

SPARTAN NINER EMPIRE Vest Build Guide Instructions

Purpose of this guide is to help you find, order and assemble the correct patches in the right locations on the vest front and back, so the end result is as consistent as possible across the Spartan Niner Empire.



FAQs:

1. *“Do I need to be a Spartan Niner Member to buy the custom patches?”*
 - a. YES YOU DO, you can confirm you are a member on our members page on the website.
2. *“How much will this cost?”*
 - a. By the time you buy the vest, patches & sewn them on, around \$150 – 185.
3. *“Do you sell the actual plain vest?”*
 - a. No, but we provide guidance where to find it and what style it should be.
4. *“Will you build my vest for me if I pay you.”*
 - a. Maybe... if you’re rich and want to give us \$300 bucks. Otherwise, it’s a LOT of work for just one vest and we all have day jobs, non-club obligations, family time etc.
5. *“Can I use a vest I already have?”*
 - a. If it looks like the vest in this guide, sure.
6. *“When should I wear the vest?”*
 - a. Any time you want 😊
7. *“What should I wear under the vest?”*
 - a. Anything you want, even nothing if you zip it up some 😊
8. *“Where do I buy the large custom Spartan Patch and rockers?”*
 - a. On our website, members page.
9. *“If I’m going to pre-order now, how long will it take to get my custom patches once I pay?”*
 - a. We need 20 members to pre-order, once we have them, we’ll place the big order for 100 patches to save us all some money. It will take 2 weeks for them to be made. 4 days to ship. So it could take 3-4 weeks to get your patches. We’re pretty sure we already have 20 members ready to pay so it should be immediate.
10. *“How do I find someone to sew these on?”*
 - a. Most dry cleaners that advertise “alterations” will sew the patches on.
11. *“How do I know where each patch needs to be sewn on?”*
 - a. Use this guide, print it out and show the tailor, or seamstress the examples.
 - b. It does NOT have to be exact, but should be close to the examples shown in this document.
12. *“If I’m a Spartan Niner Empire club member, do I have to buy this vest to keep my membership?”*
 - a. No, this is OPTIONAL, but encouraged 😊 We do understand it’s not a cheap project.
13. *“I have a question that is not covered here.”*
 - a. Please send an email to 49ers@SpartanNinerEmpire.com and we’ll try to help ya out.
14. *“I can’t remember what year I joined the club?”*
 - a. Then make a good guess... we’ll have a pretty good idea how close you are 😊

The Vest:

NOTE: You are welcome to purchase a higher quality vest, than what we're showing here. Please make sure it LOOKS LIKE the examples below so we're consistent as a club. We chose this style because it's widely available, has a warrior look, has many size options and no matter what size you are, it comfortably fits over your jersey or a hoody 😊

1. Note that you will find lots of sellers offering similar vests on EBAY or Amazon
2. **For EBAY**, Search for: **Men Bullet Proof Style Leather Motorcycle Vest for bikers Tactical waistcoat**
 - a. Price should be around \$43.99, free 4-day shipping
 - b. Choose your size, drop down should show sizes small to 5XL
 - c. Here's what it should look like and a suggested seller. (there are multiple sellers offering this style vest)



Seller information
discount_seller_2017 (1611 ★)
99.9% Positive feedback

3. **Amazon**, Search for: **4Fit Men's Bullet Proof Style Motorcycle Biker Leather Vest-Black Small to 6XL (X-Large)**
 - a. Price should be around \$42.99
 - b. Again, there are multiple sellers offering similar vests with varying quality. Some slightly more expensive version below... get what you can afford as long as it's this style 😊



Milwaukee Leather Men's Zipper Front Replica Bullet Proof Style Leather Vest (Black, Size 44)

★★★★★ 3

\$69⁹⁹

prime FREE Delivery Thu, Aug 8

Top & Bottom Rockers & the Center Spartan Logo Patches:

These are the large patches for the back of the vest and come in a set of (3) pieces.

1. Step one: Go to our webpage, www.SpartanNinerEmpire.com click on “Members” page and go all the way to the bottom.
 - a. You’ll see the Pay-Pal button and this image to purchase your (4) piece back of vest set and front year you became a member blank shield patch. It’s \$37.00 total plus \$5.00 for shipping & handling.
 - b. Allow a few weeks to get it because we have to order them bulk, they ship to Atlanta, then we ship to you.
2. Step two: Show this picture to your tailor or whoever is going to sew the patches to your vest, so they can get an idea for how they should be spaced out.
 - a. Guidelines would be to center everything a few inches from the top/neck of the vest.
 - b. For larger, 2/3/4 XLS you may want to drop the center down some since there is so much material to work with 😊
 - c. Just eye-ball it, doesn’t have to be exact.
3. Sewing pricing will vary by whoever is doing it, but generally it should run \$5 - \$10 dollars per large patch.



You can add a second bottom rocker (rectangle shape), if you want to show city, state, country or your local booster club name etc. You would buy this on your own.

For the Name/City front of vest Badges/Patches:

1. **MUST go to Amazon.com** (note these instructions are as if you are on a computer, may be slightly different on phone)
2. Search for:

a. Parazon Custom Embroidered Name Tag Sew on Patch Motorcycle Biker 4" x 1" (B) Badge

b. Looks like this on amazon:



3. This part is a little tricky, but if you follow the instructions, you'll be ok.
4. Click add to cart then proceed to checkout.
5. Place the order. (yes, it will be a blank patch for the moment.)
6. **AFTER you complete the order**, you have to go back into **"YOUR ORDERS"** and **click on the seller**, **"EmbroideryBranche"** ***This step is important before you do the next step***
7. Once your on **"EmbroideryBranche"**, find the button that says **"ask a question"** or **"contact seller"** and click on it
8. Then check the button **"An order I placed"**
9. Then look down at the **"Tell us more about your issue"** or **"Contact the seller"**
10. Click on the drop-down menu labeled **"Select a Subject"**
11. Scroll to and select **"Customize a product"**
12. Then click **"Write message"**
13. Paste the below text, #1-5, in the message box, or type it in if you can't copy and paste:

1. **Fabric Background Color: # 08 RED**
2. **Border Thread Color: # M304 Metallic Gold**
3. **Text Thread Color: # M304 Metallic Gold**
4. **Font Style: # 096 IFC RAILROAD**
5. **Your Text/Words (what you want to say ~) > Enter Exactly Your Desired Text (ALL CAPS)**
#5 is WHERE YOU TYPE OUT your name, or city, or nickname tags etc.

14. Once the custom info has been entered into the message box, click **"send e-mail"**
15. You're done, they'll send you a confirmation email to the email you have associated with Amazon

Contact Seller : EmbroideryBranche

What can the seller help you with?

I need assistance with

An order I placed

An item for sale

Selected order: 111-1733769-6725849 (Choose a Different Order)

Order Placed: Monday, Aug 05, 2019

Items not yet shipped:

1 of Parazon Custom Embroidered Name Tag Sew on Patch Motorcycle Biker 4" x 1" (B) Badge

Tell us more about your issue

Customize a product

Write message

16. You'll have to repeat those steps for each front badge/patch you want. (one order per custom patch)
 - a. Alternatively, if you have your own patch person, then just get them to make them.
17. Once you receive your tags/badges/patches, time to sew them on. Suggestion, you may want to do this in one visit with your tailor with the back large (3) piece patches and the front tags/patches, your call.
18. Just like with the rear back patches, show your tailor or seamstress person this picture:



NOTE, for the YEAR you became a member, take the 2" Spartan Shield patch to any embroidery shop and have them embroider the year IN WHITE THREAD that you joined right across the center-middle like shown in the example. Use whatever font you want but make sure it's WHITE THREAD. You should do this BEFORE you sewn it onto the jacket.

Next page is the custom patch kit example that you will order from the Spartan Niner Empire Website Members page.

Go to members page on our website and scroll to the bottom to find the PayPal button to order your patch kit for the vest. This kit will ONLY INCLUDE what you see below. The top rocker, center logo, bottom rocker and shield for year joined. It WILL NOT include the front tags, vest or SF logo patches. www.SpartanNinerEmpire.com

These patches are HUGE 😊



Members ONLY price for the above FOUR patches is \$37.00 total plus \$5.00 for shipping & handling.

YOU MUST BE A MEMBER TO ORDER

IN a nutshell, try to have some fun in the process and take pride in building your own vest. It's special and you will love it for many years, wear it to lots of 49er Events and many, many great times!



Go Niners! Ah Ooh~!!

www.SpartanNinerEmpire.com

An official San Francisco 49ers Booster Club!