

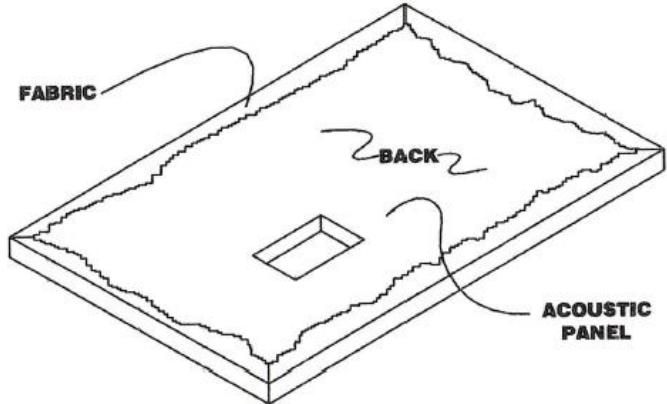
TECHNICAL BULLETIN | RE: Surfaces Fabric Wrapped Acoustical Panels – Field Cutouts

PRODUCTS COVERED

Surfaces Fabric Wrapped Acoustical Panels

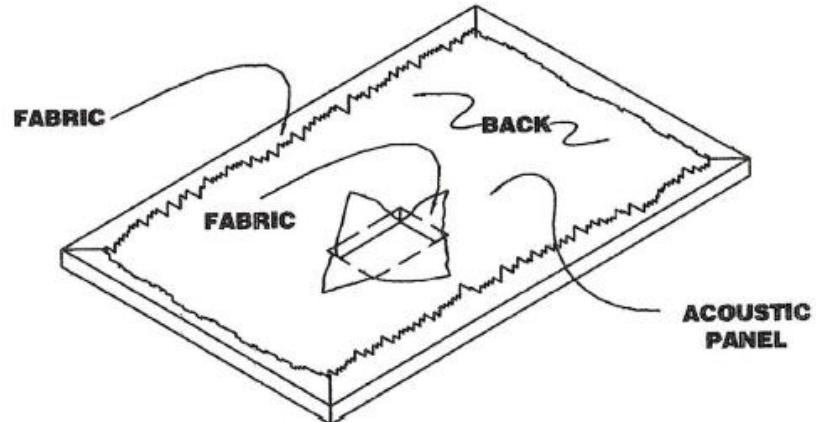
Installation – PART 1

1. Ensure clean surface work area to place panels "face down"
2. Mark location of penetration on back of acoustic panel
3. Using a sharp utility knife, carefully cut the panel back in $\frac{1}{4}$ " to $\frac{1}{2}$ " layers (do not attempt to cut full depth in single cut)
4. Pull layers out, repeat steps 3 & 4 progressively until reaching fabric facing being careful NOT to cut through the fabric facing



Installation – PART 2

1. Cut fabric in an "X" pattern and pull fabric to the back side
2. Spray contact adhesive onto panel substrate where fabric will be secured to inside edges of cutout and panel back, do not over-saturate (recommended adhesives 3M #77 or #74)
3. Wrap and secure fabric through cut onto panel back



Job Site Handling and Storage

1. Prior to installation, Surfaces Fabric Wrapped Acoustical Panels must be stored in a dry and clean area, enclosed and protected from possible damage by rain, snow, and excessive moisture, and kept between 32° F and 85° F.
2. Surfaces Fabric Wrapped Acoustical Panels must be stored flat on the floor and level. DO NOT STACK OR STORE ON END OR EDGE DAMAGE MAY OCCUR.