



# MAXIFILL PLUS

**A68**VERSION: 050321  
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## PREMIUM LIGHTWEIGHT BODY FILLER

### DEFINITION

MAXIFILL PLUS is a Premium Lightweight Body Filler with unparalleled sanding properties. Its excellent characteristics make MAXIFILL PLUS the ideal product for any kind of repair, saving significant time in the repair process while providing a high-quality finish.

Its creamy texture allows an easy application for both small and large areas providing a smooth finish.

MAXIFILL PLUS has adhesion on all metals, including galvanized and aluminum.

### PHYSICAL CHARACTERISTICS

|                         |                       |                    |  |
|-------------------------|-----------------------|--------------------|--|
| <b>Nature:</b>          | Unsaturated polyester |                    |  |
| <b>Color:</b>           | Beige                 |                    |  |
| <b>Specific weight:</b> | 8.3 lb/gal @ 68°F     |                    |  |
| <b>VOC:</b>             | 0.23 lb/gal           | Mixing Application |  |

### AUXILIARY PRODUCTS

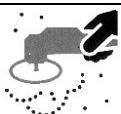
Hardener PBO

### SUITABLE SURFACES

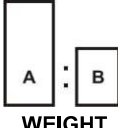
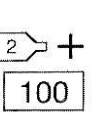
It may be applied on steel, electrozinc-coated, galvanized, aluminum or polyester surfaces. When maximum protection is required apply on epoxy primer. Do not apply on thermoplastic finishes and Wash Primers.

### SURFACE PREPARATION

- 1 - Identify surface.
- 2 - Process:

| PROCESS                                                                             |      | Steel | Aluminum | Electrozinc-coated | Polyester UP-GFK |
|-------------------------------------------------------------------------------------|------|-------|----------|--------------------|------------------|
|  | P80  | ✓     | ✓        | ✓                  | ✓                |
|  | P150 | ✓     | ✓        | ✓                  | ✓                |
|  | DA93 | ✓     | ✓        | ✓                  | ✓                |

### 1 – APPLICATION

|      | <br>WEIGHT |  |  |
|------|---------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| 50°F | <b>100:2-3</b>                                                                              | 10 min                                                                            | 30 min                                                                            |
| 68°F |                                                                                             | 7 min                                                                             | 20 min                                                                            |
| 90°F |                                                                                             | 3 min                                                                             | 15 min                                                                            |

### 2 – SANDING

|           |   | <br>ORBIT |  |  |
|-----------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| TIME      |                                                                                     |                                                                                              |                                                                                     |                                                                                     |
| 5 min     |                                                                                     |                                                                                              |                                                                                     |                                                                                     |
| DISTANCE  |                                                                                     |                                                                                              |                                                                                     |                                                                                     |
| 32 inches |                                                                                     |                                                                                              |                                                                                     |                                                                                     |
| MAX. T    |                                                                                     |                                                                                              |                                                                                     |                                                                                     |
| 180°F     |                                                                                     |                                                                                              |                                                                                     |                                                                                     |
| INITIAL   |  | 0.28-0.20 inches                                                                             | P120                                                                                | P80                                                                                 |
| FINAL     |                                                                                     | 0.20-0.12 inches                                                                             | P180                                                                                | P180                                                                                |

### REMARKS

Do not add more hardener than specified. Mix thoroughly.  
It must be isolated before applying finish coating.  
Polyester putties will not harden at temperatures under +40°F.

### EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

### SAFETY

Follow instructions of product label. For more information check the Material Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

### STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +40°F and +90°F.

### GUARANTEE

One year in unopened original packaging.

*These products are for professional use only. The Safety Data Sheet should be consulted before use and the precautionary warnings on the product packaging should be observed. Its correct use, according to its purpose and respecting its technical and security data, provided in these documents, is the sole and exclusive responsibility of the user. ROBERLO S.A.U declines any liability due to the incorrect use of any product.*

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