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## Description

The FLE-1000 is the world's first flow line sensor that uses Encoder The sensitivity and technology. accuracy achieved (1/12th of a degree) are unprecedented.

maintain compatibility exchangeability with conventional flow line sensors, an analog to digital converter and intrinsically-safe circuitry are built into the sensor so that it becomes a loop-powered (2-wire) 4-20 mA sensor





# **Specifications**

#### Models

SP08-004/AM1

#### **Application**

Indirect indication of flow rate by measurement of angular displacement of the paddle due to pipe or trough fluid level

#### Implementation

High resolution absolute encoder (Phase A and B). Built-in decoding circuit and analog to digital converter

#### **Precision**

10-bits over 90 degrees LSB = 0.087890625 degree11.4 increments / degree 0.1778 mA / degree

#### Repeatability

2x LSB = 0.176 degrees

#### **Power Requirement**

18-32V, loop-powered I.S.

### Outputs

4-20 mA

#### **Operating Temperature** -20 to 60°C (-4 to 140°F)

**Permissible Humidity** 

#### Up to 989

#### **Shock Resistance**

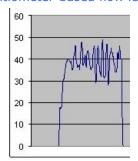
10 g (6 msec) Vibration Absorption

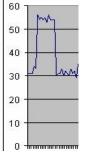
#### 5 g (500 Hz) Approvals / Certification

IP 67 M II 1G EEx ia IIB T4 I M1 EEx ia I **SIRA 01 ATEX 2189** 

### **Features**

- Fully stainless steel construction for the entire system, including the encoder, shaft, bearings, and main body.
- Digital detection makes repeatability unmatched by any analog resistive sensor. It makes the FLE-1000 suitable for well kick detection.
- At least 6 times more precise than the best potentiometer-based flow level sensor1





Potentiometer- 19% jitter(swing)

Encoder- 3% jitter (swing)

- Encoder outputs (Phase A, B, Index O) available as
- Flow line Sensor is certified intrinsically safe<sup>3</sup>
- Stainless Steel splash guard and protector cover available as option.
- EExe (extended safety) polycarbonate junction box, the most durable enclosure type for I.S. connection

NOTES: 1 - readings taken from actual field test in a jack-up rig with open flowline trough; the turbulent flow of drilling fluid, together with persistent background vibration of the entire pipe cause unwanted jittering - the encoder-based flowline with non-contact optical (digital) sensing is less affected compared to the analog swiping potentiometer-type sensor; **2** - on the potentiometer-type encoder this will make the sensor either 6-wire or 8wire but retains I.S. certification. 3 - requires an isolation barrier (also available from Absmart).