





Bandsaw Machines

### Hydraulic Heavy Duty Double Column Bandsaw Machine

Semi/Fully Auto PLC (L.M. Guide)

# **Technical Specification**

Descri	ption	Model	Model	Model	Model	Model
Cutting Capacity R	Round	250mm	300mm	400mm	500mm	600mm
Cutting Capacity S	Square	250 x 250mm	300 x 300mm	400 x 400mm	500 x 500mm	600 x 600mm
Blade Size		3760 x 27 x 0.90	4100 x 34 x 1.10	5470 x 41 x 1.1	5800 x 54 x 1.30	6900 x 54 x 1.30
Power Required	Saw Drive	3. HP (1440 RPM)	5.HP (1440 RPM)	5.HP (1440 RPM)	7.5. HP (1440 RPM)	7.5 HP (1440 RPM)
Kw/HP 440 V AC	Hyd. Drive	1.HP	1.HP	2.HP	2.HP	2.HP
50Hz 3Phase	Coolant Pump	0.15HP	0.15	0.15HP	0.15	0.15
	Power Brush	0.25HP	0.25HP	0.25HP	0.25HP	0.25HP
Hyd. Tank		40 Ltr	60 Ltr	60 Ltr	60 Ltr	60 Ltr
Coolant Tank		150 Ltr	150 Ltr	150 Ltr	150 Ltr	150 Ltr
Touch Screen		7 Inch	7 Inch	7 Inch	7 Inch	7 Inch
Blade Tension		Operate By	Operate By	Operate By	Operate By	Operate By
		Touch Screen	Touch Screen	Touch Screen	Touch Screen	Touch Screen
Blade Speed		Speed Control	Speed Control	Speed Control	Speed Control	Speed Control
		A.C. Drive	A.C. Drive	A.C. Drive	A.C. Drive	A.C. Drive
Bar Stand		1500mm (1nos)	1500mm (1nos)	1500mm (1nos)	1500mm (1nos)	1500mm (1nos)

Descri	ption	Model	Model	Model	Model
Cutting Capacity F	Round	700mm	800mm	1000mm	1200mm
Cutting Capacity S	Square	700 x 700mm	800 x 800mm	1000 x 1000mm	1200 x 1200mm
Blade Size		8000 x 67 x 1.60	8800 x 67 x 1.60	11100 x 80 x 1.60	12300 x 80 x 1.60
Power Required	Saw Drive	10 HP (1440 RPM)	15 HP (1440 RPM)	20. HP (1440 RPM)	20. HP (1440 RPM)
Kw/HP 440 V AC	Hyd. Drive	2.HP	2.HP	2.HP	2.HP
50Hz 3Phase	Coolant Pump	0.15	0.15	0.15	0.15
	Power Brush	0.25HP	0.25HP	0.25HP	0.25HP
Hyd. Tank		60 Ltr	60 Ltr	60 Ltr	60 Ltr
Coolant Tank		150 Ltr	150 Ltr	150 Ltr	150 Ltr
Touch Screen		7 Inch	7 Inch	7 Inch	7 Inch
Blade Tension		Operate By Touch Screen			
Blade Speed		Speed Control A.C. Drive			
Bar Stand		1500mm (1nos)	1500mm (1nos)	1500mm (1nos)	1500mm (1nos)



#### **Standard Accessories**

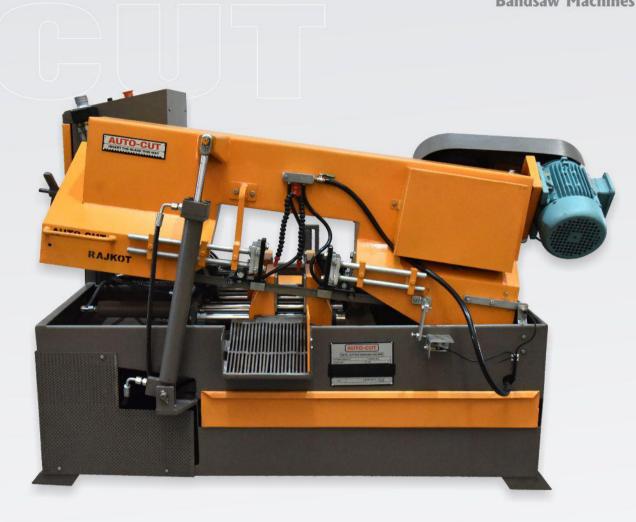
- · Hydraulic blade tension · Auto saw frame height adjustment
- Heavy duty reduction gear box (Elecon) Step less cutting feed regulation
- Complete electric system Complete coolant system
- · Driven chip brush · Complete hydraulic system
- PLC control for all electric & hydraulic functions
- Hydraulic full stroke clamping vice (With pressure regulator)
- Carbide & roller blade guide for long life accurate cutting Blade breakage detector

#### **Optional Accessories**

- Chip conveyor A.C. drive for infinitely variable speed control •Job roller stand
- Bundle cutting attachment Bi-Metal Bandsaw blade
- · Variable vice pressure for thin-walled jobs · Wire brush · Bar stand

(Fully Autometic PLC with Servo Motor)





# **Technical Specification**

Model	AC-175
Round	175mm
Square	150 x 150mm
Drive Motor	1.5HP (1440RPM)
Coolant Pump	0.15HP 440VIt
Hydraulic Motor	0.5 HP (1440RPM)
Servo Motor	750w
Screen	7" Touch Screen (Delta)
PLC & HMI	Delta
Stock Length	300mm
Blade Speed	20-40-60
Blade Size	3000 x 27 x 0.9
Weight (Apx)	700kgs
Dimension	1100 x 1800 x 1400



#### **Standard Accessories**

- · Gear box (Elecon).
- · Gearbox oil.
- · Job Stopper, V-Belt & Pully.
- · Electric Drive Motor & Coolant Pump.
- · Contractor & Push Button.
- · Roller Stand.

#### **Optional Accessories**

- · Bi-Metal Bandsaw Blade.
- · Carbon Steel Bandsaw Blade.

#### **Salient Feature**

- Due to endless circular 0.9 mm, it creates less material wastage.
- Compare to other blades bandsaw blade is cheaper.
- Blade moves in circular movement, in one direction only.
- In one cycle time, the blade does continuous cutting so no question of idle stroke.
- Lower power consumption due to continuous cutting.
- $\bullet$  Arm has swing type action for smoother and faster cutting of larger section.
- · Efficient self-centering vice for job clamping.
- · Optional swivel vice for heavy duty job clamping
- Easy, precise and adjustable gravity feed control.
- · Built with heavy duty worm reduction drive (Elecon)
- Each and every part of the machine is easily repairable and replaceable.
- · Hydraulic lock and pressure regulator.
- · PLC control for all electric and hydraulic functions.





**Horizontal Metal Cutting Bandsaw** 

(Manual)

### **Technical Specification**

Description	Model	Model	Model	
Round	210mm	300mm	400mm	
Square	180 x 180mm	250 x 250mm	350 x 350mm	
Drive Motor	1.5HP (1440RPM)	2HP (1440RPM)	2.5HP (1440RPM)	
Coolant Pump	0.15HP 440VIt	0.15HP 440VIt	0.15HP 440VIt	
Blade Speed	20-40-60	20-40-60	20-40-60	
Blade Size	3000 x 27 x 0.9	3760 x 27 x 0.9	4420 x 41 x 1.1	
Weight (Apx)	350kgs	575kgs	725kgs	
Dimension (mm)	1100 x 1800 x 1400	1100 x 2400 x 800	1200 x 2700 x 800	

#### **Salient Feature**

- · Due to endless circular 0.9 mm, it creates less material wastage.
- · Compare to other blades bandsaw blade is cheaper.
- · Blade moves in circular movement, in one direction only.
- In one cycle time, the blade does continuous cutting so no question of idle stroke.
- · Lower power consumption due to continuous cutting.
- · Arm has swing type action for smoother and faster cutting of larger section.
- · Efficient self-centering vice for job clamping.
- · Optional swivel vice for heavy duty job clamping
- · Easy, precise and adjustable gravity feed control.
- Built with heavy duty worm reduction drive (Elecon)
- · Each and every part of the machine is easily repairable and replaceable.
- · Hydraulic lock and pressure regulator.

#### **Standard Accessories**

- · Gear box (Elecon).
- · Gearbox oil.
- · Job Stopper, V-Belt & Pully.
- · Electric Drive Motor & Coolant Pump.
- · Contractor & Push Button.

#### **Optional Accessories**

- · Roller Stand.
- · Bi-Metal Bandsaw Blade.
- · Carbon Steel Bandsaw Blade.

Note: We remain the rights to modify design, over all dimensions, weight & any other technical specification of the machines without any prior notice

Mfg. By:

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