HOHMAN™ PLATING

A NOVARIA GROUP™ COMPANY



INFORMATION PACKET

Dear Valued Customer,

Thank you for your interest in Hohman Plating. We understand the importance of your supplier qualification and evaluation process and appreciate the opportunity to provide the information necessary to support your requirements.

To facilitate the completion of supplier surveys and questionnaires, we have assembled this information packet containing key company, quality system, and process capability information. We hope this packet provides the information needed to satisfy your requirements while streamlining the evaluation process.

Should additional information or documentation be required, please contact us with your specific needs, and we will be happy to assist.

Thank you for your continued interest in Hohman Plating.

SERVING OUR CUSTOMERS WITH QUALITY, RELIABILITY AND EXCELLENCE.

THIS PACKET CONTAINS THE FOLLOWING INFORMATION:

- Key Personnel & Company Contacts
- Employment Breakdown
- Administrative Information
- Procurement Control
- Receiving Control
- Material Storage & Handling
- Final Inspection
- Acceptance and/or Testing
- Packaging & Shipping
- Nonconforming Material Control
- Corrective Action

ENCLOSURES:

- Nadcap Coatings Certificate and Scope of Accreditation
- Nadcap Chemical Processing Certificate and Scope of Accreditation
- Quality Management System Certificate
- Processing Capabilities Sheet
- Quality Manual Table of Contents

Chemical Processing | Coatings | AS13100 Compliant

COMPANY INFORMATION	
Established in	Originally formed in 1918 Incorporated as Hohman Plating, LLC: 3/21/2022
Located in current site since	1955
Overall Plant Size	126,500 sq. ft.
DUNS Number	11-865-8873
SAM.gov UEI (Unique Entity Identifier)	MVPVCBE5GT74
Federal I.D. (EIN/TIN)	87-3234586
NAICS	332813, 332812
CAGE Code	01094
Congressional District No.	10
SIC	3471
Business Size	Large Business Concern
Certifications	AS9100D Including ISO 9001:2015, Nadcap Chemical Processing, Nadcap Coatings
Calibrations	ISO/IEC 17025 and ISO 10012 compliant
Terms	Net 30
Lead Time	Average 7-10 Business Days Same day expedite services available
DDTC Registration	Expires 10/31/2027
FAA Certified D&A Program	Registration# CONN765A
Equipment:	Plating lines, chemical process tanks, spray process equipment, controlled environment for primer application, vacuum coating chambers, and support equipment including ovens, blast cabinets, and fixturing
Present Volume vs. Full Capacity	50%

CONTACT INFORMATION	
Approved processes we offer and specifications by name, process, and owning organization	**https://hohmanplating.com/approval-list**
For requests for quotation	**Sales@HohmanPlating.com**
For general contact, order updates, requests for information	**CustomerService@HohmanPlating.com**
For all invoices and account statements	**AR@HohmanPlating.com**
For survey requests, regulatory or compliance related information	**Quality@HohmanPlating.com**

KEY PERSONNEL			
Account Manager	Matt Holl	mholl@hohmanplating.com	Ext. 313
Customer Service	General Contact	customerservice@hohmanplating.com	Ext. 000
Quality Manager	Nick Schumacher	nschumacher@hohmanplating.com	Ext. 288
Plant Manager	Jordan Holzfaster	jholzfaster@hohmanplating.com	Ext. 209
General Manager	Jim Adolf	jadolf@hohmanplating.com	Ext. 424
Engineering Manager	Thomas Bennett	tbennett@hohmanplating.com	Ext. 420
IT Manager	Brandon Heimann	bheimann@hohmanplating.com	Ext. 274
Senior Accountant	Douglas Klang	dklang@hohmanplating.com	Ext. 253
Quality Systems Manager (Audit Contact)	Anthony Jackson	quality@hohmanplating.com	Ext. 288

EMPLOYEE BREAKDOWN	
Approximate number of corporate employees = 1,250	
Employees On-site = 180	
Production.....	**69**
Quality.....	**21**
Engineers.....	**14**
Support Functions.....	**76**

Nadcap Chemical Processing Subscribing Customers:

Aerojet Rocketdyne, Rancho Cordova, United States

BAE Systems - E & I, Nashua, United States

Collins Aerospace (Goodrich), Charlotte, United States

Collins Aerospace (Hamilton Sundstrand), Windsor Locks, United States

Eaton Aerospace, Irvine, United States

GE Aerospace, Cincinnati, United States

GE Avio S.r.l., Rivalta di Torino, Italy

General Dynamics Corp, Charlotte, United States

Heroux Devtek Inc., Longueuil, Canada

Honeywell Aerospace, Phoenix, United States

L3 Harris Technologies, Melbourne, United States

Lockheed Martin Corporation, Bethesda, United States

Northrop Grumman Corporation, El Segundo, United States

Parker Aerospace Group, Irvine, United States

Pratt & Whitney, East Hartford, United States

Pratt & Whitney Canada, Longueuil, Canada

ROLLS-ROYCE, Derby, United Kingdom

Raytheon, Tuscon, United States

SAFRAN Group, Paris, France

Textron Aviation, Wichita, United States

The Boeing Company, Seattle, United States

Triumph Group Inc, Berwyn, United States

Nadcap Coatings Subscribing Customers:

Aerojet Rocketdyne, Rancho Cordova, United States

Honeywell Aerospace, Phoenix, United States

L3 Harris Technologies, Melbourne, United States

Lockheed Martin Corporation, Bethesda, United States

National Aeronautics and Space Administration / NASA, Houston, United States

Pratt & Whitney, East Hartford, United States

Administrative:	

☒ Yes ☐ No ☐ N/A 1. Does the supplier have a written Quality Manual?

☒ Yes ☐ No ☐ N/A 2. Does the supplier perform periodic Quality System audits to ensure compliance with existing procedures?

☒ Yes ☐ No ☐ N/A 3. Is the Quality Manual approved by company management?

☒ Yes ☐ No ☐ N/A 4. Are current work instructions, drawings, procedures, etc., readily available and are personnel familiar with them?

Procurement Control:	

☒ Yes ☐ No ☐ N/A 1. Are written procedures in use for the control of purchased materials and services?

Receiving Control:	

☒ Yes ☐ No ☐ N/A 1. Does Order Entry check incoming shipments to the requirements of the Purchase Order, referenced specifications and applicable drawings?

☒ Yes ☐ No ☐ N/A 2. Is a list of company and customer approved sources maintained in Purchasing?

☒ Yes ☐ No ☐ N/A 3. Are incoming materials identified to the applicable Purchase Order or material certification?

☒ Yes ☐ No ☐ N/A 4. Are test reports or certificates of chemical and physical analysis maintained on file?

☒ Yes ☐ No ☐ N/A 5. Are inspected items properly segregated from material awaiting inspection?

☒ Yes ☐ No ☐ N/A 6. Are controls in place to prevent entry of non-inspected materials into stock or manufacturing?

☒ Yes ☐ No ☐ N/A 7. Is rejected material controlled?

☒ Yes ☐ No ☐ N/A 8. Are age-controlled items inspected for date of manufacture and expiration date?

☒ Yes ☐ No ☐ N/A 9. Is the Quality Control Department empowered to stop production and shipments when a quality problem is discovered?

☒ Yes ☐ No ☐ N/A 10. Are measurement devices regularly checked and calibrated and are records kept?

☒ Yes ☐ No ☐ N/A 11. Are monitoring and measuring devices traceable to National Institute of Standards and Technology?

Material Storage and Handling:	

☒ Yes ☐ No ☐ N/A 1. Are procedures in place for the control and issuance of material?

☒ Yes ☐ No ☐ N/A 2. Is access to stock rooms and material storage areas controlled to prevent unauthorized stocking or removal?

☒ Yes ☐ No ☐ N/A 3. Are materials traceable to the chemical/physical analysis, certifications of compliance, test documents or purchase orders?

☒ Yes ☐ No ☐ N/A 4. Are age-controlled items properly identified?

Final Inspection Acceptance and /or Test:	

☒ Yes ☐ No ☐ N/A 1. Is final inspection, acceptance and/or test performed either by, or under the surveillance of Quality Control?

☒ Yes ☐ No ☐ N/A 2. Does Quality Control review and approve acceptance and test procedures for adequacy to ensure contractual compliance?

☒ Yes ☐ No ☐ N/A 3. Are records of inspection and test data maintained?

☒ Yes ☐ No ☐ N/A 4. Are in-process inspections performed?

☒ Yes ☐ No ☐ N/A 5. Is product analyzed/checked per quality requirements/sampling plans?

☒ Yes ☐ No ☐ N/A 6. Is equipment properly labeled with its calibration status (date of cal., due date for next cal., initials of person performing calibration)?

☒ Yes ☐ No ☐ N/A 7. Are inspection procedures documented?

☒ Yes ☐ No ☐ N/A 8. Are inspection results documented?

Packaging and Shipping:

☒ Yes ☐ No ☐ N/A 1. Are controls used to ensure good commercial packaging?

☒ Yes ☐ No ☐ N/A 2. Are parts packaged to protect from damage or contamination?

☒ Yes ☐ No ☐ N/A 3. Are written instructions covering packaging, packing, marking, and shipping utilized by Shipping and/or Inspection personnel?

Nonconforming Material Control:

☒ Yes ☐ No ☐ N/A 1. Is defective and incomplete material identified and documented as to inspection status?

☒ Yes ☐ No ☐ N/A 2. Is a quarantine area used for nonconforming materials?

☒ Yes ☐ No ☐ N/A 3. Is nonconforming material identified to the applicable rejection document?

Corrective Action:

☒ Yes ☐ No ☐ N/A 1. Does the supplier maintain a corrective action system?

☒ Yes ☐ No ☐ N/A 2. Are defective products and related data analyzed to determine cause and extend of discrepant conditions?

☒ Yes ☐ No ☐ N/A 3. Is corrective action initiated when an unsatisfactory trend is indicated?

☒ Yes ☐ No ☐ N/A 4. Is corrective action request issued to supplier when a quality problem exist on procured material?

☒ Yes ☐ No ☐ N/A 5. Does supplier maintain a follow-up system of control on corrective action taken?

HOHMAN™ PLATING
A Novaria Group™ Company

Quality Policy

"We serve our customers by correctly processing their jobs

on time, the first time, every time,

and by openly reporting human-factor opportunities to prevent defects."

Quality Objectives

1. Meet or exceed our customer's quality requirements by consistently producing acceptable product.
2. Finished products are available for on-time shipment.

HOHMAN™ PLATING
A Novaria Group™ Company

Mission Statement

Hohman Plating provides metal finishing and coating services to a worldwide market using engineering expertise and innovative technology applications.

We will meet or exceed our customer expectations while focusing on continuous improvement in all areas of our business.

Vision Statement

Hohman Plating will maintain a diversified customer base in multiple markets by offering a stable source of metal finishing options.

We will produce growth in long-term profit and return on investment to assure flexibility and economic strength for our stakeholders.

EAGLE Registrations Inc.
SERVICE • INTEGRITY • VALUE

ANAB
ACCREDITED
MANAGEMENT SYSTEMS CERTIFICATION BODY

Certificate No.4259 (Recertified October 17, 2024)
October 29, 2024 through October 28, 2027

Certificate of Registration

This is to certify that the Quality Management System of

HOHMAN™ PLATING

814 Hillrose Avenue, Dayton, Ohio, 45404 USA
Site definition: Single Site

Has been assessed by **EAGLE Registrations Inc.** and conforms to the following standard:

AS 9100D Including ISO 9001:2015

This assessment was performed in accordance with the requirements of AS9104/1:2012
EAGLE Registrations Inc. is accredited under the Aerospace Registrar Management Program

Scope of Registration

Providing Metal Finishing and Coating Services.

Chief Technical Officer

40 N. Main Street, Suite 1880 | Dayton, OH 45423 | USA | 937.293.2000 or 800.795.3641
www.eaglecertificationgroup.com

Version 7 – 08/08/2022

Merit

Merit

Nadcap℠

Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Hohman Plating, LLC

814 Hillrose Ave
Dayton, OH 45404
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 3175239971
Expiration Date: 31 August 2028
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit

SCOPE OF ACCREDITATION

Chemical Processing

Hohman Plating, LLC
814 Hillrose Ave
Dayton, OH 45404

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/01– Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected
AC7108/03 – Surface Preparation for Metal Bond – AC7108/3 must also be selected
AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected
AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected
AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected
AC7108/10 – Electroless Plating – AC7108/10 must also be selected
AC7108/11 – Conversion Coating – AC7108/11 must also be selected
AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected
AC7108/14 – Stripping of Coatings as a Subcontract Process – AC7108/14 must also be selected
Abrasive Blasting in Support of Other Chemical Processes
  Dry Blasting
  Wet Blasting
General Cleaning and Pre–Cleaning
  Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)
  Solvent Cleaning
  Titanium Cleaning – Alkaline
Ovens Used for Thermal Treatments at a Set Point above 250°F
Ovens for Thermal Treatments with a set point at or below 250ºF (121ºC) or for Miscellaneous Heating Processes, e.g. Part Drying.
Stripping of Coatings as an Internal Rework Process

Inorganic Coatings

AC7108/1 Rev E - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/AFTER 12-Jun-2022)

Dry Film Lubricant Coatings
Painting

AC7108/3 Rev C - Nadcap Audit Criteria for Surface Preparation Prior to Metal Bond (to be used on audits on/after 5 June 2016)

Adhesive Primer Application
Etching
Grit Blast

AC7108/4 Rev D - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To be used on audits on/AFTER 01-Mar-2026)

Solution Analysis in Support of AC7108
Testing Performed Internally in Support of the Chemical Process Accreditation
- B05 – Salt Spray Testing in Support of AC7108
- B06 – Water Immersion / Humidity Testing in Support of AC7108
- B07 – Adhesion Testing (Heat Resistance Test) in Support of AC7108
- B09 – Taber Wear Testing in Support of AC7108
- B10 – Adhesion Testing (Tape Test) in Support of AC7108
- B11 – Adhesion Testing (Scratch and Chisel Test) in Support of AC7108
- B12 – Adhesion Testing (Bend Test) in Support of AC7108
- B13 – Coating Weight Testing in Support of AC7108
- B16 – Dimension and Thickness Measurement in Support of AC7108
- B17 – Solderability Test in Support of AC7108
- B18 – Adhesion Testing (Heat & Quench) in Support of AC7108
- B20 – Copper Sulfate / Porosity Testing in Support of AC7108
- B22 – Solvent Resistance Testing in Support of AC7108
- B23 – Other Testing in Support of AC7108

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Chromic Acid
Anodize Aluminum, Hard Anodize
Anodize Aluminum, Sulfuric Acid
Anodizing Aluminum, Type 1 Non–Hexavalent Chrome (e.g. Boric/Sulfuric)
Dye
Impregnation
Seal

AC7108/9 Rev A - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/AFTER 18-Feb-2024)

Electroplating
- Alloy Plating
- Cadmium Plating
- Chromium Plating
- Copper Plating
- Nickel Plating
- Silver Plating
- Tin Plating
- Zinc Plating

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

Nickel

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum
Aluminum, Non–Hexavalent Chrome Alternatives
Copper
Steel

AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)

Passivation
Standalone Cleaning and Descaling
- Acid Cleaning (If Titanium Acid Cleaning is also carried out then also check “Titanium Cleaning – Acid”)
- Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then also check “Titanium Cleaning – Alkaline”)
- Titanium Cleaning – Alkaline

AC7108/14 - Nadcap Audit Criteria for Stripping of Coatings as a Sub-Contract Process (Only select AC7108/14 if stripping is done as an overhaul process or as a sub-contract process. It is not required for internal rework.)

Merit

Merit

Nadcap℠

Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Hohman Plating, LLC

814 Hillrose Ave
Dayton, OH 45404
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Coatings

Certificate Number: 3175241098
Expiration Date: 31 August 2028
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit

SCOPE OF ACCREDITATION

Coatings

Hohman Plating, LLC
814 Hillrose Ave
Dayton, OH 45404

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7109 Rev G - Nadcap Audit Criteria for Coatings (to be used on/AFTER 13 February 2022)

AC7109/2 Rev D - Nadcap Audit Criteria for Vapor Deposited Coatings (to be used on audits on/after 3 December 2017)
Physical Vapor Deposit (PVD) – Arc
Physical Vapor Deposit (PVD) – Electron Beam
Physical Vapor Deposition (PVD) – Sputtering
Stripping

AC7109/4 Rev D - Nadcap Audit Criteria for Stripping of Coated Material (to be used on audits on/after 7 August 2016)
Chemical
Media Blast

AC7109/5 Rev H - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits on/AFTER 13 February 2022)
Bond Strength – Bend
Thickness – X–Ray Fluorescence (XRF)

QUALITY MANUAL

Hohman Plating, LLC

814 Hillrose Avenue

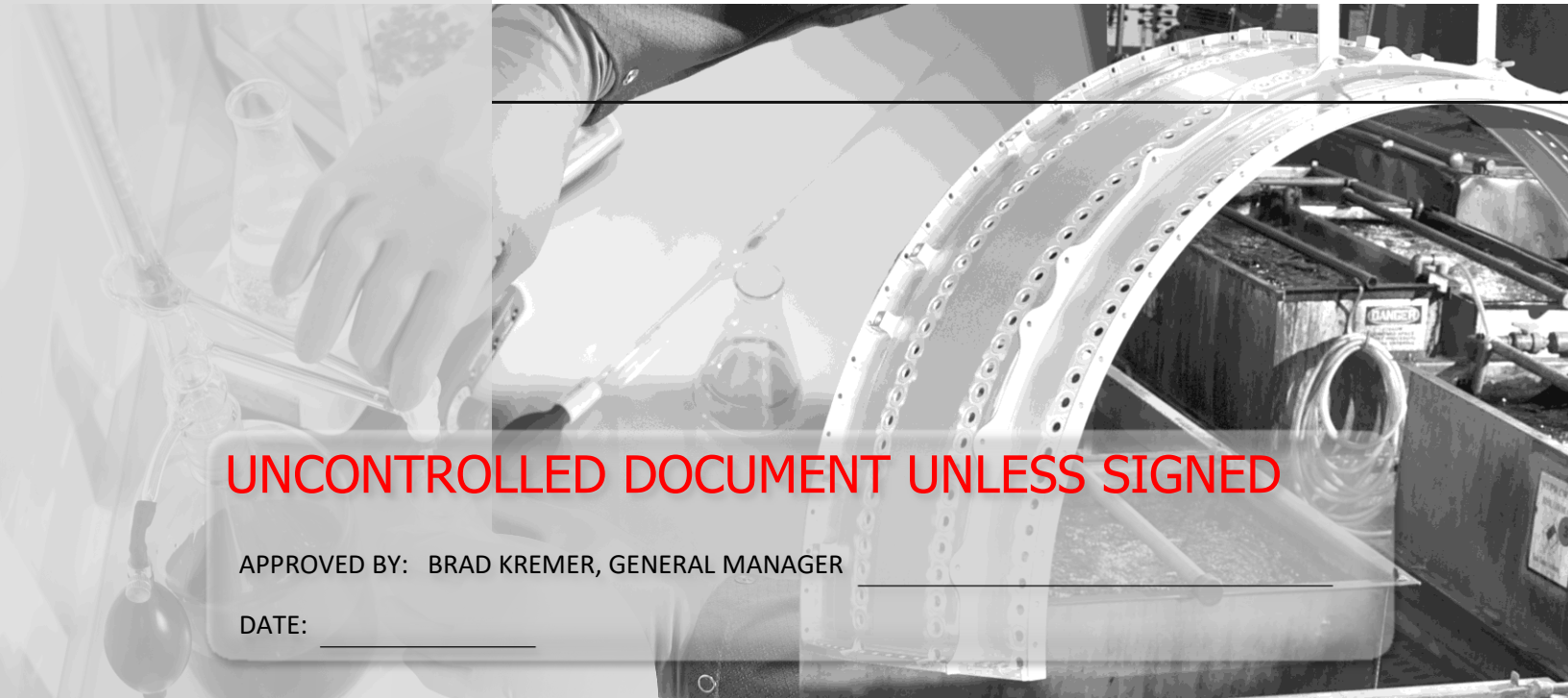
Dayton, Ohio 45404

AS9100D Including

ISO 9001:2015

Telephone: (937) 228-2191

Fax: (937) 228-5171



UNCONTROLLED DOCUMENT UNLESS SIGNED

APPROVED BY: BRAD KREMER, GENERAL MANAGER _____

DATE: _____

Table of Contents

4. CONTEXT OF THE ORGANIZATION 4
4.1 Understanding the Organization and Its Context 4
4.2 Understanding the Needs and Expectations of Interested Parties 5
4.3 Determining the Scope of the Quality Management System 6
4.4 Quality Management System and Its Processes 6

5. LEADERSHIP 7
5.1 Leadership and Commitment 7
5.2 Policy 8
5.3 Organizational Roles, Responsibilities, and Authorities 9

6. PLANNING 10
6.1 Actions to Address Risks and Opportunities 10
6.2 Quality Objectives and Planning to Achieve Them 10
6.3 Planning of Changes 11

7. SUPPORT 11
7.1 Resources 11
7.2 Competence 13
7.3 Awareness 14
7.4 Communication 14
7.5 Documented Information 15

8. OPERATION 15
8.1 Operational Planning and Control 15
8.2 Requirements for Products and Services 18
8.3 Design and Development of Products and Services 19
8.4 Control of Externally Provided Processes, Products, and Services 20
8.5 Production and Service Provision 23
8.6 Release of Products and Services 26
8.7 Control of Nonconforming Outputs 27

9. PERFORMANCE EVALUATION 28

9.1 Monitoring, Measurement, Analysis, and Evaluation 28

9.2 Internal Audit 29

9.3 Management Review 30

10. IMPROVEMENT 31

10.1 General 31

10.2 Nonconformity and Corrective Action 31

10.3 Continual Improvement 33

11. CUSTOMER – SPECIFIC NOTIFICATION REQUIREMENTS 33

APP A REPRESENTATION OF THE STRUCTURE 34

APP B MISSION, VISION, QUALITY POLICY AND QUALITY OBJECTIVES 35

12. REFERENCES 36

13. DISTRIBUTION 36

14. REVISION HISTORY 37