





Standard Compounds for Machined Seal

Hytrel is a TPC-ET thermoplastic polyester elastomer with good aging properties at high temperatures. It combines good resilience, temperature and chemical resistance with strength and durability. Hytrel can be used as sealing elements such as wipers, back-up rings and seals pre-loaded with elastomer o-rings.

Compound		S24 HY01	
Features		Hytrel 5555HS / Theroplastic Polyester Elastomer TPC-ET	
Color		Orange	
Hardness ISO 868	Shore D	54D	
Minimum Temperature	°F	-22	
Maximum Temperature	°F	248	
Modulus @ 100% DIN 53504	psi	≥ 2175	
Tensile Strenght DIN 53504	psi	≥ 4060	
Elongation @ Break DIN 53504	%	≥ 300	
Tear Strenght DIN ISO 34-1	lbf/inch	≥ 705	







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Compound		S24 HY01	
Specific Gravity ISO 1183	g/cm³	1.19	
Rebound Elasticity DIN 53512	%		
Abrasion DIN 53516	mm²	120	
Compression Set ISO 815 24h 158 °F 25% def	%	≤ 60	
Compression Set ISO 815 24h 212 °F 25% def	%		
Compression Set ISO 815 24h 302 °F 25% def	%		

TEST DATA ONLY - DO NOT USE FOR SPECIFICATION

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