

# PRIMAPUR 9141

## 2K Sealer

### PRODUCTS

Primer	<b>PRIMAPUR 9141</b>	
Hardener	<b>E-9006 fast</b>	4:1
	<b>E-9005 standard</b>	4:1
	<b>E-9003 slow</b>	4:1
Reducer	<b>SOLV UNIVERSAL 5</b>	0-25%
	<b>SOLV UNIVERSAL 3</b>	0-25%

### DESCRIPTION AND PROPERTIES

- Low film thickness.
- Sealer for recoating OEM paints that do not need to be sanded.
- Specially designed to be applied on wet/wet applications.
- Tintable with the pigmented bases of the Disolac system.
- Designed to give a colour tone to the sealer and consequently optimize savings in coating paint. It is recommended to apply a colour similar or equal to that of the paint with which you want to cover to improve its coverage.
- This product must be applied in installations that comply with Directive 1999/13 / EC.

### CHARACTERISTICS OF PRIMAPUR 9141

<b>Appearance</b>	Smooth	
<b>Gloss</b>	Matt	
<b>Specific weight</b>	10 lb/gal @ 68°F	
<b>Solid content</b>	54-58 % (weight)	39-44 % (volume)
<b>Solid content ready to use without dilution</b>	51-55 % (weight)	37-42 % (volume)
<b>VOC ready to use (10% dilution)</b>	< 4.5 lb/gal	
<b>Dry film thickness</b>	0.6-1.4 mils (1 coat)	
<b>Theoretical Coverage Per Gallon of binder @ 1 mil DFT</b>	625-705 sq ft	
<b>Theoretical Coverage Per Gallon of mixing without dilution @ 1 mil DFT</b>	595-675 sq ft	


## SUBSTRATE AND SURFACE PREPARATION



	CLEANING	SANDING (OPTIONAL)	FINAL CLEANING
Old paints	DA93	P360/400	DA93

For other kinds of substrates consult the Technical Service (SAT).





## APPLICATION

	SMALL SURFACE		LARGE SURFACE	
T(°F)	Hardener	Reducer	Hardener	Reducer
64-77	E-9005	SOLV UNIVERSAL 5/ SOLV UNIVERSAL 3	E-9003/E-9005	SOLV UNIVERSAL 3
>77	E-9003	SOLV UNIVERSAL 3	E-9003	SOLV UNIVERSAL 3

	Mixing ratio Primapur 9141: Disolac bases (weight ratio)	100-90: 0-10 (expandable to 85:15 max in poorly opaque colours)
	Mixing ratio Hardener (in volume)	4:1
	Electrostatic application (in volume)	---

	Application	% Reducer (Vol.)	Viscosity - 68°F (Ford Cup 4)	Pressure (psi)	Product Pressure (psi)	Nozzle (mm)	Num. of Coats x µm dry
	Gravity feed spray gun	25%	25-30 sec	29	---	1.3-1.4	1x20
	Pot life	4hrs					

## DRYING

 TEMPERATURE 68°F			
<b>E-9003</b>	13 min	18 min	20 min - 24hrs
<b>E-9005</b>	7 min	14 min	20 min - 24hrs
<b>E-9006</b>	6 min	11 min	15 min - 24hrs

The product develops its maximum properties after 15 days of air drying (ambient temperature 64-72°F) or after less time in higher temperatures.

## SAFETY

- Follow instructions of product label.
- For more information, check the Safety Data Sheet.
- Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

- Store the product in a ventilated place far from direct exposure to sunlight.
- Keep between +41°F and +86°F.

## SHELF LIFE

- One year in unopened original packaging.

*These products are for professional use only. The Safety Data Sheet should be consulted before use and the precautionary warnings on the product packaging should be observed. Its correct use, according to its purpose and respecting its technical and security data, provided in these documents, is the sole and exclusive responsibility of the user. ROBERLO S.A.U declines any liability due to the incorrect use of any product.*

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