

SI SERIES INSIDE CORNERS

SAMPLE SPECIFICATION

specify as: SOFTFORMS® Model # SI-X-XXX

Pittcon SOFTFORMS® LLC

6409 Rhode Island Avenue
Riverdale, MD 20737
(800) 637-7638
(301) 927-1000
Fax: (301) 699-8690

3330 W. Flower Street
Phoenix, AZ 85017
(800) 637-7638
(602) 233-9100
Fax: (602) 233-9400

The extruded aluminum profile shall incorporate a continuous integral fin for surface contact to conventionally installed gypsum drywall. The fins shall be 7/8" wide and shall be tapered to the edge. The tapered fins shall be punched with holes staggered to accept standard screw fastening. A series of continuous grooves shall be extruded into the face of the fins to provide greater bonding surface. The extruded profiles shall be primed with corrosion-resistant primer compatible with materials normally in use in conjunction with commercial interiors, i.e.: joint compound, latex and enamel paints, and wall covering adhesives.

MATERIAL: Aluminum alloy.....6063 T5 or equal
Finish.....Factory primed

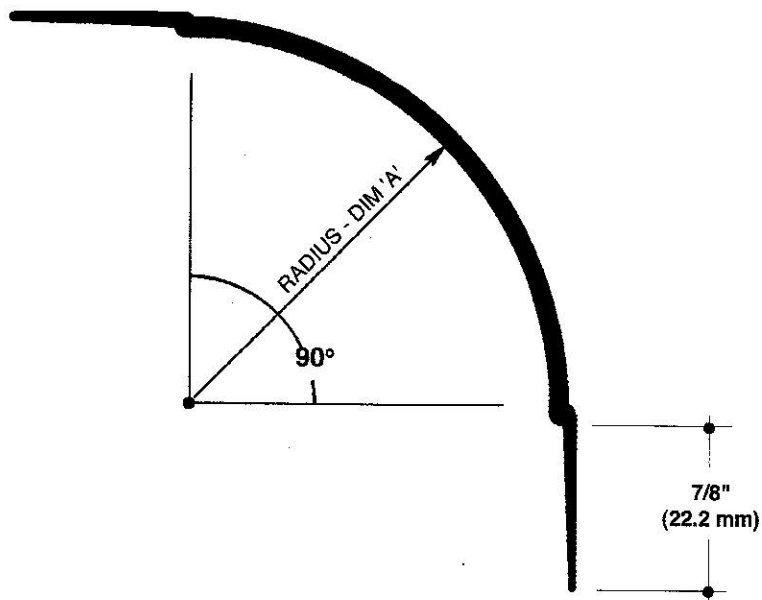
SELECTING YOUR SOFTFORMS® SI SERIES OF ALUMINUM EXTRUSIONS

Select proper SOFTFORMS extrusion from the ordering information shown below.

| Model Number | Radius |
|--------------|------------------|
| SI-9-075 | 3/4" (19.1 mm) |
| SI-9-100 | 1" (25.4 mm) |
| SI-9-150 | 1-1/2" (38.1 mm) |
| SI-9-200 | 2" (50.8 mm) |
| SI-9-250 | 2-1/2" (63.5 mm) |
| SI-9-300 | 3" (76.2 mm) |
| SI-9-400 | 4" (101.6 mm) |

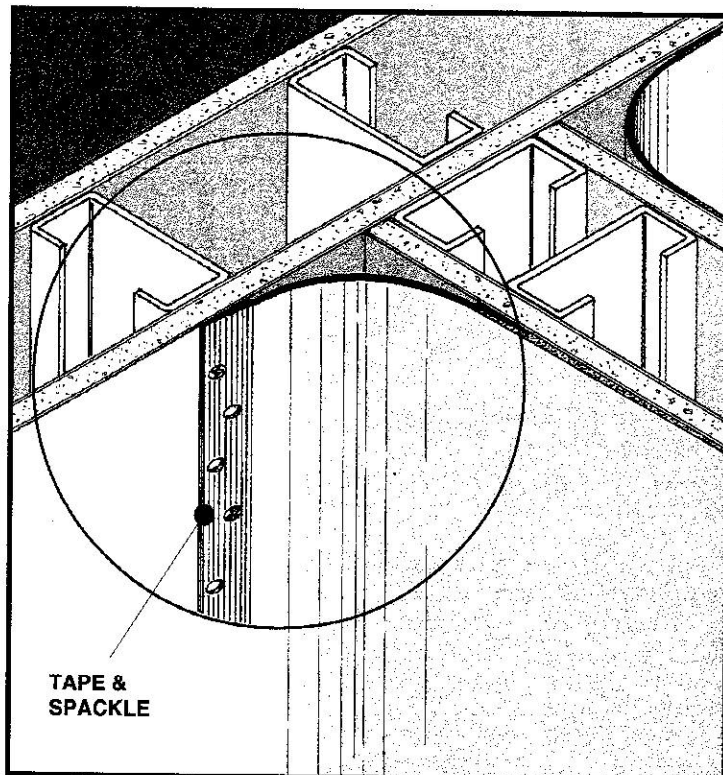
Note:

Special custom sizes are also available. Check with factory for availability and lead time.



SI SERIES
NO SCALE

INSIDE CORNER
TYPICAL SECTION



All details, methods and specifications are the exclusive property of Pittcon Softforms® LLC. Pittcon reserves the right to change any specifications or details without prior notification. All Softforms® profiles are available in standard 10' lengths $\pm 1/8"$ (2.048 M). Other lengths are available as special order items. For custom shapes, sizes, or for special finishes, please contact the factory or your nearest Pittcon sales representative.

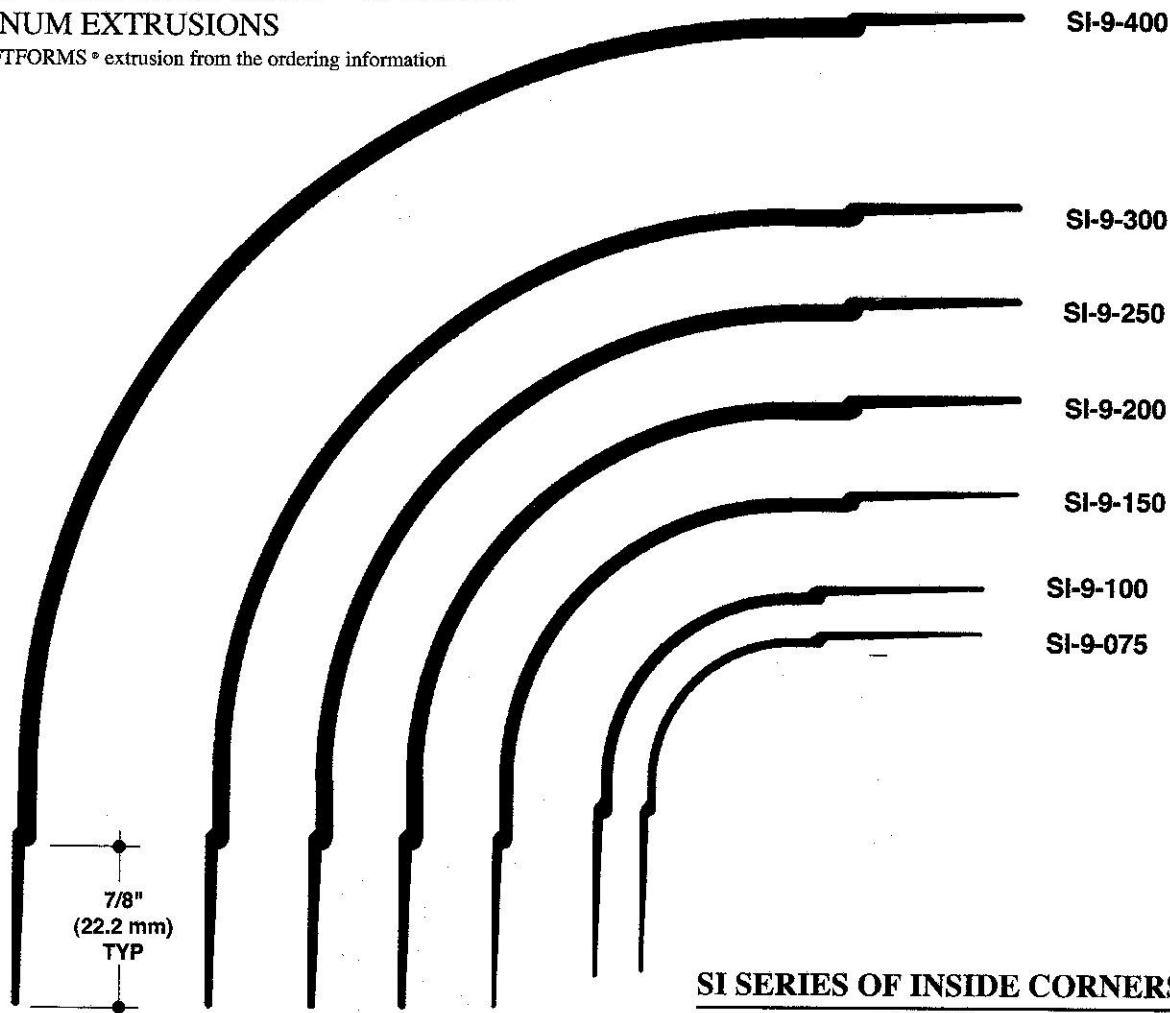
Softforms®

PREFORMED ARCHITECTURAL PROFILES
FOR DRYWALL CONSTRUCTION

SI SERIES INSIDE CORNERS

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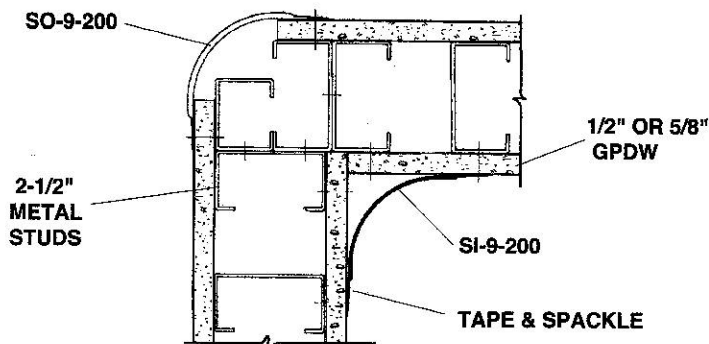


SI SERIES OF INSIDE CORNERS
NO SCALE

EXAMPLE DETAIL

For use with conventional metal stud construction and 1/2" or 5/8" GPDW.

The drawing below depicts the appropriate size, number, and placement of metal studs needed to accommodate the SI-9-200 inside corner and the corresponding SO-9-200 outside corner. The use of identical radii is recommended for both inside and outside corners when they appear in view of one another. Optional ceiling trims for acoustical tile support are available in either a pre-finished white or primed for field finishing. Screws through the grooved fins must always engage metal or wood substructure to ensure proper installation.



SI-9-200 + 2-1/2" STUD WALL

NO SCALE

TYPICAL

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