



SN96

B1

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METALLIC PUTTY

DEFINITION

Medium specific weight metallic putty. Its hardness and high resistance have been specially designed to seal welded parts, to repair rusty areas of bodywork or to be applied where threading is necessary. It is resistant to hydrocarbons such as petrol or diesel-oil as well as some acids such as battery acid.

PHYSICAL CHARACTERISTICS

Nature:	Polymeric
Color:	Metallic
Specific weight:	12.5 lb/gal @ 68°F
VOC:	0.22 lb/gal Mixing Application

AUXILIARY PRODUCTS

Hardener PBO

SUITABLE SURFACES

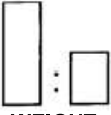
It may be applied on steel.
When maximum protection is required apply on epoxy primer.
Do not apply on thermoplastic finishes and Wash Primers.

SURFACE PREPARATION

- 1 - Identify surface.
- 2 - Process:

PROCESS		Steel
	P80	✓
	P150	✓
	DA93	✓

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	 WEIGHT	 100	
50°F	100:2	6.5 min	20 min
68°F		5 min	10 min
90°F		3 min	6 min

2 – SANDING

	INITIAL	REVOLUTIONS	
TIME			
3 min		800 rpm	P80
DISTANCE	FINAL		
32 inches		ORBIT	
MAX T.		0.28-0.20 inches	P150
180°F			

REMARKS

It must be isolated with a polyester putty before applying the primer filler.
Do not add more hardener than specified. Mix thoroughly.
Polyester putties will not harden at temperatures under +40°F.

EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Material Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +40°F and +90°F.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.

SUGGESTION:

Before SN96 application, drill holes in the edges of the rusty surface to guarantee a stronger repair.