



IBD Outdoor Rooms begins our process with G-90 Flat Galvanized Metal. We prefer this over metal building studs since we are able to control the bends and integrity.





### We break out metal to pre-designed widths and lengths





# Metal is then bent into specific configurations depending on if pieces are used as studs or track.



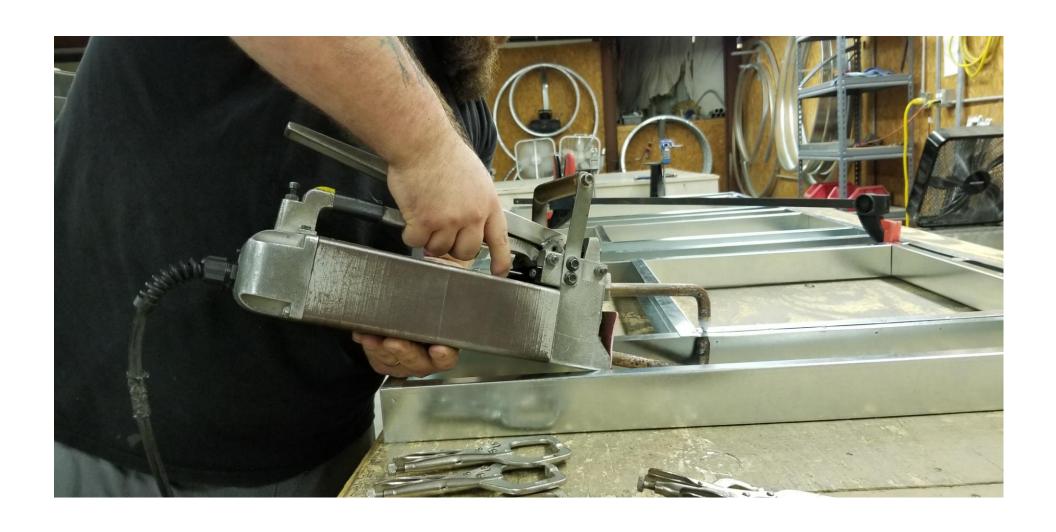


#### Four completely equipped framing stations





### Our units are spot welded unless there is a need for another form of attaching them.





#### While welding, each piece is clamped to make sure it is built square





This firepit is completed and moved to sheeting area where we will do extensive quality control to make sure it is correct before the next step





## Our sheeting department is equipped with 3 separate sheeting stations





### All pieces are bolted together prior to Hardiboard being applied to make sure of tight joints





Many of our islands are curved. We have a process for bending the concrete board without having to score it which could produce cracks.







Our dining ledges are a structured part of the body of the island, not an add on piece.



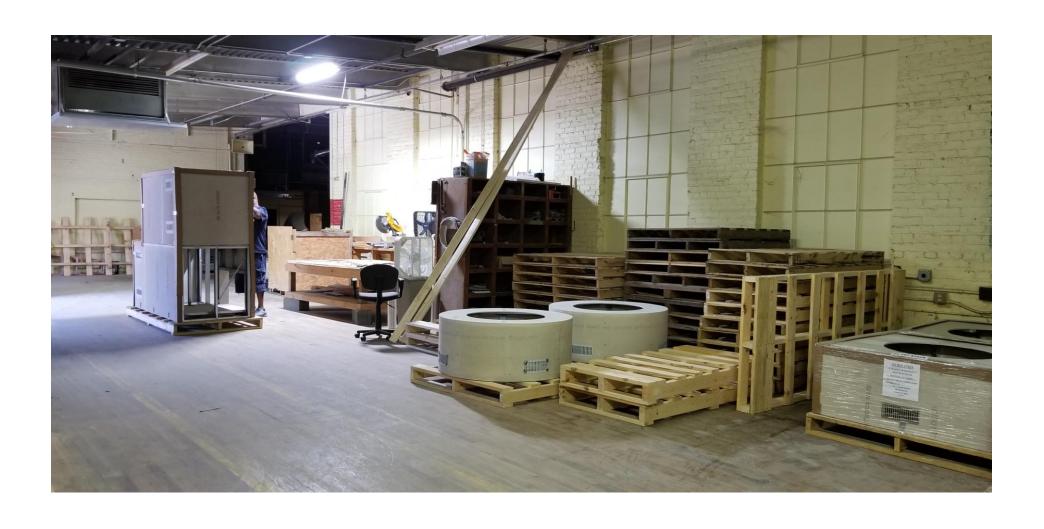


### We then line the cabinet door opens to give a finished look





### Our larger skids are custom made by us to fit the exact product





#### Product is skidded, all ends and extensions carboarded and then wrapped for shipping.



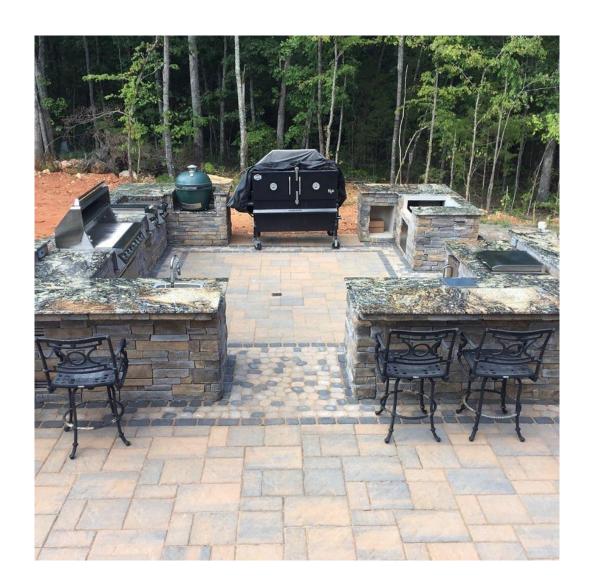


#### Product was made to fit a faceted wall in the back with a curved front totally custom





#### Built to fit exactly on the paver pattern





IBD can provide islands, fireplaces, firepits, Kamado Kaddies, wood fired ovens and any other outdoor product housings required.

We can provide framing only or covered with Hardiboard.

If KD product is required we can provide this also.

Let us know what you require and we are here to help you with your projects or sales.



#### **IBD Outdoor Rooms**

www.ibdodr.com

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