

BOWDEN BRAND



BOWDEN SADDLE TREE CO., INC.

CATALOG

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QUALITIES OF BOWDEN BRAND SADDLE TREES

PREMIUM QUALITY TREES. Carefully made and put together. Painted with an old formula that seals the wood and adheres the rawhide to the wood. Sewn with the best hides with rawhide lace. Stitches are close together, hand laced around the cantle and swell, then hand nailed in the cantle and gullet.

We put our Bowden Style Arizona Bars on all trees unless otherwise specified. We have Arizona bars scaled down for barrel racer and youth trees, and narrow seat bars for cutter and pleasure trees. We also have other styles of bars to choose from.

SWELLS: Our Bowden Brand saddle tree swells are laminated with 1-1/2" plywood between two layers of pine.

HORNS: Roping horns are made of the finest ductile iron, which insures their durability for roping and other stresses that are put upon them.

BARS: The bars are cut with specially designed machines that cut a left and right bar with a single pattern for mirror-like duplication and accuracy. The bars are made of pine that grows in the high elevation of Colorado, which has a tighter grain and more tensile strength.

CANTLES that we have are: OVAL, KOMFORT, ROUND-TOP KOMFORT, ROUND, and SHOVEL. We can make the dish deep or shallow, the most common being 1" to 1-1/2". Keep in mind that the height and width of a cantle can determine somewhat the shape. For example: a tall narrow cantle will make a round or shovel cantle and a wider, lower cantle will make an oval cantle.

ASSEMBLY: Forks, Cantles and bars are assembled in jigs for more accuracy, then glued and stapled in place with 2" staples.

RAWHIDE: Our rawhide saddle trees are hand-sewn and dried on specially designed drying racks. The dry desert air and sunshine in the high desert Southwest allow the saddle trees to dry slowly and evenly. This process is extremely important! Saddle trees that are artificially dried have a greater tendency to warp and twist.

WE ARE CUSTOM SADDLE TREE BUILDERS and can make about any kind of tree that you might need. We can make any swell thinner for youth or barrel racer trees. We can also make them thicker, add leg cuts, back sweeps or anything you might need. We have several templates, but we also make trees by hand, and so we are not limited to any particular pattern. Let us here from you.

MADE IN THE USA

TREES ARE WARRANTED FOR EIGHT YEARS (PRORATED)* ANY ALTERATIONS OF MERCHANDISE VOIDS WARRANTY.

CHECK OR CREDIT CARD ✓

✓PAY IN ADVANCE ON A TREE ORDER: 1-RECIEVE TOP PRIORITY 2-WE WILL PAY FOR THE SHIPPING COSTS. (GROUND SHIPPING, CONTINENTAL U.S.) TO RECEIVE CREDIT FOR PRE-PAYMENT OPTION, CHECK MUST BE RECEIVED BEFORE ORDER IS STARTED. \$2.00 PER TREE DISCOUNT FOR REGULAR C.O.D. ORDERS.

PRORATED WARRANTY SCALE*

(YEAR 1-100%) (YEAR 2-90%) (YEAR 3-80%) (YEAR 4-65%) (YEAR 5-50%) (YEAR 6-35%) (YEAR 7-20%) (YEAR 8-10%)

THESE ARE JUST A FEW OF THE MANY TREES THAT WE CAN BUILD.

SADDLETREES



Old Time Slick Fork



CS Roper



SADDLETREES



OY



565 Bowman



Association



Black Hawk



Bowman



Bull Moose



SADDLETREES



BWBR



BW Cutter



Cliff Wade Wood Post



Cliff Wade



Committee



Elbow



SADDLETREES



Ellensburg



FL Roper



Form Fitter



Half Breed



Lieullen



Low Bronc

SADDLETREES



Low Down Roper



Low Moose



Inbetween



Jim Dandy



Little Wonder



Low TM



SADDLETREES



Mustang



Oregon Roper



Porter 37



Price Special



Pro Roper



DP Roper



SADDLETREES



Saginaw



SF Bowman



SD Bronc



Sid Special



Slick Fork



Snub Post Wade

SADDLETREES



Sonny Wright



Sonora



Southwest Roper



The Billings



Tipton



TM Roper

SADDLETREES



Trophy



Tucson



Vancore



Wade



White River



Will James



SPECIALTY TREES



Pony Express



1859 McClellan



Squaw



1904 McClellan



Jennifer



Hope

SPECIALTY TREES AND PACK TREES



Charro



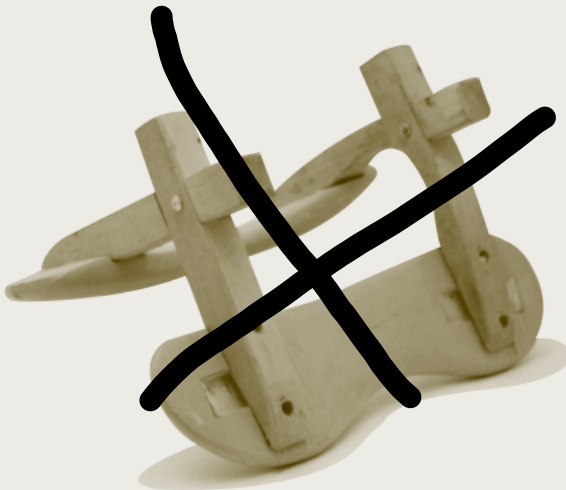
Santa Fe



Ritter Pack Tree



Bowden Pack tree



Cross Buck Pack Tree



Decker Pack Tree

HORNS



Regular Dally
 #2-2" Cap 3 1/2" High•
 #3-2 1/4" Cap 4" High*



Cutting Horse
 CH 1 1/2" 4"✓
 CH 1 1/2" 4 1/2"✓



#10
 1 1/2" Cap 4 1/4" High✓



Texas Dally
 2 1/4" Cap 3 1/2" High*
 2 1/4" Cap 4" High*



Pleasure Boy
 1 3/4" Cap 2 3/4" High•
 #1-2" Cap 3" High•



#6-2" Cap 3 1/2" High*
 #7-2" Cap 3 1/4" High*
 #8-2" Cap 3 3/4" High*



Duckbill
 2" Cap 3" High*
 2" Cap 3 1/2" High*



#9
 1 1/2" Cap 3 1/2" High*•✓



Post Dally
 #4-2 1/4" Cap 3 1/2" High*
 #5-2 1/4" Cap 4" High*



Mexican
 2" Caps to 4" Caps•



OD4
 1 1/2" Cap 4" High✓

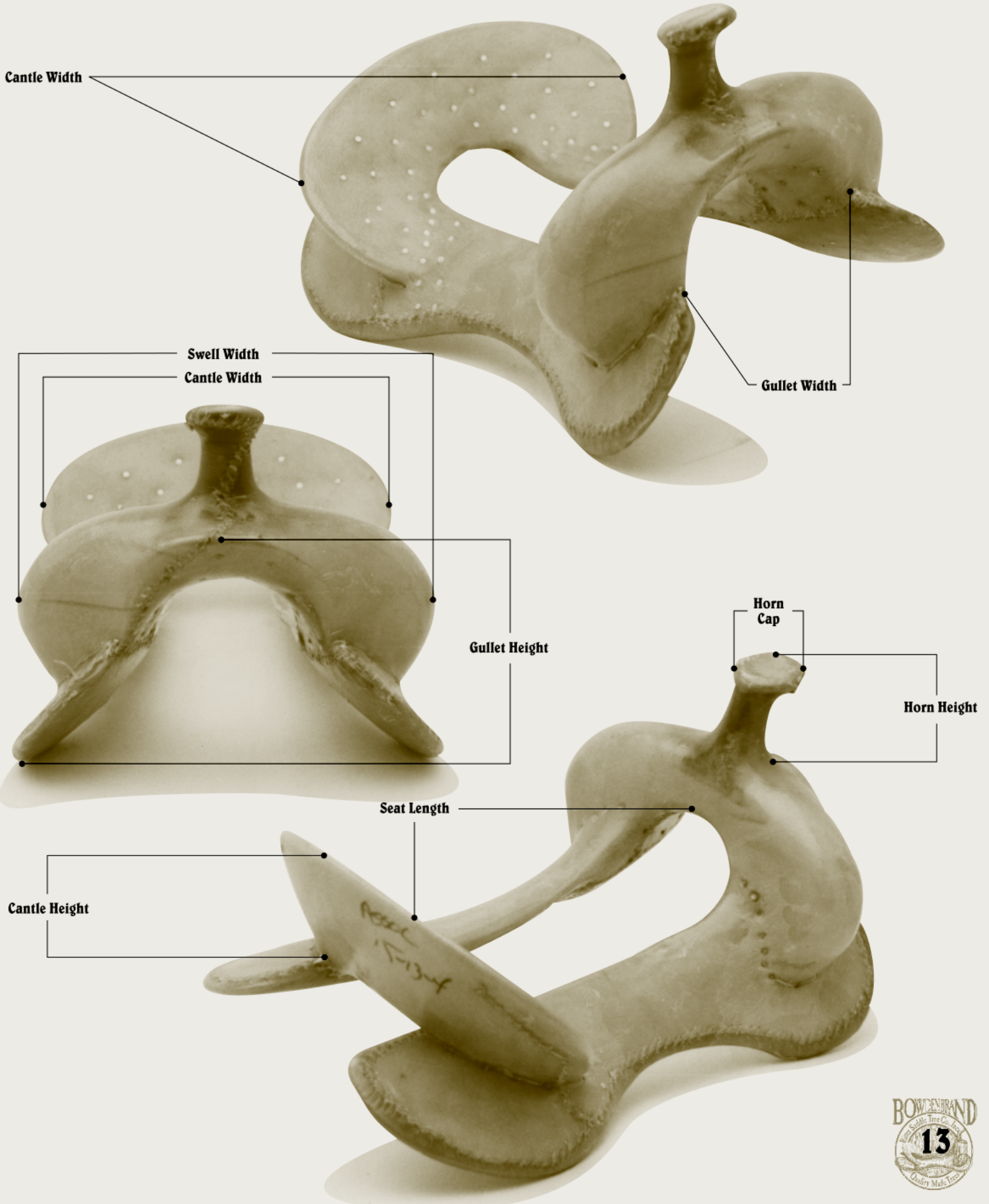


Barrell or Cutter
 BR 1 1/2" Cap 3 1/2" High•✓



Recommended for: Roping* Pleasure• Barrel• Cutting✓
 These are recommended Cap Sizes. You can vary the sizes according to your individual needs.

How to Measure a Saddletree, the Original American, Western Way





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