**PIONEER ENGINEERING INTERNATIONAL LIMITED, DUBAI-BRANCH** 



### **API MACHINE SHOP SERVICES**





11B Street, Jebel Ali Industrial Area 1, Dubai, United Arab Emirates Tel. No. +971 4 812 3870 / Fax +971 4 812 3831 Email: dubaisales@pioneer-eng.com Website: www.pioneer-eng.com





# **Pioneer Engineering** is an API certified machineshop offering manufacture, repair & Inspection services to the oil industry .

### Pioneer Engineering International LTD, are

utilizing the latest machining technologies and have an extensive range of inspection equipment to complement our customer manufacturing requirements.

Pioneer Engineering Dubai Facility, has been providing our clients with full engineering and support facilities, including receiving inspection, controlled and managed storage, independent QA/QC inspection services, fully licensed and accredited API machining, licensed premium threading with surface treatment of machined parts, hard banding, hard facing and fabrication welding.

Our fully equipped Machine Shop provides CNC Machining capabilities that cover from smallest size components up to 14" diameter hollow spindle options.

Our Phosphate surface treatment process is a Manganese based solution which is applied by either shower or immersion process.



At Pioneer Engineering we offer welding facilities that are fully supported by our ASME 6G coded welders and utilize fully approved and qualified welding procedures and processes, in line with our API and ISO quality management system certification.

The welding facilities available to us in-house afford us the ability to also apply hard banding on drill pipe and drill stem tubulars as well as application of hard facing media.

Stabilizer dressing and repair, is carried out by our qualified applicators. The procedures involves the bonding of Tungsten Carbide Inserts under controlled process, giving a Robust and Durable Surface finish which is required in many of today's down hole conditions.

We have 11,000 m2 yard space for short term and long term storage and 1,800 m2 covered Machine Shop area to accommodate the repair and manufacture of customer equipment.





### INDUSTRY STANDARDS

ISO 9001:2015 API Spec. Q1, 7-1, 5CT DP Master Licensee TPS-Technitube Röhrenwerke GmbH Licensee C&W Licensee for QuickTip Hardfacing Certified Hardbander— ARNCO & Duraband



Premium Rotary Shouldered Connections: DPM-DS Range DPM-ST Range DPM-High Torque Range Premium Tubing Connections: TPS MULTISEAL-TS-6 TPS MULTISEAL-TS-4







#### LIST OF MACHINERIES:

- CNC Lathe 14" Hollow Spindle Mazak Japan
  - CNC Lathe 12" Hollow Spindle Weiler Germany
- CNC Lathe 10" Hollow Spindle Mega Bore Taiwan
- Manual Lathe 14" Hollow Spindle Proking Taiwan
- CNC Lathe 3" Hollow Spindle Mori Seiki Japan
- Universal Center Lathe Colchester UK
- Radial Arm Drill Kitchen Walker UK
- Milling Machine Bridgeport USA
- Stabilizer Grinder Broadbent Stanley UK
- Automated Welding Machine Stub weld & Hardband- ESAB USA.
- QuickTip Hardfacing System Cutting & Wear UK
- Pressure Testing Unit Proserv UK
- Make Up and Break Out Unit -(up to 12" OD)
- Pipe Cleaning Unit
- Power Saw
- Kemplating/ Phosphating System
- Shot Peening Unit
- Cold Roll Unit.









### **MACHINE SHOP SERVICES OFFERED:**

- Manufacture and/or repair of Drill Collars, Hevi-Wate Drill Pipe, Drill Pipe, Washpipe, Casing, Tubing, Welded Blade & Integral Blade Stabilizers, Subs, Pupjoints, Pony Collars etc. (BHA & Surface tools).
- Manufacture of Flanges, Unions, Swivel Joints, Double Studded Adapters, Spools, Mud Cross, Studded Blocks, WECO X-Overs etc.



- Manufacture and repair/redress of Steel and Non-Mag Stabilizers, Mills, Burn shoes etc.
  - Manufacture/supply of Ring Gauges, Drifts, Bit Breakers, Lift Caps, Lift Plugs, Float Valves, Thread Protectors, Stabbing Guides etc.
- Service/redress and testing/re-certification of Jars, Bumper Subs, Intensifiers, Shock tools – both Drilling & Fishing.
- Service and recertification of Kelly Valves, IBOP Valves etc.
- Service and recertification of Handling Tools.
- Fully equipped fabrication and welding shop.







### **OCTG INSPECTION SERVICES:**

- Magnetic particle inspection
- Liquid penetrant inspection
- Ultrasonic testing
- Drill pipe inspection API & DS-1
- BHA inspection API & DS-1
- Casing and tubing inspection
- Handling Tools inspection











## **QHSE POLICY**

Pioneer Engineering accepts the responsibility for the complete satisfaction of its customers.

We exercise this responsibility through:

- adequate training of all employees;
- adherence to proven procedures;
- total commitment to meeting and exceeding customer requirements;
- maintaining an organized culture that focuses on continual improvement.

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Our commitment to quality has enabled Pioneer Engineering to maintain its registrations to API Q1, ISO 9001:2015 by establishing the best QHSE facilities.





## **CERTIFICATIONS:**



#### Certificate of Authority to use the Official API Monogram License Number: 7-1-1309 ORIGINAL

The American Petroleum Institute hereby grants to

PIONEER ENGINEERING INTERNATIONAL LIMITED 11B Street Jebel Ali Industrial Area 1 Dubai United Arab Emirates

the right to use the Official API Monogram<sup>®</sup> on manufactured products under the conditions in the official publications of the American Petroleum Institute entitled API Spec Q1<sup>®</sup> and **API-7-1** and in accordance with the provisions of the License Agreement.

In all cases where the Official API Monogram is applied, the API Monogram shall be used in conjunction with this certificate number: 7-1-1309

The American Petroleum Institute reserves the right to revoke this authorization to use the Official API Monogram for any reason satisfactory to the Board of Directors of the American Petroleum Institute.

The scope of this license includes the following: Threading for Rotary Shouldered Connections, Drill Collars and Drill Stem Subs

QMS Exclusions: Design and Development.

Effective Date: MARCH 21, 2019 Expiration Date: MARCH 21, 2022

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To verify the authenticity of this license, go to www.api.org/compositelist.

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## **CERTIFICATIONS:**





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## **PIONEER STABBING GUIDES**

Size Ranging from: 0.750" to 5.500" OD

### **Pioneer Stabbing Guides**

are designed to align drill pipe, casing and tubing connections during make-up on the rig floor, preventing damage to the threads and seal while reducing running



time. Pioneer versatile stabbing guides are designed and manufactured using aluminum shells and polyurethane inserts, in various sizes for several connection designs. The well-designed latching mechanism provides for quick engage and disengagement of the stabbing guide to increase safety and efficiency during use.

#### **Features & Benefits:**

- Prevents damage to pin nose, metal seals, connection shoulders, threads & coupling during make-up.
- Reduces make-up time of connections.
- Durable aluminum shell with handles provides rig personnel increased control of the tubular.
- Adequate stock of units and spare parts available locally at Pioneer Engineering Dubai.