

# Intercoat / Color Blender Clear

## Product Numbers:

2020-1 Intercoat Clear (gallon)

2020-4 Intercoat Clear (quart)

This Intercoat Clear works with all high-quality base systems. Lower grade systems should be spot tested before using. May be used as a jamming clear to match OEM under hoods and deck lids with a semi-gloss appearance. May be sprayed over a properly prepped panel before applying metallic base for ease of blending. May be mixed with the base for leveling metallic for blending. Can also be used in between coats of colors when doing multiple colors or stripes or graphics.

## Mixing: 1:1 up to 1:2

For normal applications, this clear can be reduced 1 part Intercoat Clear to 1 part reducer up to 2 parts reducer. Most applications are going to work well with the 1:1 mix though you can adjust the mixture to suit your needs.

The resin system in this blending clear is top of the line. Because of this the selection of reducer is critical as far as quality and temperature grade. Do not use a low-grade urethane reducer in this product and for safety sake we recommend SPI 870, 885 or 895 reducers depending on the temperature you will be spraying in. The reducer used should be the same speed as your color reducer.

## Activator:

Using an activator with this clear is an option open to you. **We feel it's always advisable to use an activator in a basecoat or Intercoat Clear.** If you decide to activate this product, you can use any SPI clearcoat activator. Just 1oz of activator per sprayable quart will make a significant difference in cure time, tape time and repair time.

## Spraying: Gun tip recommendation 1.2 – 1.4

To use as a cut in clear apply 1 coat over the base.

To use as a lock down clear apply 1-2 medium wet coats.

To use as a taping clear between multi colors apply 1-2 medium-wet coats.

Depending on grade of reducer used the flash times should be between 3-10 minutes between coats. This clear must be top coated within 24 hours.

**Each coat MUST flash...DO NOT double coat this product!**