

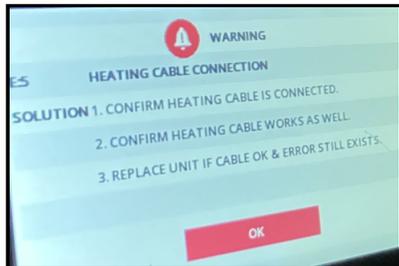
**"LINE" POWER IN**  
**"LOAD" TO HEATING CABLE**

**START UP Programming**

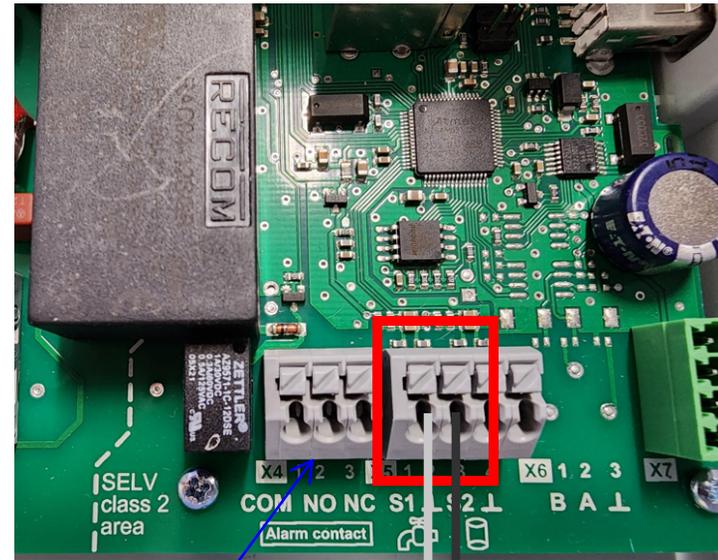
Note: selecting certain options affect available options.

1. Select Country
2. Select Voltage

Self test will run. If you get the error below check your power connection.

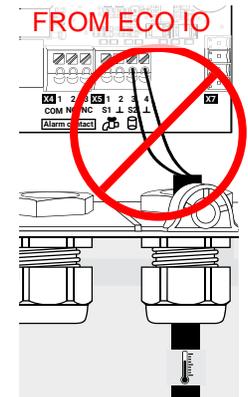


See the HWAT-ECO-GF Installation instructions here:  
<https://cdn.chemex.com/Product%20Documents/Installation%20Manuals/Raychem-IM-H59181-HWATECO16controller-EN.pdf>



Alarm contacts for BMS tie in

If only using one sensor (not required) use the "pipe" sensor S1



TITLE: Wiring an HWAT-ECO-GF		
SCALE: NONE	DATE: 8/7/23	REV: A