



ITEM NO.	Description	Material	PartNo	Status	QTY.	ITEM NO.	Description	Material	PartNo	Status	QTY.
1	DBL PUMP BOLT BODY	4140	DP 0013	INV CAST + MACH	1	20	10-24 UNC SET SCREW X .312		DP 0145		1
2	DBL PUMP BOLT LOCK	4140	DP 0015	INV CAST + MACH	1	21	SP SAFETY END CAP	4140	DP 0290-2	MIM	2
3	DBL PUMP FIRING PIN	O1 STEEL	DP 0016	MACHINED	1	22	DBL PUMP STILETTO CHOKE TUBE	4140	DP 1990	MACHINED	1
4	M3 SOC HD CAP SCREW X 16MM	ALLOY STEEL	DP 0036	PURCHASED	1	23	DBL PUMP SPREADER CHOKE TUBE	4140	DP 1998	MACHINED	1
5	DBL PUMP EXTRACTOR	4140	DP 0043	MIM	1	24	DBL PUMP EXTRACTOR SPRING	MUSIC WIRE	DP 2120	WOUND	1
6	DBL PUMP LIFTER	4140	DP 0044	STAMP FORM	1	25	SKO FOREND ATTACHMENT	ALUM	SKO 00109	MACHINED	1
7	DBL PUMP MAGAZINE TUBE	4140	DP 0050	DRAWN MACHINED	1	26	SKO GRIP CAP	URETHANE	SKO 00119	INJ MOLDED	1
8	DBL PUMP MAG TUBE THREADED END	ALUM	DP 0052	MACHINED	1	27	SKO STOCK BODY	NYLON GF	SKO 00120	INJ MOLDED	1
9	DBL PUMP MAGAZINE SPRING	MUSIC WIRE	DP 0055	WOUND	1	28	SKO STOCK RECOILPAD	URETHANE	SKO 00121	INJ MOLDED	1
10	DBL PUMP MAGAZINE TUBE PLUNGER	NYLON	DP 0056	INJ MOLDED	1	29	SKO L.O.P. LEVER	NYLON GF	SKO 00122	INJ MOLDED	1
11	M3 HEX LOCK NUT BLACK	ALLOY STEEL	DP 0072	PURCHASED	1	30	SKO STOCK L.O.P. POST	4140	SKO 00123	MACHINED	1
12	#8-32 BTN HD CAP SCREW	PURCHASED	DP 0078		4	31	SKO STOCK L.O.P. SPRING PIN	O1 STEEL	SKO 00124	MACHINED	1
13	DBL PUMP LOW HD #6-32 X .25	OPTION 6-32 FLT HD X 1/4 SP 00246	DP 0079	PURCHASED	2	32	SKO STOCK SUPPORT TUBE	ALUM	SKO 00125	MACHINED	1
14	#6-32 FLAT HD CAP SCREW X .375	ALLOY STEEL	SP 00108	PURCHASED	2	33	SKO STOCK L.O.P. POST SPRING	MUSIC WIRE	SKO 00126	PURCHASED	1
15	#8-32 FLAT HD CAP SCREW X .375	ALLOY STEEL	DP 0106	PURCHASED	4	34	.093 DIA SLOTTED ROLL PIN X .75	SPRING STEEL	SKO 00127	PURCHASED	1
16	#10-24 BUTON HEAD CAP SCREW	ALLOY STEEL	DP 0131	PURCHASED	2	35	SKO QR SWIVEL GROMMET	ALUM	SKO 00128	MACHINED	1
17	2MM ROLL PIN X 18MM	SPRING STEEL	DP 0134	PURCHASED	1	36	SKO DUROMETER CHEEK PIECE	URETHANE	SKO 00220	INJ MOLDED	1
18	5/32 DIA SLOTTED ROLL PIN X 5/8	SPRING STEEL	DP 0135	PURCHASED	1	37	SP 12 RECEIVER	7075 ALUM	SP 00001	MACHINED	1
19	3MM DIA SLOTTED ROLL PIN X 10MM	SPRING STEEL	DP 0136	PURCHASED	1	38	SP 12 BARREL EXTENSION	4140	SP 00005	MACHINED	1
39	#5-40 SOC HD CAP SCREW X .25	ALLOY STEEL	SP 00011	PURCHASED	4	39	SP 12 BOLT SLED	4140	SP 00014	INV CAST + MACH	1
40	SP 12 BOLT SLED	4140	SP 00014	INV CAST + MACH	1	41	SP PUMP BARREL TUBE X 18.5"	4140	SP 00017	DRILLED MACHINED	1
41	SP PUMP BARREL TUBE X 18.5"	4140	SP 00017	DRILLED MACHINED	1	42	SP 12 SHELL RELEASE RIGHT	1095 SPRG STEEL	SP 00027	STAMP FORM	1
42	SP 12 SHELL RELEASE RIGHT	1095 SPRG STEEL	SP 00027	STAMP FORM	1	43	SP BOLT RELEASE BUTON	NYLON GF	SP 00030	INJ MOLDED	1
43	SP BOLT RELEASE BUTON	NYLON GF	SP 00030	INJ MOLDED	1	44	SP 12 BARREL LUG	4140	SP 00038	MACHINED	1
44	SP 12 BARREL LUG	4140	SP 00038	MACHINED	1	45	SP 12 MOLDED BARREL SHROUD	NYLON GF	SP 00040	INJ MOLDED	1
45	SP 12 MOLDED BARREL SHROUD	NYLON GF	SP 00040	INJ MOLDED	1	46	SP 12 BOLT RELEASE ARM RIGHT	1095	SP 00041	STAMP FORM	1
46	SP 12 BOLT RELEASE ARM RIGHT	1095	SP 00041	STAMP FORM	1	47	SP 12 SHROUD CONNECT	STEEL	SP 00042	MACHINED	1
47	SP 12 SHROUD CONNECT	STEEL	SP 00042	MACHINED	1	48	SP 12 TRIGGER GROUP HOUSING	PA66 NYLON GF OR ADK	SP 00050		1
48	SP 12 TRIGGER GROUP HOUSING	PA66 NYLON GF OR ADK	SP 00050		1	49	SP 12 TRIGGER	ZAMACK5	SP 00051	MIM	1
49	SP 12 TRIGGER	ZAMACK5	SP 00051	MIM	1	50	SP 12 TRIGGER SEAR LINK	4140	SP 00052	MIM	1
50	SP 12 TRIGGER SEAR LINK	4140	SP 00052	MIM	1	51	SP 12 SEAR	4140	SP 00053	MIM	1
51	SP 12 SEAR	4140	SP 00053	MIM	1	52	SP 12 BOLT OPEN TRIGGER LOCK	1075	SP 00054	STAMP FORM	1
52	SP 12 BOLT OPEN TRIGGER LOCK	1075	SP 00054	STAMP FORM	1	53	SP 12 HAMMER SPRING GUIDE PIN	O1 STEEL	SP 00055	MACHINED	1
53	SP 12 HAMMER SPRING GUIDE PIN	O1 STEEL	SP 00055	MACHINED	1	54	SP 12 HAMMER SPRING MANDREL	O1 STEEL	SP 00056	MACHINED	2
54	SP 12 HAMMER SPRING MANDREL	O1 STEEL	SP 00056	MACHINED	2	55	SP 12 HAMMER SPRING ANCHOR POST	O1 STEEL	SP 00057	MACHINED	1
55	SP 12 HAMMER SPRING ANCHOR POST	O1 STEEL	SP 00057	MACHINED	1	56	SP 12 HAMMER	4140	SP 00058	MACHINED	1
56	SP 12 HAMMER	4140	SP 00058	MACHINED	1	57	SP 12 TRIGGER PLUNGER	O1 STEEL	SP 00059	TURNED	1
57	SP 12 TRIGGER PLUNGER	O1 STEEL	SP 00059	TURNED	1	58	SP 12 SAFETY SPACER	4140	SP 00060	MIM	1
58	SP 12 SAFETY SPACER	4140	SP 00060	MIM	1	59	SP 12 BOLT RELEASE ARM LEFT	1095	SP 00061	STAMP FORM	1
59	SP 12 BOLT RELEASE ARM LEFT	1095	SP 00061	STAMP FORM	1	60	SP 12 TRIGGER PLUNGER SPRING	MUSIC WIRE	SP 00062	WOUND	1
60	SP 12 TRIGGER PLUNGER SPRING	MUSIC WIRE	SP 00062	WOUND	1	61	SP 12 SEAR SPRING	MUSIC WIRE	SP 00063	WOUND	1
61	SP 12 SEAR SPRING	MUSIC WIRE	SP 00063	WOUND	1	62	SP 12 TRIGGER RETURN SPRING	MUSIC WIRE	SP 00064	WOUND	1
62	SP 12 TRIGGER RETURN SPRING	MUSIC WIRE	SP 00064	WOUND	1	63	SP 12 HAMMER SPRING	MUSIC WIRE	SP 00065	WOUND	2
63	SP 12 HAMMER SPRING	MUSIC WIRE	SP 00065	WOUND	2	64	SP 12 MAIN SPRING HAMMER PIVOT	O1 STEEL	SP 00066	MACHINED	1
64	SP 12 MAIN SPRING HAMMER PIVOT	O1 STEEL	SP 00066	MACHINED	1	65	SP 12 RELEASE PIVOT PIN	O1 STEEL	SP 00067	MACHINED	1
65	SP 12 RELEASE PIVOT PIN	O1 STEEL	SP 00067	MACHINED	1	66	SP 12 TRIGGER PIN ECLIP	ALLOY STEEL	SP 00068	PURCHASED	1
66	SP 12 TRIGGER PIN ECLIP	ALLOY STEEL	SP 00068	PURCHASED	1	67	SP 12 LIFTER PIVOT PIN	O1 STEEL	SP 00068	MACHINED	1
67	SP 12 LIFTER PIVOT PIN	O1 STEEL	SP 00068	MACHINED	1	68	SP 12 SLIDE ARM LEFT	4140	SP 00102	STAMP MACHINE	1
68	SP 12 SLIDE ARM LEFT	4140	SP 00102	STAMP MACHINE	1	69	SP 12 SLIDE ARM TUBE	8620	SP 00103	DRAWN MACHINED	1
69	SP 12 SLIDE ARM TUBE	8620	SP 00103	DRAWN MACHINED	1	70	SP 12 SLIDE ARM LEFT	4140	SP 00104	STAMP MACH	1
70	SP 12 SLIDE ARM LEFT	4140	SP 00104	STAMP MACH	1	71	SP 12 TRIGGER GROUP INSTALL PIN	O1 STEEL	SP 00105	MACHINED	1
71	SP 12 TRIGGER GROUP INSTALL PIN	O1 STEEL	SP 00105	MACHINED	1	72	#6-32 FLAT HD CAP SCREW X .500	ALLOY STEEL	SP 00107	PURCHASED	2
72	#6-32 FLAT HD CAP SCREW X .500	ALLOY STEEL	SP 00107	PURCHASED	2	73	SP TRIGGER GROUP PIN SLEEVE	CARBON STL	SP 00109		1
73	SP TRIGGER GROUP PIN SLEEVE	CARBON STL	SP 00109		1	74	SP TRIGGER PIN SLEEVE RETAINER	MUSIC WIRE	SP 00110		1
74	SP TRIGGER PIN SLEEVE RETAINER	MUSIC WIRE	SP 00110		1	75	SP 12 SAFETY PLUNGER		SP 00113		1
75	SP 12 SAFETY PLUNGER		SP 00113		1	76	SP 12 SAFETY PLUNGER SPRING	MUSIC SPRING	SP 00114		3
76	SP 12 SAFETY PLUNGER SPRING	MUSIC SPRING	SP 00114		3	77	#6-32 SET SCREW X .125		SP 00115	MCMMASTER	1
77	#6-32 SET SCREW X .125		SP 00115	MCMMASTER	1	78	M2.5 SOC HD CAP SCREW X 6MM		SP 00116		2
78	M2.5 SOC HD CAP SCREW X 6MM		SP 00116		2	79	SP 12 SHELL RELEASE LEFT	1095 SPRG STEEL	SP 00127	STAMP FORM	1
79	SP 12 SHELL RELEASE LEFT	1095 SPRG STEEL	SP 00127	STAMP FORM	1	80	SP 12 RECEIVER RAIL POST	CARBON STEEL	SP 00162	MACHINED	1
80	SP 12 RECEIVER RAIL POST	CARBON STEEL	SP 00162	MACHINED	1	81	SP 12 TRIGGER PIVOT PIN	O1 STEEL	SP 00167	MACHINED	1
81	SP 12 TRIGGER PIVOT PIN	O1 STEEL	SP 00167	MACHINED	1	82	SP 12 FOREND KNOB	ALUM	SP 00180	MACHINED	1
82	SP 12 FOREND KNOB	ALUM	SP 00180	MACHINED	1	83	SP 12 SAFETY BARREL LEFT	ZAMACK8	SP 00190	MIM	1
83	SP 12 SAFETY BARREL LEFT	ZAMACK8	SP 00190	MIM	1	84	SP 12 DETENT SAFETY BARREL	ZAMACK8	SP 00191	MIM	1
84	SP 12 DETENT SAFETY BARREL	ZAMACK8	SP 00191	MIM	1	85	SP TACTICAL SAFETY LOCK WASHER	93711A100	SP 00192		1
85	SP TACTICAL SAFETY LOCK WASHER	93711A100	SP 00192		1	86	1/4-20 SOC HD CAP SCREW X .750		SP 00194		1
86	1/4-20 SOC HD CAP SCREW X .750		SP 00194		1	87	1/4-20 MIL SPEC LOCK WASHER	92962A113	SP 00195		1
87	1/4-20 MIL SPEC LOCK WASHER	92962A113	SP 00195		1	88	SP TRIGGER RETURN M3 x 6MM SET SCREW	93245A100	SP 00210		1
88	SP TRIGGER RETURN M3 x 6MM SET SCREW	93245A100	SP 00210		1	89	SP 12 FOREND LEFT	NYLON GF	SP 00231	INJ MOLDED	1
89	SP 12 FOREND LEFT	NYLON GF	SP 00231	INJ MOLDED	1	90	SP 12 FOREND RIGHT	NYLON GF	SP 00232	INJ MOLDED	1
90	SP 12 FOREND RIGHT	NYLON GF	SP 00232	INJ MOLDED	1	91	SP REAR GRIP HOUSING	PA66 NYLON 30% GF	SP 00504		1
91	SP REAR GRIP HOUSING	PA66 NYLON 30% GF	SP 00504		1	92	4-40 SOC HD CAP SCREW X .250		T22 0114		1
92	4-40 SOC HD CAP SCREW X .250		T22 0114		1	93	SP 12 FOREND KNOB PLUNGER		SP 00112		1
93	SP 12 FOREND KNOB PLUNGER		SP 00112		1						

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B		SPRING SUPPORTS, SOFTGRIP	7/1/2014	
K		FASTENER CALLOUTS	2/2/2022	

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±.02 ANGULAR MACH ±.12 BEND ± TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003	DRAWN CHECKED ENG APPR. MFG APPR.	NAME P/JC	DATE 11/9/21	CONNECTICUT SHOTGUN MFG CO
INTERPRET GEOMETRIC TOLERANCING PER MATERIAL	G.A. COMMENTS:	TITLE: SINGLE PUMP ASSY EXPLODED		
NEXT ASSY	USED ON	FINISH	APPLICATION	SIZE DWG. NO. D SP 01000
				REV K
				SCALE: 1:10 WEIGHT: SHEET 1 OF 1