SMX II Control Systems (DX)	INSTALLATION • OPERATION		
English			



For Direct Expansion SMX II Control Systems using these displays:



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## **SMX II Control Systems • Introduction**

#### N Warning

This manual contains essential information concerning the installation and operation of your SMX II control system. It is very important that you read and understand the contents of this manual before using the equipment, and it should be kept on the boat for future reference. If you have any questions about the contents of this manual, contact your local Cruisair dealer or the Taylor Made Environmental Service Department for assistance.

#### Introduction

This manual covers the installation and operation of Cruisair SMX II computerized controls for direct expansion (DX) marine air conditioning systems. There are many different parts required for a complete installation, so make sure that you have all the necessary items when installing the system.

Two different keypad/displays are available for use with SMX II control systems. The original SMX II keypad/display is rectangular and requires a large cutout in the mounting surface. The SMXir keypad/display has a compact housing with a decorative hinged cover, and is surface-mounted. An optional remote control can be used with the SMXir keypad/ display. Hereinafter, this manual will refer to the original SMX II keypad/display as SMX II. The terms keypad and display are interchangeable.

Before installing the system, please read the warnings in this manual.

If you have an SMX Net control system, refer to manual(s) LP-25, SMX Net Control Systems (DX) Installation and Operation.

## **SMX II Control Systems • Installation**

#### 🔼 Warning

Make sure all power is off before opening any electrical box.

#### Installing the SMX Keypad/Display

To be operated satisfactorily, the SMX keypad/display should be installed so it is both visible and accessible. It should be placed in plain view and within easy reach of the operator. Overhead locations are discouraged since they make it very difficult to use the SMX control.

Select a spot on an interior, vertical surface. This can be an inside or outside wall, partition or other permanent structure with rear access for wiring. The SMX control operates on low voltage DC and is certified ignition-protected. The space behind the SMX control does not have to be ventilated since the control components do not produce heat.

#### SMX II Only

The SMX II keypad/display requires a cutout of 29/16" x 71/8" (65mm X 181 mm). (For SMXir keypad installation, refer to drawing #086800 in the back of this manual.)

After cutting the hole for the keypad control, make sure it fits and the printed circuit board is clear of the bulkhead and that no objects of any kind are in a position to contact the SMX circuitry. Plug the interconnect cable in and route it to the Power/Logic (P/L) box. Refit the control in the hole and secure it with four No. 6 x 3/8 inch screws. Hook the decorative plastic cover at the top, press it flat from the top down, and snap it in place at the bottom.

#### Retrofitting SMXir Keypad/Display to Original SMX II or 3-knob

Adapter plates are available to cover the old vertical or horizontal rectangular cutout and mount the SMXir keypad/ display. Part #5103612 is a black plate, and #5103612W is white. Use adapter #4163805 to connect an existing CX cable to the SMXir display. (Refer to the SMXCABLE drawing, Figure 9, at the back of this manual.)

#### Installing the Power/Logic Box (retrofit only)

All SX and FX systems with integrated SMX II controls have the P/L box already installed on the unit.

In selecting a location for the Power/Logic box, bear in mind that several sets of wires will be connected to it. Refer to installation diagrams in this packet.

- The SMX P/L board is ignition protected, enclosed, and operates in ambient temperatures up to 130°F (54°C).
- The P/L box may be installed in any position.
- The P/L board dissipates heat when operating, and must be installed in a ventilated location.
- The P/L box is NOT waterproof and must be placed where it will NOT get wet.

The power input to the board can be 115V or 230V. The board automatically adjusts to either voltage.

#### Installing the Temperature Sensor (remote systems and retrofit only)

The TSEP temperature sensor measures the cabin air temperature and relays the information to the power/logic board. The sensor is 1" long by 1/4" diameter (25mm x 7mm diameter) and is attached to a length of flat, 4-conductor cable with a RJ-11 phone type plug at the end. Different lengths of TSEP cables are available, from 2 feet to 80 feet (.6m to 24m).

For best results, the sensor should be placed in the return air path, away from the system evaporator coil. Directly behind the return air grill is often a good location. The sensor must not touch the evaporator coil, or be placed in the discharge air.

With the TSEP in the return air path, use the default mode of continuous fan operation for the most accurate temperature control. If intermittent fan operation is desired (fan on and off with the compressor), the sensor must be wall mounted on an INSIDE surface not subject to any influence from heat outside of the area (including direct sunlight). Thermistor covers are available from Taylor Made Environmental, Inc. for wall mounting.

SX self-contained units with integrated SMX II P/L box will have the TSEP already installed. On FX remote units, the TSEP must be run from the P/L box on the FX unit to the return air path of the cooling unit.

The TSEP cable plugs into the RJ-11 jack on the P/L board marked "INSIDE TSE". Coil up any excess cable, and tie out of the way.

If you have a P/L board manufactured before 2000, you might have a 3-pin TSE plug. Adapters are available to connect the new TSEP cables to the old P/L boards. Refer to the SMXCABLE diagram at the back of this manual.

#### SMX Interconnect Cable - Connecting Keypad/Display To Power/Logic Board

Connection between the SMX II keypad and the Power/ Logic board should be made with a CX## cable. This is a shielded, 3-conductor cable with 4-pin plugs on each end. The plugs on each end of the cable are identical, and are polarized. Make sure all 4 pins are engaged in the plug.

Systems with the SMXir keypad should use a CXP## cable. These are flat cables with RJ-12 phone jack plugs on each end.

Both CX and CXP cables are available in different lengths, from 2 feet (.6m) to 80 feet (24m). Route the cable from the power/logic board to the keypad. Plug the cable in at both ends, and secure per low DC voltage standards.



#### /!\ Warning

The SMX interconnect (CX or CXP) and temperature sensor cables (TSEP) transmit low voltage DC signals, and outside interference can affect their operation. Do not route these cables beside A/C power cables, high voltage wiring, or antenna wires. Keep the cable runs as short as possible to reduce the chance of interference.

#### Note

Standard phone cable will not work with SMX controls.

#### Pressure Switches (retrofit only)

Standard SX and FX units that have an integrated SMX II P/L box include both the high and low pressure switches, already connected. The SMX P/L board to pressure switch signals are low voltage DC, and connections can be made with 22 gauge or larger wire.

High-Pressure Switch: A high-pressure switch must be connected to the SMX P/L board. Most marine A/C units have a high-pressure switch that can be used for the SMX switch. It should be disconnected from its in-line application, and connected to the SMX P/L board at the push-on terminals labeled "HIGH PRESS".

The wires that were connected to the high-pressure switch should then be butt connected together, effectively bypassing the switch. The SMX II control will now monitor the switch and shut the unit down if a high-pressure fault is sensed.

Low-Pressure Switch: A low-pressure switch is recommended for SMX controlled systems, but is optional if the original unit did not have a low-pressure switch.

To add a low-pressure switch, use Cruisair model A-201, and either the A-204 sweat in TEE kit for remote condensing units or the #4024100 service port TEE kit for 1/4" flare ports, such as on SH self-contained units.

Connect the wires from the low-pressure switch to the SMX P/L board at the terminals labeled "LOW PRESS".

If an existing low-pressure switch is used, bypass the switch by butt connecting the old switch wires together.

## **SMX II Control Systems • Operation**

#### The SMX Keypad/Display

The SMX II and SMXir keypad/displays are arranged for logical operation. The button layouts on the SMX II and the SMXir are similar, and the buttons perform the same respective functions. See next page for keypad/display diagrams.

#### 1. Data Display

Large LED readout that provides indication of current setpoint, temperatures, programmed values and error messages.

#### 2. Cooling Indicator

Lights when compressor is running in cooling mode.

#### 3. Heating Indicator

Lights when compressor is running in heating mode.

#### 4. Setpoint Indicator (SMX II Display Only)

Lights when setpoint is displayed. Off when inside temperature is displayed.

#### 5. SET Key

Press the SET key to display your currently selected setpoint (the temperature you wish to maintain in the cabin). The SET key also is used to dim the data display readout.

#### 6. UP-DOWN Keys

Press UP or DOWN to raise or lower the setpoint. Press and hold keys for large changes. Note: if inside temperature is displayed, touching the UP or DOWN key will cause the setpoint to be displayed.

#### 7. TEMP Key

Press once to display inside temperature. Press TEMP twice, and the display will alternate between inside temperature and setpoint. Press again to return to inside temperature only.

#### Hint

You can display temperature in degrees Fahrenheit or Celsius.

#### 8. OFF Key

Turns system off. Note that the data display remains on. You can continue to adjust setpoint, display temperature readings and activate the manual fan to circulate air while the system is in the OFF mode.

#### 9. Cool Mode Indicator

Lights when you press the COOL key to select the cooling mode.

#### 10. Heat Mode Indicator

Lights when you press the HEAT key to select the heating mode.

#### 11. COOL Key

Turns the system on in the cooling mode.

#### 12. HEAT Key

Turns the system on in the heating mode.

#### Hint

Press both HEAT and COOL at the same time, and the system will automatically switch between cooling and heating mode. When in the automatic switchover mode, both the COOL and HEAT indicators are lit.

#### 13. Manual Fan Indicator

Lights when fan is running in manual mode.

#### 14. SLOW-FAST Keys

Control fan speed when the fan is in the manual mode. Pressing SLOW or FAST key when in automatic fan mode will change the system into manual mode.

#### 15. FAN Key

Selects manual or automatic fan control mode. Press once to select manual control. Press FAN again to select automatic fan speed control. In this mode, the fan speed is controlled by the microprocessor as a function of the difference between setpoint and inside temperature.

#### 16. Fan Speed Indicators

Row of five small LEDs below FAN key. Indicate the current fan speed.

#### 17. Inside Temperature Indicator (SMXir Display Only)

When illuminated, inside temperature is displayed. When light is off, setpoint is displayed.

#### 18. IR Receiver (SMXir Display Only)

Infrared remote receiver

#### 19. Dehumid Key (Remote Control Only)

Changes system into the Humidity Control program.

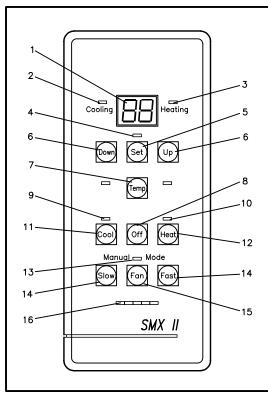
#### 20. Auto Switchover Key (Remote Control Only)

Places the system into automatic changeover mode, so it will switch from cooling to heating as needed.

#### **Definitions**

LED - Light Emitting Diode. An indicator light is used to denote mode or operating status.

Setpoint - The selected temperature you want to maintain in the area being heated or cooled.



SMX II Keypad/Display

#### The SMXir Remote Control

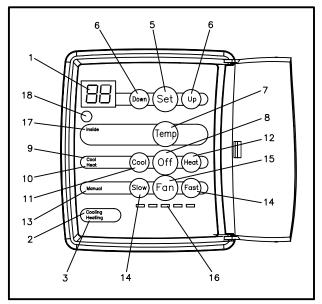
The SMXir remote control keypad has the familiar layout of the 10-button SMX keypad, and performs most of the same functions. The remote can not be used to program settings. Programming must be done at the keypad/display.

In addition to the standard keys, the SMXir remote also has two quick-hit buttons that allow easy access to the humidity control program and the automatic changeover mode.

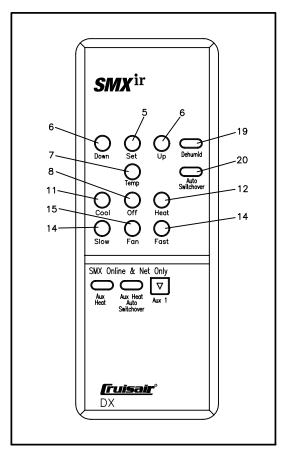
The remote has three buttons that are not used on SMX II systems. The Aux Heat, Aux Heat Auto Switchover, and the Aux 1 buttons are for SMX Net systems only.

The SMXir remote control must be pointed at the SMXir keypad/display, which has the IR remote receiver. The remote will not work if the SMXir keypad/display has the optional full coverage door and the door is closed.

See Figure 12 for SMXir Remote control angle and distance range.



SMXir Keypad/Display



SMXir Remote Control

#### **Basic Operation**

#### Power On

When AC power is applied to the system at the circuit breaker, the SMX microprocessor performs a self-check and retrieves from permanent memory the last operating configuration. This process takes about four seconds, after which the system will begin operating just as it had been when power was last turned off.



#### System Off

Press the OFF key to turn the system off. Note that the data display remains energized even when the system is off. The fan can be turned on manually when the system is in the off mode.

#### Note

The SMX has built-in protection against sudden power interruptions. The system automatically stores the current operating configuration in permanent memory every time you make changes. (The new operation mode must be in affect for 30 seconds before it is saved into permanent memory.) When AC power is lost, the SMX system retains these settings, and when AC power is restored it resumes operation using the same settings as before.



### **Selecting Setpoint**

Press the SET key and the current setpoint will be displayed. Press the UP or DOWN key to change the setpoint.



### **Displaying Temperature**

To display cabin temperature, press the TEMP key. Press TEMP twice for an alternating display of inside temperature and setpoint. Press again to return to inside temperature only.



#### **Cool Mode**

To enter the COOL mode, press the COOL key. The Cool Mode Indicator will light to show that you have selected the cooling mode.

The Cooling Indicator will be lit whenever the system is in the cooling mode and the compressor is running. When the compressor cycles off, the Cooling Indicator goes off, but the Cool Mode Indicator stays on.

#### Heat Mode



Press the HEAT key to select HEAT Mode. The Heat Mode Indicator will light to show that you have selected the heating mode.

The Heating Indicator will be lit whenever the system is in the heating mode and the compressor is running. When the compressor cycles off, the Heating Indicator goes off, but the Heat Mode Indicator stays on.



#### **Automatic Changeover**

Press the COOL and HEAT keys simultaneously for AUTOMATIC CHANGEOVER between COOL and HEAT Modes. Both mode indicators will light, to show that the system is in the automatic changeover mode.

For the SMXir Remote Control only - Press the Auto Switchover key to enter automatic changeover mode.

Note that the Cooling or Heating Indicator will come on when the compressor is running to show when the system is running in the cooling or heating mode.

# Fan

#### Manual Fan Speed Control

Press the FAN key to select manual fan control. The Manual Fan Indicator will light to show that it is in the manual mode. Then use the SLOW and FAST keys to select the desired fan speed.

Note that you can use the manual fan control to circulate air even when the system is in the OFF mode.



#### **Automatic Fan Speed Control**

If in manual fan mode, press FAN key to select automatic fan control. The Manual Fan Indicator goes off, and the system will automatically adjust fan speed as the cabin temperature deviates from the setpoint. As setpoint is approached, the fan speed automatically slows. Once setpoint is reached, the compressor cycles off and the fan keeps running on low speed.



### **Adjusting Brightness**

Pressing the SET key repetitively will dim the LED display. Keep pressing SET to return to full brightness.

#### **Using The Humidity Control Routine**







When engaged, the SMX humidity control routine automatically turns the air conditioning system on at timed intervals to remove moisture from the air. The system is programmed at the factory for average values. To change the factory settings, see "Humidity Control Program".

To start the dehumidification program:

- Press OFF.
- Press COOL, HEAT and FAN keys simultaneously. For the SMXir Remote Control only - Press the Dehumid key to enter dehumidification mode.
- The data display will flash HU, indicating that the program is active.
- To halt the dehumidification program, press any key. The HU message will stop flashing.

#### Safety Note

Whenever the SMX system is in the dehumidification mode, all of the system safeguard controls remain active. If the seawater flow fails or if line voltage falls below preset limits, the system will automatically shut down. If AC power is interrupted, the system will automatically resume operation in the dehumidification mode when power is restored.

#### Anti-Ice Routine

The SMX control will occasionally shut down the compressor in the cooling mode to allow any ice that may have formed on the evaporator coil to melt. The anti-ice shutdown only occurs at inside temperatures lower than 70°F (21°C).

In a 10-minute cycle period, the compressor will shut off for 15 seconds per degree below 70°F. For example, if the inside temperature is 67°F, the compressor will shut off for 45 seconds every 10 minutes.

#### Seawater Temperature and Your Cruisair System

The basic principle behind an air conditioner or a heat pump is the movement of heat. In an air conditioner, heat is removed from the inside cabin and released to the seawater. In reverse-cycle heating, the refrigerant flow is reversed and heat is extracted from the seawater and discharged into the living space. The efficiency of the system operation depends on both the seawater and cabin temperatures.

In cooling, the air conditioner will work best in seawater temperatures below 90°F (32°C). At higher water temperatures, the unit may work, but at reduced capacity. A highpressure shutdown can occur at higher water temperatures. In heat mode, the opposite is true. As the water gets colder, there is less heat available, and the heating performance drops. Full heating capacity is obtained at about 55°F (13°C). Performance drops to about 50% of rated capacity in 40°F (4.4°C) water. Below this, the system pressure can be so low that the unit will shut down on low-pressure fault. This problem is compounded when the cabin is cold also. The low pressure shutdown routine is such that the unit will try many times to heat up the cabin enough to raise system pressure and continue running.



#### /N Warning

Do not operate your A/C unit in water that is colder than 38°F (3.3°C). Doing so could lead to water freezing in the condenser coil which can cause damage to the unit.

### **Programming the SMX II System**

SMX control systems are programmed at the factory for average values. For optimum performance, you may wish to change these settings to suit your individual preferences.

All programming steps are entered by pressing the OFF key, followed by the SET key, then simultaneously depressing the two or three keys noted in the table below. Successful entry into a programming mode is indicated by the presence of a decimal point to the right of the two displayed characters. To raise or lower a value, touch the UP or DOWN keys. To exit the programming mode, touch the OFF key. (The SMXir Remote Control can not be used to program the system.)

### Factory Memory Reset







You can use the memory-reset sequence to restore all programmed functions to the factory default settings.

To restore programmed functions to factory setting:

- Press OFF, SET and FAN simultaneously.
- Press SET.
- After a delay, the memory will be reset from stored values. After another delay, the display will come back on normally.

## **Programming Summary Table**

Programmable Function	<b>Keystroke Combination</b>	<b>Factory Setting</b>	Range	
Factory Memory Reset	OFF & SET & FAN, then SET	See table bel	ow before reset	
Compressor Time Delay	DOWN & SET & UP	0	0 to 70 sec.	
Fahrenheit/Celsius	DOWN & TEMP & UP	F	F or C	
Compressor Differential	SLOW & FAN	12	4 to 24	
Fan Response Differential	COOL & SLOW (SLOW & FAN & FAST Before 8/98)	4	2 to 8	
Low Fan Speed	DOWN & SET	32	30 to 56	
High Fan Speed	SET & SLOW	60	41 to 90	
Fan Mode (Cont. or Int.)	DOWN & FAN & UP	С	C or I	
AC Line Voltage Calibration	DOWN & UP	-	± 1%	
Temperature Calibration	SET & UP	-	± 1%	
HU Precirculation	TEMP & DOWN	10 Min.	10 Min.	
HU Dehumidification	TEMP & SET	30 Min.	See "Humidity	
HU Time Period	TEMP & UP	12 Hrs.	Control Program"	

## **Custom Programming Record**

Use table below to keep track of any program changes. If a Factroy Memory Reset is performed, then all parameters will revert back to factory default settings as outlined in the Programming Summary Table above.

Unit Location (Cabin #, Salon, etc.)							
Programmable Function	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6	Unit 7
Fahrenheit/Celsius							
Auxiliary (Electric) Heat							
Setpoint Differential							
Fan Mode (Cont. or Int.)							
Low Fan Speed							
High Fan Speed							
Fan Response Differential							
HU Dehumidification							
HU Time Period							







#### **Compressor Time Delay**

(Factory Default: 0 seconds)

This function is used when you have more than one unit on board. To prevent electrical overload due to multiple compressors starting when turning on power to the system, or when power is interrupted, each SMX unit should be programmed with a different time delay.

Time delay can be set in increments of 1 second. On older systems (before 8/98) the time delay is set in 10-second increments, up to 70 seconds.

To program time delay, go to each SMX switch, and follow these steps:

- · Enter the programming mode: Press OFF, Press SET
- Press DOWN, SET and UP simultaneously. The delay in seconds will be displayed.
- Use the UP or DOWN keys to change the time to the desired setting.
- · Press OFF to exit the programming mode.

At initial power-up, you will see the countdown for each compressor on the data display, if you are in the TEMP mode. The countdown will not appear in the SET mode.

### Fahrenheit/Celsius Display







#### (Factory Default: Fahrenheit)

You can choose to view temperature in degrees Fahrenheit or Celsius.

To select Fahrenheit or Celsius:

- · Enter the programming mode: Press OFF, Press SET
- · Press DOWN, TEMP and UP simultaneously.
- Use the UP or DOWN key to select F for Fahrenheit or C for Celsius.
- · Press OFF to exit programming mode.

#### Note

If you switch from Fahrenheit to Celsius for temperature displays, the compressor restart differential will also operate on degrees Celsius. Thus, the factory-set compressor restart differential will be 1.5° Celsius, which is too wide. To correct this, reset the differential value from 12 to 6. This will provide a differential of 0.75° C, or about 1.4° F.

This will also affect the Fan Response Differential, which is factory set at a value of 4, or 0.5° Fahrenheit. When changing from Fahrenheit to Celsius, you should reset the Fan Response Differential from 4 to 2. This will provide a fan differential of 0.25° C, or about 0.5° F.



#### **Compressor Differential**

(Factory Default: 12 = 1.5°)

The compressor differential is the temperature change needed for the compressor to cycle on and off. The factory setting of 1.5° Fahrenheit should be adequate for most applications. Differential selections are available in increments of 1/8°. Thus, to select one degree, you should choose 8 (for 8-eighths).

To program the compressor differential:

- Enter the programming mode: Press OFF, Press SET
- Press SLOW and FAN simultaneously. The restart differential will be displayed.
- · Use the UP or DOWN key to change the setting.
- · Press OFF to exit the programming mode.

#### Hint

Be careful not to set your compressor restart differential too low, since it will cause the compressor to start and stop quite often. This will place an undue load on your electrical system and also wear out your compressor faster.

# Cool



## Fan Response Differential

(Factory Default:  $4 = 0.5^{\circ}$ )

When the fan is in the automatic mode, its speed is governed by how far the room temperature differs from the setpoint. The fan runs faster when the difference is great. As the room cools or warms, the temperature approaches setpoint, and the fan slows down automatically. The amount of temperature rise in the room above setpoint needed to cause the fan to increase in speed one step is called "fan speed differential". It can be adjusted from  $1/4^{\circ}$  to  $4^{\circ}$ , in  $1/8^{\circ}$  increments.

The fan speed range is divided by the SMX microprocessor in five equal increments. If the fan response differential is set at 1/2°, the fan speed will change 20% for each 1/2° of temperature deviation from setpoint. Lowering the fan speed differential will cause the fan to increase speed quickly as temperature changes. Raising the fan speed differential will result in slower fan speed changes for a given temperature change. The factory setting of 1/2° Fahrenheit is good for most applications, but you may wish to try a slightly higher setting in your salon and a lower setting in your stateroom.

To adjust fan response differential:

- Enter the programming mode: Press OFF, Press SET
- Press COOL and SLOW. The differential will be displayed in increments of 1/8°.
- Use the UP or DOWN key to raise or lower this value.
- · Press OFF to exit the programming mode.



#### Note

On SMX II systems built before 8/98, press SLOW, FAN and FAST simultaneously to adjust fan response differential.

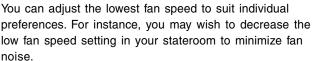
Dowr

Set

Slow

## Low Fan Speed Adjustment





To adjust low fan speed:

- Enter the programming mode: Press OFF, Press SET
- Press DOWN and SET simultaneously. The current low speed reference number will be displayed (factory set at 32).
- Press UP or DOWN to raise or lower speed reference number.
- · Press OFF to exit the programming mode.

#### Hint

You should normally keep the low fan speed at the highest possible setting, consistent with a comfortable noise level, for most efficient operation of your Cruisair system. Running the fan speed too slow can damage the compressor.

## High Fan Speed Adjustment

(Factory Default: 60)

A blower will often reach its highest speed at a voltage lower than full line voltage. For example, at a line voltage of 120V, the blower might reach its fastest speed at 110V. At higher voltages, the bower speed will not increase significantly.

The SMX High Fan Speed Adjustment allows you to set the maximum high-speed voltage to the threshold of the blower high-speed response. Because SMX breaks up the fan speed voltage steps into 5 equal parts (between the low-speed and high-speed adjustments), accurately setting the high-speed adjustment can help ensure that each fan speed step results in a noticeable change of fan speed.

To adjust the high fan speed:

- Enter the programming mode: Press OFF, Press SET
- Press SET and SLOW simultaneously. The current highspeed reference number will be displayed (factory default is 60).
- While listening to the fan noise level, use the UP key to raise the displayed value past the point that you can hear an increase in the fan noise level.

- Press the DOWN key to lower the voltage until you hear a drop in fan speed, then raise that number up by 2 or 3 to ensure that it is set at the highest speed.
- Press OFF to exit the programming mode.

## Fan Mode







#### (Factory Default: Continuous)

You can select continuous fan operation or instruct the fan to cycle on and off with the system compressor.

To select continuous or intermittent fan:

- · Enter the programming mode: Press OFF, Press SET
- Press DOWN, FAN and UP simultaneously.
- Use the UP or DOWN key to select C (continuous) or I (intermittent).
- · Press OFF to exit the programming mode.

#### Hint

If you select intermittent fan operation, you should relocate the thermistor from the return air duct to an inside wall to best sense room temperature. Check with your dealer or call the Cruisair Applications Department for more information.

#### **AC Line Voltage Calibration**





The SMX control assembly has a built-in voltmeter that senses AC line voltage. The microprocessor automatically responds to sustained low-voltage conditions by shutting down the air conditioning system to prevent compressor damage.

At installation, the SMX voltmeter is calibrated to line voltage within +/- 1%.

To check or recalibrate AC line voltage:

- Enter the programming mode: Press OFF, Press SET
- Press DOWN and UP simultaneously. Line voltage will be displayed in 2 digits. On 115V systems, 95V appears as 95, 100V as 00, and 120V as 20. For 230V systems the reading shows 1/2 of line voltage, therefore, 190V will appear as 95, 200V as 00, and 230V as 15.
- To check accuracy or to calibrate, turn off all on-board AC loads and measure the line voltage with an accurate voltmeter.
- If the SMX displayed voltage is not correct, press the UP or DOWN key to enter the correct value.
- · Press OFF to exit the programming mode.







#### **Temperature Calibration**

Typically, the temperature sensor is within 1 or 2 degrees of actual room temperature. If off by more, it can be calibrated to read actual temperature.

To calibrate the thermistor:

- Enter the programming mode: Press OFF, Press SET
- Press SET and UP simultaneously. The sensed temperature will be displayed.
- Place an accurate thermometer beside the thermistor you are using and compare the temperatures.
- Use the UP or DOWN key to adjust the displayed temperature to the correct value.
- · Press OFF to exit the programming mode.

#### **Humidity Control Program**

The SMX dehumidification program automatically runs the air conditioning system for a programmed time period to help control humidity in the boat. The dehumidification program works in 3 stages:

The fan comes on at high speed to circulate air for 10 minutes.

The fan then drops to low speed, and the compressor cycles on in the cooling mode to dehumidify.

After the dehumidification cycle, the system turns off. The process repeats according to the programmed time period.

The compressor time delay setting will affect when the dehumidification cycle starts. Every 1-second of compressor delay equals a 6-minute advance into the dehumidification cycle. This can cause the dehumidification cycle to skip the first running and wait until the next time period.

The factory default settings are:

Overall time period	.12	hours
Precirculation cycle	.10	min.
Dehumidification cycle	. 30	min.

The factory settings are adequate for most moderate climates and boats. For humid climates, you may wish to shorten the overall time period and extend the dehumidification time. In dry climates, you can select longer intervals between cycles and a shorter dehumidification time.

# Temp



## **Programming The Time Period** (Factory Default: 12 hours)

The time period determines how often the system performs the dehumidification process. You can select intervals of 2, 4, 6, 8, 10, 12, 14 or 16 hours. Chose a shorter time period in climates with high humidity.

To select time period:

- · Enter the programming mode: Press OFF, Press SET
- Press TEMP and UP simultaneously. The display will show the overall time period in hours.
- Use the UP or DOWN key to select the desired time period.
- Press OFF to exit the programming mode.

# Programming The Dehumidification Time





(Factory Default: 30 minutes)

The dehumidification time determines how long the compressor runs in the dehumidification mode. You can select 10, 20, 30, 40, 50 or 60 minutes. Select a longer dehumidification time in humid climates.

To select dehumidification time:

- · Enter the programming mode: Press OFF, Press SET
- Press TEMP and SET simultaneously. The display will show the time period in minutes.
- Use the UP or DOWN key to select the desired time period.
- · Press OFF to exit the programming mode.

### **Recommended Humidity Control Settings**

	_		•
Outside	Relative	Time	Dehumid.
Temperature	Humidity	Period	Time
Below 80° F	75-85%	12 hrs	10 min
(27°C)	Above 85%	8 hrs	20 min
80° - 90° F	75-85%	10 hrs	30 min
(27° - 32°C)	Above 85%	6 hrs	40 min
Above 90° F	75-85%	8 hrs	40 min
(32°C)	Above 85%	6 hrs	60 min

#### **Fault Shutdowns and Error Messages**

The SMX control contains built-in safeguards designed to protect your air conditioning system from damaging conditions. These are described below.

#### Hint

Your system must be equipped with a high-pressure switch and low-pressure switch for the high- and low-pressure shutdown to operate. You should check with your dealer to make sure these important protective devices are installed properly.

#### Fault Codes

If an operational failure occurs, the display will flash one of the following fault code messages. Fault code displays are cancelled by pressing OFF.

#### **High Pressure Shutdown**

In the cooling mode, if head pressure rises above 400-425 PSI (usually caused by loss of cooling water flow, refrigerant gas overcharge or dirty condenser) the SMX will attempt three restarts, then shuts down the entire system. The display will flash the legend HI-PS (for high pressure). This is a sustained shutdown, and even when the pressure falls after shutdown, the system will remain off until reset by pressing the OFF key.

In the heating mode, a rise in head pressure above the set limit (usually caused by poor airflow or incorrect charge) will cause the compressor to cycle off for two minutes, allowing the heat in the coil to dissipate. This readies the system for recycling in the heating mode. The compressor will then continue to cycle, based on input from the high-pressure switch, until the cabin temperature reaches setpoint, after which compressor cycling is automatically restored to normal thermostatic control.

#### Low Pressure Shutdown

When installed, the low-pressure switch is monitored by the SMX control. The low pressure switch opens when the suction pressure drops below 30 psi, and resets at 45 psi. The low-pressure fault routine operates differently in the cooling and heat modes.

Fault Code	Meaning	Result
LO / AC	Operating voltage remained below 100V for 3 min. (or 200V for 230V system)	Shutdown
HI / PS*	Head pressure above 425 PSI	Shutdown
LO / PS*	Suction Pressure below 30 PSI	Shutdown
PE	Program error in software	Shutdown

<sup>\*</sup> Note: The "PS" in the high pressure and low pressure fault warning can be confused as "P5" on the SMX LED display

#### **Cooling Mode:**

When the LP switch first opens, the unit will run for 2 minutes, then shut down for 50 seconds. It will do this 4 times. If the switch has not closed, the unit will shut down for 15 minutes, and flash "LO PS" on the display. After 15 minutes of shut down, the 2 minutes on, 50 seconds off cycle starts again.

If, after 18 attempted compressor starts, the low-pressure switch does not stay closed, the unit will go into a sustained shutdown and flash "LO PS".

If the LP switch closes at any time before the sustained shutdown, the unit will then operate normally.

#### **Heating Mode:**

If the LP switch opens, the fan will automatically change to low speed to try and raise system pressure. It will run for 11 minutes in this mode. Note that the fan speed can not be adjusted at this time. Any attempt to raise fan speed will result in "LO PS" being flashed, while the unit continues to run.

After 11 minutes, the unit will run for 2 minutes, then shut down for 50 seconds. It will do this 4 times. If the switch has not closed, the unit will shut down for 15 minutes, and flash "LO PS" on the display. After 15 minutes of shut down, the 2 minutes on, 50 seconds off cycle starts again.

If, after 18 attempted compressor starts, the low-pressure switch does not stay closed, the unit will go into a sustained shutdown and flash "LO PS".

If the LP switch closes at any time before the sustained shutdown, the unit will then operate normally.

#### Old Low Pressure Shut-Down (Models before March 1998)

The low-pressure shut down fault program was different on units built before March to May of 1998. On the early units, if the low-pressure switch opens (suction pressure drops below 35 psi) and stays open for 2 minutes, the unit will shut down. If the pressure rises and the switch closes, the unit will restart. It will attempt 5 restarts, and then go into a sustained shut down, flashing LO - PS. Press the OFF key to reset the system.

## Low Voltage Shutdown

The low-voltage protection feature is always active. If AC line voltage drops and remains below 100 volts (200 volts for a 230V system) for more than three minutes, the SMX shuts down the entire system. The display will flash LO-AC (for low AC). This is a sustained shutdown, and the system will not resume operation even if the line voltage rises to normal levels. To reset, press the OFF key.

#### Hint

For the low voltage shutdown function to work properly, the SMX internal voltmeter should be calibrated. This is normally accomplished at installation. To check or recalibrate line voltage, see "Programming Summary Table".

#### Software Error

Whenever power is applied to the SMX, the microprocessor goes through an automatic self-check and software loading process. If all is well, the SMX loads the most recent operating configuration from its internal memory, and turns on normally. If a program fault is found during the self-check, the error message PE will be displayed.

Likewise, the self-diagnostic routine runs continuously whenever the SMX system is on. If a system fault is detected, the system shuts down, and the PE error message appears.

If this message occurs, contact your nearest Cruisair dealer, or call the Factory Service Department in Richmond, Virginia (804-746-1313) for assistance.

#### Determining Your Software Version Number

When you call your dealer or the factory for service assistance, it's helpful to know the Software Version Number for your SMX system.

#### SMX II Systems (Before 8-1-98)

To display your software number:

- · Press OFF.
- · Press OFF, SET and FAN simultaneously.
- Press COOL twice until display reads 68.
- · Press UP once. The display should read Version Number.
- Press SLOW until display reads F2.
- · Press UP once. The display should read Revision Level.

#### All SMX Systems (After 8/98)

To display your software number:

- · Press OFF, then SET.
- Then press COOL and DOWN simultaneously. The display will read Version Number.
- Press UP once. The display should read Revision Level.

#### **Quick SMX II Troubleshooting Guide**

#### Problem: SMX Display Not On Possible Solution:

- 1. Turn circuit breaker on
- 2. Check CX/CXP cable and connections
- 3. Replace keypad/display
- 4. Replace Power/Logic board

## Problem: Erratic Temperature Display *Possible Solution:*

- 1. Perform a Factory Memory Reset
- 2. Check temperature sensor, cable and connection
- 3. Ensure the temperature sensor is installed properly
- 4. Calibrate temperature
- 5. Replace Power/Logic board

#### Problem: Erratic system operation Possible Solution:

- 1. Perform a Factory Memory Reset
- 2. Check CX/CXP cable and connections
- 3. Check temperature sensor, cable and connection
- 4. Replace keypad/display
- 5. Replace Power/Logic board



The Power/Logic board operates at 115VAC or 230VAC. Make sure the power is off before removing the cover of the Power/Logic box.

Contact an authorized Cruisair servicing dealer if the problem continues, or for replacement parts.

# Owner's Limited WARRANTY





As hereinafter described, Taylor Made Environmental, Inc. limits the duration of any implied warranty to the duration of the underlying express warranty and also disclaims any liability for consequential or incidental damages arising from any application, installation, use or malfunction of any warranted product.

#### Section I

#### What does the Limited Warranty cover?

Products manufactured by Taylor Made Environmental, Inc. (TME) are under limited warranty to be free from defects in workmanship or materials under normal use and service with the obligation of TME under this limited warranty being limited to replacing or repairing any component(s) which shall disclose defects within the time limits defined in **Section III** and which, upon examination by TME, shall appear to the satisfaction of TME to be defective or not up to specifications.

This Limited Warranty is made in lieu of all other express warranties, obligations, or liabilities on the part of TME. In addition, TME shall not be responsible for any incidental or consequential damages. In those instances in which a cash refund is made, such refund shall effect the cancellation of the contract of sale without reservation of rights on the part of the purchaser. Such refund shall constitute full and final satisfaction of all claims which purchaser has or may have against TME due to any actual or alleged breach of warranty, either express or implied, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. Some states do not allow the exclusion or limitation of incidental or consequential damages so the above limitation may not apply to you. The terms and conditions of this warranty shall be governed by the laws of the Commonwealth of Virginia.

The Dealer is not an agent for TME except for the purpose of administering the above warranty to the extent herein provided, and TME does not authorize the dealer or any other person to assume for TME any liability in connection with such warranty, or any liability or expense incurred in the replacement or repair of its products other than those expressly authorized herein. TME shall not be responsible for any liability or expense except as is specifically authorized and provided in this section.

TME reserves the right to improve its products through changes in design or material without being obligated to incorporate such changes in products of prior manufacture, and to make changes at any time in design, materials, or part of units of any one year's model, without obligation or liability to owners of units of the same year's model of prior manufacture.

This warranty gives you, the purchaser, specific legal rights, and you may also have other rights which vary from state to

state. You also have implied warranty rights, including an implied warranty of merchantability, which means that your product must be fit for the ordinary purposes for which such goods are used. The duration of any implied warranty rights is limited to the duration of the express warranty as found in Section III. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

#### Section II

#### What does this Limited Warranty not cover? This Warranty Shall Not Apply to:

- 1. Failures resulting from improper installation or use contrary to instructions.
- Failures resulting from abuse, misuse, accident, fire, or submergence.
- 3. Any part manufactured by TME which shall have been altered so as to impair its original characteristics.
- 4. Any parts which fail as a result of misuse, improper application or improper installation.
- Items not manufactured by TME, i.e., items which are purchased from another manufacturer and supplied as received by TME without alteration or modification except as any part of an TME-manufactured unit or component.
- Components or parts used by or applied by the purchaser as an integral part of products not manufactured by TME.

Installation and application of TME components is not warranted by TME because TME has no control or authority over the selection, location, application, or installation of these components.

#### Section III

#### What is the period of coverage?

See the previous section entitled Warranty Periods.

All TME components bear a data plate on which there are model and serial numbers. The serial number is date coded. To determine whether or not any TME component is in warranty, proceed as follows:

- Determine the manufacture date of the component from the serial number on the data plate. If you are not familiar with the date code, write or call the TME Customer Service Department at (804)746-1313, to obtain the manufacture date. The hours of the Customer Service Department are 8:00 am - 5:00 pm USA, Eastern Time Zone) Monday through Friday excluding holidays.
- 2. It is possible that there might exist a considerable time lag between the date a component is manufactured and the date it is put in service. In such instances, the date of manufacture could indicate that the item is out of warranty. However, based on the date the equipment is first put in service, the item may still be covered by the TME warranty described in **Section I**. For proof of date put in service, TME will require a copy of the bill of sale of the TME equipment from the installer or new boat dealer to the original owner.

#### **Section IV**

How do you get service? Please Read the following Warranty Procedure.

#### WARRANTY PROCEDURE

If the failure of a TME component is determined to be covered under the TME warranty and the time in service is determined to be within the warranty time limit, the owner has the following three options:

- Preferred option: Have an TME authorized Servicing Dealer perform the work needed. The customer should call TME's Service Department for a recommendation as to the closest dealer. If the customer already knows an authorized servicing dealer, the dealer should be contacted directly.
- If the customer contacts TME's Service Department for a Servicing Dealer and TME has no one in that particular area, TME will authorize the use of a local service company and TME will work with the local company to assist in any way possible.
- 3. The customer may send his equipment back to the factory to have the repair work done. TME will make every effort to return the equipment to the customer within a three week time period. If the claim represents a legitimate warranty problem, TME will pay the freight both ways. TME prefers option one and two, if at all possible.

The customer may contact the TME Service Department at (804) 746-1313.

### **WARNING**

Taylor Made Environmental, Inc. (TME) manufacturers of Cruisair, Grunert, Marine Air, Sentry and Tundra Products, makes the following safety warnings concerning the application, installation, use and care of its products. Although these warnings are extensive, there may be specific hazards which may arise out of circumstances which we have not outlined herein. Use this as a guide for developing an awareness of potential hazards of all kinds. Such an awareness will be a key factor in assuring your SAFETY and comfort.

ELECTRICITY - Many TME products operate on 115, 230 or 440 volt AC power. Such voltages can be LETHAL; therefore, the chassis, cabinets, bases, etc., on all components must be grounded together and connected to the vessel's grounding system. Sparks can occur as switches, thermostats and relays open and close in the normal operation of the equipment. Since this is the case, ventilating blowers for the removal of hazardous fumes or vapors should be operated at least 5 minutes before and during operation of any TME product or group of TME products. All electrical connections must be covered and protected so accidental contact cannot be made by persons using the equipment, as such contact could be LETHAL.

ELECTROLYSIS - Electrical leakage of any component can cause electrolytic deterioration (electrolysis) of thru-hull components which could result in leakage serious enough to sink a vessel which could result in loss of life. All TME components must be kept clean and dry and checked periodically for electrical leakage. If any electrical leakage is detected, the component should be replaced or the fault causing the leakage corrected before the component is put back into service.

GAS - CRUISAIR, MARINE AIR, GRUNERT and TUNDRA components utilize R-22 (Chlorodifluoromethane), R134a refrigerant (Tetrafluoroethane), R-407C (which contains Diflouromethane (HFC-32), Pentafluoroethane (HFC125), and 1.1.1.2 - Tetrafluoroethane (HFC134a)), or R404A (R125/R143a/R134 (44%/52%/4%)) which are non-toxic, non-flammable gases; however, these gases contain no oxygen and will not support life. Refrigerant gas tends to settle in the lowest areas of the compartment. If you experience a leak, evacuate all personnel, and ventilate area. Do not allow open flames in the area of leaks because refrigerant gas, when burned, decomposes into other potentially LETHAL gases. Refrigerant components operate at high pressure and no servicing should be attempted without gloves, long-sleeved clothing and eye protection. Liquid refrigerant gas can cause severe frost burns to the skin and eyes.

VENTILATION - To cool or heat air, CRUISAIR, MARINE AIR and GRUNERT components are designed to move air through a heat exchanger by a blower or propeller fan. This design necessarily produces a suction on one side of the air handling component and a pressure on the other side. Air handling components must be installed so that the suction-pressure action does not: (1) pressurize an area to the extent that structural failure occurs which could cause harm to occupants or bystanders, or (2) cause a suction or low pressure in an area where hydrogen gas from batteries, raw fuel vapor from fuel tanks, carbon monoxide from operating propulsion engines, power generators or heaters, methane gas from sewage holding tanks, or any other dangerous gas or vapor could exist. If an air handling unit is installed in such a manner that allows potentially lethal gases or vapors to be discharged by the air handling unit into the living space, this could result in loss of life.

Maximum protection against the introduction of dangerous gases or vapors into living spaces can be obtained by providing living spaces which are sealed from all other spaces by use of airtight bulkheads and decks, etc., and through the introduction of clean air into the living space. Bear in mind that the advent of air conditioning, whether it be for cooling or for heating, naturally leads to the practice of closing a living space tightly. Never close all windows and doors unless auxiliary ventilating systems, which introduce clean outside air into the living space, are used. Always leave enough window and door openings to provide adequate ventilation in the event potentially lethal gases or fumes should escape from any source.

CONDENSATE - All cooling units produce water condensate when operating on the cooling cycle. This water must be drained from the cooling unit overboard. If condensate is allowed to drip on a wooden structure, rotting or decay and structural failure may occur which could result in loss of life. If condensate is allowed to drip on electrical components, deterioration of the electrical components could result in hazardous conditions. When an air conditioning system is in operation, condensate drains may be subjected to negative pressure. Always locate condensate drains as far as possible from points where engine waste and other dangerous gases are exhausted so no such dangerous gases can be drawn into the condensate drains.

#### **Warning**

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Never sleep in a closed area on a boat when any equipment, which functions as a result of the combustion of a volatile fuel, is in operation (such as engines, generators, power plants, or oil-fired heaters, etc.). At any time, the exhaust system of such devices could fail, resulting in a build-up of LETHAL gases within the closed area.

Warning Revised: 7-19-01

English

# Cruisair and Sentry Limited Warranty WARRANTY PERIODS

Please read and keep this document with your important paperwork. Use it as a reference in the future. If you have any questions, please contact the Cruisair Service Department at (804)746-1313 for clarification.

**Note:** Any model or replacement part that has been installed due to a warranty failure will carry **only** the remainder of the original warranty. All warranties begin when the customer takes possession of the equipment. The warranty is extended to all owners of the equipment commencing the date the original owner takes possession of it. Proof of original purchase may be required. **Fuses** and **MOV's** are used as safety devices to protect Cruisair equipment against over-current conditions caused by lightning or inductive switching environments. **These are not covered under warranty.** We reserve the right to change our warranty policies and procedures as well as our warranty allowances without notice.

## Cruisair Direct Expansion (DX) and Modulating Systems

 New, complete system installation using any member of the SMX family.

The warranty includes the pump.

#### 2 year warranty including Parts and Labor

 New, complete system installation using an electromechanical control (3-knob).

The warranty includes the pump.

#### 1 year warranty including Parts and Labor

 New, complete model sold as a partial system retrofit to an existing system.

Includes SMX family.

1 year warranty including Parts and Labor

#### **Cruisair Tempered Water**

 New, complete system installation using any member of the SMX family.

#### 2 year warranty including Parts and Labor

NOTE: Excludes pump which has a 1 year warranty

 New, complete model sold as a partial system retrofit to an existing system.

Includes SMX family.

1 year warranty including Parts and Labor

#### Sentry Battery Chargers

· New SM or FR series installation.

2 year warranty including Parts and Labor

· New G-series installation.

1 year warranty including Parts and Labor

#### Cockpit Freezers/Refrigerators-Fish Boxes

 New installation of entire system including condensing unit, line sets, evaporator, etc.

#### 1 year warranty including Parts and Labor

 New complete model sold as a partial system retrofit to an existing Cruisair system.

#### 1 year warranty including Parts and Labor

 New installation of condensing unit only, with line sets, evaporators, etc. done by others i.e. not Cruisair precharged line sets and evaporators.

1 year warranty including parts and labor on mechanical and electrical parts of condensing unit only.

#### Replacement Parts

 Replacement parts and components - example: A-509, 40401-30.

#### 90 day warranty, Parts only

 Replacement Compressors for other than Tempered Water Systems - example: R3101-16T, DX equipment installed in an existing Cruisair system or a competitor's system.

#### 1 year warranty including Parts and Labor

 Replacement compressors for Tempered Water example: 30130-36 installed in an existing Cruisair system.

#### 1 year warranty including Parts and Labor

A Tempered Water compressor - example: 30130-36 installed with competitor's equipment.

90 day warranty, Parts only

Revised: 10-17-02 L-0694



#### **Description of Figures**

- Fig. 1 SXR7-16CK; 115/230V, 50-60Hz Dwg No. 82570, P-967
- Fig. 2 SX7-24CK; 115/230V, 50-60Hz Dwg No. 082577, P-1023
- Fig. 3 FX5-36CK; 115/230V, 50-60Hz Dwg No. 083703, P-1048
- Fig. 4 FX48RC; 230V, 50-60 Hz Dwg No. 083704, P-1049
- Fig. 5 FX20DC-FX48EC; 230V-460V, 3Ph, 50-60 Hz Dwg No. 084901, P1050
- Fig. 6 SMX II Retrofit, Typ. 3-knob Dwg. No. 084001, P-1063, A-284
- Fig. 7 SMX II Retrofit, F20C-48RC, to 3-knob term. strip Dwg No. 082605, P-1065,A-279
- Fig. 8 SMX II Retrofit, F20C-48RC, to cond. unit Dwg No. 082606, P-106, A-279
- Fig. 9 SMXCABLE; Cable Diagrams; Old and New P/L Boards
- Fig. 10 SMXir Mounting Template and Instructions
  Dwg No. 086800, P-1077
- Fig. 11 Replacement DX SMX II Parts
- Fig. 12 SMXir Remote Control Operation Range Dwg No. SKA-1247-rev1

Fig.1 - SXR7-16CK - 115/230V, 50-60Hz

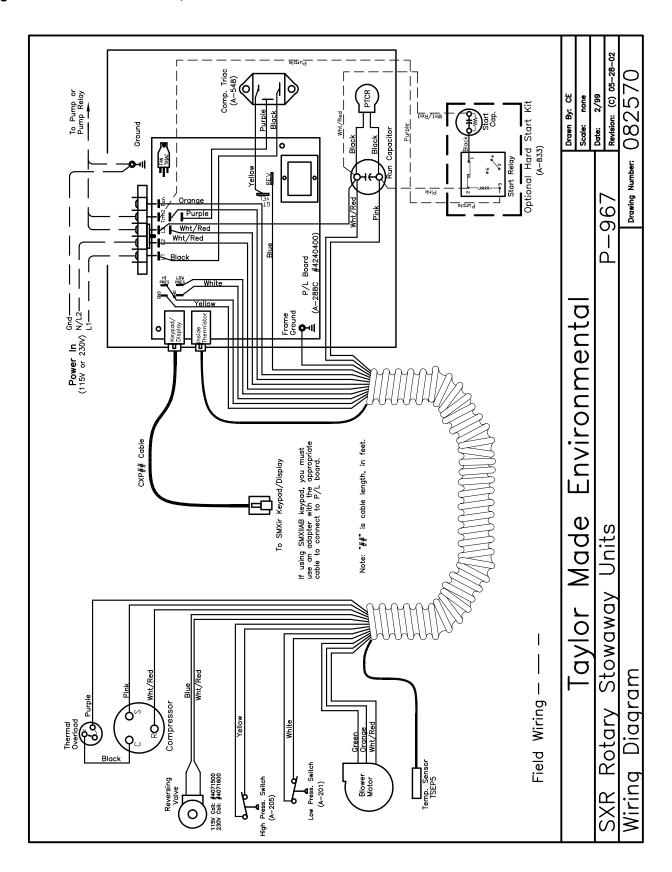


Fig. 2 - SX7-24CK - 115/230V, 50-60Hz

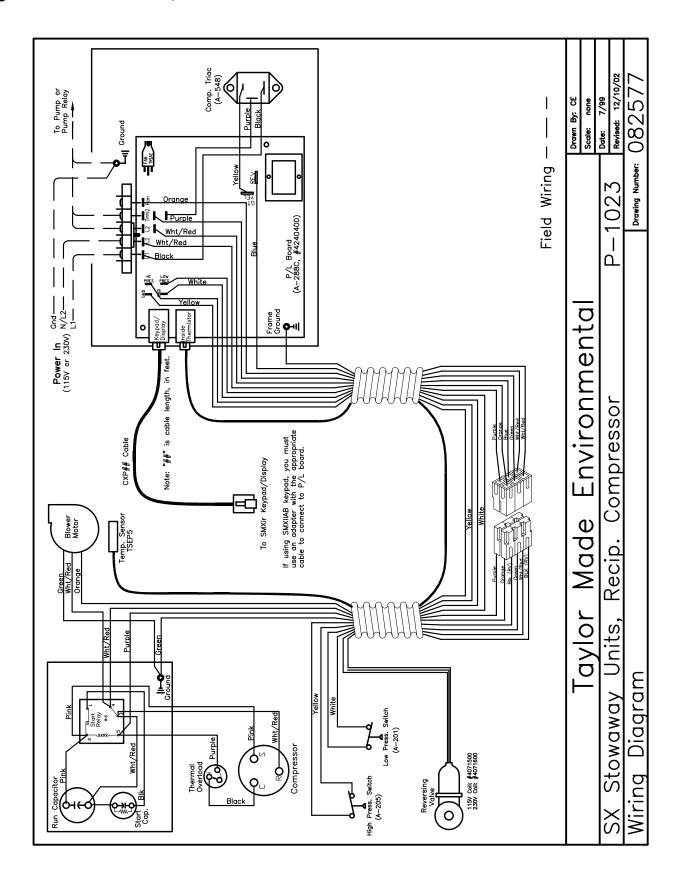


Fig. 3 - FX5-36CK - 115/230V, 50-60Hz

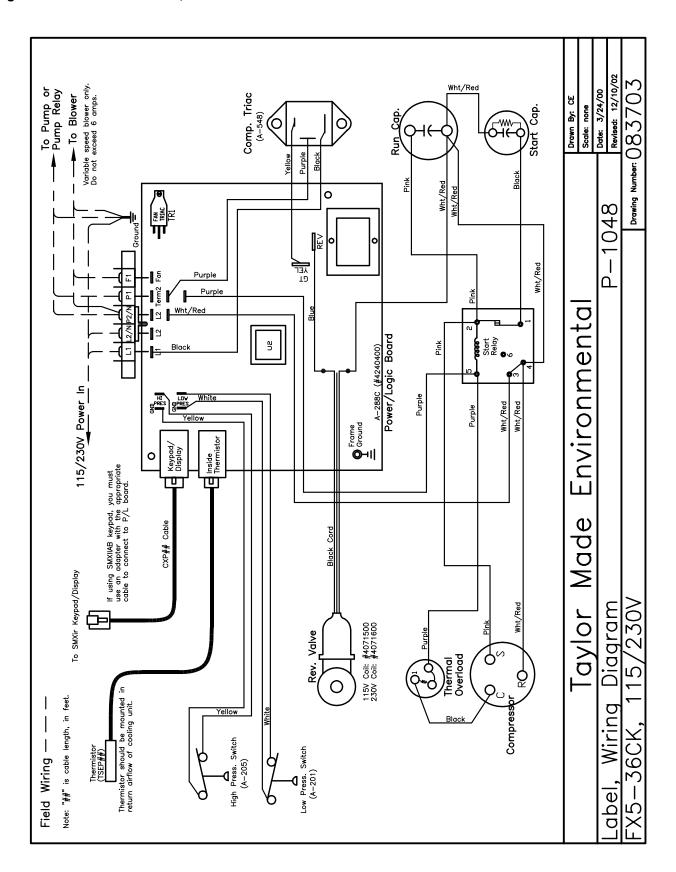


Fig. 4 - FX48RC - 230V, 50-60 Hz

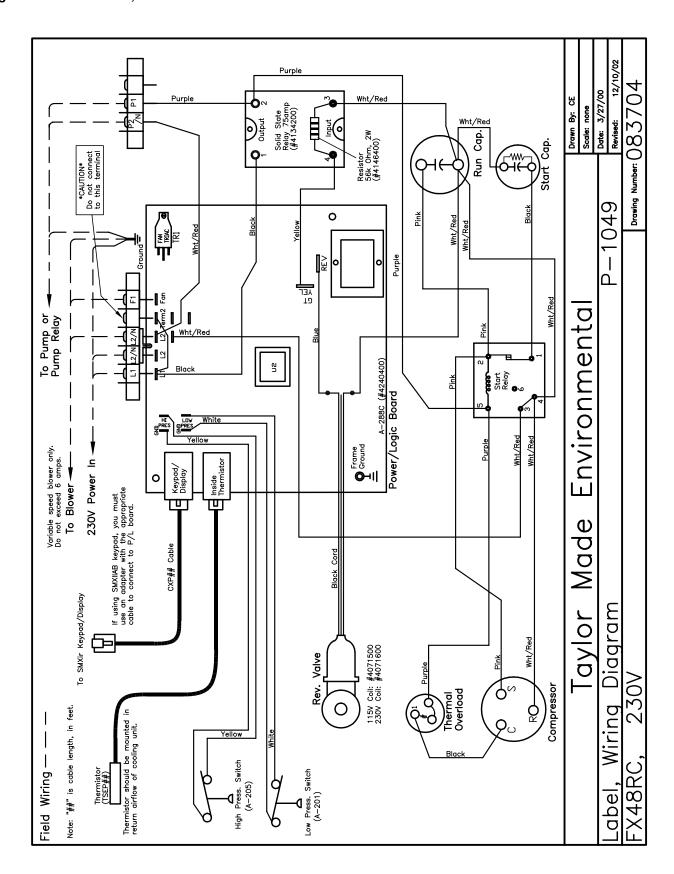


Fig. 5 - FX20DC-FX48EC - 230V-460V, 3Ph, 50-60Hz

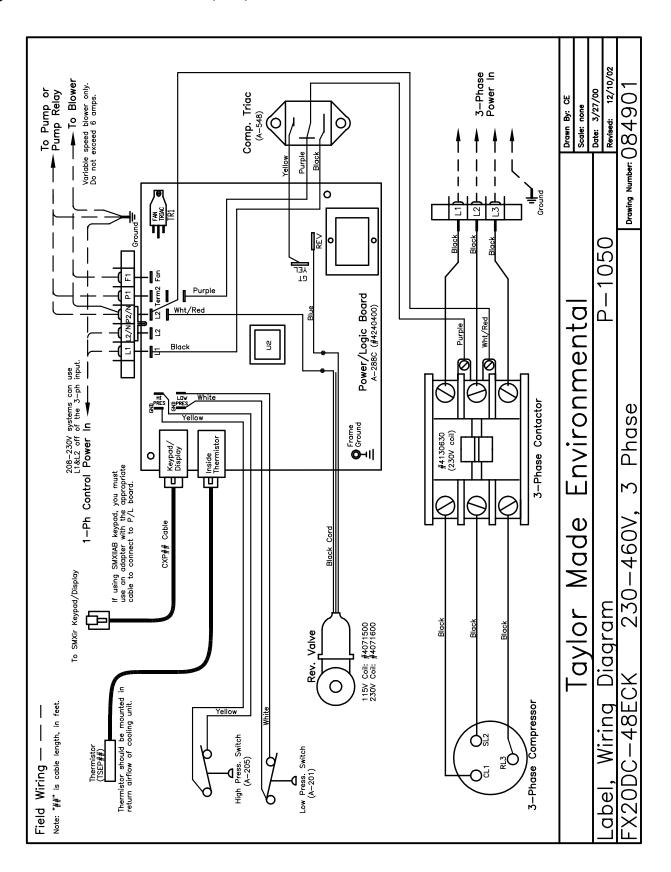


Fig. 6 - SMXII Retrofit, Typical 3-knob

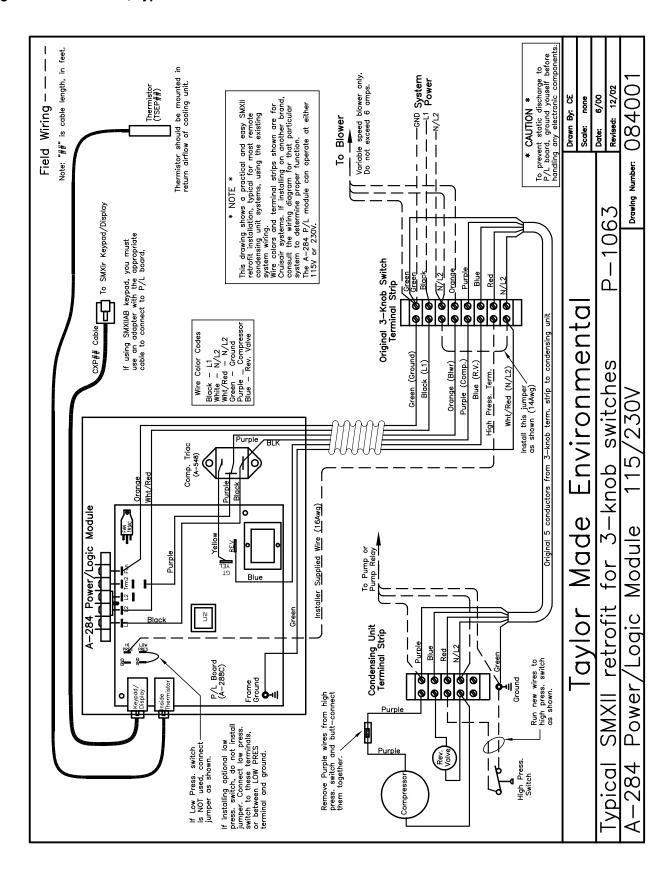


Fig. 7 - SMXII Retrofit, F20C-48RC, to 3-knob term. strip

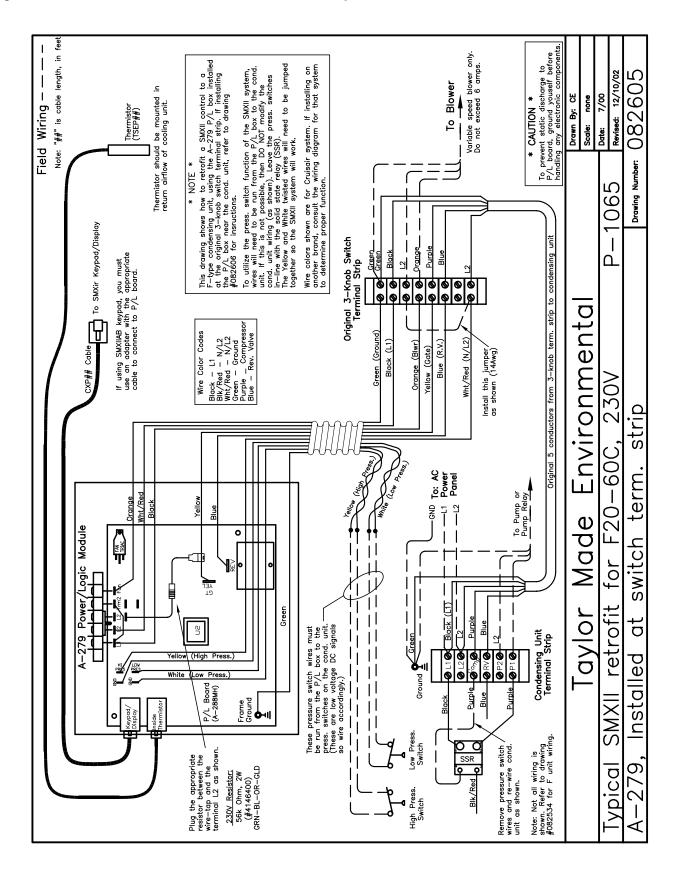


Fig. 8 - SMXII Retrofit, F20C-48RC, to condensing unit

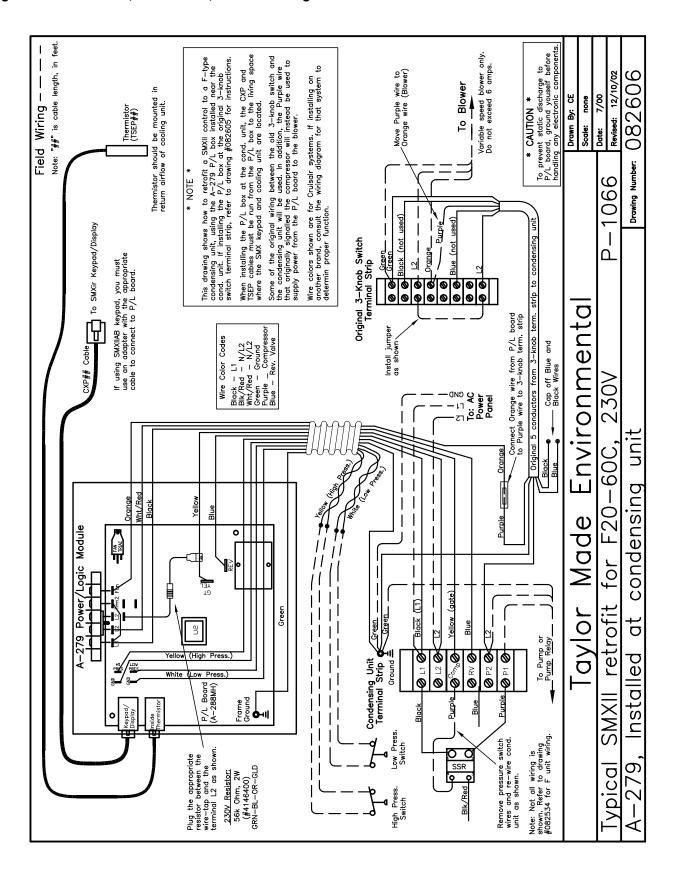


Fig. 9 - Cable Diagrams, Old and New P/L Boards

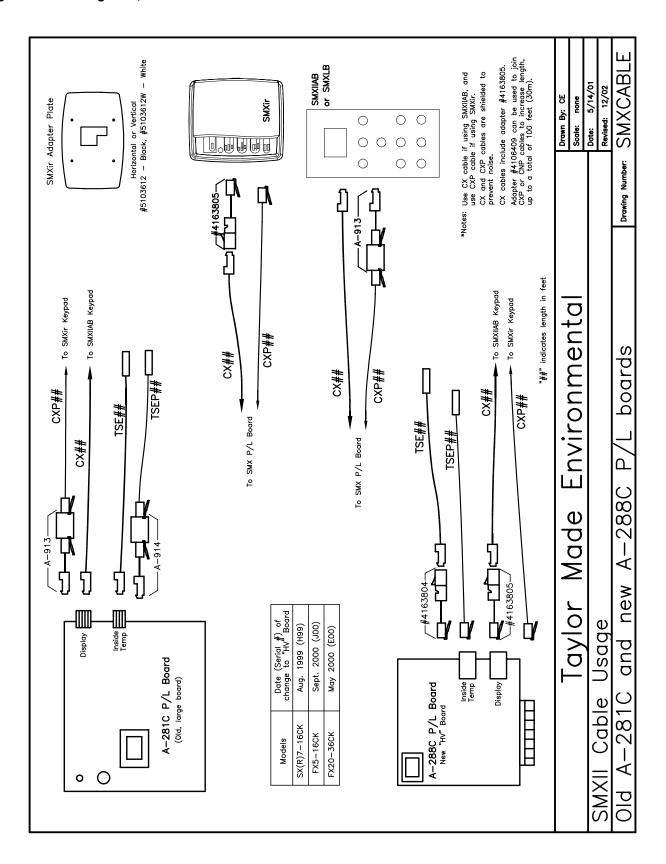


Fig. 10 - SMXIR Mounting Template and Instructions

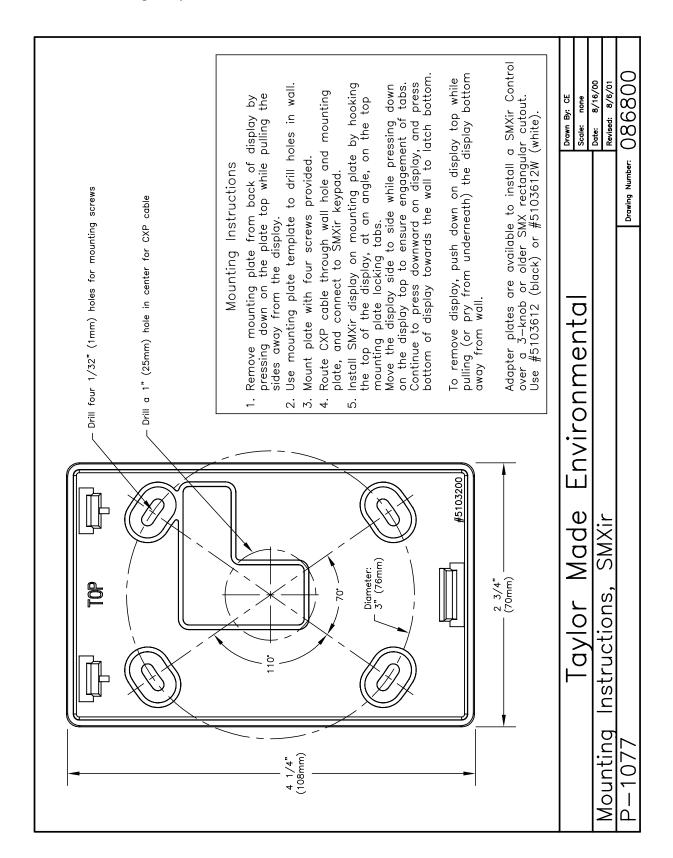


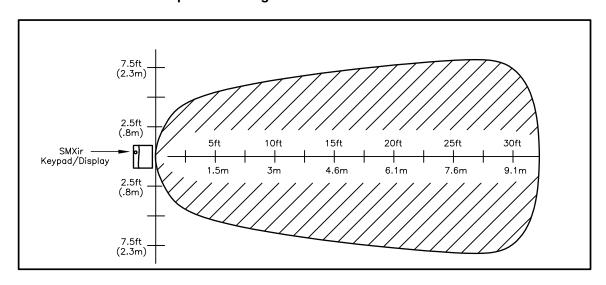
Fig. 11 - Replacement DX SMX II Parts

Model	Description
SMXIIAB	SMXII Keypad/Display, Black
SMXIIAN	SMXII Keypad/Display, Brown
PXB	Snap-on cover for SMXII, Black
PXN	Snap-on cover for SMXII, Brown
PXW	Snap-on cover for SMXII, White
PXG	Snap-on cover for SMXII, Beige
SMXIRB	SMXIR Keypad/Display, Black, 3/4 Door
SMXIRW	SMXIR Keypad/Display, White, 3/4 Door
SMXIRB-F	SMXIR Keypad/Display, Black, Full Door
SMXIRW-F	SMXIR Keypad/Display, White, Full Door
SMXIR-REM	SMXIR Remote Control
5103400	Replacement Full Door for SMXIRB, Black
5103400W	Replacement Full Door for SMXIRW, White
CX##	Cable for SMXII keypad (## is length in feet)
CXP##	Cable for SMXir keypad (## is length in feet)
TSE##	Temperature Sensor, 3-pin connector (old style)
TSEP##	Temperature Sensor, RJ-11 connector
A-288C	Replacement P/L board, 115/230V, HV
A-281C	Replacement P/L board, 115/230V, large board

Note: Cables are available in lengths from 5 feet to 60 feet.

See SMXCABLE drawing for different connectors.

Fig. 12 - SMXir Remote Control Operation Range



#### **Cruisair Worldwide Service Dealer Locator**

The service listings displayed for the United States are key members of the national Cruisair network. If you need service, please contact the closest company shown. In most cases they will direct you to a service port. We have over 500 Cruisair dealers in the national Cruisair network, and one should be convenient to you.

The international companies listed are capable of managing the majority of service requests for the countries listed. In some cases they will refer you to a local service port.

You may also contact us directly via the web site or call us in the US at (804) 746-1313.

Taylor Made Environmental - Europe is the Distribution Point for Europe and the Middle East. A large inventory is maintained at this location. This office can assist with quoting, service issues and sales issues. Look for more information under "England".

For a complete and up-to-date Dealer locator list, please visit our website at http://www.cruisair.com/cruisair/ dealer.html

#### **Domestic**

#### USA

AAP Inc.

Location: Ladysmith, VA, USA

National Coach & Mobile Products Only Territory:

Phone: 804-633-9454 804-633-5499 Web: www.aap.com

<u>Alabama</u>

Thom Chase Heating and A/C Location: Chattanooga, TN, USA

Territory: Tennessee, Northern Alabama, Western

Kentucky, Northern Mississippi Phone: 423-344-6356 Fax: 423-344-6356 Email: thomchase@aol.com

California

Romaine Marine

Richmond, CA, USA Location: Territory: Northern California 510-232-1996 Phone:

A to Z Marine Services

San Diego, CA, USA Location: California Territory: 619-224-1606 Phone: 619-226-0496 Fax: Email: info@atozmarine.net Web: www.atozmarine.net

Connecticut

Nautical Air Conditioning, Inc.

Copiague, NY, USA Territory: NJ (North of Normandy), NY, CT, RI

631-956-3456 Phone: 631-956-3479 Fax:

Email: sales@nauticalair.com Web: www.nauticalair.com

Charles S. Miller Yacht Engine Service

Old Saybrook, CT, USA Connecticut River Area Territory: Phone: 860-388-9183

Fax: 860-388-2223

**Delaware** 

Hoss Marine Service

Havre-de-Grace, MD, USA Location:

MD (N. of Baltimore), NJ (S.of Normandy), Territory:

DE, PA, OH 410-939-0631 Phone: Fax: 410-939-7546 Email: hossair@aol.com

Florida

Cruisair Southeast, A Division of T.K. Alley, Inc.

Dania, FL, USA Southeast Florida Location: Territory: 954-920-0300 Phone: 954-920-0301 Fax: Email: tkalley@aol.com

Web: www.cruisair-southeast.com Ward's Marine Electric, Inc.

Location: Ft. Lauderdale, FL, USA Territory: Battery Chargers Only 954-523-2815 Phone: 954-523-1967 Fmail: info@wardsmarine.com

Cruisair Suncoast. Inc.

St. Petersburg, FL, USA Location: Tampa, St. Petersburg and Territory:

surrounding areas 727-526-7875 Phone: 727-528-9519 Fax:

cruisairsuncoast@aol.com Email:

Kansas

A.E.R. Supply, Inc.

Seabrook, TX, USA TX. MO. KS. OK Location: Territory: Phone: 281-474-3276 281-474-2714 Fax: Email: rsmiller@aersupply.com

Kentucky

Thom Chase Heating and A/C Location:

Chattanooga, TN, USA Tennessee, Northern Alabama, Western Territory:

Kentucky, Northern Mississippi

423-344-6356 Phone: Fax: Email: 423-344-6356 thomchase@aol.com

Louisiana

Sea Chest Marine Distr.

New Orleans, LA, USA Location: Gulf Coast (LA & MS) Territory: 800-535-8630 Fax: 504-288-1758

Maryland

Annapolis Cruisair

Annapolis, MD, USA Location: Baltimore & Areas South Territory:

Phone: 410-224-0970 410-224-0050

Hoss Marine Service

Havre-de-Grace, MD, USA Location:

Territory: MD (N. of Baltimore), NJ (S.of Normandy), DE. PA. OH

Phone: 410-939-0631 410-939-7546 Fax: Email: hossair@aol.com

Massachusetts

World Wide Enterprises

Cape Cod, MA, USA 508-540-0963 Phone:

Michigan

J & S Marine Sales & Service Location: Detroit, MI, USA

Territory: Michigan, Canada (Windsor to Toronto)

586-463-3400 Phone: jandsmarine@earthlink.net

Minnesota

**Marine Specialties** 

Red Wing, MN, USA Location:

Territory: Minnesota and Western Wisconsin

Phone: 651-388-4991 Fax: 651-388-3592

<u>Mississippi</u>

Thom Chase Heating and A/C

Chattanooga, TN, USA Tennessee, Northern Alabama, Western Location: Territory:

Kentucky, Northern Mississippi Phone: 423-344-6356 Fax: 423-344-6356

Email: thomchase@aol.com

Sea Chest Marine Distr. Location: New Orleans, LA, USA Territory: Gulf Coast (LA & MS) 800-535-8630 Phone: Fax: 504-288-1758

Missouri

A.E.R. Supply, Inc.

Seabrook, TX, USA Location: Territory: TX, MO, KS, OK Phone: 281-474-3276 281-474-2714 Fax: Email: rsmiller@aersupply.com

New Jersey

Nautical Air Conditioning, Inc.

Copiague, NY, USA

Territory: NJ (North of Normandy), NY, CT, RI

631-956-3456 Phone: 631-956-3479 Fax: Email: sales@nauticalair.com Web: www.nauticalair.com

**Hoss Marine Service** 

Havre-de-Grace, MD, USA Location:

MD (N. of Baltimore), NJ (S.of Normandy), DE. PA. OH Territory:

Phone: 410-939-0631 410-939-7546 Fax: Email: hossair@aol.com

New York

Nautical Air Conditioning, Inc.

Copiague, NY, USA NJ (North of Normandy), NY, CT, RI Location: Territory:

631-956-3456 Phone: 631-956-3479 Fax: Email: sales@nauticalair.com Web: www.nauticalair.com

North Carolina

Martin's Marine

Wilmington, NC, USA Location:

North Carolina and Mytle Beach, SC Territory:

Phone: 910-799-9362 Fax: 910-793-4267

**Hoss Marine Service** 

Havre-de-Grace, MD, USA Location: MD (N. of Baltimore), NJ (S.of Normandy), Territory:

DE, PA, OH Phone: 410-939-0631 410-939-7546

Fax: Email: hossair@aol.com

#### <u>Oklahoma</u>

A.E.R. Supply, Inc.

Seabrook, TX, USA TX, MO, KS, OK Location: Territory: Phone: 281-474-3276 Fax: 281-474-2714 Fmail: rsmiller@aersupply.com

Pennsylvania

Hoss Marine Service
Location: Havre-de-Grace, MD, USA

MD (N. of Baltimore), NJ (S.of Normandy), Territory:

DE, PA, OH Phone: 410-939-0631 410-939-7546 Fax: Email: hossair@aol.com

Rhode Island

Nautical Air Conditioning, Inc. Location: Copiague, NY, USA

NJ (North of Normandy), NY, CT, RI Territory:

Phone: 631-956-3456 631-956-3479 Fax: Email: sales@nauticalair.com www.nauticalair.com Web:

Cay Electronics

Portsmouth, Rhode Island, USA Location:

Rhode Island Territory: Phone: 401-683-3520 401-683-3633 Fax:

Web: www.cayelectronics.com

South Carolina

Martin's Marine

Wilmington, NC, USA Location:

North Carolina and Mytle Beach, SC Territory: Phone: 910-799-9362

910-793-4267 Fax:

<u>Tennessee</u>

Thom Chase Heating and A/C

Location:

Chattanooga, TN, USA Tennessee, Northern Alabama, Western Territory:

Kentucky, Northern Mississippi 423-344-6356 Phone: 423-344-6356 Fax:

thomchase@aol.com

Texas

A.E.R. Supply, Inc.

Email:

Seabrook, TX, USA Location: TX, MO, KS, OK 281-474-3276 Territory: Phone: 281-474-2714 Fax: rsmiller@aersupply.com Email:

Washington

Sure Marine Services Inc.

Seattle, WA, USA Location: Territory: Northwest 206 -784-9903 Phone: 206-784-0506 Fax: Email: suremarine@aol.com

International

Angola

Southern Power Products

Cape Town, South Africa Location:

Angola, Botswana, Mozambique, Nambia, Territory: S. Africa, Zambia, Zimbabwe

27-21-511-0653

Phone: 27-21-510-3049 Fax:

Email: sales@southernpower.co.za

**Antigua** 

The Signal Locker

Location: English Harbour, Antiqua 268-460-1528 Phone: 268-460-1148 lockers@candw.ag Email:

Aboard Refrigeration

Location: English Harbour, Antigua Phone: 268-460-1690

Fax: 268-460-1690 Email aboardrf@candw.ag **Argentina** 

Trimer S.A.

Buenos Aires, Argentina Location: 5411-4580-0444 Phone: 5411-4580-0440 Fax: Email: trimer@trimer.com.ar www.trimer.ar

Australia

Seabreeze Industries

Wongawallan, QLD, (Gold Coast), Location:

Australia

Phone: 61-7-55299808 Fax: 61-7-55454426 Email:

seabreez@bigpond.net.au Web: www.seabreeze-industries.com.au

Austria

Nautica Centis di Nespolo Cinzia & C. Sne

Bevazzana de Latisana (UD), Italy Location: Northeast Italy, Austria, Croatia, Slovenia Territory:

390-431-53-644 Phone: 390-431-53-460 Fax:

Email: nautica.centis@nauticacentis.it

www.nauticacentis.it Web:

**Bahamas** 

Nixon's Refrigeration

Location: Abaco, Bahamas Abaco Island only Territory: 242-367-5219 Phone: Fax: 242-367-5219 Fmail: seannixon@email.com

Freezing Point, Ltd.

Nassau, Bahamas Location: Phone: 242-325-3589 242-356-5271 Fax:

Email: rolandknowles@bahamas.net.bs

Bahrain

International Agencies

Location: Manama, Bahrain Phone: 973-728691 973-728412 Fax:

Email: service@intercol.com

**Benelux** 

ASA Boot Electro BV

Watergang, Netherlands 31 204 369 100 Location: Phone: 31 204 369 109 Fax: Email: asaboot@worldonline.nl

Bermuda

Flatt's Marine

Location: St. Georges, Bermuda 441-293-5740 441-293-5740 Phone: Fax: Email: bermudabanger@ibl.bm

**Botswana** 

**Southern Power Products** 

Cape Town, South Africa Location:

Angola, Botswana, Mozambique, Nambia, S. Africa, Zambia, Zimbabwe Territory:

Phone: 27-21-511-0653 27-21-510-3049

Email: sales@southernpower.co.za

Brazil

Sailing Products

Rio de Janeiro, Brazil Location: Phone: 55 (0) 21 3154-9990 Fax: 55 (0) 21 2494-7223 Email: sailing@sailing.com.br

Sailing Products Location:

Sao Paulo, Brazil Phone: 55 (0) 11 81 1985 Fax: 55 (0) 11 81 1936

**British Virgin Islands** 

Cay Electronics Ltd.

Tortola, British Virgin Islands Location: 284-494-2400 Phone:

Fax: 284-494-5389 Email: caybvi@candwbvi.net Web: www.cayelectronics.com

Parts And Power

Tortola, British Virgin Islands Location:

284-494-2830 Phone: 284-494-1584 Email: partspwr@surfbvi.com

**British West Indies** 

Marine Power

Grand Cayman Island, British West Indies Location: 345-947-1945

Phone: 345-947-1909 Email: mpower@candw.kv Caribbean Marine & Diesel

Turks and Caicos Islands, British West

Indies

649-941-5903 Phone: 649-941-5902 Fax:

Email: caribmarinediesel@tciway.tc

Canada

**British Columbia** 

Airon Heating And Air Conditioning

Vancouver, BC, Canada Location: Phone: 604-270-2040 Fax: 604-270-3888 Fmail: dmairon@telus.net Web: www.aironhvac.com

Accutemps Refrigeration and Air Conditioning

Location: Victoria, BC, Canada 250-475-2665 Phone: Fax: 250-475-1957

Ontario

J & S Marine Sales & Service Location:

Detroit, MI, USA Michigan, Canada (Windsor to Toronto) Territory:

Phone: 586-463-3400

iandsmarine@earthlink.net

**Northland Supply Company** Location: Queensville, ON, Canada

Phone: 905-478-2244 905-478-2295 Fax: Email: norsupco@aol.com Web: www.norsupco.com

Costa Rica

Metro Marine

Herradura, Costa Rica Location: 506-643-3942 Phone: Fax: 506-643-2426

Croatia

Nautica Centis di Nespolo Cinzia & C. Sne

Bevazzana de Latisana (UD), Italy Northeast Italy, Austria, Croatia, Slovenia 390-431-53-644 Location: Territory:

Phone: Fax: 390-431-53-460

Email: nautica.centis@nauticacentis.it Web: www.nauticacentis.it

Cyprus

Email:

**Tuti Mare Trading Ltd** 

Limassol, Cyprus 35 725 431313 Location: Phone: 35 725 431300 Fax:

**Dominican Republic** 

May Day Marine

San Juan, Puerto Rico Location: Puerto Rico, Dominican Republic Territory:

787-720-9628 Phone: Fax: 787-790-2551

Inversiones Bastilla Internacional, S.A.

ibinter@hotmail.com

Location: Santiago, Dominican Republic Phone: 809-299-2848 Fax: 809-226-0459

Agencias Navieras B&R S.A.

Santo Domingo, Dominican Republic Dominican Republic Location:

Territory: 809-562-3353 Phone: 809-562-3383 Fax: Email:

hsosa@navierasbr.com

#### Egypt

Climate Company

Cairo Fovot Location: 20-2-2598092 Phone: 20-2-4523028 Email: climate@tedata.net.eg

**England** 

Taylor Made Environmental, Ltd./Europe, European Office & Distribution Point Poole, Dorset, United Kingdom

Europe, Gulf States Territory: Phone: 44 (0) 870 3306101 44 (0) 870 3306102 Fax: Email: sales@tmenviro-eu.com Web: www.tmenviro-eu.com

Equador

Navas-Bustos Representaciones

Guayaquil, Equador 593-2-252542 Location: Phone: 593-2-251-421 Fax:

**Eritrea** 

**DM Electrical Engineering** 

Asmara, Eritrea 291-1-126737 Phone: 291-1-127650 Fax:

France

Reya Electricite Marine Location:

Cannes, La Bocca, France Monaco Territory: 33-493.90.47.00 Phone: 33-493.47.42.57 Fax: Email: ventes@reya.com www.reva.com

**French West Indies** 

Iceberg Refrigeration

Guadeloupe, French West Indies 590-24 35 35 Location: Phone:

Fax:

Email: iceberg.refrigeration@wanadoo.fr

C.S. Services

Martinique, French West Indies Location:

Phone: 596-749113 596-749174 Fax:

Germany

GEMO GmbH

Travemunde, Germany Location: Phone: 49-4502-2466 49-4502-2425 Fax: Email: gemo\_gmbh@t-online.de Web: www.gemo online.de

Greece

Polfrost Technical Ltd.

Piraeus, Greece 30-1-461-3370 Location: Phone: 30-1-461-4376

Grenada

**Outfitters International** 

St. Georges, Genada 473-440-7949 Location: Phone: 473-440-6680 Fax: Email: footloos@caribsurf.com

Guam

Fentress Refrigeration Service Co.

Location: Tamuning, Guam 671-565-4038 Phone: 671-565-3315 Fax:

Guatemala

Automotores y Marina, S.A. Villa Nueva, Guatemala Location:

502-631-2033 Phone: Fax: 502-631-2034 Email:

automotores@guate.net

**Hong Kong** 

Tritex Equipment (H.K.) Ltd.

Kowloon, Hong Kong 852-2341-3329 Phone: Fax: 852-2343-1830 Email: tx1607@netvigator.com

Astral Marine, Ltd.

Sai Kung, NT, Hong Kong Location: 852-2719-5982 Phone: 852-2335-0580 Fax: Email: funcle@netvigator.com Web: www.astral.com.hk

Indonesia

Tritex Equipment Pte. Ltd.

Location: Singapore

Territory: Indonesia, Malaysia, Maldives, Myanmar,

Philippines, Singapore Phone: (65) 6861 1188 (65) 6861 4263 Fax: Email: tritex@pacific.net.sg Web: www.tritex.com.sg

Israel

Yamit Mil Ltd.

Tel-Aviv Israel Location: Phone: 972-3-5271778 972-3-5271772 Fax: Fmail: mil@yamitysb.co.il

Italy

Nautica Centis di Nespolo Cinzia & C. Sne

Location: Bevazzana de Latisana (UD), Italy Northeast Italy, Austria, Croatia, Slovenia 390-431-53-644 Territory:

Phone: Fax: 390-431-53-460

Email: nautica.centis@nauticacentis.it

www.nauticacentis.it Web:

E.T.N. S.A.S.

Milan, Italy Northwest Italy Location: Territory: Phone: 390-2-253-6115 Fax: 390-2-253-6115 Fmail: 0022536115@iol.it

Cummins Diesel Italia S.P.A

Location: Rome, Italy Territory: Central & Southern Italy 390-2-6-650-7746 Phone: 390-2-6-650-6524 Fax:

Email: luigi.casaburi@cummins.com

Japan

Gunji Corporation

Osaka, Japan 81-6-6451-5615 Location: Phone: 81-6-6454-0056 Fax: Email: gunji@gunji.com Web: www.gunji.com

Kuwait

Seas & Deserts
Location: Safat, Kuwait

965-4849212 Phone: 965-4845346

Malaysia

Tritex Equipment Pte. Ltd.

Location: Singapore

Indonesia, Malaysia, Maldives, Myanmar, Territory:

Philippines, Singapore (65) 6861 1188

Phone: Fax: (65) 6861 4263 Email: tritex@pacific.net.sq www.tritex.com.sg Web:

**Maldives** 

Tritex Equipment Pte. Ltd.

. Singapore

Indonesia, Malaysia, Maldives, Myanmar, Territory:

Philippines, Singapore (65) 6861 1188 Phone: Fax: Email: (65) 6861 4263 tritex@pacific.net.sg Web: www.tritex.com.sa

Wheel Engineering Services Malé, Maldives Location: Territory: Maldives Phone: 960-327806 Fax: 960-324145

Email: wes@avasmail.com.mv

Malta

Inmartech Ltd

Location: Territory: St Maida, Malta Malta 356-21-9949-8502 Phone:

inmartech@waldonet.net.mt Email:

Mexico

Servicios Técnicos Marinos

Location: Mexico City, Mexico 525-294-0562 Phone: 525-294-9688 Fax: Email:

rpidal@performance.com.mx

Performance Yachts

San Diego, CA, USA Location: Mexico 619-222-2400 Territory: Phone: 619-223-6484 Fax:

Monaco

Reya Electricite Marine

Cannes, La Bocca, France Location:

Territory: Monaco 33-493.90.47.00 Phone: 33-493.47.42.57 Fax: Email: ventes@reya.com Web: www.reva.com

Mozambique

**Southern Power Products** 

Location:

Cape Town, South Africa Angola, Botswana, Mozambique, Nambia, Territory: S. Africa, Zambia, Zimbabwe

Phone: 27-21-511-0653 27-21-510-3049

Email: sales@southernpower.co.za

Myanmar

Fax:

Tritex Equipment Pte. Ltd.

Location: Singapore

Territory: Indonesia, Malaysia, Maldives, Myanmar,

Philippines, Singapore (65) 6861 1188 Phone: (65) 6861 4263 Fax: Email: tritex@pacific.net.sg Web: www.tritex.com.sa

Nambia

Southern Power Products

Cape Town, South Africa Location:

Angola, Botswana, Mozambique, Nambia, Territory:

S. Africa, Zambia, Zimbabwe 27-21-511-0653

Phone: Fax: 27-21-510-3049

Email: sales@southernpower.co.za

Netherlands

ASA Boot Electro BV

Watergang, Netherlands 31 204 369 100 Location: Phone: 31 204 369 109 Fax: Email: asaboot@worldonline.nl

#### **Netherlands Antilles**

First Needs Co.

Curacao, Netherlands Antilles

599 966 69139 Phone: 599 976 79003 Fax: Email: hcraft@attglobal.net www.firstneedscuracao.com Web:

Necol N.V.

St. Maarten, Netherlands Antilles Location:

599 545 2230, 599 545 2363 Phone:

599 545 2349 Email: necol@sintmaarten.net

#### **New Caledonia**

**Altomarine** 

Noumea New Caledonia Location:

Phone: 687 25 96 12 687 25 43 30

Email: altomar@altomarine.com

#### **New Zealand**

Whiting Power Systems
Location: Auckland, New Zealand

64-9-358-2050 Phone: 64-9-358-0285 sales@whiting.co.nz www.whitingpower.com Fmail: Web:

#### Norway

Refnor A.S.

Location: Østerås, Norway 47-67 14 07 50 Phone: 47-67 14 70 88 Fax: refnor.as@c2i.net Email:

#### Oman

Hi-Tech Projects LLC

Location: Muscat, Oman Phone: 968-595056/57/58 Fax: 968-595054 hitech1@omantel.net.om Email:

#### **Pakistan**

Communications & Machinery Corp.

Karachi, Pakistan Location: 92-21-5678252 Phone: Fax: 92-21-5683283 Email: cmcorp@cyber.net.pk

#### Papau New Guinea

Lohberger Engineering Pty

Pors Moresby, Papau New Guinea Phone: 675-321-2122

Fax: 675-321-2704 Email: loheng@online.net.pg

#### **Philippines**

Tritex Equipment Pte. Ltd.

Location: Singapore Territory: Indonesia, Malaysia, Maldives, Myanmar,

Philippines, Singapore (65) 6861 1188 Phone: (65) 6861 4263 Fax: Email: tritex@pacific.net.sg Web: www.tritex.com.sa

#### **Portugal**

Nauticool

Ferragudo, Portugal Location: Phone: 351 934 080 354 351 282 461 818

#### **Puerto Rico**

**Suncool Air Conditioning** 

Carolina, Puerto Rico Location: Phone: 787-791-6971 Fax: 787-791-3885 Fmail: suncool1@coqui.net

Cool-Tech Air Condition

Location: Fajardo, Puerto Rico Phone: (787) 860-2615 Fax: (787) 801-2050 Email: cooltech@isppr.com

#### Technical House (E.T.S. Inc.)

San Juan, Puerto Rico Sentry Battery Chargers Only Location: Territory: 787-781-1313

Phone: 787-781-2020 Fax:

Email: idonato@technicalhouse.co www.technicalhouse.com Web:

#### May Day Marine

San Juan, Puerto Rico Location: Territory: Puerto Rico, Dominican Republic

787-720-9628 Phone: 787-790-2551

#### Centro Cruisair de Puerto Rico

Santurce, Puerto Rico 787-727-3637 Location: Phone: 787-727-3637

Email: fernan\_moreno@hotmail.com

#### Qatar

#### Laffan Marine

Doha, Qatar Location: 974-4326893/4328021 Phone: 974-4327452

#### Saudi Arabia

#### Samaco Marine

Location: Jeddah, Saudi Arabia 966-2-6990064 Phone: 966-2-6991024

#### Scandinavia

#### Refnor A.S.

Location: Østerås, Norway Phone: 47-67 14 07 50 47-67 14 70 88 Fax: Email: refnor.as@c2i.net

#### Singapore

Tritex Equipment Pte. Ltd.

. Singapore

Indonesia, Malaysia, Maldives, Myanmar, Territory:

Philippines, Singapore (65) 6861 1188 Phone: (65) 6861 4263 Fax: Fmail: tritex@pacific.net.sg Web: www.tritex.com.sq

#### Slovenia

#### Nautica Centis di Nespolo Cinzia & C. Sne

Location: Bevazzana de Latisana (UD), Italy Northeast Italy, Austria, Croatia, Slovenia Territory:

Phone: 390-431-53-644 390-431-53-460 Fax:

Email: nautica.centis@nauticacentis.it

www.nauticacentis.it Web:

#### South Africa

#### **Southern Power Products**

Cape Town, South Africa Angola, Botswana, Mozambique, Nambia, Location: Territory:

Africa, Zambia, Zimbabwe

Phone: 27-21-511-0653

Fax: 27-21-510-3049 Email:

sales@southernpower.co.za

#### Spain

#### Acastimar

Location: Tarragona, Spain 349-77-362118 349-77-362687 Phone: Fax:

Email: acastimar@acastimar.com

#### Sri Lanka

#### **G&M Enterprises**

Colombo, Sri Lanka Location: Phone: 94-1-691966 94-1-691751 Fax: Email: gandm@sri.lanka.net

#### Sweden

#### S.A.L.T.

Alvesta, Sweden Location: 46 472 106 10 46 472 166 77 Phone: Fax: Email: salt@hall-miba.se

#### **Switzerland**

Marine Parts Heimgartner

Volketswil, Switzerland Location: 41-1-997 40 90 Phone: Fax: 41-1-997 40 94 Email: info@marineparts.ch Web: www.marineparts.ch

#### Taiwan

Ing Hai Company, Ltd. Kaohsiung, Taiwan 886-7-802-1809 Location: Phone: Fax: 886-7-802-1809

Ing Hai Company, Ltd. Location: Taipei, Taiwan Phone: 886-2-2531-2088

886-2-2523-6531 Fax: Email: inghai@tpts6.seed.net.tw

#### **Thailand**

Thai Kolon Co. Ltd.

Bangkok, Thailand 66-2-745-6468-77 (10 lines) Location: Phone: 66-2-745-6152 Fax: Email: thkolon@infonews.co.th

#### Trinidad & Tobago

Nau-T-Kol Marine Refrigeration

Location: Chaguaramas, Trinidad 868-634-2174 Phone: 868-634-2174 Fax: Email: nautkol@cablenett.net Web: www nautkol com

Turkey

#### Egemar Muhendislik Dan. San. Ve Tic. Ltd. Sti.

Istanbul, Turkey 90 (0) 216 494 21 68 Location: Phone: 90 (0) 216 494 22 18 Fax: Email: sales @ egemar.com.tr Web: www.egemar.com.tr

#### **U.S. Virgin Islands**

St. Croix Marine Corp.
Location: St. Croix, U.S. Virgin Islands
Phone: 340-773-0289

340-778-8974

Email: stxmarine@vipowernet.net

**Coral Bay Marine Service** 

Location: St. John, U.S. Virgin Islands Phone: 340-776-6859

Fax: 340-776-6859

Reefco

Location: St. Thomas, U.S. Virgin Islands

340-776-0038 Phone: Fax: 340-776-0038 Email: dennyedy@viaccess.net

**United Arab Emirates** 

#### Technical Supplies & Services Co.

Abu Dhabi, United Arab Emirates

971-26-44-7912 Phone: Fax: 971-26-44-0175

**HFL Mantech** 

Dubai, United Arab Emirates Location: 971 4 333 25 42 971 4 333 06 49 Phone:

Fax: Email: mge@emirates.net.ae

**Exalto Emirates Ltd** 

Sharjah, United Arab Emirates 971 6 5325597 Location:

Phone: 971 6 5325723 Fax: Email: exalto@emirates.net.ae

#### **United Kingdom**

#### Taylor Made Environmental, Ltd./Europe, **European Office & Distribution Point**

Poole, Dorset, United Kingdom Europe, Gulf States Location: Territory: Phone: 44 (0) 870 3306101 Fax: Email: 44 (0) 870 3306102 sales@tmenviro-eu.com Web: www.tmenviro-eu.com

#### Venezuela

Rich Marine Center, C.A. Location: Puerto La Cruz,, Estado Anzoategui,

Venezuela 58 281 41 8 0324, 25, or 26 58 281 2811630 Phone: Fax:

Email: Web: rich@tuyate.net www.tuyate.net

#### **West Indies**

Regis Electronics (St Lucia) LTD. Location: St. Lucia, West Indies Phone: 758-452-0205 758-452-0206

Fax: Email:  $stlucia@\,regisel ectronics.com$ 

#### Zambia

Southern Power Products
Location: Cape Town, South Africa
Territory: Angola, Botswana, Mozambique, Nambia,
S. Africa, Zambia, Zimbabwe
Phone: 27-21-511-0653
Fax: 27-21-510-3049

Fax: Email:

sales@southernpower.co.za

#### Zimbabwe

#### **Southern Power Products**

Location: Cape Town, South Africa

Angola, Botswana, Mozambique, Nambia, S. Africa, Zambia, Zimbabwe 27-21-511-0653 Territory:

Phone:

Fax: Email:

27-21-510-3049 sales@southernpower.co.za

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