NET WEIGHT (LBS.)
12285	5S	20
12290	6S	26
12295	8S	30

SUPER PRECISION 2-AXIS ANGULAR MILLING VISES



11704

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	JAW DEPTH (IN.)
11703	AMV/SP-50	2	2	1-5/16
11704	AMV/SP-75	3	3	1-5/16
11705	AMV/SP-100	4	4	1-1/2
11706	AMV/SP-125	5	5	2
11707	AMV/SP-150	6	6	2

SUPER PRECISION 3-AXIS TILTING MILLING VISES



11700

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	JAW DEPTH (IN.)
11700	TLT/SP-50	2	2	1-5/16
11701	TLT/SP-75	3	3	1-5/16
11702	TLT/SP-100	4	4	1-1/2
11803	TLT/SP-125	5	5	1-3/4
11804	TLT/SP-150	6	6	1-3/4

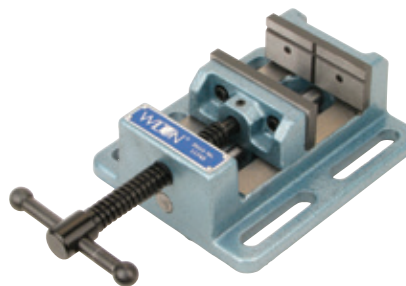


11693

CROSS SLIDE DRILL PRESS VISES

WILTON's Cross Slide Drill Press Vises allow repeat drills or taps in a workpiece by sliding in 2 axes. All boast hardened v-grooved jaws for clamping round objects vertically and horizontally.

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	JAW DEPTH (IN.)
11693	CS3	3	3	1-1/8
11694	CS4	4	4	1-3/8
11695	CS5	5	5	1-1/2
11696	CS6	6	6	2
11698	CS8	8	8	2

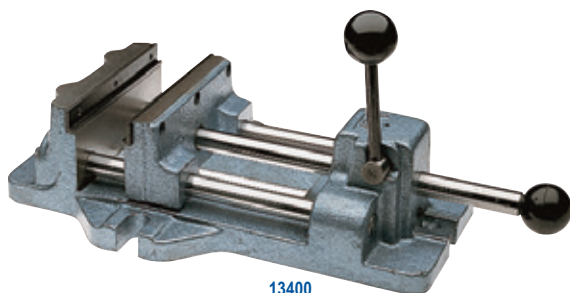


11743

LOW PROFILE DRILL PRESS VISES

A low-profile drill press vise for smaller quill travel applications. WILTON Low Profile Drill Press Vises are highly accurate with beds and bases parallel to .001" and feature hardened v-grooved jaws to hold round objects vertically and horizontally.

STOCK NO.	MODEL	JAW WIDTH (IN.)	JAW OPENING (IN.)	JAW DEPTH (IN.)	REPLACEMENT JAW INSERT NO.
11743	LP3	3	3	1-1/8	11743-01
11744	LP4	4	4	1-1/2	11744-01
11746	LP6	6	6	2	11746-01
11748	LP8	8	8	2	11748-01



13400

CAM ACTION DRILL PRESS VISES

WILTON's Cam Action Drill Press Vises provide a simple push or pull on the center bar knob setting the jaw in position and an easy press locking lever cams the jaw head.

STOCK NO.	MODEL	JAW WIDTH (IN.)	MAXIMUM OPENING (IN.)	JAW DEPTH (IN.)
13401	1204	4	4-11/16	1-5/16
13402	1206	6	6-3/16	1-13/16
13403	1208	8	8-3/16	2



11753

CRADLE STYLE ANGLE DRILL PRESS VISES

WILTON Cradle Style Angle Drill Press Vises are designed for applications including drilling, tapping, and reaming that require an angle set up. The cradle design features 90-degree vertical indexing, scaled in one-degree increments.

STOCK NO.	MODEL	JAW WIDTH (IN.)	JAW OPENING (IN.)	JAW DEPTH (IN.)	REPLACEMENT JAW INSERT NO.
11753	CR3	3	3	1-1/8	11753-01
11754	CR4	4	4	1-1/2	11754-01

C-CLAMPS

WILTON® C-Clamps are ideal for steel fabrication and industrial welding. Each boasts drop forged construction, an ACME rolled black oxide coating and copper-plated spindles for durability and resisting welding spatter, replaceable Perma-Pads®, and a v-grooved anvil for secure holding of all materials.



14554



14156



14270



14305



14257



20484

BRUTE FORCE O-SERIES C-CLAMP FULL CLOSING SPINDLE

STOCK NO.	MODEL	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)	SPINDLE SIZE (IN.)
14518	1 F.C.	0 - 1-3/8	1-1/16	5,600	7/16
14527	1-1/2 F.C.	0 - 1-3/4	1-7/16	8,750	5/8
14536	2 F.C.	0 - 2-5/16	1-7/8	12,500	3/4
14545	3 F.C.	0 - 3-7/16	2-1/2	16,250	7/8
14554	4 F.C.	0 - 4-1/2	2-7/8	20,000	1
14563	5 F.C.	0 - 5-3/8	3-1/8	23,800	1
14572	6 F.C.	0 - 6-7/16	3-1/2	27,500	1-1/8
14581	8 F.C.	0 - 8-1/2	3-7/8	31,250	1-1/4
14590	10 F.C.	0 - 10-7/16	4-1/8	35,000	1-1/4
14599	12 F.C.	0 - 12-3/8	4-1/2	40,000	1-1/4

BRUTE FORCE™ 100 SERIES C-CLAMPS

STOCK NO.	MODEL	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)	SPINDLE SIZE (IN.)
14128	103	0 - 2-15/16	2	8,750	5/8
14142	104	0 - 3-3/4	2-3/8	10,000	3/4
14156	106	7/8 - 5-3/4	2-1/2	11,250	3/4
14170	108	2-11/16 - 7-3/4	2-5/8	12,500	3/4
14184	110	5-1/16 - 9-7/8	2-11/16	13,750	3/4
14198	112	7 - 11-3/4	2-7/8	15,000	3/4

CLASSIC 400 SERIES C-CLAMPS

STOCK NO.	MODEL	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	SPINDLE DIAMETER (IN.)	CLAMPING FORCE (LBS.)
14214	402	0 - 2-1/8	2-1/4	9/16	3,500
14228	403	0 - 3	2-7/16	9/16	3,500
14242	404	0 - 4-1/4	3-1/4	3/4	6,200
14256	406	0 - 6-1/16	4-1/16	3/4	6,600
14270	408	0 - 8-1/4	4-15/16	3/4	6,900
14284	410	2 - 10-1/8	5-7/8	3/4	8,000
14298	412	2 - 12-1/4	6-1/4	7/8	9,300

CLASSIC 400 SERIES HI-VIS SAFETY C-CLAMPS

STOCK NO.	MODEL	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	SPINDLE DIAMETER (IN.)	CLAMPING FORCE (LBS.)
14300	402-SF	0 - 2-1/8	2-1/4	9/16	3,500
14301	403-SF	0 - 3	2-7/16	9/16	3,500
14302	404-SF	0 - 4-1/4	3-1/4	3/4	6,200
14303	406-SF	0 - 6-1/16	4-1/16	3/4	6,600
14305	408-SF	0 - 8-1/4	4-15/16	3/4	6,900
14306	410-SF	2 - 10-1/8	5-7/8	3/4	8,000
14307	412-SF	2 - 12-1/4	6-1/4	7/8	9,300

SPARK-DUTY 400P C-CLAMPS

STOCK NO.	MODEL	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	SPINDLE DIAMETER (IN.)	CLAMPING FORCE (LBS.)
14215	402-P	0 - 2-1/8	2-1/4	9/16	3,500
14229	403-P	0 - 3	2-7/16	9/16	3,500
14243	404-P	0 - 4-1/4	3-1/4	3/4	6,200
14257	406-P	0 - 6-1/16	4-1/16	3/4	6,600
14271	408-P	0 - 8-1/4	4-15/16	3/4	6,900
14285	410-P	2 - 10-1/8	5-7/8	3/4	8,000
14299	412-P	2 - 12-1/4	6-1/4	7/8	9,300

SPARK-DUTY 400CS HI-VIS C-CLAMPS

STOCK NO.	MODEL	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	SPINDLE DIAMETER (IN.)	CLAMPING FORCE (LBS.)
20479	402CS	0 - 2-1/8	2-1/4	9/16	3,500
20481	403CS	0 - 3	2-7/16	9/16	3,500
20483	404CS	0 - 4-1/4	3-1/4	3/4	6,200
20484	406CS	0 - 6-1/16	4-1/16	3/4	6,600
20485	408CS	0 - 8-1/4	4-15/16	3/4	6,900
20486	410CS	2 - 10-1/8	5-7/8	3/4	8,000
20487	412CS	2 - 12-1/4	6-1/4	7/8	9,300



20304



22006



41423



42530



42450

400 SERIES COLUMBIAN C-CLAMPS

STOCK NO.	MODEL	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)	SPINDLE DIAMETER (IN.)
20301	H402	0-2	2-1/4	3,500	9/16
20302	H403	0-3	2-7/16	3,500	5/8
20303	H404	0-4	3-1/4	6,200	13/16
20304	H406	0-6	4-1/16	6,600	13/16
20305	H408	0-8	4-15/16	6,900	13/16
20306	H410	0-10	5-7/8	8,000	7/8
20307	H412	0-12	6-1/4	9,300	7/8

540 SERIES CARRIAGE C-CLAMPS

STOCK NO.	MODEL	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)	SPINDLE DIAMETER (IN.)
22001	540A-2	0-2-1/2	1-3/4	1,110	1/2
22002	540A-3	0-3	1-7/8	1,800	1/2
22003	540A-4	0-4	2-1/16	2,150	5/8
22004	540A-5	0-5	2-1/2	2,250	5/8
22005	540A-6	0-6	2-3/4	2,450	5/8
22006	540A-8	0-8	3-1/4	2,750	3/4
22007	540A-10	0-10	3-5/8	2,850	7/8
22008	540A-12	0-12	3-5/8	2,850	7/8
22009	540A-14	0-14	3-3/4	2,850	7/8

140 SERIES CARRIAGE C-CLAMPS

STOCK NO.	MODEL	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)	SPINDLE DIAMETER (IN.)
41411	141C	0 - 1	1-1/16	645	1/4
41416	141-1/2C	0 - 1-1/2	1-1/2	820	5/16
41421	142C	0 - 2	1-1/8	800	5/16
41423	1422C	0 - 2-1/2	1-7/16	850	3/8
41426	142-1/2C	0 - 2-1/2	2-1/2	1,005	3/8
41405	143C	0-3	2	1,430	7/16
41406	144C	0-4	2-3/4	1,535	1/2
41407	145C	0-5	3	1,225	5/8
41408	146C	0-6	3-1/4	1,400	5/8
41409	148C	0-8	4	1,700	3/4

250 SERIES DEEP-REACH CARRIAGE C-CLAMPS

STOCK NO.	MODEL	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)	SPINDLE DIAMETER (IN.)
42510	251	0 - 1	3	350	1/4
42520	252	0 - 2	3-1/2	450	5/16
42525	252-1/2	0 - 2-1/2	4	600	3/8
42530	253	0 - 3	4-1/2	700	7/16

250 SERIES XTRA DEEP-REACH CARRIAGE C-CLAMPS

STOCK NO.	MODEL	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)	SPINDLE DIAMETER (IN.)
42450	245	2-1/2	4-3/4	1,600	7/16
42460	246	2-1/2	6-1/4	1,600	7/16

C-CLAMP KITS

STOCK NO.	DESCRIPTION
11114	Spark-Duty 400CS Hi-Vis C-Clamp Kit includes 4 Clamps with an opening range from 2-1/8 to 8-1/4
11115	540A Series Carriage C-Clamp Kit includes 4 Clamps with an opening range from 2-1/2 to 8 inches
11117	10-pc 140 Series Kit includes 4 pcs 142C (0-2"), 4 pcs 144C (0-4") & 2 pcs 146C (0-6")



11114



11115



11117

F-CLAMPS

WILTON's expansive selection of welding F-Clamps includes a unique series of Spark-Duty™ Copper Plated F-Clamps. These spatter-resistant copper spindles deflect welding spatter, ensuring smooth lifelong usage and care-free operation, extending the life of the tools. It's no wonder WILTON® has been Holding Strong Since 1941.



86500



63295



86650



86200



86000



86800



11116

SPARK-DUTY™ COPPER PLATED HEAVY-DUTY F-CLAMPS

STOCK NO.	MODEL NO.	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)
86500	4800S-12C	12	7	4,880
86510	4800S-18C	18	7	4,880
86520	4800S-24C	24	7	4,880
86530	4800S-36C	36	7	4,880
86540	4800S-48C	48	7	4,880

SPARK-DUTY™ COPPER PLATED WELDERS SHOE CLAMP SYSTEM

STOCK NO.	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	NOMINAL RAIL SIZE (IN.)	CLAMPING FORCE (LBS.)	NOMINAL SPINDLE DIAMETER (IN.)
63295	8-1/2	5-1/2	1-3/16 x 9/16	2,600	3/4
63299	Replacement Shoe				

CLASSIC HEAVY-DUTY F-CLAMPS

STOCK NO.	MODEL NO.	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)
86640	GSM20	8	5-1/2	2,660
86650	GSM30	12	5-1/2	2,660
86660	GSM40	16	4-3/4	2,660
86670	GSM50	20	5-1/2	2,660
86680	GSM60	24	4-3/4	2,660

CLASSIC REGULAR-DUTY F-CLAMPS

STOCK NO.	MODEL NO.	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)
86200	1800S-8	8	4-3/4	1800
86210	1800S-12	12	5-1/2	1800
86220	1800S-18	18	4-3/4	1800
86230	1800S-24	24	4-3/4	1800

CLASSIC LIGHT-DUTY F-CLAMPS

STOCK NO.	MODEL NO.	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)
86100	660S-8	8	4	660
86110	660S-12	12	4	660
86120	660S-18	18	4	660
86130	1200S-8	8	4-3/4	1200
86140	1200S-12	12	4-3/4	1200
86150	1200S-18	18	4-3/4	1200
86160	1200S-24	24	4-3/4	1200

MINI MMS F-CLAMPS

STOCK NO.	MODEL NO.	OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	CLAMPING FORCE (LBS.)
86000	MMS-4	4	2-1/4	400
86010	MMS-8	8	2-1/4	400
86020	MMS-12	12	2-1/4	400

LEVER CLAMPS

STOCK NO.	MODEL NO.	NOMINAL OPENING CAPACITY (IN.)	THROAT DEPTH (IN.)	NOMINAL RAIL SIZE (IN.)	CLAMPING FORCE (LBS.)
86800	LC4	4	2-3/8	1/2 x 1/4	350
86810	LC8	8	4	3/4 x 3/8	750
86820	LC12	12	5-1/2	1 x 1/2	1100
86830	LC20	20	4-3/4	1 x 1/2	1200

F-CLAMP KIT

STOCK NO.	DESCRIPTION
11116	Classic Series F-Clamp Kit includes 4" Mini F-Clamp, 8" Mini F-Clamp, 8" Regular Duty F-Clamp, And 12" Regular Duty F-Clamp



11109

6-PC MASTER HAMMER KIT SLEDGE

STOCK NO.	DESCRIPTION
11109	Includes: 20212 - 2-1/2 lb. 12" B.A.S.H.®, 20412 - 4 lb. 12" B.A.S.H.®, 55114 1-1/2 lb. 14" Dead Blow, 55214 - 2 lb. 14" Dead Blow, 30216 - 2 lb. 16" Cross Pein, 32414 - 24 oz. 14" Ball Pein Hammers



11108

8-PC MASTER HAMMER KIT SLEDGE

STOCK NO.	DESCRIPTION
11108	Includes: 20212 - 2-1/2 lb. 12" B.A.S.H.®, 20412 - 4 lb. 12" B.A.S.H.®, 55114 1-1/2 lb. 14" Dead Blow, 55214 - 2 lb. 14" Dead Blow, 30216 - 2 lb. 16" Cross Pein, 32414 - 24 oz. 14" Ball Pein Hammers



11110

3-PC BALL PEIN KIT

STOCK NO.	DESCRIPTION
11110	Includes: 32414 - 24 oz. 14", 33214 - 32 oz. 14", 34014 - 40 oz. 14" Ball Pein Hammers



11111

MECHANICS HAMMER KIT

STOCK NO.	DESCRIPTION
11111	Includes: 20412 - 4 lb. 12" B.A.S.H.®, 33214 - 32 oz. 14" Ball Pein, 30216 - 2 lb. 16" B.A.S.H.® Cross Pein Hammers



11112

SHOP HAMMER KIT

STOCK NO.	DESCRIPTION
11112	Includes: 20412 - 4 lb., 12" B.A.S.H.®, 32 oz. 14" Ball Pein, and 4 lb. 16" Dead Blow Hammers



1111

DEAD BLOW HAMMER KIT

STOCK NO.	DESCRIPTION
1111	Includes: 55214 - 2 lb. 14", 55314 3 lb. 14", and 55416 - 4 lb. 16" Dead Blow Hammers



20830

SLEDGE HAMMER

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
20212	2-1/2	12
20412	4	12
20416	4	16
20424	4	24
20616	6	16
20624	6	24
20630	6	30
20636	6	36
20816	8	16
20824	8	24
20830	8	30
20836	8	36

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
21016	10	16
21024	10	24
21030	10	30
21036	10	36
21224	12	24
21230	12	30
21236	12	36
21424	14	24
21430	14	30
21436	14	36
22024	20	24
22030	20	30
22036	20	36



40836

SOFT FACE SLEDGE HAMMERS

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
40212	2-1/2	12
40412	4	12
40416	4	16
40624	6	24
40636	6	36
40824	8	24
40836	8	36
41036	10	36
41236	12	36
41436	14	36



90416



55214

BRASS SLEDGE HAMMERS

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
90212	2-1/2	12
90412	4	12
90416	4	16
90616	6	16
90816	8	16
90830	8	30

DEAD BLOW HAMMERS

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
55114	1-1/2	14
55214	2	14
55314	3	14
55416	4	16
55830	8	30



33214



30316



51136

BALL PEIN HAMMERS

STOCK NO.	HEAD SIZE (OZ.)	HANDLE SIZE (IN.)
32414	24	14
33214	32	14
34014	40	14

CROSS PEIN

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
30216	2	16
30316	3	16

BEAD BREAKING WEDGE

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
51136	11	36



50636

50836

SPLITTING MAULS

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)
50636	6	36
50836	8	36



31036

SPIKE MAULS

STOCK NO.	HEAD SIZE (LB.)	HANDLE SIZE (IN.)	NET WEIGHT (LB.)
31036	15	36	10



28910

SHR™ STRUT & THREADED ROD SHEAR

Powerful 30 Ton Hydraulic cylinder pushes through tough materials with ease

- Fast 3-second cut with no need for debuting or other secondary operations
- Quick blade set change requires no extra tools
- Portable to move with you to wherever the work needs done
- No mess and no spark means increased safety and maximum productivity
- Produces clean straight cuts every time

STOCK NO.	DESCRIPTION
28910	Wilton SHR™ Strut & Threaded Rod Cutter
28920	Wilton SHR™ Starter Kit incl Shear and Power Pack
28990	Wilton SHR™ Power Pack with 6 ft Hose



28934

SHR™ BLADE SET

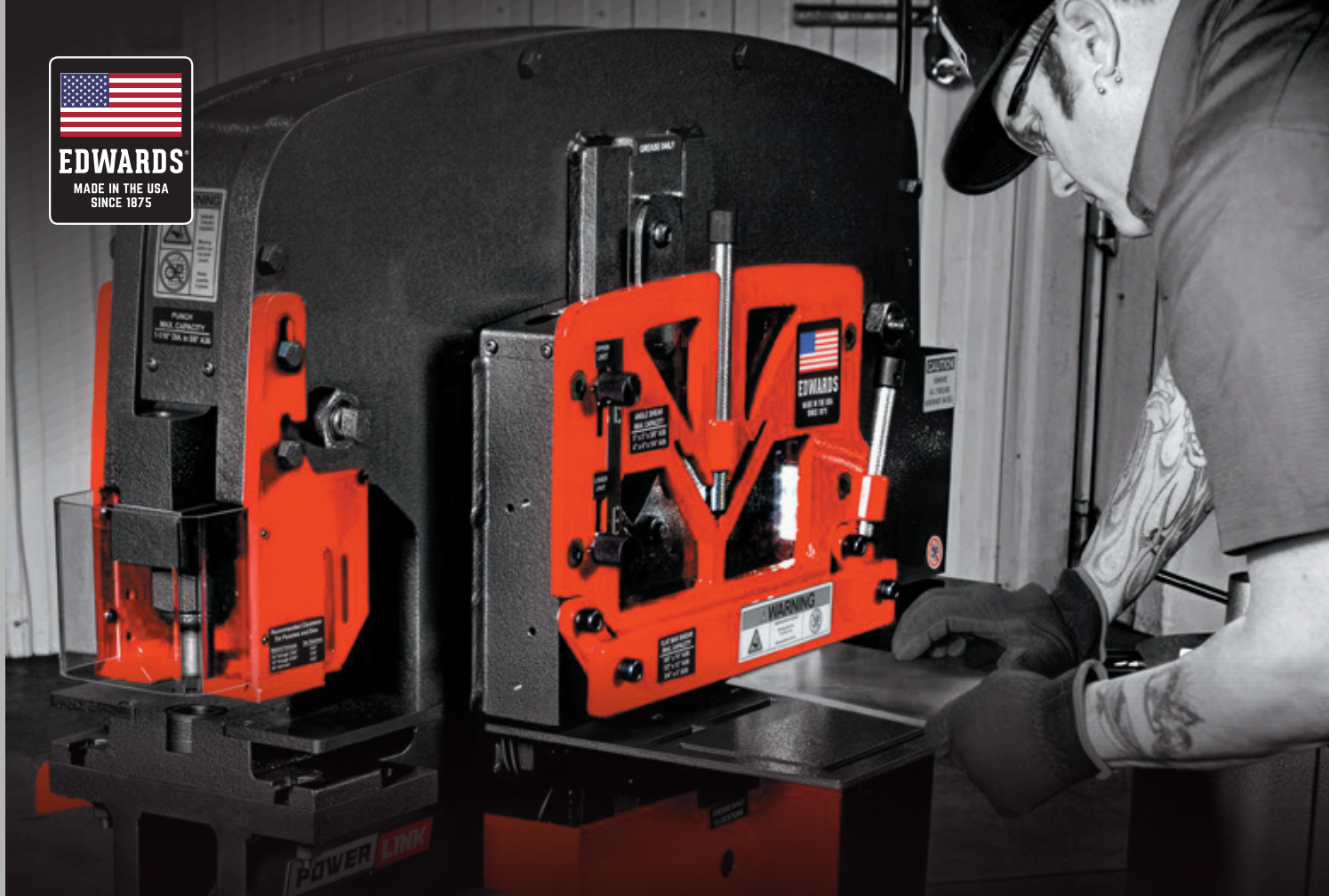
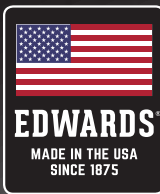
STOCK NO.	DESCRIPTION
28930	SHR™ Standard Blade Set (1-5/8" x 1-5/8" & 13/16" x 1-5/8")
28931	SHR™ Blade Set B-Line 4D21 (1-1/16" x 2-1/8")
28932	SHR™ Blade Set B-Line 4D22 (2-1/8" x 2-1/8")
28933	SHR™ Threaded Rod Blade Set (1/4"-20, 3/8"-16, 1/2"-13, 5/8"-11)
28934	SHR™ Blade Set Back to Back Strut (1-5/8" x 3-1/4")
28935	SHR™ Blade Set Deep Only (1-5/8" x 1-5/8")



28806A

SPECIAL EDITION PROMO PRODUCT

STOCK NO.	DESCRIPTION
28806A	SE Black 1755 Tradesman Vise and B.A.S.H.® 20412



**BUILD
YOUR
LEGEND™**

POWER LINK



**55 TON
IRONWORKER**
PG 41



**IRONWORKER
PRODUCTIVITY
PACKS**
PG 45

POWER LINK



**HPT2375
ROTARY DRAW
BENDER**
PG 46

POWER LINK



**25 TON DUAL
STATION**
PG 48

55 TON

FOUR WORKSTATIONS

- **Standard (3)** – Punch, Flat Bar Shear, and Angle Shear
- **Open (1)** – Customize your Ironworker with optional Attachments
- 12 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5-1988(02) Compliant Guarding and ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out

SPECIFICATIONS

Punch Rating (tons)	55
Punch Max. Capacity (in.)	1-1/16 diam. in 5/8 mild steel
Angle Shear Max. Capacity (in.)	3 x 3 x 3/8 & 4 x 4 x 1/4
Flat Bar Shear Max. Capacity (in.)	3/8 x 14 & 1/2 x 12 & 3/4 x 4
Opt. Coper Notcher Max. Capacity (in.)	2-1/2 x 4 x 5/16
Standard Motor (HP)	5
Dimensions (in.)	36-1/8 x 44-3/8 x 55-1/4
Weight (lbs.)	2,480

STOCK NO.	DESCRIPTION
IW55-1P230	55 Ton Ironworker 1 Phase, 230 Volt
IW55-3P208	55 Ton Ironworker 3 Phase, 208 Volt
IW55-3P230	55 Ton Ironworker 3 Phase, 230 Volt
IW55-3P460	55 Ton Ironworker 3 Phase, 460 Volt

STOCK NO.	DESCRIPTION	POWER LINK
IW55-1P230-AC500	55 Ton Ironworker 1 Phase, 230 Volt with PowerLink	
IW55-3P208-AC500	55 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
IW55-3P230-AC500	55 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
IW55-3P460-AC500	55 Ton Ironworker 3 Phase, 460 Volt with PowerLink	

55 TON PACKAGES

55231012	55 Ton Ironworker 1 Phase, 230 Volt, Coper Notcher & 2 LED Lights
55231512	55 Ton Ironworker 1 Phase, 230 Volt, PowerLink, Coper Notcher & 2 LED Lights
55233012	55 Ton Ironworker 3 Phase, 230 Volt, Coper Notcher & 2 LED Lights
55233512	55 Ton Ironworker 3 Phase, 230 Volt, PowerLink, Coper Notcher & 2 LED Lights
55231022	55 Ton Ironworker 1 Phase, 230 Volt, 10" Brake & 2 LED Lights
55231522	55 Ton Ironworker 1 Phase, 230 Volt, PowerLink, 10" Brake & 2 LED Lights
55233022	55 Ton Ironworker 3 Phase, 230 Volt, 10" Brake & 2 LED Lights
55233522	55 Ton Ironworker 3 Phase, 230 Volt, PowerLink, 10" Brake & 2 LED Lights



IW55-3P230-AC500

NOW STANDARD WITH LED LIGHTS

COPPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of Flat Bar or Angle Iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing



10" BRAKE WITH 4 WAY DIE

- Perfect for any of your fabricating needs, great for brackets & frames
- Includes a standard punch and 4-way die allowing for 1/16", 1/8", 3/16", and 1/4" material to be formed to a 90° angle



*Image note: Guarding removed for clarity to cover both of these tooling options

65 TON

FIVE WORKSTATIONS

- **Standard (4)** – Punch, Flat Bar Shear, Angle Shear and Coper Notcher
- **Open Cavity (1)** – Customize your Ironworker with 4 optional Attachments – Brake, Rod Shear, Multi-Shear and Pipe Notcher
- 12 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever- expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW65-3P230-AC600

NOW STANDARD WITH LED LIGHTS

SPECIFICATIONS		STOCK NO.	DESCRIPTION	POWER LINK
Punch Rating (tons)	65	IW65-1P230-AC700	65 Ton Ironworker 1 Phase, 230 Volt with PowerLink	
Punch Max. Capacity (in.)	1-1/16 diam. in 3/4 mild steel	IW65-3P208-AC600	65 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
Angle Shear Max. Capacity (in.)	5 x 5 x 3/8	IW65-3P230-AC600	65 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
Flat Bar Shear Max. Capacity (in.)	3/8 x 24, 1/2 x 14, 1 x 4,	IW65-3P460-AC600	65 Ton Ironworker 3 Phase, 460 Volt with PowerLink	
Coper Notcher Max. Capacity (in.)	2-1/2 x 5 x 3/8			
Standard Motor (HP)	5			
Dimensions (in.)	45 x 62-1/8 x 57			
Weight (lbs.)	4,750			

100 TON

FOUR WORKSTATIONS

- **Standard (3)** – Punch, Flat Bar Shear, and Angle Shear
- **Open (1)** – Customize your Ironworker with optional Attachments
- 13 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever- expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW100-3P230-AC600

NOW STANDARD WITH LED LIGHTS

SPECIFICATIONS

Punch Rating (tons)	100
Punch Max. Capacity (in.)	1-1/16 diam. in 1 mild steel
Angle Shear Max. Capacity (in.)	6 x 6 x 1/2
Flat Bar Shear Max. Capacity (in.)	3/4 x 14, 1 x 10
Opt. Coper Notcher Max. Capacity (in.)	2-1/2 x 6 x 1/2
Standard Motor (HP)	5 or 7.5
Dimensions (in.)	45 x 56-1/8 x 61-11/16
Weight (lbs.)	4,650

STOCK NO. DESCRIPTION



IW100-1P230-AC700	100 Ton Ironworker 1 Phase, 230 Volt with PowerLink
IW100-3P208-AC600	100 Ton Ironworker 3 Phase, 208 Volt with PowerLink
IW100-3P230-AC600	100 Ton Ironworker 3 Phase, 230 Volt with PowerLink
IW100-3P460-AC600	100 Ton Ironworker 3 Phase, 460 Volt with PowerLink

100 TON PACKAGES

10231512	100 Ton Ironworker 1 Phase, 230 Volt, PowerLink, Coper Notcher
10233512	100 Ton Ironworker 3 Phase, 230 Volt, PowerLink, Coper Notcher
10231522	100 Ton Ironworker 1 Phase, 230 Volt, PowerLink, 10" Brake
10233522	100 Ton Ironworker 3 Phase, 230 Volt, PowerLink, 10" Brake

120 TON

FIVE WORKSTATIONS

- **Standard (4)** – Punch, Flat Bar Shear, Angle Shear, and Coper Notcher
- **Open Cavity (1)** – Customize your Ironworker with 4 optional Attachments - Brake, Rod Shear, Multi-Shear, and Pipe Notcher
- 12 additional Attachments available to tailor the Ironworker to your needs
- 15 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW120-3P230-AC900

NOW STANDARD WITH LED LIGHTS

SPECIFICATIONS

Punch Rating (tons)	120
Punch Max. Capacity (in.)	1-1/2 diam. in 1 mild steel
Angle Shear Max. Capacity (in.)	6 x 6 x 1/2
Flat Bar Shear Max. Capacity (in.)	1/2 x 24, 1 x 12
Coper Notcher Max. Capacity (in.)	3 x 6 x 1/2
Standard Motor (HP)	10
Dimensions (in.)	60 x 60 x 84
Weight (lbs)	5,975

STOCK NO. DESCRIPTION



IW120-3P208-AC900	120 Ton Ironworker 3 Phase, 208 Volt with PowerLink
IW120-3P230-AC900	120 Ton Ironworker 3 Phase, 230 Volt with PowerLink
IW120-3P460-AC900	120 Ton Ironworker 3 Phase, 460 Volt with PowerLink

CUSTOMIZE YOUR IRONWORKER

MODIFY YOUR EDWARDS® IRONWORKER TO MEET YOUR SPECIFIC PROJECT NEEDS

ATTACHMENTS

BRAKE WITH 4-WAY DIE

- Perfect for any of your fabricating needs, great for brackets and frames
- Includes a Standard Punch and 4-way die allowing for 1/16", 1/8", 3/16", and 1/4" material to be formed to a 90° angle

AC1034* 8" | AC1051* 10" |
AC1035* 12"



OVERSIZE PUNCH ASSEMBLY

- Accommodates punch and die sets in various shapes and sizes from 1" up to 1-9/16"
- Replaces Standard Punch Assembly or can be used as a secondary Punch Workstation

AC1024* 40T-100T DLX IW
AC1026 100T DLX, 120T IW



PIPE NOTCHER HOUSING

- Make clean 90° saddle joint connections quickly and easily
- Compatible with all EDWARDS Ironworkers
- Contact EDWARDS for custom dies to match your project
- Pipe Notcher Dies sold separately

AC0925*



COPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of flat bar or angle iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing

AC1014 55T IW
AC1098 100T IW



241 PUNCH ASSEMBLY

- Accommodates punch and dies sets from 1/8" to 1-1/16" diameter
- Can be used as a secondary Punch Workstation on any EDWARDS Ironworker with an Open Workstation

AC1055* 40T-60T IW



TURRET PIPE NOTCHER

- Make clean 90° saddle joint connections quickly and easily
- Compatible with all EDWARDS Ironworkers
- Contact EDWARDS for custom dies to match your project
- Pipe Notcher Dies sold separately

AC0925T*



ANGLE NOTCHER

- Take precise 92° notch out of mild steel up to 3" x 3" x 1/4"
- Allows for an easy 90° angle to create a steel frame

AC0125-1 40T-60T IW
AC0125 65T-110T & ELITE IW
AC0126 100T DLX, 120T IW



MULTI SHEAR

- Designed to shear flat bar up to 1/4" x 6" and angle iron up to 2" x 2" x 1/4"
- Shears solid round bar 1/4", 3/8", 1/2", 3/4" and 13/16" square bar

AC1075*



ROD SHEAR

- Shear solid round rod easily with the Rod Shear
- Handles 1/4", 3/8" 1/2", 5/8" 3/4" and 1" solid round bar

AC1074*



ACCESSORIES

*IMAGE NOTE: Guarding removed for clarity to cover these tooling options

PUNCH AND DIE STORAGE TRAY

- Keep up to 10 Punch & Die sets within easy reach speeding up user productivity and reducing downtime
- Easily mounts to either side of the output shoot

AC1920



GAUGING TABLE KIT

- 3/8" thick, 12" x 16" table that adds precision to your Punch Workstation
- Compatible with both Standard and Oversize Pedestal Die Tables
- Adjustable fences and handles quickly and easily guide your material for perfect repeatable actions

AC0900



BACK GAUGE – 48"

- The 48" Back Gauge speeds up production on repeatable cuts by providing an adjustable stop for the Flat Bar Shear and Angle Shear Workstations on the 40 Ton EDWARDS Ironworker
- A positive stop attachment that is fitted to the back of the Ironworker ensures accurate shearing

AC1011



QUICK CHANGE PUNCH ASSEMBLY

- Increase your efficiency by saving time and money with the Quick Change Punch Assembly
- Accepts both Standard and Oversize Punch & Die Sets

AC1001



HEAVY-DUTY GAUGING TABLE KIT

- 1" x 12" x 16" table adds speed and precision to your Punch Workstation
- Replaces Standard Pedestal Die Table
- Adjustable fences and handles quickly and easily to guide your material for perfect repeatable actions

AC0903



AUTO CUT – 48"

- Optimize your productivity on both the Flat Bar Shear and Angle Shear Workstations on your EDWARDS Ironworker
- The adjustable proximity sensor automatically cycles your Ironworker as you feed in material

AC1010



URETHANE STRIPPER

- Minimize material distortion when working with light gauge material

AC1099



COPER NOTCHER GAUGING TABLE KIT

- Provides a larger 3/8" x 12-1/2" x 15-5/8" size table and two fences to better align your material

AC0800



ACCESSORY LED LIGHT

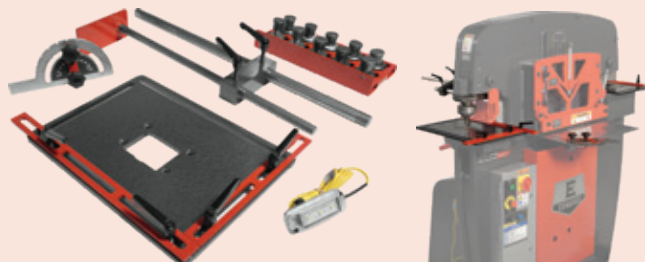
- Super bright LED light with M12 connection plugs
- Powerful magnetic base allows users to attach the light to any Ironworker surface and move as needed

AC1000



IRONWORKER PRODUCTIVITY PACKS

Designed to improve operator efficiency and production, each Productivity Pack is specifically designed with an Ironworker function in mind. Focusing on convenience and maximizing output, these Productivity Packs also increase accuracy and precision.



STOCK #	DESCRIPTION	10 PIECE ROUND PUNCH & DIE SET WITH STORAGE TRAY	LED LIGHT	FABRICATOR'S PROTRACTOR	GAUGING TABLE KIT	QUICK CHANGE PUNCH COUPLING	48" BACK GUAGE	48" AUTO CUT	COPER NOTCHER GAUGING TABLE KIT	FENCE KITS
AC2200	General Productivity Pack for 40TC-100T IW	✓	✓	✓	✓		✓			
AC2250	General Productivity Pack for 100T DLX & 120T IW	✓	✓	✓	✓		✓			
AC2400	Punching Productivity Pack	✓	✓	✓	✓	✓				
AC2500	Notching Productivity Pack		✓	✓					✓	
AC2600	Shearing Productivity Pack			✓			✓			✓
AC2700	Automatic Shearing Productivity Pack			✓				✓		✓
AC2800	Ultimate Productivity Pack	✓	✓	✓	✓	✓	✓		✓	

PUNCH & DIE SETS

- Created for user convenience and ease of use
- Most sets allow users to keep organized with a convenient storage case
- Made of durable tool steel for long life
- Compatible with Standard Pedestal Die Table
- PD1500 contains the Punch & Die Storage Tray which easily mounts to either side of the output shoot

STOCK NO.	DESCRIPTION
PD1000	Punch & Die Starter Set
PD1210	12 Piece Round Punch & Die Set with Storage Case
PD1220	12 Piece Standard Round Punch & Die Set with Storage Case
PD1240	12 Piece Round Metric Punch & Die Set with Storage Case
PD1260	12 Piece Square Punch & Die Set with Storage Case
PD1280	12 Piece Oblong Punch & Die Set with Storage Case
PD1500	10 Piece Round Punch & Die Set with Punch & Die Tray
PD3200	32 Piece Round Punch & Die Set with Storage Cases

Note: Punch diameter must meet or exceed the thickness of your material



PLUG IN. POWER UP. POWERLINK™

The EXCLUSIVE EDWARDS **PowerLink™** System turns your EDWARDS Ironworker into a power source for our ever-increasing line of Hydraulic Tools.

- Simply Plug In AND Power Up any of our ever-increasing line of Hydraulic Tools into your EDWARDS Ironworker with PowerLink System to expand your fabrication capabilities
- We offer Ironworker models from 50 to 120 Tons with the factory installed PowerLink System
- Our line of ELITE Ironworkers come standard with the PowerLink System
- Review the specific Ironworker pages and look for the PowerLink™ logo to find Ironworkers with the PowerLink System installed
- The EDWARDS Portable Power Unit is an additional power source with the PowerLink System



**ROTARY
DRAW
BENDER**



**20 TON
HORIZONTAL
PRESS**



**25 TON
DUAL
STATION**

THIS POWERLINK SOURCE
WILL POWER ALL OF THESE
POWERLINK TOOLS



ED1-62 HPST2375



**20 TON
SHOP
PRESS**



**40 TON
SHOP
PRESS**



**60 TON
SHOP
PRESS**



**110 TON
SHOP
PRESS**

NEW ROTARY DRAW BENDERS

- Full 180° bends in one stroke, improving productivity
- Open style, drop-on tooling reduces time and frustration when changing dies
- Easily move around your shop with casters and wheels
- Auto-stop makes repeatable bends simple

ED1-61, HAT2375 REQUIRES ADDITIONAL POWERLINK SOURCE TO OPERATE

ED1-62, HPST2375 POWERLINK SOURCE TO POWER ADDITIONAL POWERLINK SYSTEM TOOLS

STOCK NO.	DESCRIPTION
ED1-61	NEW HAT2375; Rotary Draw Bender
ED1-62	NEW HPST2375; Rotary Draw Bender PowerLink Source

SPECIFICATIONS

Bend Capacity (deg)	180
Minimum CLR (in.)	1/2
Minimum OD (in.)	1/4
Mild Steel Solid Rod (in.)	1
Mild Steel Pipe Schedule 40 (in.)	2
Mild Steel Round Tube (Wall) (in.)	2-1/2 (1/8)
Stainless Steel Square Tube (Wall) (in.)	1-1/2
Stainless Steel Round Tube (Wall) (in.)	2-3/8 (1/8)
Mild Steel Steel Pipe Schedule 40 (in.)	2
Max. Center Line Radius CLR (in.)	7 - 8
Power	2HP, 120V

25 TON DUAL STATION HYDRAULIC TOOL



TWO WORKSTATIONS

- **Standard (1)** – Punch
- **Open Cavity (1)** – Customize your 25 Ton Dual Station with optional Attachments
- 9 interchangeable Attachments available to tailor the 25 Ton Dual Station to your needs
- 7 optional Accessories available to increase precision and efficiency
- Requires an Edwards Ironworker with PowerLink System or a Portable Power Unit to operate

SPECIFICATIONS

Punch Rating (tons)	25
Punch Capacity (in.)	1 diam. in 5/16 mild steel
Punch Throat Depth (in.)	5
Punch Work Height (in.)	36-3/4
Open Workstation Height (in.)	34-3/4
Dimensions (in.)	25 x 34-1/2 x 51
Weight (lbs.)	836

STOCK NO.

DESCRIPTION

HAT2500	25 Ton Dual Station
---------	---------------------

DUAL STATION BUNDLES

HAT2510	25 Ton Dual Station and Portable Power Unit 1 Phase, 230 Volt
HAT2520	25 Ton Dual Station and Portable Power Unit 3 Phase, 230 Volt
HAT2530	25 Ton Dual Station and Portable Power Unit 3 Phase, 460 Volt



HAT2500

SHOP PRESS **POWER LINK**

- Rolling cylinder provides maximum adaptability
- Unique open-sided design allows material to pass through the frame
- Easy-to-use Hand/Jog Control (20 and 40 Ton)
- Electric foot pedal with integrated jog control (60 and 110 Ton)
- Accepts a wide variety of optional tooling: Press Brake Tooling, 6 Piece Tooling Set
- 60 and 110 Ton models available with Programmable Logic Control that provides added precision and flexibility while saving the user time and money
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate

STOCK NO. DESCRIPTION	
20 TON SHOP PRESS BUNDLE	
HAT2000	20 Ton Shop Press
HAT2010	20 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT2020	20 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT2030	20 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
40 TON SHOP PRESS BUNDLE	
HAT4000	40 Ton Shop Press
HAT4010	40 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT4020	40 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT4030	40 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
60 TON SHOP PRESS BUNDLE	
HAT8000	60 Ton Shop Press
HAT8050	60 Ton Shop Press with PLC
HAT8010	60 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT8020	60 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT8030	60 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
110 TON SHOP PRESS BUNDLE	
HAT9000	110 Ton Shop Press
HAT9050	110 Ton Shop Press with PLC
HAT9010	110 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT9020	110 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT9030	110 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt



HAT8000

SPECIFICATIONS

Rating (tons)	20	40	60	110
Cylinder (in.)	2	4	4	4
Stroke (in.)	6-1/4	12-1/4	12-1/4	12-1/4
Working Area (in.)	10-1/2 x 20	38 x 40-1/2	39-1/4 x 42	37-7/16 x 48
Dimensions (in.)	24 x 27 x 37	48 x 48 x 79	48 x 54 x 86	48 x 64 x 88
Weight (lbs.)	392	1,400	1,900	2,690

PRESS BRAKE TOOLING **POWER LINK**

- Machined solid-steel base with heavy-duty return springs for smooth operation
- Features a rugged, machined punch with 4-way die
- Offered in six lengths: 12", 18", 24", 32" and **NEW** 36" and 40" *

STOCK NO.	DESCRIPTION
PRB06-1	Press Brake Tooling Set - Six Piece 60/110 Ton
PRB06	Press Brake Tooling Set - Six Piece
PRB12	Press Brake Tooling 12" Press Brake
PRB18	Press Brake Tooling 18" Press Brake
PRB24	Press Brake Tooling 24" Press Brake
PRB32	Press Brake Tooling 32" Press Brake
PRB36	NEW Press Brake Tooling 36" Press Brake
PRB40	NEW Press Brake Tooling 40" Press Brake
PR135	Press Brake Back Gauge
PRB110	Shop Press Brake Mount Kit - 110 Ton
PRB60	Shop Press Brake Mount Kit - 60 Ton

Note: * Visit edwardsironworkers.com to see compatibility chart



PRB32

10 TON TUBE/PIPE BENDER **POWER LINK**

- Bend a wide variety of round or square tube and pipe up to 180°
- Horizontal or vertical operation provides the user flexibility
- Over 300 standard dies available to handle your bending needs
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate

SPECIFICATIONS	
Rating (tons)	10
Bend Capacity (deg.)	180°
Pipe Capacity (in.)	2 ID (Sch. 40)
Tube Capacity (in.)	2-1/2 OD .095
Square Tube Capacity (in.)	2 OD .25
Cylinder (in.)	1-3/4 Ram
Stroke (in.)	14
Dimensions (in.)	40-1/2 x 36-1/2 x 42
Weight (lbs.)	600

STOCK NO.	DESCRIPTION
HAT1000	10 Ton Tube/Pipe Bender
10 TON TUBE/PIPE BENDER BUNDLE	
HAT1010	10 Ton Bender and Portable Power Unit 1 Phase, 230 Volt
HAT1020	10 Ton Bender and Portable Power Unit 3 Phase, 230 Volt
HAT1040	10 Ton Bender and Portable Power Unit 3 Phase, 460 Volt



HAT1000

20 TON HORIZONTAL PRESS **POWER LINK**

- Designed for maximum tooling flexibility with 4 hardened pin locations
- Ships with a standard 6" Brake with 4-way die able to create clips, brackets, hangers and more
- Digital encoder provides enhanced accuracy for precise repeatability
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate

SPECIFICATIONS	
Rating (tons)	20
Cylinder (in.)	2.25
Stroke (in.)	10
Dimensions (in.)	26 x 43 x 49
Weight (lbs.)	1,350

STOCK NO.	DESCRIPTION
HAT6000	Horizontal Press
HORIZONTAL PRESS BUNDLE	
HAT6010	Horizontal Press and Portable Power Unit 1 Phase, 230 Volt
HAT6020	Horizontal Press and Portable Power Unit 3 Phase, 230 Volt
HAT6030	Horizontal Press and Portable Power Unit 3 Phase, 460 Volt



HAT6000



POWERMATIC®



3520C LATHE
2 HP 230V

PG 55



PM2815BT
15" BENCHTOP
DRILL PRESS

PG 57



209HH 20" PLANER

PG 64

**LOW FRICTION**

ArmorGlide tables require 50% less force, so you get more control.

**ENHANCED VISIBILITY**

The dark surface reduces glare, so you can see where you're cutting better.

**MAINTENANCE FREE**

Get rid of the waxes and messy cleaning supplies; do more of what you love.

**DURABLE COATING**

ArmorGlide tables can withstand 250,000 passes without showing signs of wear.

**RUST RESISTANT**

Ditch the steel wool and never worry about rust again.

ARMORGLIDE TECHNOLOGY

15" BANDSAW

- Blade tension release with electrical interlock prevents the bandsaw from starting when the blade is detensioned or released
- Solid cast-iron upper and lower wheels create the momentum needed for heavy resaw
- Oversized fence side plate can be used in the horizontal or vertical position
- Sturdy cast-iron table and trunnion assembly offers maximum rigidity for heavy workpieces

ARMORGLIDE TECHNOLOGY

STOCK NO. MODEL

PM1-1791500T PM1500T, 15" Bandsaw, 3HP 1PH 230V, ArmorGlide

STOCK NO. MODEL

1791500 PM1500, 15" Bandsaw, 3HP 1PH 230V



PM1-1791500T

PWBS-14CS 14" BANDSAW

- Precision-balanced, nine-spoke cast-iron wheels reduces vibration and creates smoother blade travel
- Upper and lower dual ball bearing guides for accurate cuts
- CARTER® quick tension lever speeds blade changes and the detensions setting extends blade life during non-use
- Chip blower ensures a clean, visible cut line
- Exclusively designed, quick-release precision T-square style rip fence with 4" resaw attachment

STOCK NO. MODEL

1791216K PWBS-14CS, 14" Bandsaw, 1.5HP 1PH 115/230V



1791216K

18", 20", & 24" BANDSAWS

- Spacious, heavy-duty cast-iron table with more room in front of the blade
- Solid cast-iron upper and lower wheels create the momentum needed for heavy resaw
- Foot brake with magnetic switch interrupt provides user with hands-free stopping option
- Exclusive Powermatic® T-square style Accu-Fence® maximizes accuracy and safety
- Blade tension release with electrical interlock prevents the bandsaw from starting when the blade is detensioned
- Heavy-duty 5HP motor provides power needed for all projects

ARMORGLIDE TECHNOLOGY

STOCK NO. MODEL

PM1-1791800BT PM1800BT, 18" Bandsaw, 5HP 1PH 230V, ArmorGlide

PM1-1791801BT PM1800B-3T, 18" Bandsaw, 5HP 3PH 230V, ArmorGlide

PM1-1791257BT PM2013BT, 20" Bandsaw, 5HP 1PH 230V, ArmorGlide

PM1-1791258BT PM2013B-3T, 20" Bandsaw, 5H, 3PH 230V, ArmorGlide

PM1-1791259BT PM2415BT, 24" Bandsaw, 5HP 1PH 230V, ArmorGlide

PM1-1791260BT PM2415B-3T, 24" Bandsaw, 5HP 3PH 230V, ArmorGlide

STOCK NO. MODEL

1791800B PM1800B, 18" Bandsaw, 5HP 1PH 230V

1791801B PM1800B-3, 18" Bandsaw, 5HP 3PH 230/460V

1791257B PM2013B, 20" Bandsaw, 5HP 1PH 230V

1791258B PM2013B-3, 20" Bandsaw, 5HP 3PH 230/460V

1791259B PM2415B, 24" Bandsaw, 5HP 1PH 230V

1791260B PM2415B-3, 24" Bandsaw, 5HP 3PH 230/460V



PM1-1791801BT

CONTACT CUSTOMER SERVICE WITH QUESTIONS ABOUT 460V PRODUCTS

PM2014 LATHE

- Motor only requires a 115 volt single-phase input while providing a consistent torque with 1 horse power, 230 volt, and 3 phase output using an inverter
- Adjust centerline to floor from 34 inches to 46 inches for maximum control and comfort
- The magnetic-backed control box provides digital speed and indexing readouts and can be easily repositioned anywhere on the lathe bed for convenience and safety
- Twenty-four positive locking indexing positions, displayed on the repositionable magnetic control box, simplifies the indexing process
- Sliding headstock and removable tailstock make outboard turning easy
- Cast-iron bed reduces motor vibration for decreased noise and added precision

STOCK NO.	DESCRIPTION
1792014AK	PM2014 Lathe and Stand Kit
1792014	PM2014 Benchtop Lathe

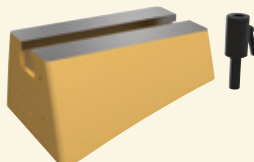
ACCESSORIES	
STOCK NO.	DESCRIPTION
1792014S	PM2014 Lathe Stand
6294755	PM2014 Lathe Bed Extension and Post
6294700	PM2014 Lathe Tool Extension
6294924	PM2014 LED Light with Bracket



ACCESSORIES



1792014S
PM2014 PM LATHE STAND



6294755
PM2014 PM LATHE
BED EXTENSION
AND POST RISER



6294700
PM2014 PM LATHE
TOOL EXTENSION



6294924
PM2014 LED LIGHT
WITH BRACKET

3520C LATHE

- Digital indexing readout simplifies the indexing process for added precision
- The magnetic-backed control box provides digital speed and indexing readouts and can be easily repositioned anywhere on the lathe bed for convenience and safety
- Adjustable riser blocks for 4 inches of height adjustment, allowing maximum comfort when turning
- Upgraded banjo features a non-marring, pinch style clamp for a secure toolrest placement
- Extended spindle nose increases access to the workpiece
- Able to maintain speed as low as 15 RPM

STOCK NO.	DESCRIPTION
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1353001 3520C Lathe, 2HP, 220V

STOCK NO.	DESCRIPTION
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6294721 Tailstock Swing Away for 3520, 3520A, 3520B, 3520C, PM2020

1353002 Powermatic® 3520C Bed Extension 20in

6294925 3520C LED Light with Bracket

6294739 6" Toolrest

6294751 Bowl Turning Toolrest - Left

6294740 Bowl Turning Toolrest - Right

6294732 Outboard Turning Stand



1353001

ACCESSORIES



1353002
**BED EXTENSION
FOR 3520C**



6294925
**3520C LED LIGHT
WITH BRACKET**



6294751
**BOWL TURNING
REST (LEFT)**



6294740
**BOWL TURNING
REST (RIGHT)**



6294732
**HEAVY-DUTY
OUTBOARD
TURNING STAND**

PM2020 SHORT BED LATHE

- Sliding headstock with electronic variable speed
- Digital RPM readout for accurate speed adjustments
- Tailstock has internal storage for additional accessories and attached tool caddy allows convenient access to centers and wrenches
- Spindle lock and built-in spindle indexing on the headstock for drilling hole patterns, routing flutes and other equally spaced features
- Two-position mount for the optional bed extension
- Chrome-trimmed handwheels are ergonomic for a comfortable feel
- Guard included

STOCK NO.	DESCRIPTION
1792020	PM2020 Short Bed Lathe, 2HP 1/3PH 220V

ACCESSORIES	
STOCK NO.	DESCRIPTION
6294727B	PM2020 Bed Ext.
6294721	Tailstock Swing Away for 3520, 3520A, 3520B, 3520C, PM2020



1792020

4224B LATHE

- Sliding headstock with electronic variable speed and digital RPM readout for accurate speed adjustments
- Spindle lock and built-in spindle indexing on the headstock for drilling hole patterns, routing flutes, and other equally spaced features
- Vacuum system provides quick method of chucking bowl blanks
- (4) 115V, 10A receptacles provide power to optional accessories
- Set of dead centers which hold a spindle for visual comparison
- The magnetic-backed control box provides a large on/off button and can be easily repositioned anywhere on the lathe bed for convenience and safety
- Light and guard included

STOCK NO.	DESCRIPTION
1794224K	4224B Lathe, 3HP 1/3PH 220V

ACCESSORIES	
STOCK NO.	DESCRIPTION
6294706	4224B Lathe Tailstock Swing Away
6294905	20" Bed Extension for 4224B
6294903	Tailstock Riser Block for 4224B



1794224K

LATHE ACCESSORIES

ACCESSORIES	
STOCK NO.	DESCRIPTION
6294739	6" Toolrest for 3520A, 3520B, 4224
6294751	Bowl Turning Toolrest (Left) for 3520A, 3520B, 4224
6294740	Bowl Turning Toolrest (Right) for 3520A, 3520B, 4224
6294732	Heavy-Duty Outboard Turning Stand for Models 3520C and 4224B



6294739
**6" TOOLREST
FOR 3520A,
3520B, 4224**



6294751
**BOWL TURNING
TOOLREST**



6294732
**HEAVY-DUTY
OUTBOARD
TURNING STAND**

PM2815FS 15" FLOORSTANDING DRILL PRESS

SPECIFICATIONS	
STOCK NO.	PM 1- 33
Motor	3/4 HP/115V DC brush motor
Drive	Gear Driven
Swing	15"
Quill Travel	• Available 5" • Scale display 4" (Spindle travel per one revolution of handle) • Depth setting 3.7"
Quill Diameter	52mm
Maximum Spindle To Table Distance	14.43" / 366.5mm
Maximum Spindle To Base Distance	22.67" / 576mm
Maximum Chuck To Table Distance	10.216" / 259.5mm
Maximum Chuck To Base Distance	18.464" / 469mm
Speed Range	250-3000
Table Insert	3.7" x 3.9" (94 x 99mm)
Table Dims	11.61" x 12.59" (295mm x 320mm)
Chuck Style	Keyed/ MT2-JT3
Shank Capacity	5/8" (16mm)
Led Light	Yes
Laser (Cross Hair)	Yes
Readout	Digital
Speed Selection	Dial
Column Diameter	Φ 73mm
Base Size	18.25" x 11.74" x 2.28" (463.7mm x 298.2mm x 58mm)
Overall Dimensions Assembled, LxWxH (Approx.)	24.46" x 20.51" x 46.84" (H) (621.37mm x 521mm x 1204mm (H))



PM1-33

PM2815BT 15" BENCHTOP DRILL PRESS

SPECIFICATIONS	
STOCK NO.	PM 1- 34
Motor	3/4 HP/115V DC brush motor
Drive	Gear Driven
Swing	15"
Quill Travel	• Available 5" • Scale display 4" (Spindle travel per one revolution of handle) • Depth setting 3.7"
Quill Diameter	52mm
Maximum Spindle To Table Distance	23.425" (595mm)
Maximum Spindle To Base Distance	45.433" (1154mm)
Maximum Chuck To Table Distance	19.213" (488mm)
Maximum Chuck To Base Distance	41.22" (1047mm)
Speed Range	250-3000
Table Insert	3.7" x 3.9" (94mm x 99mm)
Table Dims	11.61" x 12.59" (295mm x 320mm)
Chuck Style	Keyed/ MT2-JT3
Shank Capacity	5/8" (16mm)
Led Light	Yes
Laser (Cross Hair)	Yes
Readout	Digital
Speed Selection	Dial
Column Diameter	Φ 73mm
Base Size	18.25" x 11.74" x 2.28" (463.7mm x 298.2mm x 58mm)
Overall Dimensions Assembled, LxWxH (Approx.)	24.46" x 20.51" x 70.17" (H) (621.37mm x 521mm x 1782.47mm (H))



PM1-34

PM2820EVS DRILL PRESS

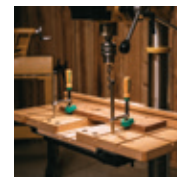
- Gear-driven power transfers torque consistently and efficiently for any project
- The PM2820EVS is built for multi-material use, including wood, steel, aluminum and other materials.
- Spindle speed ranges from 150-870 Low to 600-3600 High
- The most versatile table of any drill press.
- Allows large center table to be removed for better access for oversized pieces and accessories.
- The large cast table adjusts to a range of positions and tilts to a full ninety degree position.
- A high visibility laser pinpoints the drilling location for total accuracy

STOCK NO.	DESCRIPTION
PM9-1792820	PM9-1792820 Short Bed Lathe, 2HP 1/3PH 220V

ACCESSORIES	
STOCK NO.	DESCRIPTION
1792821	PM2820EVS Tool Shelf
1792822	PM2820EVS Magnetic Tool Holder
1792824	PM2820EVS Table with MicroJig Acc
1792825	PM2820EVS Down Draft



1792820


1792821
PM2820EVS
TOOL SHELF

1792824
PM2820EVS
MICROJIG
CLAMPS AND
TABLE

1792822
PM2820EVS
MAGNETIC
TOOL HOLDER

1792825
PM2820EVS
DOWNDRAFT
TABLE

PM2800B 18" VARIABLE SPEED DRILL PRESS

- Mechanical variable speed allows for full range of speed with no belt changes
- 6" of quill travel with one revolution of the handle
- Fence system adjustable for a perfect 90° relationship to the table, for rapid alignment of stock

STOCK NO.	DESCRIPTION
1792800B	PM2800B Drill Press, 1HP 1PH 115/230V



1792800B

PM701 BENCHTOP DELUXE MORTISER

719T TILT TABLE MORTISER WITH STAND

- Gear-driven power transfers torque consistently and efficiently for any project
- The PM2820EVS is built for multi-material use, including wood, steel, aluminum and other materials.
- Spindle speed ranges from 150-870 Low to 600-3600 High
- The most versatile table of any drill press
- Allows large center table to be removed for better access for oversized pieces and accessories.
- The large cast table adjusts to a range of positions and tilts to a full ninety degree position.
- A high-visibility laser pinpoints the drilling location for total accuracy

STOCK NO.	DESCRIPTION
1791310	PM701, Benchtop Mortiser, 3/4HP 1PH 115/230V
1791264K	719T, Tilt Table Mortiser with stand, 1HP 1PH 115/230V

ACCESSORIES	
STOCK NO.	DESCRIPTION
1791091	Premium Mortise Chisel & Bit 1/4"
1791092	Premium Mortise Chisel & Bit 5/16"
1791093	Premium Mortise Chisel & Bit 3/8"
1791094	Premium Mortise Chisel & Bit 1/2"
1791095	Premium Mortise Chisel & Bit 3/4"
1791096	Premium Mortise Chisel & Bits, Set of 4



1791310



1791264K

PM2200 CYCLONE DUST COLLECTOR

- Proprietary auto-cleaning HEPA filter technology for better filtration and longer filter life
- One-handed drum release allows for simple removal of drum for bag changes
- Vacuum pressure gauge provides greater user feedback while machine is running
- HEPA filter collects 99.97% of all particles passing through as small as .3 micron
- Multiple hose mounting options: three 4" dust ports or one 8" dust port
- Vacuum lines retain the bag without the need for a separate bag frame

STOCK NO.	DESCRIPTION
1792200HK	Powermatic® Cyclone 3HP with HEPA Filter
1792200H	PM2200 with HEPA Filter



1792200HK

TURBOCONE DUST COLLECTORS

- TurboCone™ improves chip separation and collector bag packing efficiency
- Steel impeller is designed for peak performance
- Remote-controlled digital timer can be programmed for up to 99 minutes
- The cone eliminates premature filter clogging for sustained performance
- All-metal duct construction for rigidity and improved air flow

STOCK NO.	DESCRIPTION
1791078K	PM1300TX-BK Dust Collector, 1.75HP 1PH 115/230V, 30-Micron Bag Filter Kit
1791079K	PM1300TX-CK Dust Collector, 1.75HP 1PH 115/230V, 2-Micron Canister Kit
1792071K	PM1900TX-BK1 Dust Collector, 3HP 1PH 230V, 30-Micron Bag Filter Kit
1792072K	PM1900TX-CK1 Dust Collector, 3HP 1PH 230V, 2-Micron Canister Kit
1792073K	PM1900TX-BK3 Dust Collector, 3HP 3PH 230/460V, 30-Micron Bag Filter Kit
1792074K	PM1900TX-CK3 Dust Collector, 3HP 3PH 230/460V, 2-Micron Canister Kit



1791079K



1792071K

PM1250 MICRO DUST AFS

- Patented filter technology works like a magnet, attracting and capturing the most dangerous dust particles from the air down to 0.1 micron
- Electrostatic filter has a 3,000-hour life and easy-clean accessibility
- Cycles air 5x per hour and is proven to reduce airborne particles in a 680 sq. ft. area similar to an oversized 2-car garage or shop
- Quieter than normal conversation at 50.8 dBA on high and 41.3 dBA on low speed settings
- Easy portability with a convenient carrying handle, and includes multiple mounting positions for maximum versatility in the shop
- Radio frequency remote for quick and easy control anywhere

STOCK NO.	DESCRIPTION
1791331	Powermatic® PM 1250 Micro-Dust AFS
1791332	Powermatic® PM 1250 Micro-Dust Filter



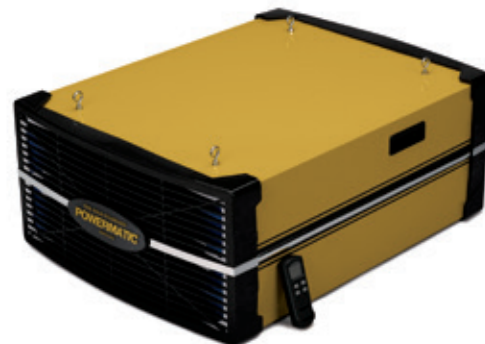
1791331



PM1200 AIR FILTRATION SYSTEM

- Two-filter system traps particles as small as 1 micron
- Diffusion filter dispenses exhausted air
- Remote control operates on radio frequency for wider range of effectiveness
- Indicator lights up after 200 hours to remind users to replace filters
- Three blower speeds to modify air flow
- Filter guards install and remove easily without tools for quick access to filters
- Inner filter has fine mesh pockets for high efficiency, can be blown clean

STOCK NO.	DESCRIPTION
1791330	PM1200 Air Filtration System, 1/4HP 1PH 115V



1791330

ACCESSORIES	
STOCK NO.	DESCRIPTION
1791082	Inner Filter, PM1200
1791083	Outer Filter, 12" x 24" x 1", for PM1200

DS20 20" DISC SANDERS

- The Powermatic® DS20 20" Disc Sander is ideal for the professional or serious home woodworking shop
- Direct drive from motor to disc for maximum efficiency
- Hand activated brake for quick stoppage of disc
- Extra-large sanding surface
- Adjustable tilting work table

STOCK NO.	DESCRIPTION
1791264	DS-20, 20" Disc Sander, 3HP 3PH 230/460V
1791276	DS-20, 20" Disc Sander, 2HP 1PH 230V



1791276



31A BELT/DISC SANDERS

- Versatile 6" belt and 12" disc sanding allows for multiple sanding angles
- Belt table tilts down to 45° and can be set for beveled and mitered angle sanding; multi-position belt head locks at any angle from 0° to 90° and includes indexing pin for 0°, 45° and 90° stops

STOCK NO.	DESCRIPTION
1791291K	31A Sander, 6" x 48" Belt/12" Disc, 1.5HP 1PH 115/230V, Manual Switch
1791292K	31A Sander, 6" x 48" Belt/12" Disc, 2HP 3PH 230/460V, Manual Switch



1791291K



OES9138B OSCILLATING EDGE SANDERS

- Large-radius end table has 6" vertical travel and 45° tilt for any angle and working height needed

STOCK NO.	DESCRIPTION
PM1-263	OES9138B Oscillating Edge Sander, 3HP, 1PH, 230V
PM1-264	OES9138B-3 Oscillating Edge Sander, 3HP, 3PH, 230V



PM1-263



OSS10 OSCILLATING SPINDLE SANDER

- Sturdy 'Stay Flat' Table: Ensure precision on the 24.5" x 24.5" cast iron surface, designed for consistent performance
- Efficient Oscillation: Enjoy cleaner spindles with up to 60 oscillations per minute and a 1.5" oscillation distance
- Variable Spindle Speed: Adjust speeds from 600 to 1800 RPM to suit different materials and applications for optimal results
- Adjustable Spindle Tilt: Easily customize sanding angles from 0 to 45 degrees for added versatility and control

STOCK NO.	DESCRIPTION
PM1-266	OSS10 Oscillating Spindle Sander, 1HP 1PH 115V



PM1-266



PM2244 DRUM SANDER

- Integrated LED control panel shows power, belt speed, and DRO
- Included infeed/outfeed tables provide 37-1/2" of support for the workpiece
- The feed logic system monitors the load on the drum motor and regulates the speed of the conveyor motor to maintain the highest feed rate without overload

STOCK NO.	DESCRIPTION
1792244	PM2244 Drum Sander, 1-3/4HP, 115V



1792244



PJ882 8" PARALLELOGRAM JOINTERS

- Large 8" x 82" precision-ground cast-iron table surface for heavy-duty work

ARMORGLIDE TECHNOLOGY

STOCK NO.	MODEL
PM1-1610079T	PJ882T, 8" Parallelogram Jointer, 2HP 1PH 230V SH, ArmorGlide
PM1-1610082T	PJ-882HHT, 8" Parallelogram Jointer, 2HP 1PH 230V HH, ArmorGlide

STOCK NO.	MODEL
1610079	PJ-882, 8" Parallelogram Jointer, 2HP 1PH 230V
1610082	PJ-882HH, 8" Parallelogram Jointer, 2HP 1PH 230V, Helical Cutterhead

ACCESSORIES

STOCK NO.	DESCRIPTION
1791212	SHELIX-I: (10) Inserts for SHELIX Cutterhead
6296046	Knives (Set of 3) for Models 60A, 60B, PJ882



PM1-1610082T

1285 12" JOINTERS

- Rack-and-pinion adjustable cast-iron fence assembly for smooth fence positioning without play

ARMORGLIDE TECHNOLOGY

STOCK NO.	MODEL
PM1-1791241T	1285T, 12" Parallelogram Jointer, 3HP 1PH 230V SH, ArmorGlide
PM1-1791307T	1285T, 12" Parallelogram Jointer, 3HP 1PH 230V HH, ArmorGlide
PM1-1791308T	1285T, 12" Parallelogram Jointer, 3HP 3PH 230V HH, ArmorGlide

STOCK NO.	MODEL
1791307	1285, 12" Jointer, 3HP 1PH 230V, Helical Head
1791308	1285, 12" Jointer, 3HP 3PH 230/460V, Helical Head
1791241	1285, 12" Jointer, 3HP 1PH 230V

ACCESSORIES

STOCK NO.	DESCRIPTION
6292535	Knives (Set of 3) for Model 1285 Straight Knife
6400013	Inserts (Set of 10) for Model 1285 and PJ1696 Helical Heads
PJ1696-011	Rabbet Inserts (Set of 2) for Model 1285 and PJ1696 Helical Heads



PM1-1791307T

1696 16" JOINTERS

- Rack-and-pinion adjustable cast-iron fence assembly for smooth fence positioning without play

ARMORGLIDE TECHNOLOGY

STOCK NO.	MODEL
PM1-1791283T	PJ1696T, 16" Parallelogram Jointer, 7.5HP 3PH 230V HH, ArmorGlide

STOCK NO.	MODEL
1791283	PJ1696 JNTR 7.5HP 3PH 230V



PM1-1791283T

CONTACT CUSTOMER
SERVICE WITH QUESTIONS
ABOUT 460V PRODUCTS

60C & 60HH 8" JOINTERS

- Extra-long tables are mounted on dovetailed ways for extended workpiece support

STOCK NO.	DESCRIPTION
1610086K	60HH, 8" Jointer, 2HP 1PH 230V, Magnetic Switch, Helical Cutterhead
1610084K	60C, 8" Jointer, 2HP 1PH 230V, Magnetic Switch

ACCESSORIES

STOCK NO.	DESCRIPTION
1791212	SHELIX-I: (10) Inserts for SHELIX Cutterhead
6296046	Knives (Set of 3) for Models 60A, 60B, PJ882



1610084K

54A & 54HH 6" DELUXE JOINTERS

- 66" long adjustable infeed and outfeed beds mounted on dovetailed ways

STOCK NO.	DESCRIPTION
1791317K	54HH 6" Jointer, 1HP 1PH 115/230V, Helical Cutterhead
1791279DXK	54A, 6" Jointer, 1HP 1PH 115/230V, Quick-Set Knives

ACCESSORIES

STOCK NO.	DESCRIPTION
1791212	SHELIX-I: (10) Inserts for SHELIX Cutterhead
708801	Knives, Quick Set for 6" Jointer (Set of 3)



1791279DXK

209 & 209HH 20" PLANERS

- Chip breaker and pressure bar assists to reduce snipe
- Available with 100 four-sided carbide inserts for the helical cutterhead or a 4-blade high-speed steel straight knife cutterhead
- Fully enclosed base cabinet with integrated casters for shop mobility
- Chrome-plated, ergonomic handwheel makes adjustments smooth and easy
- Cast-iron table with extensions creates a big 55-1/2" x 20" working area

STOCK NO.	DESCRIPTION
1791315	209HH-1, 20" Planer, 5HP 1PH 230V, SHELIX Head
1791316	209HH-3, 20" Planer, 5HP 3PH 230/460V, SHELIX Head
1791296	209, 20" Planer, 5HP 1PH 230V
1791297	209, 20" Planer, 5HP 3PH 230/460V

ACCESSORIES

STOCK NO.	DESCRIPTION
1791212	SHELIX-I: (10) Inserts for SHELIX Cutterhead
6292621	Knives, Single Sided (set of 4) for Models 208, 209

15HH 15" PLANER

- Helical cutterhead with 74 four-sided carbide inserts provides a smoother cut and a finer finish than conventional knives
- Three v-belts transfer maximum power to the cutterheads
- Lockable built-in caster system allows for mobility in the shop
- Serrated steel infeed roller and smooth steel outfeed roller allows for 3/16" maximum depth of cut and a full width maximum depth of cut of 1/8" and trouble-free operation
- Two-speed gearbox features automatic chain tensioner
- Steel top-mounted return rollers speed repetitive cuts

STOCK NO.	DESCRIPTION
1791213	15HH, 15" Planer, 3HP 1PH 230V, no DRO

ACCESSORIES

STOCK NO.	DESCRIPTION
1791212	SHELIX-I: (10) Inserts for SHELIX Cutterhead

PM2700 SHAPERS

- Digital readout gives the user the exact spindle height and allows for .001" adjustments
- Micro-adjust control knobs allow for precision adjustment for fence
- Integrated casters can be raised and lowered to mobilize the shaper
- Heavy-duty cast-iron base
- Integrated caster system built into shaper base
- Two-speed reversible spindle speeds
- Independently adjustable fence sides
- Includes 3/4" and 1-1/4" spindles

STOCK NO.	DESCRIPTION
1280100C	PM2700 Shaper, 3HP 1PH 230V, DRO, Casters
1280101C	PM2700 Shaper, 5HP 1PH 230V, DRO, Casters
1280102C	PM2700 Shaper, 5HP 3PH 230/460V, DRO, Casters

ACCESSORIES

STOCK NO.	DESCRIPTION
1791205	1" Spindle for PM2700 Shaper
1791207	1/4" Router Collet for PM2700 Shaper
1791208	1/2" Router Collet for PM2700 Shaper



1791315



1791213



1280100CV

PM3000B 14" TABLE SAW

- One-piece, cast-iron box trunnion provides the strongest stability of any Powermatic® table saw
- Industrial-duty Accu-Fence System® ensures accurate cuts and increased safety
- Industrial magnetic switch has an easy-to-access, large ON/OFF switch with a built-in power indicator light and a removable magnetic safety key
- Poly-V drive belt system delivers efficient, quiet operation

ARMORGLIDE TECHNOLOGY

STOCK NO.	MODEL
PM1-PM375350KT	PM3000T, 14" Table Saw, 7.5HP 3PH 230/460V, 50" Accu-Fence System, ArmorGlide

STOCK NO.	MODEL
PM375350K	PM3000, 14" Tablesaw, 7.5HP 3PH 230/460V, 50" Accu-Fence



PM1-PM375350KT

ACCESSORIES

STOCK NO.	DESCRIPTION
1791081B	Dado Insert for PM3000B, PM3000B

PM2000B 10" TABLE SAW

- One-piece, cast-iron box trunnion provides the strongest stability of any Powermatic® table saw
- Integrated digital readout for precise bevel cuts
- Integrated hydraulic caster system for ease of movement around the shop
- Arbor lock for quick and easy blade changes
- Precision-ground, high-luster cast-iron tabletops with front and rear edge bevel

ARMORGLIDE TECHNOLOGY

STOCK NO.	MODEL
PM1-PM23130KT	PM2000T, 10" Table Saw, 3HP 1PH 230V 30" Accu-Fence System, ArmorGlide
PM1-PM23150KT	PM2000T, 10" Table Saw, 3HP 1PH 230V 50" Accu-Fence System, ArmorGlide
PM1-PM23150WKT	PM2000T, 10" Table Saw, 3HP 1PH 230V 50" Accu-Fence System, Workbench, ArmorGlide
PM1-PM23150RKT	PM2000T, 10" Table Saw, 3HP 1PH 230V 50" Accu-Fence System, Router Lift, ArmorGlide
PM1-PM25130KT	PM2000T, 10" Table Saw, 5HP 1PH 230V 30" Accu-Fence System, ArmorGlide
PM1-PM25150KT	PM2000T, 10" Table Saw, 5HP 1PH 230V, 50" Accu-Fence System, ArmorGlide
PM1-PM25150WKT	PM2000T, 10" Table Saw, 5HP 1PH 230V 50" Accu-Fence System, Workbench, ArmorGlide
PM1-PM25150RKT	PM2000T, 10" Table Saw, 5HP 1PH 230V 50" Accu-Fence System, Router Lift, ArmorGlide
PM1-PM25330KT	PM2000T, 10" Table Saw, 5HP 3PH 230/460V 30" Accu-Fence System, ArmorGlide
PM1-PM25350KT	PM2000T, 10" Table Saw, 5HP 3PH 230/460V 50" Accu-Fence System, ArmorGlide
PM1-PM25350WKT	PM2000T, 10" Table Saw, 5H 3PH 230/460V 50" Accu-Fence System, Workbench, ArmorGlide
PM1-PM25350RKT	PM2000T, 10" Table Saw, 5H 3PH 230/460V 50" Accu-Fence System, Router Lift, ArmorGlide

STOCK NO.	MODEL
PM23130K	PM2000, 10" Tablesaw, 3HP 1PH 230V, 30" Accu-Fence System
PM23150K	PM2000, 10" Tablesaw, 3HP 1PH 230V, 50" Accu-Fence System
PM23150WK	PM2000, 10" Tablesaw, 3HP 1PH 230V, 50" Accu-Fence System, Workbench
PM23150RK	PM2000, 10" Tablesaw, 3HP 1PH 230V, 50" Accu-Fence System, Router Lift
PM25130K	PM2000, 10" Tablesaw, 5HP 1PH 230V, 30" Accu-Fence System
PM25150K	PM2000, 10" Tablesaw, 5HP 1PH 230V, 50" Accu-Fence System
PM25150WK	PM2000, 10" Tablesaw, 5HP 1PH 230V, 50" Accu-Fence System, Workbench
PM25150RK	PM2000, 10" Tablesaw, 5HP 1PH 230V, 50" Accu-Fence System, Router Lift
PM25330K	PM2000, 10" Tablesaw, 5HP 3PH 230/460V, 30" Accu-Fence System
PM25350K	PM2000, 10" Tablesaw, 5HP 3PH 230/460V, 50" Accu-Fence System
PM25350WK	PM2000, 10" Tablesaw, 5HP 3PH 230/460V, 50" Accu-Fence System, Workbench
PM25350RK	PM2000, 10" Tablesaw, 5HP 3PH 230/460V, 50" Accu-Fence System, Router Lift



PM1-PM23130KT

CONTACT CUSTOMER SERVICE WITH QUESTIONS ABOUT 460V PRODUCTS

ACCESSORIES

STOCK NO.	DESCRIPTION
1791786B	Insert Zero-Clearance PM2000B
1791788B	Insert Dado for PM2000B
1791791B	Riving Knife Thin Kerf 0.079 for PM2000B
6827045Z	PM2000B 30.5x39 Accessory Workbench
1794860K	PMST-48 Powermatic® Sliding Table Kit

PM1000 TABLE SAWS

- Conveniently located hands-free power switch
- Precision-ground cast-iron work surface features a beveled edge for smoother operation
- Toolless guard assembly with independent side leaves is easy-to-use, maximizing safety
- Exclusive Accu-Fence® provides rigidity and precision
- The sturdy miter gauge pivots 60° to either side, allowing easy adjustment for a full range of cuts

ARMORGLIDE TECHNOLOGY

STOCK NO.	MODEL
PM1-1791000KT	PM1000T, 10" Table Saw, 1-3/4HP 1PH 115V, 30" Accu-Fence with Riving Knife, ArmorGlide
PM1-1791001KT	PM1000T, 10" Table Saw, 1-3/4HP 1PH 115V, 52" Accu-Fence with Riving Knife, ArmorGlide

STOCK NO.	MODEL
1791000K	PM1000 Tablesaw, 1-3/4HP 1PH 115V, 30" Accu-Fence System with Riving Knife
1791001K	PM1000 Tablesaw, 1-3/4HP 1PH 115V, 52" Accu-Fence System with Riving Knife

ACCESSORIES

STOCK NO.	DESCRIPTION
1791793	PM1000-TKLPRK, .79" Thin Kerf, Low Profile Riving Knife

64B TABLE SAWS

- Blade guard and riving knife have quick release for toolless mounting and removal
- Accu-Fence® locks to rail without play for increased safety and precision
- Riving knife maintains close blade proximity to reduce chance of kickback
- Cast-iron trunnion ensures smooth blade positioning
- Micro-adjust miter gauge with extension fence offers wider cross-cut support

STOCK NO.	DESCRIPTION
1791229K	64B, 1.75 HP 115/230V, 30" Fence with Riving Knife
1791230K	64B, 1.75 HP 115/230V, 50" Fence with Riving Knife

ACCESSORIES

STOCK NO.	DESCRIPTION
1791088	Dado Insert, 64B



PM1-1791001KT



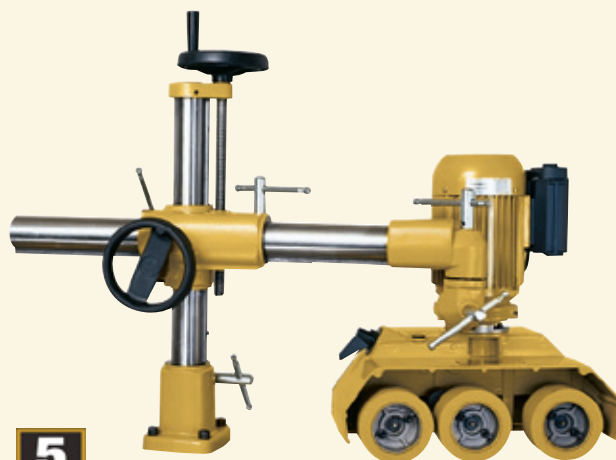
1791229K

POWER FEEDERS

- Continuous-duty motors transfer power from the gear box to the feed roller
- Solid cast-iron construction of body pieces and base
- Moveable universal joints and locking mechanisms lock the feeder in horizontal, vertical, or angle feed positions
- Universal joints provide stability for vibration-free feeding
- Roller chain and sprocket design provide positive feeding for all types of materials

ACCESSORIES

STOCK NO.	DESCRIPTION
1790800K	PF-33 Power Feeder, 1HP 3PH 230V, 4-Speed, 3 Wheel
1790807K	PF-31 Power Feeder, 1HP 1PH 115V, 4-Speed, 3 Wheel
1790810K	PF-33 Power Feeder, 1HP 3PH 460V, 4-Speed, 3 Wheel
1790811K	PF-43 Power Feeder, 1HP 3PH 230V, 4-Speed, 4 Wheel
1790812K	PF-41 Power Feeder, 1HP 1PH 115V, 4-Speed, 4 Wheel
1790818	PF3-JR Power Feeder, 1/4HP 1PH 115V, 4-Speed, 3 Wheel



1790800K

MOBILE BASES

- Spring-pin snap adjustment requires no tools for easy assembly
- Adjustable width and length let you configure the base to the tool for total support and portability
- Two fixed and two swivel casters provide easy maneuverability
- Available in heavy-duty or industrial-duty styles to meet your needs

ACCESSORIES

STOCK NO.	DESCRIPTION
2042377	Mobile Base for PWBS-14
2042374	Mobile Base for 54A,54HH Jointers
2042376	Mobile Base for 60C,60HH Jointers
1610078	Mobile Base for PJ882,PJ882HH Jointers



2042377



1610078



JPW
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