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### ACCU-STICK WAX

Accu-Stick Wax is an amber colored stick wax formulated to bond wax patterns, extruded runners, and gates together to form a cluster. It has excellent adhesion, superior bonding, and high strength to ensure that the cluster can stay together without risk of breakage during the cycle of degreasing, etching, dipping and drying. It is compatible with commercial pattern waxes, especially Accu-Cast casting waxes.

#### Physical Properties

R & B Softening Point (°F)

Needle Penetration (dmm@77°F)

Residual Ash Content (wt%)

Specific Gravity (g/ cm<sup>3</sup>)

Color (Visual)

#### Specifications

163

20-22

0.02

0.95-0.97

Amber



#### How to Use

Melt Accu-Stick Wax in the working temperature range from 225 to 260 °F, dip the wax pattern to be glued briefly into the molten stick wax, press it firmly for a few seconds against the counterpart, and then achieve the best adhesion.

### ACCU-PATCH WAX

Accu-Patch Wax is a red colored patch wax formulated to repair the imperfections or cracks of wax pattern. It is soft, easily shaped, and extremely pliable at room temperature. It is compatible with commercial pattern waxes, especially Accu-Cast casting waxes.

#### Physical Properties

R & B Softening Point (°F)

Needle Penetration (dmm@77°F)

Residual Ash Content (wt%)

Specific Gravity (g/ cm<sup>3</sup>)

Color (Visual)

#### Specifications

163-168

75-78

0.02

0.983

Red



#### How to Use

Melt Accu-Patch Wax at a temperature a little higher than room temperature (77°F), fill it into the imperfections of wax pattern, and then smooth out any remaining imperfections.