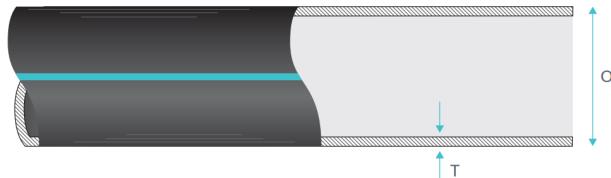




# HDPE 4710

## IPS Solid Wall



**Specification:** ANSI/AWWA C906, ASTM F714, D3350

NSF/ ANSI/ CAN 61,

ASTM 2619, API 15 LE available upon request

**Compound:** PPI TR-4 PE 4710, ASTM D3350

**COLOR:** Black no Stripe, Black w/ Stripe (orange, purple, green, brown) \*Double stripe optional

**Lengths:** 40'/ 50' lengths, 500' coils (0.5"-6"), 330' coils (0.5"-4") \*Coils only available in DR's 11-7

| PIPE SIZE    | AVERAGE O.D. | SDR 7   | SDR 9   | SDR 11  | SDR 13.5 | SDR 15.5 | SDR 17  | SDR 21  | SDR 26 | SDR 32.5 | SDR 41 |
|--------------|--------------|---------|---------|---------|----------|----------|---------|---------|--------|----------|--------|
|              |              | 327 PSI | 250 PSI | 200 PSI | 160 PSI  | 140 PSI  | 125 PSI | 100 PSI | 85 PSI | 57 PSI   | 43 PSI |
| MIN WALL (T) |              |         |         |         |          |          |         |         |        |          |        |
| 0.5          | 0.83         | 0.11    | 0.09    | 0.07    | 0.06     | -        | -       | -       | -      | -        | -      |
| 0.75         | 1.05         | 0.14    | 0.11    | 0.09    | 0.07     | -        | -       | -       | -      | -        | -      |
| 1            | 1.31         | 0.18    | 0.14    | 0.12    | 0.09     | -        | -       | -       | -      | -        | -      |
| 1.25         | 1.66         | 0.23    | 0.18    | 0.14    | 0.12     | 0.10     | 0.09    | -       | -      | -        | -      |
| 1.5          | 1.90         | 0.27    | 0.21    | 0.17    | 0.14     | 0.12     | 0.11    | -       | -      | -        | -      |
| 2            | 2.37         | 0.33    | 0.26    | 0.21    | 0.17     | 0.15     | 0.14    | 0.11    | 0.09   | -        | -      |
| 2.5          | 2.87         | 0.40    | 0.31    | 0.25    | 0.21     | 0.18     | 0.16    | 0.13    | 0.11   | 0.09     | -      |
| 3            | 3.50         | 0.50    | 0.38    | 0.31    | 0.25     | 0.22     | 0.20    | 0.16    | 0.13   | 0.10     | -      |
| 4            | 4.50         | 0.64    | 0.50    | 0.40    | 0.33     | 0.29     | 0.26    | 0.21    | 0.17   | 0.13     | 0.11   |
| 6            | 6.625        | 0.94    | 0.73    | 0.60    | 0.49     | 0.42     | 0.38    | 0.31    | 0.25   | 0.20     | 0.16   |
| 8            | 8.625        | 1.23    | 0.95    | 0.78    | 0.63     | 0.55     | 0.50    | 0.40    | 0.33   | 0.26     | 0.20   |
| 10           | 10.75        | 1.53    | 1.19    | 0.97    | 0.79     | 0.66     | 0.63    | 0.51    | 0.41   | 0.33     | 0.26   |
| 12           | 12.75        | 1.82    | 1.41    | 1.15    | 0.94     | 0.82     | 0.75    | 0.60    | 0.49   | 0.39     | 0.31   |
| 14           | 14.00        | 2.00    | 1.55    | 1.27    | 1.09     | 0.90     | 0.82    | 0.66    | 0.53   | 0.42     | 0.34   |
| 16           | 16.00        | 2.28    | 1.77    | 1.45    | 1.18     | 1.03     | 0.94    | 0.76    | 0.61   | 0.49     | 0.38   |
| 18           | 18.00        | 2.57    | 2.00    | 1.63    | 1.33     | 1.16     | 1.05    | 0.85    | 0.69   | 0.55     | 0.44   |
| 20           | 20.00        | 2.85    | 2.22    | 1.81    | 1.48     | 1.29     | 1.17    | 0.95    | 0.76   | 0.61     | 0.48   |
| 22           | 22.00        | 3.14    | 2.44    | 2.00    | 1.62     | 1.41     | 1.29    | 1.04    | 0.84   | 0.67     | 0.53   |
| 24           | 24.00        | 3.41    | 2.66    | 2.18    | 1.77     | 1.54     | 1.41    | 1.14    | 0.92   | 0.73     | 0.58   |
| 26           | 26.00        | -       | 2.88    | 2.36    | 1.92     | 1.67     | 1.52    | 1.23    | 1.00   | 0.79     | 0.63   |
| 28           | 28.00        | -       | 3.11    | 2.54    | 2.07     | 1.80     | 1.64    | 1.33    | 1.07   | 0.86     | 0.68   |
| 30           | 30.00        | -       | 3.33    | 2.72    | 2.22     | 1.93     | 1.76    | 1.42    | 1.15   | 0.92     | 0.73   |
| 32           | 32.00        | -       | 3.55    | 2.90    | 2.37     | 2.06     | 1.85    | 1.52    | 1.23   | 0.98     | 0.77   |
| 34           | 34.00        | -       | -       | 3.09    | 2.51     | 2.19     | 2.00    | 1.61    | 1.30   | 1.04     | 0.83   |
| 36           | 36.00        | -       | -       | 3.27    | 2.66     | 2.32     | 2.11    | 1.71    | 1.38   | 1.10     | 0.87   |

\* All sizes in inches



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