

P-G350

CEMENTING SERVICE BULLETIN

1/10/22

P-G350 (PETROCHEM - ANTI-GAS MIGRATION ADDITIVE POWDER)

TECHNICAL DATA

- P-G350 significantly improves the set cement's compaction & compressive strength while reducing permeability.
- Use in freshwater or salt water, salt-tolerant up to saturation.
- Applicable Temperature: 0-176°C (32-350°F)
- If required use with a salt-resistant fluid loss additive.
- Dry mixed/blended with cement & additives with no water quality required.

PHYSICAL AND CHEMICAL INDICATORS

Appearance	Bulk Density, lbs./ft ³	Water-Solubility	0.315mm Sieve (45 mesh) Residues, %
Gray powder	71.79	Insoluble	<12

CEMENT SLURRY DESIGN

Cement Slurry Density	Recommended Dosage		
15.85 lbs./gal			
Fresh water, W/C=0.44	2.0-8.0% (BWOC)		
18% Salt water, W/C=0.58			

CEMENT SLURRY PERFORMANCE

Item	Test Condition	Technical Indicator	
Initial consistency, Bc	194°F / 49min @ 7,700 PSI	≤30	
Thickening time, min	194 F / 49mm @ 7,700 PSI	≥100 Adjustable	
18% brine fluid loss, ml	194°F / 1,000 PSI	<50	
Free fluid, %	194°F / Atmospheric Pressure	0	
24h compressive strength, PSI	194°F / 3,000 PSI >2,030		

Composition (% BWOC): API Class G Cement (600g), (35%) SILICA FLOUR (210g), (58%) MIXED WATER (348g) + (5.5%) P-G350 Anti-Gas Migration Additive (33g) + (0.2%) P-NFP Antifoam/Defoamer (1.2g).

PROPERTIES:

PRODUCT	FORM	SP.GR.	PACKAGING
P-G350	GRAY POWDER	1.48	55 LBS/SACK

SAFETY:

Please read the SDS before use.

STORAGE:

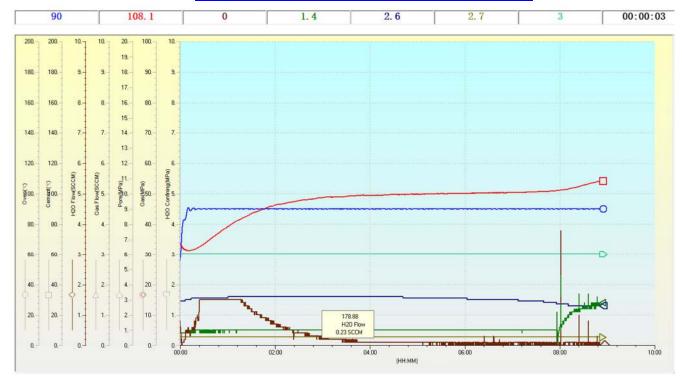
Normally used within 18 months after production. If expired, test should be done to confirm the quality. Store in ventilated, cool & dry area, avoid exposing to sun and rain.

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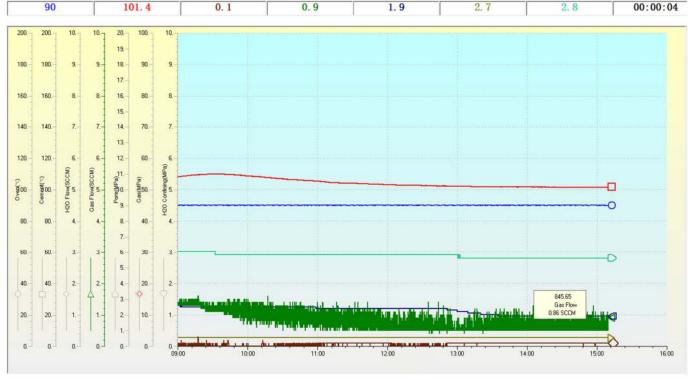
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CHANDLER - MODEL 7200 CEMENT HYDRATION ANALYZER TESTER: PHASE 1



CHANDLER - MODEL 7200 CEMENT HYDRATION ANALYZER TESTER: PHASE 2



- RED LINE CEMENT TEMPERATURE
- BLUE LINE HEATING OVEN TEMPERARTURE
- LIGHT GREEN LINE WATER PRESSURE
- DARK BLUE LINE PORE PRESSURE
- GREEN LINE GAS FLOW
- DARK GREEN LINE GAS PRESSURE
- BROWN LINE WATER FLOW