



GKF 330/400

Capsule filling machine
Replacement spare parts

INTERNATIONAL INVENTORY MANAGEMENT

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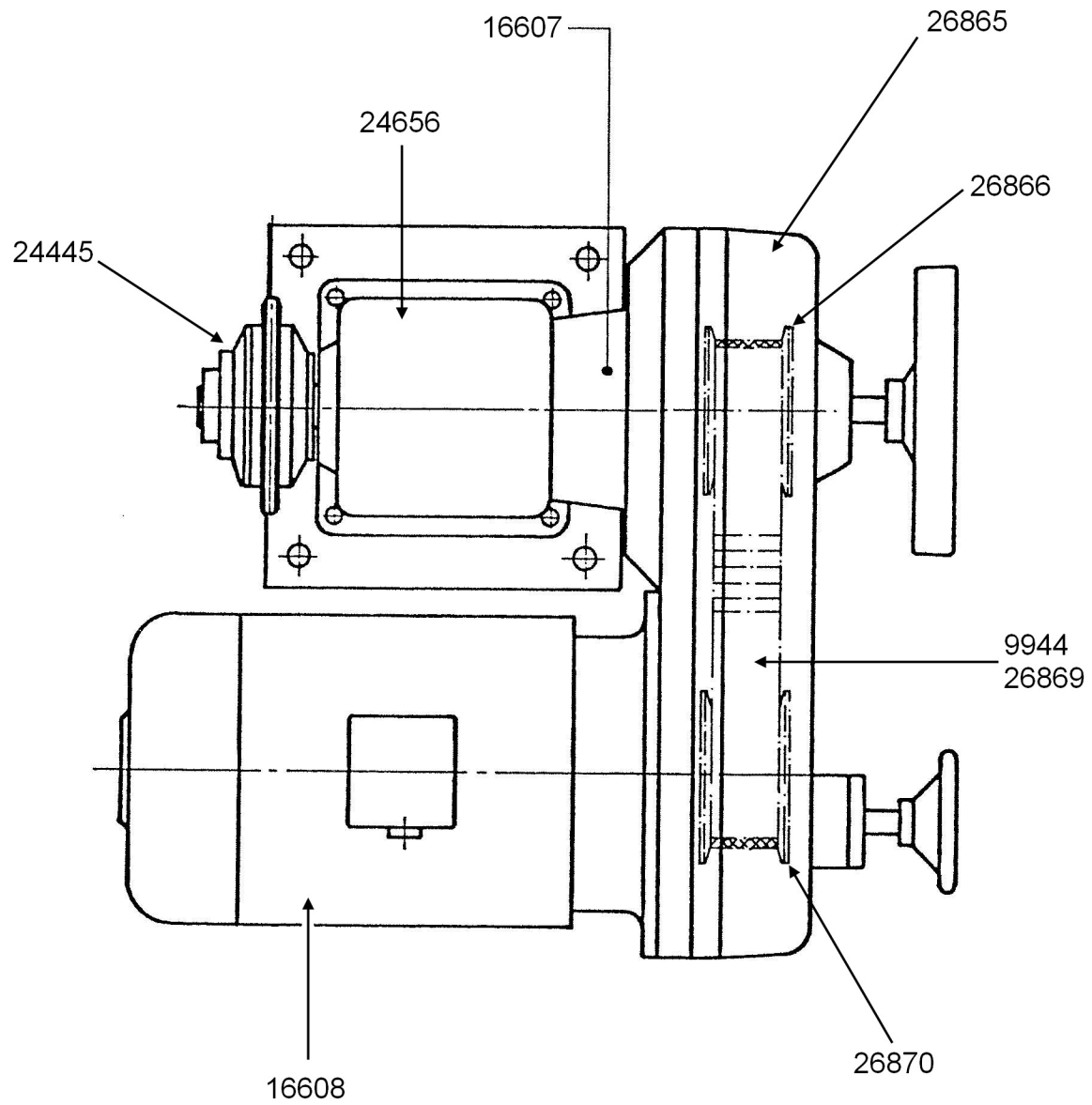
OEM names and part numbers are used to identify replacement parts. Our products are not affiliated with, sponsored or approved by the original equipment manufacturer.

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GKF 330/400

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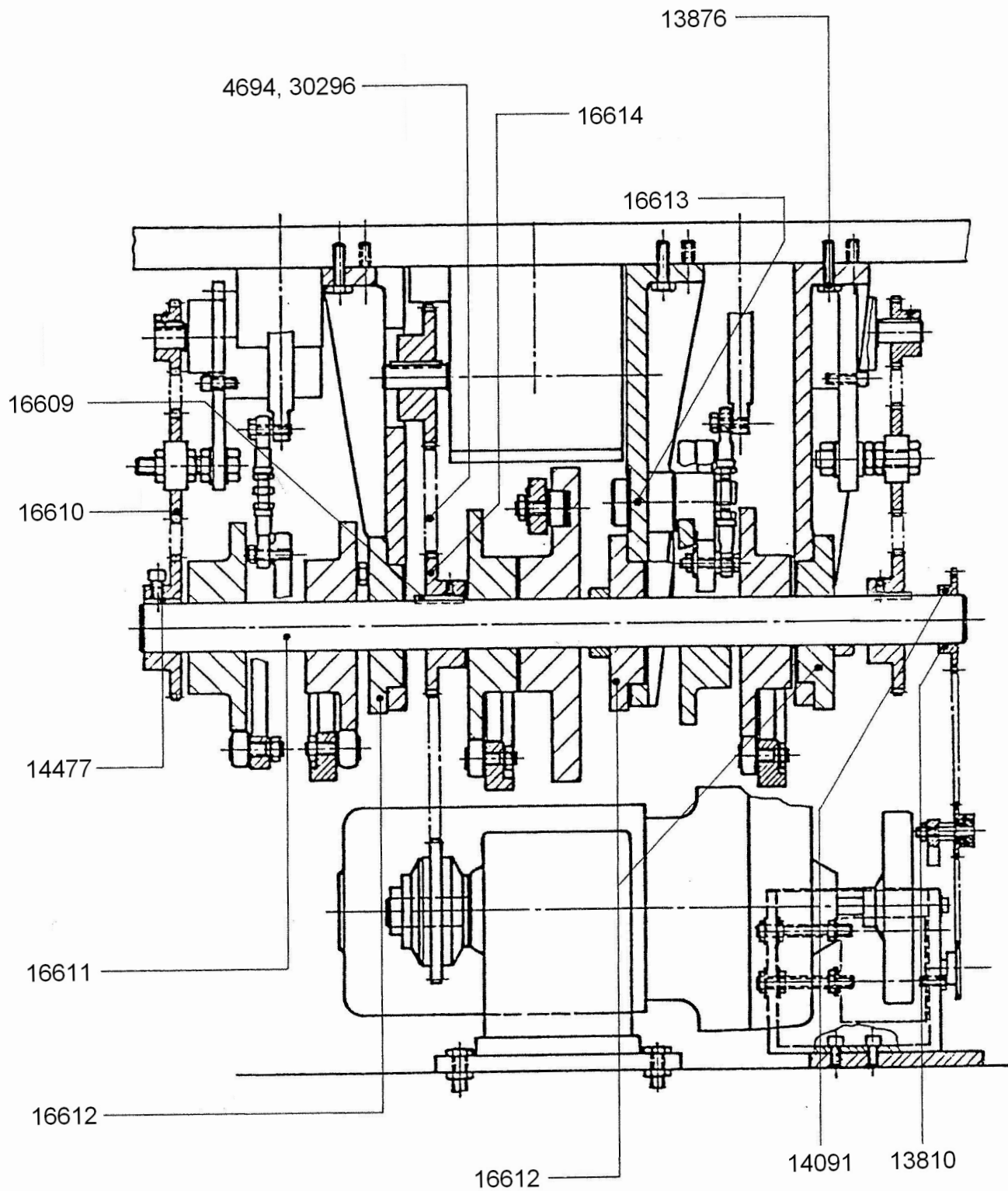
Section 1: main drive



Section 1: Main drive motor

IIM No.	Description
9944	BELT, 22 x 610
16607	MAIN DRIVE
16608	MOTOR WITH BRAKE
24445	SLIP CLUTCH
24656	GEARBOX
26865	TRANSMISSION
26866	PULLEY, 14MM BORE
26869	BELT, 22 x 700
26870	PULLEY, 19MM BORE

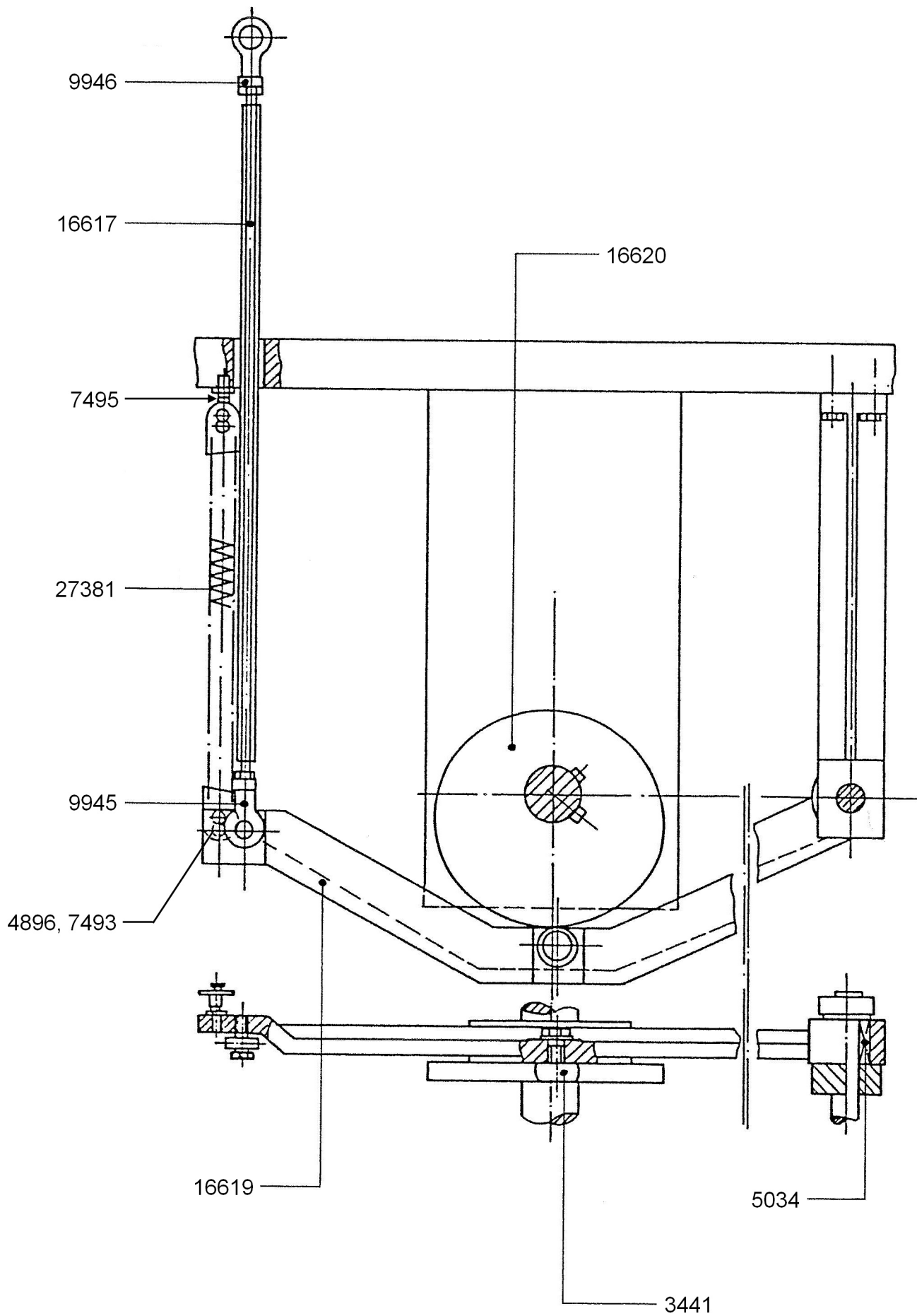
Section 2: main shaft support



Section 2: Support, main shaft

IIM No.	Description
4594	MASTER LINK
13810	SET SCREW
13876	WASHER,M10,SERRATED
14091	CHAIN WHEEL
14477	KEY,SLIP
16609	KEY
16610	CHAIN TENSIONER
16611	MAIN SHAFT
16612	BEARING
16613	PRESSURE PIECE
16614	SPROCKET
30296	CHAIN

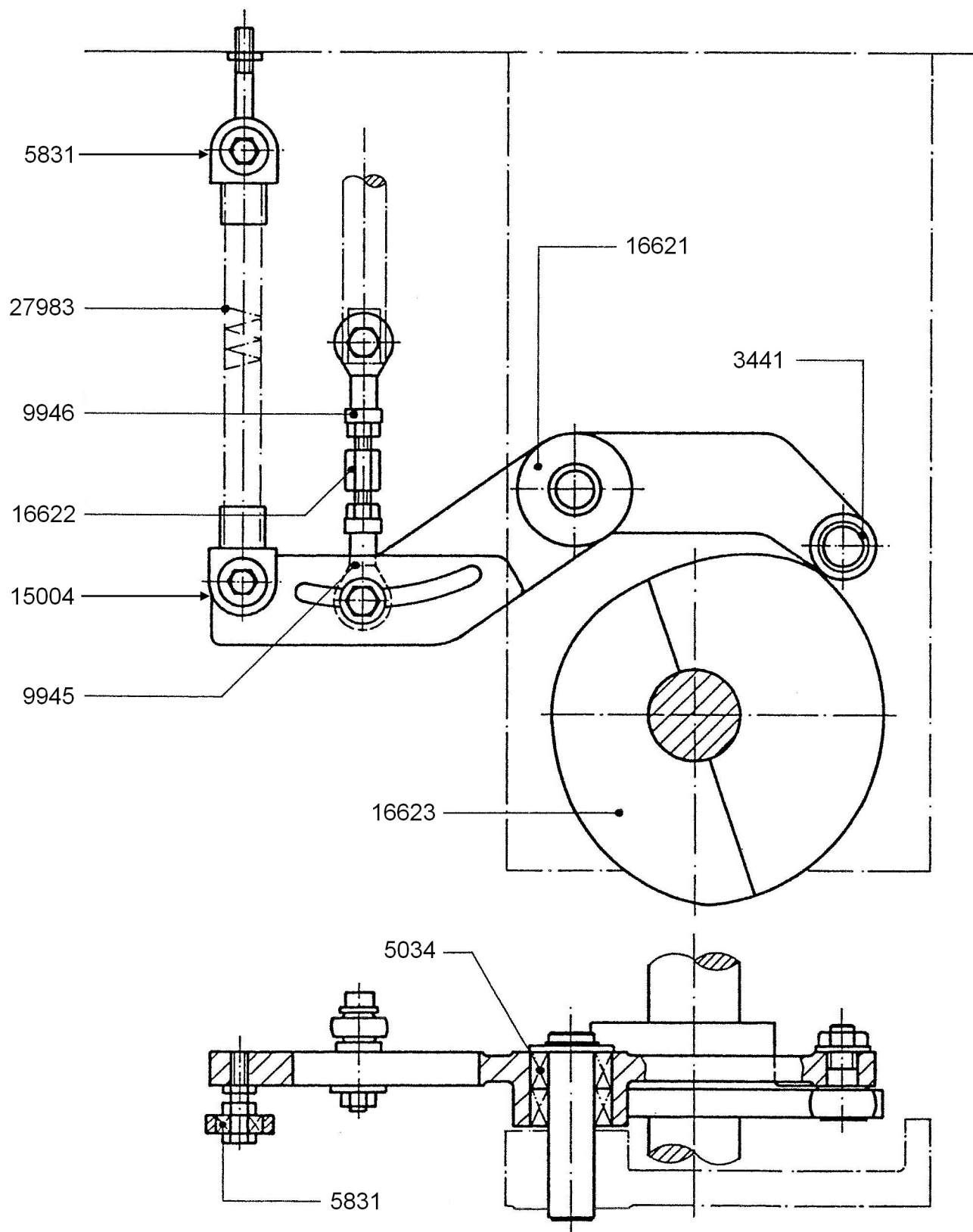
Section 3: sorting drive



Section 3: Drive, sorting

IIM No.	Description
3441	CAM FOLLOWER
5034	BEARING
7493	SPRING BOLT
7495	SPRING BOLT "L"
9945	ROD END
9946	ROD END
16617	CONNECTING ROD
16619	LEVER ARM
16620	CAM,SORTING
27381	SPRING,EXTENSION

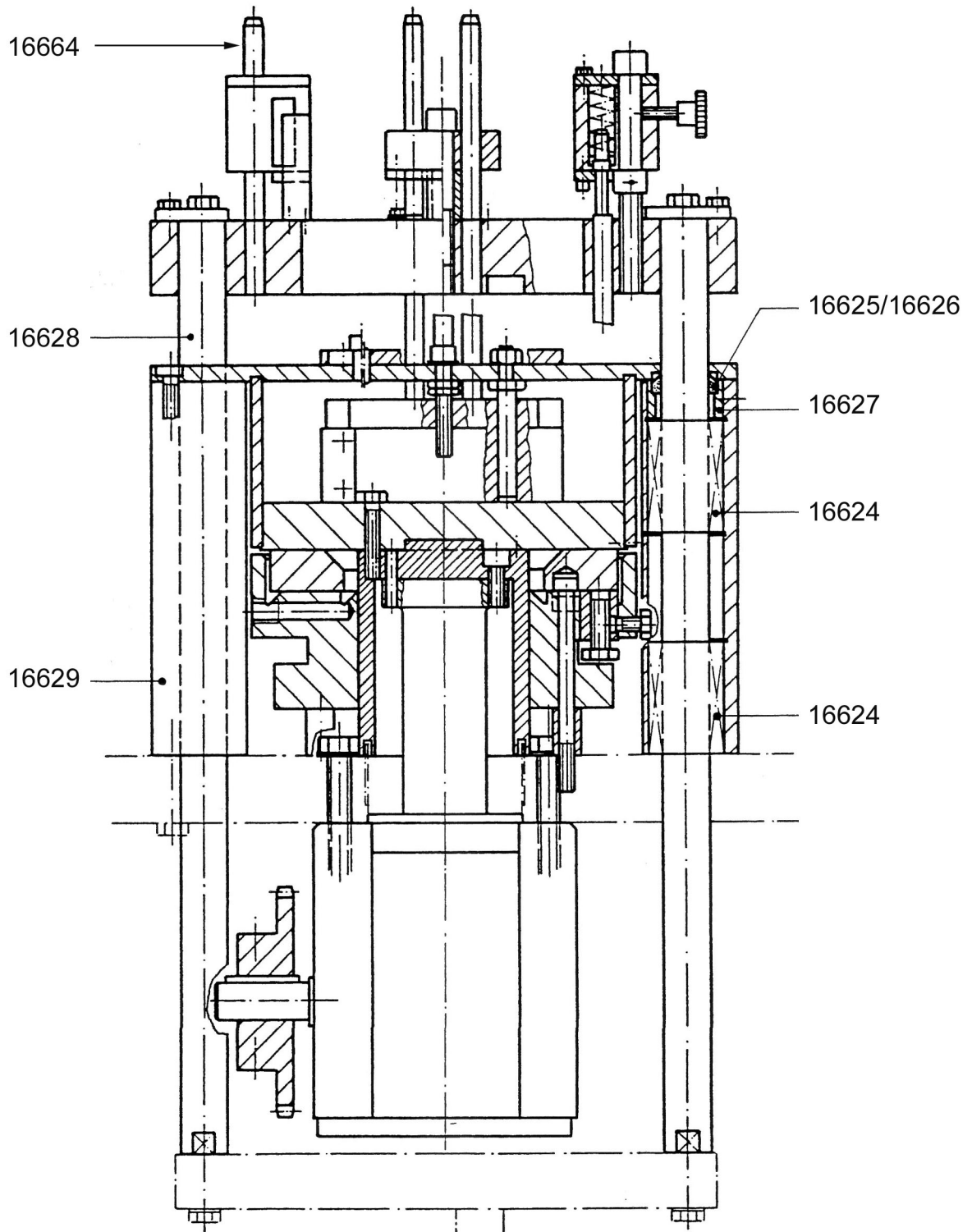
Section 4: separation drive



Section 4: Drive, separation

IIM No.	Description
3441	CAM FOLLOWER
5034	BEARING
5831	SPRING FASTENER BLOCK WITH BEARING
9945	ROD END
9946	ROD END
12888	SPRING,EXTENSION
15004	SPRING BOLT
16621	LEVER ARM
16622	TURNBUCKLE
16623	CAM,SEPARATION

Section 5.1: tamping drive



IIM

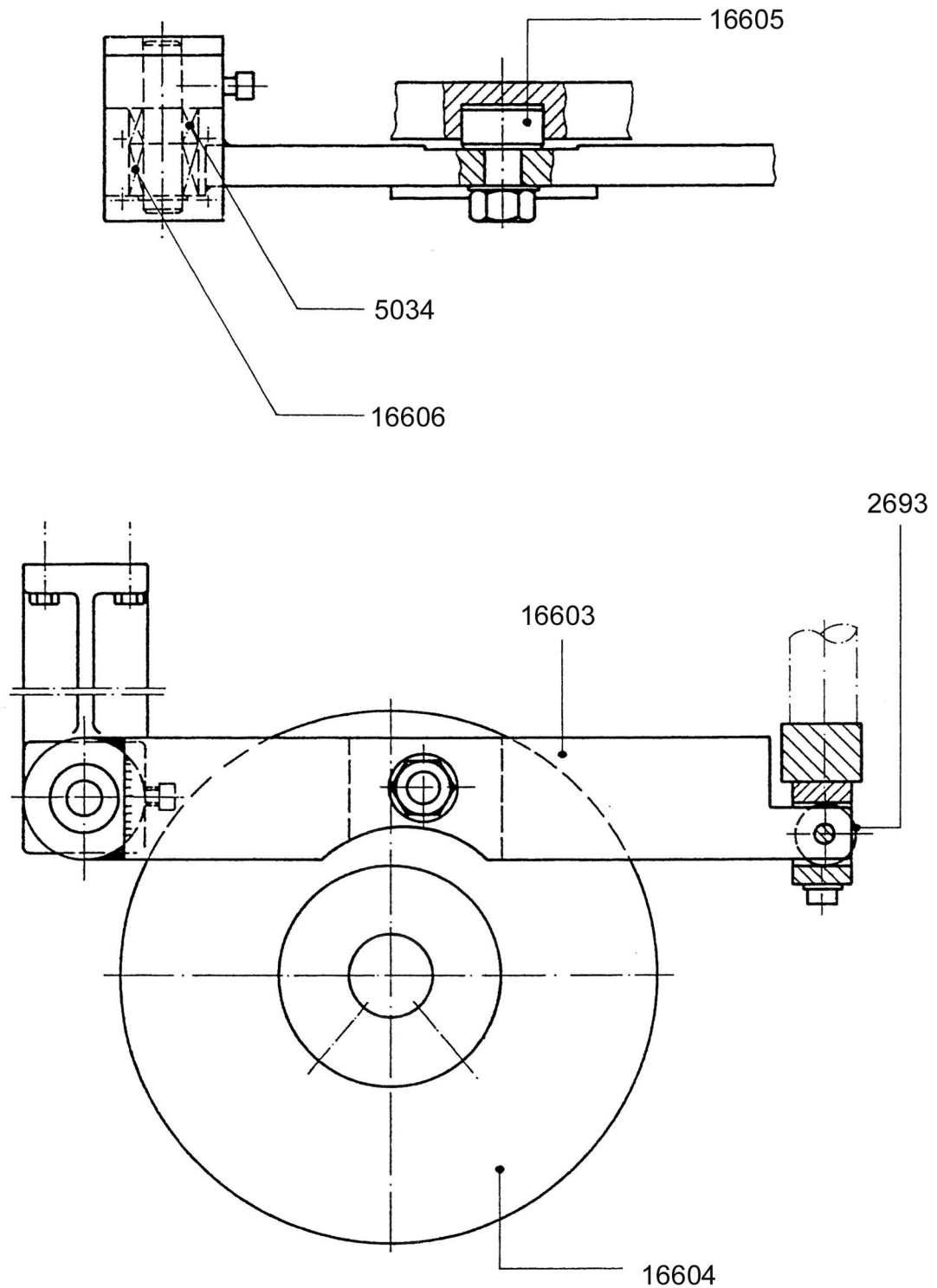
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Section 5.1: Drive, tamping unit

IIM No.	Description
16624	BEARING, LINEAR
16625	SEAL, WIPER, SINGLE LIP
16627	SPACER
16628	SHAFT, TAMPING
16629	COLUMN, TAMPING

Section 5.2: tamping drive



IIM

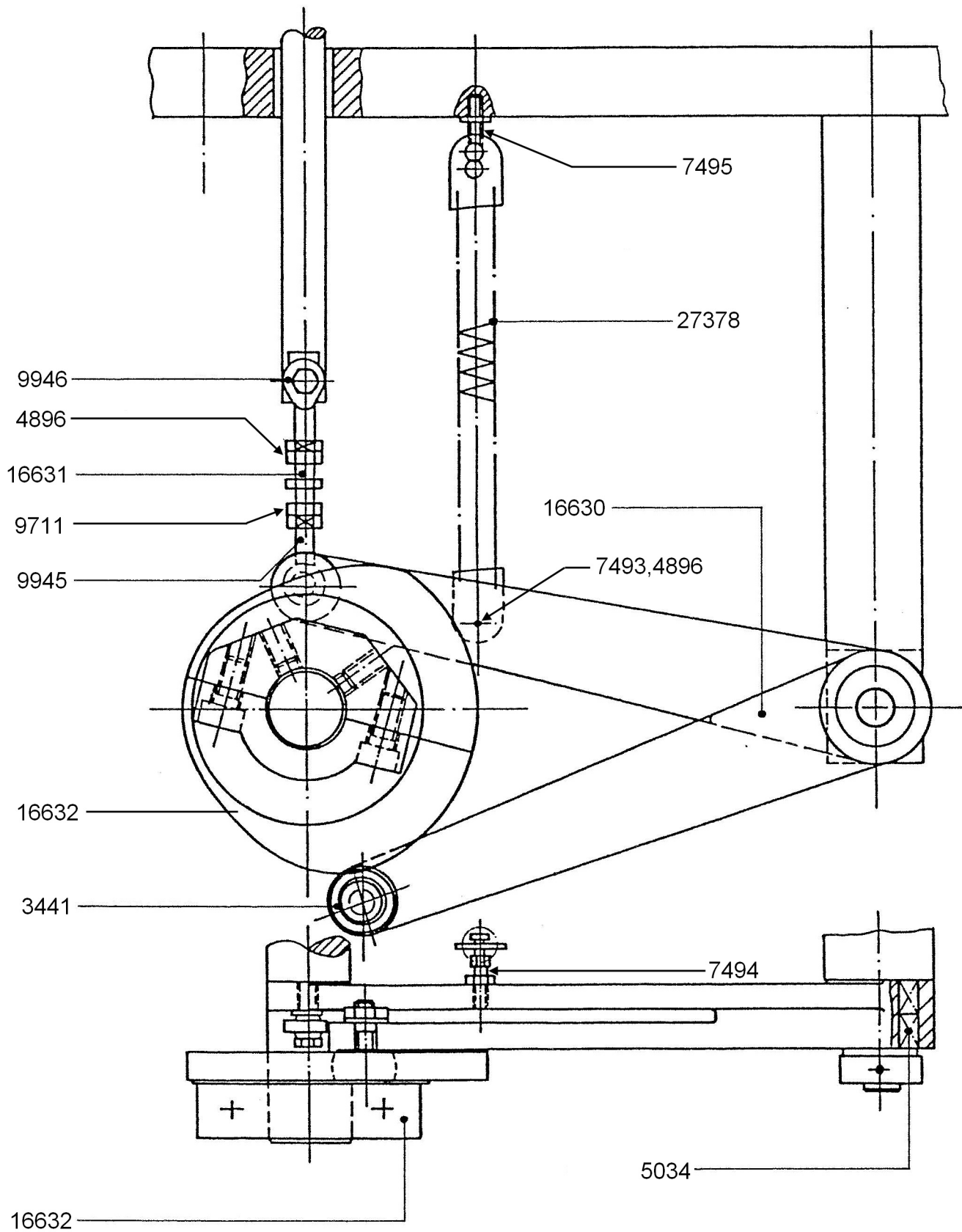
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Section 5.2: Drive, tamping unit

IIM No.	Description
2693	CAM FOLLOWER
5034	BEARING
16603	ARM,CROSS MEMBER,TAMPING
16604	CAM,TAMPING
16605	CAM FOLLOWER
16606	BEARING

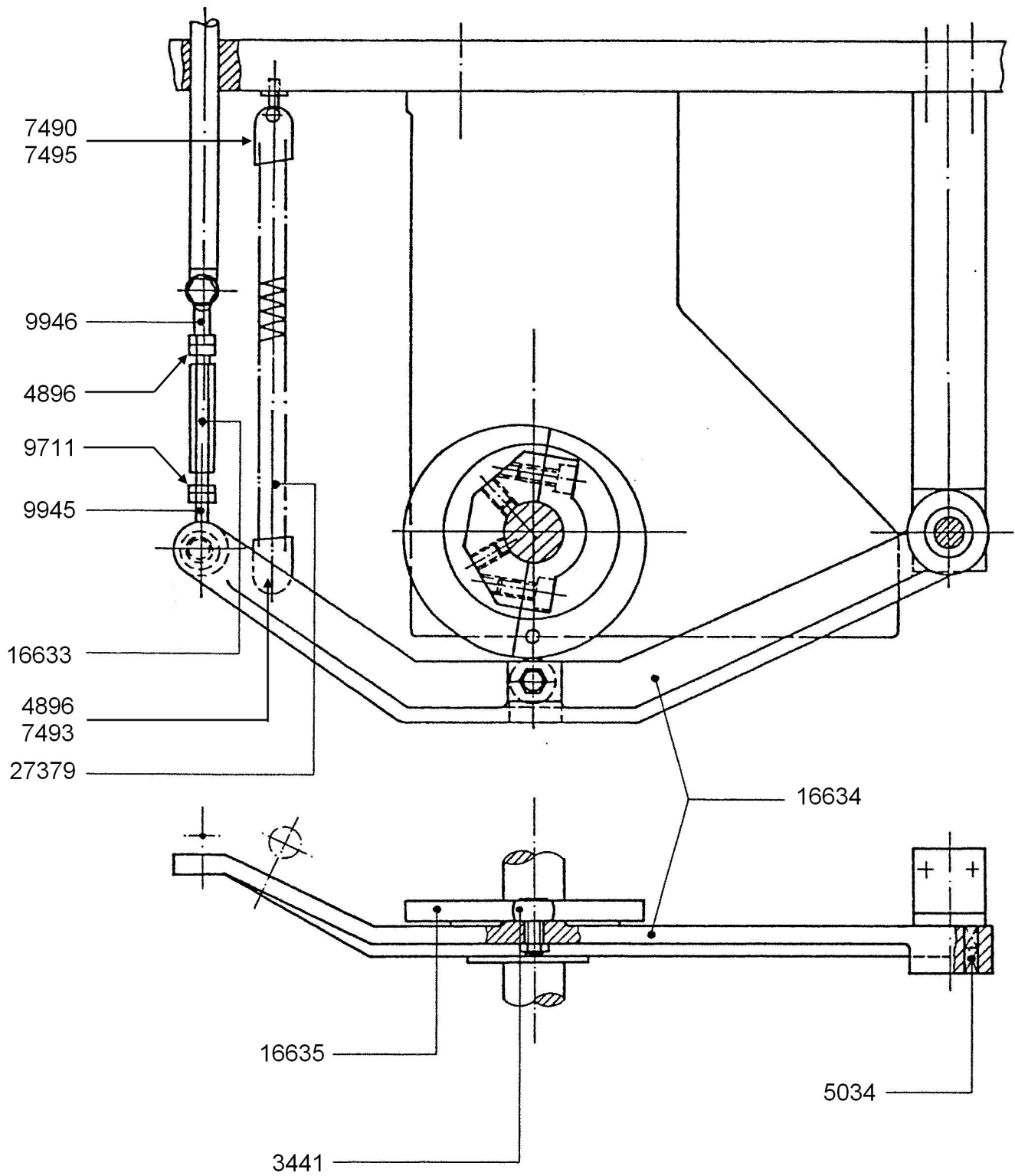
Section 6: faulty capsule drive



Section 6: Drive, faulty capsule

IIM No.	Description
3441	CAM FOLLOWER
4896	NUT M8 RH
5034	BEARING
7493	SPRING BOLT
7494	SPRING FASTENER ROD
7495	SPRING BOLT "L"
9711	NUT M8 LH
9945	ROD END, M8, LH, FEMALE
9946	ROD END, M8, RH, FEMALE
16630	ARM,LEVER
16631	TURNBUCKLE
16632	CAM,FAULTY CAPSULE
27378	SPRING,EXTENSION

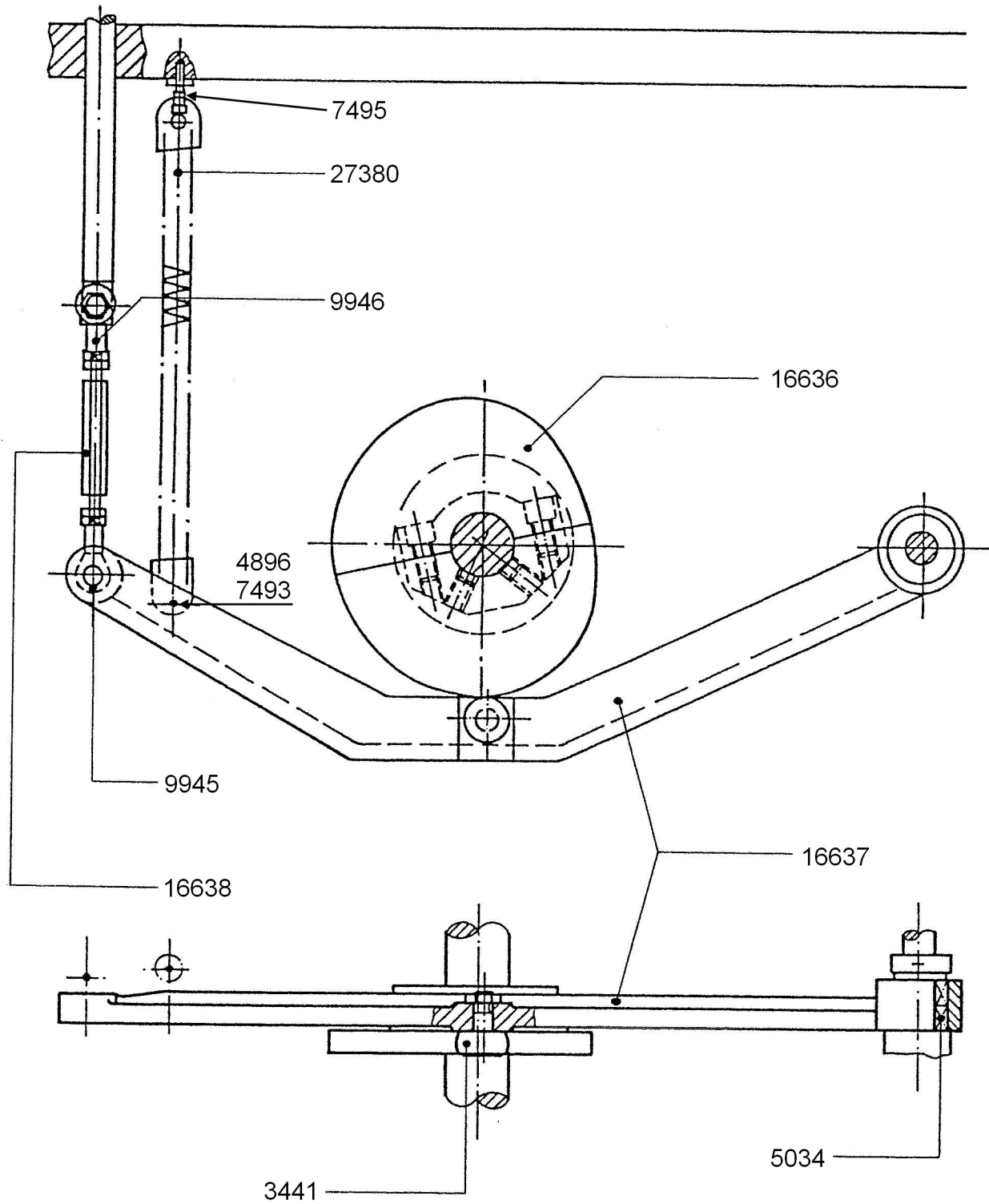
Section 7: closing drive



Section 7: Drive, closing

IIM No.	Description
3441	CAM FOLLOWER
5034	BEARING
4896	NUT M8 RH
7490	PLATE, SPRING FASTENER
7493	SPRING BOLT
7495	SPRING BOLT "L"
9945	ROD END, M8, LH, FEMALE
9946	ROD END, M8, RH, FEMALE
9711	NUT M8 LH
16633	ROD, CONNECTING
16634	ARM, LEVER
16635	CAM, CLOSING
27379	SPRING, EXTENSION

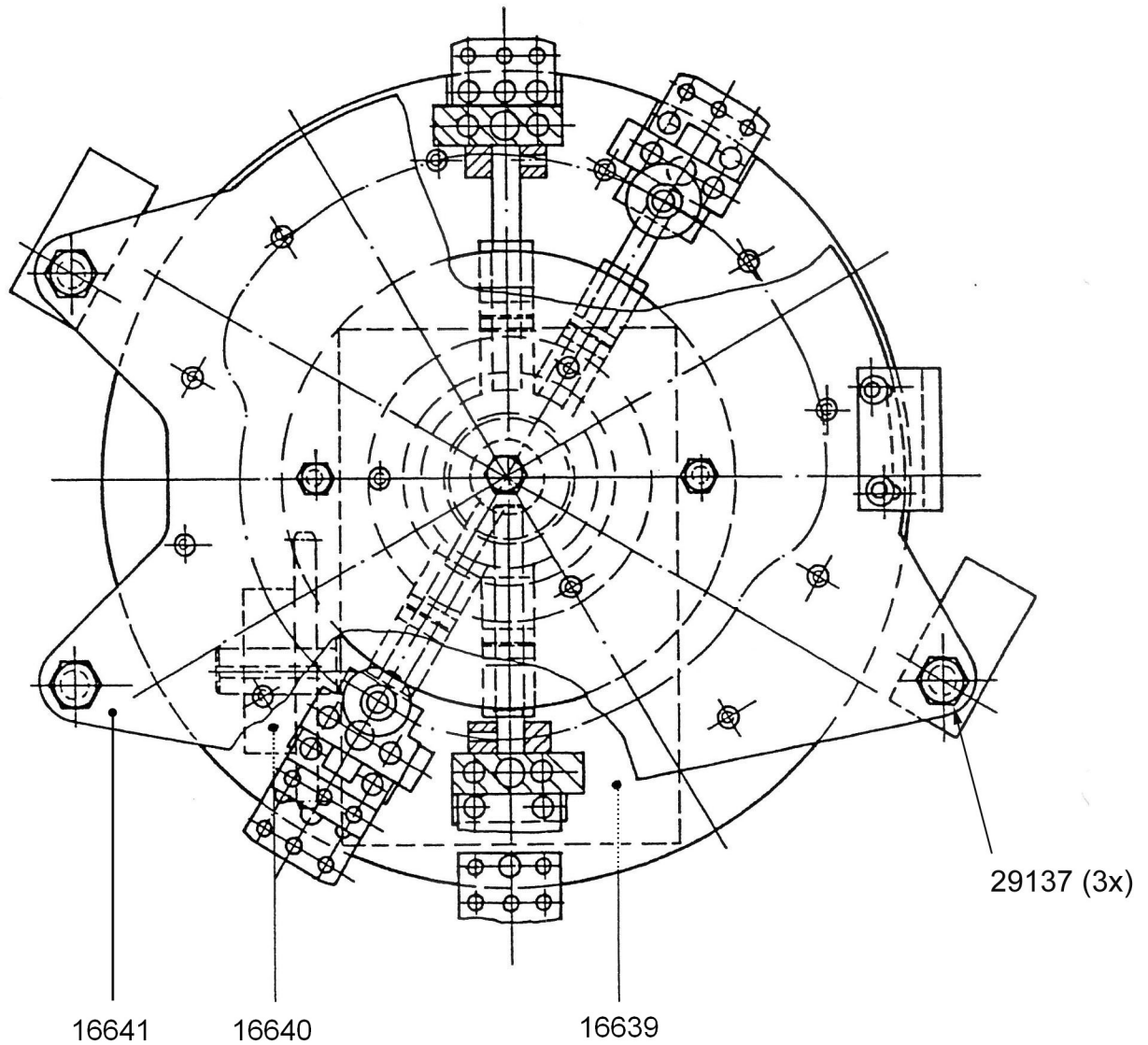
Section 8: ejection drive



Section 8: Drive, ejection

IIM No.	Description
3441	CAM FOLLOWER
5034	BEARING
7493	SPRING BOLT
7495	SPRING BOLT "L"
9945	ROD END, M8, LH, FEMALE
9946	ROD END, M8, RH, FEMALE
16636	CAM,EJECTION
16637	ARM,LEVER,EJECTION
16638	TURNBUCKLE,EJECTION
27380	SPRING,EXTENSION

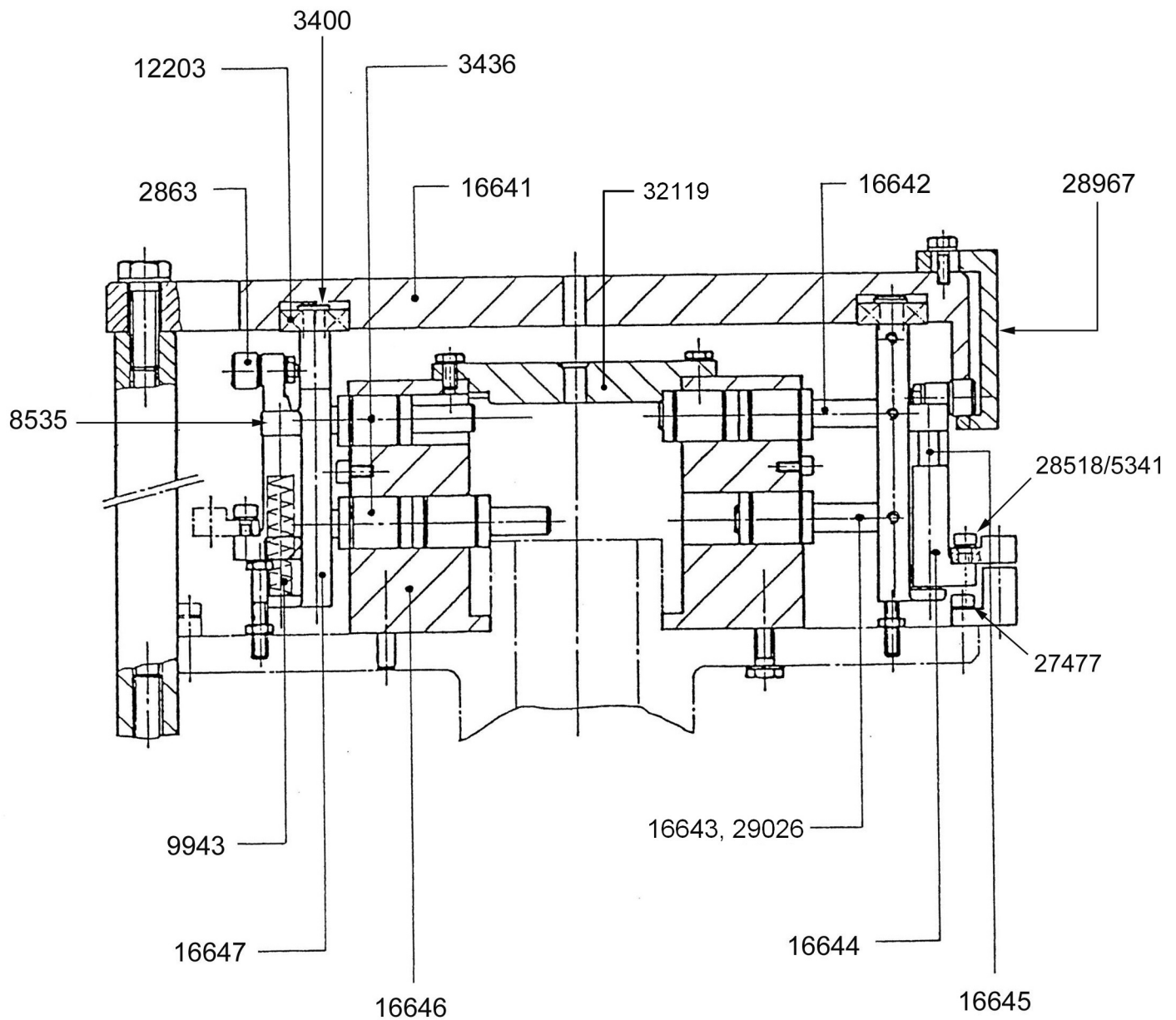
Section 9: segment indexing



Section 9: Segment indexing

IIM No.	Description
16641	TOP CAM
16639	GEARBOX, SEGMENT INDEXING
16640	SPROCKET 22 TEETH
29137	BOLT, TOP CAM HOLD-DOWN
29138	WASHER, TOP CAM HOLD-DOWN BOLT

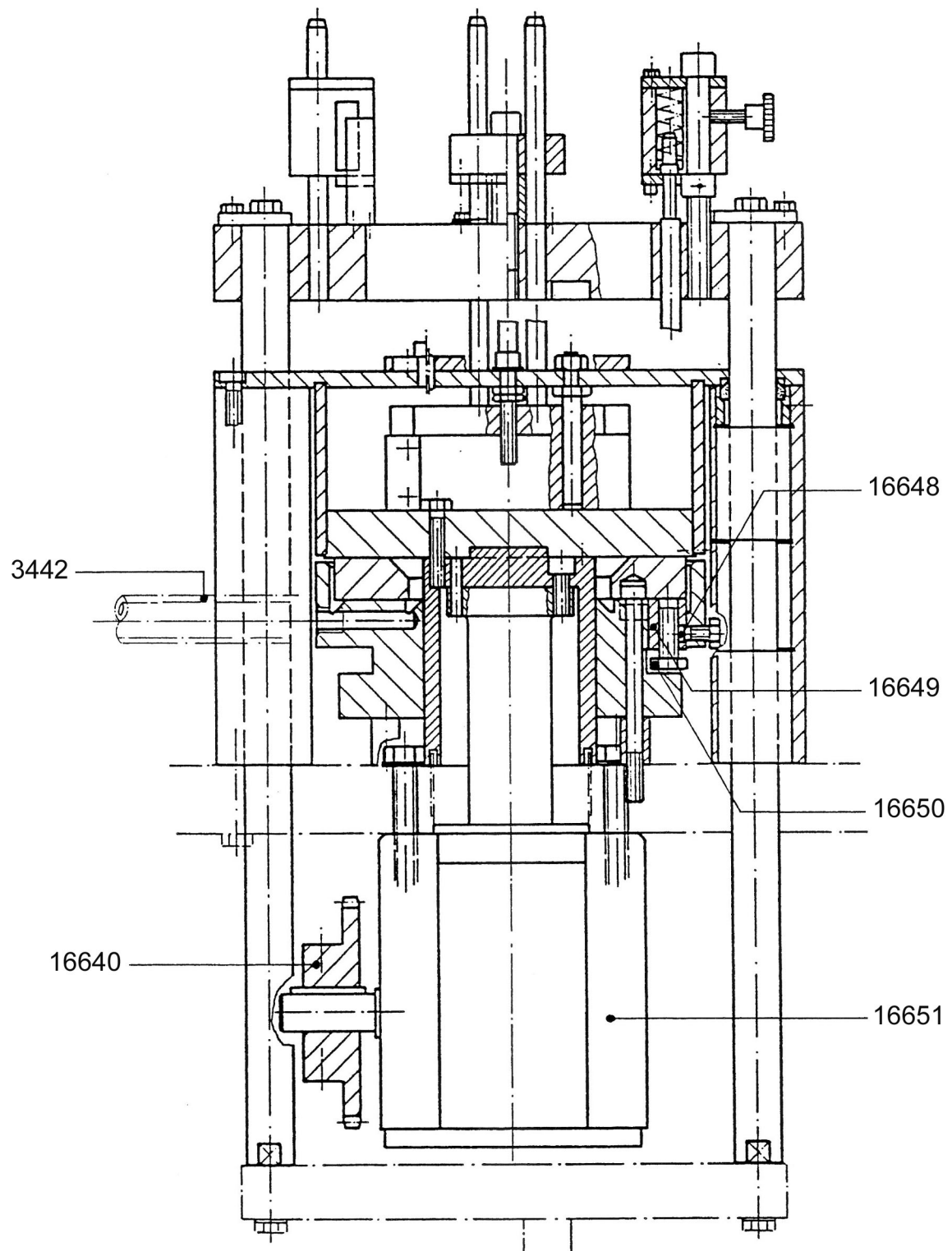
Section 10: segment carriers



Section 10: Segment carriers

IIM No.	Description
2863	CAM FOLLOWER
3400	PIN
3436	LINEAR BEARING
5341	SOCKET HEAD SCREW, UPPER SEGMENT MOUNT
8535	SPRING PIN
9943	COMPRESSION SPRING,STAINLESS
12203	BEARING
16641	TOP CAM
16642	SHAFT,GUIDE,HORIZONTAL,UPPER,SEGMENT CARRIER
16643	SHAFT,GUIDE,HORIZONTAL,LOWER,SEGMENT CARRIER,92MM LONG
16644	SEGMENT CARRIER,UPPER
16645	SHAFT,GUIDE,VERTICAL
16646	DOUGHNUT,SEGMENT TURRET
16647	SEGMENT CARRIER,LOWER
28103	SEGMENT CARRIER, COMPLETE
28518	HEX BOLT, UPPER SEGMENT MOUNT
28967	SAFETY CAM
29026	SHAFT,GUIDE,HORIZONTAL,LOWER,SEGMENT CARRIER,73MM LONG
32119	PLATE,ALIGNMENT,SEGMENT DOUGHNUT

Section 11: dosing support



IIM

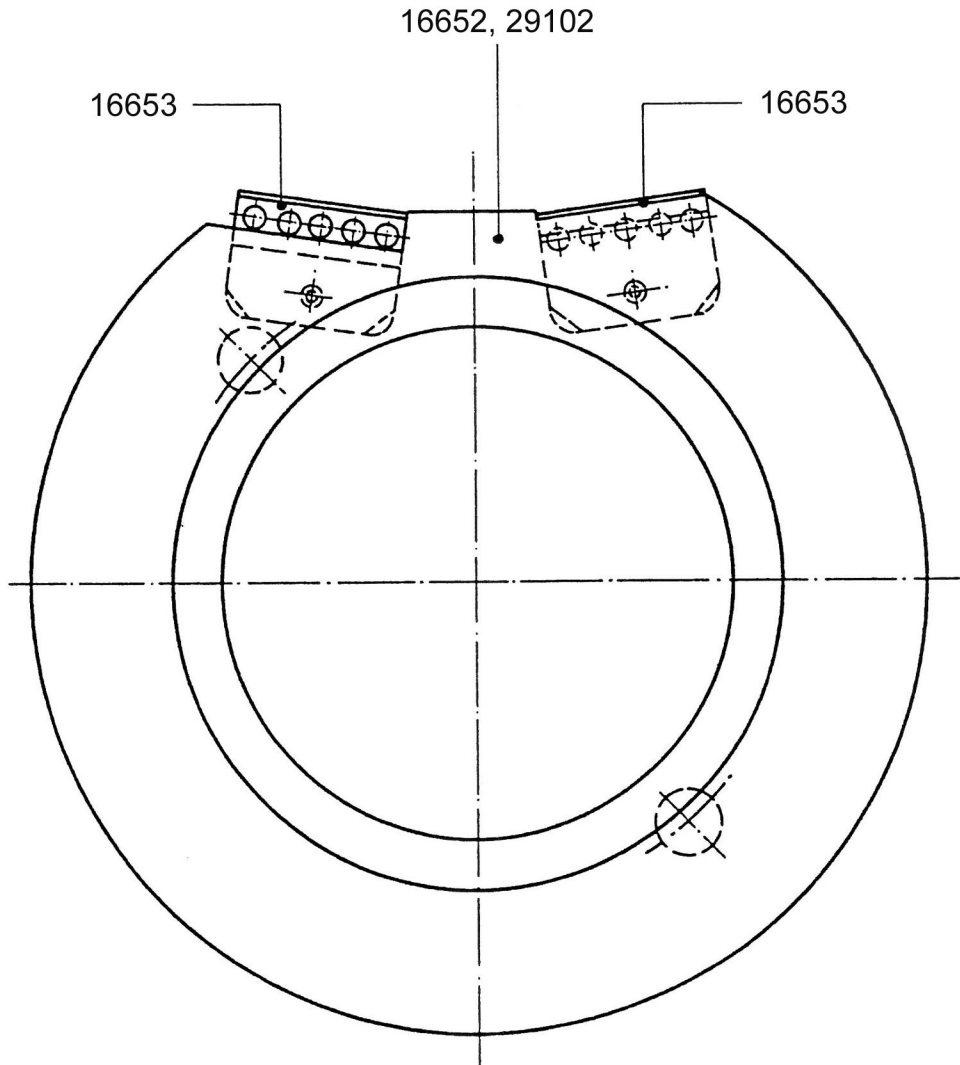
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Section 11: Dosing indexing gearbox

IIM No.	Description
3442	HOSE
16640	SPROCKET,Z=22
16648	PRESSURE PIECE
16649	BUSHING
16650	BOLT,LEVELING,TAMPING RING
16651	GEARBOX,INDEXING,DOSING DRIVE

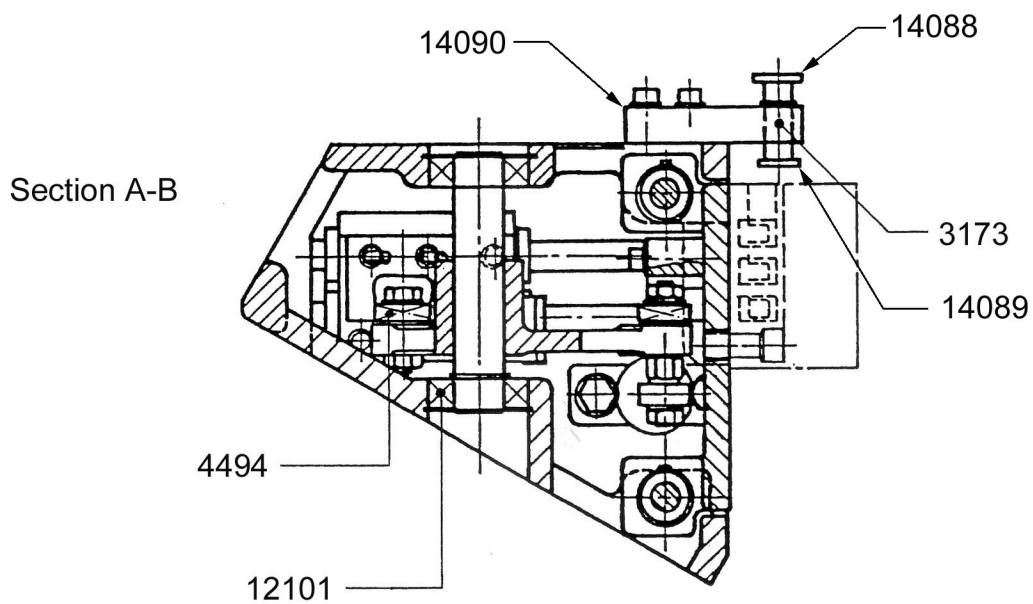
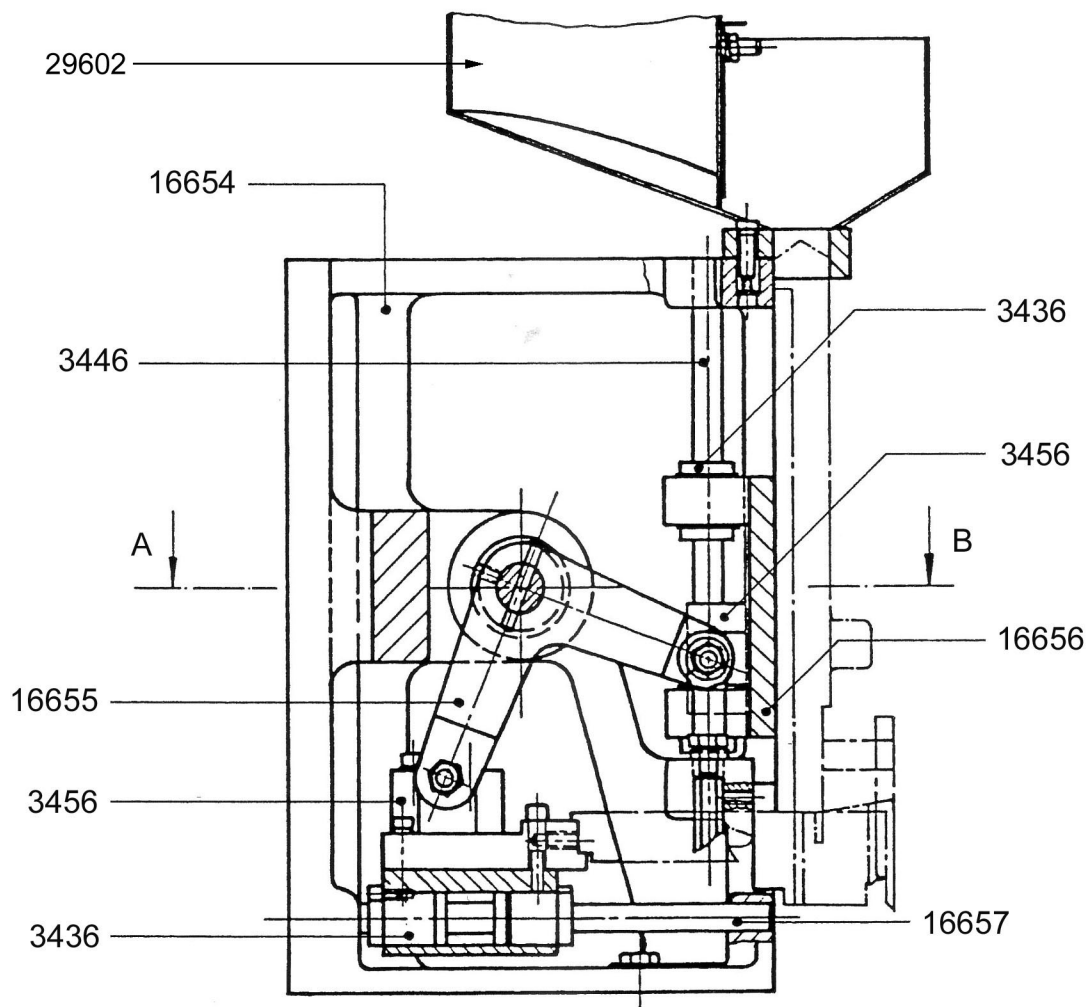
Section 12: tamping ring



Section 12: Tamping ring

IIM No.	Description
16652	TAMPING RING,BRONZE
29102	TAMPING RING,FDA PLASTIC
16653	SCRAPER,TAMPING RING

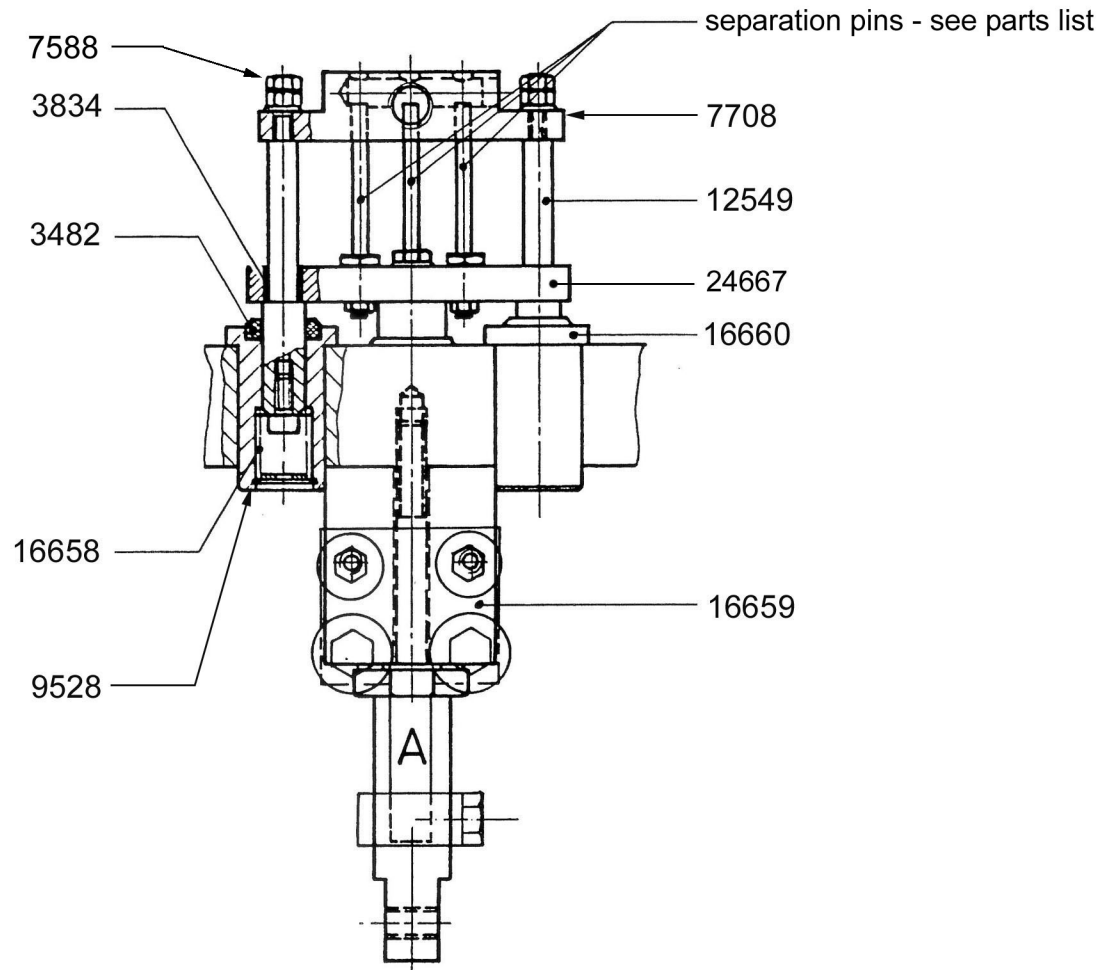
Section 13: sorting device



Section 13: Magazine housing

IIM No.	Description
3173	PLUNGER,BALL SPRING,STAINLESS
3436	LINEAR BEARING
3446	SHAFT,SLIDING,SORTING
3456	GUIDE,BLOCK,MAGAZINE RECIPROCATOR,2 PER MAG. FRAME
4494	BEARING
12101	BEARING
14088	KNURLED NUT
14089	BOLT
14090	SUPPORT BLOCK
16654	HOUSING,SORTING STATION
16655	ARM,SORTING
16656	CARRIAGE,SORTING STATION
16657	GUIDE SHAFT,HORIZONTAL
23163	SCREW,MOUNT,SORTING FINGERS
27159	SCREW,MOUNT,ORIENTATION BLOCK
29602	CAPSULE HOPPER

Section 14.1: separation



IIM

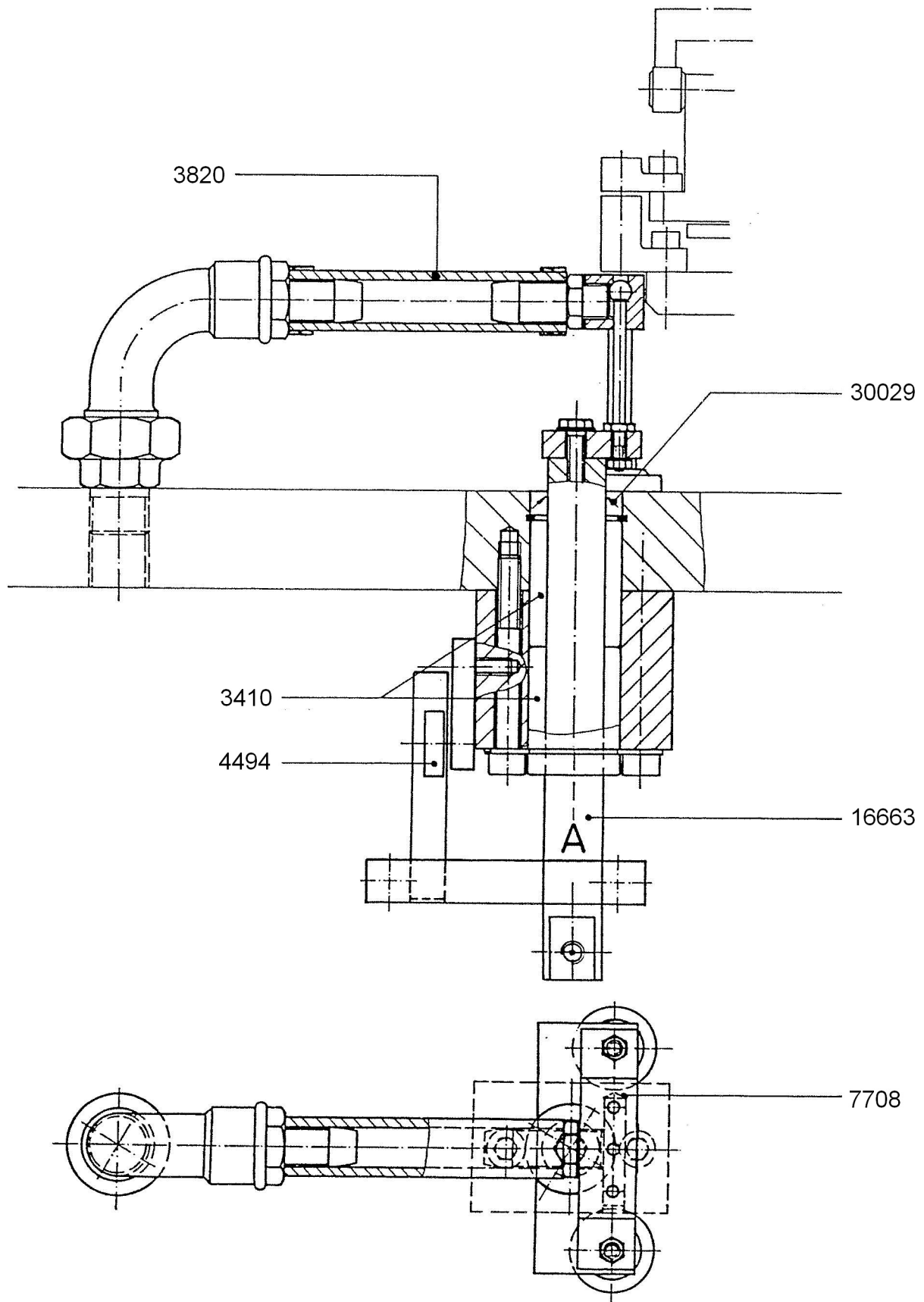
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Section 14.1: Capsule separation

IIM No.	Description
3482	SEAL RING
3834	BUSHING
5658	PIN,SEPARATION,FLAT,OLD STYLE,67MM
7588	SHOULDER BOLT,GUIDE COLUMN
7708	SUCTION SHOE, 3 COUNT
9528	RETAINING RING
12549	GUIDE COLUMN (REQUIRES P/N 7588)
15317	PIN,SEPARATION,CONCAVE,NEW STYLE,57MM, #11955 non concave
15318	PIN,SEPARATION,CONCAVE,OLD STYLE,61MM
16658	SPRING,COMPRESSION
16659	GUIDE PIECE
16660	BUSHING
24667	SEPARATION PLATE

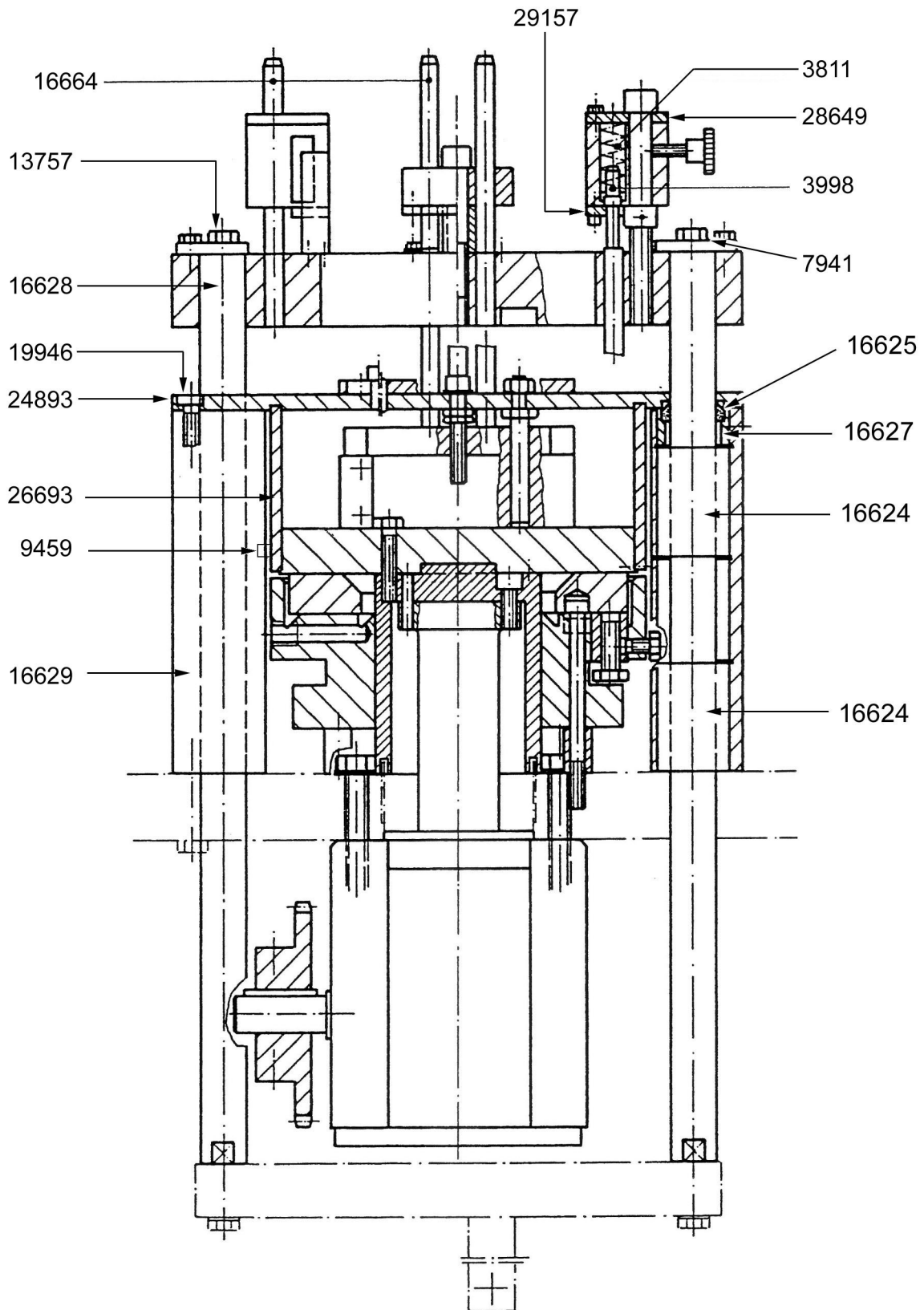
Section 14.2: separation



Section 14.2: Capsule separation

IIM No.	Description
3410	BEARING, LINEAR, 20MM SHAFT
30029	SEAL, 20MM SHAFT
3820	HOSE, 91MM LONG
4494	BEARING
7708	SUCTION SHOE, 3 COUNT
16663	SHAFT, SEPARATION

Section 15: dosing device



IIM

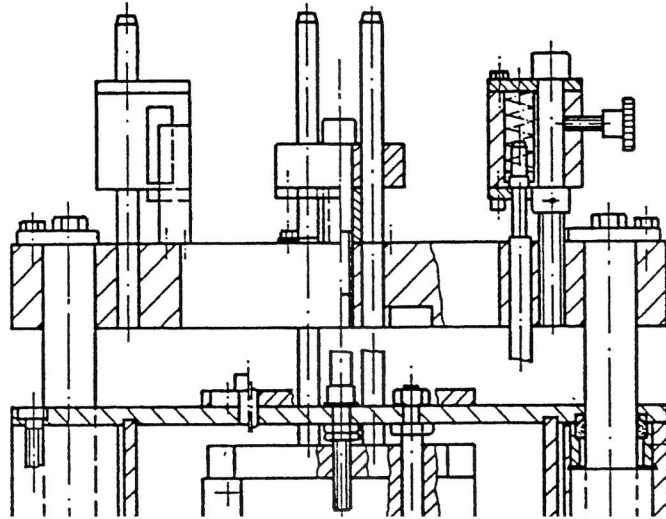
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Section 15: Dosing device/powder level sensing

IIM No.	Description
3811	COMPRESSION SPRING
3998	CAP,PLASTIC,TAMPING SPRING
7941	SCREW, GUIDE RING MOUNT, M10
9459	SCREW,DOSING BOWL MOUNT
13757	SCREW, GUIDE RING MOUNT, M8
16624	LINEAR BEARING
16625	SEAL,WIPER,SINGLE LIP
16627	SPACER
16628	SHAFT,TAMPING
16629	COLUMN,TAMPING
16664	SHAFT,GUIDE
19946	SCREW, LEVEL SENSOR PLATE MOUNT
24893	LEVEL SENSOR PLATE,STAINLESS
26693	DOSING BOWL
28649	LOCKING PLATE
29157	TAMPING PIN LOCKING PLATE
29817	PLATE,LEVEL SENSOR,ALUMINUM

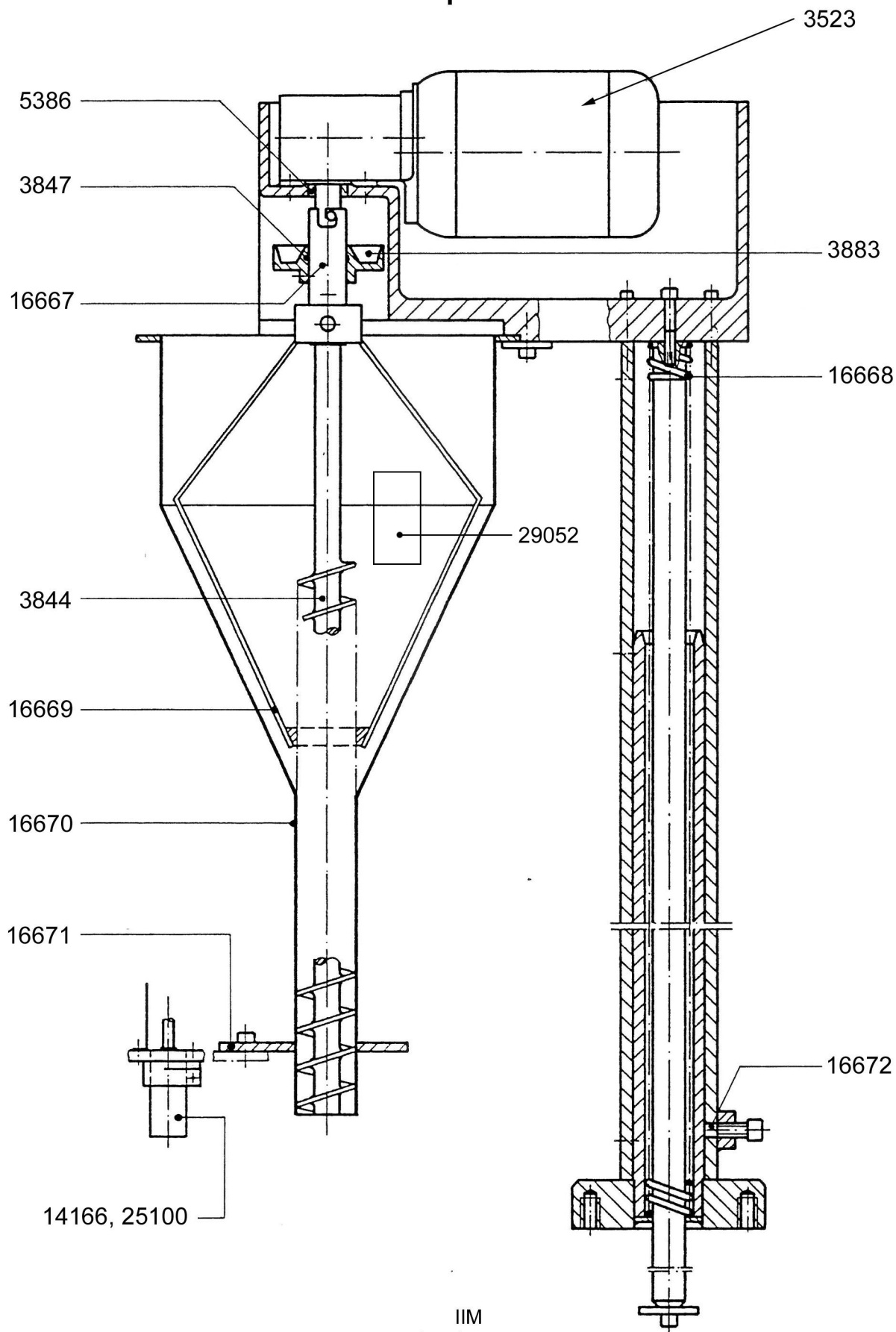
Section 16: tamping head/guide ring



Section 16: Tamping head/guide ring

IIM No.	Description
16666	GUIDE RING,BRONZE
29828	GUIDE RING,BRONZE,BUSHED & SEALED
29829	GUIDE RING,ALUMINUM,BUSHED & SEALED
30329	GUIDE RING,ALUMINUM,STANDARD VERSION

Section 17: powder infeed



IIM

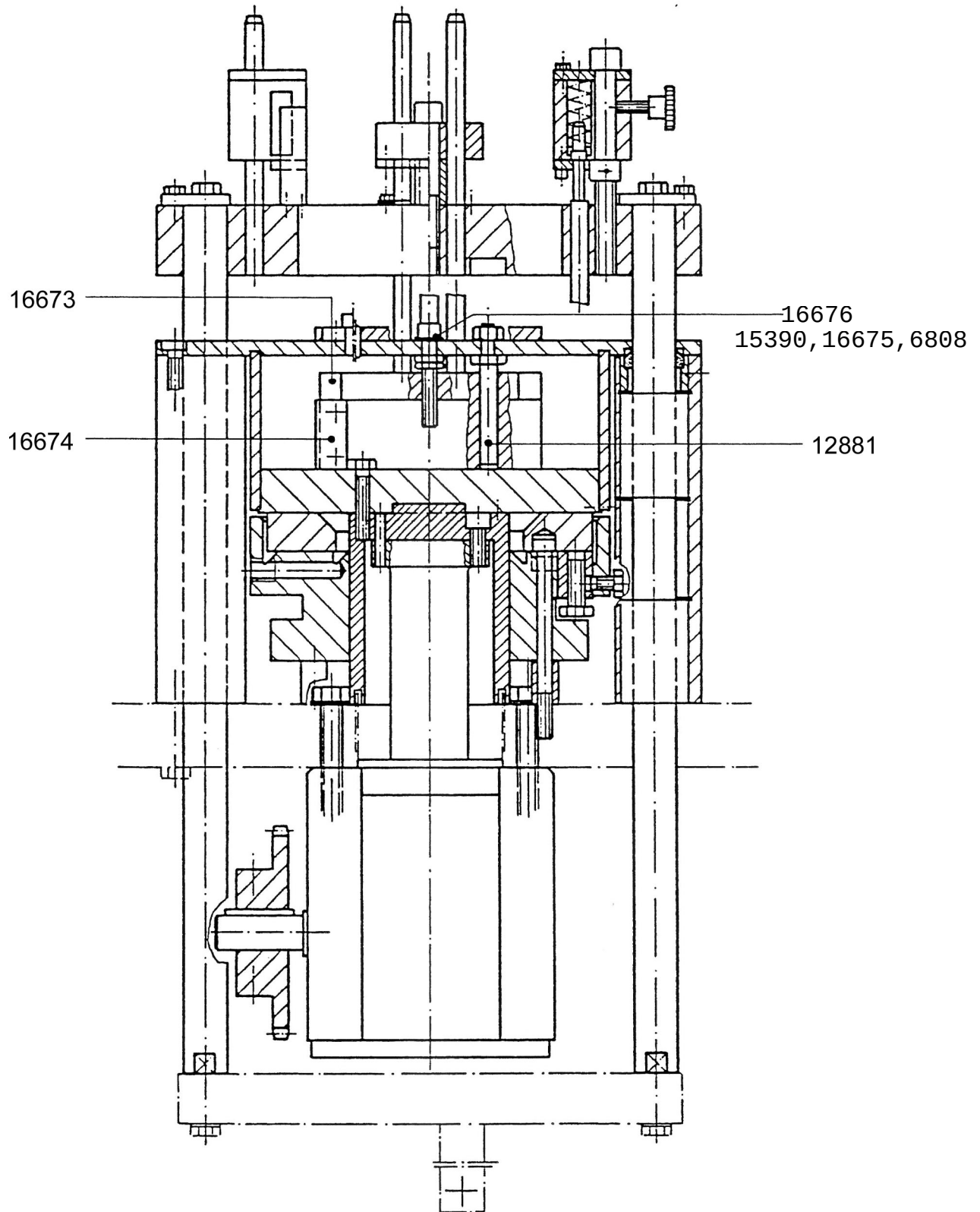
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Section 17: Powder infeed

IIM No.	Description
3523	MOTOR+GEARBOX,AGITATOR,COMPLETE
3844	AUGER
3847	O-RING
3883	CUP
5386	SEAL RING,AUGER MOTOR GEARBOX
14166	SENSOR,CAPACITIVE
16667	COUPLING
16668	COMPRESSION SPRING
16669	STIRRER
16670	HOPPER
16671	COVER PLATE
16672	BUSHING
25100	SENSOR,CAPACITIVE PROXIMITY
29052	SIGHT GLASS

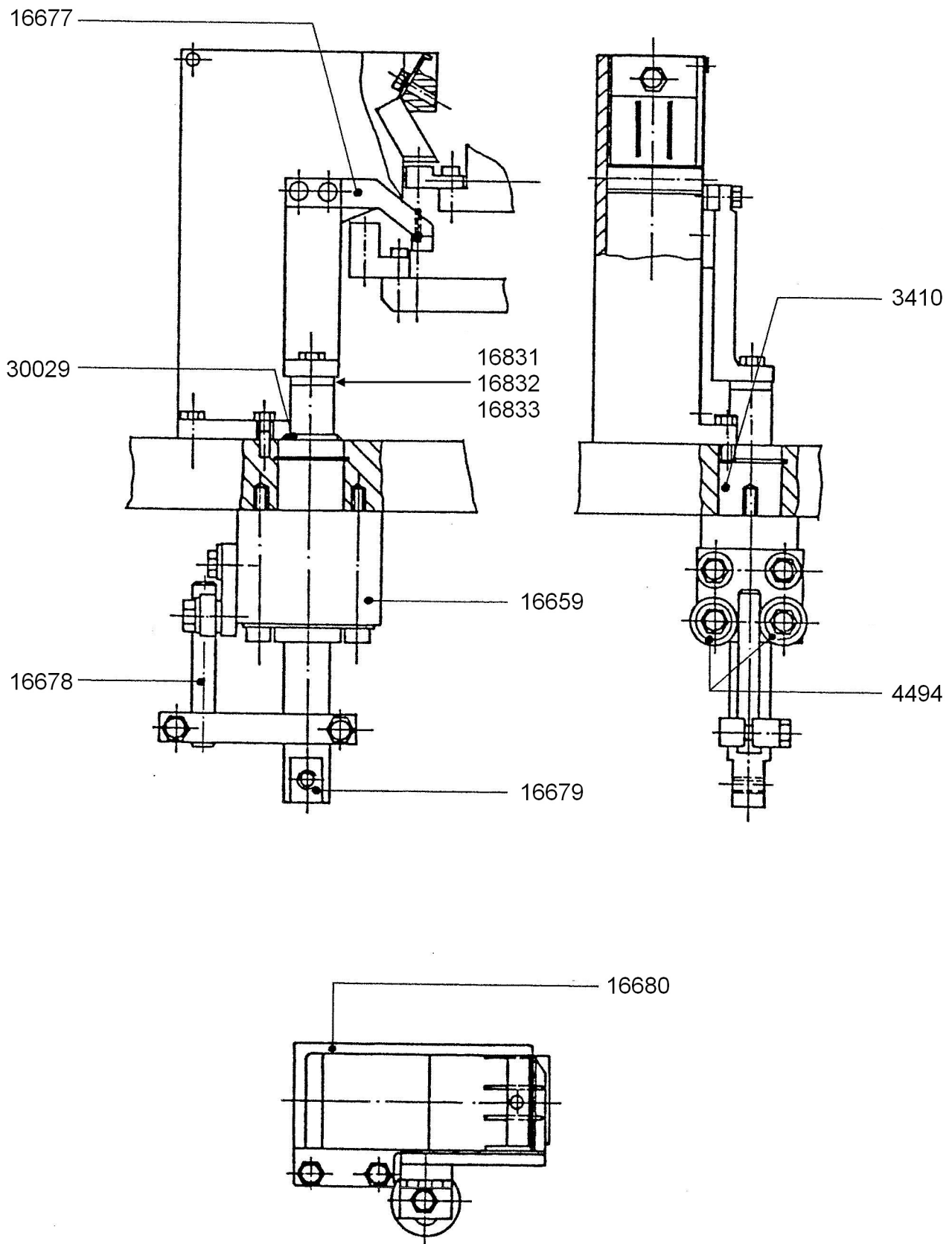
Section 18: powder transfer



Section 18: Powder transfer unit

IIM No.	Description
12881	SHAFT, GUIDE, WIPER BLOCK
16673	WIPER BLOCK, 3 CT
16674	KNIFE
16675	SPRING, DISC(2)
16676	SCREW
6808	WASHER(2)
15390	NUT(2)

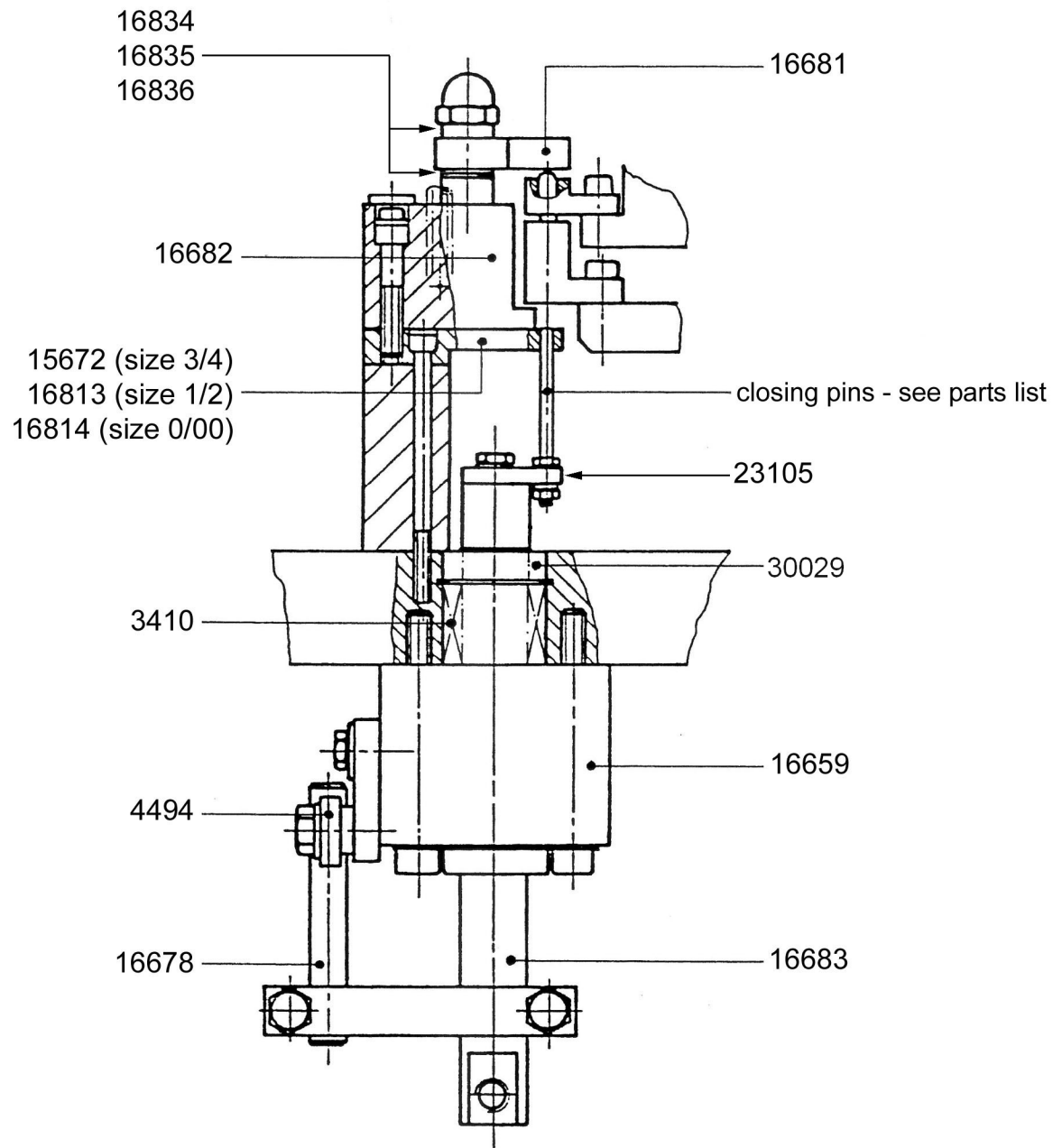
Section 19: faulty capsule ejection



Section 19: Faulty capsule ejection

IIM No.	Description
3410	BEARING,LINEAR,20MM SHAFT
4494	BEARING
16659	GUIDE PIECE
16677	FAULTY CAPSULE EJECTION ARM, COMPLETE
16678	SHAFT,GUIDE
16679	SHAFT,FAULTY CAPSULE
16680	BIN,FAULTY CAPSULE
16831	SPACER,FAULTY CAPSULE,1MM,SZ 4/2/0/000
16832	SPACER,FAULTY CAPSULE,4MM,SZ 1/0/00
16833	SPACER,FAULTY CAPSULE,2MM,SZ 3/2/00/000
30029	SEAL,20MM SHAFT

Section 20: closing



IIM

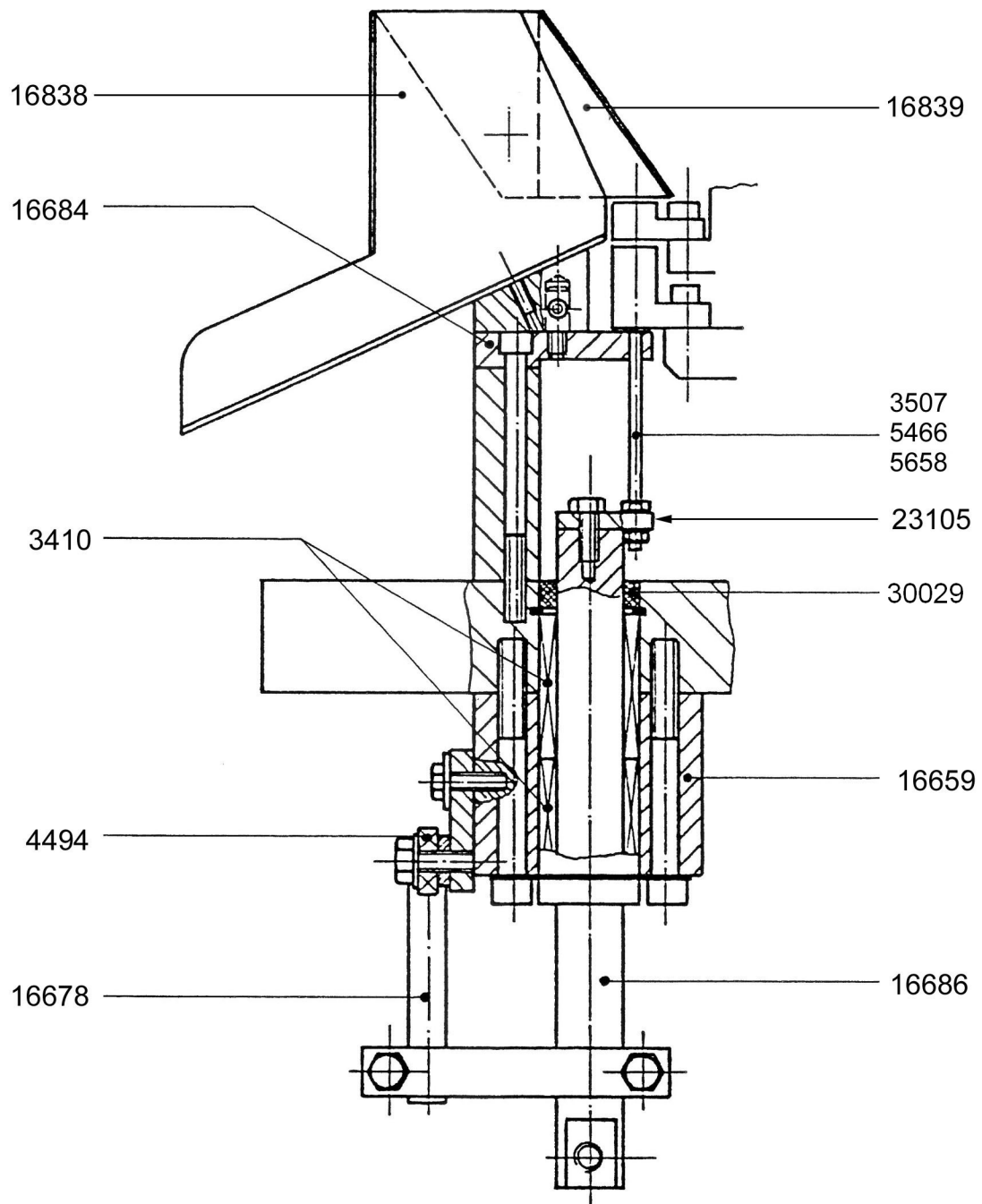
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Section 20: Closing

IIM No.	Description
3410	BEARING,LINEAR,20MM SHAFT
3442	HOSE,DOSING RING
4494	BEARING
15672	GUIDE PLATE,CLOSING,SIZE 3/4
16659	GUIDE PIECE
16678	SHAFT,GUIDE
16681	STOP,UPPER CLOSING
16682	MANIFOLD,VACUUM
16683	SHAFT,UPPER CLOSING
16813	GUIDE PLATE,CLOSING,SIZE 1/2
16814	GUIDE PLATE,CLOSING,SIZE 0/00
16834	SPACER,UPPER CLOSING,1MM,SIZE 4/2/0/000
16835	SPACER,UPPER CLOSING,4MM,SIZE 1/0/00
16836	SPACER,UPPER CLOSING,2MM,SIZE 3/2/00/000
23105	PLATE,CLOSING/EJECTION,3CT,OLD STYLE
30029	SEAL,20MM SHAFT
13414	PIN,CLOSING,CONCAVE,SIZE 0/00
7323	PIN,CLOSING,CONCAVE,SIZE 0/00,POWDER SHEDDING
7319	PIN,CLOSING,CONCAVE,SIZE 1/2
7322	PIN,CLOSING,CONCAVE,SIZE 1/2,POWDER SHEDDING
3448	PIN,CLOSING,CONCAVE,SIZE 3/4
7321	PIN,CLOSING,CONCAVE,SIZE 3/4,POWDER SHEDDING

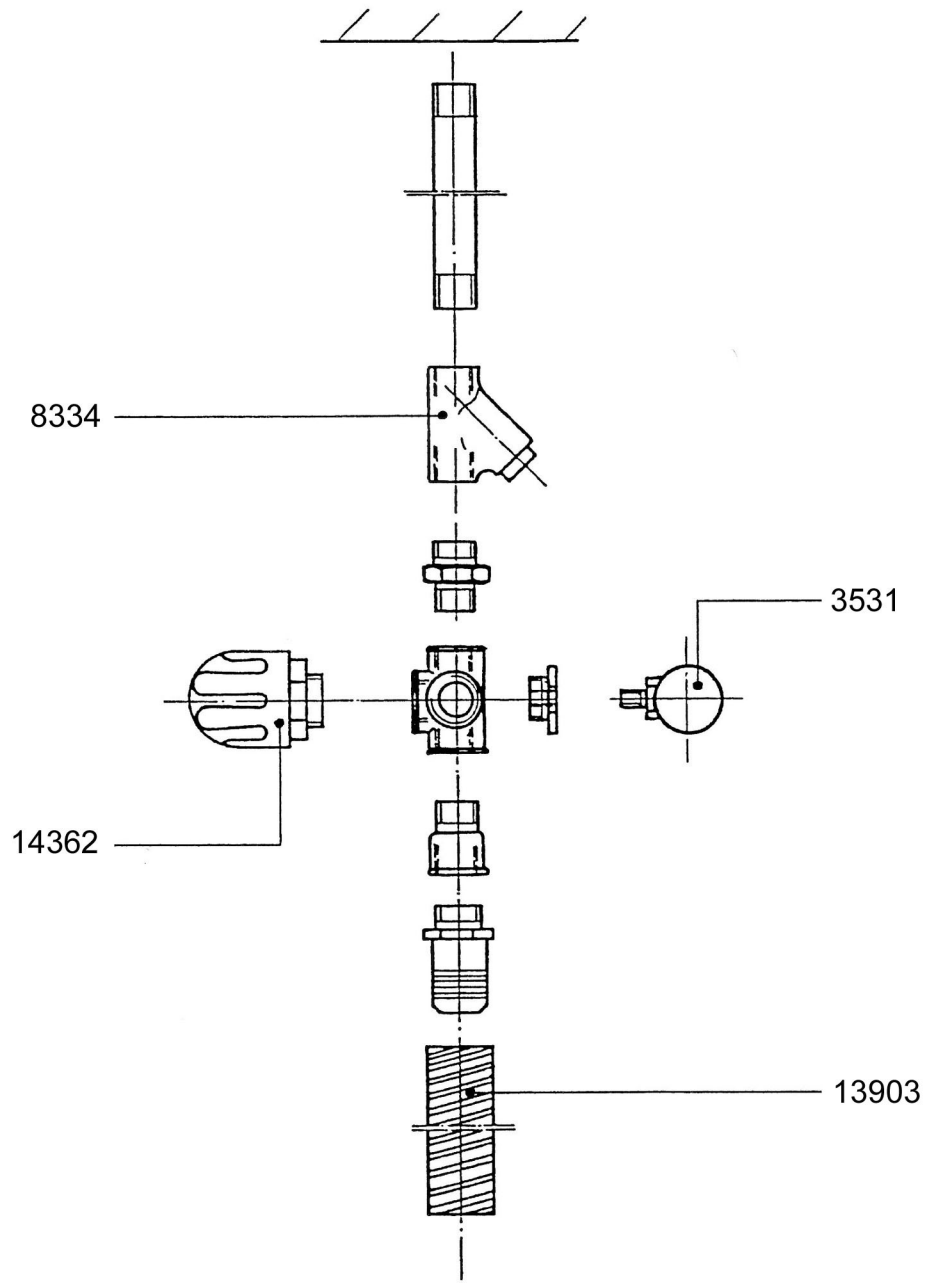
Section 21: ejection



Section 21: Ejection

IIM No.	Description
3410	BEARING,LINEAR,20MM SHAFT
3507	PIN,EJECTION,FLAT,NEW STYLE,62MM LONG
4494	BEARING
5466	PIN,EJECTION,CONCAVE,66MM LONG
5658	PIN,EJECTION,FLAT,OLD STYLE,66MM LONG
16659	GUIDE PIECE
16678	SHAFT,GUIDE
16684	PLATE,GUIDE,EJECTION,3CT
16686	SHAFT,EJECTION
16838	EJECTION CHUTE
16839	COVER WITH AIR BLAST,EJECTION CHUTE
23105	PLATE,CLOSING/EJECTION,3CT,OLD STYLE
30029	SEAL,20MM SHAFT

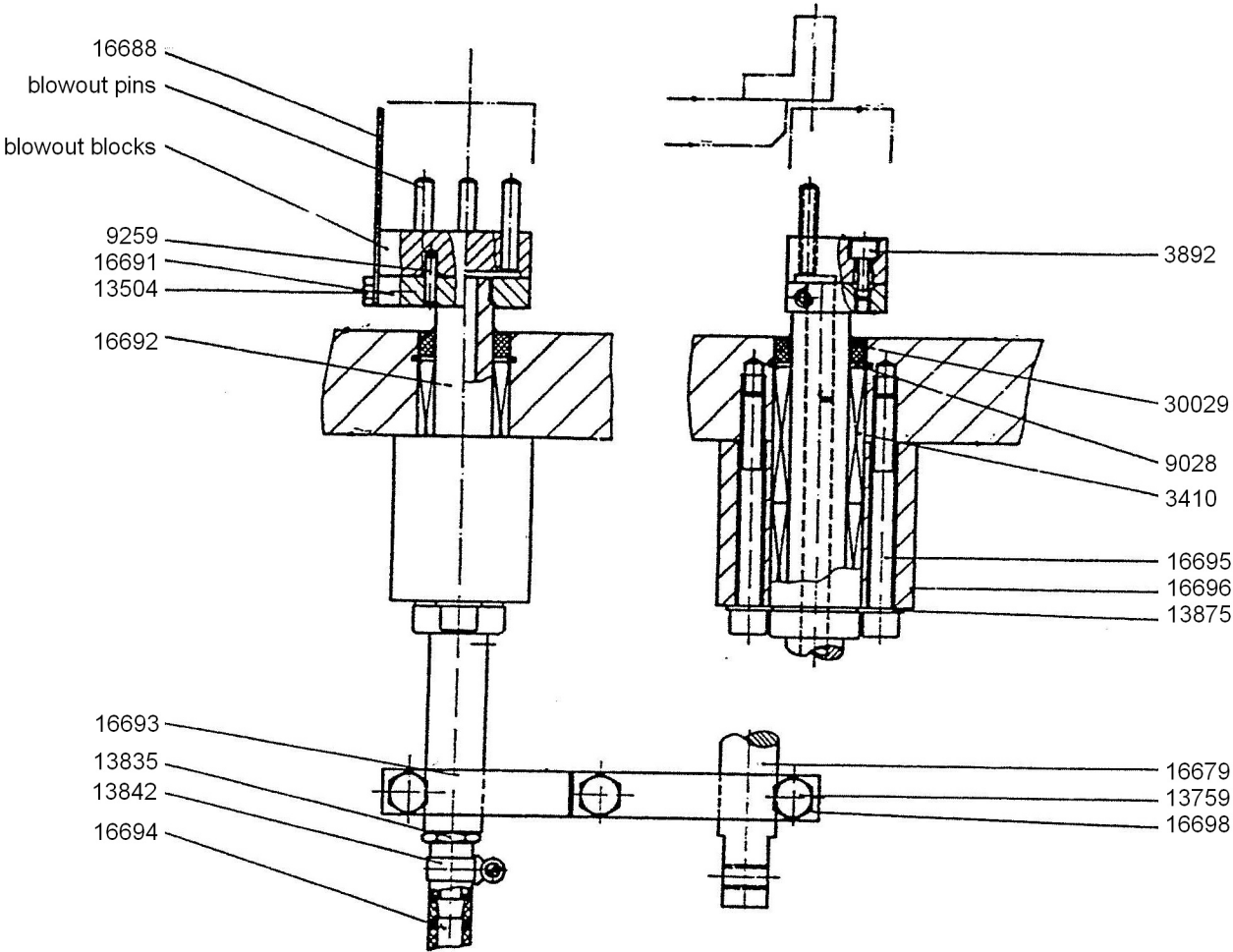
Section 22: vacuum system



Section 22: Vacuum system with filter

IIM No.	Description
3109	FILTER FOR CANISTER 8334
3531	GAUGE,VACUUM
8334	FILTER CANISTER
13903	HOSE,REINFORCED
14362	VACUUM VALVE
24902	VACUUM PUMP, WATER TYPE
30323	VACUUM PUMP, DRY TYPE

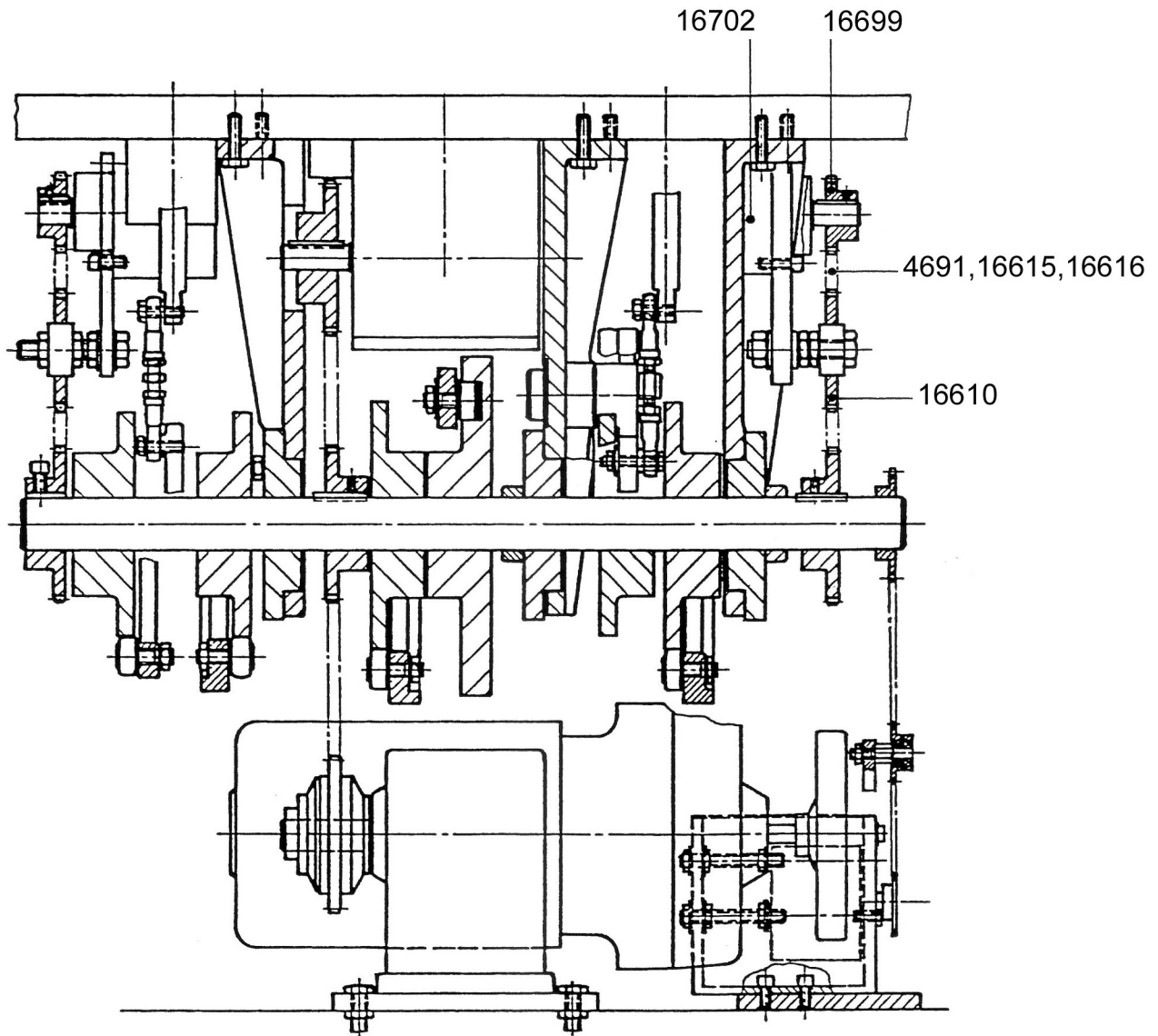
Section 23: blowout and cleaning



Section 23: Blowout and cleaning

IIM No.	Description
3410	BEARING,LINEAR,20MM SHAFT
3892	BOLT,MODIFIED,M6 X 16
9028	RETAINING RING,INTERNAL
9259	PIN,DOWEL
13504	SCREW
13759	SCREW
13835	BARB,HOSE
13842	CLAMP,HOSE
13875	WASHER,M8,SERRATED,STAINLESS
16679	SHAFT
16688	DEFLECTOR,BLOWOUT
16691	SHAFT+PLATE,BLOWOUT
16692	SHAFT
16693	CROSS MEMBER
16694	HOSE
16695	SCREW
16696	HOUSING
16698	CROSS MEMBER
30029	SEAL,20MM SHAFT
16690	BLOCK,BLOWOUT,SIZE 0/00,3 CT
16689	BLOCK,BLOWOUT,SIZE 1/2,3 CT
16687	BLOCK,BLOWOUT,SIZE 3/4,3 CT
4990	NOZZLE,BLOWOUT,SIZE 0/00
4988	NOZZLE,BLOWOUT,SIZE 1/2
4989	NOZZLE,BLOWOUT,SIZE 3/4
27323	BLOCK,BLOWOUT,SIZE 0/00,3 CT,W/BRUSHES
27324	BLOCK,BLOWOUT,SIZE 1/2,3 CT,W/BRUSHES
27325	BLOCK,BLOWOUT,SIZE 3/4,3 CT,W/BRUSHES
24947	REPLACEMENT BRUSH SIZE 0/00
24266	REPLACEMENT BRUSH SIZE 1/2
24403	REPLACEMENT BRUSH SIZE 3/4
24641	REPLACEMENT NOZZLE FOR ALL BRUSH SIZES

Section 24: additional drive parts before powder



IIM

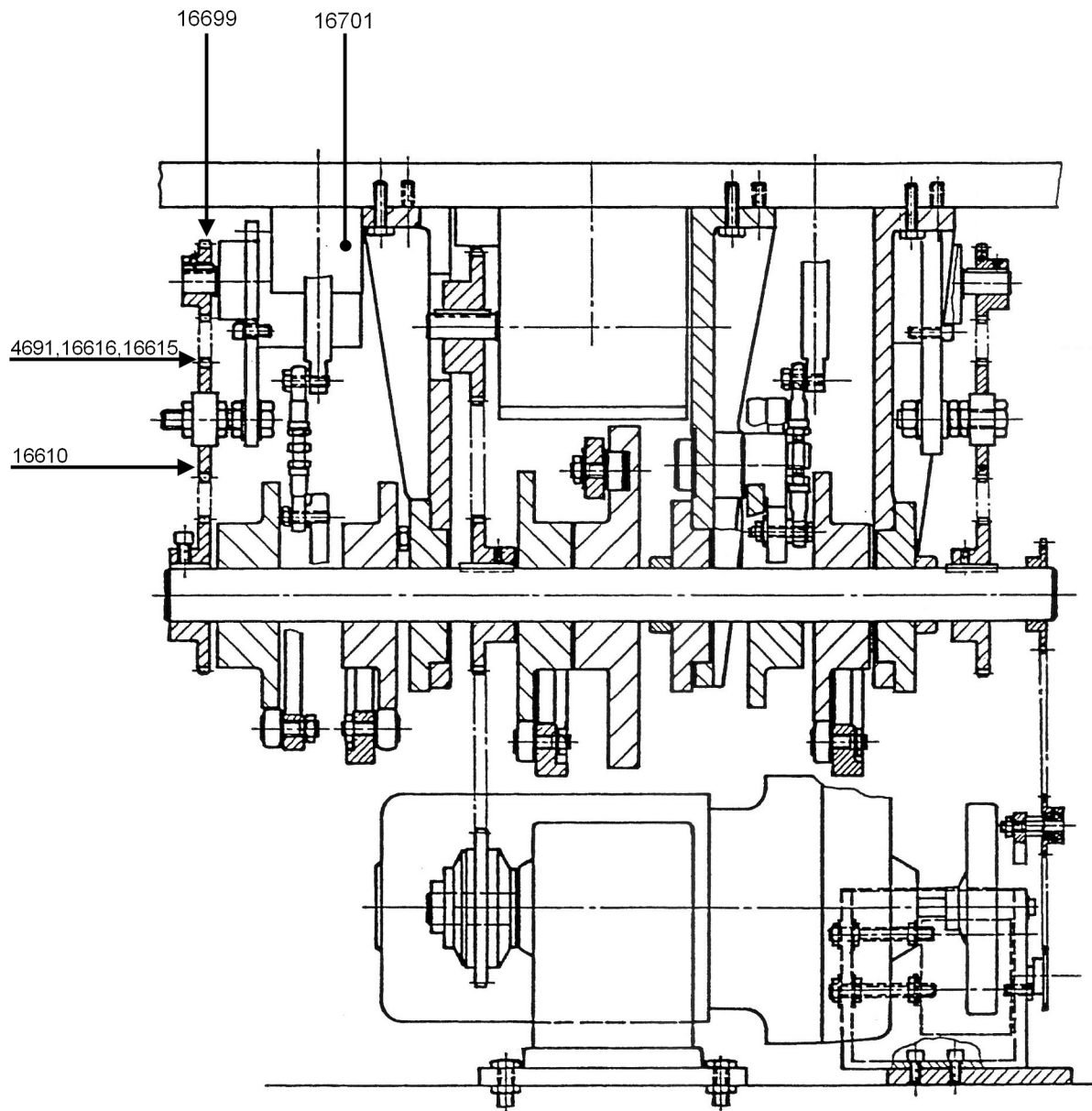
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Section 24: Drive, additional equipment, before powder station

IIM No.	Description
4691	CHAIN
16610	CHAIN TENSIONER
16615	MASTER LINK
16616	LINK
16699	SPROCKET,Z=11
16702	GEARBOX,PELLET DRIVE

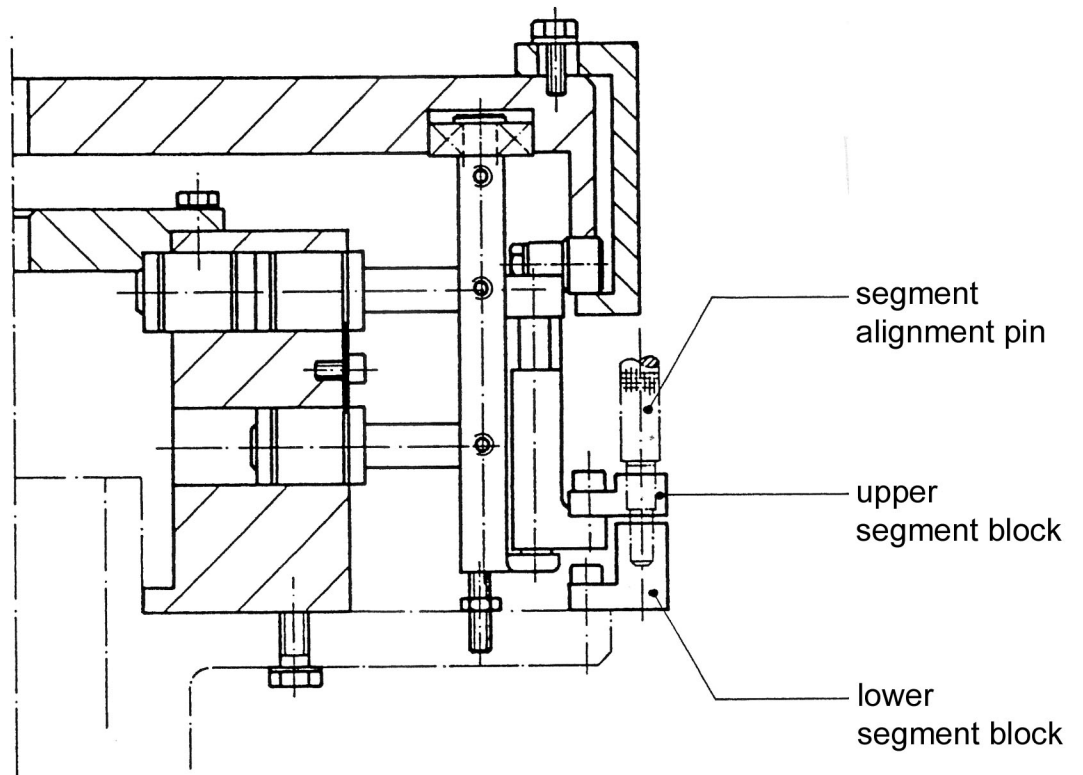
Section 25: additional drive parts after powder



Section 25: Drive, additional equipment, after powder station

IIM No.	Description
4691	CHAIN
16610	CHAIN TENSIONER
16615	MASTER LINK
16616	LINK
16699	SPROCKET
16701	GEARBOX, PELLET DRIVE

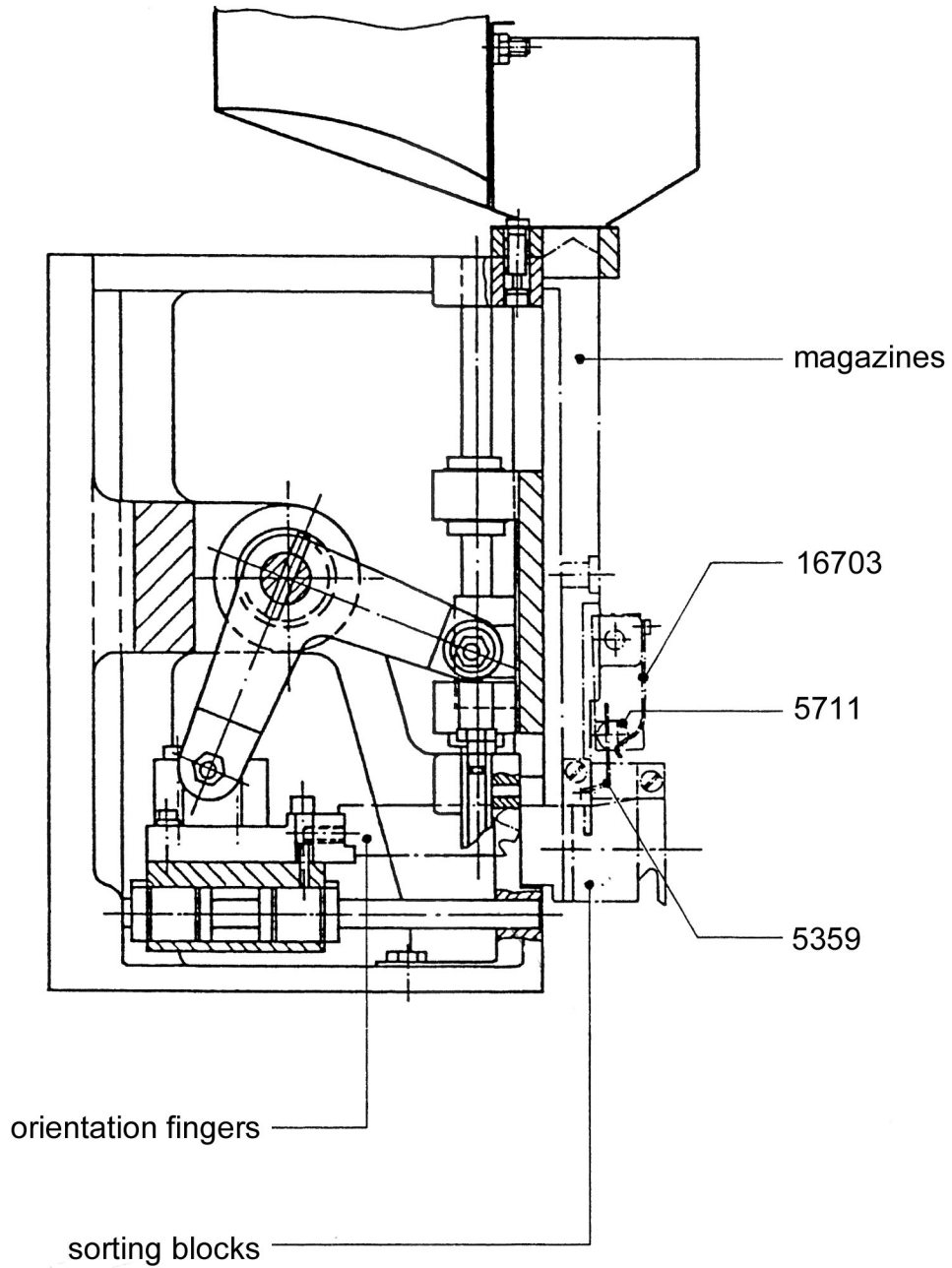
Section 26.1: segment blocks



Section 26.1: Size parts: segment blocks

IIM No.	Description
16745	BLOCK,SEGMENT,LOWER,SIZE 000,THREADED MOUNT HOLE (M6)
16746	BLOCK,SEGMENT,LOWER,SIZE 00,THREADED MOUNT HOLE (M6)
16747	BLOCK,SEGMENT,LOWER,SIZE 0EL,THREADED MOUNT HOLE (M6)
16749	BLOCK,SEGMENT,LOWER,SIZE 0,THREADED MOUNT HOLE (M6)
16750	BLOCK,SEGMENT,LOWER,SIZE 1,THREADED MOUNT HOLE (M6)
16751	BLOCK,SEGMENT,LOWER,SIZE 2,THREADED MOUNT HOLE (M6)
16752	BLOCK,SEGMENT,LOWER,SIZE 3,THREADED MOUNT HOLE (M6)
16753	BLOCK,SEGMENT,LOWER,SIZE 4,THREADED MOUNT HOLE (M6)
16754	BLOCK,SEGMENT,LOWER,SIZE 5,THREADED MOUNT HOLE (M6)
27120	BLOCK,SEGMENT,LOWER,SIZE 000,THROUGH HOLE (7MM)
27121	BLOCK,SEGMENT,LOWER,SIZE 00,THROUGH HOLE (7MM)
27123	BLOCK,SEGMENT,LOWER,SIZE 0EL,THROUGH HOLE (7MM)
27122	BLOCK,SEGMENT,LOWER,SIZE 0,THROUGH HOLE (7MM)
27124	BLOCK,SEGMENT,LOWER,SIZE 1,THROUGH HOLE (7MM)
27125	BLOCK,SEGMENT,LOWER,SIZE 2,THROUGH HOLE (7MM)
27126	BLOCK,SEGMENT,LOWER,SIZE 3,THROUGH HOLE (7MM)
27127	BLOCK,SEGMENT,LOWER,SIZE 4,THROUGH HOLE (7MM)
27128	BLOCK,SEGMENT,LOWER,SIZE 5,THROUGH HOLE (7MM)
16736	BLOCK,SEGMENT,UPPER,SIZE 000
16737	BLOCK,SEGMENT,UPPER,SIZE 00
16738	BLOCK,SEGMENT,UPPER,SIZE 0EL
16739	BLOCK,SEGMENT,UPPER,SIZE 0
16740	BLOCK,SEGMENT,UPPER,SIZE 1
16741	BLOCK,SEGMENT,UPPER,SIZE 2
16742	BLOCK,SEGMENT,UPPER,SIZE 3
16743	BLOCK,SEGMENT,UPPER,SIZE 4
16744	BLOCK,SEGMENT,UPPER,SIZE 5
13360	PIN,SEGMENT ALIGNMENT,SIZE 000
4923	PIN,SEGMENT ALIGNMENT,SIZE 00
8185	PIN,SEGMENT ALIGNMENT,SIZE 0EL
8185	PIN,SEGMENT ALIGNMENT,SIZE 0
4924	PIN,SEGMENT ALIGNMENT,SIZE 1
5190	PIN,SEGMENT ALIGNMENT,SIZE 2
5191	PIN,SEGMENT ALIGNMENT,SIZE 3
13361	PIN,SEGMENT ALIGNMENT,SIZE 4
13362	PIN,SEGMENT ALIGNMENT,SIZE 5

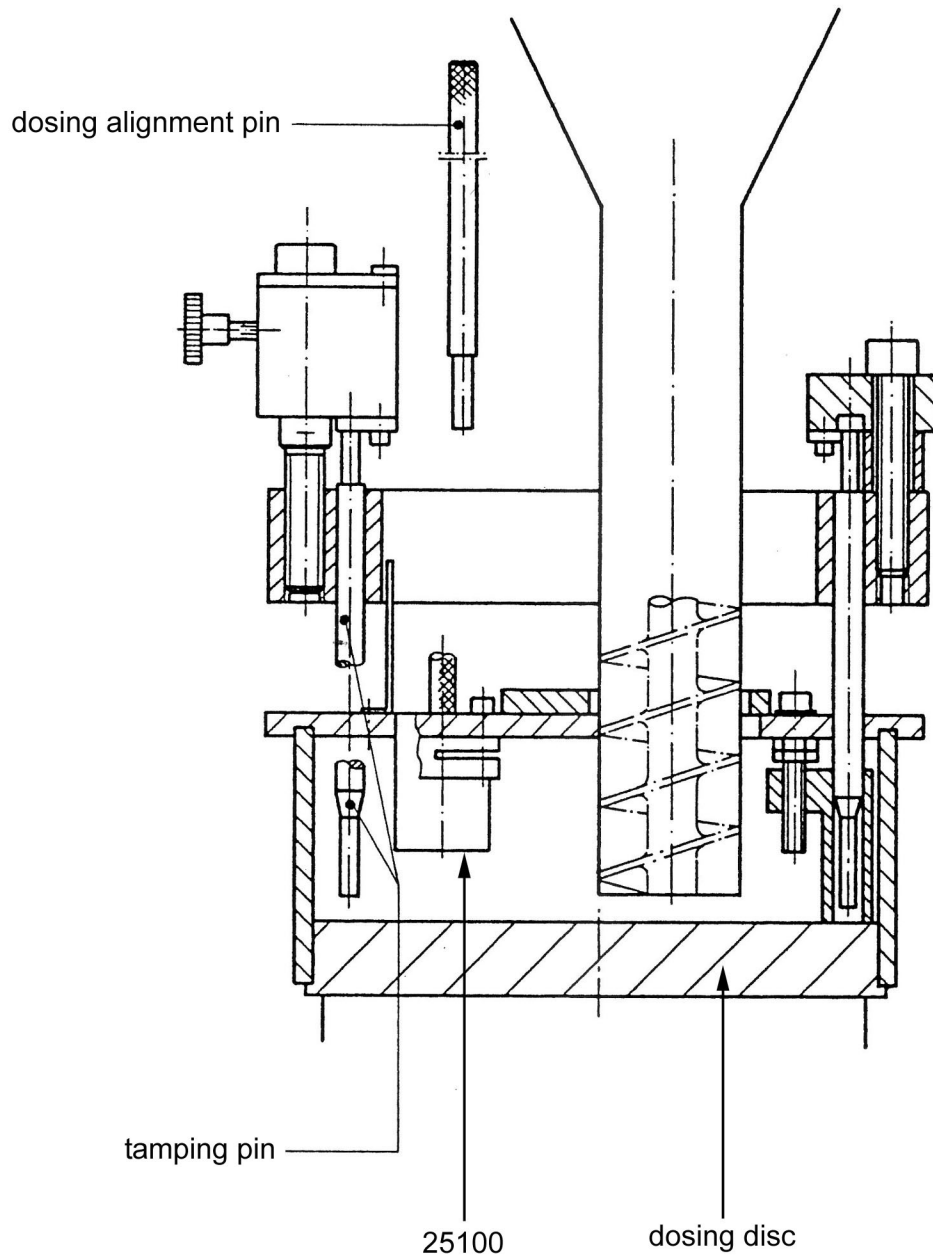
Section 26.2: sorting size parts



Section 26.2: Size parts: sorting

IIM No.	Description
5359	FINGER,LEAF SPRING
5711	BEARING,MAGAZINE ARM
16703	SPRING,LEAF
16727	BLOCK,SORTING,SIZE 000
24756	BLOCK,SORTING,SIZE 00EL
16728	BLOCK,SORTING,SIZE 00
16729	BLOCK,SORTING,SIZE 0EL
16730	BLOCK,SORTING,SIZE 0
16731	BLOCK,SORTING,SIZE 1
16732	BLOCK,SORTING,SIZE 2
16733	BLOCK,SORTING,SIZE 3
16734	BLOCK,SORTING,SIZE 4
16735	BLOCK,SORTING,SIZE 5
16718	FINGERS,ORIENTATION,SIZE 000
24755	FINGERS,ORIENTATION,SIZE 00EL
16719	FINGERS,ORIENTATION,SIZE 00
16720	FINGERS,ORIENTATION,SIZE 0EL
16721	FINGERS,ORIENTATION,SIZE 0
16722	FINGERS,ORIENTATION,SIZE 1
16723	FINGERS,ORIENTATION,SIZE 2
16724	FINGERS,ORIENTATION,SIZE 3
16725	FINGERS,ORIENTATION,SIZE 4
16726	FINGERS,ORIENTATION,SIZE 5
16709	MAGAZINE,SIZE 000
30129	MAGAZINE,SIZE 00EL
16710	MAGAZINE,SIZE 00
16711	MAGAZINE,SIZE 0EL
16712	MAGAZINE,SIZE 0
16713	MAGAZINE,SIZE 1
16714	MAGAZINE,SIZE 2
16715	MAGAZINE,SIZE 3
16716	MAGAZINE,SIZE 4
16717	MAGAZINE,SIZE 5

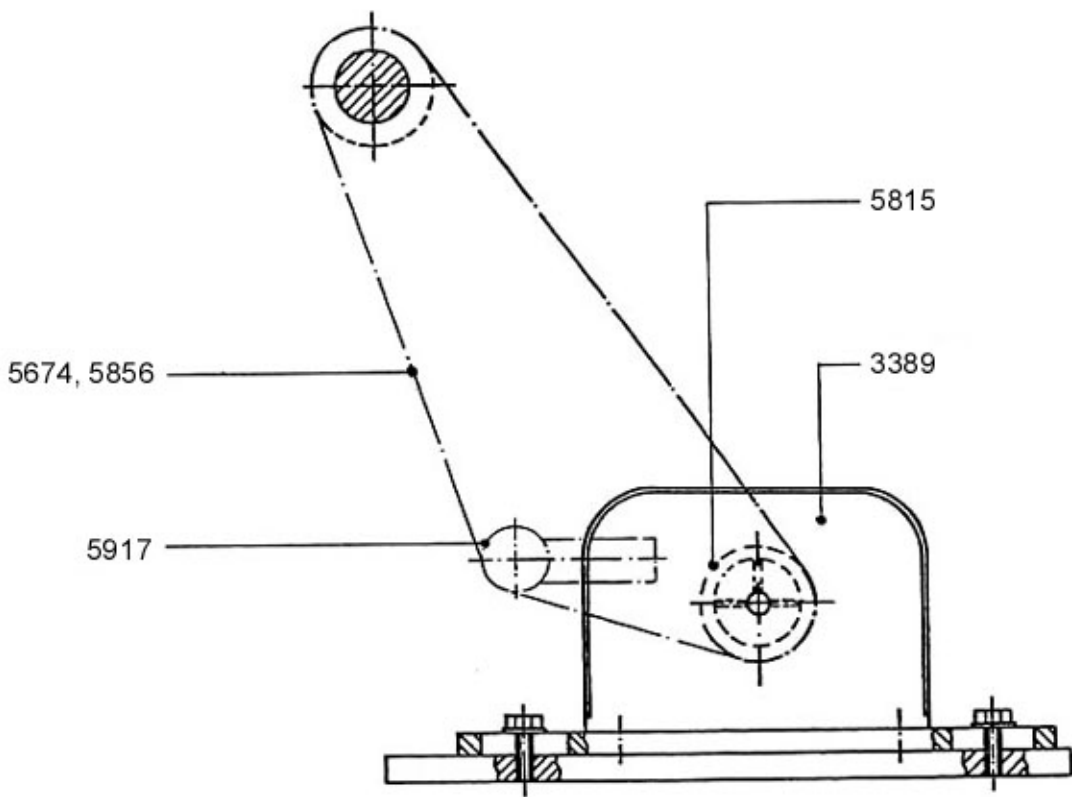
Section 26.3: powder sensing



Section 26.3: Size parts: tamping pins

IIM No.	Description
13402	POWDER SENSING SYSTEM,COMPLETE
25100	SENSOR,CAPACITIVE PROXIMITY
13165	PIN,TAMPING,SIZE 000
3879	PIN,TAMPING,SIZE 00
3839	PIN,TAMPING,SIZE 0EL
3839	PIN,TAMPING,SIZE 0
3840	PIN,TAMPING,SIZE 1
3878	PIN,TAMPING,SIZE 2
5150	PIN,TAMPING,SIZE 3
5126	PIN,TAMPING,SIZE 4
11312	PIN,TAMPING,SIZE 5
7289	PIN,DOSING ALIGNMENT,SIZE 000
3539	PIN,DOSING ALIGNMENT,SIZE 00
7291	PIN,DOSING ALIGNMENT,SIZE 0EL
7291	PIN,DOSING ALIGNMENT,SIZE 0
4925	PIN,DOSING ALIGNMENT,SIZE 1
5188	PIN,DOSING ALIGNMENT,SIZE 2
5189	PIN,DOSING ALIGNMENT,SIZE 3
7293	PIN,DOSING ALIGNMENT,SIZE 4
7294	PIN,DOSING ALIGNMENT,SIZE 5
16794	SIZE CHANGE KIT,SIZE 000
5370	SIZE CHANGE KIT,SIZE 00EL
16790	SIZE CHANGE KIT,SIZE 00
16795	SIZE CHANGE KIT,SIZE 0EL
16796	SIZE CHANGE KIT,SIZE 0
23617	SIZE CHANGE KIT,SIZE 1
16798	SIZE CHANGE KIT,SIZE 2
16799	SIZE CHANGE KIT,SIZE 3
16800	SIZE CHANGE KIT,SIZE 4
16801	SIZE CHANGE KIT,SIZE 5

Section 27: cam box



IIM

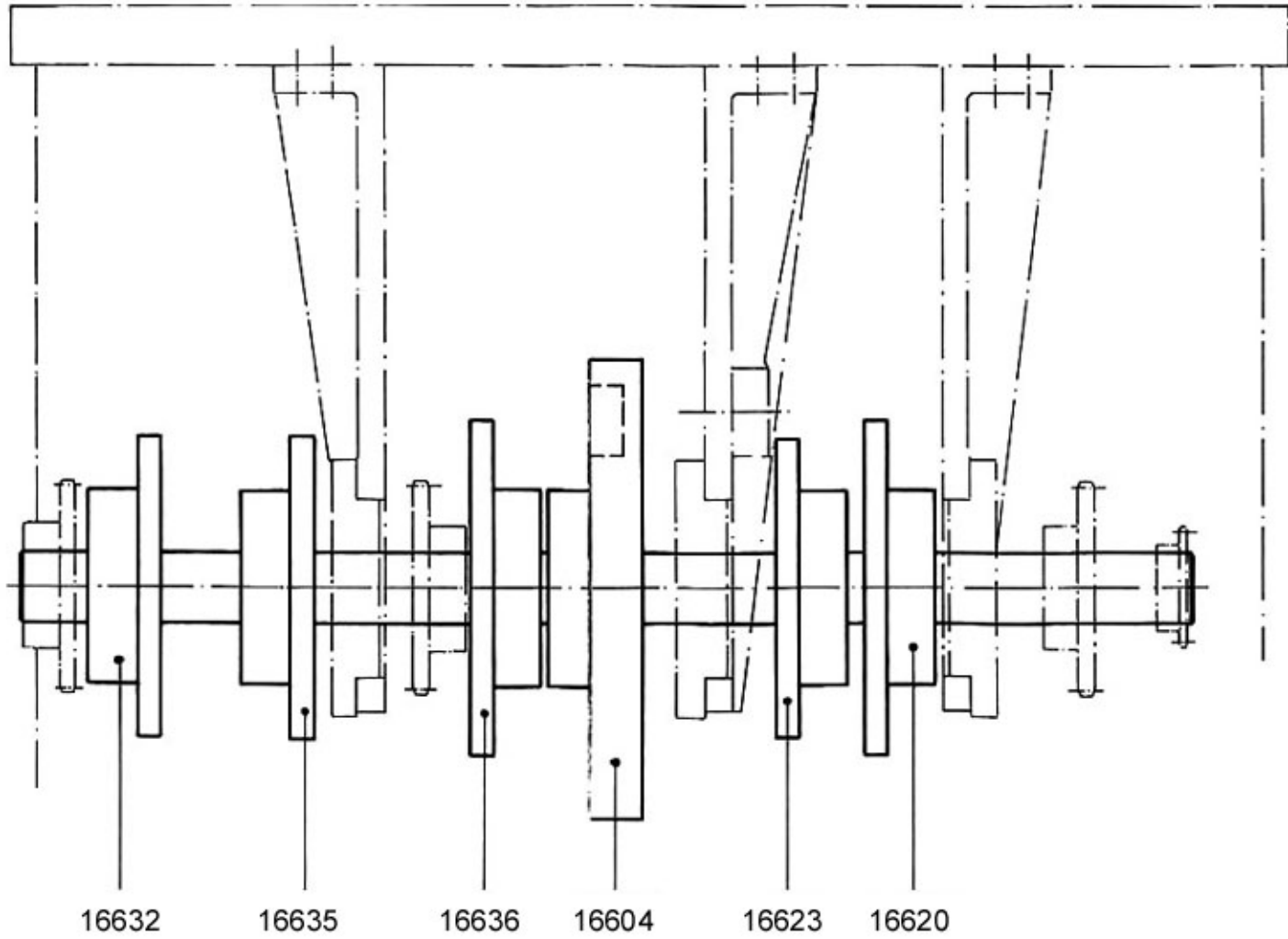
tel (336) 584-4777

fax (336) 584-9540

Section 27: Cam box

IIM No.	Description
3389	PROGRAMMABLE INDEXING UNIT (CAM BOX)
5674	CHAIN
5815	SPROCKET
5856	MASTER LINK
5917	SPROCKET,IDLER

Section 28: cam plan



Section 28: Cam plan

IIM No.	Description
16604	CAM,TAMPING
16620	CAM,SORTING
16623	CAM,SEPARATION
16632	CAM,FAULTY CAPSULE
16635	CAM,CLOSING
16636	CAM,EJECTION