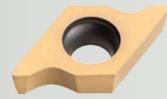


# COMPACT BEVELING TOOL ACCESSORIES

for KFM 18 LTX 3 RF, KFM 9-3 RF



(DCMT II T 304)  
P/N: 623560000 - 45°



P/N: R2 (5/64"): 623561000  
P/N: R3 (1/8"): 623562000

## Indexable Carbide Inserts

- Constructed of long life tungsten carbide
- Chamfer and radius versions
- Pack of 10



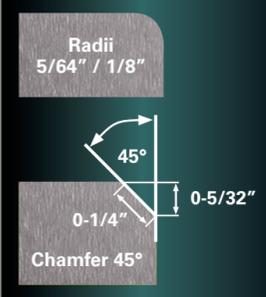
P/N: 623566000

## Replacement Insert Screws

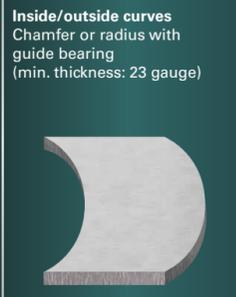
- Pack of 10

## VARIOUS APPLICATION AREAS

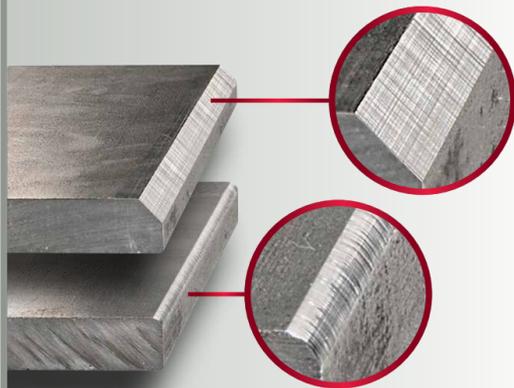
### Possible cutting shapes



### Possible edges/contours for compact beveling tools



## HIGH SURFACE QUALITY = PRECISE WORK RESULTS



- Uniform surfaces for highest weld quality
- Edge breaking/deburring of sheet metal
- Perfect radii of edges for optimal paint/coating preparation

### Optimal paint/powder coating preparation

#### Processing of edges:

- Perfectly rounded edges
- Uniform coating thickness
- best protection from corrosion



#### Without edge processing:

- Increased risk of corrosion at corners



## COMPACT BEVELING TOOLS



Used for 45° chamfers to 5/32 depth and radii of 5/64" and 1/8"

Model	KFM 9-3 RF	KFM 18 LTX 3 RF
Order No.	601751750	601754750 (5.5 AH LiHD Kit) 601754840 (Bare)
No-Load RPM	4,500-11,500	7,000
Rated Input Power/battery pack	900W / 8.0A	18 V LiHD, 5.5 Ah
Max. chamfer height at 45°	5/32"	5/32"
Possible radii	5/64" and 1/8"	5/64" and 1/8"
Depth setting index	.004 increments	.004 increments
Type of edges	Chamfer and radius	Chamfer and radius
Cable length	13'	n/a
Tool weight (without power cable)	5.5 lbs.	6.8 lbs. (including battery)
Includes:	(Torx 15 driver, 1.5mm hex key, 2 ea. 45° bevel and 5/64" / 1/8" radius carbide inserts)	

## BEVELING TOOLS FOR WELD SEAM PREPARATION



KFM 15-10 F



KFMPB 15-10 F



Used for bevel heights up to 3/8" at 45° for weld preparation

Used for bevel heights up to 5/8" at 45° for weld preparation

Models	KFM 15-10 F	KFMPB 15-10 F	KFM 16-15 F
Order No.	601752620	601755620	601753620
No-Load RPM	7,800 - 12,200	12,500	12,000
Rated input power	1,500W / 13A	1,500W / 13A	1,550W / 14A
Maximum bevel height at 45°	3/8"	3/8"	5/8"
Depth setting index	.004 increments	.004 increments	.004 increments
Bevel angle setting	0 – 90 degrees	0 – 90 degrees	0 – 90 degrees
Cable length	13'	13'	13'
Tool weight (without power cable)	10.8 lbs./11.2 lbs.	10.8 lbs./11.2 lbs.	15.2 lbs.
Includes:	(Torx 15 driver, 4mm hex key, 10mm wrench, 3 SQ4 carbide inserts (623564000), roller guide for pipe)		

JOIN THE CONVERSATION!  
[metabo.com/club](http://metabo.com/club)



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WELD PREP, EDGE PREP, BEVEL,  
CHAMFER AND RADIUS



GET PERFECT RESULTS...  
EASIER, 5X FASTER, SAFER!

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PROFESSIONAL POWER TOOL SOLUTIONS

# COMPACT BEVELING TOOLS

# LARGE BEVELING TOOLS FOR WELD PREPARATION

# LARGE BEVELING TOOL ACCESSORIES

(KFM 15-10 F, KFMPB 15-10 F, KFM 16-15 F)

KFM 18 LTX 3 RF  
(5/32" capacity at 45°)  
(5/64", 1/8" radius)



**WORLD'S FIRST**  
First cordless beveling tool for 45° chamfers up to 5/32" and radii 5/64" / 1/8"

**Rotatable Battery Pack**  
- For working in confined spaces

**Detachable Dust Filter**  
- Protects motor components from damage

**Additional Cutting Guide**  
- For increased precision of straight edges and perfect beveled corners

**Patented One-Touch Controller**  
- Tool free depth adjustment  
- Unmatched precision  
- Locked in depth settings



KFM 9-3 RF  
(5/32" capacity at 45°)  
(5/64", 1/8" radius)



**Patented One-Touch Controller**  
- Tool free depth adjustment  
- Unmatched precision  
- Locked in depth settings

**13A / 1500 Watt LongLife Motor**  
- With integrated dust protection

**Front Handle**  
- Tool free adjustable front handle

**Bevel Angle Adjustment**  
- Easy adjustment from 0° - 90°

**Universal Cutter Head**  
- No need for multiple heads/cutters



**Deadman Switch and Safety Brake**  
2 SEC FAST BRAKE

**Roller Guide**  
- Increases precision for pipe beveling

**Large Guide Plates**  
- Excellent control for beveling straight cuts and perfect beveled corners

KFMPB 15-10 F  
(3/8" capacity at 45°)



Side locking switch

KFM 15-10 F  
(3/8" capacity at 45°)



Rat-tail with lock-on switch

KFM 16-15 F  
(5/8" capacity at 45°)



QUICK AND SAFE BEVELING =

**MORE THAN 70% LABOR SAVINGS!**



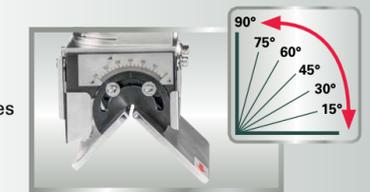
5x more edges processed in the same period of time

VS.

9" Angle Grinder

Infinitely adjustable guide plates quickly adjust, saving time and money

- One cutter head for all bevel angles 0 - 90°
- No additional cutter heads required to achieve multiple angles
- Infinitely adjustable



PRECISE CHAMFER ANGLES = OPTIMUM WELDING CONDITIONS

More precise than an angle grinder

- Creates clean surfaces without burrs, oxidation or blue discoloration due to heat generation
- The large surface guide plates maintain uniform chamfer angles and depth



With beveling tool

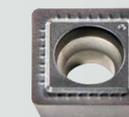
With angle grinder

ACCESSORIES



P/N: 623564000  
(For Steel)

- Indexable Carbide Inserts**
- Longer life & fewer replacements are required
  - Up to 600 linear feet using all 4 sides
  - Pack of 10



P/N: 623565000  
(For Stainless Steel)



P/N: 623559000  
(For Aluminum, Plastic and Soft Metals)



P/N: 623566000

- Replacement Insert Screws**
- Pack of 10