



KKE 1500

Capsule weighing machine
Replacement spare parts

INTERNATIONAL INVENTORY MANAGEMENT

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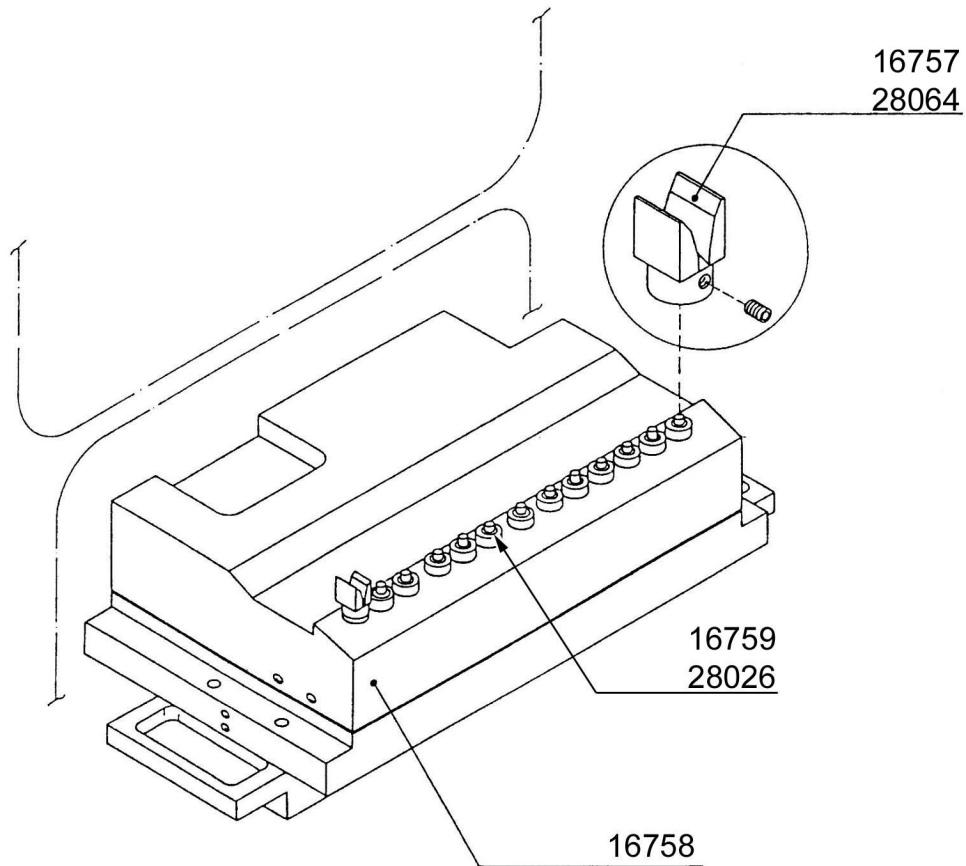
revised 5/7/15

OEM names and part numbers are used to identify replacement parts. Our products are not affiliated with, sponsored or approved by the original equipment manufacturer.

Table of Contents

1	Weighing cells
2	Sorting, vertical
3	Sorting, horizontal
4	Main drive gearmotor
5	Magazine switch off
6	Proximity switch
7	Minimum accumulation switch
8	Selection good/bad
9	Remote control for flap
10	Finger control
11	Overload clutch for slide
12	Capsule magazine
13	Capsule hopper
14	Blowout station, slide
15	Blowout station, slide
16	Pneumatic components, BOB
17	Pneumatic components, BOB
18	Pusher assembly
19	Size change kits

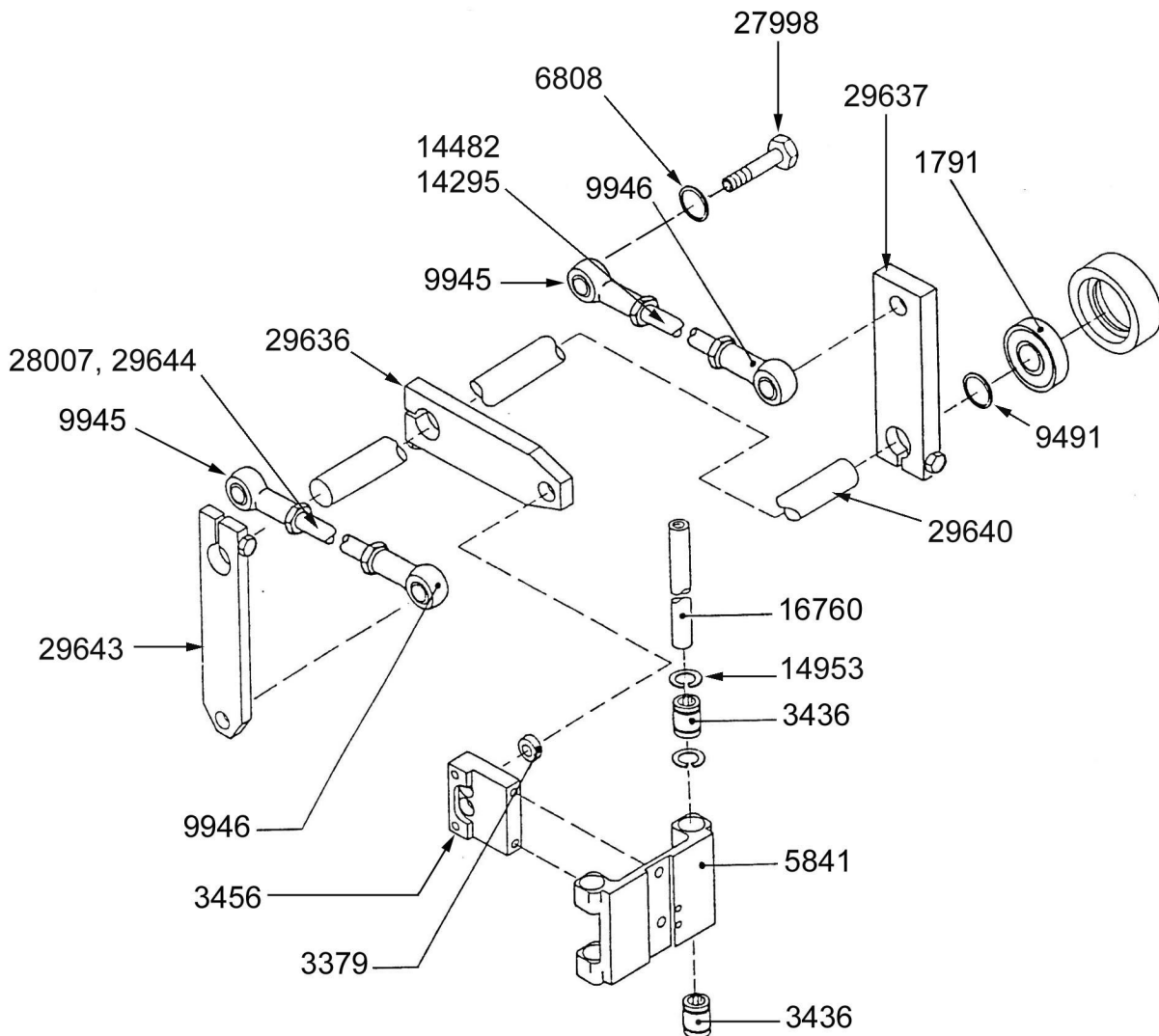
Section 1: weighing cells



Section 1: weighing cells

IIM No.	Description	Qty/assy
16757	PAN,CAPSULE WEIGHING	12
16758	MULTITRACK WEIGH CELL UNIT	1
16759	WEIGH CELL, SINGLE, WITH INTERFACE BOARD	12
28026	STUD	12
28064	PAN,CAPSULE WEIGHING, SET OF 13	1

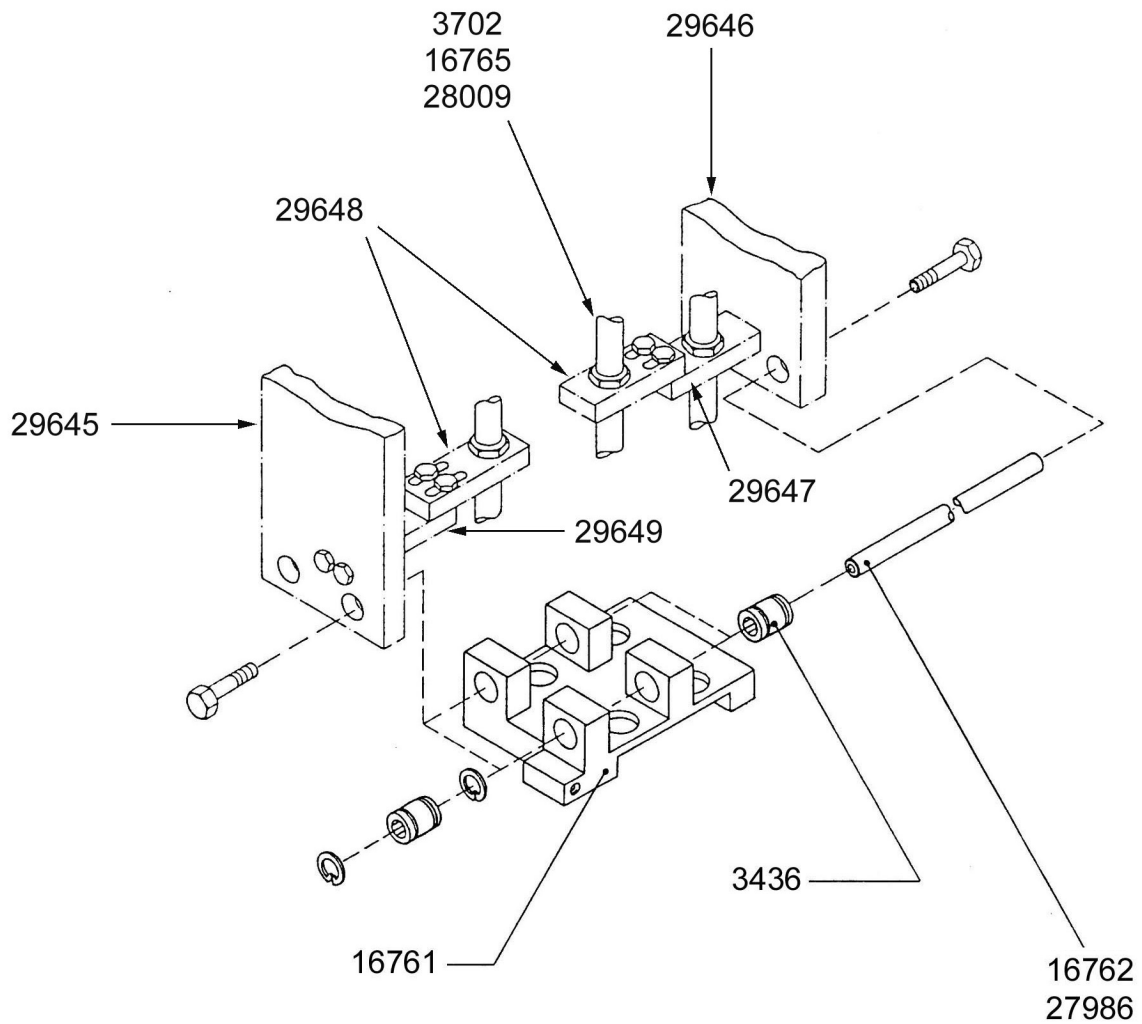
Section 2: sorting, vertical



Section 2: sorting, vertical

IIM No.	Description	Qty/assy
1791	BEARING, ROLLER	2
3379	BEARING, RADIAL	1
3436	BEARING, LINEAR	4
3456	GUIDE BLOCK	1
5841	GUIDE, SLIDE, MAGAZINE MOUNT	1
6808	WASHER	12
9491	RETAINING RING	2
9705	SCREW, SOCKET HEAD CAP	1
9945	ROD END	2
9946	ROD END	2
14295	TIE ROD COMPLETE	1
14482	TIE ROD	1
14953	RETAINING RING	8
16760	SHAFT, GUIDE	2
27998	BOLT, HEX	6
28007	TIE ROD COMPLETE	1
29636	LEVER, MAGAZINE DRIVER	1
29637	LEVER, PIVOT SHAFT DRIVER	1
29638	BRACKET, VERTICAL, RIGHT	1
29639	BRACKET, VERTICAL, LEFT	1
29640	SHAFT, PIVOT	1
29641	BASE BRACKET, VERTICAL SHAFTS	2
29643	LEVER, DRIVER, CROSS PUSHER	1
29644	TIE ROD	1

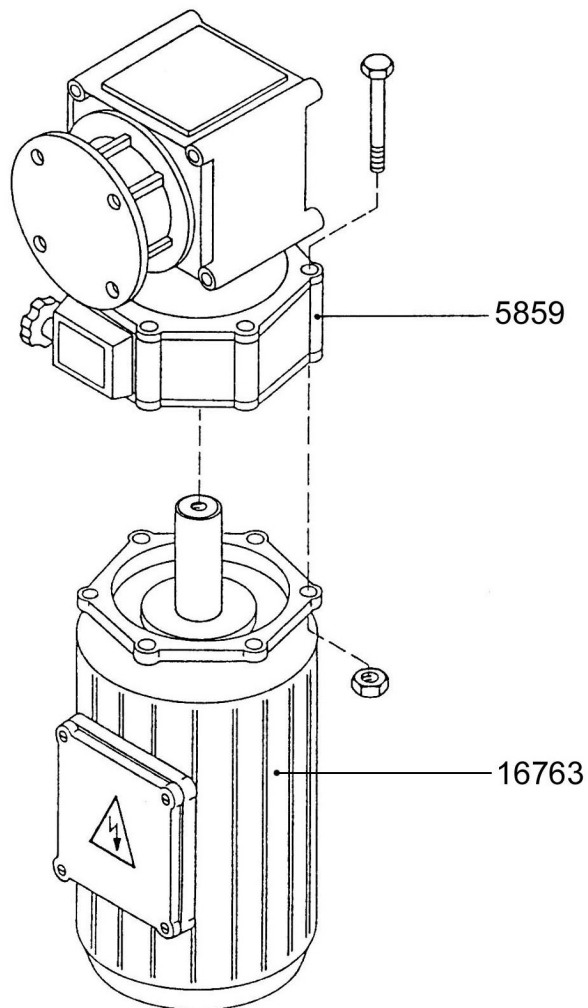
Section 3: sorting, horizontal



Section 3: sorting, horizontal

IIM No.	Description	Qty/assy
3436	BEARING, LINEAR	4
3702	SENSOR	4
16761	CARRIAGE	1
16762	GUIDE SHAFT (POST-1994, 248MM)	2
16765	SENSOR	4
27986	GUIDE SHAFT (PRE-1994, 242MM)	2
28009	SENSOR	4
29645	BRACKET, REAR	1
29646	BRACKET, FRONT	1
29647	BRACKET, SENSOR MOUNT	1
29648	BRACKET, SENSOR MOUNT	2
29649	BRACKET, SENSOR MOUNT	1

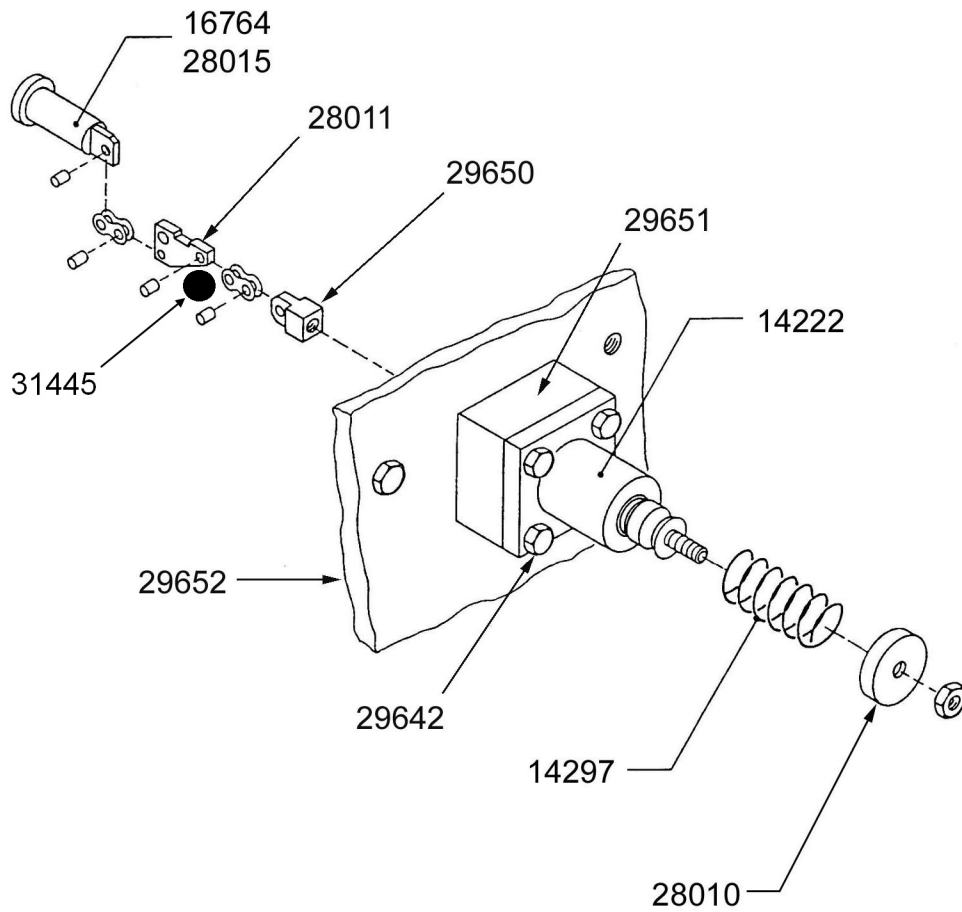
Section 4: main drive gearmotor



Section 4: main drive gearmotor

IIM No.	Description	Qty/assy
5859	GEARBOX, VARIABLE SPEED	1
16763	MOTOR, MAIN DRIVE	1

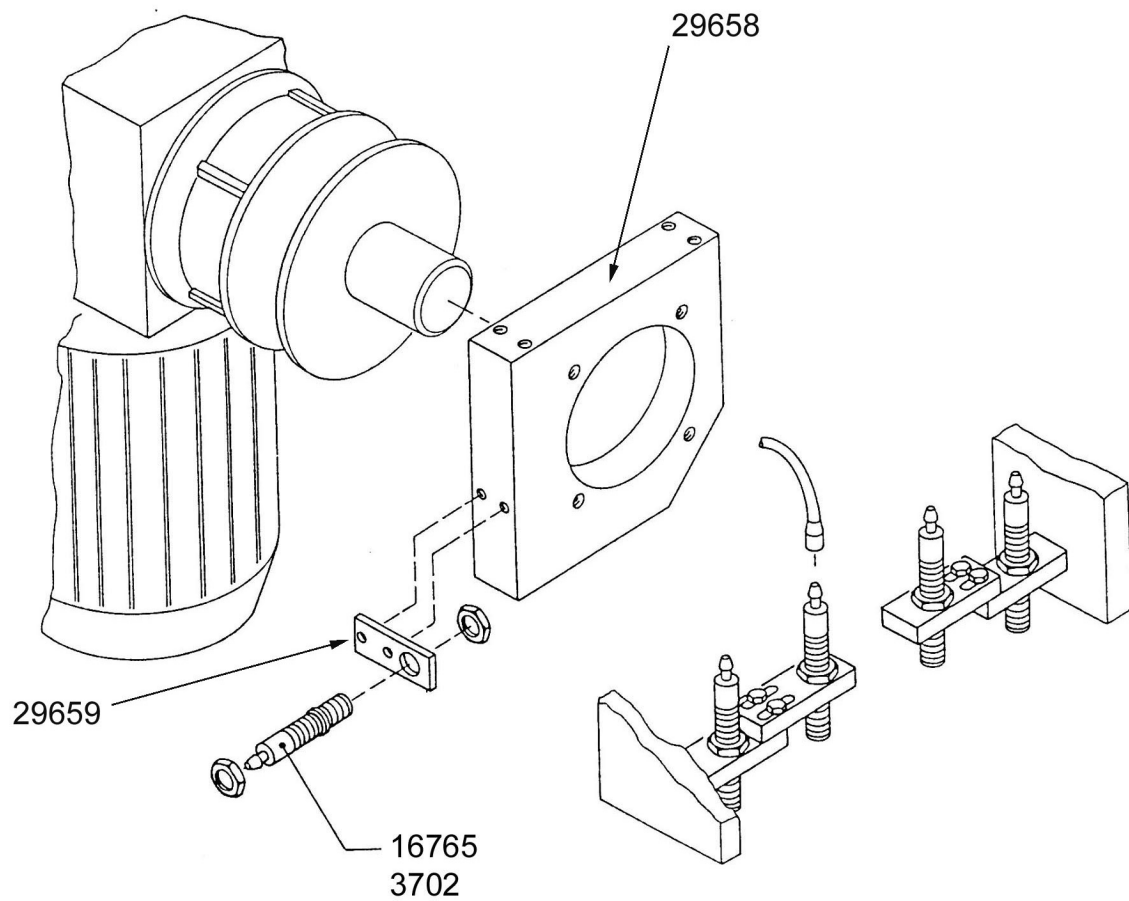
Section 5: magazine switch off



Section 5: magazine switch off

IIM No.	Description	Qty/assy
14222	SOLENOID	1
14297	SPRING, COMPRESSION	1
14336	HEX BOLT	1
16764	PIN, MAGAZINE ENGAGER	1
28010	CUP, SPRING RETAINER	1
28011	ENGAGER, WITH KNOB	1
28015	PIN, MAGAZINE ENGAGER, OLD STYLE	1
29642	HEX BOLT	4
29650	ENGAGER, SOLENOID ADAPTER	1
29651	BASE, MOUNT, SOLENOID	1
29652	PLATE, FRONT	1
29653	BRACKET, MAGAZINE ENGAGER	1
31445	HAND KNOB	1

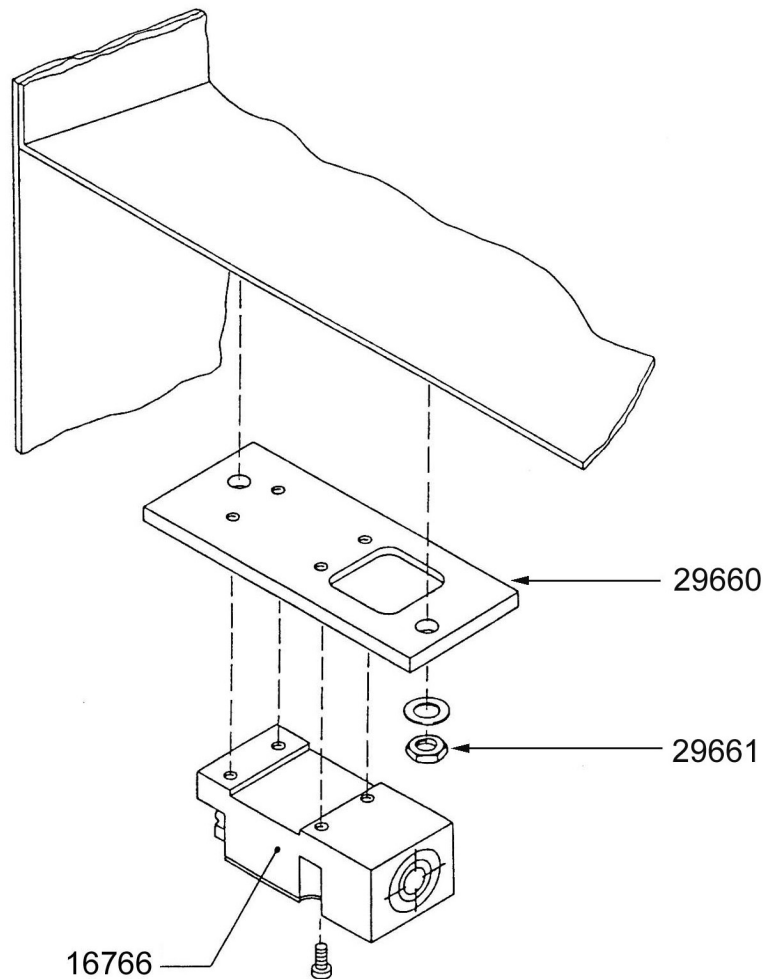
Section 6: proximity switch



Section 6: proximity switch

IIM No.	Description	Qty/assy
3702	SWITCH, INDUCTIVE	1
16765	SENSOR, W/2M CABLE	1
29658	BRACKET, MOUNT, MAIN DRIVE	1
29659	BRACKET, SENSOR, CAM TIMING	1

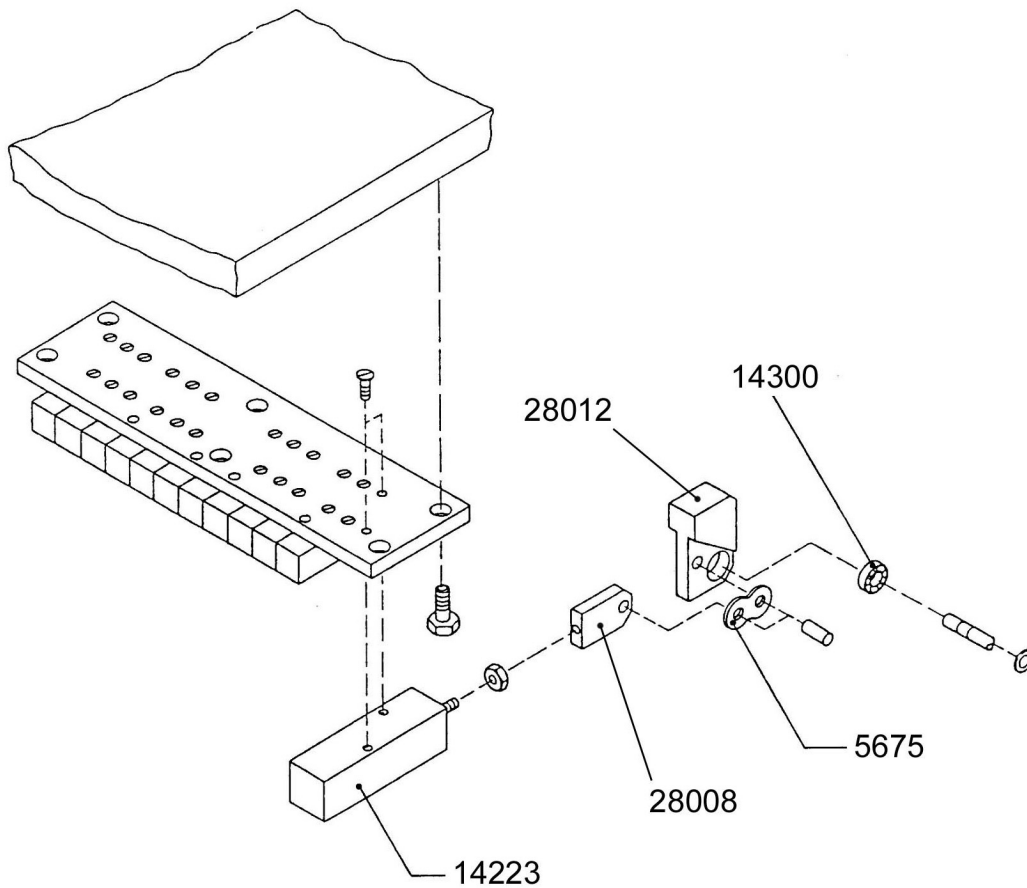
Section 7: minimum accumulation switch



Section 7: minimum accumulation switch

IIM No.	Description	Qty/assy
29660	BRACKET, SENSOR ADAPTER	1
29661	HAND KNOB	1

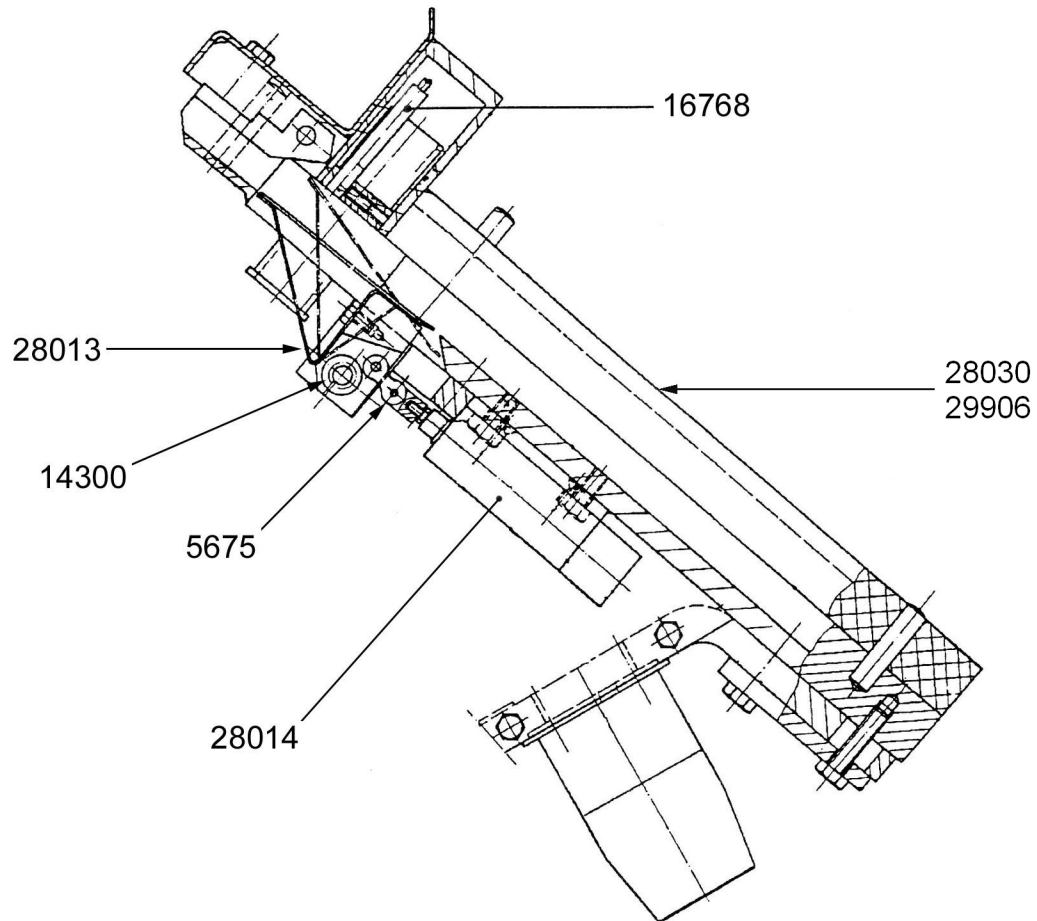
Section 8: selection good/bad



Section 8: selection good/bad

IIM No.	Description	Qty/assy
28012	PIVOT BLOCK	1
14300	BEARING, ROLLER	1
5675	MASTER LINK	1
28008	CLEVIS, SOLENOID FLAPPER	1
14223	SOLENOID, FLAPPER	1

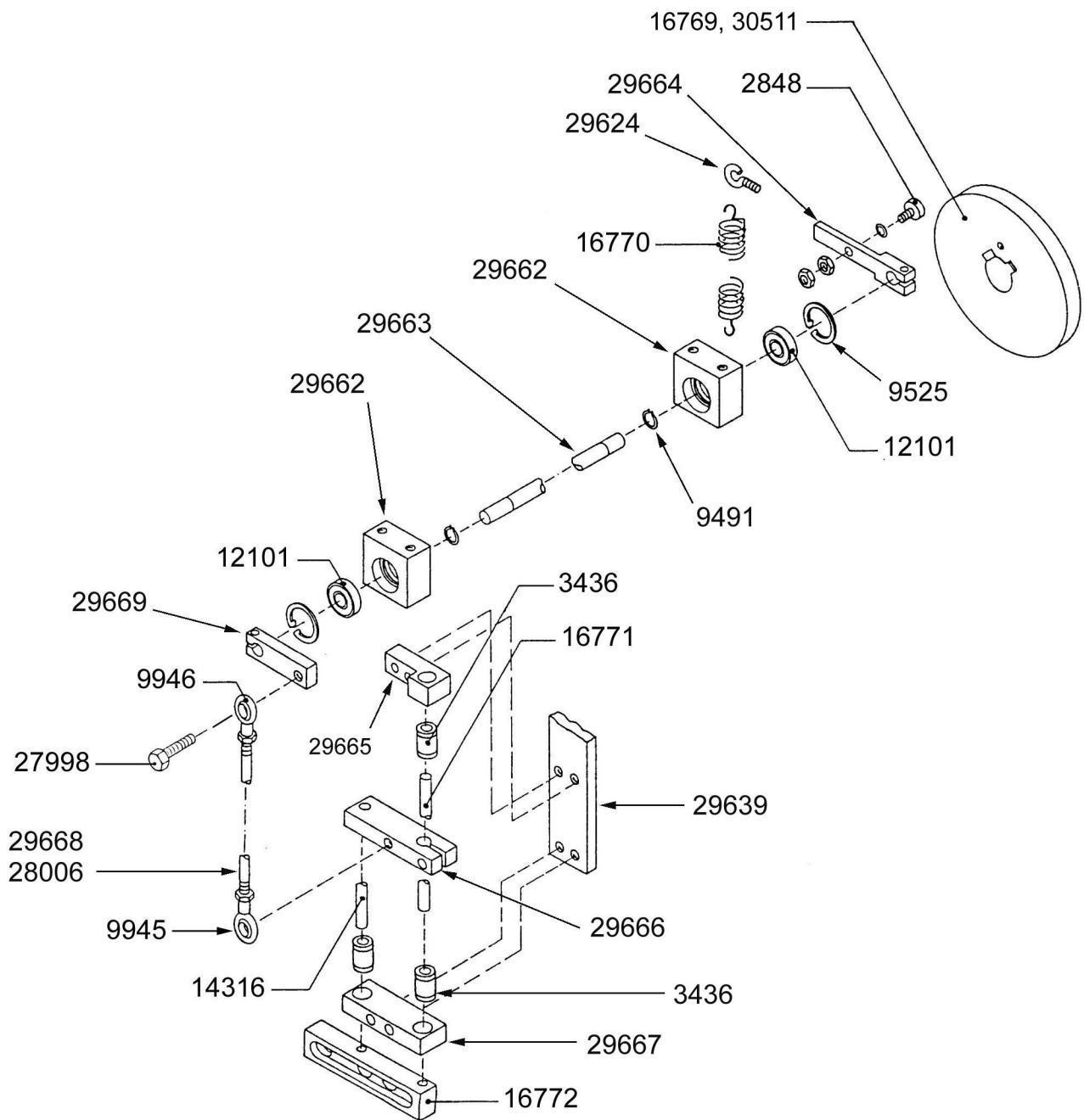
Section 9: remote control for flap



Section 9: remote control for flap

IIM No.	Description	Qty/assy
5675	MASTER LINK	11
14223	SOLENOID, FLAPPER	12
14300	BEARING, ROLLER	1
16768	SENSOR	1
28013	FLAPPER, EJECT/REJECT	12
28030	COVER, PLEXI	1
29906	COVER, PLEXI,W/ANGLED INSERTS	1

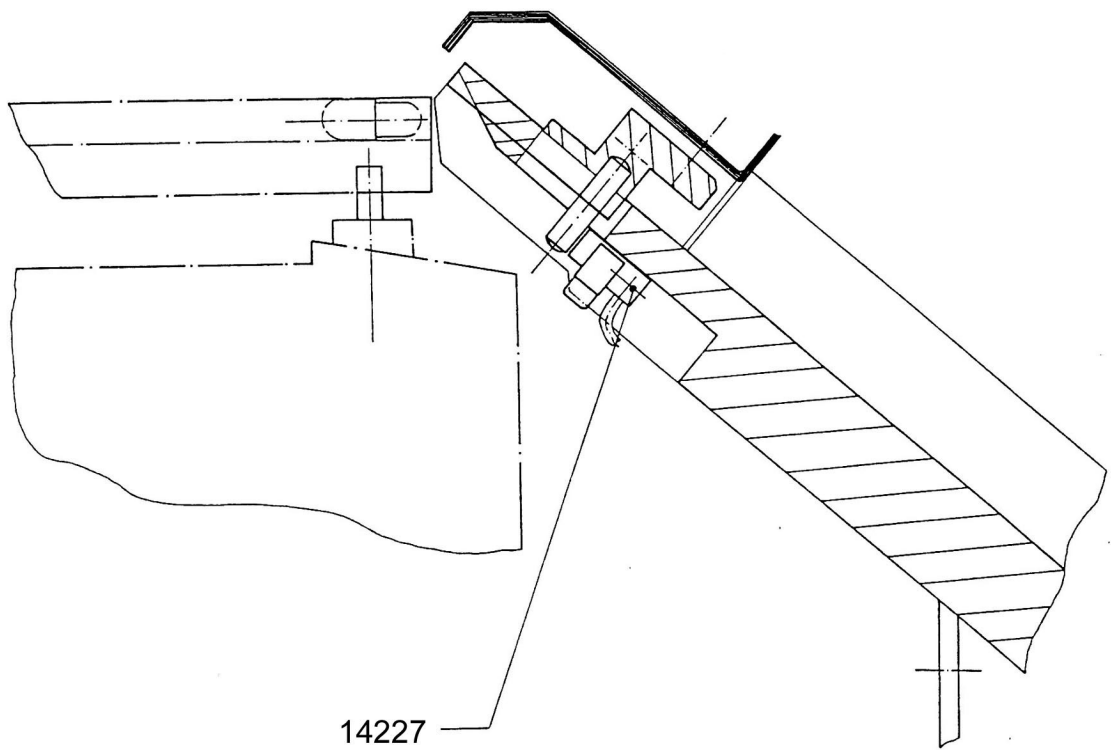
Section 10: finger control



Section 10: finger control

IIM No.	Description	Qty/assy
2848	CAM FOLLOWER	1
3436	BEARING, LINEAR	3
9491	RETAINING RING	2
9525	RETAINING RING	2
9945	ROD END	1
9946	ROD END	1
12101	BEARING	2
14316	GUIDE SHAFT	1
16769	CAM, KKE 1500	1
16770	SPRING, EXTENSION	1
16771	GUIDE SHAFT	1
16772	TRACK, CAM FOLLOWER	1
27998	BOLT	1
28006	TIE ROD COMPLETE	1
29624	EYE BOLT	1
29639	BRACKET, VERTICAL, LEFT	1
29662	BRACKET, PIVOT	2
29663	SHAFT, PIVOT	1
29664	LEVER, DRIVER	1
29665	UPPER GUIDE, LIFTER	1
29666	LEVER, DRIVEN	1
29667	LOWER GUIDE, LIFTER	1
29668	TIE ROD	1
29669	LEVER, DRIVEN	1
30511	CAM, KKE 2000	1

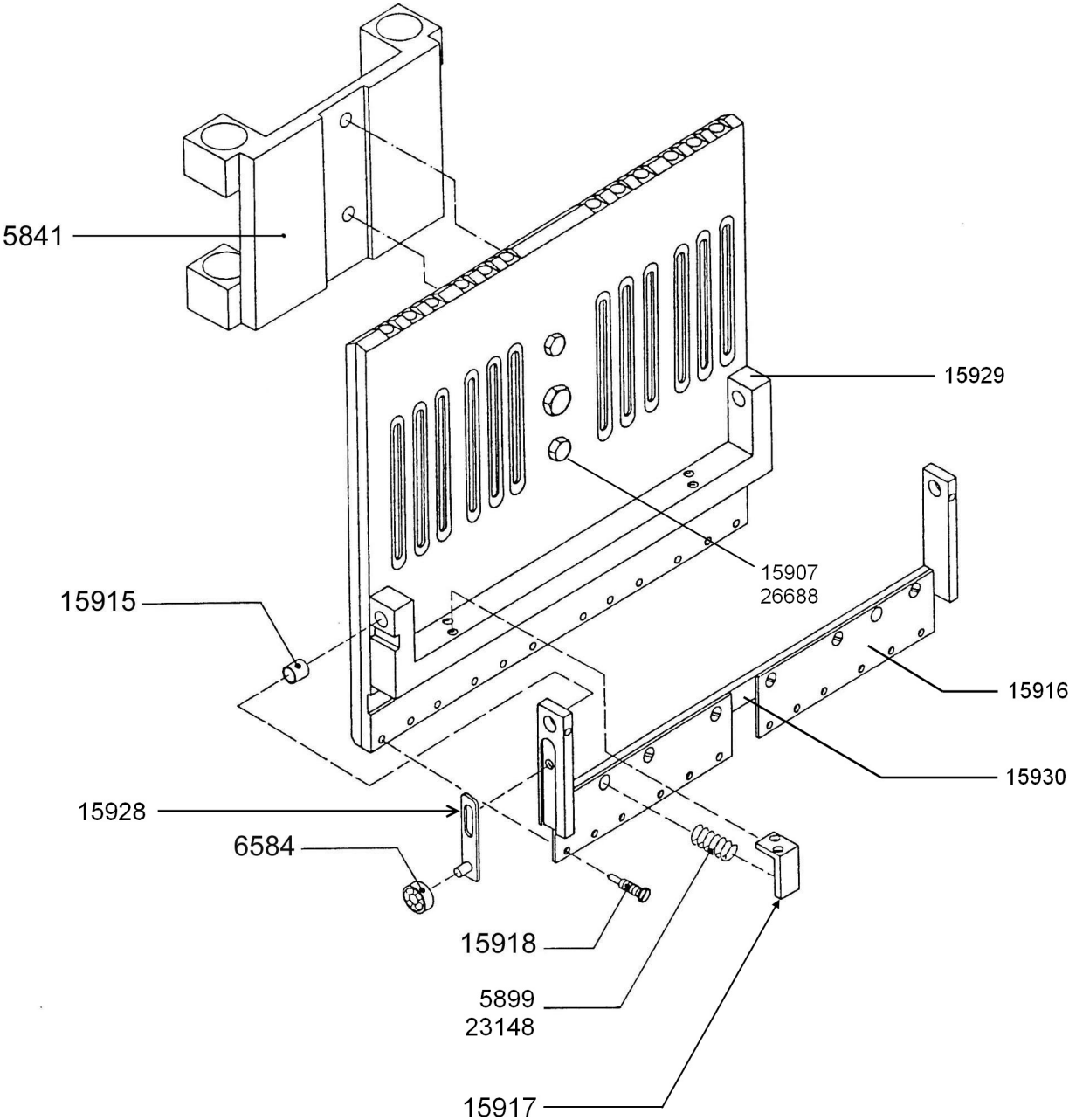
Section 11: overload clutch for slide



Section 11: overload clutch for slide

IIM No.	Description	Qty/assy
14227	SENSOR	1

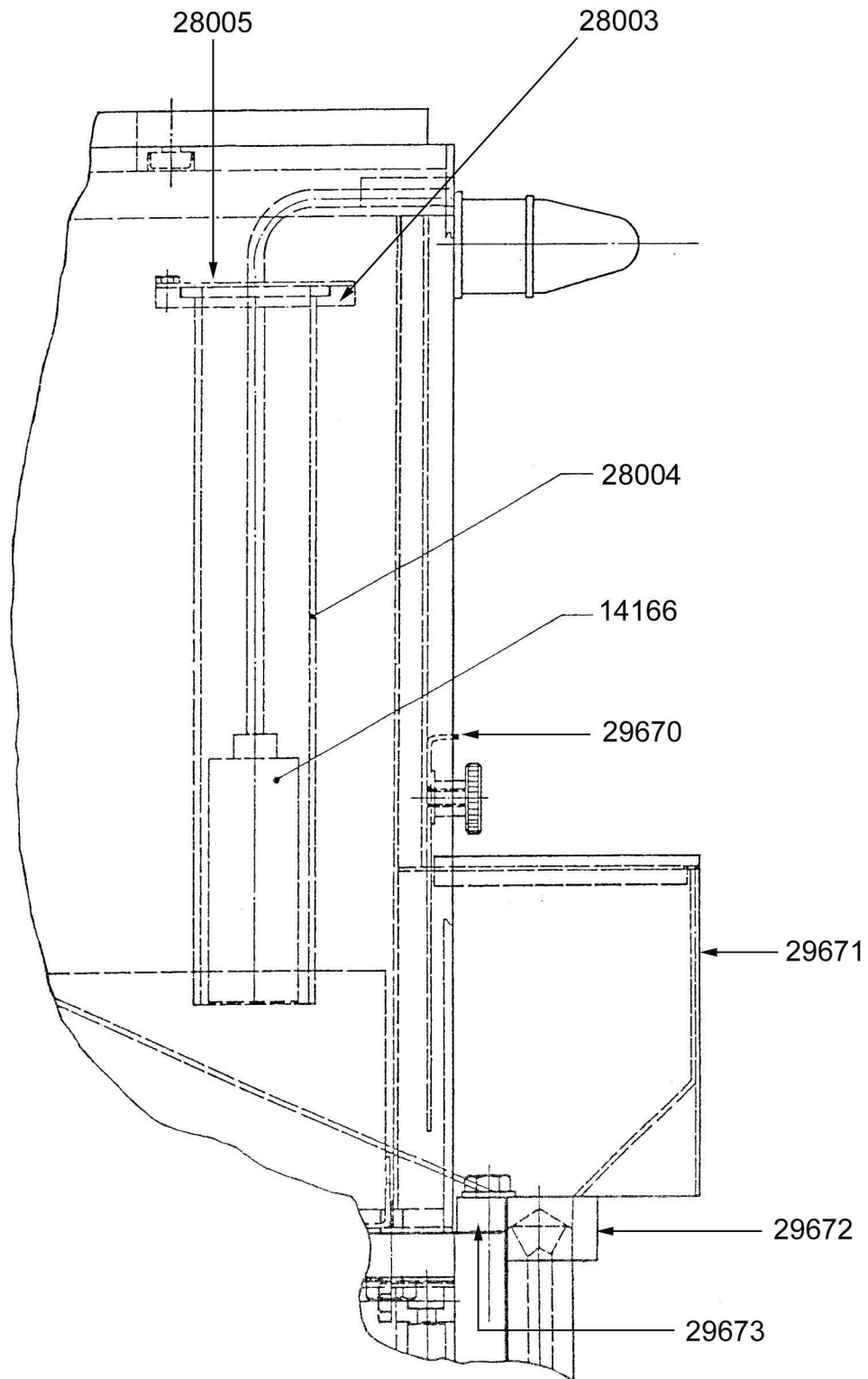
Section 12: capsule magazine



Section 12: capsule magazine

IIM No.	Description	Qty/assy
5841	GUIDE, SLIDE, MAGAZINE MOUNT	1
5899	SPRING,KKE 1500	1
6584	BEARING - PART OF 15928	1
15907	SCREW	1
15915	BUSHING	2
15916	PLATE,CARRIER SCREW	2
15917	BRACKET	1
15918	SCREW,CAPS RETAINING	1
15928	BEARING PIVOT ARM	1
15929	MOUNTING BAR	1
15930	PIVOTING ARM	1
23148	SPRING,KKE 2000	1
26688	WASHER	1

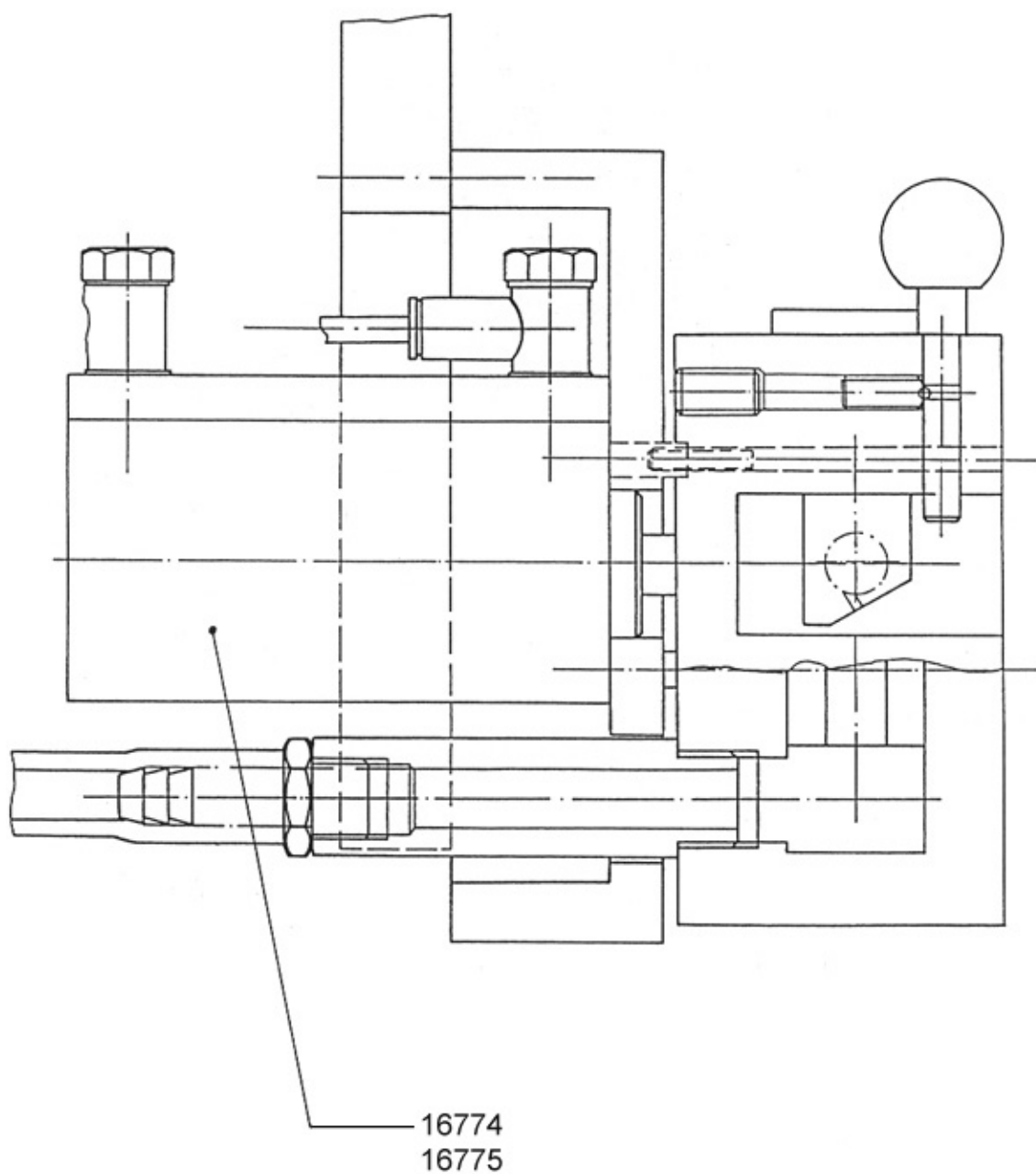
Section 13: capsule hopper



Section 13: capsule hopper

IIM No.	Description	Qty/assy
14166	SENSOR	1
28003	CUP	1
28004	TUBE, SENSOR PROTECTOR	1
28005	COVER	1
29670	CAPSULE CONTROL GATE	1
29671	HOPPER, CAPSULE, SLIDE-OUT	1
29672	GUIDE, PLASTIC, FRONT	1
29673	GUIDE, PLASTIC, REAR	1

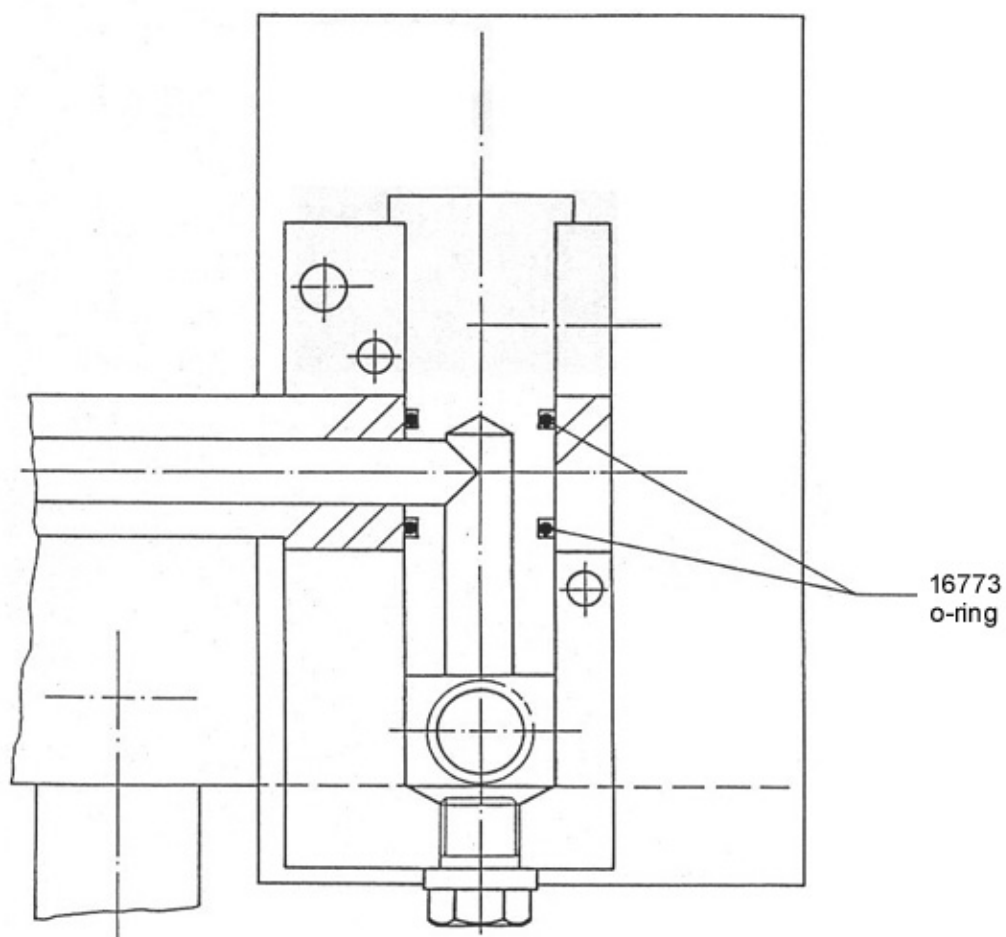
Section 14: blowout station, slide



Section 14: blowout station, slide

IIM No.	Description	Qty/assy
16774	SWITCH	1
16775	CYLINDER	1

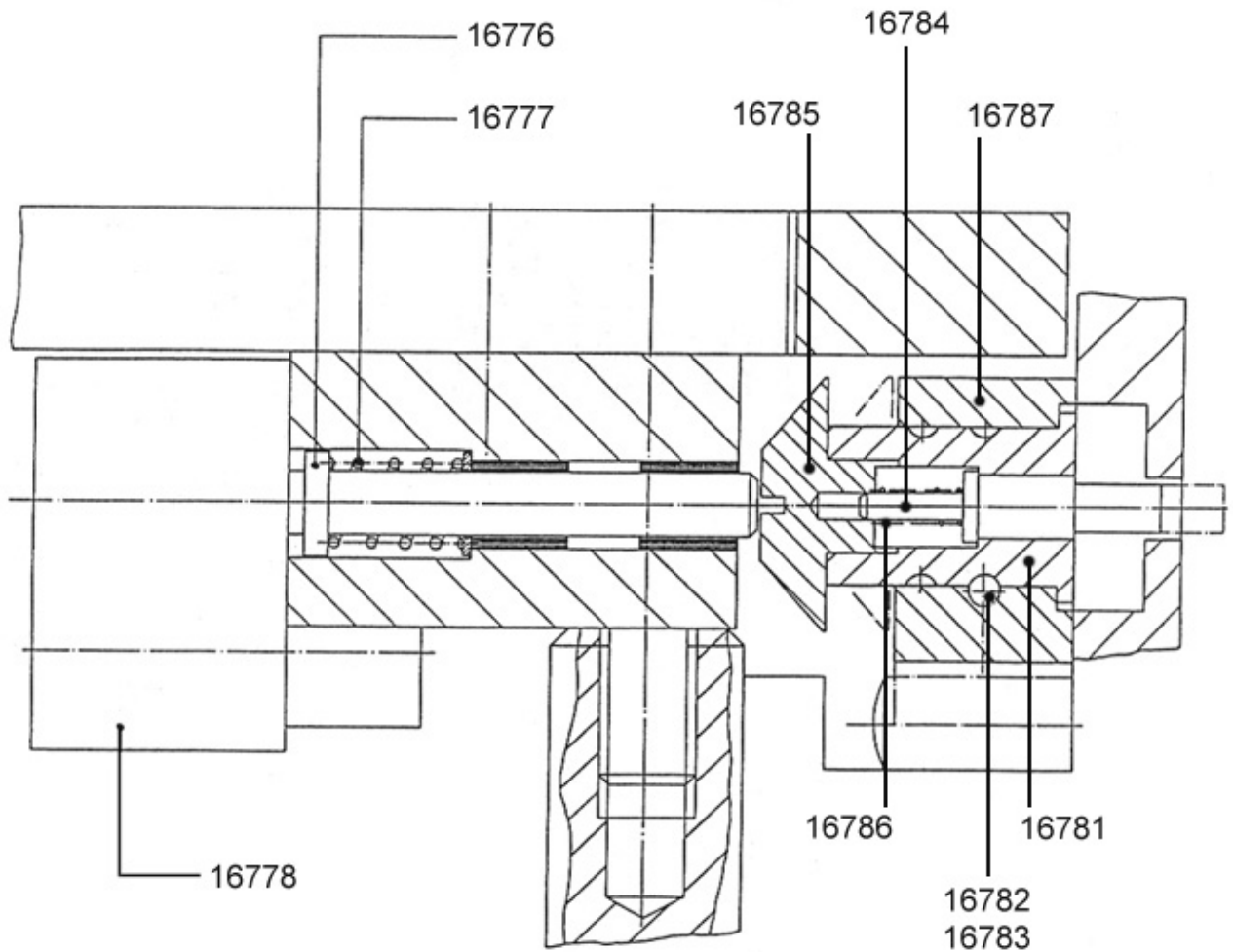
Section 15: blowout station, slide



Section 15: blowout station, slide

IIM No.	Description	Qty/assy
16773	O-RING	2

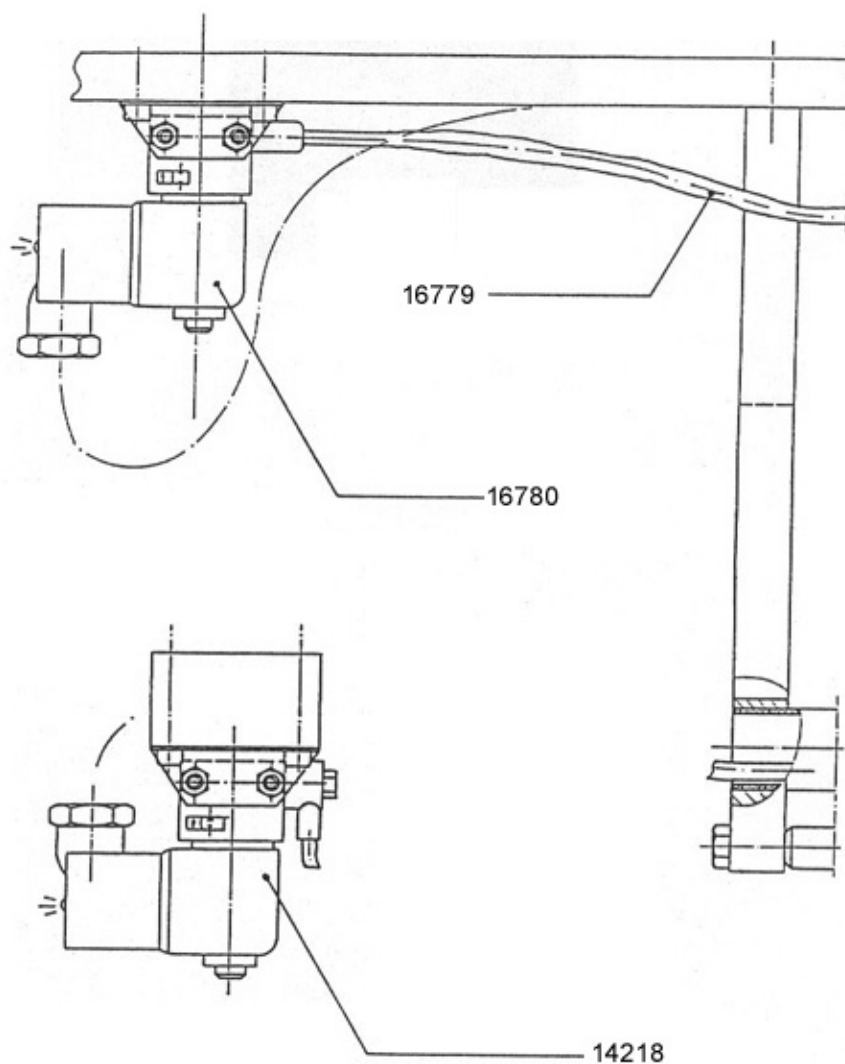
Section 16: pneumatic components, BOB



Section 16: pneumatic components, BOB

IIM No.	Description	Qty/assy
16776	PIN	
16777	SPRING, COMPRESSION	
16778	CYLINDER	
16781	PISTON	
16782	BALL PLUNGER	
16783	HEX NUT	
16784	THRUST MEMBER	
16785	SCREW, STRAINING	
16786	SPRING, COMPRESSION	

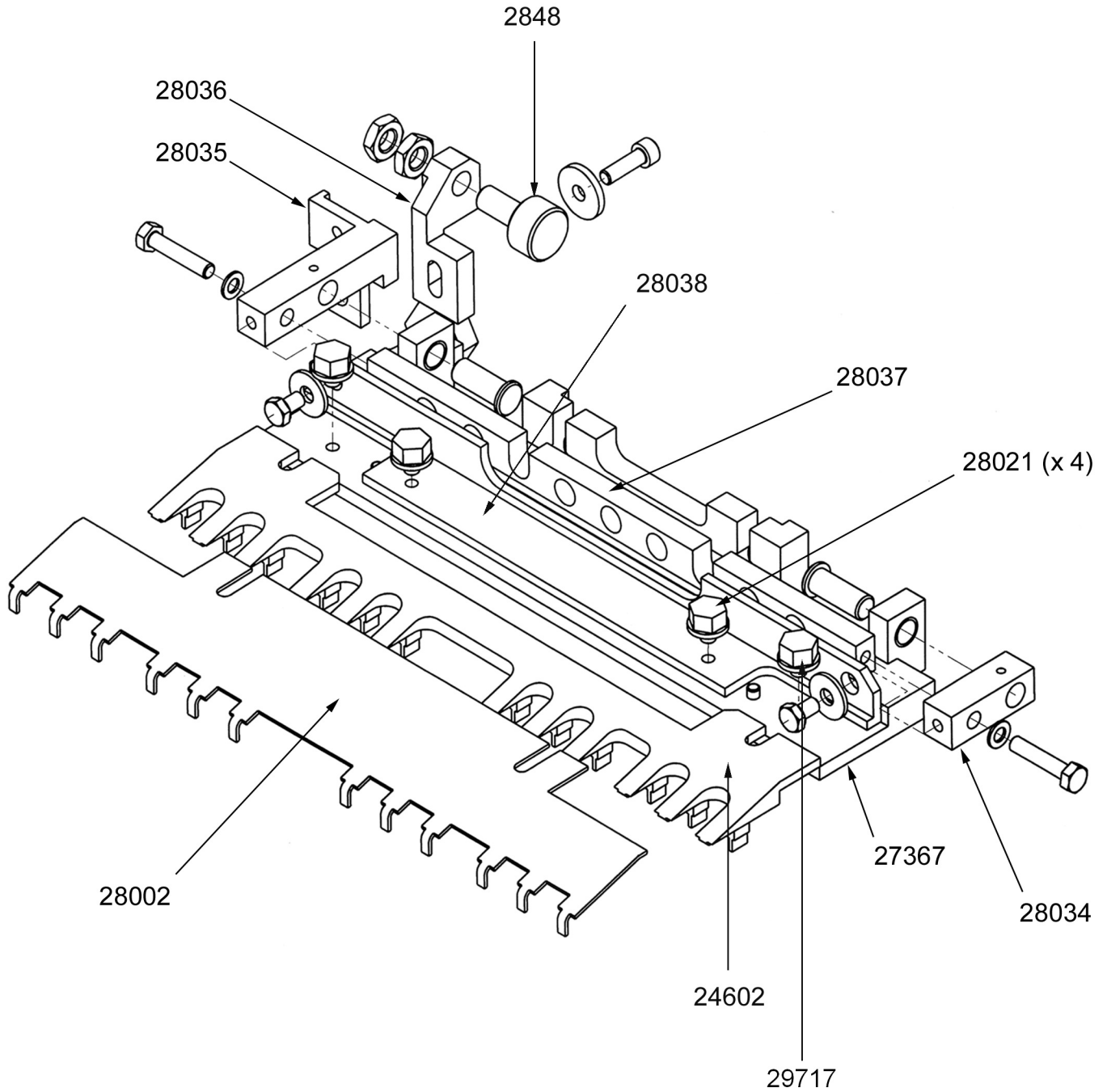
Section 17: pneumatic components, BOB



Section 17: pneumatic components, BOB

IIM No.	Description	Qty/assy
16779	TUBING	
16780	VALVE, 3/2 WAY	1
14218	VALVE, 3/2 WAY	1

Section 18: pusher assembly



Section 18: pusher assembly

IIM No.	Description	Qty/assy
2848	CAM FOLLOWER	1
24602	CAPSULE GUIDE	1
27367	HOLDER, REAR	1
28002	CAPSULE PUSHER	1
28021	BOLT, RAKE AND PUSHER HOLDING	2
28034	SIDE ARM, PIVOT	1
28035	DRIVE ARM	1
28036	SIDE ARM	1
28037	CROSS MEMBER	1
28038	HOLDER, FRONT	1
29717	BOLT	2

Section 19: size change parts

Size	Change kit	Change kit w/BOB	Magazine complete	Orientation block	Gauge bar
000	16802	25520	25513	25527	15704
00E	28319	-	-	-	-
00	16803	25521	25514	25546 BOB 25527 BOB-assy	15705
0E	16805	28319	-	28735	-
0	16806	17687	24018	26871 std 24019 BOB-assy	15706
1	16807	24439	25515	24604 BOB 24748 BOB-assy	15707
2	16482	17746	25516	26733 std 25547 BOB 25528 BOB-assy	15708
3	16808	25522	25517	25548 BOB 25529 BOB-assy	15709
4	16483	25523	25518	28200 std 25530 BOB	15710
5	16809	25524	25519	25550 BOB 25531 BOB-assy	15711