

OR90WPM BATCH MIX

90A Elastomer

Description

A 100% solid, 2 component, 1:1by volume batch mix elastomer.

Primary Application

- Cast elastomer molded parts
- Miscellaneous waterproofing of common construction surfaces

Color

Aluminum, dark gray, black, brown, green, oyster, custom colors are also available.

Chemical Resistance

Good hydrolytic stability to 300° F. Good resistance to inorganic bases, acids and hydrocarbon solvents. Good resistance to oxygenated and chlorinated solvents

Packaging

2 Gallon kit, 10 Gallon kit, 100 Gallon kit

Storage life

12 months in unopened containers when stored in a dry location at $50-90^{\circ}$ F (10-32C).

Product Advantages

Seamless Monolithic waterproofing

Wide product applications
Fast return to service
High moisture tolerance
High film builds
No VOC
High moisture tolerance
100% solids

Waterproofing Application Data

Coverage 80 Sq. Ft. per gal @ 20 mils

Substrate must be sound, clean and free of dirt, debris and other contaminates. No primer is needed for newly applied or cleaned foam.

Mixing

Thoroughly mix Part "B" of OR90WPM Batch Mix prior to use. Extreme care should be exercised to prevent cross contamination of the A&B components.

Application

Pour equal volumes of A and B components by adding the B into the A component. Mix products with a drill mixer until completely homogeneous. Usually less than 2 minutes. Apply or cast immediately upon complete mixing.

Density

Part A 9.17 lbs./gallon Part B 8.78 lbs./gallon

Typical Physical Properties

	Test	<u>Values</u>
Tensile Strength	ASTM D412	1,900
Elongation	ASTM D412	300%
Permanent Set	ASTM D412	10% max
Hardness (shore A)	ASTM D2240	90
Tear Resistance lbs./in	ASTM D624	225
Ratio A/B		1:1 by volume
Viscosity A side	2200±500 cps @ 77° F ± 500	
Viscosity B side	1800±50 cps @ 77° F	± 150
Flash point	Pensky Martins	>200° F (93.3)
VOC	ASTM 3960	0
Flexibility	Mandrel Bend	pass
Tack Free	To touch	< 1 hour
Full Cure	OR field test	5-7 days@70° F
Service Temp	OR field test	$-40 + 300^{\circ} F$
Surface application temp	OR field test	$40F-120^{\rm o}\ F$

Warranty

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