



GKF 3005
Capsule Filling Machine
Replacement Spare Parts & Service

Custom Parts/Specialty Parts
Available On Request

INTERNATIONAL INVENTORY MANAGEMENT

456 MANNING AVENUE
ELON, NC 27244 USA
TEL 001 336 584 4777
sales@iimnc.com

www.iimnc.com

revised 7/18/2022

OEM names and part numbers are used to identify replacement parts. Our products are not affiliated with, sponsored, or approved by the original equipment manufacturer.

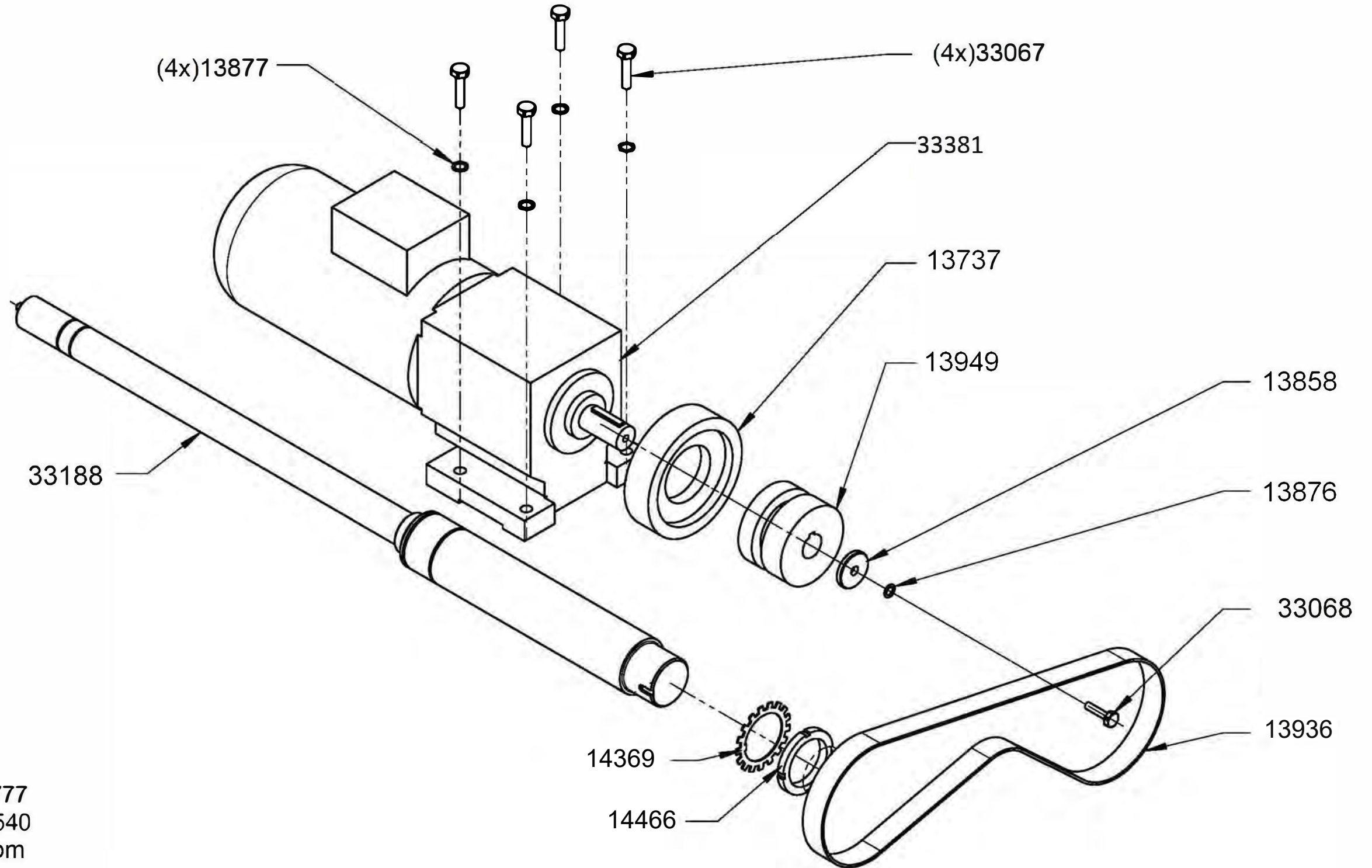
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Section 1: Main Drive (Motor, Gearbox & Shaft)

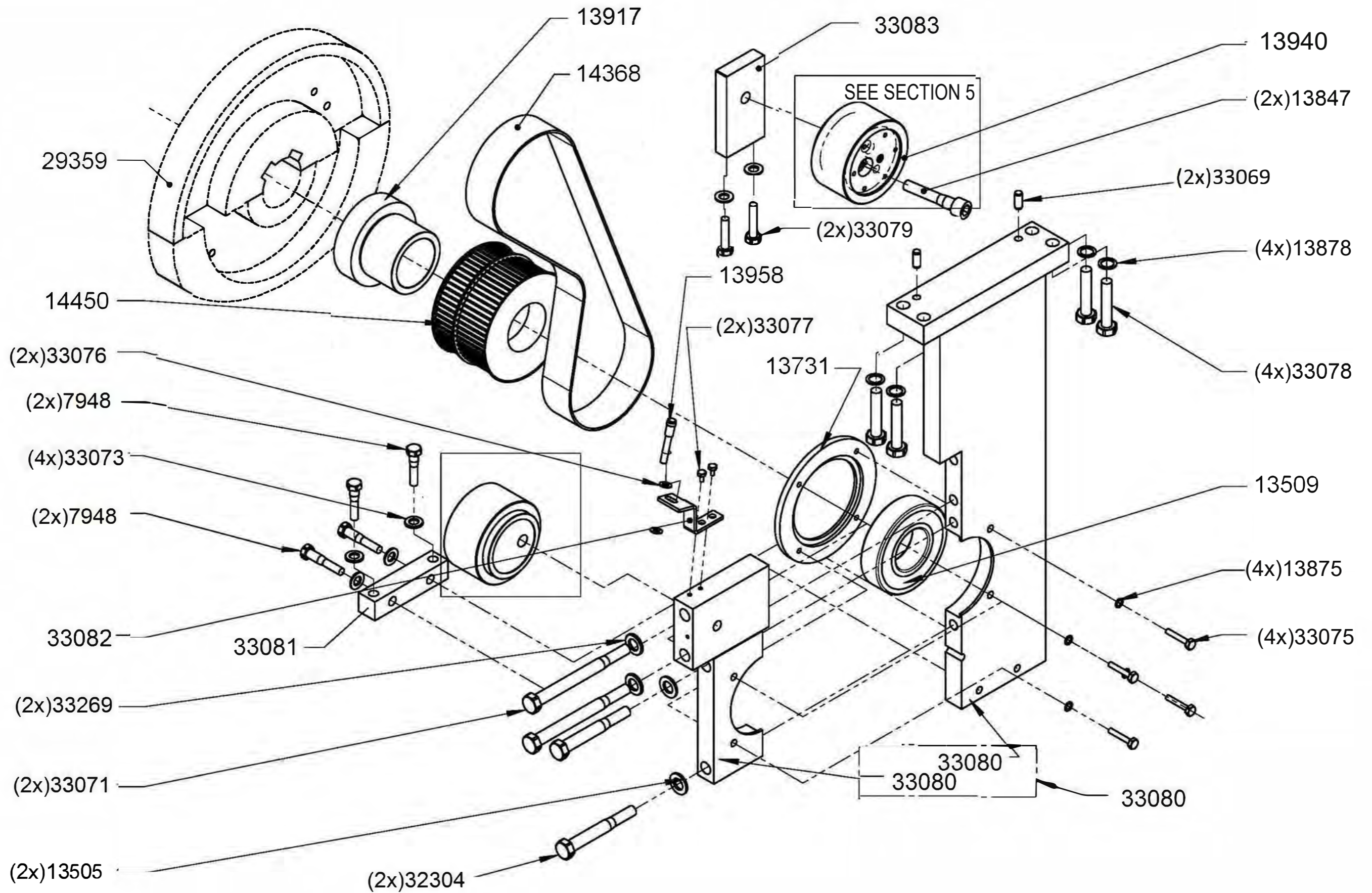
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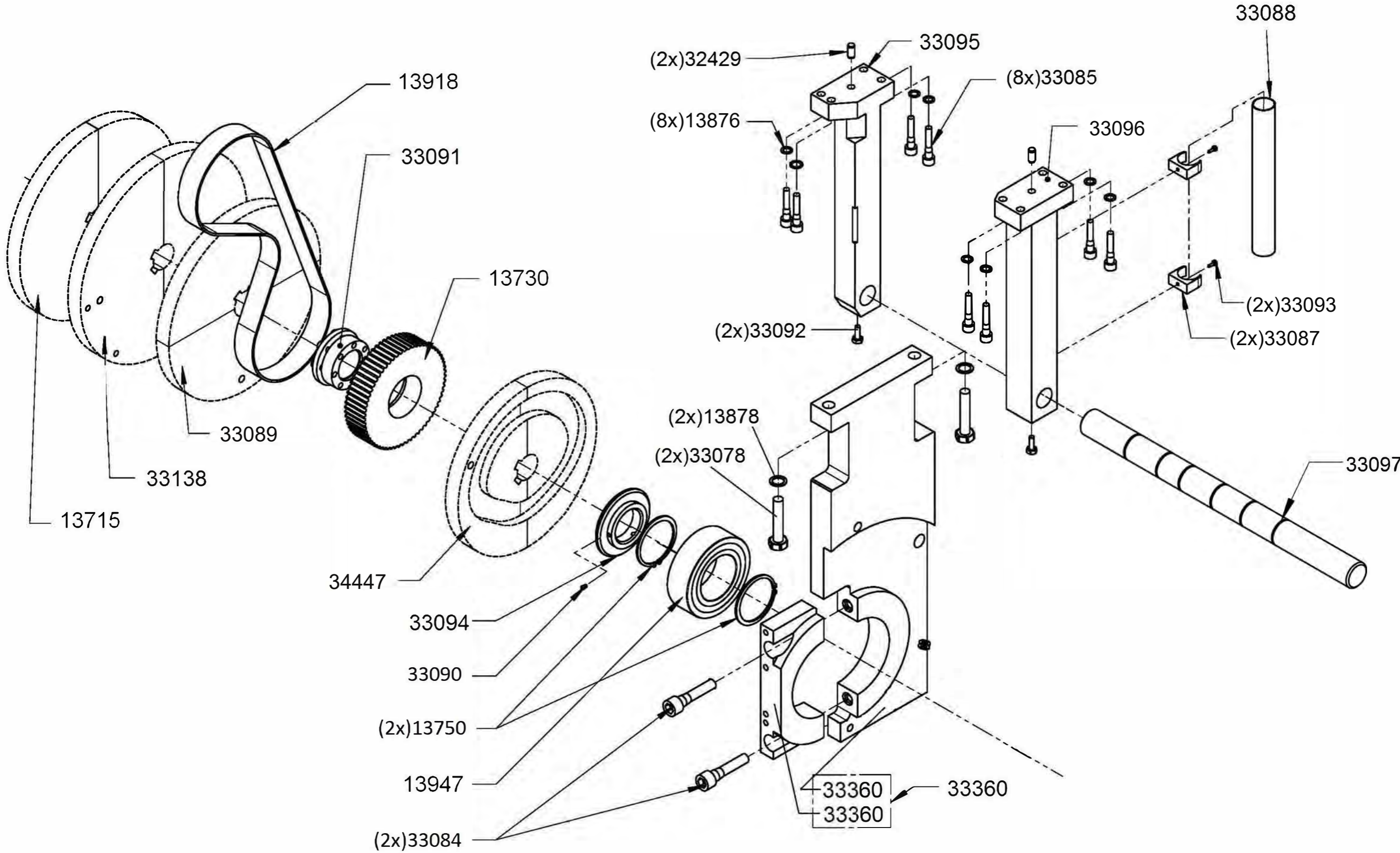
Section 2: Tamping Cam

GKF3005 - revised 3/1/2022



Section 3: Sorting Cam / Separation Cam / Closing Cam / Faulty Capsule Ejection Cam

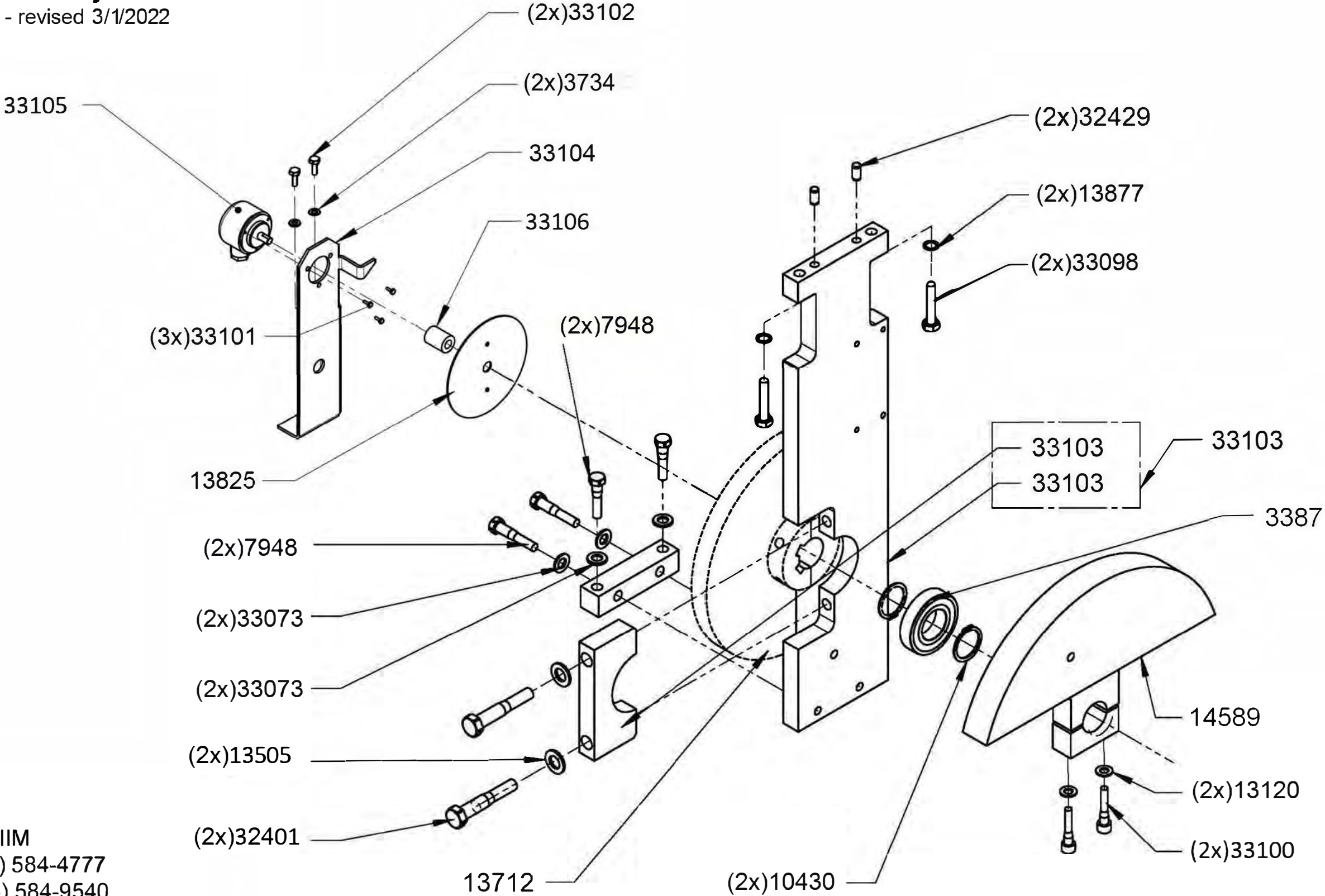
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Section 4: Ejection Cam

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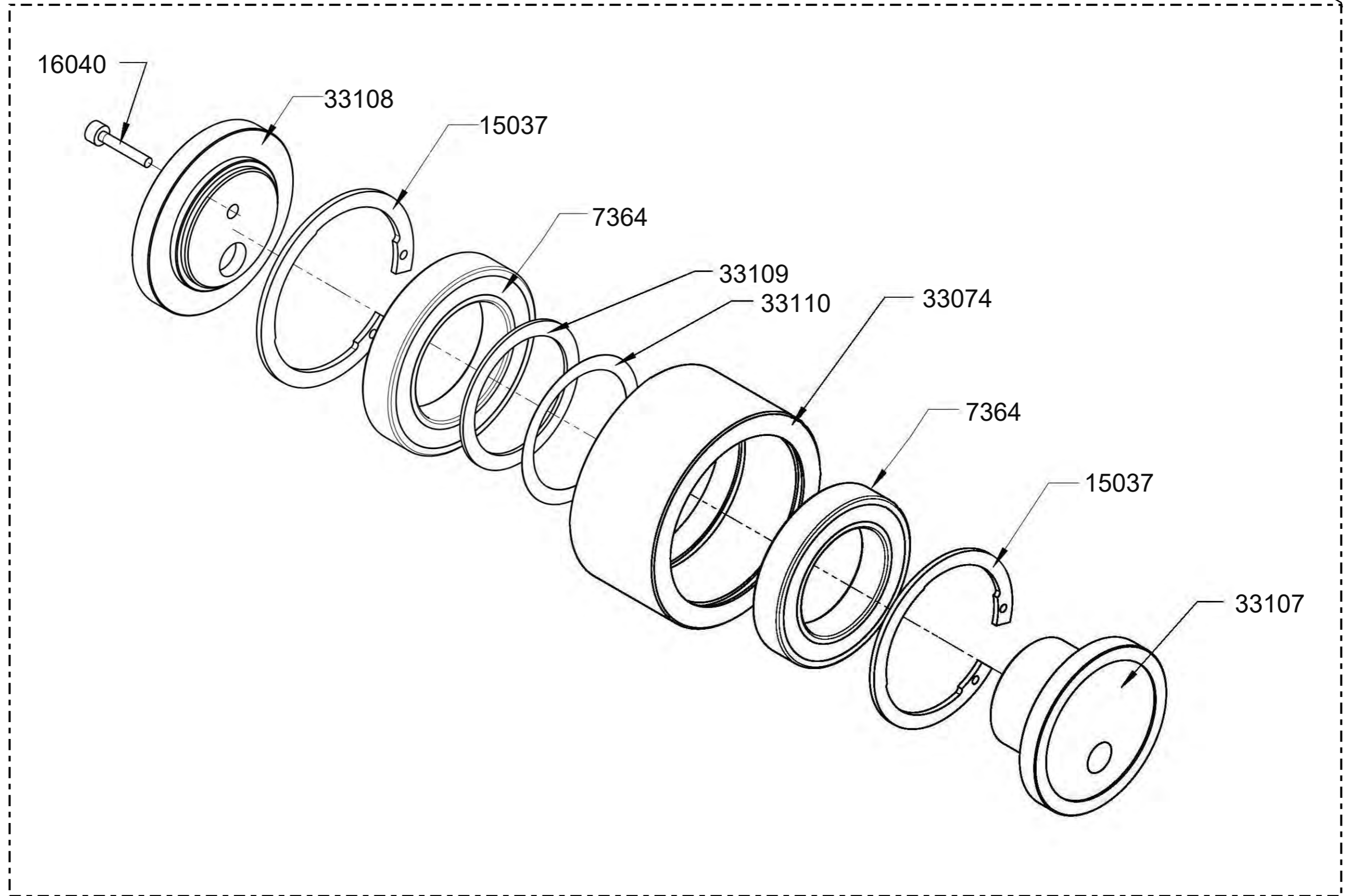


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Section 5: Belt Tensioner

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13940

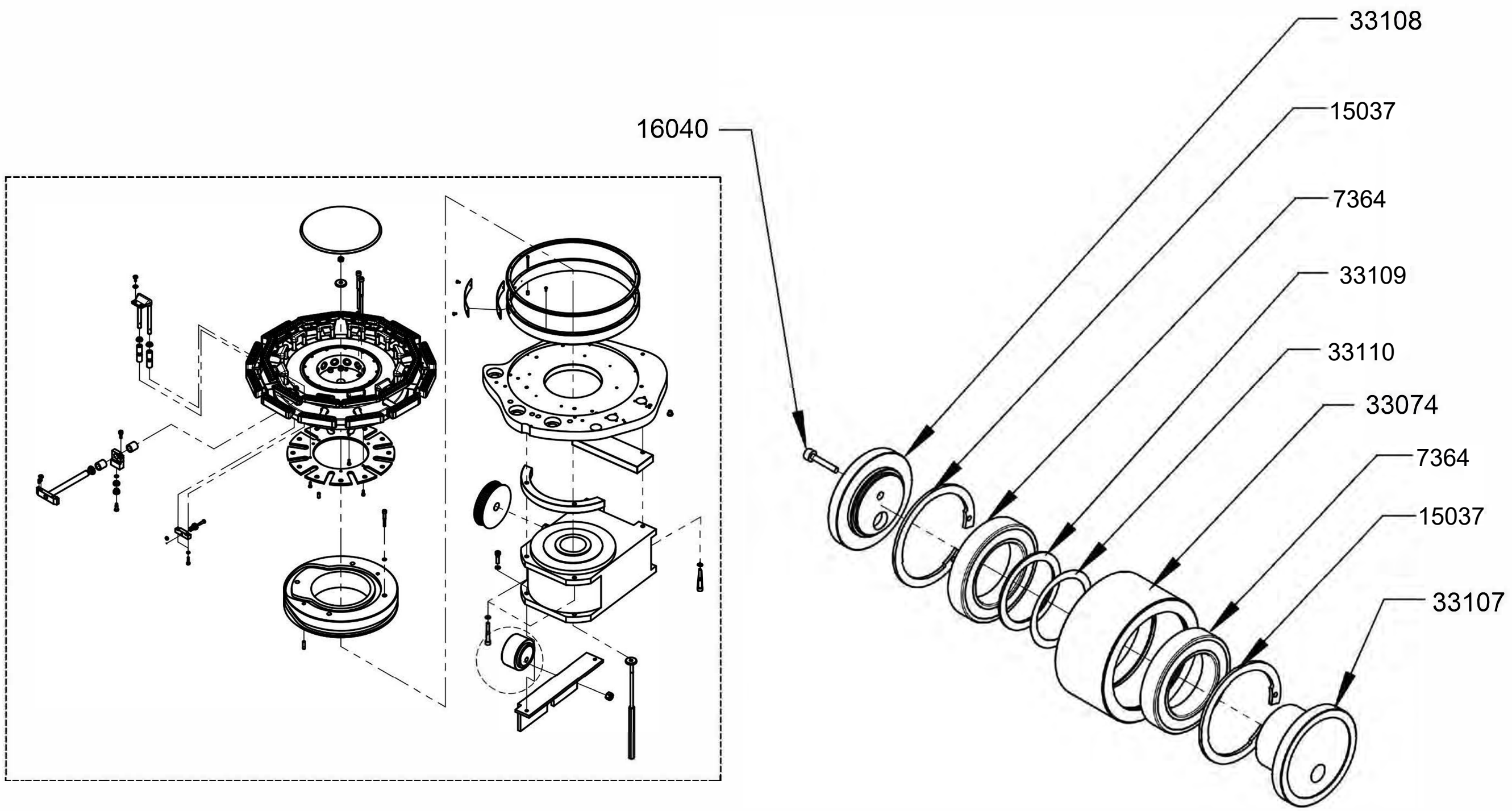


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Section 6: Belt Tensioner

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Section 7: Segment Carriers / Turret / Gearbox

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IIM Upgrade - (24x)34535

2 Pieces - (24x)32788

(24x)13675

(24x)14500

13857

(8x)13898

(8x)13876

33362

33123

33121

7959

(2x)33116

(6x)33118

(6x) 33111

(18x)13142

14452

33119

33120

33120

33120

33361

13671

(3x)33115

13485

(2x)33113

(4x)13877

(2x)33112

33114

13728

(2x)13877

(2x)33112

13780

13857

14315

33122

13847

(12x) Detail H

H

13494

(2x)13938

29589

(2x)14501

(2x)9289

13680

J

29405

(2x)13777

(2x)3379

13678

(12x) Detail J

13667

13771

13677

13795

(2x)13861

(2x)3734

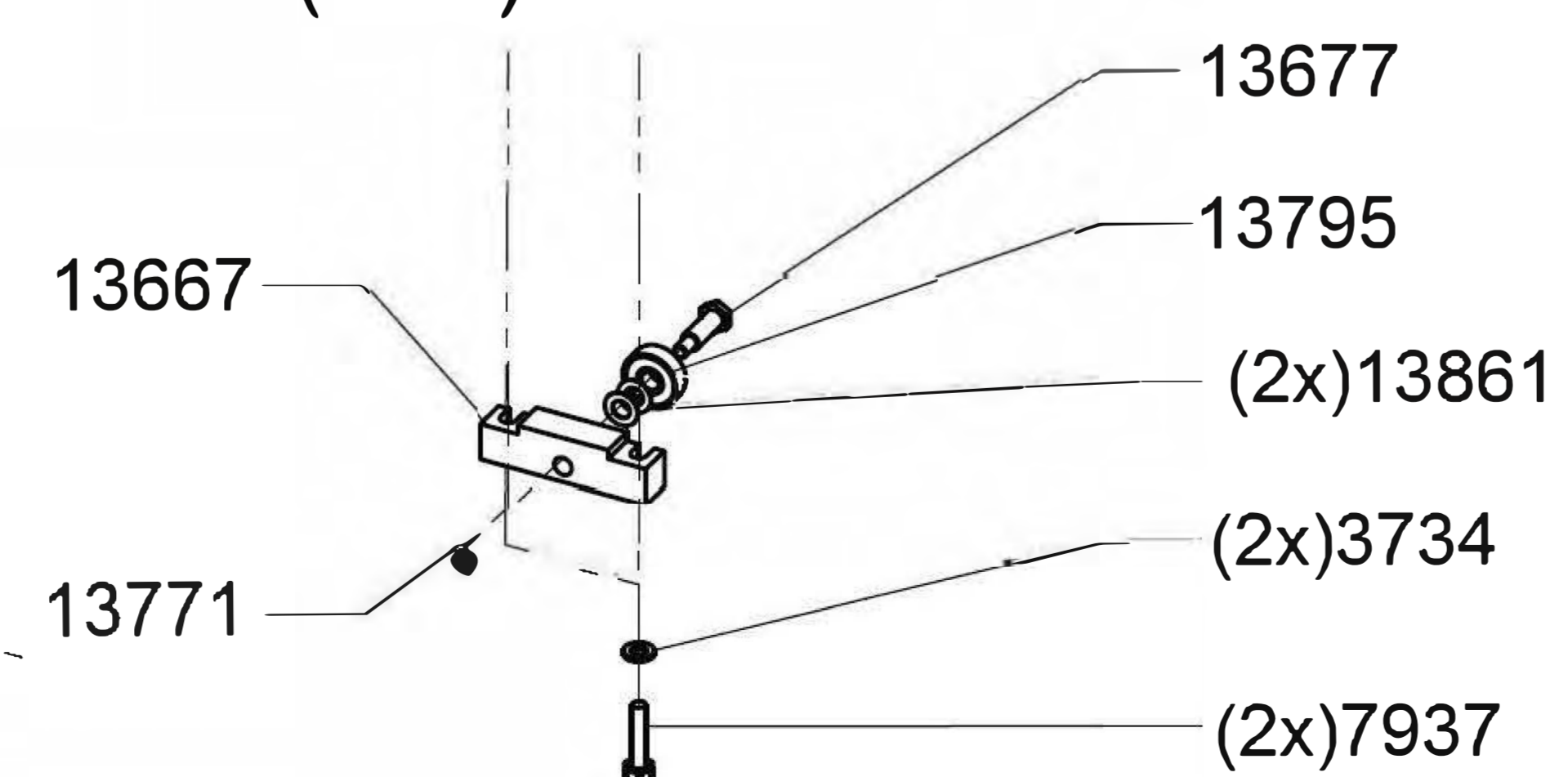
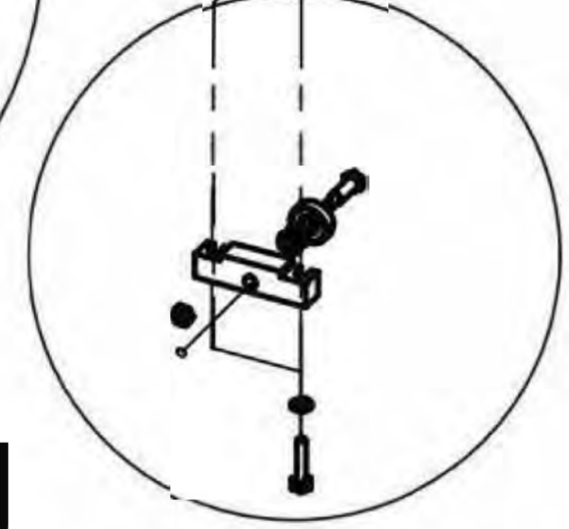
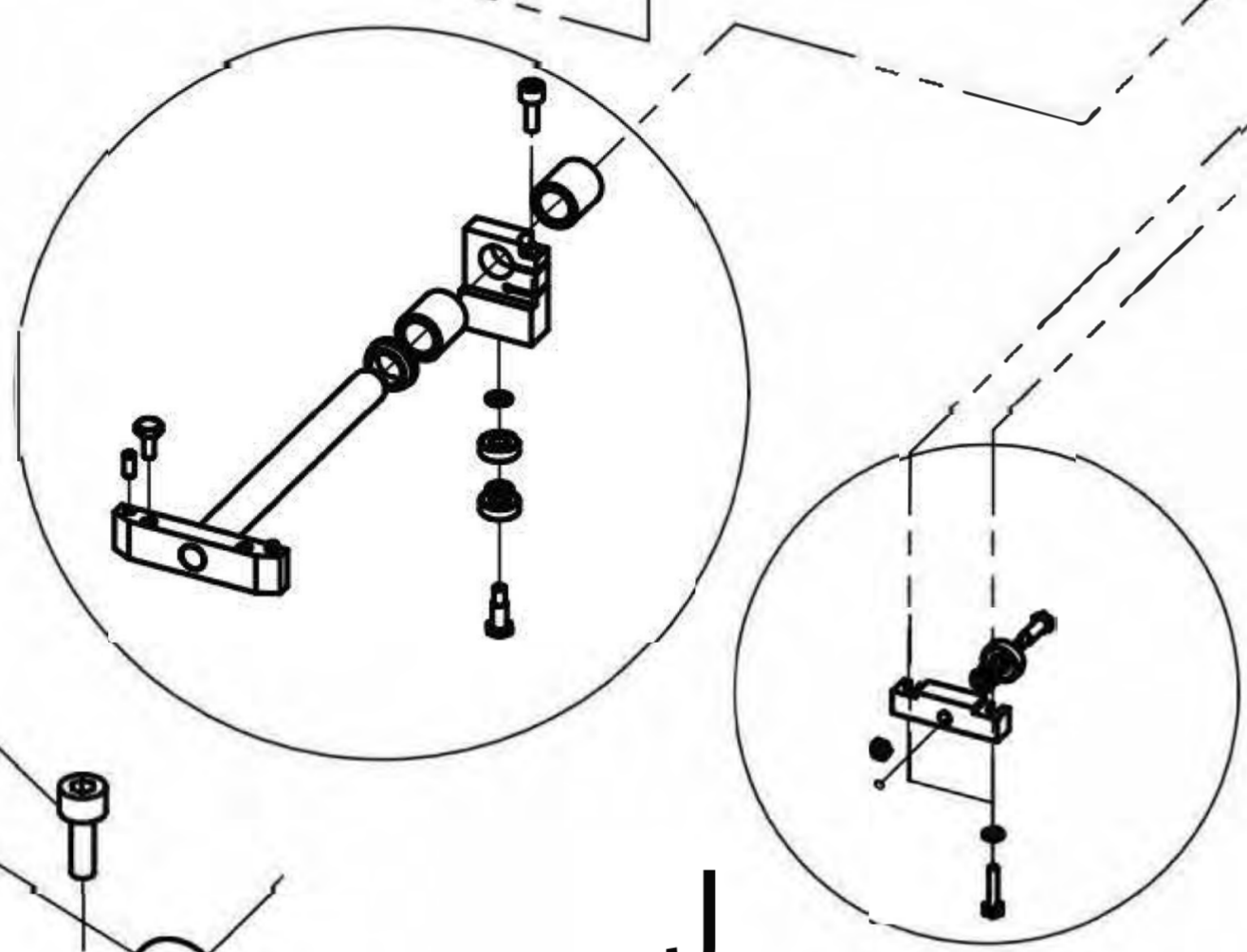
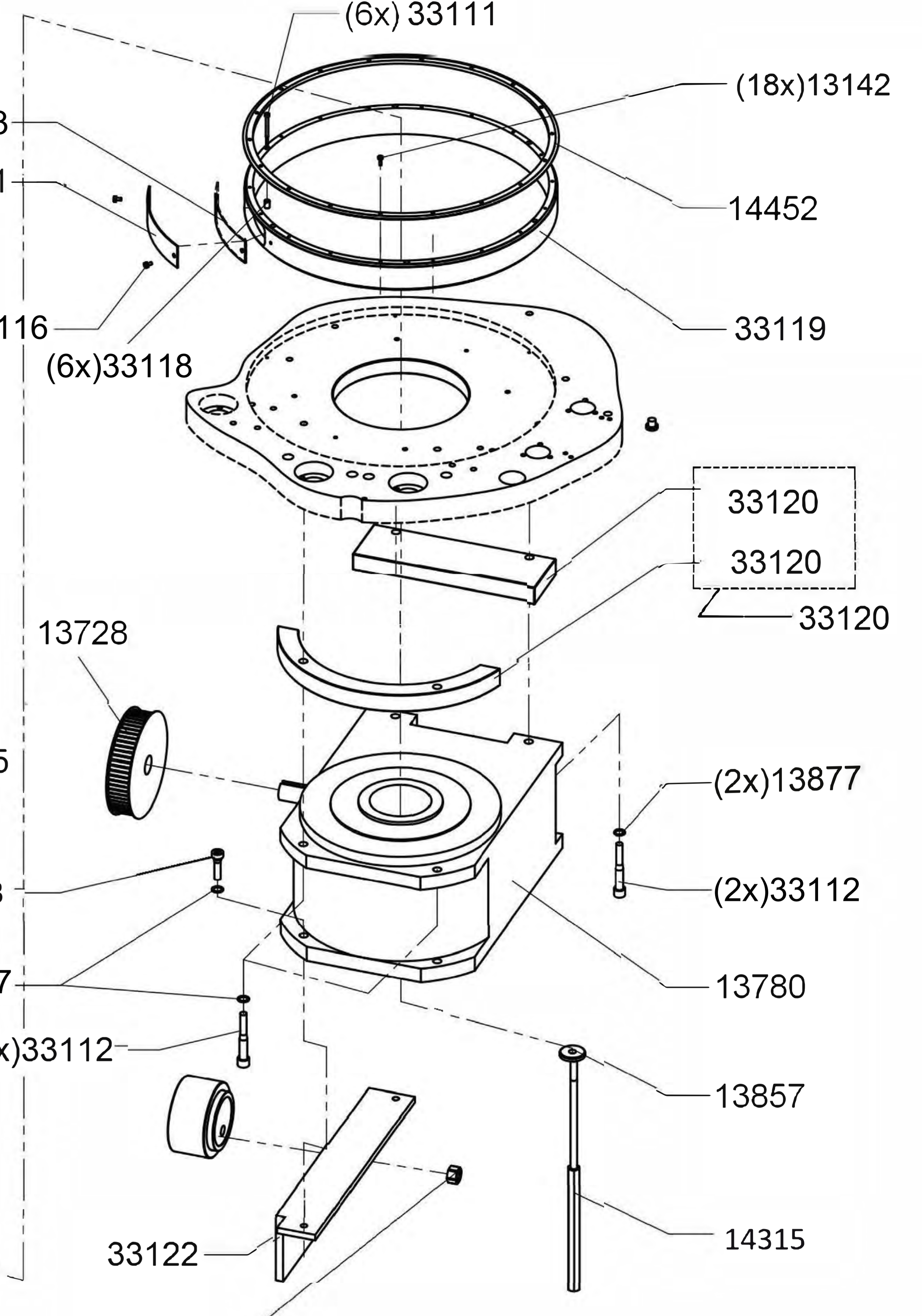
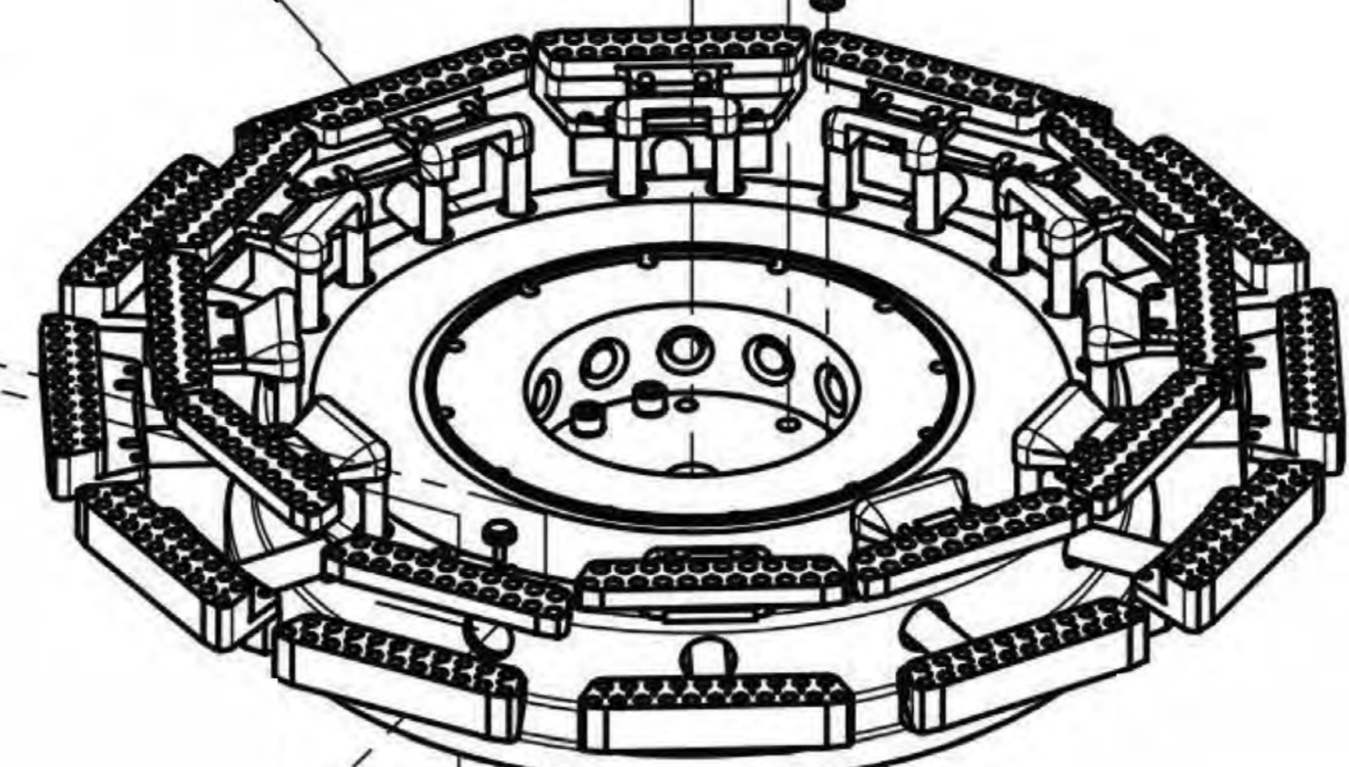
(2x)7937

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IIM Upgrade: (12x)26608

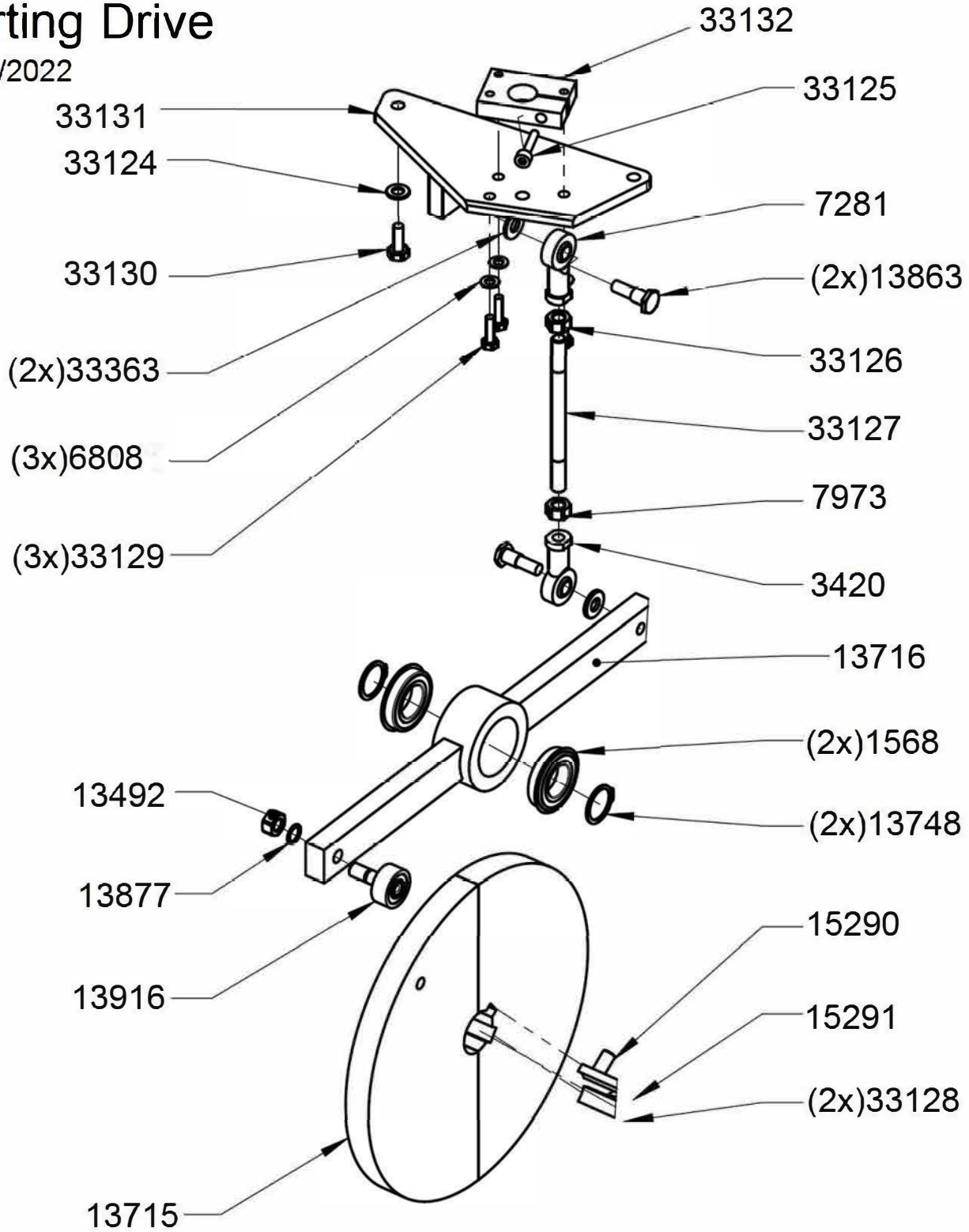
(24x)13674

(48x)13937



Section 8: Sorting Drive

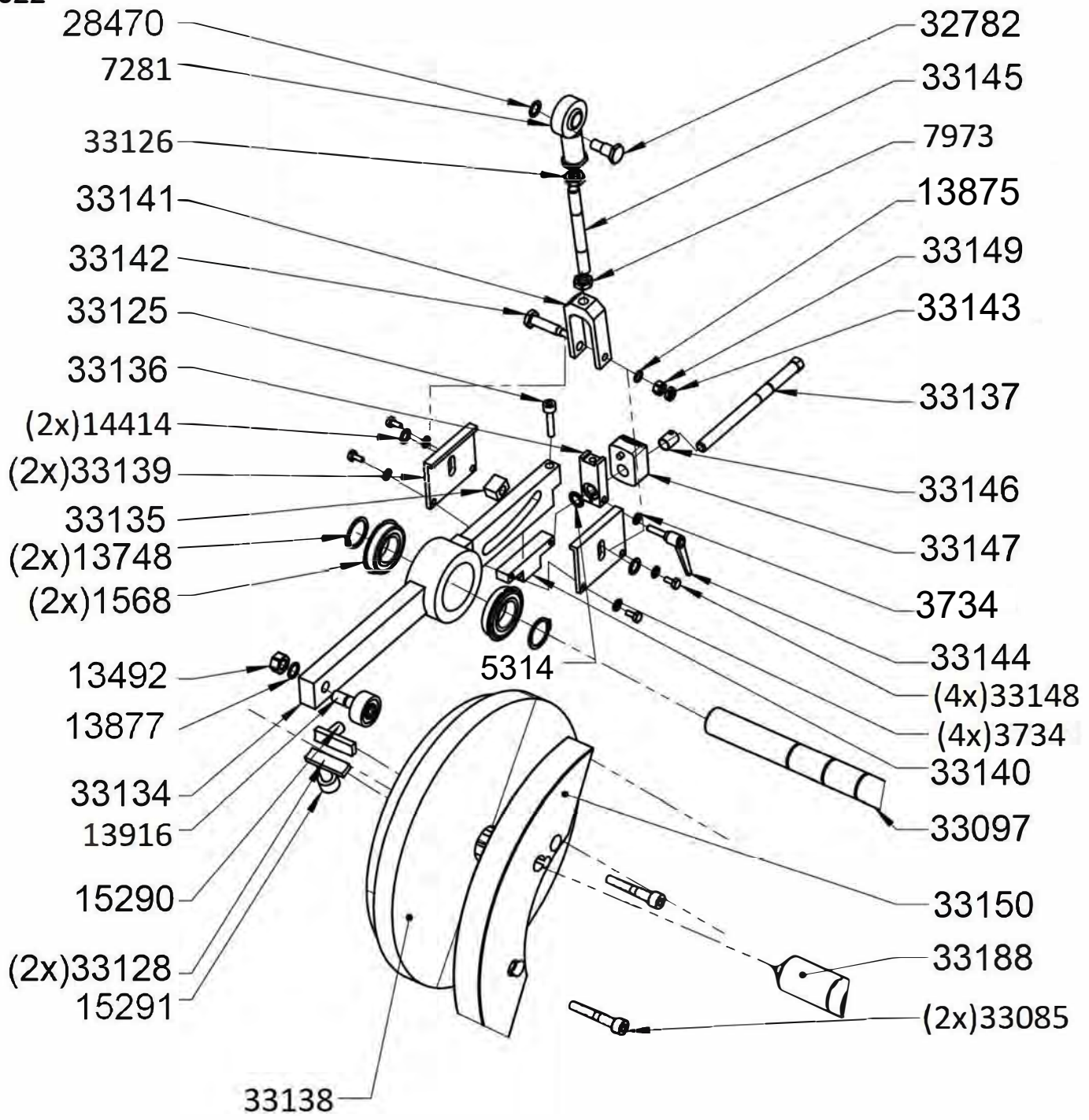
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Section 9: Separation Drive

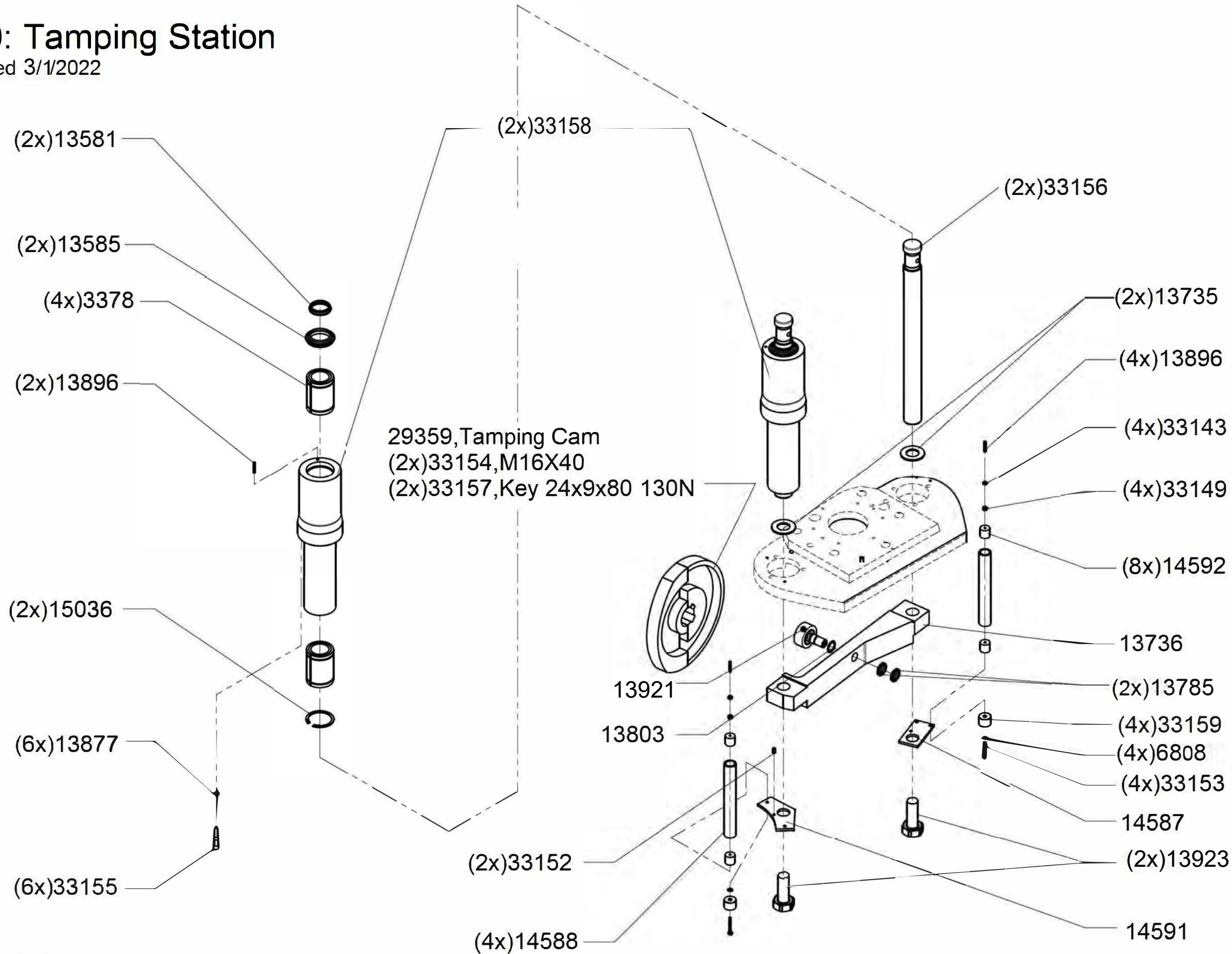
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Section 10: Tamping Station

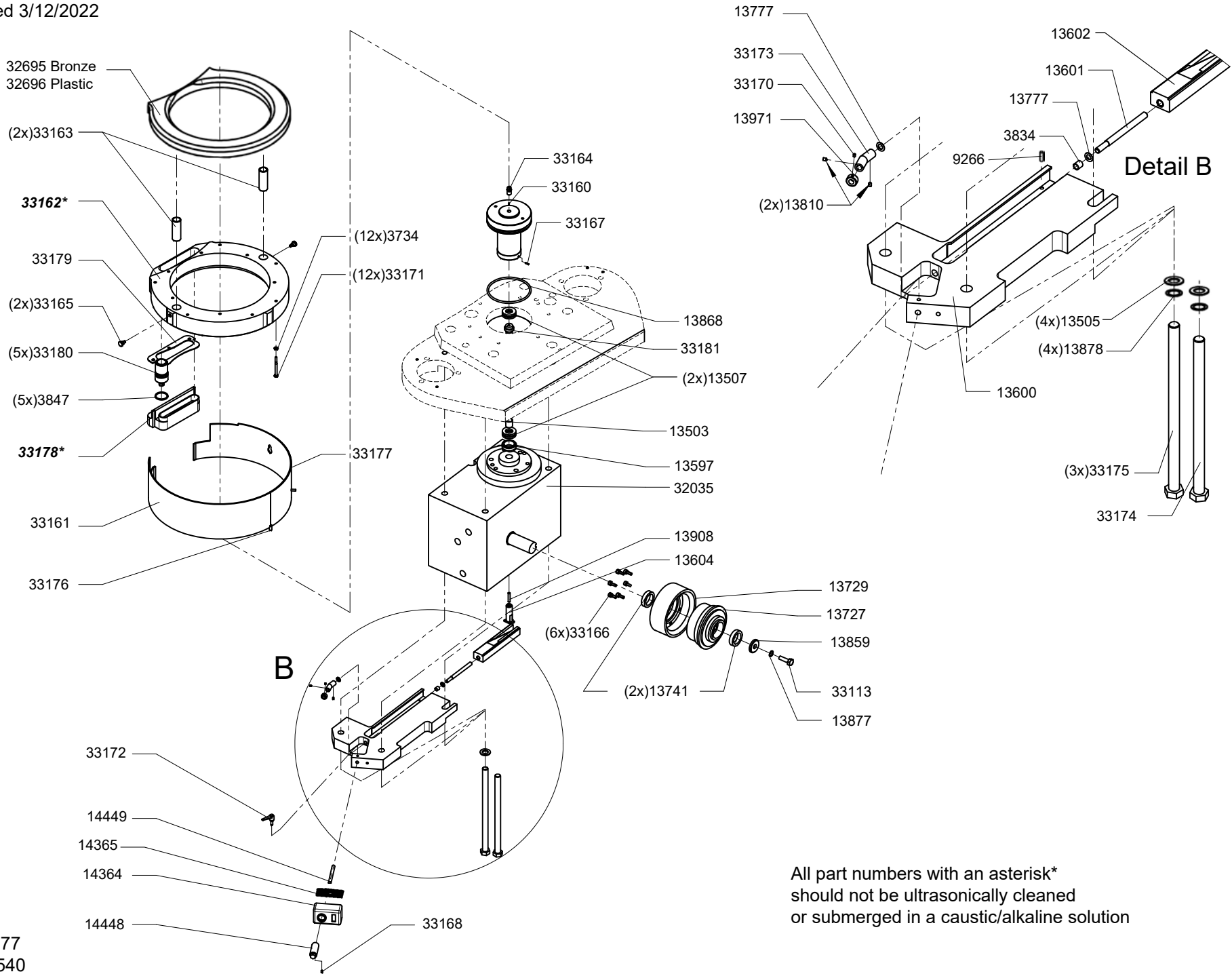
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Section 11: Dosing Station and Gearbox

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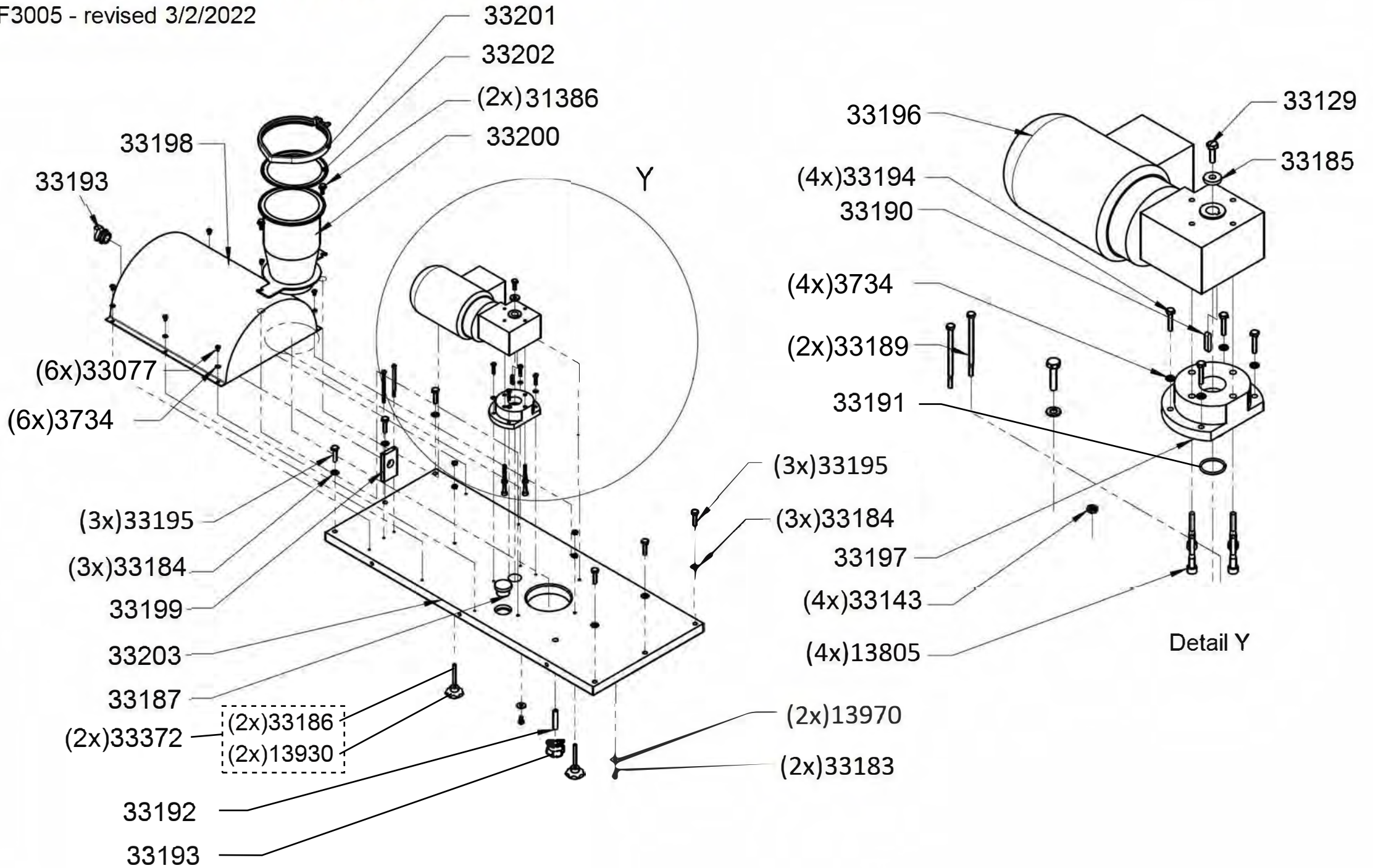


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Section 12: Powder Motor & Gearbox

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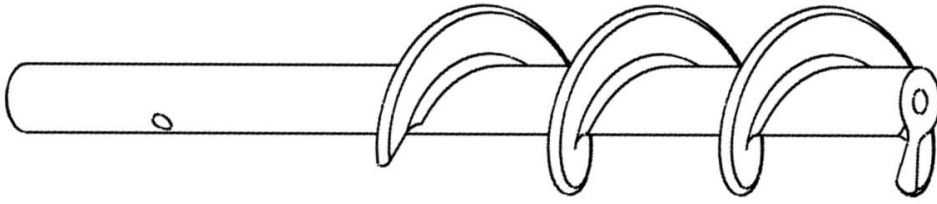
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Section 13.1: Auger Upgrades

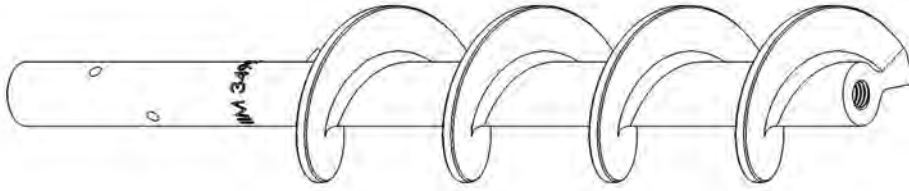
GKF3005 – revised 7/29/2022



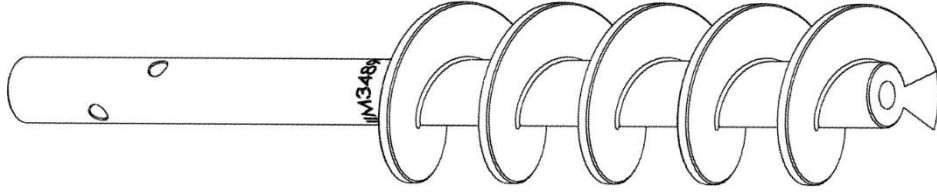
34900
¼ TWIST
152 PITCH



34996
3 TWIST
61.25 PITCH



34997
4 TWIST
46 PITCH

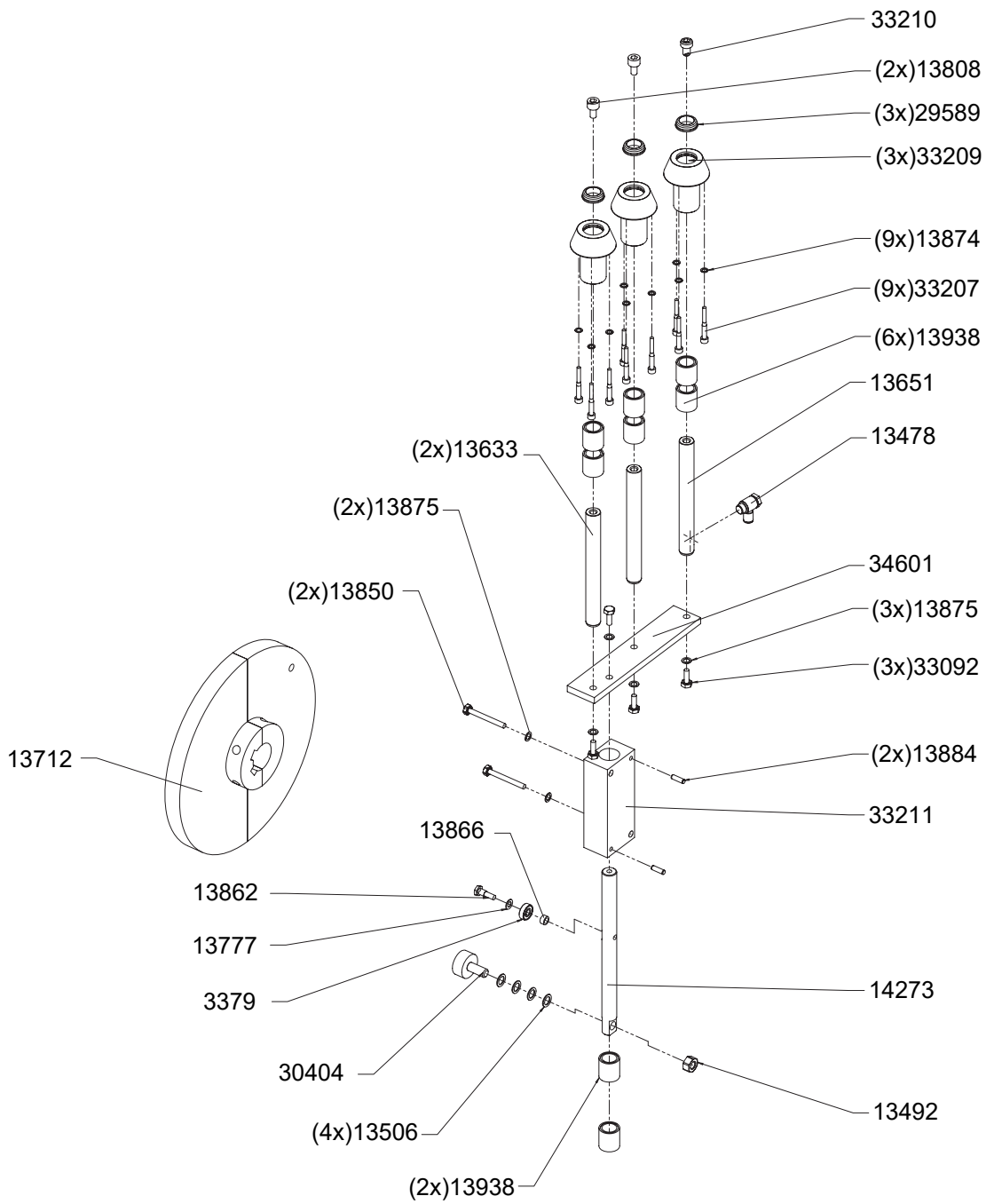


34899
5 TWIST
37 PITCH

Section 14: Ejection Drive - New Version - 3 Shaft

New Version > 2017

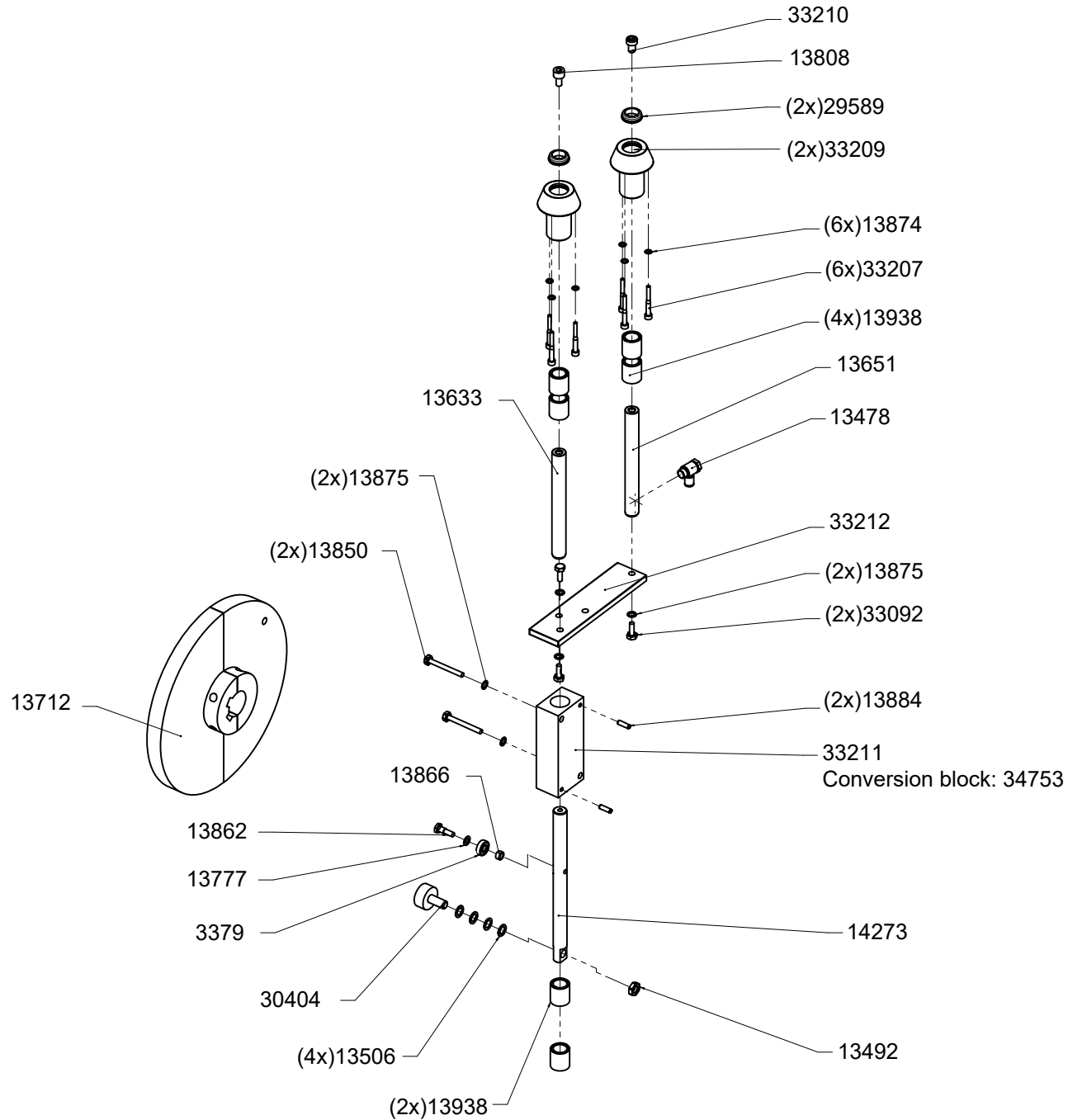
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Section 14.1: Ejection Drive - Old Version - 2 Shaft

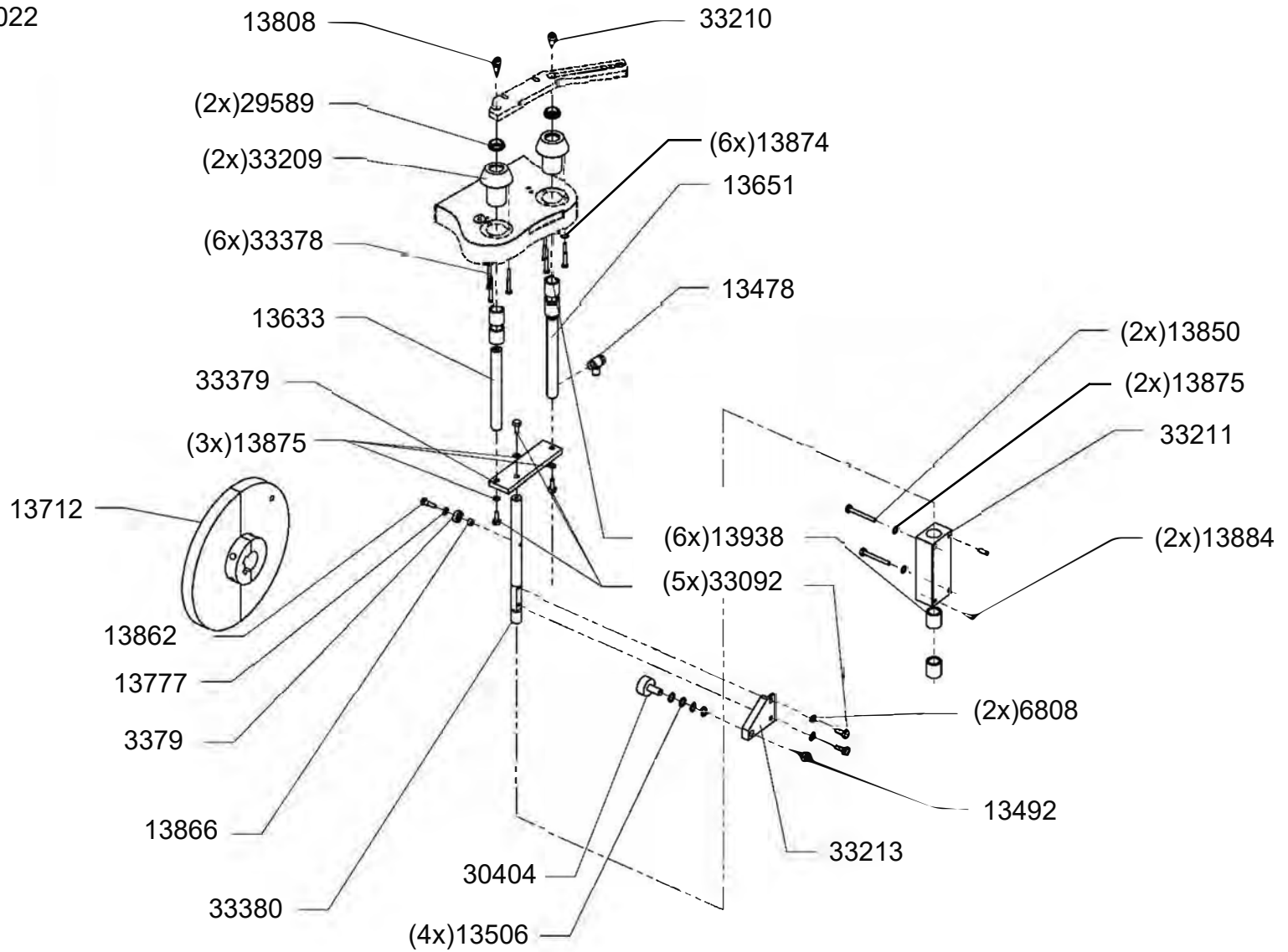
Old Version 2014-2017
GKF3005 - revised 3/25/2022



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Section 14.2: Ejection Drive - Old Version - 2 Shaft - Cantilever Cam Follower

Old Version < 2014
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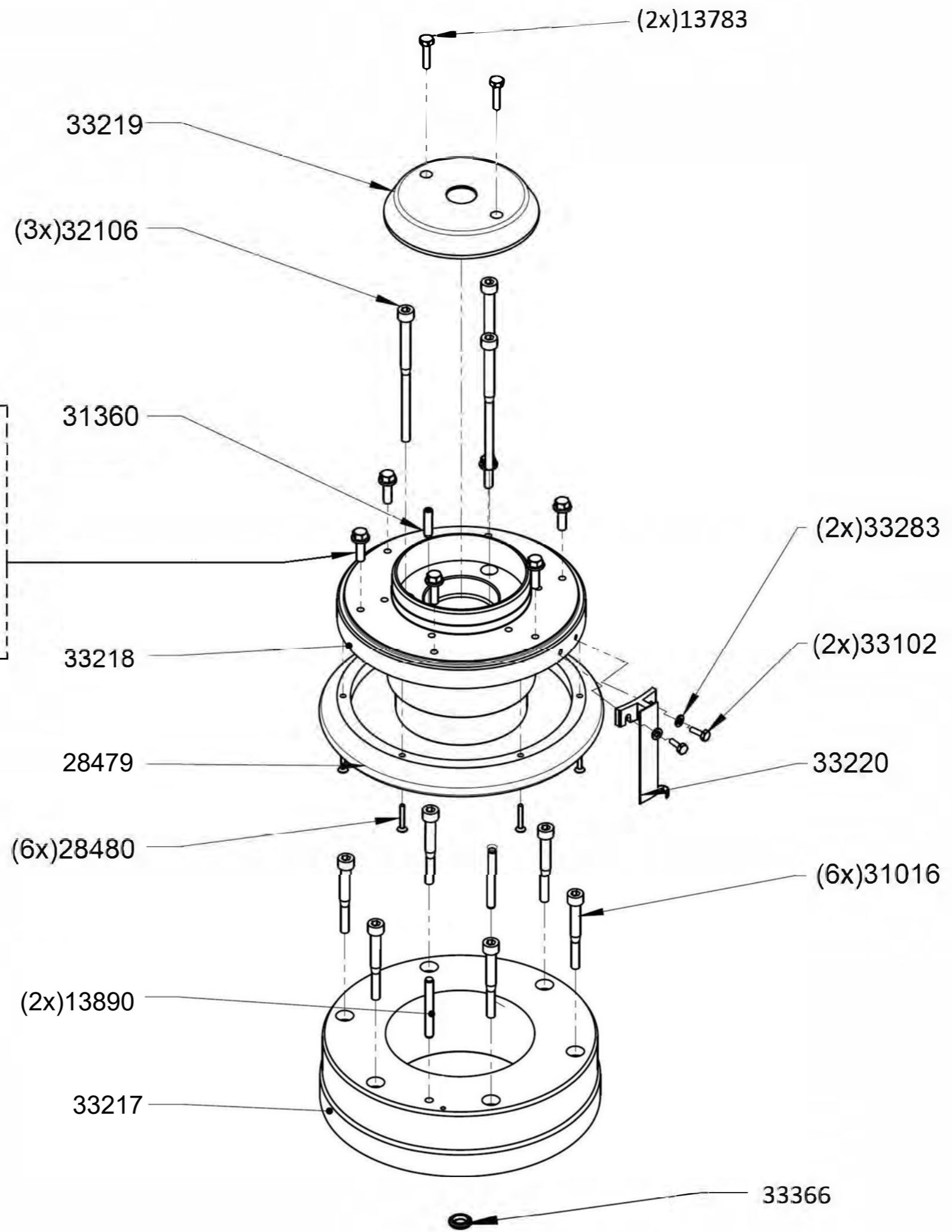
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Section 15: Dosing Base with Disc

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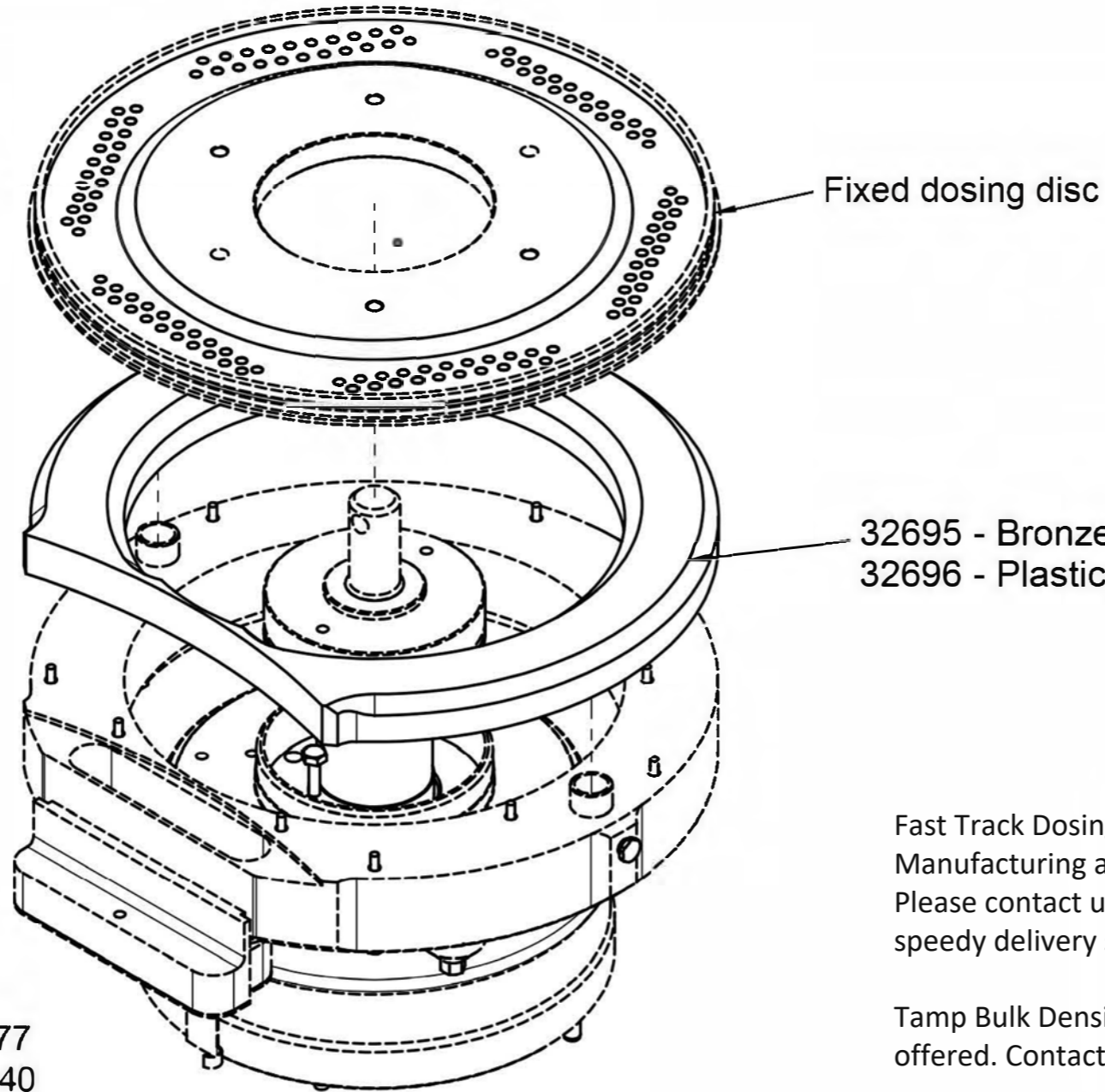
IIM#	Bolt Length
(6x)31280	26mm
(6x)32804	30mm
(6x)32041	31mm
(6x)13819	35mm
(6x)31436	45mm



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Section 16: Powder Tamping Ring / Dosing Disc

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<u>IIM#</u>	<u>Description</u>
34016	Fixed Dosing Disc Size 000
34017	Fixed Dosing Disc Size 00
34018	Fixed Dosing Disc Size 0
34019	Fixed Dosing Disc Size 1
34020	Fixed Dosing Disc Size 2
34021	Fixed Dosing Disc Size 3
34022	Fixed Dosing Disc Size 4
contact us	Fixed Dosing Disc Size 5

Dosing Disc Storage Box

Fixed: IIM# 32165

Adjustable: IIM# 31281

Dosing Disc Bolts

13981 - M8x26

13819 - M8x36

Fast Track Dosing Disc
Manufacturing available.
Please contact us for a
speedy delivery service.

Tamp Bulk Density Testing
offered. Contact us.

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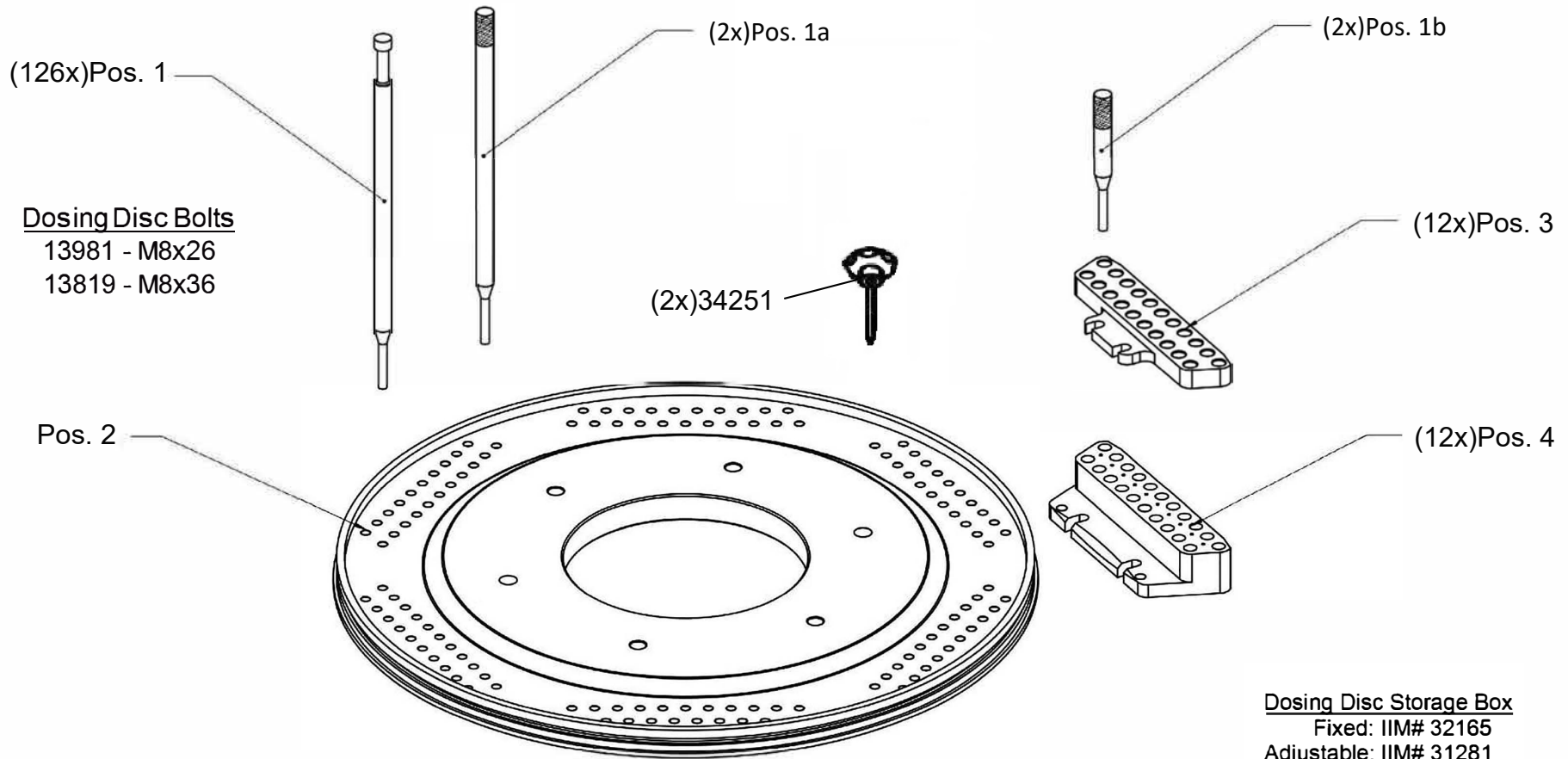
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Section 17: Size Change Parts 21CT

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Note: Fast Track Dosing Disc Manufacturing available.
Please contact us for speedy delivery service.



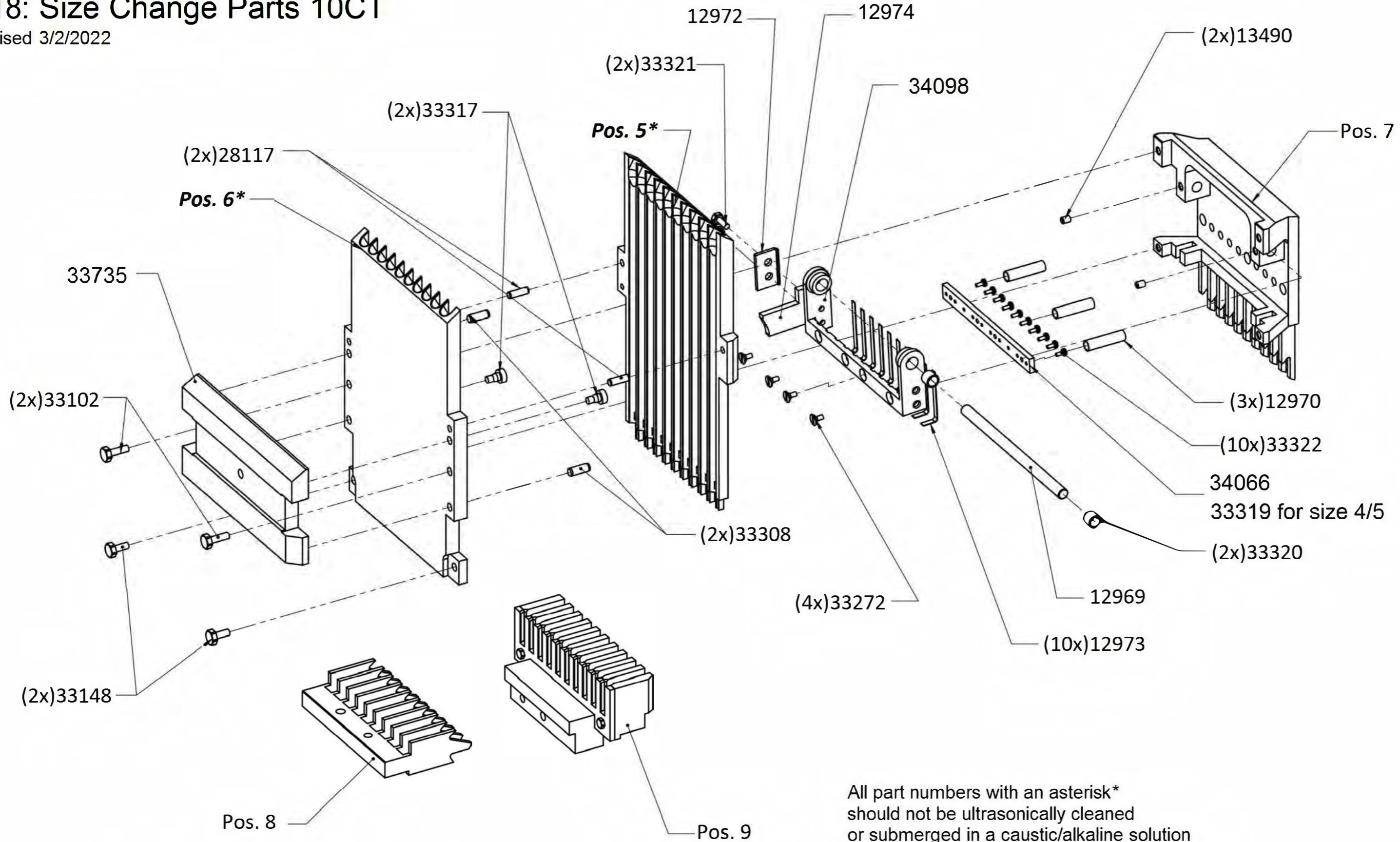
MIRRORED TAMPING PINS AVAILABLE

	<u>Description</u>	<u>Capsule Size</u>						
		000	00	0	1	2	3	4
Pos. 1	Tamping Pin	13065	13066	12953	13062	13067	13068	13069
Pos. 1a	Dosing Align Pin	7289	3539	7291	4925	5188	5189	7293
Pos. 1b	Segment Align Pin	13360	4923	8185	4924	5190	5191	13361
Pos. 2	Fix Dosing Disc	34016	34017	34018	34019	34020	34021	34022
Pos. 3	Upper Segment	33998	33999	34000	34001	34002	34003	34004
Pos. 4	Lower Segment	34005	34006	34007	34008	34009	34010	34011

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Section 18: Size Change Parts 10CT

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All part numbers with an asterisk* should not be ultrasonically cleaned or submerged in a caustic/alkaline solution

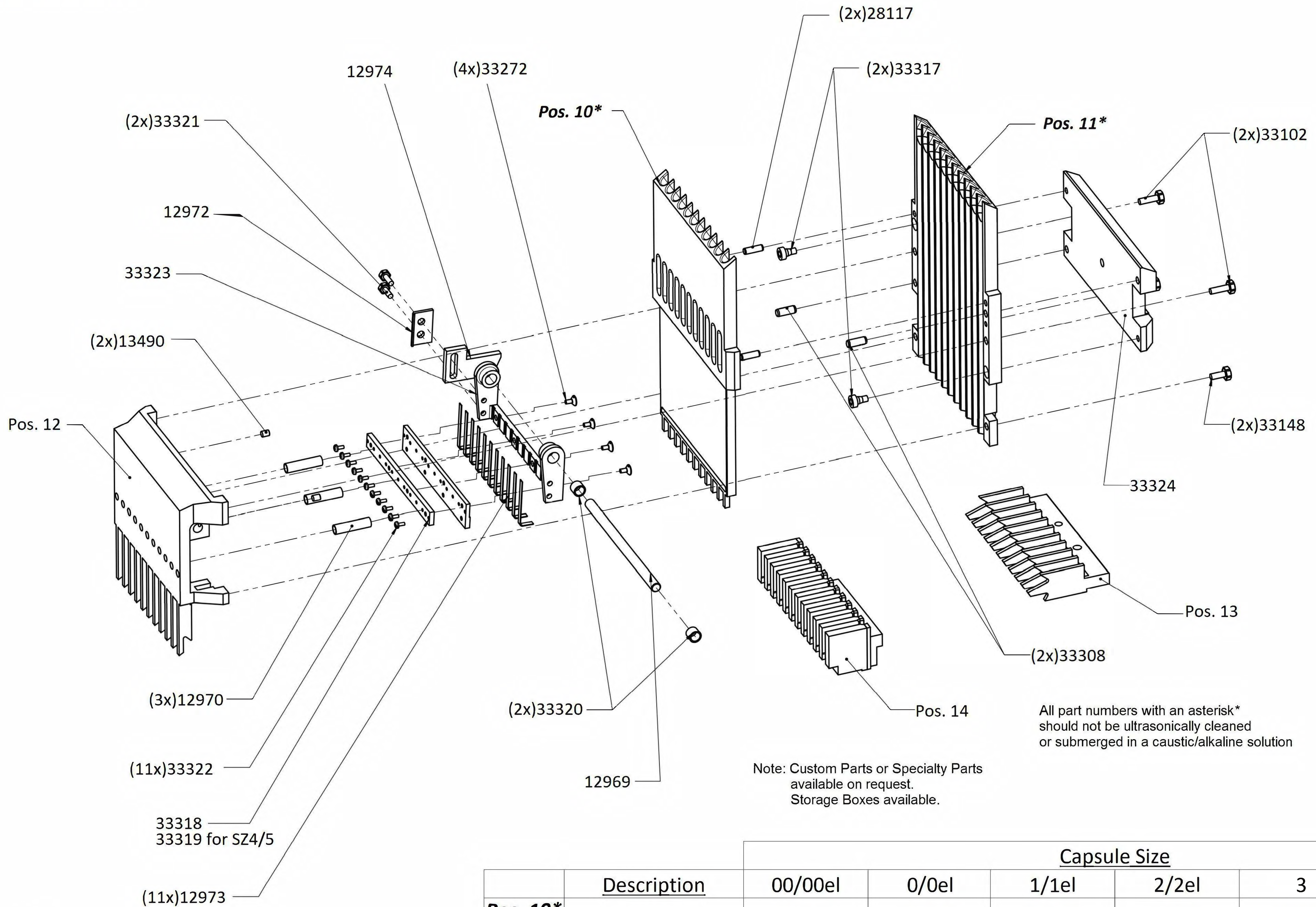
Note: Custom Parts or Specialty Parts available on request. Storage Boxes available.

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		Capsule Size						
	Description	000/000eI	00/00eI	0/0eI	1/1eI	2/2eI	3	4/4eI
Pos. 5*	Magazine	34044	34045	34046	34051	34052	34053	34054
Pos. 6*								
Pos. 7	Vertical Fingers	34038	34037	34039	34040	34041	34042	34043
Pos. 8	Orientation Fingers	34023	34025	34024	34026	34027	34028	34029
Pos. 9	Sorting Block	34030	34031	34032	34033	34034	34035	34036

Section 19: Size Change Parts 11CT

GKF3005 - revised 3/2/2022



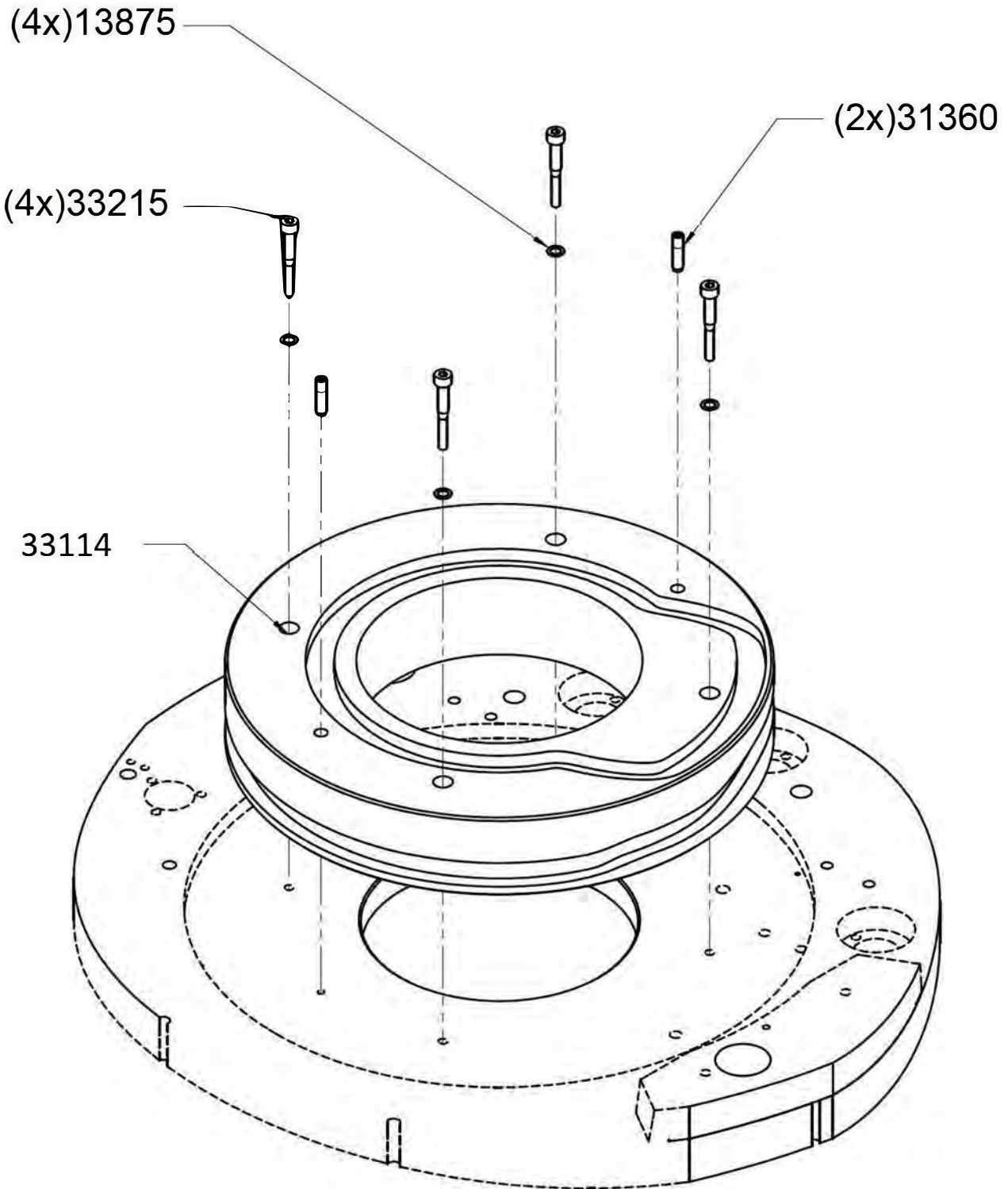
All part numbers with an asterisk* should not be ultrasonically cleaned or submerged in a caustic/alkaline solution

Note: Custom Parts or Specialty Parts available on request. Storage Boxes available.

		Capsule Size					
	Description	00/00el	0/0el	1/1el	2/2el	3	4/4el
Pos. 10*	Magazine	33042	33041	33040	33039	33038	33037
Pos. 11*							
Pos. 12	Vertical Fingers	33043	33044	33045	33046	33047	33048
Pos. 13	Orientation Fingers	33049	33050	33051	33052	33053	33054
Pos. 14	Sorting Block	33055	33056	33057	33058	33059	33060

Section 20: Segment Cam

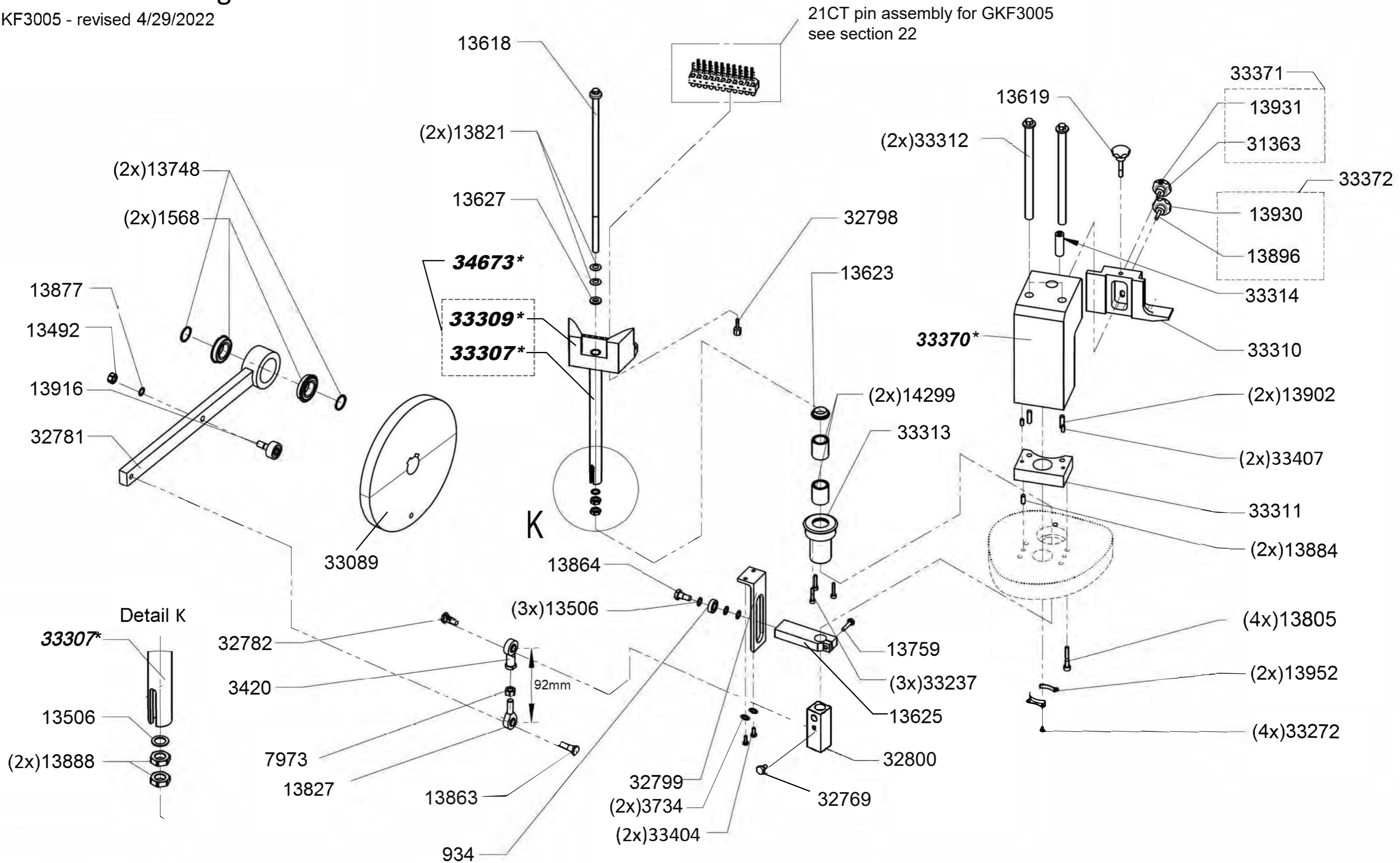
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Section 21: Closing Station - Position 7

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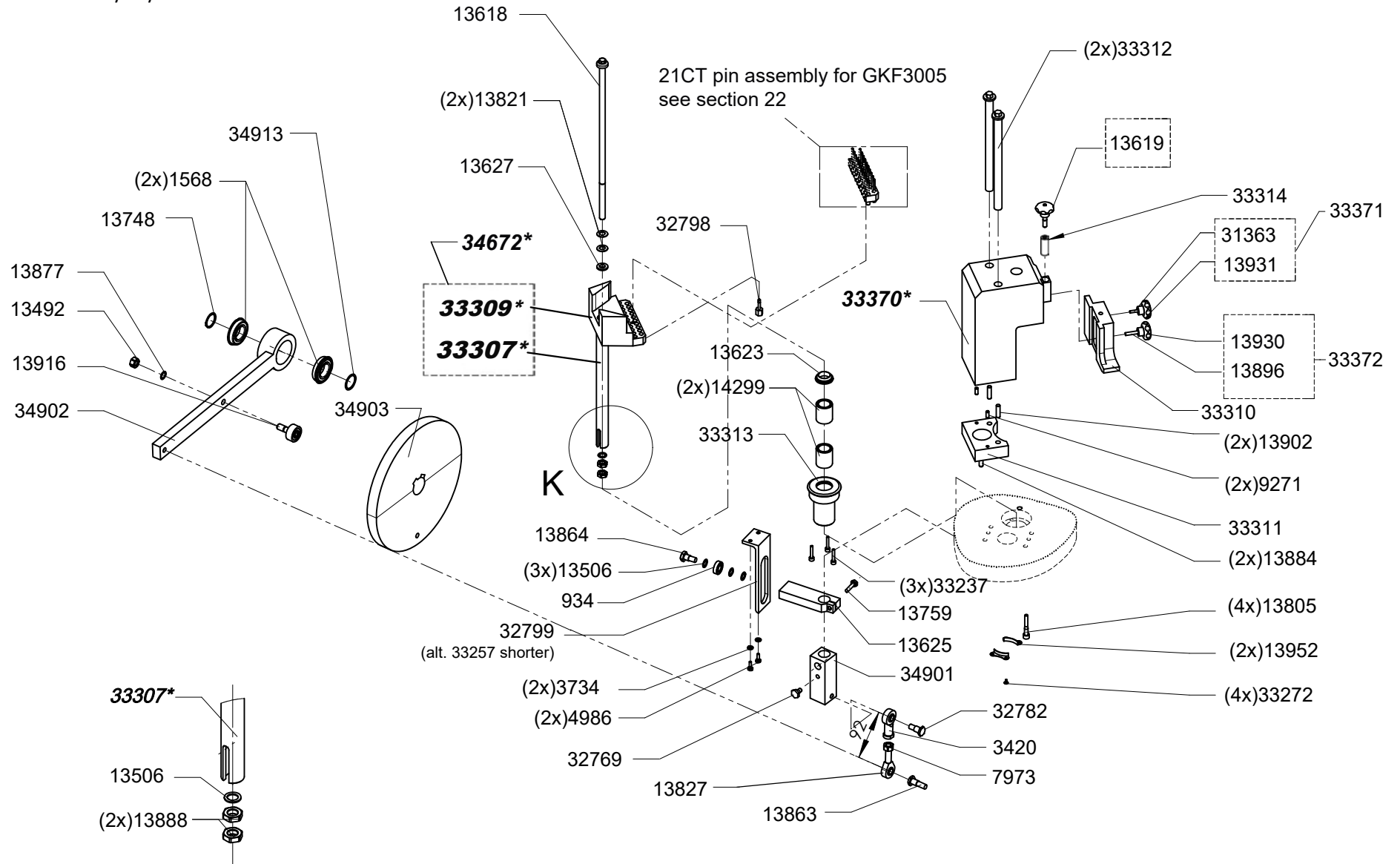
Detail K

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Section 21.1: Closing Station - Position 9

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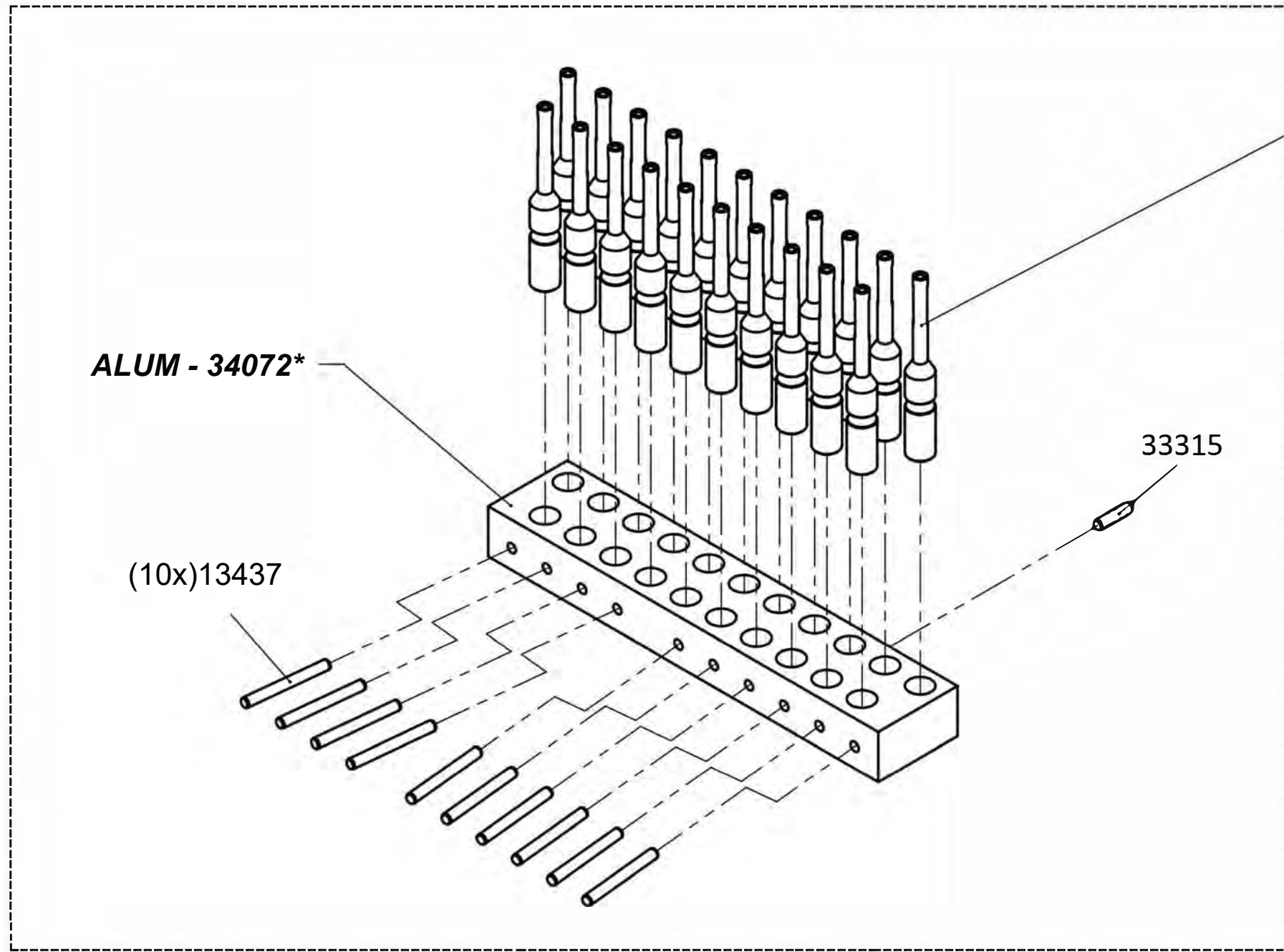


Detail K

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Section 22: Closing Pins

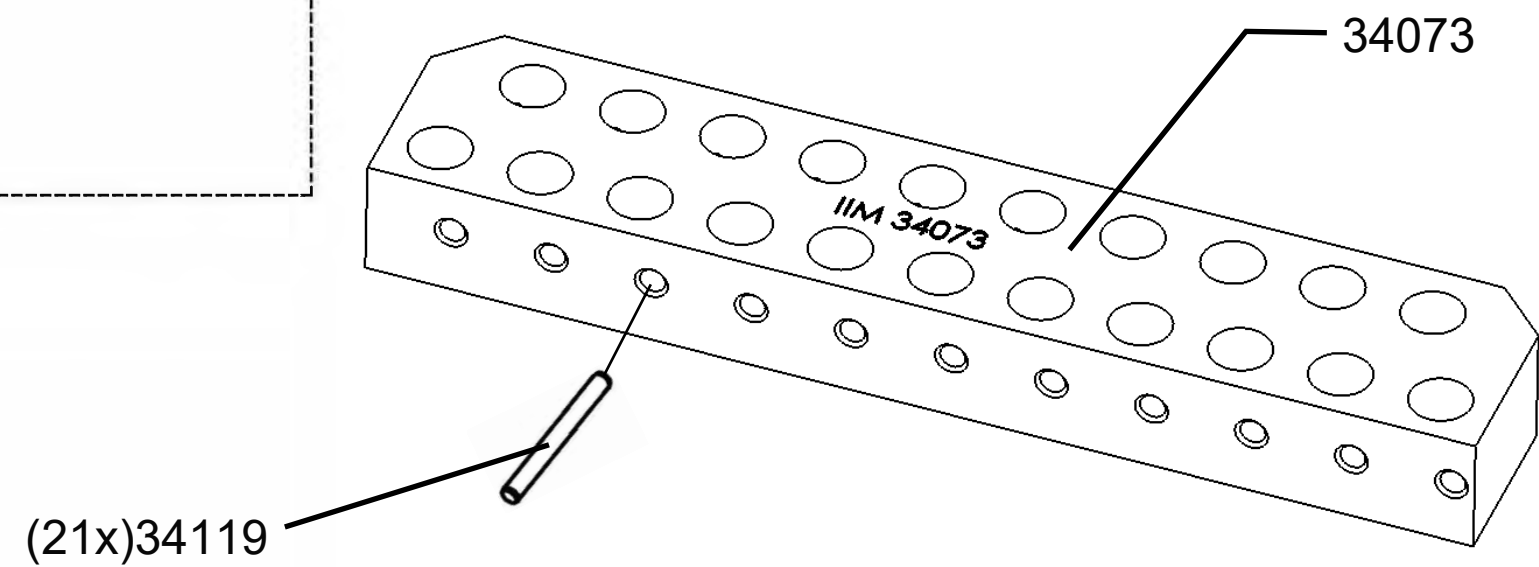
GKF3005 - revised 3/2/2022



Lower Closing Pins

Capsule Size	IIM# Material: Stainless Steel	IIM# Material: Aluminum	IIM# Material: Stainless Steel
000	ON REQUEST	ON REQUEST	29580
00	16228	28121	
0			16230
1			
2			
3	16232	32635	33316
4			
5	ON REQUEST	ON REQUEST	

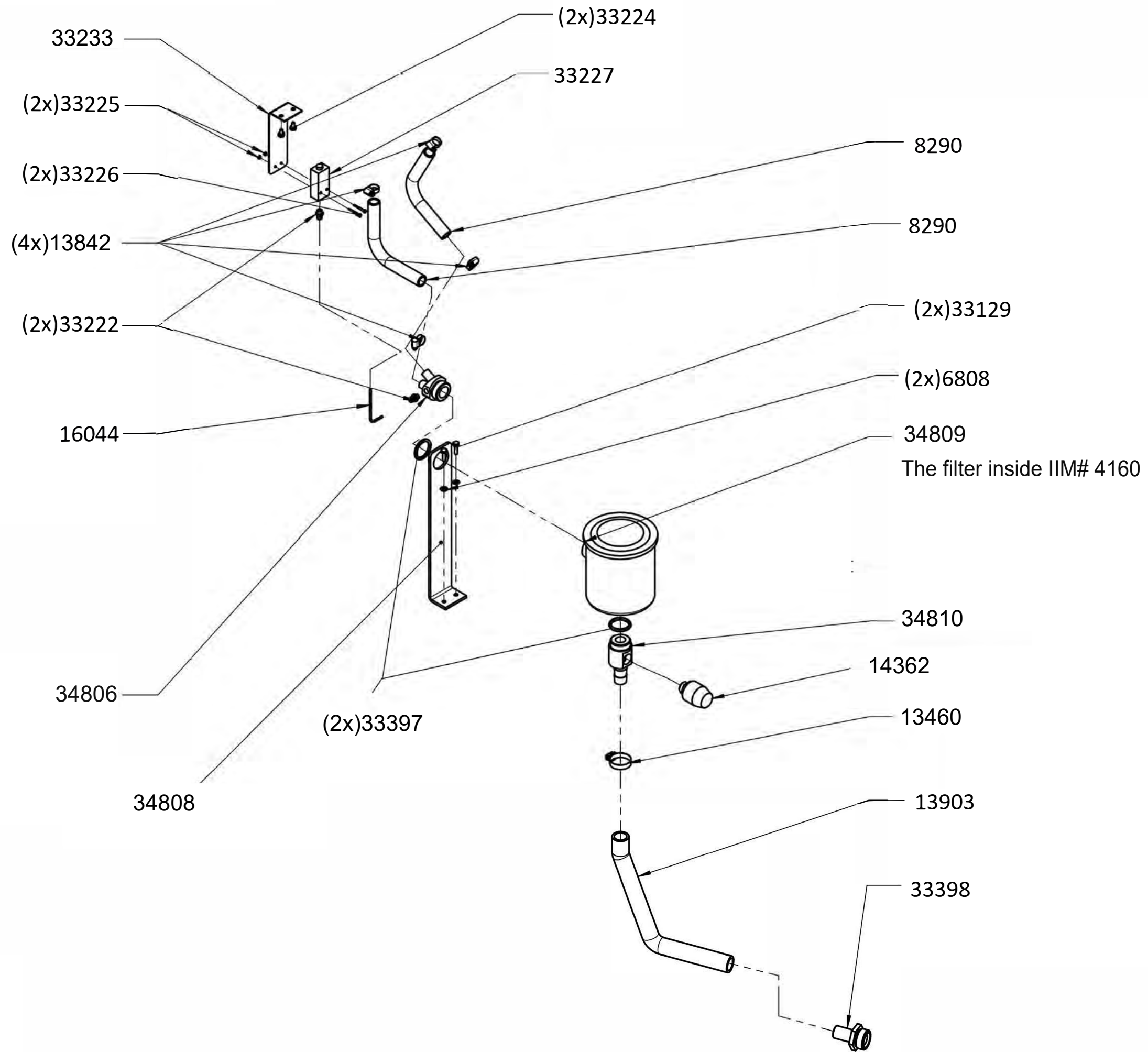
IIM SST Upgrade



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Section 23: Vacuum Station

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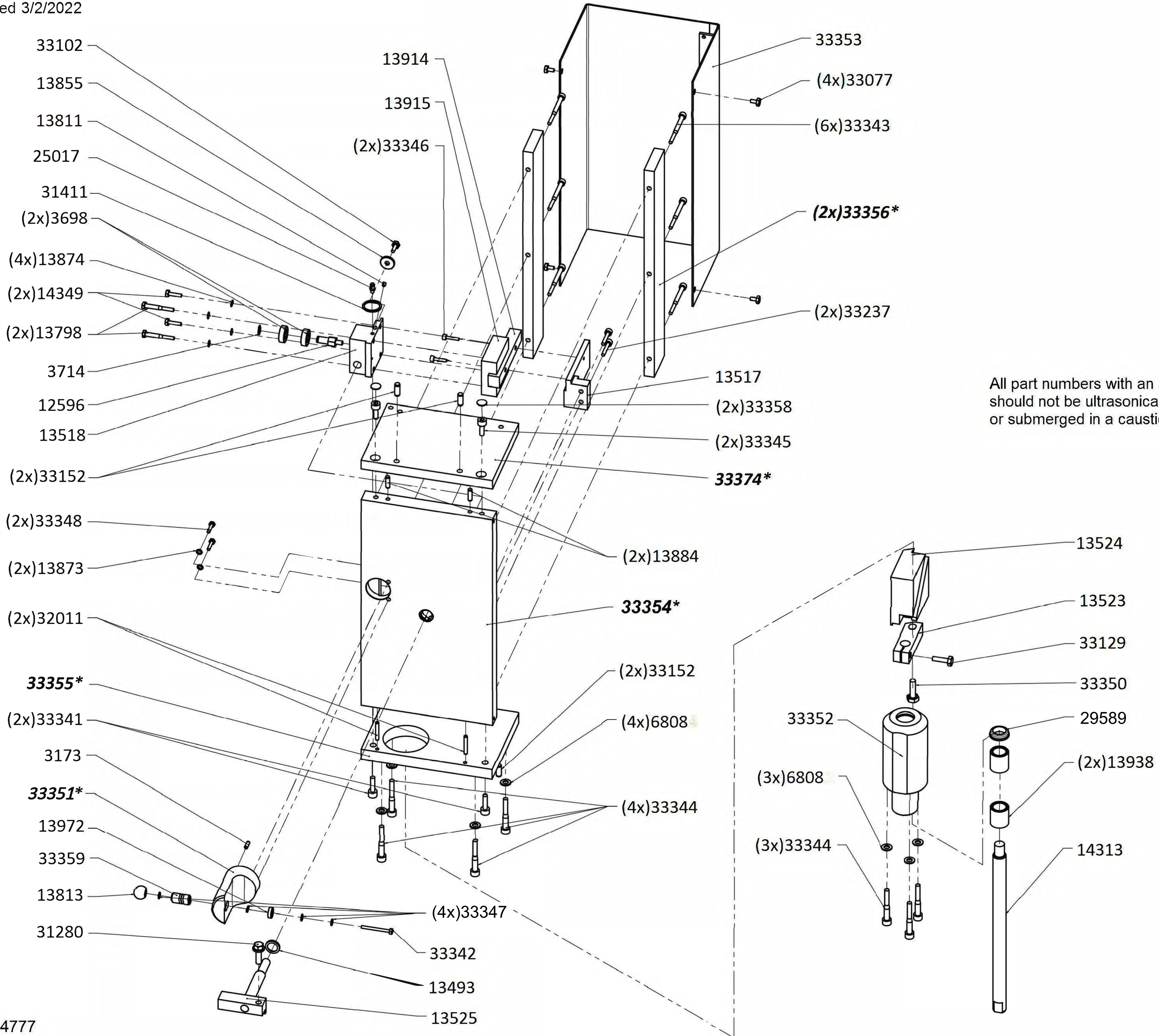
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Section 24: Capsule Sorting Housing & Drive - 11CT

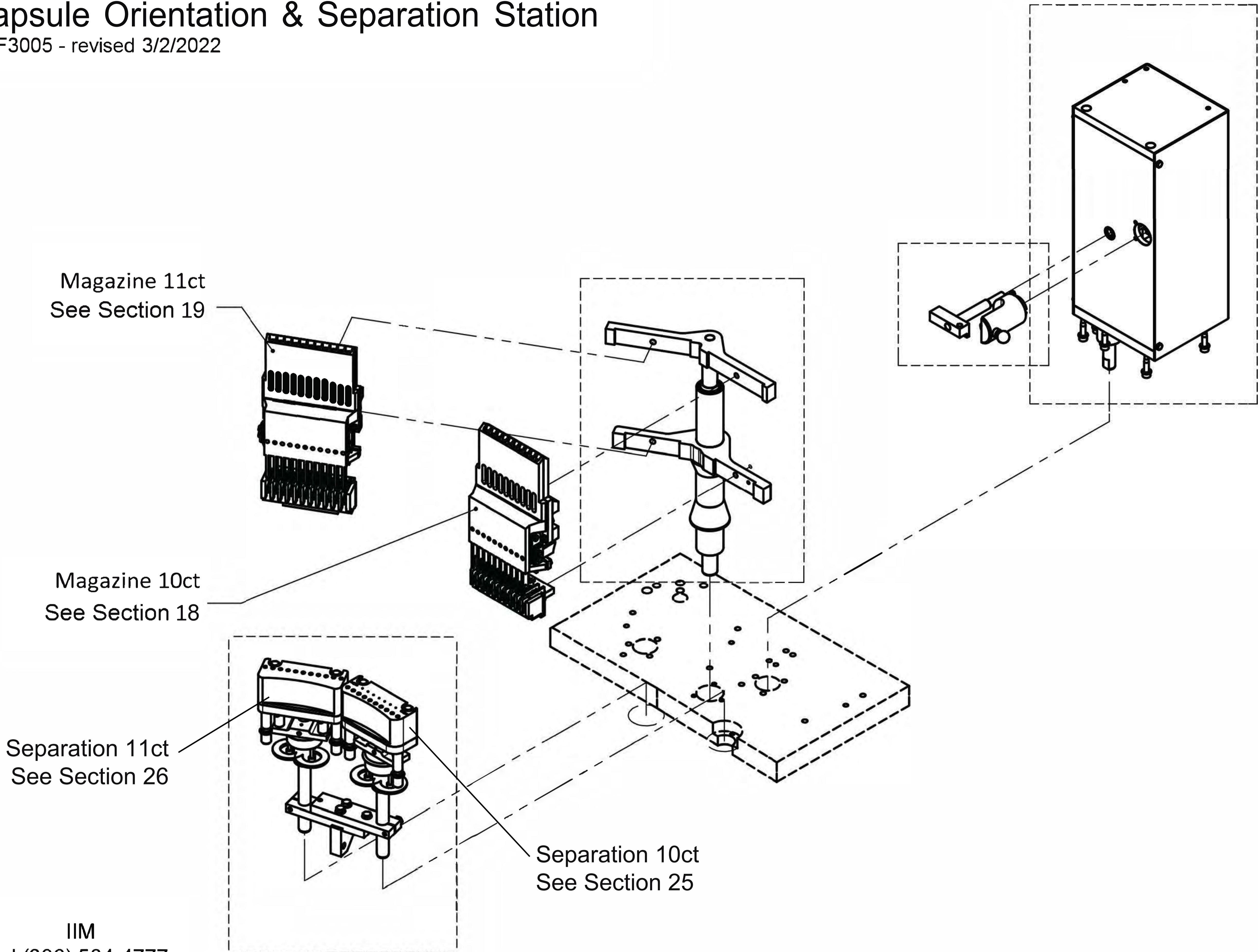
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Capsule Orientation & Separation Station

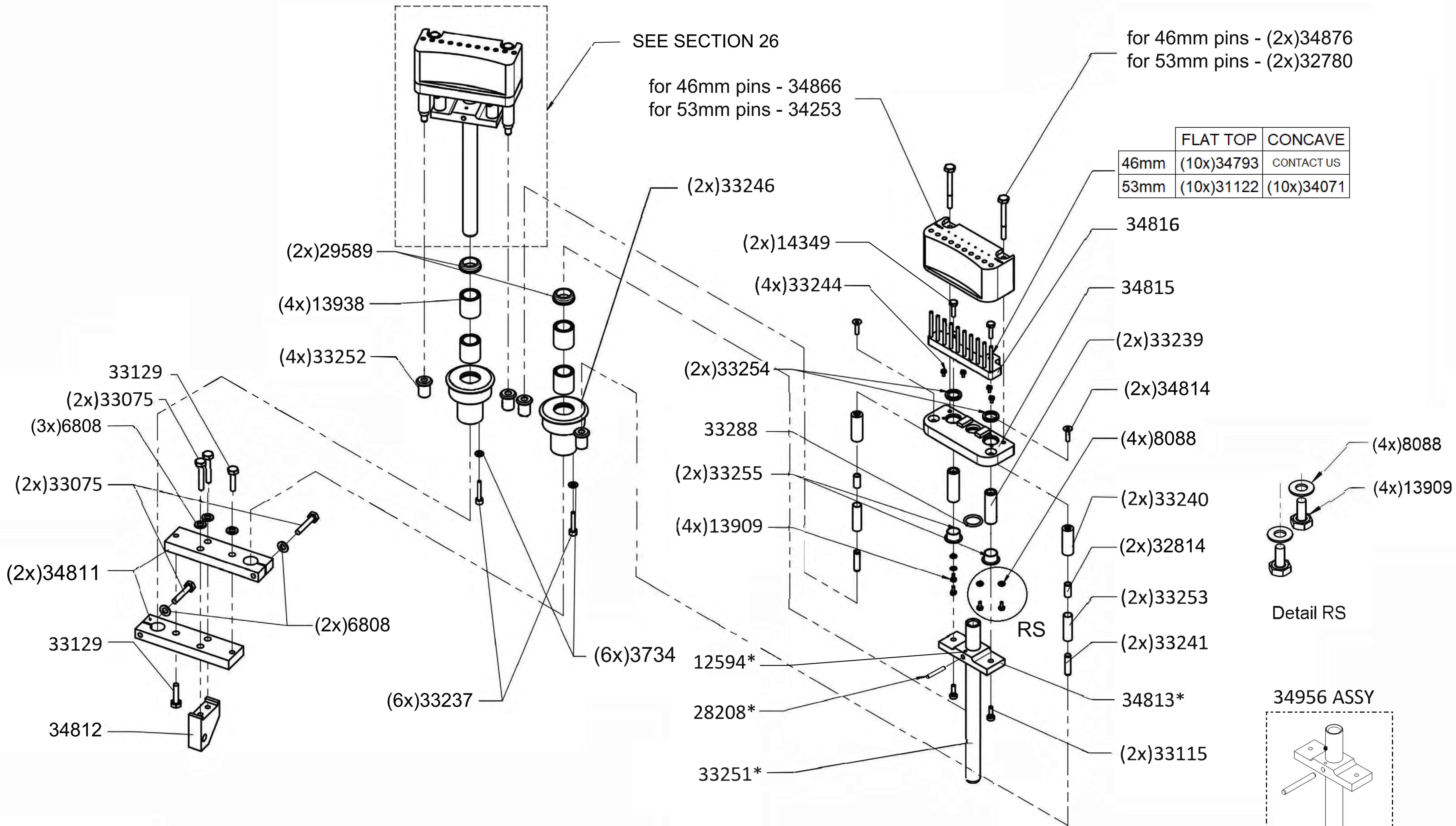
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Section 25: Capsule Separation Station - 10CT

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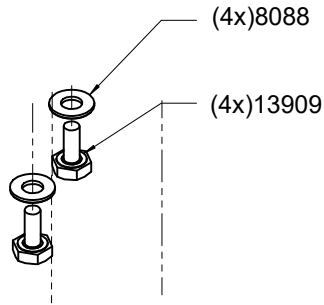


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part numbers with an asterisk* are included in this assembly

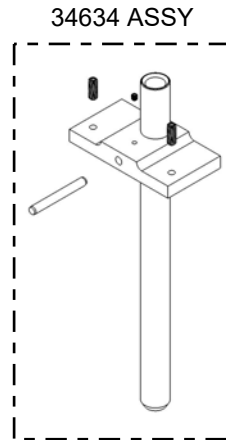
Section 26: Capsule Separation Station - 11CT

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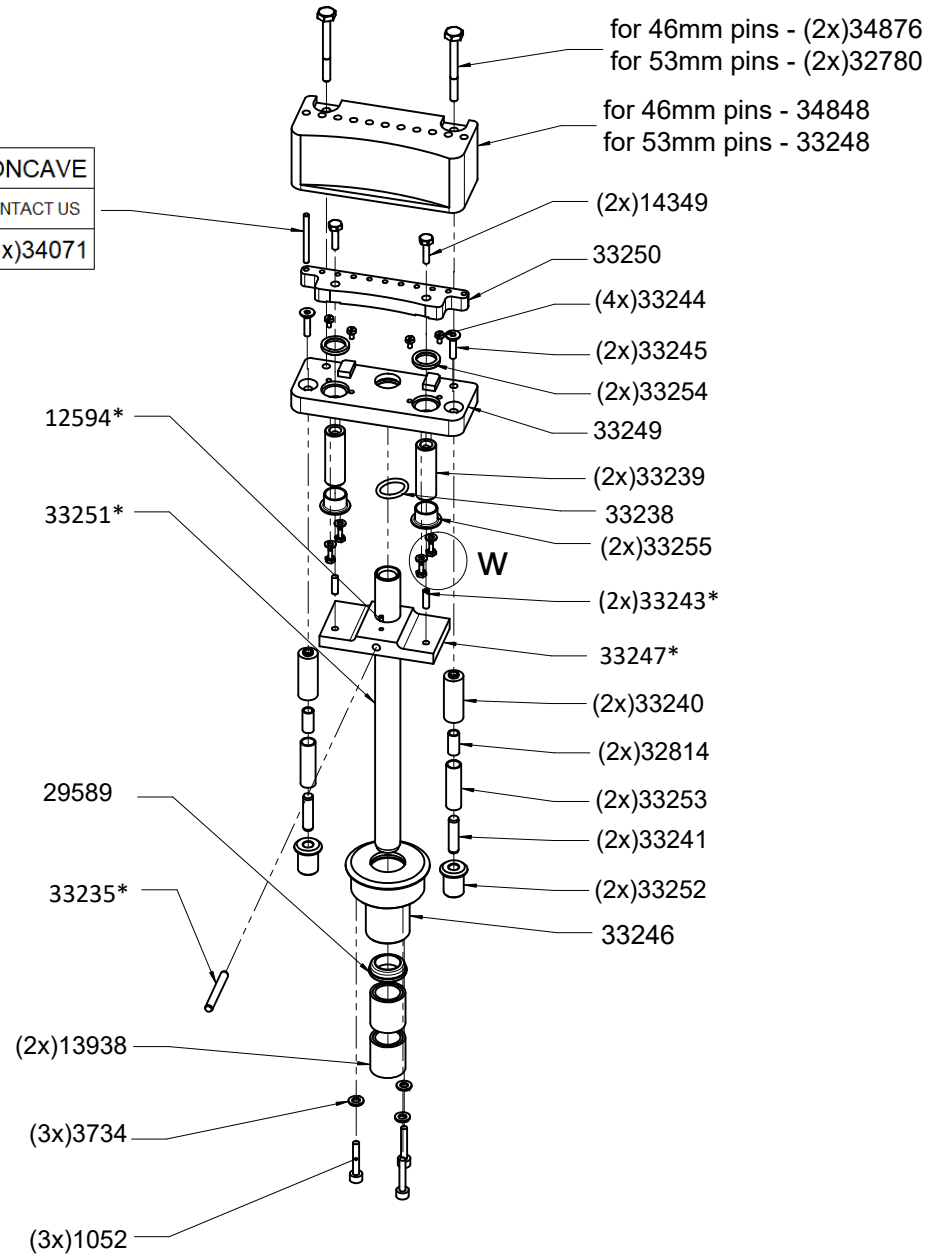


DETAIL W
SCALE 1:1

	FLAT TOP	CONCAVE
46mm	(11x)34793	CONTACT US
53mm	(11x)31122	(11x)34071



parts numbers with an asterisk* are included in this assembly

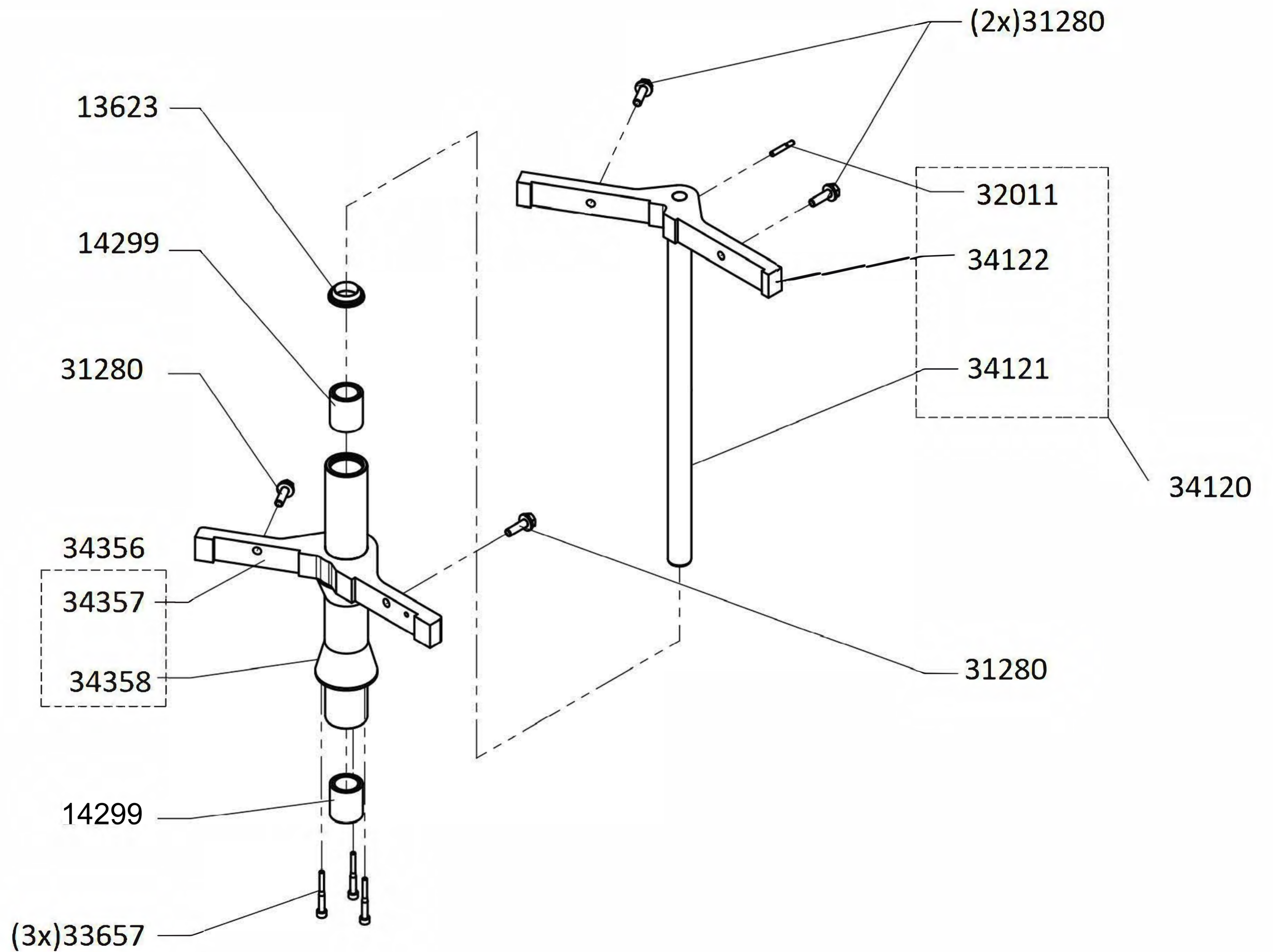


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Section 27: Capsule Magazine Mounts

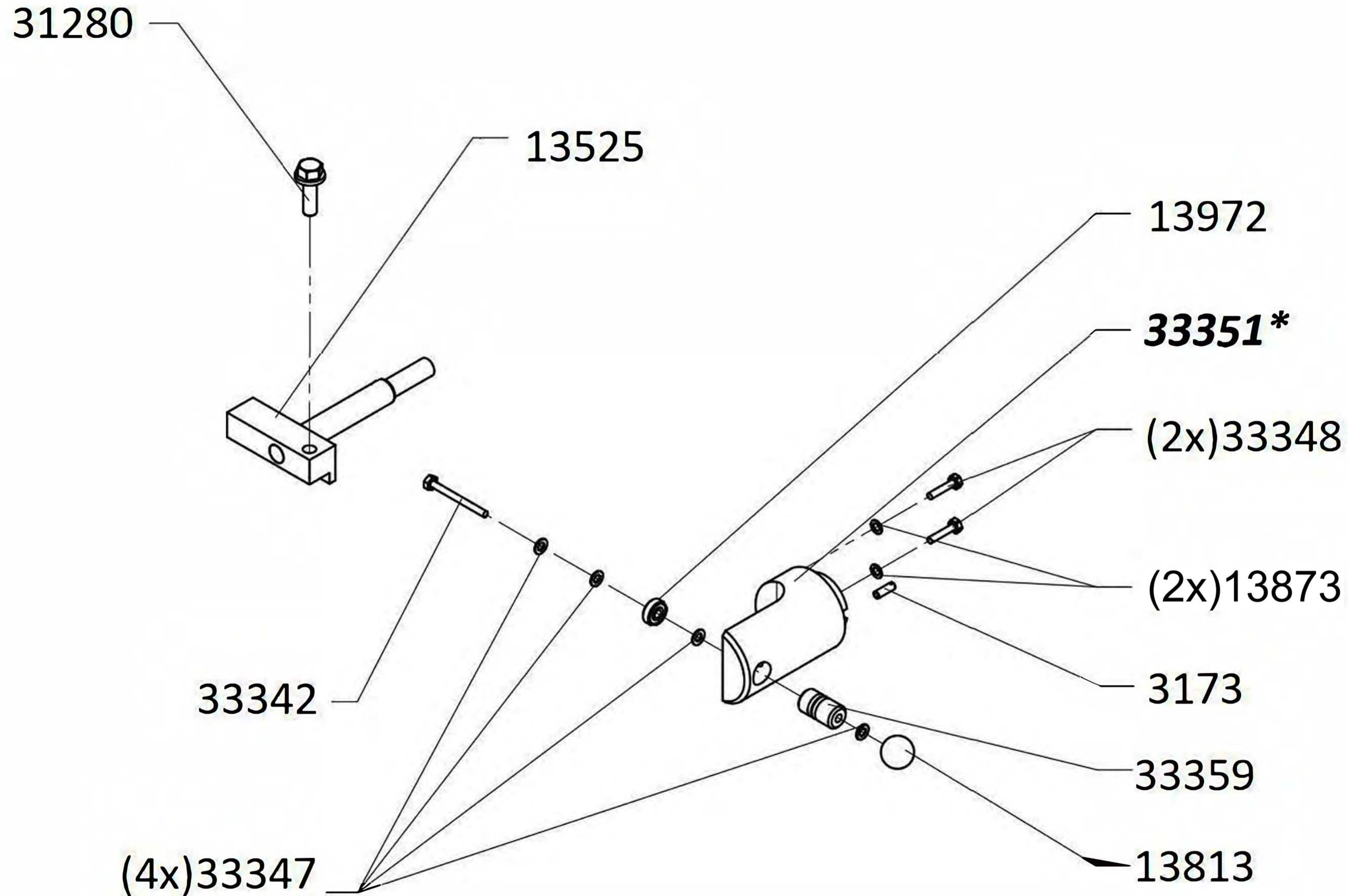
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Section 28: Capsule Sorting Station - 10CT

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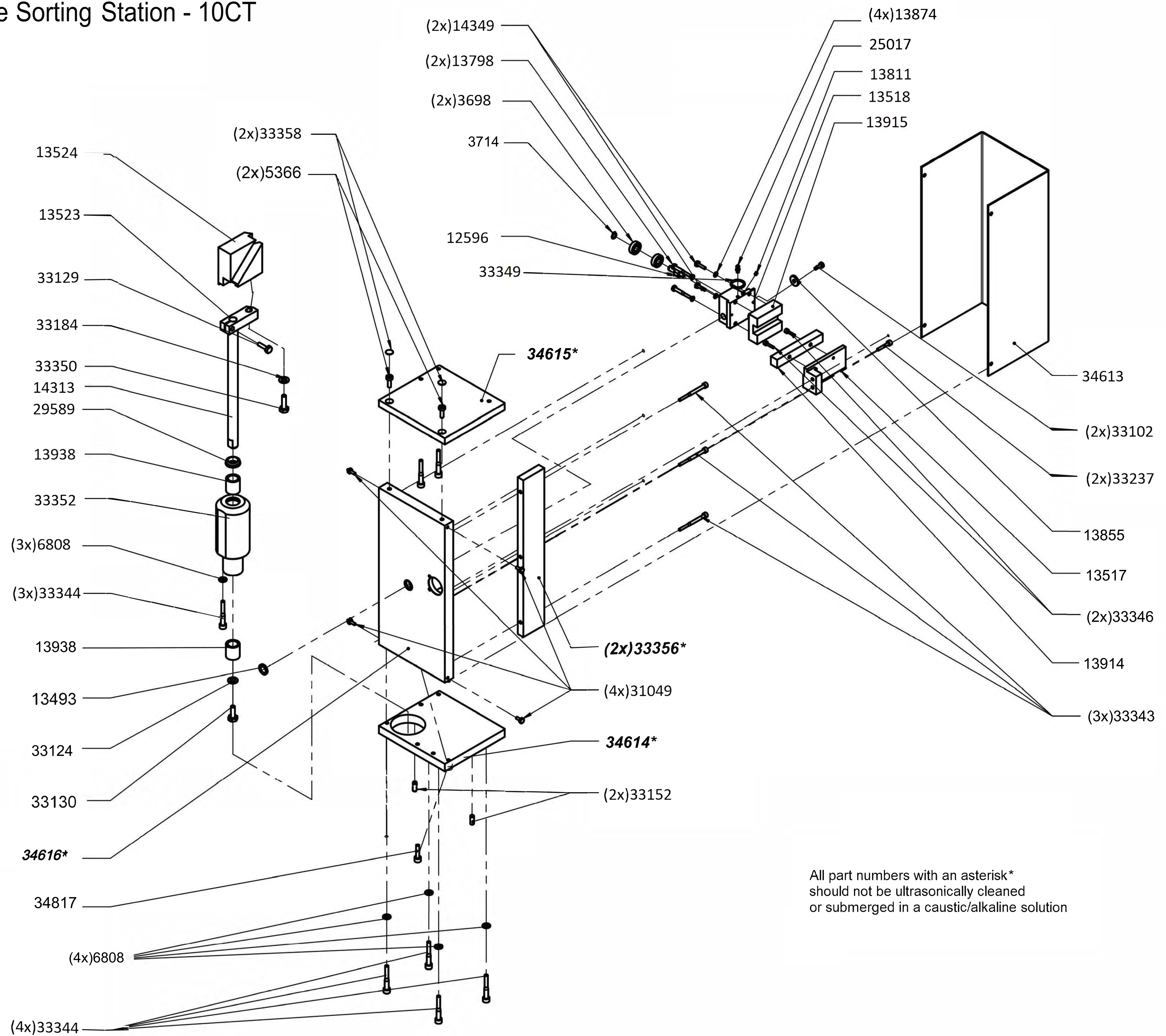
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Section 29: Capsule Sorting Station - 10CT

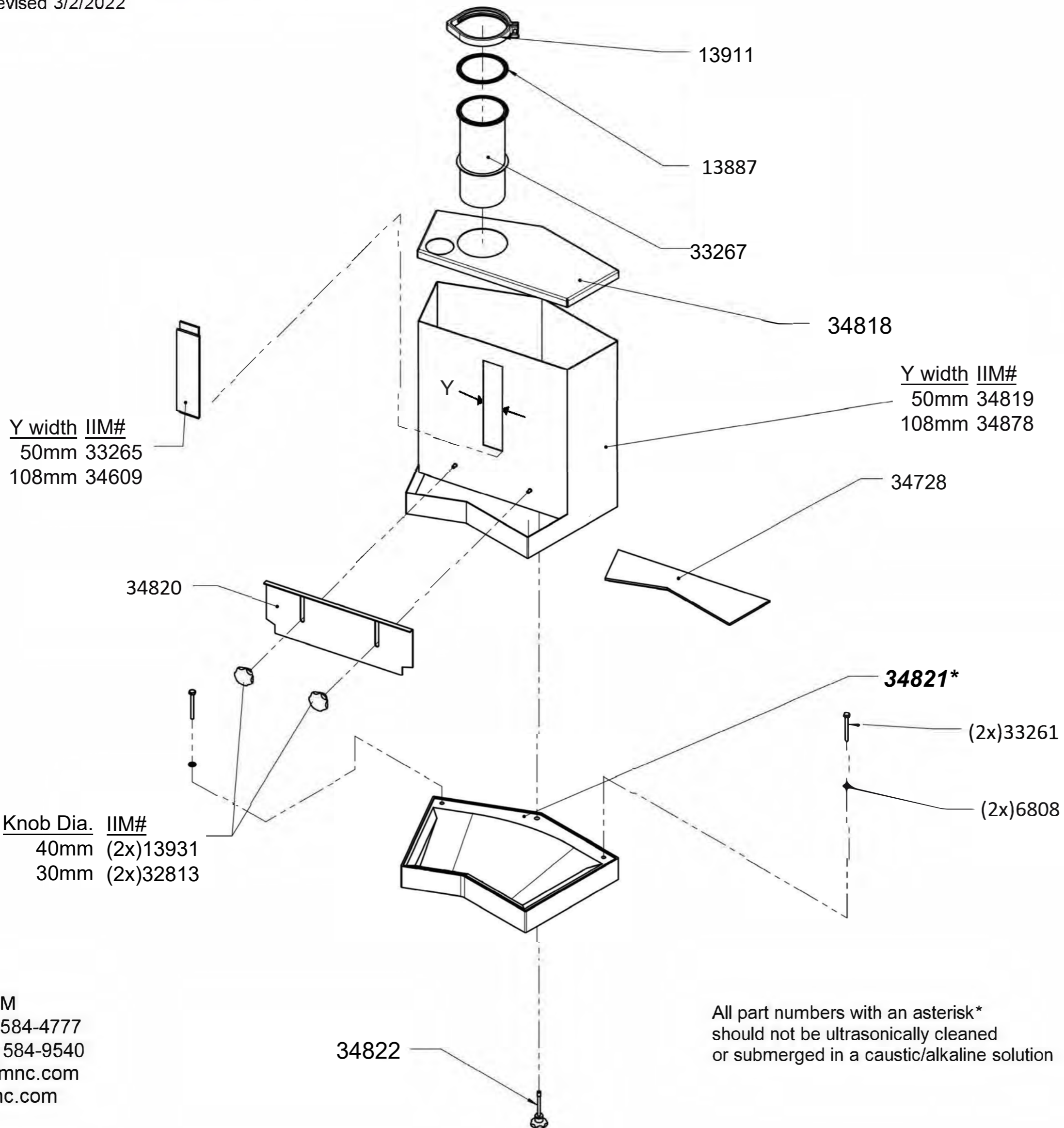
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All part numbers with an asterisk*
should not be ultrasonically cleaned
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Section 30: Capsule Infeed Hopper

GKF3005 - revised 3/2/2022

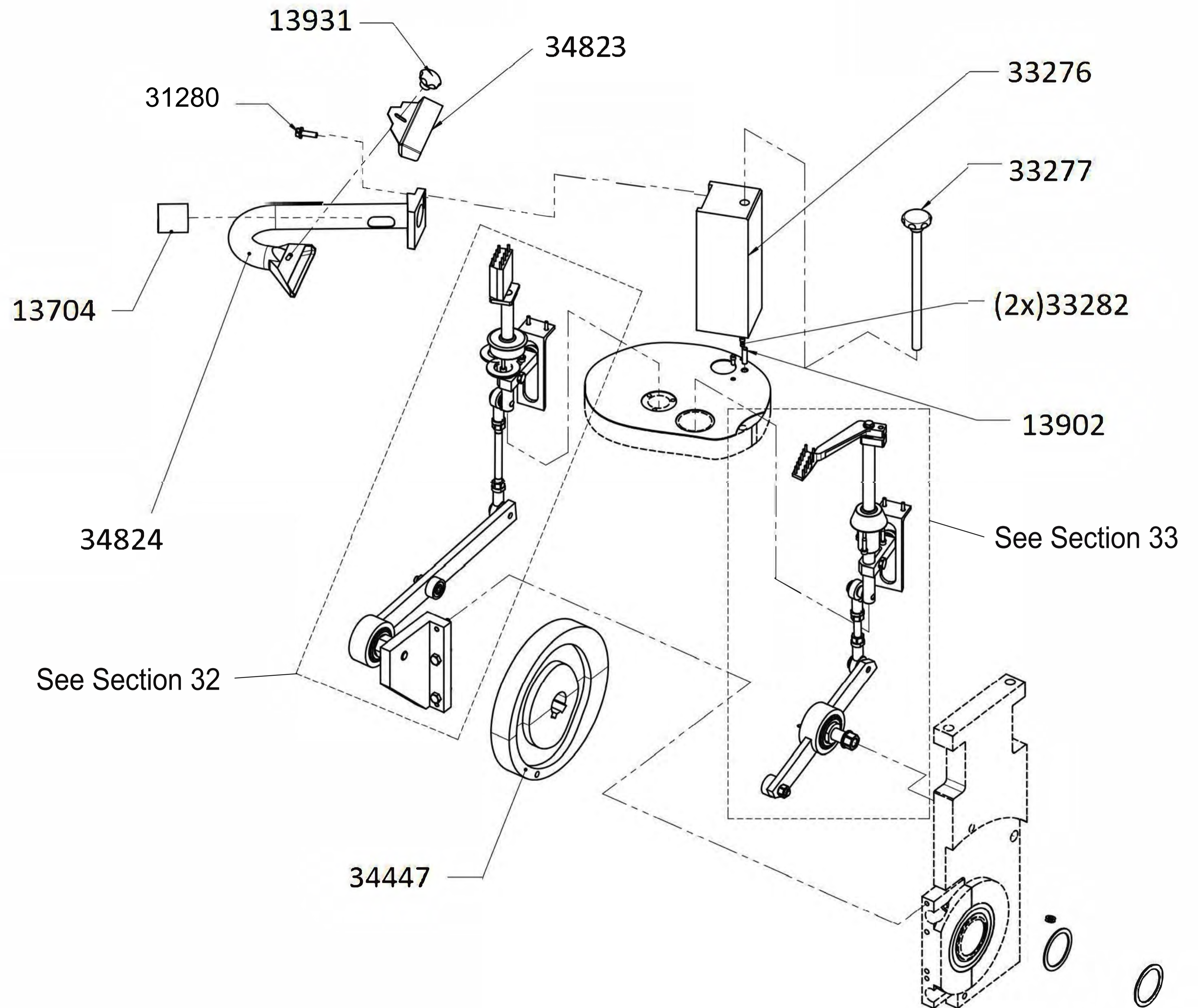


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All part numbers with an asterisk*
 should not be ultrasonically cleaned
 or submerged in a caustic/alkaline solution

Section 31: Faulty Capsule Ejection

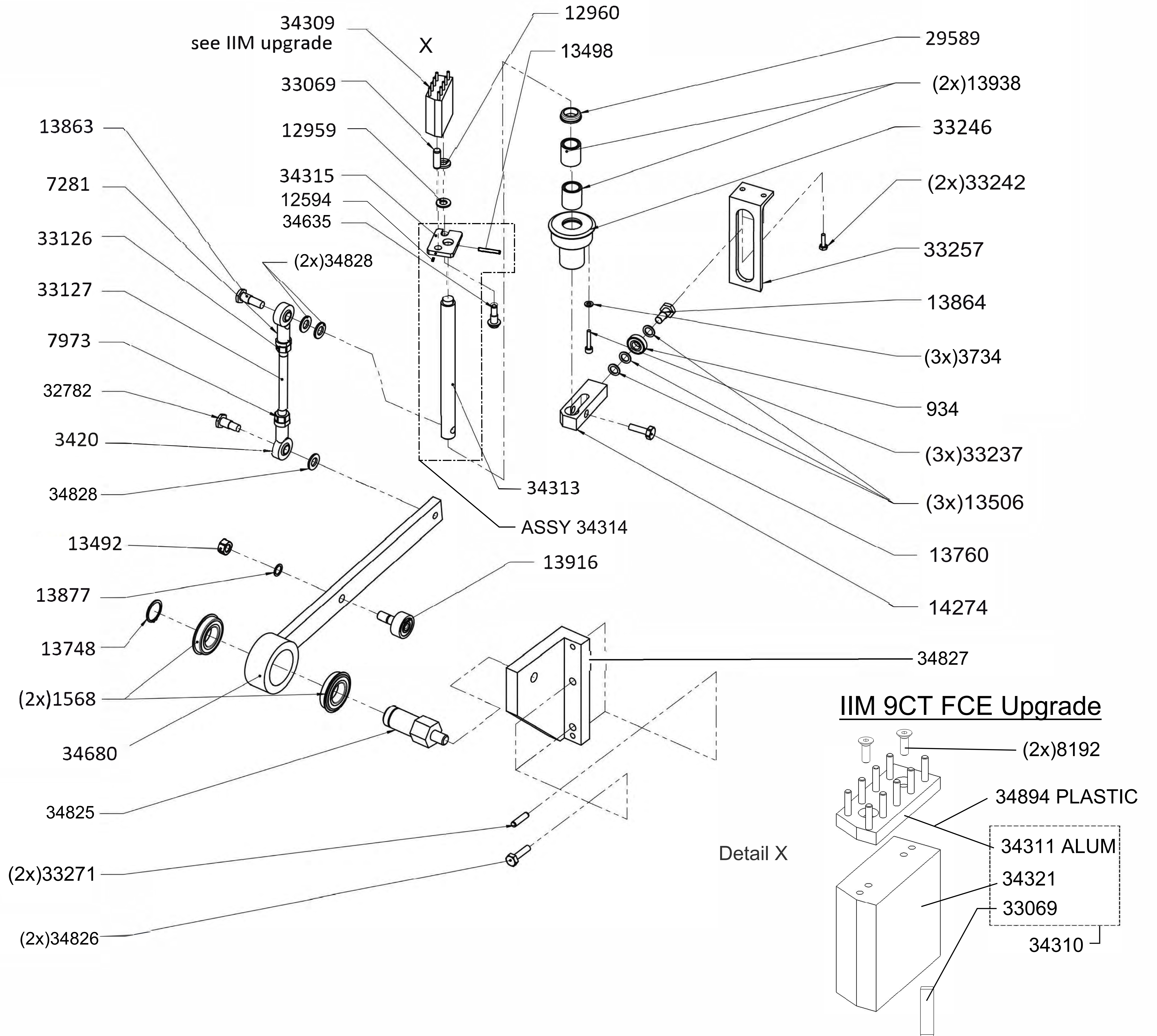
GKF3005 - revised 3/2/2022



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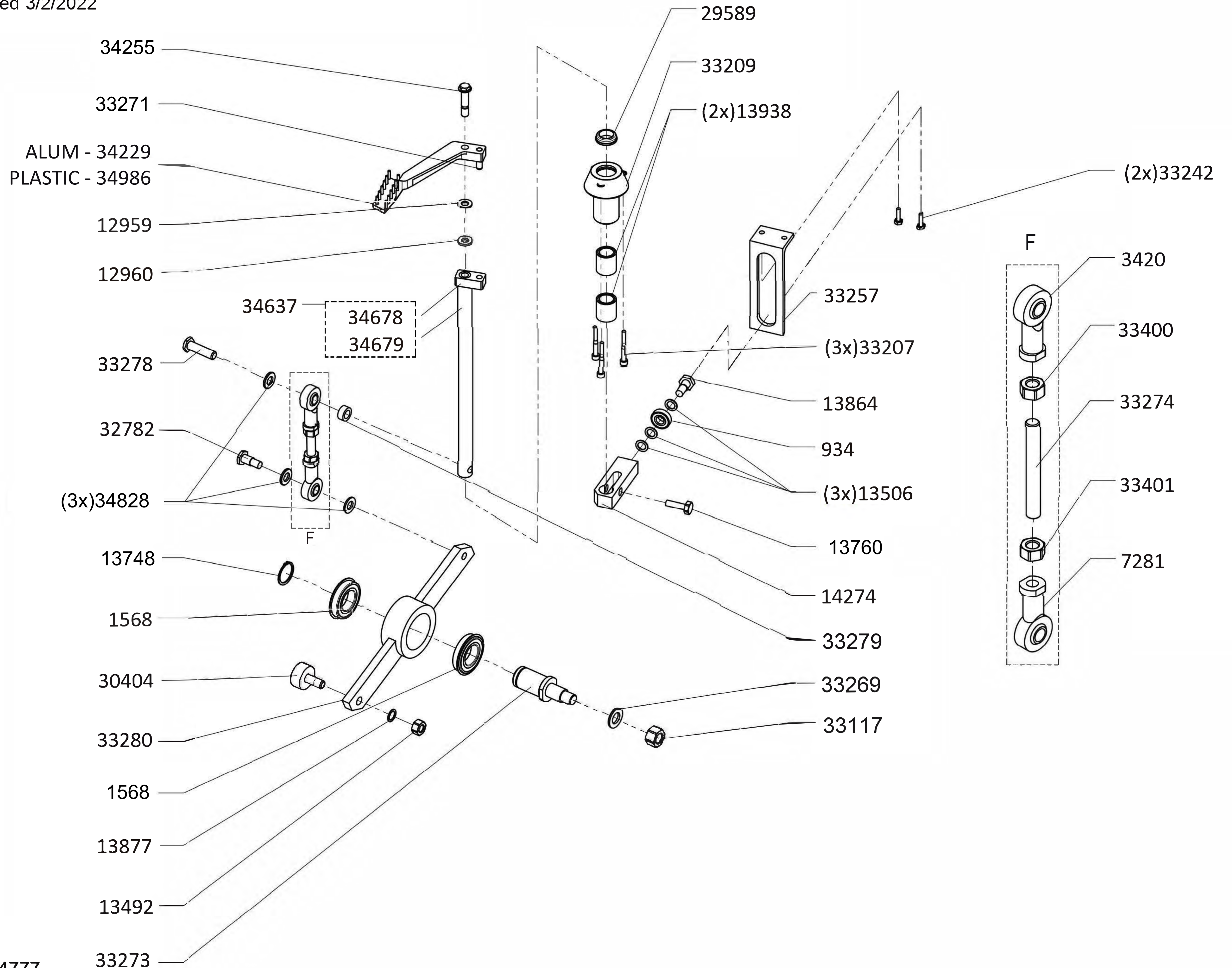
Section 32: Faulty Capsule Ejection 9CT

GKF3005 - revised 4/22/2022



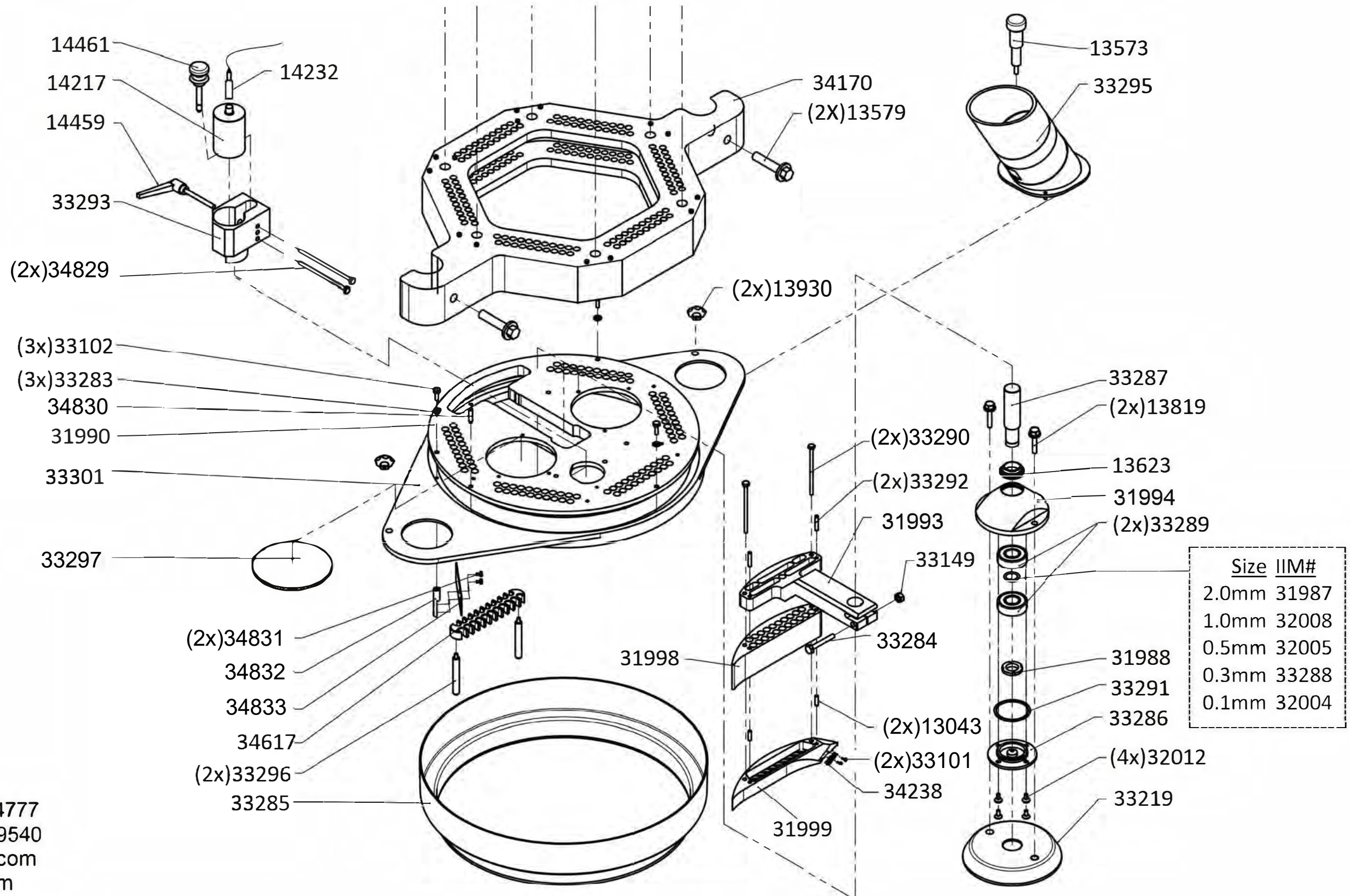
Section 33: Faulty Capsule Ejection 12CT

GKF3005 - revised 3/2/2022



Section 34: Powder Dosing, Guide Ring & Bowl

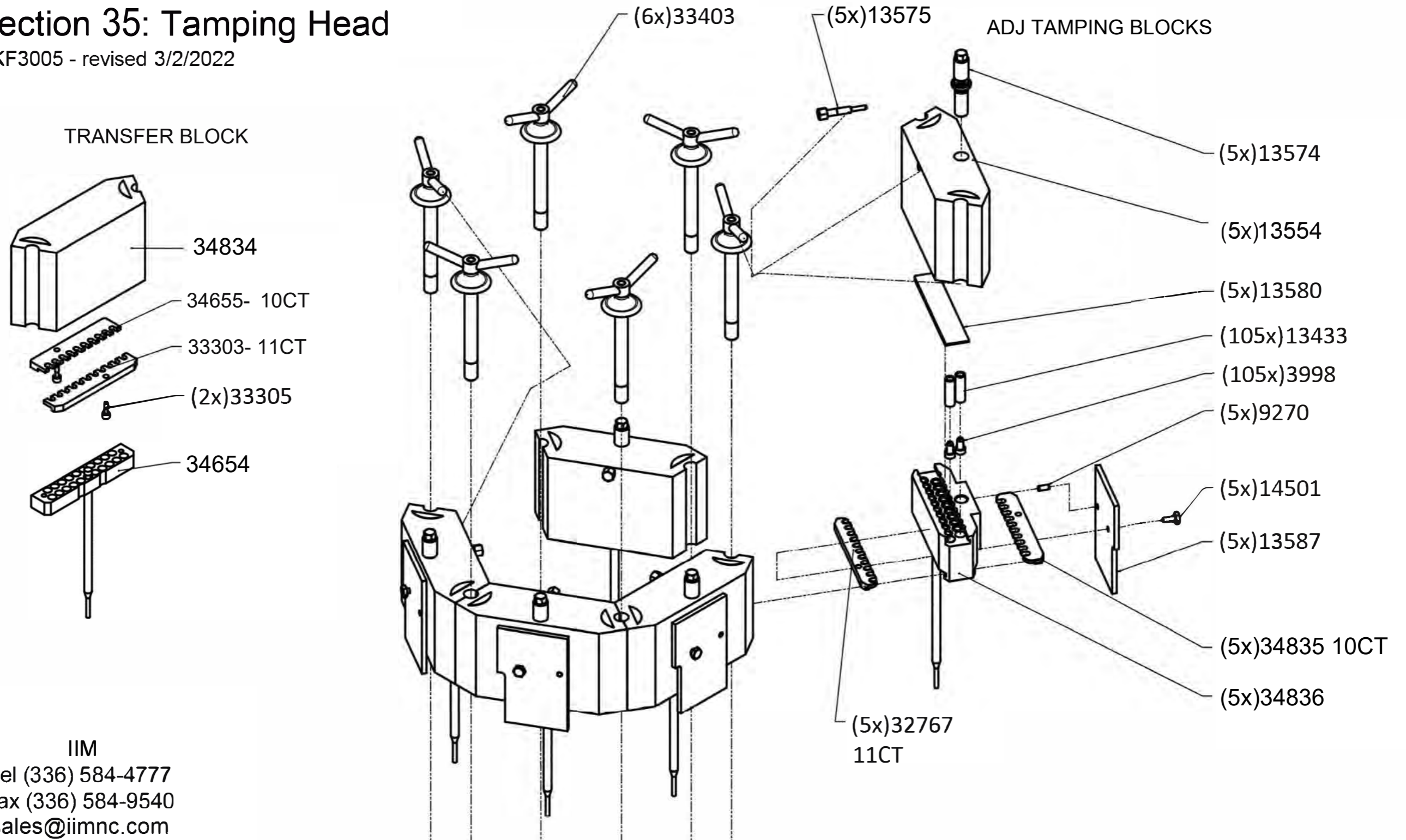
GKF3005 - revised 3/1/2022



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Section 35: Tamping Head

GKF3005 - revised 3/2/2022



IIM

tel (336) 584-4777

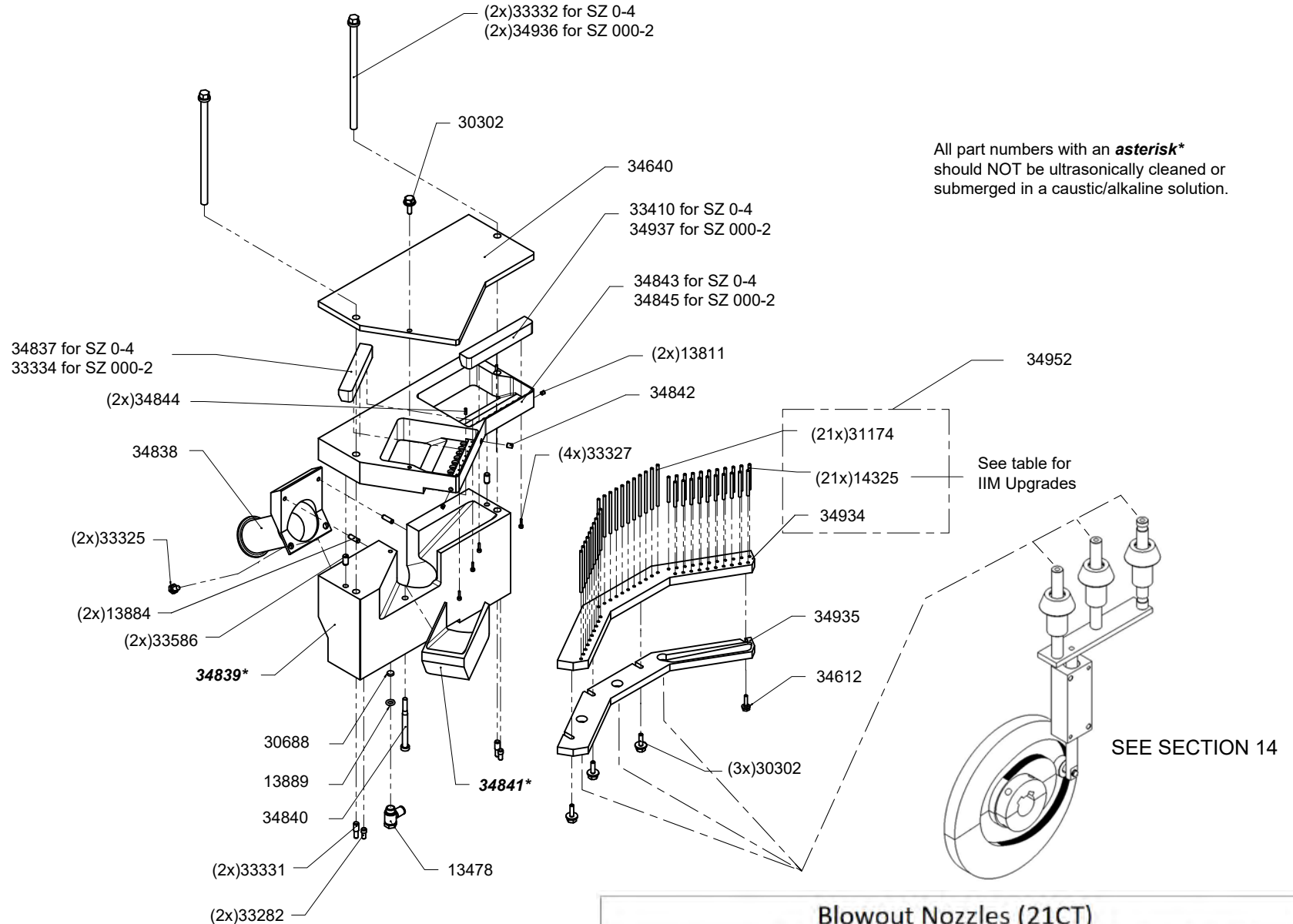
fax (336) 584-9540

sales@iimnc.com

www.iimnc.com

Section 36: Ejection and Cleaning Station - 3 Shaft

GKF3005 - revised 7/8/2022

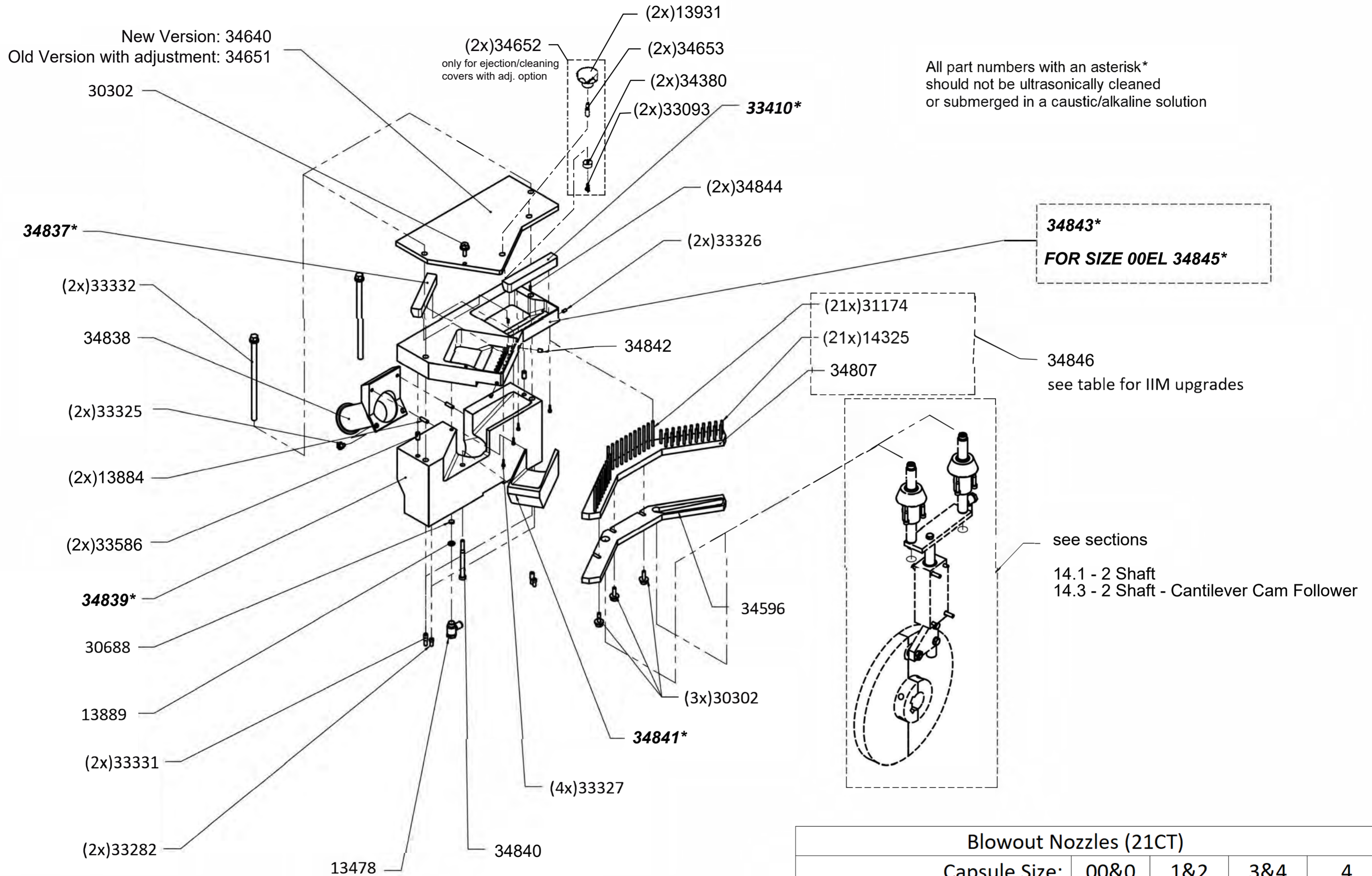


		Blowout Nozzles (21CT)			
		Capsule Size:			
		00&0	1&2	3&4	4
Standard	Nozzle	14325	14325	14325	14325
w/ Brush	Improved Nozzle, accepts brush	24267	24267	24267	24267
	Brush	24947	24266	24403	32599
	Brush, Stiffer	26451	33426	29932	33425

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Section 36.1: Capsule Ejection & Cleaning Station - 2 Shaft

GKF3005 - revised 6/29/2022

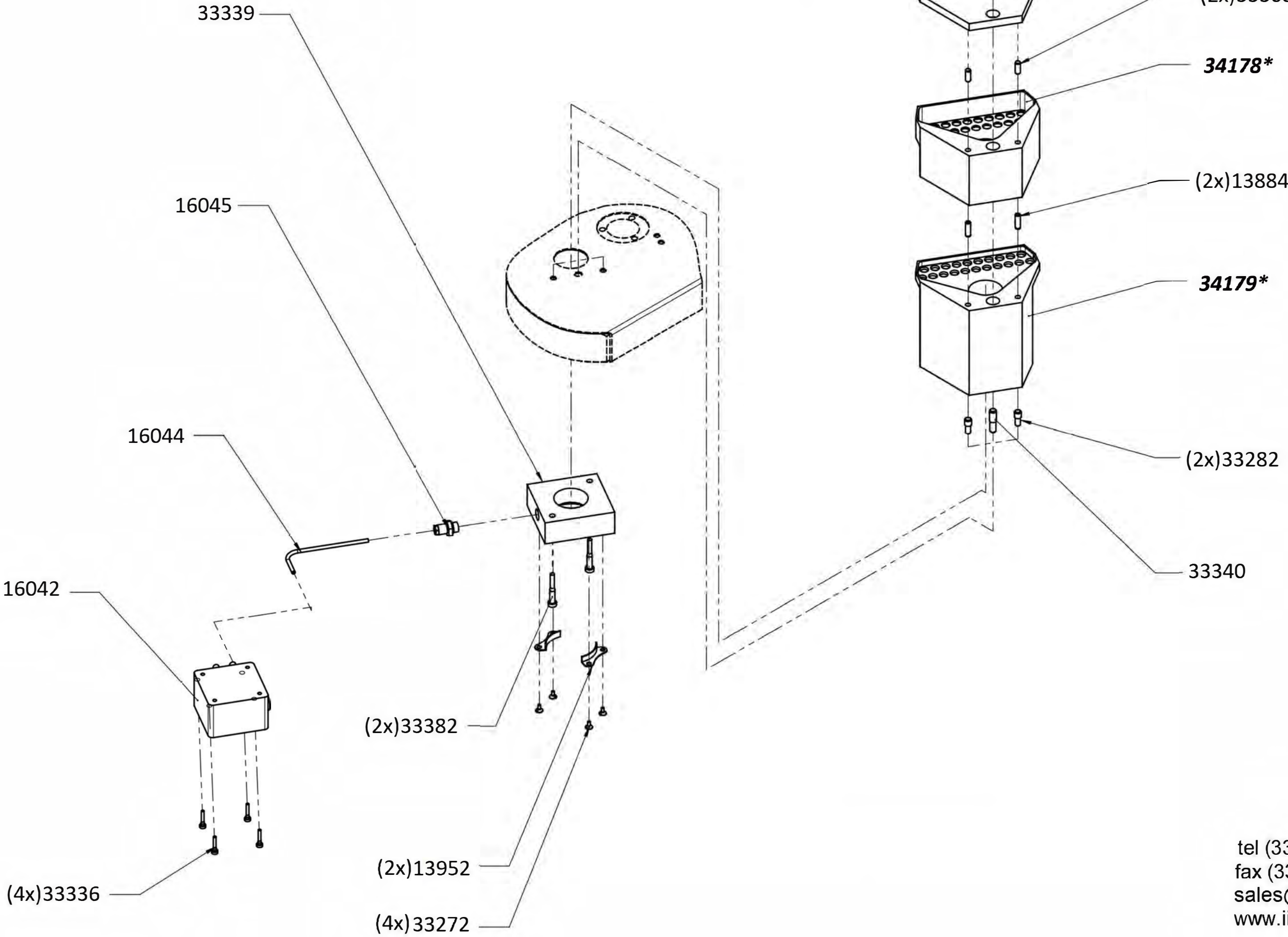


		Blowout Nozzles (21CT)			
		Capsule Size:			
		00&0	1&2	3&4	4
Standard	Nozzle	14325	14325	14325	14325
w/ Brush	Improved Nozzle, accepts brush	24267	24267	24267	24267
	Brush	24947	24266	24403	32599
	Brush, Stiffer	26451	33426	29932	33425

Section 37: Cleaning Station

GKF3005 - revised 3/2/2022

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IIM #	Description	Section
934	BEARING	21.1
934	BEARING	21.2
934	BEARING	32
934	BEARING	33
1052	SCREW,SHC,M6	26
1568	BEARING	8
1568	BEARING	9
1568	BEARING	21.1
1568	BEARING	21.2
1568	BEARING	32
1568	BEARING	33
3173	SPRING PLUNGER	24
3173	SPRING PLUNGER	28
3378	LINEAR BEARING	10
3379	RADIAL BEARING	7
3379	RADIAL BEARING	14.1
3379	RADIAL BEARING	14.2
3379	RADIAL BEARING	14.3
3387	BEARING	4
3420	ROD END,RIGHT M12	8
3420	ROD END,RIGHT M12	21.1
3420	ROD END,RIGHT M12	21.2
3420	ROD END,RIGHT M12	32
3420	ROD END,RIGHT M12	33
3698	BEARING	24
3698	BEARING	29
3714	SNAP RING	24
3714	SNAP RING	29
3734	WASHER M6	4
3734	WASHER M6	7
3734	WASHER M6	9
3734	WASHER M6	9
3734	WASHER M6	11
3734	WASHER M6	12
3734	WASHER M6	21.1
3734	WASHER M6	21.2
3734	WASHER M6	25
3734	WASHER M6	26
3734	WASHER M6	32
3834	SPLIT BUSHING	11
3847	O-RING	11
3998	SPRING CAP	35
4160	FILTER	23
4986	SCREW,HEX M6	21.2

IIM #	Description	Section
5314	RETAINING RING	9
5366	SCREW	29
5386	SEAL RING	13
6808	WASHER M8	8
6808	WASHER M8	10
6808	WASHER M8	14.3
6808	WASHER M8	23
6808	WASHER M8	24
6808	WASHER M8	24
6808	WASHER M8	25
6808	WASHER M8	29
6808	WASHER M8	30
7281	ROD END,LEFT M12	8
7281	ROD END,LEFT M12	9
7281	ROD END,LEFT M12	32
7281	ROD END,LEFT M12	33
7364	BEARING	5
7937	SCREW,HEX M6	7
7948	SCREW,HEX	2
7948	SCREW,HEX	4
7959	NUT M10	7
7973	NUT M12	8
7973	NUT M12	9
7973	NUT M12	21.1
7973	NUT M12	21.1
7973	NUT M12	21.2
7973	NUT M12	32
8088	WASHER M4	25
8088	WASHER M4	26
8192	SCREW,FLAT M4	32
8290	HOSE	23
9266	DOWEL PIN	11
9270	DOWEL PIN	35
9271	PIN	21.2
9289	DOWEL PIN	7
12594	SET SCREW,M4	25
12594	SET SCREW,M4	26
12594	SET SCREW,M4	32
12596	SCREW	24
12596	SCREW	29
12953	TAMPING PIN SZ0	17
12959	SPACER 3MM	32
12959	SPACER 3MM	33
12960	SPACER 2MM	32

IIM #	Description	Section
12960	SPACER 2MM	33
12969	MAG MOUTHPIECE SHAFT	18
12969	MAG MOUTHPIECE SHAFT	19
12970	SPRING	18
12970	SPRING	19
12972	PLATE	18
12972	PLATE	19
12973	LEAF SPRING FINGERS	18
12973	LEAF SPRING FINGERS	19
12974	MAG MOUTHPIECE CAM	18
12974	MAG MOUTHPIECE CAM	19
13043	PIN	34
13062	TAMPING PIN SZ1	17
13066	TAMPING PIN SZ00	17
13067	TAMPING PIN SZ2	17
13068	TAMPING PIN SZ3	17
13069	TAMPING PIN SZ4	17
13120	WASHER	4
13142	SCREW,HEX M4	7
13433	SPRING	35
13437	PIN,DOWEL	22
13460	HOSE CLAMP	23
13478	SWIVEL FITTING	14.1
13478	SWIVEL FITTING	14.2
13478	SWIVEL FITTING	14.3
13478	SWIVEL FITTING	36
13478	SWIVEL FITTING	36.1
13485	DOWEL PIN	7
13490	SET SCREW	18
13490	SET SCREW	19
13492	NUT M12	8
13492	NUT M12	9
13492	NUT M12	14.1
13492	NUT,HEX	14.2
13492	NUT,HEX	14.3
13492	NUT M12	21.1
13492	NUT M12	21.2
13492	NUT M12	32
13492	NUT M12	33
13493	SEAL	24
13493	SEAL	29
13494	SCREW,SHC	7
13498	PIN	32
13503	BUSHING	11

IIM #	Description	Section
13505	WASHER M16	2
13505	WASHER M16	4
13505	WASHER M16	11
13506	SHIM	14.1
13506	SHIM	14.2
13506	SHIM	14.3
13506	SHIM	21.1
13506	SHIM	21.2
13506	SHIM	32
13506	SHIM	33
13507	THRUST BEARING	11
13509	ROLLER BEARING	2
13517	ORIENT FINGERS BLOCK	24
13517	ORIENT FINGERS BLOCK	29
13518	SORTING DRIVE BLOCK	24
13518	SORTING DRIVE BLOCK	29
13523	CLAMPING BLOCK	24
13523	CLAMPING BLOCK	29
13524	GUIDE BLOCK	24
13524	GUIDE BLOCK	29
13525	SHAFT	24
13525	SHAFT	28
13554	TAMPING BLOCK HOUSING	35
13566	POWDER FEED AUGER	13
13573	SCREW	34
13574	GUIDE SCREW	35
13575	SCREW	35
13579	SCREW	34
13580	TOP PLATE,TAMPING	35
13581	SEAL	10
13585	FLANGE	10
13587	RETAINING PLATE	35
13595	SHAFT,POWDER AUGER	13
13596	CHOPPER,POWDER AUGER	13
13597	LOCK NUT	11
13600	BASE,ADJUSTMENT,DOSING DISC	11
13601	SHAFT,DOSING	11
13602	GUIDE BLOCK	11
13604	POST	11
13618	SCREW,HEX	21.1
13618	SCREW,HEX	21.2
13623	SEAL	21.1
13623	SEAL	21.2
13623	SEAL	27

IIM #	Description	Section
13623	SEAL	34
13625	BLOCK,LOWER CLOSING	21.1
13625	BLOCK,LOW CLOSING	21.2
13627	SPACER	21.1
13627	SPACER	21.2
13633	SHAFT	14.1
13633	SHAFT	14.2
13633	SHAFT	14.3
13651	SHAFT	14.1
13651	SHAFT	14.2
13651	SHAFT	14.3
13653	HAND KNOB ASSY	37
13667	UPPER SEG CAM FOLLOW BLOCK	7
13671	PLATE, SEG TURRET GENEVA	7
13674	SEAL	7
13675	SCREW,HEX	7
13677	SCREW,HEX	7
13678	SCREW,HEX	7
13680	LOWER SEGMENT CARRIER	7
13704	COLLAR,SLIDE,VACUUM ADJUSTMENT	31
13712	EJECTION CAM	4
13712	EJECTION CAM	14.1
13712	EJECTION CAM	14.2
13712	EJECTION CAM	14.3
13715	SORTING CAM	3
13715	SORTING CAM	8
13716	LEVER ARM,SORTING	8
13727	SLIP CLUTCH	11
13728	TIMING PULLEY	7
13729	TIMING PULLEY	11
13730	TIMING PULLEY	3
13731	COVER PLATE	2
13735	WASHER	10
13736	CROSS MEMBER ARM	10
13737	TIMING PULLEY	1
13741	COLLAR	11
13748	CIRCLIP	8
13748	CIRCLIP	9
13748	CIRCLIP	21.1
13748	CIRCLIP	21.2
13748	CIRCLIP	32
13748	CIRCLIP	33
13750	CIRCLIP	3
13757	SCREW,HEX M8	13

IIM #	Description	Section
13759	SCREW,SHC M8	21.1
13759	SCREW,SHC M8	21.2
13760	SCREW,HEX M10	32
13760	SCREW,HEX M10	33
13769	NUT M6	13
13770	NUT	13
13771	NUT	7
13777	SHIM	7
13777	SHIM	11
13777	SHIM	14.1
13777	SHIM	14.2
13777	SHIM	14.3
13778	SCREW,HEX M6	13
13780	GEARBOX	7
13783	SCREW	15
13785	NUT	10
13787	SEAL STRIP	13
13795	BEARING	7
13798	SCREW, M6	24
13798	SCREW, M6	29
13803	SHIM	10
13805	SCREW,SHC M8	12
13805	SCREW,SHC M8	21.1
13805	SCREW,SHC M8	21.2
13808	SCREW,SHC	14.1
13808	SCREW,SHC	14.2
13808	SCREW,SHC	14.3
13810	SET SCREW	11
13811	SET SCREW	24
13811	SET SCREW	29
13811	SET SCREW	36
13813	KNOB	24
13813	KNOB	28
13819	SCREW M8	15
13819	SCREW M8	34
13821	WASHER	21.1
13821	WASHER	21.2
13825	TIMING DIAL	4
13827	ROD END,MALE	21.1
13827	ROD END,MALE	21.2
13842	HOSE CLAMP	23
13847	SCREW,SHC M16	2
13847	SCREW,SHC M16	7
13850	SCREW,HEX M8	14.1

IIM #	Description	Section
13850	SCREW,HEX M8	14.2
13850	SCREW,HEX M8	14.3
13855	WASHER	24
13855	WASHER	29
13857	WASHER	7
13858	SPACER	1
13859	SPACER	11
13861	SHIM	7
13862	SCREW	14.1
13862	SCREW	14.2
13862	SCREW	14.3
13863	SCREW,M12	8
13863	SCREW,M12	21.1
13863	SCREW,M12	21.2
13863	SCREW,M12	32
13864	SCREW,HEX	21.1
13864	SCREW,HEX	21.2
13864	SCREW,HEX	32
13864	SCREW,HEX	33
13866	SPACER	14.1
13866	SPACER	14.2
13866	SPACER	14.3
13868	O-RING	11
13873	WASHER M5	24
13873	WASHER M5	28
13874	WASHER M6	14.1
13874	WASHER M6	14.2
13874	WASHER M6	14.3
13874	WASHER M6	24
13874	WASHER M6	29
13875	WASHER M8	2
13875	WASHER M8	9
13875	WASHER M8	14.1
13875	WASHER M8	14.2
13875	WASHER M8	14.3
13875	WASHER M8	20
13876	WASHER M10	1
13876	WASHER M10	3
13876	WASHER M10	7
13877	WASHER M12	1
13877	WASHER M12	4
13877	WASHER M12	7
13877	WASHER M12	8
13877	WASHER M12	9

IIM #	Description	Section
13877	WASHER M12	10
13877	WASHER M12	11
13877	WASHER M12	21.1
13877	WASHER M12	21.2
13877	WASHER M12	32
13877	WASHER M12	33
13878	WASHER M16	2
13878	WASHER M16	3
13878	WASHER,M16	11
13884	DOWEL PIN	14.1
13884	DOWEL PIN	14.2
13884	DOWEL PIN	14.3
13884	DOWEL PIN	21.1
13884	DOWEL PIN	21.2
13884	DOWEL PIN	24
13884	DOWEL PIN	36
13884	DOWEL PIN	36.1
13884	DOWEL PIN	37
13887	GASKET	30
13888	NUT	21.1
13888	NUT	21.2
13889	O-RING	36
13889	O-RING	36.1
13890	DOWEL PIN	15
13896	STUD	10
13896	STUD	21.1
13896	STUD	21.2
13898	SCREW,SHC M10	7
13902	STUD	21.1
13902	STUD	21.2
13902	STUD	31
13903	WIRE TUBING	23
13908	THREADED ROD	11
13909	SCREW,HEX M4	25
13909	SCREW,HEX M4	26
13911	CLAMP	30
13914	BEARING GUIDE	24
13914	BEARING GUIDE	29
13915	LINEAR BEARING	24
13915	LINEAR BEARING	29
13916	CAM FOLLOWER	8
13916	CAM FOLLOWER	9
13916	CAM FOLLOWER	21.1
13916	CAM FOLLOWER	21.2

IIM #	Description	Section
13916	CAM FOLLOWER	32
13917	HUB	2
13918	TIMING BELT	3
13921	SCREW	10
13923	SCREW	10
13930	HAND KNOB	12
13930	HAND KNOB	21.1
13930	HAND KNOB	22
13930	HAND KNOB	34
13931	HAND KNOB	13
13931	HAND KNOB	21.1
13931	HAND KNOB	21.2
13931	HAND KNOB	30
13931	HAND KNOB	31
13936	BELT,MAIN DRIVE	1
13937	BEARING	7
13938	BEARING	7
13938	BEARING	14.1
13938	BEARING	14.2
13938	BEARING	14.3
13938	BEARING	24
13938	BEARING	25
13938	BEARING	26
13938	BEARING	29
13938	BEARING	32
13938	BEARING	33
13940	ROLLER,TENSION,ASSY	2
13940	ROLLER,TENSION,ASSY	5
13947	BEARING	3
13949	TORQUE LIMITER	1
13952	SPLIT RING	21.1
13952	SPLIT RING	21.2
13952	SPLIT RING	37
13958	SENSOR	2
13970	WASHER M12	12
13971	COLLAR	11
13972	BEARING	24
13972	BEARING	28
14217	SENSOR	34
14232	CABLE,5M	34
14273	LINEAR SHAFT	14.1
14273	LINEAR SHAFT	14.2
14273	LINEAR SHAFT	14.3
14274	BRACKET	32

IIM #	Description	Section
14274	BRACKET	33
14299	LINEAR BEARING	21.1
14299	LINEAR BEARING	21.2
14299	LINEAR BEARING	27
14313	OREINT DRIVE SHAFT	24
14313	OREINT DRIVE SHAFT	29
14315	THREADED ROD	7
14325	BLOWOUT NOZZLE	36
14325	BLOWOUT NOZZLE	36.1
14349	SCREW,HEX M6	24
14349	SCREW,HEX M6	25
14349	SCREW,HEX M6	26
14349	SCREW,HEX M6	29
14362	VACUUM VALVE	23
14364	COUNTER	11
14365	COUNTER PLATE	11
14368	TIMING BELT	2
14369	WASHER	1
14414	SHIM	9
14448	CUSTOM HEX	11
14449	PIN	11
14450	PULLEY	2
14452	TURRET SEAL	7
14459	LOCKING HANDLE	34
14461	KNOB	34
14466	NUT	1
14500	WASHER	7
14501	SCREW,HEX	7
14501	SCREW,HEX	35
14587	BRACKET	10
14588	SPRING	10
14589	COUNTERWEIGHT,SHAFT	4
14591	BRACKET	10
14592	THREADED INSERT	10
14608	HAND KNOB	37
14609	ROD FOR HAND KNOB	37
15036	RETAINING RING	10
15037	RETAINING RING	5
15290	SET SCREW	8
15290	SET SCREW	9
15291	SCREW,SHC	8
15291	SCREW,SHC	9
16040	SCREW,SHC M6	5
16042	CONTROLLER	37

IIM #	Description	Section
16044	TUBING	23
16044	TUBING	37
16045	FITTING	37
25017	GREASE FITTING	24
25017	GREASE FITTING	29
26608	UPPER SEGMENT CARRIER	7
28117	DOWEL PIN	18
28117	DOWEL PIN	19
28208	PIN,DOWEL	25
28470	WASHER	9
28479	POWDER GUARD	15
28480	SCREW	15
29359	TAMPING CAM	2
29359	TAMPING CAM	10
29405	CLAMP,LOW SEGMENT CARRIER	7
29589	SEAL	7
29589	SEAL	14.1
29589	SEAL	14.2
29589	SEAL	14.3
29589	SEAL	24
29589	SEAL	25
29589	SEAL	26
29589	SEAL	29
29589	SEAL	32
29589	SEAL	33
30300	CAP,PROTECT,POWDER HOPPER OUTLET	13
30302	SCREW,HEX	36
30302	SCREW,HEX	36.1
30404	CAM FOLLOWER	14.1
30404	CAM FOLLOWER	14.2
30404	CAM FOLLOWER	14.3
30404	CAM FOLLOWER	33
30688	DISC,FILTER	36
30688	DISC,FILTER	36.1
31016	SCREW,SHC	15
31049	SCREW,HEX	29
31174	EJECTION PIN	36
31174	EJECTION PIN	36.1
31280	SCREW M8	15
31280	SCREW M8	24
31280	SCREW M8	27
31280	SCREW M8	28
31280	SCREW M8	31
31281	DOSING DISC BOX	16

IIM #	Description	Section
31281	DOSING DISC BOX	17
31360	DOWEL PIN	15
31360	DOWEL PIN	20
31363	THREADED STUD	21.1
31363	THREADED STUD	21.2
31386	SCREW M8	12
31411	O-RING	24
31436	SCREW,HEX	15
31987	SHIM	34
31988	NUT	34
31990	LEVEL SENSOR PLATE	34
31993	WIPER BLOCK ARM	34
31994	WIPER BLOCK CENTER CONE	34
31998	WIPER BLOCK	34
31999	WIPER BLOCK SHOE	34
32004	SHIM	34
32005	SHIM	34
32008	SHIM	34
32011	DOWEL PIN	24
32011	DOWEL PIN	27
32012	SCREW	34
32035	GEARBOX	11
32041	SCREW	15
32106	SCREW M10	15
32165	DOSING DISC BOX	16
32165	DOSING DISC BOX	17
32304	SCREW,HEX M16	2
32401	SCREW,HEX	4
32429	DOWEL PIN	3
32429	DOWEL PIN	4
32688	SCREW	13
32695	TAMPING RING	11
32695	TAMPING RING	16
32696	TAMPING RING	11
32767	RETAINING FINGER PLATE	35
32769	SCREW,HEX	21.1
32769	SCREW,HEX	21.2
32780	SCREW,HEX M6	25
32781	LOWER CLOSING LEVER	21.1
32782	SCREW, HEX M12	9
32782	SCREW, HEX M12	21.1
32782	SCREW, HEX M12	21.2
32782	SCREW, HEX M12	32
32782	SCREW, HEX M12	33

IIM #	Description	Section
32788	SCREW,HEX	7
32798	SCREW M6	21.1
32798	SCREW M6	21.2
32799	BRACKET	21.1
32799	BRACKET	21.2
32804	SCREW,M8 CUSTOM	15
32811	SIGHT GLASS	13
32813	KNOB M6	30
32814	COMPRESSION SPRING	25
32814	COMPRESSION SPRING	26
33067	SCREW	1
33068	SCREW	1
33069	PIN,DOWEL	2
33069	PIN,DOWEL	32
33071	SCREW	2
33073	WASHER	2
33073	WASHER	4
33074	ROLLER,TENSION,HOUSING	5
33075	SCREW,HEX	2
33075	SCREW,HEX	25
33076	WASHER	2
33077	SCREW	2
33077	SCREW	12
33077	SCREW	24
33078	SCREW,HEX	2
33078	SCREW,HEX	3
33079	SCREW	2
33080	PLATE,MAIN SHAFT SUPPORT,CENTER	2
33081	BLOCK	2
33083	BLOCK	2
33084	SCREW,SHC	3
33085	SCREW,SHC	3
33085	SCREW,SHC	9
33087	CLIP	3
33088	TUBE	3
33089	CAM,SORTING	3
33089	CAM,SORTING	21.1
33090	SCREW,SET	3
33091	BEARING	3
33092	SCREW,HEX M8X20	3
33092	SCREW,HEX M8X20	14.1
33092	SCREW,HEX M8X20	14.2
33092	SCREW,HEX M8X20	14.3
33093	SCREW M4	3

IIM #	Description	Section
33094	FLANGE	3
33095	BRACKET	3
33096	BRACKET	3
33097	SHAFT,MAIN	3
33097	SHAFT,MAIN	9
33098	SCREW,HEX	4
33100	SCREW,SHC	4
33101	SCREW	4
33101	SCREW	34
33102	SCREW,HEX	4
33102	SCREW,HEX	15
33102	SCREW,HEX	18
33102	SCREW,HEX	19
33102	SCREW,HEX	24
33102	SCREW,HEX	29
33102	SCREW,HEX	34
33103	BRACKET,SPLIT	4
33104	BRACKET	4
33105	ENCODER	4
33106	BUSHING	4
33107	CAP,END	5
33108	CAP,END	5
33109	WASHER	5
33110	WASHER,SHIM	5
33111	SCREW	7
33112	SCREW,SHC	7
33113	SCREW,HEX	7
33113	SCREW,HEX	11
33114	SEGMENT TRAVERSING CAM	7
33114	SEGMENT TRAVERSING CAM	20
33115	SCREW	7
33115	SCREW	25
33116	SCREW	7
33117	NUT,HEX	33
33118	SCREW	7
33119	SEAL,TURRET	7
33120	BLOCK,SPACER	7
33121	GASKET	7
33122	BRACKET	7
33123	GASKET	7
33124	WASHER	8
33124	WASHER	29
33125	SCREW	8
33125	SCREW,SHC	9

IIM #	Description	Section
33126	NUT,HEX	8
33126	NUT,HEX	9
33126	NUT,HEX	32
33127	ROD,THREADED	8
33127	ROD,THREADED	32
33128	KEY	8
33128	KEY	9
33129	SCREW,HEX M8	8
33129	SCREW,HEX M8	12
33129	SCREW,HEX M8	23
33129	SCREW,HEX M8	24
33129	SCREW,HEX M8	25
33129	SCREW,HEX M8	29
33130	SCREW,HEX	8
33130	SCREW,HEX	29
33131	PLATE	8
33132	BRACKET	8
33134	LEVER,SEPARATION	9
33135	NUT,SQUARE	9
33136	BLOCK	9
33137	ROD	9
33138	CAM, SEPARATION	3
33138	CAM, SEPARATION	9
33139	BRACKET	9
33140	BRACKET	9
33141	BRACKET	9
33142	SCREW,HEX	9
33143	NUT,HEX	9
33143	NUT,HEX	10
33143	NUT,HEX	12
33144	HANDLE	9
33145	SHAFT	9
33146	BUSHING	9
33147	BLOCK	9
33148	SCREW,HEX	9
33148	SCREW,HEX	18
33148	SCREW,HEX	19
33149	NUT,HEX	9
33149	NUT,HEX	10
33149	NUT,HEX	34
33150	COUNTERWEIGHT,CAM	9
33152	SCREW,SET	10
33152	SCREW,SET	24
33152	SCREW,SET	29

IIM #	Description	Section
33153	SCREW	10
33154	M16X40	10
33155	SCREW	10
33156	SHAFT,TAMPING,ASSY	10
33157	KEY,24X9X80 130N	10
33158	HOUSING,TAMPING SHAFT COLUMN	10
33159	SPACER	10
33160	POST	11
33161	DOSING BOWL HALF	11
33162	TAMPING BASE	11
33163	SCREW,LEVELING,TAMPING HOUSING	11
33164	PIN,DOWEL	11
33165	SCREW	11
33166	SCREW	11
33167	SCREW,SET	11
33168	SCREW,SET	11
33170	SCREW,SET	11
33171	SCREW	11
33172	HANDLE	11
33173	UNIVERSAL JOINT	11
33174	SCREW	11
33175	SCREW,LONGER	11
33176	PIN	11
33177	HOUSING	11
33178	HOUSING	11
33179	GASKET	11
33180	STUD	11
33181	BUSHING	11
33183	SCREW	12
33184	WASHER	12
33184	WASHER	29
33185	WASHER	12
33186	STUD,THREADED M8	13
33187	PLUG	12
33188	SHAFT,MAIN	1
33188	SHAFT,MAIN	9
33189	SCREW	12
33190	KEY	12
33191	O-RING	12
33192	PIN,DOWEL	12
33193	CONNECTOR	12
33194	SCREW	12
33195	SCREW	12
33196	MOTOR	12

IIM #	Description	Section
33197	HUB,GEAR	12
33198	HOUSING	12
33199	BRACKET	12
33200	CUP,POWDER	12
33201	RING,CLAMP	12
33202	RING	12
33203	PLATE,AUGER DRIVE BASE	12
33204	HOPPER,POWDER	13
33205	SHAFT,DRIVE,POWDER AUGER	13
33206	SHAFT	13
33207	SCREW,SHC M6X50	14.1
33207	SCREW,SHC M6X50	14.2
33207	SCREW,SHC M6X50	33
33209	HOUSING,LINEAR BEARING	14.1
33209	HOUSING,LINEAR BEARING	14.2
33209	HOUSING,LINEAR BEARING	14.3
33209	HOUSING,LINEAR BEARING	33
33210	NOZZLE,AIR	14.1
33210	NOZZLE,AIR	14.2
33210	NOZZLE,AIR	14.3
33211	BLOCK,GUIDE,BEARING	14.1
33211	BLOCK,GUIDE,BEARING	14.2
33211	BLOCK,GUIDE,BEARING	14.3
33215	SCREW,SHC	20
33217	HOUSING	15
33218	HOUSING,TURRET	15
33219	CENTERCONE FLANGE	15
33219	CENTERCONE FLANGE	34
33220	BRACKET	15
33222	CONNECTOR	23
33224	SCREW	23
33225	NUT	23
33226	SCREW,SHC	23
33227	VALVE	23
33233	BRACKET	23
33235	PIN,DOWEL	26
33237	SCREW,SHC M6	21.1
33237	SCREW,SHC M6	21.2
33237	SCREW,SHC M6	24
33237	SCREW,SHC M6	25
33237	SCREW,SHC M6	29
33237	SCREW,SHC M6	32
33238	O-RING	26
33239	SPACER	25

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33239	SPACER	26
33240	SPRING SLEEVE	25
33240	SPRING SLEEVE	26
33241	STRAIGHT PIN	25
33241	PIN M6	26
33242	SCREW	32
33242	SCREW	33
33243	SCREW,SET	26
33244	SCREW M4	25
33244	SCREW,FLAT M4	26
33245	SCREW,FLAT M6	26
33246	BEARING HOUSING	25
33246	BEARING,SEPARATION SHAFT,TABLETOP	26
33246	BEARING HOUSING	32
33247	MOUNTING PLATE	26
33249	PLATE,SUCTION SHOE	26
33250	PLATAE,SEPARATION PIN	26
33251	SHAFT,SEPARATION	25
33251	SHAFT,SEPARATION	26
33252	BUSHING	25
33252	BUSHING	26
33253	SPACER	25
33253	SPACER	26
33254	O-RING	25
33254	O-RING	26
33255	BUSHING	25
33255	BUSHING	26
33257	BRACKET	32
33257	BRACKET	33
33261	SCREW	30
33265	SIGHT GLASS,CAP HOP 50mm	30
33267	TUBE	30
33269	WASHER	2
33269	WASHER	33
33271	PIN,DOWEL	32
33271	PIN,DOWEL	33
33272	SCREW	18
33272	SCREW	19
33272	SCREW	21.1
33272	SCREW	21.2
33272	SCREW	37
33273	INSERT,THREADED	33
33274	ROD,THREADED	33
33276	BRACKET	31

IIM #	Description	Section
33277	SCREW	31
33278	SCREW	33
33279	SPACER	33
33280	SEPARATION STATION LEVER ARM	33
33282	SCREW	31
33282	SCREW	36
33282	SCREW	36.1
33282	SCREW	37
33283	WASHER	15
33283	WASHER	34
33284	SCREW	34
33285	DOSING BOWL,SIDERING	34
33286	CENTERCONE FLANGE	34
33287	AXIS FOR WIPER CONE	34
33288	SHIM	25
33288	SHIM	34
33289	BEARING	34
33290	SCREW	34
33291	O-RING	34
33292	PIN,DOWEL	34
33293	HOLDER,SENSOR	34
33295	TUBE,POWDER,TRANSFER	34
33296	POST,M6	34
33297	SIGHT GLASS,LEVEL SENSOR PLATE	34
33301	PLATE,LEVEL SENSOR,OUTER	34
33303	PLATE,TAMPING PIN RETAINER 11CT	35
33305	SCREW	35
33307	LOWER CLOSING SHAFT	21.1
33307	SHAFT FOR LOWER CLOSING PLATE	21.2
33308	PIN	18
33308	PIN	19
33308	PIN	37
33309	LOWER CLOSING HEAD	21.1
33309	LOW CLOSING HEAD	21.2
33310	BLOCK,UPPER CLOSING,CAPS STOP	21.1
33310	BLOCK,UPPER CLOSING,CAPS STOP	21.2
33311	PLATE	21.1
33311	PLATE	21.2
33312	SCREW	21.1
33312	SCREW	21.2
33313	GUIDE	21.1
33313	GUIDE	21.2
33314	SPRING	21.1
33314	SPRING	21.2

IIM #	Description	Section
33315	PIN,DOWEL	22
33317	SCREW	18
33317	SCREW	19
33318	PLATE,SPRING FINGER CAPTURE,11CT	19
33319	PLATE,SPRNG FINGER CAPTURE,11CT,SZ4/5	18
33319	PLATE,SPRNG FINGER CAPTURE,11CT,SZ4/5	19
33320	BUSHING	18
33320	BUSHING	19
33321	SCREW	18
33321	SCREW	19
33322	SCREW,CHEESEHEAD	18
33322	SCREW,CHEESEHEAD	19
33323	MOUHPIECE,MAGAZINE,11CT	19
33324	BLOCK,REAR MOUNT,ALIGN,MAG 11CT	19
33325	SCREW,M8	36
33325	SCREW	36.1
33326	PIN	36.1
33327	SCREW	36
33327	SCREW	36.1
33331	SCREW	36
33331	SCREW	36.1
33332	SCREW,EJECT HOUSING,FEMALE	36
33332	SCREW	36.1
33334	SPACER,BLOCK,EJECTION,SZ000-2	36
33336	SCREW	37
33339	PLATE	37
33340	STUD,SET SCREW	37
33341	SCREW	24
33342	SCREW	24
33342	SCREW	28
33343	SCREW,SHC	24
33343	SCREW,SHC	29
33344	SCREW,SHC	24
33344	SCREW,SHC	29
33345	SCREW	24
33346	SCREW	24
33346	SCREW	29
33347	WASHER	24
33347	WASHER	28
33348	SCREW	24
33348	SCREW	28
33349	O-RING	29

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33350	SCREW	24
33350	SCREW	29
33351	HOLDER,PLUNGER	24
33351	HOLDER,PLUNGER	28
33352	HOUSING	24
33352	HOUSING	29
33353	COVER,HOUSING SORTING	24
33354	HOUSING,FACE SORTING	24
33355	PLATE,BASE	24
33356	BRACKET	24
33356	BRACKET	29
33358	O-RING	24
33358	O-RING	29
33359	PLUNGER,SPRING LOADED	24
33359	PLUNGER,SPRING LOADED	28
33360	BRACKET,SPLIT	3
33361	TURRET,SEGMENT	7
33362	COVER	7
33363	WASHER	8
33366	O-RING	15
33370	BLOCK,UPPER CLOSING	21.1
33370	BLOCK,UPPER CLOSING	21.2
33371	ASSY,KNOB,STUD	21.1
33371	ASSY,KNOB,STUD	21.2
33372	ASSY,KNOB,STUD	13
33372	HAND KNOB ASSY	13
33372	ASSY,KNOB,STUD	21.1
33372	ASSY,KNOB,STUD	21.2
33374	PLATE	24
33379	PLATE,EJECT DRIVE	14.2
33381	MOTOR+GEARBOX,MAIN DRIVE	1
33382	SCREW,SHC	37
33397	O-RING	23
33398	CONNECTOR	23
33400	NUT M12	33
33401	NUT	33
33403	RETAINING SCREW	35
33404	SCREW,HEX M6	21.1
33406	SCREW FEMALE	21.1
33406	HAND KNOB	21.2
33407	PIN,DOWEL	21.1
33410	SPACER,BLOCK,EJECTION,SZ0-4	36
33410	SPACER	36.1
33586	PIN	36

IIM #	Description	Section
33586	PIN	36.1
33657	SCREW	27
33735	BLOCK	18
34071	SEPARATION PIN,CONCAVE	25
34072	LOW CLOS BLOCK, ALUM	22
34073	LOW CLOS BLOCK, SST	22
34098	BUFFER PLATE	18
34119	PIN,THREADED	22
34120	MAGAZINE LIFT BRACKET	27
34121	MAGAZINE LIFT SHAFT	27
34122	MAGAZINE LIFT ARM	27
34170	GUIDE RING	34
34177	CLEANING STATION CLOVER	37
34178	UPPER CLEANING MANIFOLD	37
34179	BASE CLEANING MANIFOLD	37
34229	FCE ARM ASSY	33
34238	SCRAPER	34
34251	KNOB,ASSY DOSING DISC LIFT	17
34253	SUCTION SHOE,SEPARATION,10CT	25
34255	SCREW	33
34309	FCE BLOCK 9CT	32
34310	UPGRADED 9CT FCE ASSY	32
34311	SHOE,9CT,FCE ALUM	32
34313	FCE 9CT DRIVE SHAFT	32
34314	SHAFT ASSY,9CT FCE	32
34315	FCE 9CT HEAD PLATE	32
34321	BASE,BLOCK,9CT,FCE	32
34356	MAGAZINE MOUNT ASSY	27
34357	MAGAZINE MOUNT BRACKET	27
34358	MAGAZINE MOUNT SHAFT	27
34447	FCE CAM	3
34447	FCE CAM	31
34596	EJECTION BOOMERANG	36.1
34601	PLATE,EJECT DRIVE	14.1
34612	SCREW,HEX,INTEGRAL WASHER,M6	36
34613	GUARD,SORTING	29
34614	PLATE,BOTTOM,SORTING	29
34615	COVER,SORTING	29
34616	PLATE,FRONT,SORTING	29
34617	POWDER TRANSFER BAR	34
34634	ASSY,SHAFT,CAP SEPARATION,11CT	26
34635	BOLT,SHOULDER	32
34637	FCE DRIVE SHAFT ASSY	33
34640	EJECTION COVER, NEW	36

