William C. Bryson

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Executive-Level Manufacturing Management / Strategic Planning / Operational Excellence / Business Planning

Professional Summary

Dynamic and results-driven manufacturing executive for 25+ years with a proven record of leading large-scale operations through strategic vision, disciplined execution, and continuous improvement. Recognized for fostering high-performance cultures, developing future leaders, and driving operational excellence through Lean and Six Sigma methodologies. Adept at aligning manufacturing strategies with corporate goals, leveraging data-driven decision-making, and navigating complex, global environments to deliver sustainable growth and profitability.

Core Competencies

- Multi-Site Manufacturing Leadership / Lean Manufacturing & Six Sigma / Improving Productivity
- Operational Cost Reduction / Workforce Development & Succession Planning
- Safety & Regulatory Compliance / Process Improvement & Waste Reduction
- Budgeting & Capital Equipment Purchasing / New Product Development & Launches
- SDLC & Workflow Optimization / Quality Assurance & Standards Compliance
- Continuous Improvement / Team Building / Decision-Making / Problem Solving

Professional Experience

Segmen Manufacturing Corporation - St. Louis, MO

Vice President of Manufacturing | June 2011 - Present

Direct operations for six manufacturing plants across Missouri, Georgia, Alabama, and Tennessee, producing luggage handling systems and replacement parts for global markets.

- Provide executive leadership and strategic direction for Plant Managers, ensuring alignment with corporate KPIs for quality, safety, cost, and delivery.
- Champion Lean and Six Sigma methodologies, achieving measurable reductions in waste and gains in efficiency and throughput.
- Collaborate with R&D and Engineering to launch new product lines, supporting innovation and speed-to-market.
- Implement safety programs that significantly reduced workplace injuries, earning the Daniel D. Latson Award for Safety Excellence (Missouri).

- Manage multimillion-dollar budgets covering labor, capital equipment, and operational costs;
 reduced overhead while improving output.
- Spearhead continuous improvement initiatives, enhancing scalability and profitability across all plants.
- Expanded company footprint with the planning and construction of two new facilities, adding 156,000 sq. ft. of production capacity.
- Partnered with Sales and Key Accounts to strengthen client relationships and drive account growth.
- Recognized as Executive of the Year (2018) for surpassing performance metrics in safety, output, and leadership development.
- Mentored and promoted four team members into Assistant Plant Manager roles, building future leadership capacity.
- Hire, train, supervise, motivate, and evaluate Mid-Level Management personnel.
- Opened New Plant Location in Wilmington, North Carolina and developed partnership with Work Central Staffing to provide employees.
- Spearheaded "Just-in-Time" protocols to control inventory.
- Speaker at national convention in Atlanta, Georgia in 2014.
- Spearheaded New Location Start-Up in London, England in 2018.
- Received the John B. Lawson Award for reducing costs in 2018.

APS Manufacturing Corporation – Atlanta, GA

Plant Manager | April 1996 - June 2011

Led manufacturing operations for a leading global office furniture manufacturer, managing 17 direct-report leaders and 274 production staff.

- Directed budgeting, workforce management, and operational planning to align with corporate profitability goals.
- Implemented Lean Manufacturing principles, improving efficiency and reducing waste.
- Achieved a 14% reduction in operating costs and a 174% profitability increase over 11 years.
- Reduced labor force by 25% (366 to 274 employees) while maintaining output and quality standards.
- Developed and launched a plant-wide safety program, later adopted companywide.
- Selected to train Plant Managers across U.S. facilities on safety awareness, reducing injury rates enterprise wide.
- Mentored and advanced 12 employees into Shift Manager positions, strengthening leadership pipelines.

• Recognized as **Employee of the Year (1995)** for leadership, results, and safety contributions.

Earlier Roles

- Assistant Plant Manager & Shift Manager, Limtech Manufacturing Denver, CO
- Production Employee (Internship), Balton Manufacturing Denver, CO

Education & Professional Development

- MBA, Georgia Tech University Atlanta, GA
- B.S., Mechanical Engineering, University of Colorado Boulder, CO
 - o Graduated Summa Cum Laude; Named Top Mechanical Engineering Student
- Executive-Level Manufacturing Program, North Carolina State University Raleigh, NC
- Professional Training: Lean Manufacturing | Six Sigma | Statistical Process Control | Quality Standards | Leadership & Communication

Conference Presenter: "How to Achieve Manufacturing Success" – Baltimore, MD (Topic: Building a Cohesive Workforce)

Community Leadership

- Board of Directors St. Louis Chamber of Commerce
- Member Greater St. Louis Manufacturers' Association
- Member Manufacturing Council, St. Louis, MO
- Volunteer United Way Fundraising Campaign
- Board Member Jackson Regional Hospital, St. Louis, MO

Software Skills

Microsoft Word, Excel & PowerPoint / Zoom / Salesforce / Teams / QuickBooks Online

Core Strengths

- Strategic Vision Ability to see the big picture and translate strategy into operational results.
- Leadership Presence Inspires confidence and motivates teams toward shared goals.
- Emotional Intelligence Builds trust, manages conflict, and fosters strong interpersonal relationships.

- Collaborative Communication Skilled at uniting cross-functional teams and aligning diverse stakeholders.
- Decision-Making Under Pressure Maintains composure and clarity in high-stakes situations.
- Change Leadership Guides organizations smoothly through transformation and innovation.
- Accountability & Integrity Demonstrates ethical leadership and personal responsibility.
- Adaptability Thrives amid evolving technologies, markets, and global challenges.
- Resilience Maintains focus and performance through adversity and organizational change.
- Empowerment & Mentorship Develops talent and cultivates high-performing, engaged teams.
- Negotiation & Influence Effectively manages partnerships, vendors, and internal alignment.
- Continuous Learning Mindset Embraces innovation and improvement as ongoing imperatives.