

Relax[®] FIR Sauna

Enjoy a Professional Sauna in your home
 Remove Toxins, Reduce Body Fat, Boost Metabolism
 Experience Deep Relaxation and Slow Down Aging

For centuries, in order to detoxify, people have exercised and practiced arts such as Chi Gong in order to stimulate glands and/or to produce sweat, 15 minutes in the RELAX FIR sauna can help improve capillary function, revitalizing the circulatory system and activating cellular renewal. Far Infrared Light energy boosts the body's metabolic rate, assists in fighting illness, and enhances the body's ability to regenerate cells.



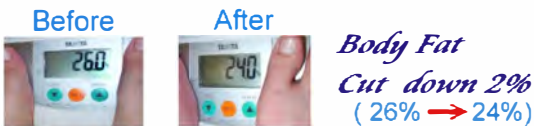
Boosts Metabolism

Far Infrared Energy pulsates the water molecules in the body, and breaks down the water molecule clusters. This improves capillary function, allowing the water molecules to easily enter, revitalize, and regenerate the body's cells.

Burns Calories

The RELAX Far Infrared Sauna can produce 2 to 3 times the sweat of other FIR Saunas. Arthur Guyton's textbook says that producing 1 gram of sweat burns .568 calories. Using the Relaxsauna for 15 minutes could easily burn about 600 calories, the equivalent of running 4-6 miles, or doing a 45 minute cardiovascular workout.

Reduces Body Fat

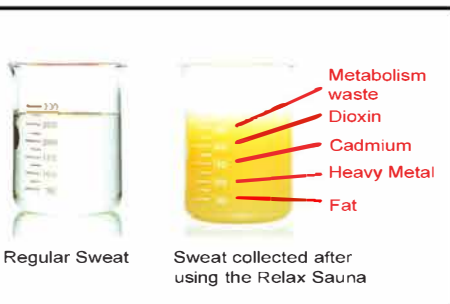


Reverses the Aging Process

Americans are used to sitting for extended periods, often over-eat, usually do not exercise regularly, and are often susceptible to chronic diseases and aging. The FIR Sauna can raise the metabolic rate, enhance beauty, and reverse the aging process.


Enhances Detoxification

The Relax FIR Sauna can open up the pores in the body and release the toxins that are building up inside. It can clean up the body and reduce the workload of the body in removing toxins. We have dozens of testimonies indicating its effectiveness.



- (Remove Toxins)
- Metabolism Waste
 - Dioxins
 - Cadmium & Hg
 - Heavy Metals
 - Fats

Patented Self-Temperature Control Semi-conductor Far Infrared Technology.
 This semi-conductor chip is programmed to filter out all NON-Far Infrared Light. No other portable FIR Sauna uses this technology.
 Voltage 120V FIR Energy

Effective! 100% Safe → 

20 of these patented semi-conductor chips are in each of the 2 FIR Radiators.

Relax FIR Sauna



The Relax Sauna is easy to set up or break down. It takes about 2 minutes.



The 2 slits are for your hands so you can read.



Quality insulated chair comes with each sauna.



Radiator and tent fit into compact carrying case.



The Relax Sauna radiators have 2 switches, one for each radiator. They generate 95-99% FIR energy which is unheard of in the industry.

20 of the patented semi-conductor chips are in each of the 2 radiators.



Chips are programmed to filter out all of the NON-HEALING energies. You get only Far Infrared Light. Only this healing light (4.4-14.4m) is absorbed by you.

Bathing in the healing Far Infrared Light can make you smile !

More Toxins in Sweat when using the Relax Sauna.



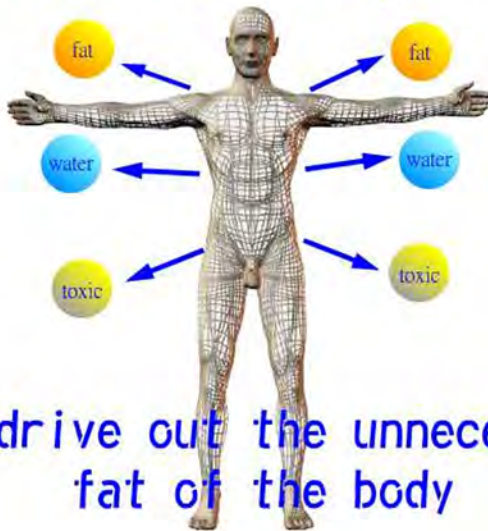
Regular Sweat



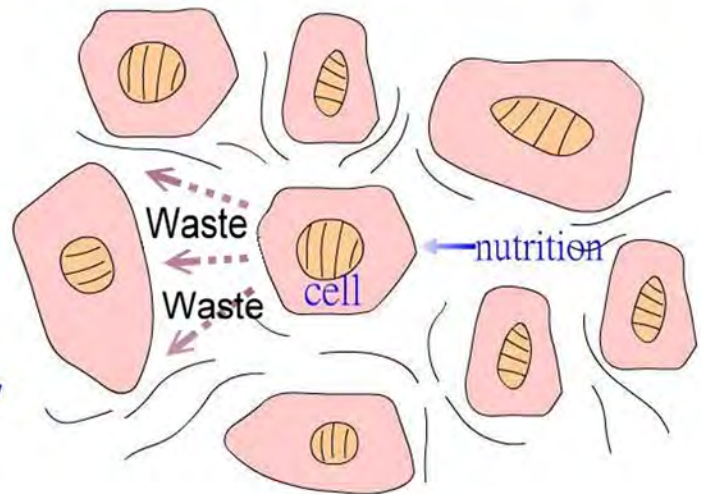
- Metabolism waste
- Dioxin
- Cadmium
- Heavy Metal
- Fat

Sweat collected after using the Relax Sauna

Become Vital - Experience Vitality with the Relax Sauna.



To drive out the unnecessary fat of the body

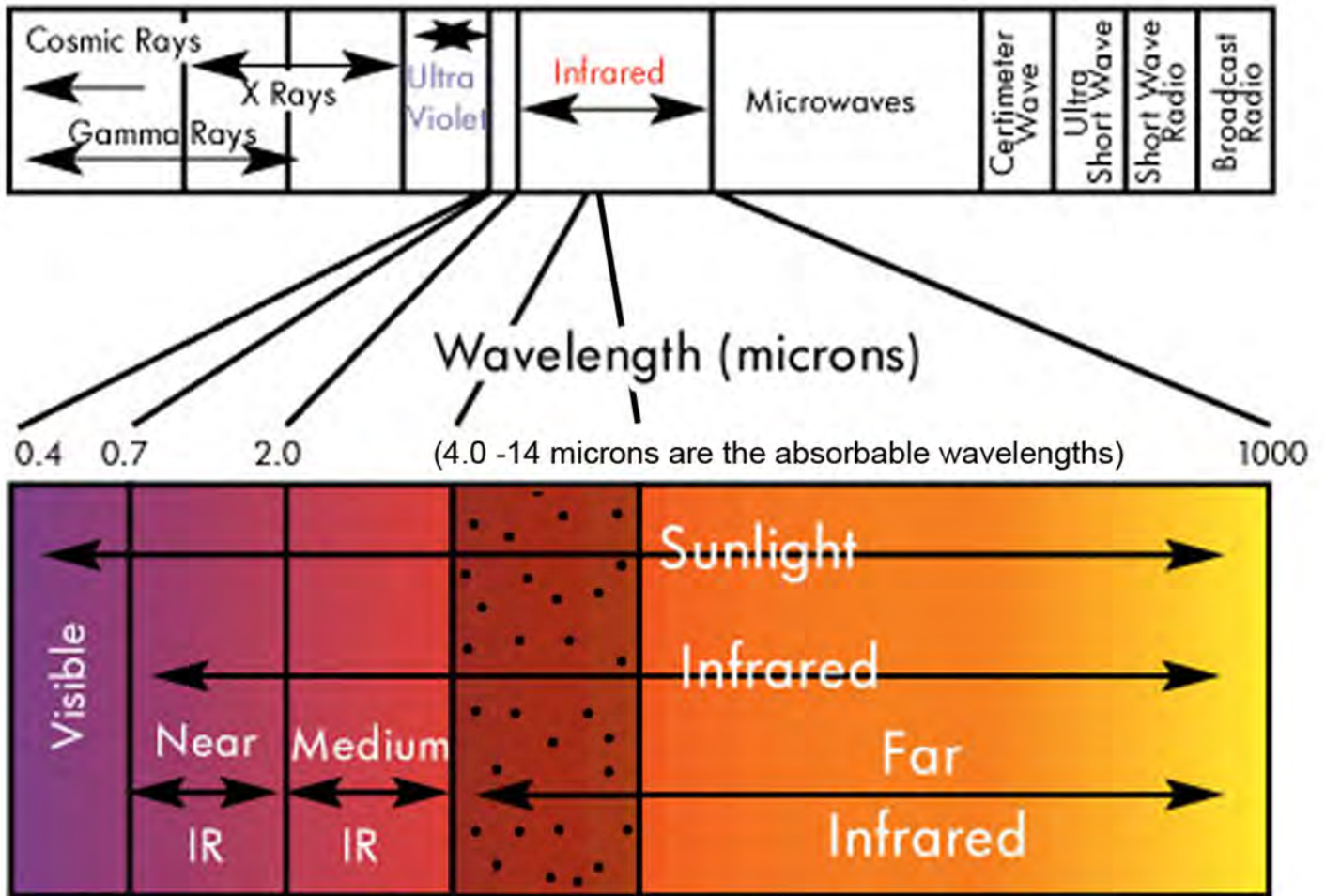


If you can get Chemicals out of your cells, and Nutrients into the cells. then the body can heal itself.

When circulation is poor, cells can't absorb as many nutrients, and waste products can not be expelled, causing congestion.

This results in a decrease in cell vitality.

What does Far Infrared Energy Do?



The sun produces most of its energy output in the infrared segment of the spectrum. An interesting characteristic of far infrared rays is how easily this energy can penetrate human tissue. Our bodies absorb far infrared through the skin and eyes and this stimulates our metabolism in the same way these rays stimulate photosynthesis in plants. Far infrared rays between 4-14 micron are the safest and most beneficial. (See shaded area above.)

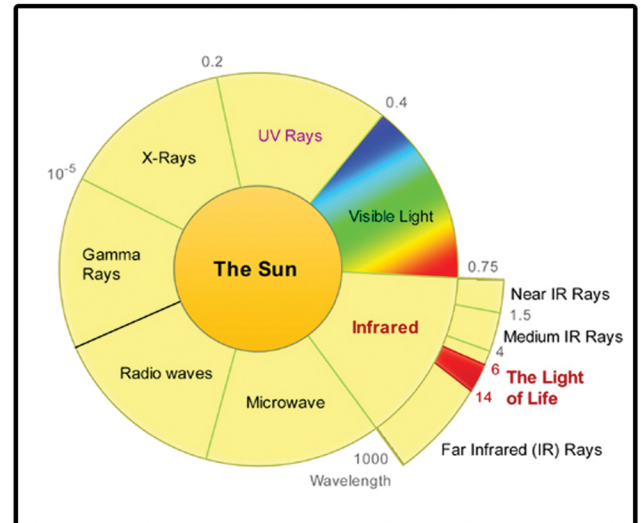
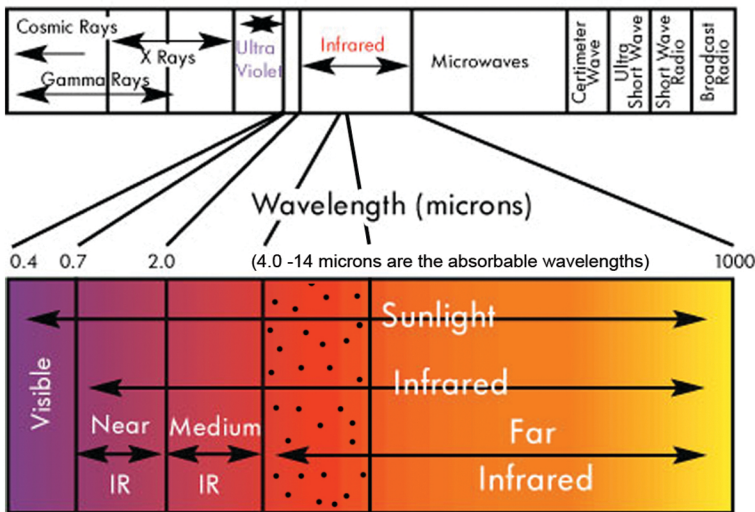
We, as humans and as mammals, emit about 75 watts of far infrared energy of about 9.4 microns. So we therefore resonate with far infrared energy. The Relax Sauna's radiators generate 1500 watts of "absorbable" far infrared light, which resonates with our cells. After being in the Relax Sauna for a while, we start to glow brighter !

The human body is about 60% - 80% water and far infrared causes the body's water molecules to resonate. This dilates the capillaries and increases the pH within the body by reducing acidity, which then facilitates the removal of toxins from the body.

Saunas Improve Results for Heart Patients

by Patricia Palmer

Frequencies between 4-14 microns is called **ABSORBABLE Far Infrared Light** & resonates with the cells of the human body



For centuries, people have enjoyed saunas to sweat their way to health, but the extreme heat of traditional saunas was never considered safe for heart patients because they make the heart work harder to cool the body. Now scientists have discovered that one type of sauna is not only safe, but also vital to turn around the health of the most serious, end-stage heart patients.

Over the past decade, Japanese scientists have experimented with heart patients using saunas heated with far infrared (FIR) light, and they've had surprising success. These saunas emit rays from the infrared, healing portion of the light spectrum. Also called radiant heat, far infrared light heats objects directly without increasing temperature of the air in between. This healing light is so safe that it is used to warm incubators for premature babies.

In this groundbreaking research, blood flow in 34 end-stage heart patients improved following daily 15-minute sessions in a 140°F (60°C) infrared sauna. **The study, reported in May 1995 Circulation, suggested that heat-induced vasodilation has beneficial effects even for patients with severe heart failure.**

Here is some of the research data on the FAR Infrared effects on the heart

The far infrared sauna (FIRS) has been proven by specialists at the famed Mayo Clinic to improve heart failure, even when nothing more could be done by medicine. And in Japan, clinicians and researchers have confirmed its life-saving properties when nothing else could be done (Tei, Kihara, Imamura).
from the book, *Detoxify or Die*, by Dr. Sherry Rogers,

FIR Energy Increases Microcirculation

The FIR energy narrows the water molecules; the heat treatment spreads the blood vessels and speeds up the flow of blood

Vibration of Water Molecules

Far Infrared Rays Energy

The big molecules flow within small blood vessels which causes slow circulation and blockage of vessels easily.

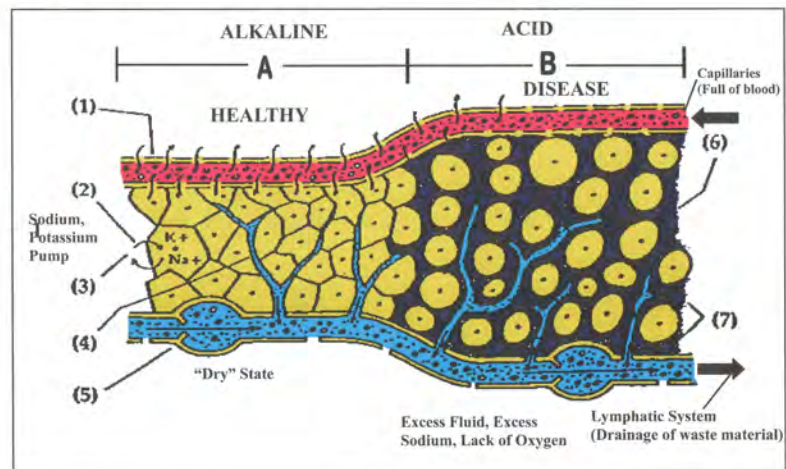
Saunas Improve Arthritis Symptoms

In past articles in *Healthy Living*, we've told readers that saunas are great for improving heart and coronary artery function, as well as for promoting skin health, environmental detoxification, and even for helping to kill errant tumor cells. But did you know that saunas are also excellent for arthritis treatment?

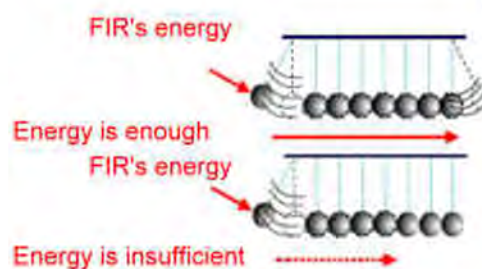
In one study, the direct effect of sauna treatment was assessed in 196 patients with rheumatoid arthritis in minimal or moderate activity stage. Sauna treatment produced a positive effect on mobility, well-being and alleviated pain, note the researchers.

More recently, researchers from the Department of Medicine, University Hospital Maastricht, The Netherlands, studied the effect of sauna treatment on patients with ankylosing spondylitis, a severe form of arthritis that fuses and immobilizes the spinal column, usually in men. When sauna was combined with spa-exercise therapy of three weeks duration, which consisted of group physical exercises, walking, correction therapy (lying supine on a bed), hydrotherapy, and sports, it was found to produce beneficial effects that lasted for at least 40 weeks.

The constant energy produced by the far infrared ray in the Far Infrared Ray sauna can contract the water molecule clusters and expand the blood vessel so as to allow a smoother blood circulation.



It needs a powerful energy to send into the depth of our bodies because of the billions of water molecule that are in a row.



It will be able to come into the depth of our bodies when the energy is enough.

It won't be able to come into the depth of our bodies when the energy is insufficient.

Heavy Metal Toxicity - Mercury & Lead

2007- 2008 Before & After pictures of Karen Russell



Karen reports that after 2 1/2 years of struggling with heavy metal toxicity

5 weeks of using the Relax Sauna finally brought her levels of mercury and lead down to normal.

Note: ***Karen had already lost some weight before getting the Relax Sauna. However, after using the Relax Sauna***

- Her cellulite decreased 65-70%
- Her skin was no longer dry
- Her fat content went from 38% to 20%
- Her skin texture dramatically changed

Overcoming Heavy Metal Toxicity !

Re: Testimonial for your (RELAX) Far Infrared Saunas
From: Karen Russell, M.A., HHC Gerontologist and Holistic Health Counselor



I am forever indebted to your company for the health benefits I have derived from your Far Infrared Sauna. Allow me to give you some background. I am a gerontologist and holistic health counselor, board certified by the Association of Drugless Practitioners. In my quest for health and longevity, I discovered that I **had extremely high levels of heavy metal toxicity, including mercury and lead.** Though they had been going down with supplements, Zeolite, removal of my mercury fillings, foot detox pads, chlorophyll, cilantro and DMSA treatment over the last couple of years, **I could not get them to normal levels.** My holistic MD had been telling me to get a far infrared sauna to detox from my heavy metals, but I didn't think I had space for one in my home, nor did I know which one to select.

Quite by accident, while I was attending the ACAM (American College for Advancement in Medicine) conference, I was talking to one of the MDs who was lecturing about detox, and was asking her about the FIR saunas. **She recommended one she was using in her practice, which turned out to be your model. Imagine my delight when I found out it was totally portable and could easily fit into a small closet, and set up in less than three minutes.**

I was so amazed that after only about a month of use, not only did my labs show my heavy metals were now normal, but I discovered that my cellulite was dramatically improved. Within a few months of daily use, my skin texture dramatically changed. My cellulite was over 65-70% improved, and my skin was no longer dry. **It was nothing short of amazing.**

Since I enjoy eating, and used to have a weight problem, I was thrilled to burn 600-1200 calories in each session, depending on how long I use the sauna for. In this way, I have been able to consume a great deal more calories, without gaining weight. Again this is a miracle for me.

Of course, my studies and research in natural health have documented that most disease is a result of accumulated toxins. The top medical doctors in the field of environmental toxins have emphasized the importance or eliminating the toxins stored in the fat in our bodies, via sweat produced by far infrared rays of 4-14 microns. I had never perspired much, other than a few beads of perspiration here and there, (which is possibly why I accumulated toxins in the first place). **I was shocked and delighted that with your FIR sauna, I literally pour sweat.** And it is at the proper wave length of 4-14 microns. My body composition has been documented and **my fat has gone down from 38% to 20%.** I have attached before and after pictures (NOT retouched in any way.) Although I will be 56 in September, 2008, I am told I look like I am in my late 30's or early 40's. I actually feel like I'm 18!

I also used to have occasional knee and back pain and the sauna alleviated that, too, not to mention that it is deeply relaxing. I have a variety of tools in my "wellness arsenal," but I must say that the FIR sauna is the single most important device I have ever used. In my practice, I tell my clients that it is an essential tool for wellness and longevity.

Kudos to your company for such an outstanding product! **I rarely miss a day of using my FIR Relax Sauna.** To say "thanks a million," would be an UNDERSTATEMENT. If anyone ever has any questions about the quality or efficacy of your saunas, or the outstanding service you provide, please feel free to use me as a reference.

With great appreciation,



Massage Therapy and Relaxation

Massage therapists can benefit greatly from putting their clients in the relax sauna for 10 minutes before a session. It leaves them loose, limber and in a relaxed mood.



With over 95% far infrared, the Relax Sauna is used by many doctors, naturopaths, and massage therapists. One can use the Relax Sauna to warm up before a physical activity and is even better for a sore body post workout.

“10 Minutes of Far Infrared Therapy before a massage can greatly improve the tenderness of the skin and muscle”. The penetrating energy of far infrared wavelength is able to target any tighter areas of the body so the massage therapist can better work on problem areas.

Diabetic Ulcers disappear in 2 months

A lady who owns a spa in Philadelphia bought our sauna because she was impressed with our report showing how the Sky Eye Professional Radiator had helped a huge ulcer heal in only 7 weeks. (see below.) She has been using the Relax Sauna in her health spa, charging for 20 minute sessions. She reported to us that she has had two clients who each had maybe 5-10 small diabetic ulcers on their legs. Both, after using the sauna just twice a week, had their diabetic ulcers clear up in just 2 months.

No More Hepatitis C / No liver transplant needed

She also reported to us that a man who had hepatitis C no longer has it, and that a lady told she needed a liver transplant no longer needs one. Both received a series of sauna treatments.

Sleeping Better

We are getting many reports from those who have been using the Relax Sauna regularly, that they sleep so much better than before.

One lady would come into our store and use our sauna for 5-10 minutes 2-3 times a week. She has reported to us on those days she used the sauna she did not need any sleeping pills, and she slept great. After 3 months of using the sauna for just 5-10 minutes 2-3 times a week, just barely sweating, she has reported to us she no longer needs any sleeping pills period.

We were at a show in Cincinnati, and a lady bought a sauna from us. We took it up to her hotel room for her. The next day, she told us that she used the sauna for just 15 minutes before going to bed, and she had the best sleep she has ever had in a hotel before !

We have been having amazing reports recently by many massage therapists and health professionals. After a massage therapist in Detroit got a Relax Sauna from us, she put one of her MS clients in the Sauna, and the relief was so great, this Massage Therapists ordered 3 more saunas to sell to this client, and 2 others.

It is almost common knowledge among massage therapists that when they put their clients in the RELAX sauna for just 10 minutes, they can generally give a “50 minute massage” in about 25 minutes. Another health professional doing reconnection tissue work also reported to us even better results. “Massaging people after they have been in the RELAX sauna for 10 minutes is like having putty in your hands,” we have been told.

Relax Sky Eye Professional 800 watt FIR Radiator Used in Clinics world wide !



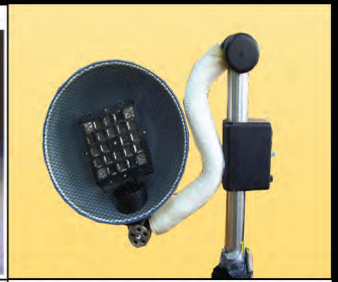
Stomach Ache



Headache



**Pains in joints, back
or hemorrhoids**



**Birds-eye view of
the Sky Eye radiator**

HOW THE LAMP PROMOTES CELL REPRODUCTION



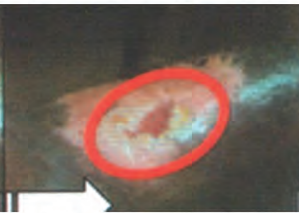
The ulcer that could not be
healed for over a year.



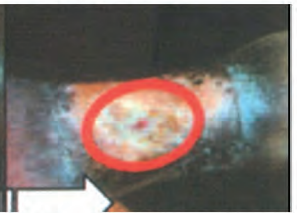
Cells started to grow. New
skin can be seen around
the ulcer.



Patches of new born cells
begin to cover the ulcer
This are NOT pus.



The healing process
continues.



Complete healing of
ulcer. 20 minutes per
day for only 7 weeks.

FEATURES AND BENEFITS

1. World's Most Powerful Medical Lamp. It is far more effective than the acupuncture TDP Mineral Lamps. It generates 800 watts of pure far infrared Light, and has been classified as a Medical Device by the FDA
2. Suitable for long hours of usage without any risk of overheating. There is a 30 minute timer, or it can be turned on for continuous use.
3. The Sky Eye Radiator generates Far Infrared Energy, which is compatible, and readily absorbed by the human body. It is remarkably fast at getting rid of Inflammation.
4. Easy and convenient to use. Relax Far Infrared Energy penetrates clothing without reducing any of the healing benefits.
5. The 360° rotational head & adjustable stand allows you to use at any angle, any height, and any intensity that is optimal for the user.
6. You can concentrate Far Infrared Energy on localized areas of the body for greater effectiveness in getting rid of any aches and pains.

Deep Tissue Far Infrared Heat Therapy Lamp

Relief is on the way...

- * Drug Free
- * Non-Surgical
- * Pain Free
- * Fast Acting



Upright application for lower back injury



Horizontal application for lower back injury



Knee injury



(FIR-8810)

Far Infrared Heat Therapy is the most advanced approach for most sports related injuries with no drugs, non-surgical and fast acting pain free relief in as little as 10 minutes per application.

- Effective for clinical uses such as ; localized pain treatments in physiotherapy, massage therapy, acupuncture therapy, chiropractic treatment and sports therapy.
- Reduces pain and improves range of motion without the use of drugs.
- 10 15 minutes application of Far Infrared Heat Therapy Lamp increases blood flow and reduces swelling to injured areas thus improving mobility.
- Clinically proven for faster healing result on lower back strain, slipped discs, arthritis conditions and other joint, torn ligament, strained muscle, circulatory and inflammatory conditions.
- There is no discomfort during treatment, simply a deep far infrared heat that penetrates through affected area of injury.
- Upon application the decrease in inflammation is remarkably fast.
- Powerful enough to use while wearing clothes without reducing healing benefits.

Words from people who experienced using the FIR-8810

I injured my right hand wrist during workouts that I could hardly lift a glass of water. A 10 minutes application of FIR 800 twice a day resulted to miraculously fast acting result that put me back on my regular workouts schedule in a week.

Drew Kraus / Atlanta, GA

I had a painful lower back injury from lifting a big heavy water melon from a grocery store. The FIR8810 Deep Tissue Far Infrared Heat Therapy dramatically helped my lower back pain. After just a couple of treatments, my back pain was reduced to the point where I can finally shop and walk again around the store for bigger and heavy water melon. The result is amazingly remarkable.

Donna Andres / Cerritos, CA

TIP: Continuous use of the FIR-8810 Deep Tissue far Infrared Heat Therapy Lamp for up to 7 days gives you the optimum results.



Stasis Dermatitis / Skin Ulcer

The Relax Sauna sister product, the Sky Eye, is an FDA approved medical device that can be used to treat symptoms of diseases otherwise untreatable. Many elderly people suffer from Stasis Dermatitis, an affliction of the veins and arteries that restricts blood flow and can cause gangrenous ulcers in the limbs. In a case of a 68 year old female with a severe ulcer in her ankle that would not heal after a year of treatment, Dr. Chang Zhao Jie from Bo Tai Dermatology Center used the Sky Eye to reverse and heal the ulcer with a regiment of only a 20 minute a day session for 7 weeks. Below are pictures of the amazing results the treatment had. For more information and testimonials on the Sky Eye, visit www.momentum98.com/ulcer.html



Sky Eye 800 Watt Pro model Radiator

On a bright sunny day in the middle of summer you close your eyes and feel the Sun's warmth wash all over you, penetrating every part of your body and giving you a nice, full feeling. This is Far Infrared Energy. FIR energy is a specific wave length of light, between 4 - 14 microns, that is absorbed by the body and used to regulate bodily functions. The natural human healing process is activated by the Far Infrared light produced by the patented semiconductor chips in the Relax Sauna and Sky Eye radiators.



The Relax Saunas and the Sky Eye Radiator use these patented Semi Conductor Chips. They are programmed to filter out all of the NON-HEALING energies. You get only Far Infrared Light between 4 - 14 microns, Only this wave length of light is absorbed by your body, in the same way that when you look at the sun and close your eyes, and you feel this wonderful warmth in the body. That is the same energy that the Relax Sauna generates.

RELAX LIE DOWN FAR INFRARED SAUNA



ALL CONTENTS FIT INTO BAG



Lovely Panda Far Infrared Radiator

The **Lovely Panda Far Infrared Radiator** utilizes Far Infrared radiation to promote health. Recent findings in medical research indicates that Far Infrared radiation can penetrate through the body's epidermal (skin) layer to stimulate internal organs thereby :

- Improving blood circulation
- Energizing cells
- Enhancing body metabolism

The Industrial Technology Research Institute of Taiwan, Energy & Resources Laboratories have tested our product and certifies that it falls within the far infrared wavelength of 4 - 14 μm .



The Lovely Panda Far Infrared Radiator can be used for:

Neck, shoulder, back to relieve aches.



Nose - for alleviating nose clog.



Eyes - to prevent eye aging & eye-strain.



Below the navel - for debility, dysmenorrhea.



Throat area - cough, chronic bronchitis.



Head area - headache, migraine.



Face - to enhance skin recovery & replacement.



Joints - to sooth aches, rheumatism.



Stomach area - to alleviate stomach ache due to indigestion.



RELAX FAR INFRARED TABLE LAMP



- BENEFITS -

can be used for.....

- Neck, shoulder, and back pain
- Prevent eye aging and strains
- Joint pain, arthritis, gout
- Indigestion or menstrual cramps
- Tooth ache or swelling
- Healing wounds, or diabetic ulcers



KEY FEATURES

- The energy penetrates deeply into the body creating micro circulation to problem areas.
- It is lightweight , portable, and easy to use.
- It has same semiconductor technology as the Relax Sauna and Sky Eye medical device.

It can soothe upset stomach & protect or enhance eyesight. It aids the body's ability to heal cuts & abrasions, reduces nasal congestion, and much more.

It belongs in every home or office!

"Puts heating pads and hot water bottles to shame"



The 200 watt FIR table lamp



4 semi-conductors

Relax FIR Sauna





RELAX Portable FIR Table Lamp

Medical statistics report the increasing ill effects of heavy metals and toxins affecting the general population. Accelerating the metabolic rate facilitates lymph flow, micro-circulation and core temperature. By using the Relax Table Lamp, the body can now receive the necessary boost of energy to facilitate its inherent ability to heal itself.

Far Infrared "TABLE LAMP" - Portable FIR Health Device.



Model # CH-8222
200 Watts



4 semi-conductor chips emit 95% F.I.R Energy

The wavelength of FIR is 4-14um. (micrometers)
200 Watts - NO Near infrared energy

Direct Focal Concentration

Beneficial for: Sore muscles, head-ache, eye-strain, nose congestion, ear-aches, tooth pain, facial pain, sore throats, bronchial and asthma difficulties, indigestion, stomach aches, menstrual cramps, neck, shoulder, knee, & back pain, as well as for wounds, burns and scar recovery.

SLEEK LIGHTWEIGHT
PRACTICAL ECONOMICAL SUSTAINABLE ENERGY USE
CONCENTRATED EFFECTIVENESS
TRAVEL PORTABILITY

1. The Portable Table Lamp efficiency is extraordinary. It actually generates more power than the TDP far infrared mineral heat lamps, which are used by acupuncturists worldwide.
2. Safety certificates are on file for the FIR PortableTable lamp
3. The 4 patented semi-conductor chips contain THERMAL, F.I.R., AND HEATING materials.
4. Inherent in the design is an automatic temperature control function that normalizes the temperature. The Relax 200 watt Table Lamp WILL NOT burn nor scald the user. A tissue paper can be brought close to the heat source and it will not burn.
5. Reduces pain. Reduces Inflammation.
6. Quickens skin regeneration after scarring
7. Much more effective than the standard TDP Acupuncture heat lamps that are very limited.



Tissue paper won't be ignited after touching !



DISTINCTIVE DIFFERENCE among other FIR products



The power of most FIR products in the marketplace is from 8-250 watts. When they have high power, it is also accompanied by high temperatures. Because of this, they are not suitable to use long periods of time and can burn. The Relax FIR 200 Watt Table Lamp has high wattage, low temperature and eliminates near infrared ray completely so it can be used for a long time. The Relax FIR energy is absorbed into the body, and resonates with human cells. It will not burn the skin even if used for a long time.

Relax Sauna Testimonials

The Only Professional Model Portable FIR Sauna ! "The Relax Sauna is the Best Sauna there is!" / j.g.



Do not confuse the Relax Sauna with the primitive technologies of other portable saunas that use only pieces of cloth glued on to hot plates as panels, & sometimes using non-FIR heaters. Many who have wooden saunas buy the Relax Sauna as an upgrade, because our healing light generator is more advanced than what is used in the wood saunas & we have no warmup time.

SOME RECENT TESTIMONIALS (2013-2014)

Testimonial # 36: Arthritis - pain gone in 15 minutes ! - received Dec. 2014

"...all I know is when I got in the sauna (first time) I was in pain, everything hurt, I have arthritis and after 15 minutes the pain is completely gone...it's a miracle ...it got rid of my leg pain and my neck pain...

" - Dr. J.S.

Testimonial # 38: Sleep better, use it every day ! I love ! - Nov 2014

"...one of the smartest purchases I have ever made...I use it every day when I'm not home...it feels great, I feel very alive when I'm using it...I also use it before I go to bed at night to get a good nights sleep...I just love it, it's a great product..." - Dr. D.N.

Testimonial # 43 : Breath easy - Keep your head in fresh air! - March 2013

"...my muscles were very tight...I did yoga the day before and it (the sauna) feels great...the regular saunas at the gym are too intense and make me uncomfortable...I've had chronic issues with my back for 15 years...right now (in the sauna) I feel very loose and all I did was sit in the sauna for five minutes...it's pretty amazing... I love it!" - M.L

Testimonial # 31: Fight colds, get rid of fatigue! Great addition to any home ! - Jul 2014

"...it's the best money I ever spent...it nips everything in the bud, if I feel a cold coming on I get in (the sauna)...I'm fine the next day...anything hurts...I'm fine the next day...my husband has degenerative nerve damage, he started using (the sauna) daily and he his no longer using his cane or his leg brace... it penetrates so fast...it saves time...I love it..." - Dr. J.N

Testimonial # 51: After a 26 mile marathon, flexibility is back, fatigue and soreness is gone in 10 minutes ! -May 2014

"...I feel enclosed and safe and warm, my muscles feel loose, my brain feels good, my brain feels clear.....I ran a marathon this morning and this is making me feel ok now.....I'm definatly happy with this.....this is amazing (10 minutes later after session) ...I do not feel sore, I do not feel tired ..and my crowning achievement.....I can now do a squat! I ran 26 miles this morning and I was so stiff and so sore that I was ready for my nap, but now I'm good to goI feel I could do some yoga and I will be ok... I can do more thank you....thank you"! - J.M

Relax FIR Sauna

Unsolicited Emails we have received on the Relax Sauna

Lyme disease relief - Cellulite reduction - Sweating for 1st time

I bought the Relax Lie Down Sauna by recommendation of a physician. I have suffered for 5 years from lyme disease and heavy metal toxicity. No matter what support I gave my body my health never improved. Little did I know that sweating was the key to open the door to better health. My body was so overburdened by toxins and heavy metals that I have not broke a sweat since becoming ill. I ordered the Relax Sauna one day and it arrived the very next day. I was like a child on christmas morning! I had it ready to go in 5 minutes, I kid you not. It took a couple of days for my body to begin sweating and after that, only two weeks later I am feeling and seeing things happen that I find amazing in such a short time. I sleep, my mind and body is for the first time in a constant relaxed state. The lyme disease had left my nervous system in overdrive and I cannot believe how calm and relaxed I am now. I never had cellulite, ever, until my body became overburdened with toxins. It just seemed to come out of nowhere. Since using the Relax Sauna it is simply disappearing, like melting away!!! It is all quite amazing in such a short time! This by far is the most precious & the smartest investment I have ever made. I thank you with my whole heart Phillip for such an amazing piece of the puzzle to get my health & life back. I am so excited for what lies ahead! / Sincerely, K.G. / Ohio

Fibromyalgia pain gone - Back Pain Gone - Increased Flexibility - Feeling Good !
Relax Sauna ONLY Quality Sauna -- Conclusion After much research !

I bought your Fir Relax Sauna at the Universal Light Expo in Oct 2010 and it has been a Godsend for me. I suffer from fibromyalgia and this sauna has helped me beyond measure. I have been a police officer for many years and this sauna has also helped lower my stress level after a day on the road. You have no idea how great I feel after 1/2 hour in this sauna. Since I am so relaxed when I come out of the sauna my sleep at night is better than it has been in years. It amazes me the amount of sweat that pours from the body from a truly "deep" sweat. This sauna just doesn't touch the surface, but goes deep and you can feel it.

I did much research on different saunas and this one is by far the "only" quality sauna I found. I am at the Expo in October every year and last year the only thing I cared about coming home with was this sauna. Nothing else at the show compared !!!

My nephew has had numerous back surgeries due to injuries he sustained in Iraq and the Gulf war. He could not bend to touch his toes and when he was over one day sat in my sauna. He was amazed on how good he felt after he got out, and teared up when he could actually bend over and touch his toes. ... We BOTH thank you !!!! Please feel free to use my name, etc. for your website if you need to. And again ... me and my body (and my nepphew's body) THANK YOU !!!!!!!!!!!!!!! / M.P. / Ohio

Constant Hiccups, fatigue & headaches gone ! Oxygen saturation up !

I purchased a relax sauna from you about 3 weeks ago. Prior to using the sauna, I used to suffer from constant hick-ups, hours of yawning, fatigue, and headaches. I used to have to go in frequently to my doctor to measure my oxygen saturation levels and do oxygen therapy throughout the week. Three days before I started using the sauna, I had just gotten my latest test - only 67% oxygen saturation. I started to use it 15 minutes daily. I just went to see my doctor (3 weeks since my last visit-longest ever) and my levels of oxygen saturation read at 100%. I have not had any headaches, fatigue, yawning, or hick-ups. I feel amazing. I would really like to get this booklet to read. Thank you / C.G. / New York

I love the Relax Sauna - Losing Weight Already !

.In 7 days, I lost 4 pounds. I am sleeping better. I feel I am detoxing, as I am kind of tired, in a good way. The Pain around by liver that I have had for a while, is almost gone. I use the Relax Sauna 15 minutes every morning, and 20 minutes before I go to bed. I really Love the Relax Sauna. I think I have 2 friends who want them now. / D.S. / Texas

Feeling Bright and Clear - So Easy to Sweat !

I'm absolutely loving the sauna. I've incorporated it into my morning meditation practice, and it helps me feel so bright and clear. I never would have dreamed it was so easy to just sweat my prayers every morning in my living room. Thank you. / T.B. / Ariz

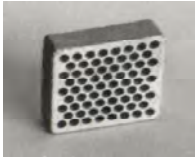
Why is the Relax Sauna more effective than other saunas ?

The RELAX SAUNA RADIATORS GENERATE 100% PURE FAR INFRARED LIGHT

see FDA website: <http://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfPMN/pmn.cfm?ID=20176>

40 semi-conductor chips filter out all non-healing non-far infrared light

ceramic semi-conductor chip



A computer program is embedded in this chip, which filters out all of the non-healing, non-absorbable light rays.



The Relax Far Infrared Heater System utilizes the only clinically tested Heater and has received an FDA 510K # : K05337. You are thus guaranteed to receive only Far Infrared Light Rays, as documented by the FDA (Only 4.4 to 14.4 microns of light rays are emitted by the Relax Sauna radiators, with no light energy emitted that your body does not absorb (i.e. near infrared, ultraviolet, microwaves, etc.). Because Relax employs a computer programmed semi-conductor chip (see above left) that filters out all of the NON-Far Infrared Light, you can RELAX and simply absorb the Far Infrared Light without having to resist any of the non-absorbable, non-healing light rays. This is like listening to enjoyable music with no static, no other music playing, and no-one talking in the background. You can relax and totally absorb the healing light.

This way you can totally absorb the healing Far Infrared Rays without having to consciously or unconsciously resist all other light energies which your body cannot absorb. We believe that our Relax Sauna Radiators generate the most beneficial far infrared LIGHT available, since no other sauna that we know of has this technology, **which we have a patent for.**

The alternative FIR energy is a non-filtered cloth over a metallic grid. We call this a 3rd level of FIR technology.

Other portable Saunas use a metal grid that looks like a labyrinth, which is coated with laminated plastic. Electricity heats up the grid. A cloth impregnated with carbon is placed on top of this laminated grid, and eventually it gets hot, and generates a light composed of far infrared light and other wave lengths that are not far infrared. Because the light is NOT totally far infrared, it does NOT have the intensity or the purity of the Relax Sauna. These saunas are limited in their results. They work, but not as quickly and not as effectively.

Many individuals have told us that they can do a full sweat in 15-22 minutes in the RELAX sauna, which was about half the time it took them in their previously owned saunas.

The Relax Sauna uses 1500 watts of energy

1500 watts of energy is 1 1/2 times the energy of other Saunas using only 1000 watts of energy, and thus is more intense than other portable saunas. The Relax Sauna generates a strong far infrared light that is absorbed into the body. It penetrates the body 1-2", and has a moving effect on the water molecules in the body, as shown in our 24-page booklet on the benefits of the Relax Far Infrared Saunas. A chain reaction then occurs in the body, creating many health benefits to the body (Including increasing circulation, and pumping the lymphatic system). The RELAX Sauna provides enough strength of far infrared light to have an excellent healing effect on the body.

The Reflecting Tent Surface Reflects light into your body over and over and over

Silver is embedded into the cloth that makes up the fabric of the Relax Sauna Tent. As the light is generated by the far infrared radiators at that base of the tent, the light hits the back of the tent, and then is reflected back to the front of the tent, and at 186,000 miles per hour (the speed of light), it quickly goes through your body over and over and over again, penetrating your body, and being absorbed by your body from every nook and cranny of the tent, as you are almost immediately immersed in a "Far Infrared Ray Light Box." You start feeling the warmth of the absorbed light within 30 seconds to 1 minute. Other saunas take from 5 minutes to 20 minutes to feel toasty. (Wooden saunas generally take 20 minutes.)



The Relax Sauna comes with a very comfortable insulated chair, and the tent folds easily.

The Relax Sauna stands Heads & Shoulders above any other FIR Sauna ! Why ?

How does the Relax Sauna compare to other Portable Saunas ?



The Relax Sauna is the only Sauna (including wooden ones) that has a patented semi-conductor chip with a computer program that filters out all near infrared light (i.e. hair dryer, toaster & space heater energy). The Relax Sauna radiator is listed with the FDA (510(k) # K053376) as a medical device. The Relax Sauna is the ONLY Far Infrared Sauna in Taiwan, since to be called a Far Infrared Sauna, the energy generated by the radiator must be over 95%.



20 of these Patented chips (shown above) are in each of the 2 radiators that come with the Relax Sauna that sit in the tent facing you. The computer program embedded in the chip generates about 95-99% FIR Energy between 4-14 microns.

Other portable saunas can generate only about 25-35% FIR Healing light. The carbon/charcoal impregnated (black) cloth, heated by a metallic hot plate (attached to corrugated Plastic) can't generate more than 25-35% FIR energy.

Other portable electric saunas work, and do good work, but are probably only about 1/4 as effective as the Relax Sauna. We don't believe they have the intensity to heal large diabetic ulcers in 7 weeks, 20 minutes a day, as The Relax Sauna technology has shown itself able to do. We give you not only a PURE Far Infrared Light, but a Very Intense FIR light, since we also use 1500 Watts. (Not 1000, as do most other portable saunas.)

The Relax Sauna reflecting tent further enhances this point, by reverberating this light over and over again by reflecting it off the silver-embedded cloth that is on the outside of the Relax Sauna tent. You actually absorb FIR Energy from every nook and cranny of the tent.

Many of the portable saunas take a minimum of 18 minutes just to start sweating, and about 55 minutes for a full sweat. The Relax Sauna generally takes only 8 minutes for a person to start sweating, about 15 minutes for them to be dripping, and about 20 minutes for a complete sweat treatment. Many who have owned these cheaper "infrared saunas" have purchased a Relax Sauna from us, and have noticed a tremendous difference in the effectiveness of the Relax Sauna. They are also impressed with the comfortable chair, and the instant warmth within 30 seconds.

How does the Relax Sauna compare to wooden FIR Saunas ?

The Relax Sauna is "Affordable, Portable, & Convenient." Priced at \$1195 retail (value is \$1495) in the United States, The Relax Sauna gives you a higher level of technology than most of the wood paneled saunas for 1/3 to 1/4 the price. The Relax Sauna radiator uses a patented semi-conductor chip that filters out the non-healing (near infrared) light. Many are surprised or even shocked to discover that most of the wooden "Infrared" Saunas have panels that generate only 40-60% "Absorbable Far Infrared Light", and that 40-60% of the energy emitted by their panels are space heater or hair dryer energy, which only gets the skin hot, and does not create a cascading energy of deep penetrating warmth.

The Relax Sauna takes about 2-3 minutes to put together. Similarly, it takes only about 2-3 minutes to take apart, and put it in its own carrying bag. The deluxe chair comes with it, and weighs about 9 lbs, while the radiator & cover fit in the carrying bag and weigh 18 lbs. You can take it on a trip, whether by car or plane, use it on a patio or even outside. It is convenient, and works very effectively. Most wooden saunas require a 10-30 minute warm up period. You can be in and out of the Relax Sauna in 20-25 minutes, while someone with a wooden sauna is still waiting for their sauna to be ready. In the Relax Sauna, you have the choice of keeping your head outside of the Sauna tent. This allows you to watch a movie, or read a book. Many enjoy this extra flexibility and comfort, and allows easier breathing as well.

The Relax Lie Down Sauna is an alternative Sauna for Massage Therapists, designed to fit on a massage Table.

This 1000 watt Lie Down Sauna contains the same technology as the Relax Sauna, & also utilizes the reflecting surface of the tent to shine over 95% pure Far Infrared light.



Relax FIR Sauna



The Difference between the Relax Saunas and other Portable Saunas



Relax Sauna Double Radiator

Powered by 40
semi-conductor chips



It's what's inside that counts. Other saunas may look similar on the outside, but they do not have the patented technology that the Relax Sauna has, emitting 95-99% Pure Clean Far Infrared Healing Light. That's why you can feel the difference !

Email Received by a new Relax Sauna customer on April 5, 2014 - 8:13 PM

Most people are not going to order two saunas at once just to compare them due to cost, time, difficulty, return shipping expense etc. but I decided to do it at the time because I was truly desperate to detox and didn't have a lot of money to spend on wooden or non portable saunas. I also wanted the most "bang for the buck" so to speak. This is why I'm passing this information on to you so that you can avoid all of the trouble and expense (\$100.00 return shipping) that I went thru having the same doubts and questions in my mind then as you do now.

I had already ordered a "Therasage" sauna and was looking around online when I came across this unpretentious little unit called "Relax Sauna". I think it must have been on youtube because I couldn't find one on amazon. I realized that not finding one on amazon was a good sign because all they sell on there is cheap china-made unpatented knock offs or technology that isn't patented because everyone else is using the same carbon fiber and ceramic disc technology or worse yet high emf emitting heating coils.

Another thing was that it's easy to overlook the fact that none of those "cheap knock-offs" will show you a picture of what is inside the sauna. To their credit Therasage does show a picture but I still can't figure out why, after all the years they have been in business & knowing the competition they would come out with a sauna that is so anemic in producing heat. They could start by giving it 1500 watts of power instead of a measly 1000 watts. For me anyway, I say the "Relax" is unpretentious because it may look like all the rest on the outside but "wow" what a little dynamo it is on the inside!

Once I found ... this website under "RelaxSaunas" there was tons of good information about a sauna that not only has nothing to hide but everything to show because it is a product of "substance" and Momentum98 and Phil Wilson believe so much in their products. Back to my comparison of Therasage vs Relax. There WAS no comparison when it came to heat output because after pre-heating 20 minutes and sitting there for about an hour I never even came close to breaking a sweat! To be fair I will say that maybe I don't sweat as easily as someone else but for me I couldn't believe they were even putting this "thing" on the market. Why bother, I thought when you can't even sweat in this thing! It could be an expensive dog house or a giant paper weight but definitely not a sauna. I have never had such an easy decision to make when comparing two products as I did with these.

Relax Far Infrared Energy

I know that the "Relax" sauna costs almost twice as much but it's worth more than that because it just WORKS. Like "Apple" likes to say, "it just works". What a concept! The 40lb \$550.00 clunky warming tent "just DOESN'T work". Therasage makes nice heating pads but I guess that's what they should stick with for now anyway. The way I see it the Therasage is a lot more expensive when it doesn't even give you a hint of what you bought it for. Five hundred dollars for nothing is way more expensive than a thousand dollars for something that not only works but works a thousand times or more better. I know most people have probably read a lot of testimonials and gotten a little "jaded" on people exaggerating the pros and cons of certain products but all of my rambling and ranting is no exaggeration.

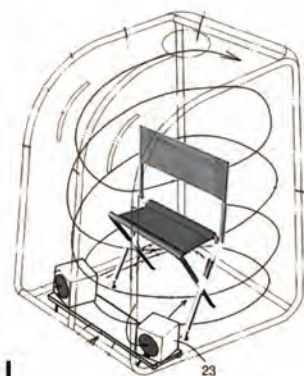
If you have the courage after all of this just buy two different ones for yourself and learn the hard way like I did. Just make sure one of them is the "Relax" Sauna. Also, a thousand dollars is a lot less pricey than two thousand dollars and up for anything else out there that may look nicer but doesn't perform any better. This thing is compact, portable, well made, low emf and so simplistically nice in design and execution. I am really impressed with this little sauna. The Therasage was much less portable because of the large and cumbersome heating panels and cords attached to the tent itself. As advertised the emf was very low as measured with a TriField 100xe but what's the use when it doesn't do anything. The dog house or giant paper weight doesn't have ANY emf and doesn't cost near as much.

For me, all I can say after all that I've just said is a resounding NO THANKS!!! and a big YES THANKS!!!! to Phil Wilson and Relax Sauna for all that you do. Your product is a hands down unequivocal slam dunk over anything out there except MAYBE those very expensive, non portable, very possibly high EMF, slow and expensive to heat up and operate larger saunas on the market. Good luck with whatever you do but with "Relax" there's no luck involved, it's all a sure thing and the best buy for the money & the best support for the customer. I spent a lot of time researching before buying and can tell you the most important thing to look for in any sauna is the method and technology that they are using to actually produce the heat. "Relax" is proud to tell about theirs and the rest try to hide what they're doing altogether or mislead you on what their product really does and how it does it.

Because of the patented "Relax" sauna semi-conductor technology the Far Infrared Light that is emitted is 95 to 100 percent whereas in all the others using carbon fiber, ceramic or both from what I learned it is at best anywhere from 25 to maybe 40-60 percent. I will finally sign off but take it from someone who actually tried the best of the competition in portable tent saunas, I say that the beautiful little (it is really no smaller than the rest but much more portable especially for what it does) "Rocky Relax" beats the @##\$#%**& out of all contenders, larger saunas included. One more thing, did I mention that the sauna chair is of much better quality than the little "camp" chair that came with the Therasage? There's really no comparison in anything but the "looks" so if you're seriously in the market for a great heat blasting sauna just buy it because you cannot go wrong.

——— From the heart, R.S. Colorado

Reflective Tent mirrors FIR light



CHI CIRCULATION

To maintain pain-free, optimal health, chi or energy should circulate throughout your entire body, without disruption, in a smooth, powerful fashion.

The classic Chinese medical phrase is *teng jr bu tong*. If the circulation of your chi is blocked (*bu tong*), you have pain and disease (*teng*). Conversely, if your chi or life force energy in your acupuncture meridian lines is fully connected and circulating without blockages (*tong*), you have neither pain nor disease (*bu tong*) - *tong jr bu teng*.

Making your chi *tong* is the most basic goal of Chinese medicine and most apparent with tai chi, qigong and acupuncture. Balancing out and connecting your chi so that it has no blockages will both get rid of the pain of disease and make you feel a whole lot better.

The Relax Sauna Radiator and Tent both fit conveniently into its own carrying case.



The Relax Sauna comes with a quality folding chair



Relax FIR Sauna

The Benefits of the Relax[®] F.I.R. Sauna

- Improves circulation
- Improves cardiovascular fitness
- Increases muscle relaxation
- Relieves pain and joint stiffness
- Cleanses and detoxifies the body
- Promotes weight loss
- .Accelerates injury recovery
- .Aids chronic conditions
- .Enhances relaxation
- .Improves skin texture
- .Boosts metabolism
- .Invigorates the body and Mind



40 Relax[®] Semi-conductor Chips
control the temperature automatically.

**They filter out the non-healing distracting energy,
generating 95-99% pure Far Energy Light
(of 4-14 micron resonating light.)**

(Most Infrared Saunas only generate 20 to 60 % FIR Energy.)

Relax[®]FIR Sauna

What is FIR energy?



FIR (far infrared) is the wavelength of light that penetraes your body on a cold day and keep you warm

It's the same energy that makes turtle eggs hatch within the earths soil



The Relax[®] Sauna keeps your energy level High.



Eggs are full of Nutrients, but, without FIR Energy, generated by chickens, Eggs won't ever hatch.



Healthy cells regenerate every 28 days.
Keep your skin beautiful and smooth with FIR energy!

Relax[®] FIR Sauna

Break - Through Technologies

Ground Breaking, Innovative Semiconductor Technology is globally recognized and has received patents and awards in Taiwan, Germany, Japan and the United States of America



Innovational Award of 1993 in Taiwan



Innovational Award of 1993 in Taiwan



Gold Medal at Germany Nuernberg Inventing Expo. (1995)



Gold Medal at American Pittsburgh Inventing Expo. (1998)



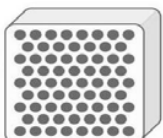
Top 1000 Manufacturer & Top 500 Service Industry of 2005 in Taiwan



Taiwan International Invention Award of 2006



The patent and certificate



The invention of the Relax semi-conductor in 1992 received multiple patents and awards.

Relax FIR Sauna

Sky eye radiator - medical device

The Relax[®] Sky Eye 800 watt FIR Radiator Lamp received a USA FDA 510K Certificate in 2006 Recognizing it as a Medical Device!

510(K) SUMMARY *K053376*
FEB 16 2006

This summary of 510(k) safety and effectiveness information is being submitted in accordance with the requirements of SMDA and 21 CFR §807.92.

1. Submitter's Name: **CHUNG CHENG ELECTRIC HEATING CO., LTD.**
Address: NO. 39 HUAN KUNG RD., YUNG KANG INDUSTRIAL AREA, YUNG KANG CITY, TAINAN HSIEN, TAIWAN
Phone: +886-6-2314078
Fax: +886-6-2330918
Contact: Mr. C.T. Chang/President

2. Device Name: "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810
Trade Name: Infrared Heating Lamp
Common Name: Lamp, Infrared.
Classification name: Lamp, Infrared.

3. DEVICE CLASS "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810 have been classified as
Regulatory Class: II
Product Code: ILY
Panel: Physical Medicine
Regulation Number: 21CFR 890.5500

4. Predicate Device: The predicate device is the
• FIRARD II/ TDP LAMP (K960036) marketed by HELIO MEDICAL SUPPLIES, INC.

5. Device Description: The "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810 can be used to emit topical heating to the body of human. The device make use of a "All in One" Automatic control Temperature Ceramic Semiconductor. Emission spectrum ranges from 4 to 14 microns. The device uses 120Vac as power source & 800W . it meets the related requirement of IEC 60601-1 Electrical Safety.


Product: "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810
Page 1 of 2 Section 4--510(k) Summary REV [A]

K053376

6. Intended Use: The "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810 may be used for the temporary relief of minor muscle and joint pain and stiffness, the temporary relief of joint pain associated with arthritis, the temporary increase in local circulation where applied, and relaxation of muscles. In addition, the lamp may also help muscle spasms, minor sprains and strains, and minor muscular back pain.

7. Performance Summary: The device conforms to applicable standards includes IEC 60601-1, IEC 60601-1-2 & related standards---etc.

8. Conclusions: The "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810 has the same intended use and similar technological characteristics as the FIRARD II/ TDP LAMP (K960036) marketed by HELIO MEDICAL SUPPLIES, INC.. Moreover, bench testing contained in this submission demonstrate that any differences in their technological characteristics do not raise any new questions of safety or effectiveness. Thus, the "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810 is substantially equivalent to the predicate devices.



Product: "CHUNG CHENG " Far Infrared Ray healthful Lamp (or Medical FIR Radiator) Model #CH-8810

The Relax Sit-up & Lie-Down Saunas contain the same generator that is in the Sky Eye Radiator that makes it a Medical Device.

No other Sauna uses medical device technology, as does the Relax Sauna.

Relax[®]FIR Sauna

Releases heavy metals in urine!

The Relax[®] Far Infrared Sauna
Enables the Detoxification of
Heavy Metals

as evidenced by increased
heavy metals in the URINE !

(after a 20 minute session in the Relax Sauna)



	Before	After
Heavy Metal	Urine Sample before Sauna (unit: ug/g)	Urine Sample after use Sauna (unit: ug/g)
Antimony Sb	0.12	0.23
Arsenic As	89.2	220
Cadmium Cd	0.53	0.62
Lead Pb	0.69	1.00
Mercury Hg	0.48	0.69
Nickel Ni	3.44	9.0

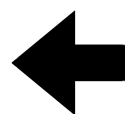
Heavy Metal	Sweat Sample after use Sauna (unit: ppb)
Cobalt Co	0.229
Arsenic As	3.762
Cadmium Cd	0.705
Lead Pb	8.476
Mercury Hg	ND
Copper Cu	48.817



Regular Sweat



Sweat collected after using the Relax Sauna



Heavy Metals also released in sweat!

Relax[®] FIR Sauna

SANITIZES and ELIMINATES BACTERIA

SGS

TEST REPORT

Received Date : Jun. 06, 2005
Report Number : PX/2005/6001101
Report Date : Jul. 01, 2005
The number of Page : 1 OF 1

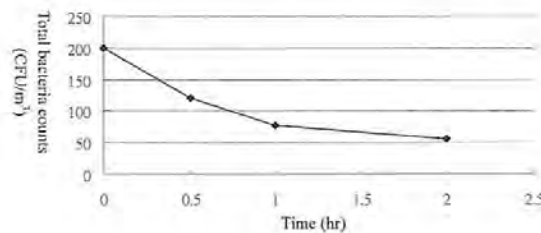
Following Test Sample is provided and confirmed by manufacturer

Product Name: Lovely Panda Far Infrared Radiator.
Product Description : *
Style / Item No : CH-822I
Manufacturer/Vendor: CHUNG CHENG ELECTRIC HEATING CO., LTD.
Test Item and Method: Performance test

1. Set up the Lovely Panda Far Infrared Radiator in the 1 m³ of test chamber.
2. To analyze the Total Bacteria Counts in air before turn on the machine and process 30 minutes, 60 minutes and 2 hours later, in order to understand the performance of the Lovely Panda Far Infrared Radiator in suppression effect of the Total Bacteria Counts.

Test Result :

Test Item	Unit	Before	Processing 30 min later	Processing 1 hr later	Processing 2 hrs later
Total Bacteria Counts	CFU/ m ³	2.0×10 ²	1.2×10 ²	78	56



Relax Energy is created by hi-tech semi-conductor chips. They transform electricity into 95-99% pure Far Infrared Energy. It filters out near infrared Energy, which only gets the skin hot, and does not penetrate.

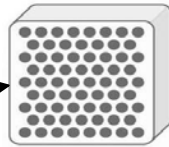
By Turning on the Relax Sauna for 5 minutes, after you have finished a session, the Relax Energy can kill germs and sanitize the Relax Sauna.

Relax[®]FIR Sauna

Difference between Relax Sauna Double - Radiator
& the emitters used in other portable saunas

Self Temperature controlled semi-conductor Chips

120 volts
currency



Relax F.I.R.
Energy

The Relax Sauna is made with 40 pieces of hi-tech temperature controlled semi-conductors. The wavelength & temperature are controlled by a program. The wavelength is between 4~14 um, which is easily absorbed by our body, penetrating deeply.



Carbon panel

Most of the inexpensive portable Saunas made in China use 3 or 4 carbon panels (cloths) that are attached to hot plates and Tri fold Poster boards (made out of Corrugated PLASTIC). These carbon panels take a long time to heat up and generate only a mild amount of far infrared light.



Some of these saunas Do NOT get Hot enough to Create a Good Sweat.
These companies then Add Space Heaters, so people can sweat.



But These space Heaters ONLY heat the Air & Get the Skin Hot.
They are inexpensive & emit very little far infrared healing light.
The energy is sometimes harsh. It is not warming, relaxing, or nurturing.

The Relax Sauna generators can provide Deep muscle relaxation and DEEP Detoxification.

The Semi-Conductor Chip is NOT a fire-Hazard !



It is very safe even if you put tissue paper in the heater.

Relax® FIR Sauna

After ten years of research, the Relax® Semiconductor Chips were created! Relax® generates beneficial Far Infrared Energy. From 4 to 14 um (micrometers) short waves that energize the body.

工業技術研究院資源研究所
ENERGY & RESOURCE LABORATORIES
INDUSTRIAL TECHNOLOGY RESEARCH INSTITUTE

分析檢驗報告
Analysis Report

委託者: 財團法人 豐登工業股份有限公司
Report Issued To: 豐登工業股份有限公司
地址: 台北市中山區
Job No.: 10100000000000000000

樣品名稱: 加熱器
Name of Sample(s): 加熱器 Description: 加熱器
送件日期: 101/1/11 Date Received: 101/1/11 報告日期: 101/1/27 Date of Report: 101/1/27

測定數據

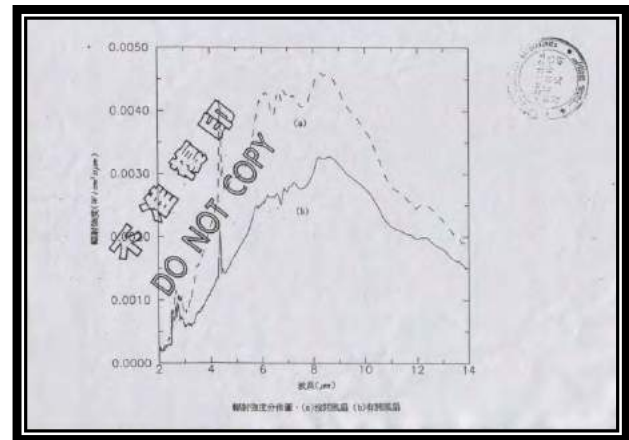
樣品名稱	相對強度大小比較
加熱器	與(空匣風扇)比較有差異

註: 資料時僅定分析儀器(1)

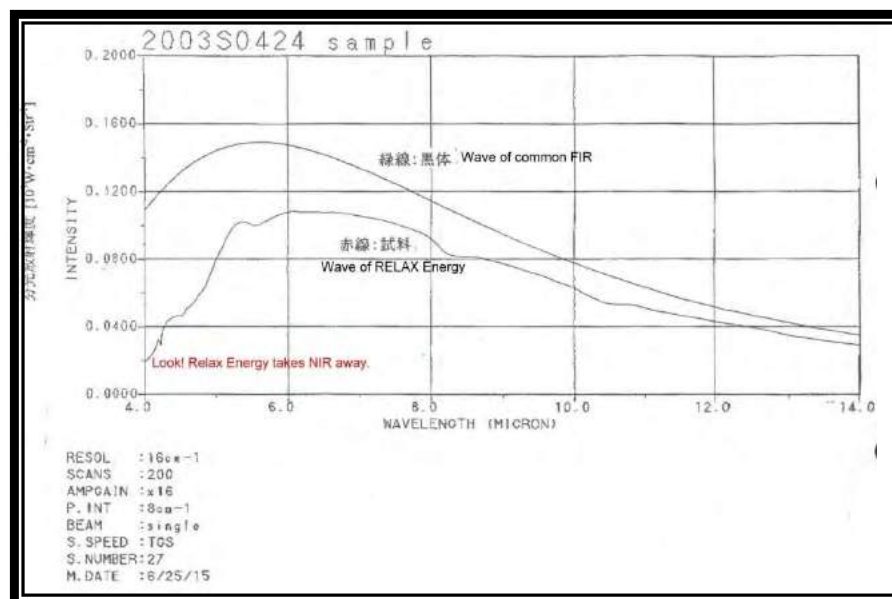
備註: 1. 委託分析檢驗事項先聲明, 恕不保證, 委託分析檢驗樣品保留期間一個月。
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Relax Far Infrared Energy More effective than Near Infrared!

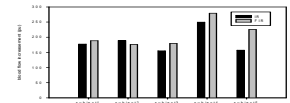


Fig. 3. FIR and IR increase human skin blood flow.

Far-infrared rays penetrate deeper into mammary tissue and induce a higher skin blood flow in comparison to infrared irradiation

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Abstract: Far-Infrared rays (FIR) and infrared rays (IR) generate heat and were claimed to be benefit to wound healing. We compare the differences of light penetration and human skin blood flow between FIR and IR irradiation.

INTRODUCTION

Earlier studies have shown that FIR and IR radiation could promote wound healing in mice, increase skin blood flow and a deeper light penetration. However, no comparison data exist in the English literatures. We compare the light penetration in excised porcine tissue and in mice, and the human skin blood flow affected by FIR and IR.

MATERIAL AND METHODS

Experiments setup FIR heaters which emit 4-14 μ m rays was a gift from Chung Cheng Electric Heating Co., Taiwan. PAR38 infrared lamp (wavelength of 700-2000 nm, Philips, Holland) was used for IR irradiation. During irradiation, multiple channel measuring system with 14 thermocouple inputs (PCI4351, National Instruments, US) were attached onto skin and provided a continuous records of skin temperature. An area of 2 \times 2 cm was irradiated during all experiments by blocking with an aluminum foil with a square opening.

Determination of light penetration *in vitro* Thermal couples were inserted into different anatomical layers (skin surface, dermoepidermal junction, upper-, middle- and lower- layer of the subcutaneous fat, middle of the muscular layer) of excised domestic pig skin with underling muscle. It was placed in 37 \pm 1 $^{\circ}$ C water bath to mimic constant temperature *in vivo*. Radiators (IR or FIR) were set at a distant to kept skin surface temperature at 47 \pm 1 $^{\circ}$ C.

Determination of light penetration *in vivo* To prove whether FIR could penetrate deeper in live tissue, BALB/c mice were irradiated with FIR and IR. Thermal couples were put into mouse anus or skin surface to monitor temperature. Skin surface temperature was kept at 40 \pm 1 $^{\circ}$ C for 20 minutes.

Laser Doppler measurements of human skin blood flow Periflux 4001 (Perimed AB, Sweden) was used to measure forearm, inner aspect blood flow in 4 volunteers. Data was collected before and immediately after irradiation until the temperature dropped to the baseline. The skin surface was kept around 40-42 $^{\circ}$ C by adjusting the distant of the lamps to skin. All experiments were repeated at least twice.

RESULTS AND DISCUSSION

FIR rays penetrated deeper in isolated skin tissue Only FIR irradiation could penetrate 3cm depth from skin surface (middle of subcutaneous fat) as revealed by an increment of 2 $^{\circ}$ C from the baseline (Fig. 1). The results implied that FIR has better penetration in pig skin than IR.

FIR rays penetrated deeper in mice In FIR treated group, the difference was about 1 $^{\circ}$ C higher than the IR group (Fig. 2). The results suggested FIR irradiation could penetrate deeper and induced a systemic regulatory effect on body temperature.

FIR irradiation enhanced skin blood flow in human skin Fig. 3 showed the skin blood flow measured by laser Doppler was increased in both FIR and IR treatments. However, it took a longer time for the skin blood flow back to baseline in the IR irradiation group (Fig. 4).

CONCLUSION

The results showed that FIR and IR might cause different biological effect in mammary tissue, both *in vitro* and *in vivo*. FIR increase more blood flow in human skin than IR irradiation. The deeper vessels might be heated and dilated by FIR irradiation. The results suggested FIR irradiation might benefit to patients with poor wound healing due to compromised circulation.

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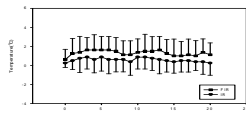


Fig. 2. The temperature differences between skin and central in FIR and IR treatments.

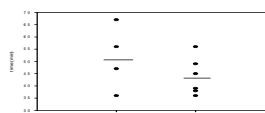


Fig. 4. The time for skin blood flow back to baseline after FIR and IR irradiation.

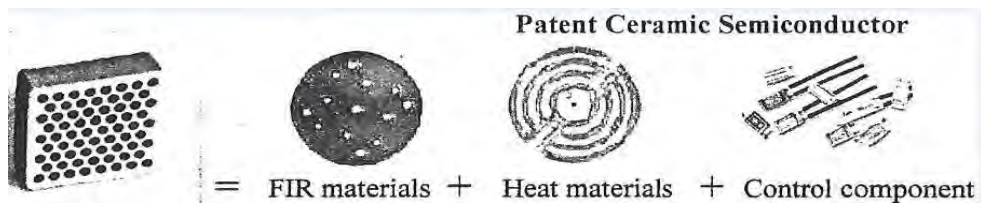
Relax Sauna Energy - Technological Breakthrough!

We have included this information here in order to convey to the public, and to health professionals that the Relax Sauna generators are SPECIAL. The relax Sauna generators emit 95-99% Far Infrared Energy, which is UNHEARD of in the Far Infrared Sauna industry. Your carbon heaters in portable saunas emit about 36% FIR energy, Tourmaline Disks about 18% , and the panels or emitters in wooden saunas emit usually between 40-50% far infrared Energy. ONLY Far Infrared Energy between 4-14 micons PULSATES your water Molecules !

The Relax Sauna is the ONLY Sit-Up Portable Sauna that does NOT HAVE 20 Square Feet of Corrugated Plastic Inside their tent !

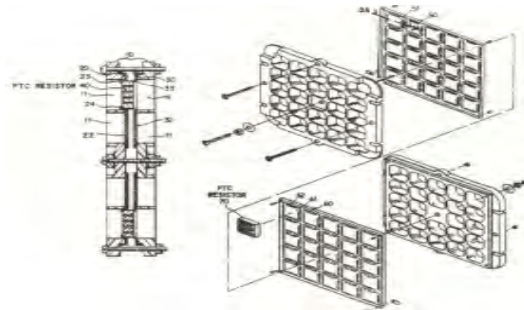
Anyone who has experienced the Relax Sauna clearly feels the tremendous difference, as evidenced by over 650 Youtube Video Testimonials.

Automatic Heat Controlled Ceramic Semi-conductor Combines Far Infrared Ray, Heat Materials and Control Components !



Zirconium Ceramic Semi Conductor chips are held firmly in place by a conductive elastic plate. The Automatic Temperature Control mechanism determines the amount of electricity used to precisely control the amount and wavelength of far infrared energy produced.

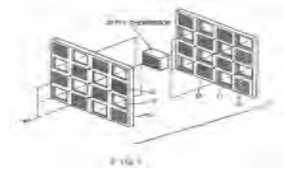
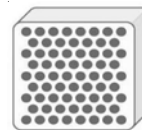
The structure for a PTC heater according to the present invention includes a pair of spaced square frames fixed and locked together in face-to-face relationship. The plates are made of good electrical and thermal conductivity material. ... The heat generated from each PTC thermistor element can be conducted through the body of the frames to the foraminous areas from which the heat can be radiated quickly. In other words... a PTC heater fabricated according to this structure has a higher heat dissipating coefficient than conventional PTC heaters.



Relax FIR Sauna



Relax Sauna generator & semi-conductor Chip



The semi-conductor Chip Allows NO Wiggle Room, so the Far-infrared energy generated by the Relax Sauna is VERY Accurate. Quoted by a Semi-conductor Mathematician at the Extra-ordinary Technology conference in Albuquerque - July 2017

Relax Sauna Energy - acts as an EMF Protector

Far infrared energy has been shown in many studies to Antidote EMF. Becasue the Relax sauna has 4-10 times more Far Infrared Generated by its emitters than any other sauna, it is extremely effective in antidoting any ill effects caused by previous EMF exposure, and actually acts as one of the best EMF Protectors.



A 5 minute treatment in the Relax Far Infrared Sauna should convince you that the Relax FIR Sauna is the Real Thing.

We recommend 20 minute treatments in the Relax Sauna, and encourage you to find a place where you can experience a complete sweat in the Relax Sauna.

It takes about 8 minutes to start sweating. In 15 minutes you are dripping, and in 20 minutes you have had a complete sweat.

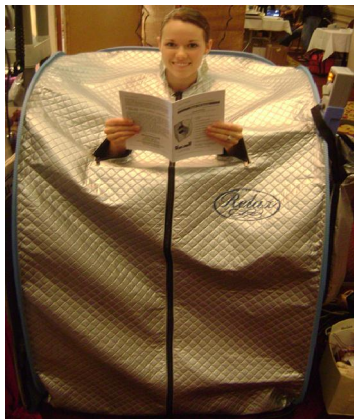
Far infrared Light is the light that is in harmony with the energy that we as human beings emit. It is warming, soft, relaxing & extremely therapeutic. It is the photosynthesis light from the sun.

“I cannot believe how good it feels in 30 seconds”

This was the comment of 2 well-known authors , one an MD, the other a PHD.

Many use the Relax Sauna in conjunction with other detox treatments. The incredible effects of those programs can definitely be enhanced by also using the Relax Sauna.

You can feel & see the difference between the Relax Sauna generator, and all other FIR Light emitters. The Relax Sauna FIR Radiators are akin to very powerful motors, and produce 100% FIR Energy.



2 radiators -1500 watts generate 100% - FIR light 4-14 microns



20 of these patented semi-conductor chips are in each of the 2 radiators.



Lie Down Sauna

Sky Eye 800 Watt Radiator



Some of the reasons why Consumers & Health Professionals prefer the Relax Sauna to other Far Infrared Saunas:

Highest Quality Sauna - More professional than even the wooden saunas - 100% Far Infrared Light

1. The Relax Sauna is the only Professional Model Portable Sauna. Our customers want the highest quality FIR Saunas.
2. The Sister product (Sky Eye Radiator) uses 1 of the Relax Sauna FIR radiators, and is listed with FDA as medical device.
3. You will not find a more pure source of Far Infrared Light. The semi-conductor chip only allows 4-14 microns FIR Energy.
4. The Relax Sauna is 5-10 times more powerful than the less expensive primitive saunas made in china, and in 1/2 the time.

Portability - easy to set up - easy to travel - comes with own chair - fits in carrying bag or even a suitcase

5. They love the portability of the Relax Sauna, and it only takes 4 minutes to set up, and 2 minutes to tear down.
6. They have space for it in their home or office. The footprint is only a 2 feet, 8 inches square, and less than 4 feet tall.
7. Completely Portable with its own carrying case. Weighs just 18 lbs. The tent Folds easily, AND compactly.
8. Easy to take care of and clean . Turn the Sauna on after use, for 5 minutes, and it kills all bacteria. Costs 12 cents an hour.

You have the Choice to Not have your head in the Sauna, or if you like you can put your head in the sauna.

8. They love the fact that you have the option to keep your head out of the sauna so you can breathe, and not get a hot head.
9. For those who want to put their head inside, it is very easy to simply duck your head, and be totally inside the sauna.

The reflecting silver tent - acts ike a mirror so every part of your body is within 1 foot of an FIR Energy Source

10. Every part of your body is in front of a source of Far Infrared Light Energy, as the reflecting tent is ricocheting the light.
11. If you sit in a 2-person wooden sauna by yourself, in order to absorb Far Infrared Light, you must sit in front of the panels.

Scientific Documentation & Research. The Relax Sauna company has validation of quality & effectiveness.

13. The RELAX SAUNA is MADE IN TAIWAN, known for making Quality Merchandise. They've been In business for over 35 yrs.
14. The RELAX Sauna radiators only generate a FIR very warm healing light. The skin does NOT get hot.
15. We say that the Relax Sauna is Medical Device Quality at an affordable Price. \$1300 sugg retail / Internet special: \$1195.

Relax FIR Sauna



*The
Quality
Sauna*