

THE QUALITY CONTROL COMPANY

PRODUCT ANALYSIS REPORT

Report: 307976.1
Date: 10-Jan-2025
Lot QTY: 13
Part Number: 67130-0806
Manufacturer: Molex
Client: FireAlps Hungary Kft
Client P/O: PO Unknown
Work Order: 307976



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Order Information

Part Number:	67130-0806	Work Order:	307976
Manufacturer:	Molex	Protocol:	Custom
Device Type:	Connector	ERAI History:	No
Description:	Memory Card Connector		
Datasheet:	https://download.siliconexpert.com/pdfs/2012/3/1/9/31/47/158/mol_/manual/0671300806_memory_card_socket.pdf		

Result

Conclusion:	Acceptable
Approved By:	Dream Hu



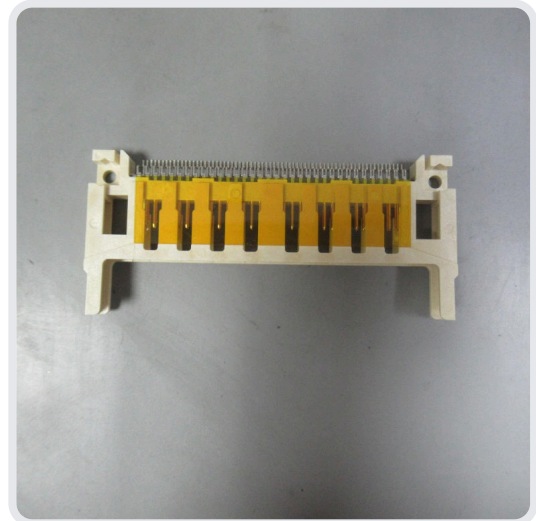
Dream Hu

Risk Assessment:



Processes Performed

<input checked="" type="checkbox"/> Receiving	<input checked="" type="checkbox"/> Documentation & Packaging
<input checked="" type="checkbox"/> General Inspection	<input checked="" type="checkbox"/> External Vis. Inspection
<input type="checkbox"/> DPT / JTAG / Functional	<input type="checkbox"/> Temp Ranging Test
<input type="checkbox"/> DC Parametric	<input type="checkbox"/> PTPR / CVPD
<input type="checkbox"/> Curve Trace	<input type="checkbox"/> Parametric
<input type="checkbox"/> Marking Permanency Test	<input type="checkbox"/> X-ray AS6171
<input type="checkbox"/> Reflow	<input type="checkbox"/> DIP Look
<input type="checkbox"/> Wetting Balance	<input type="checkbox"/> Floating
<input type="checkbox"/> EDGE DIP	<input type="checkbox"/> Decap & Die Analysis



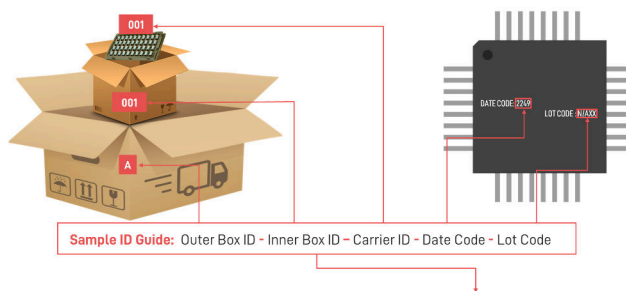
Legend: ☒ Acceptable ☐ Not Acceptable ☐ F.A.R. ☐ Not Conducted

Analysis

There was no evidence of prior use. The parts are "Acceptable".



Documentation & Packaging



Outer Box	Inner Box	Carrier	Date Code	Lot Code	COO	QTY	Samples Taken	Sample ID	Dimensions (CM)	Weight (KG)
1	0	1	N/A	N/A	N/A	200	6	1-0-1-N/A-N/A	32*47*25	3
1	0	2	N/A	N/A	N/A	220	7	1-0-2-N/A-N/A	32*47*25	3



Sample Table

Test Item	Sample ID	QTY
External Vis. Inspection	1-0-1-N/A-N/A	6
External Vis. Inspection	1-0-2-N/A-N/A	7



Documentation & Packaging

Reviewer: RR0397**Technician:** ZC0140**Standard & Method:** AS6081 4.2.6.4.1**Process Location:** Shenzhen**Date Conducted:** 10-Jan-2025

Equipment

Equipment	Serial No	Current Cal	Next Cal	Job
Camera	WHL-QH0159	N/A	N/A	GIS
Camera	WHL-QH0159	N/A	N/A	DPI

Analysis

Product arrived in cut tape.

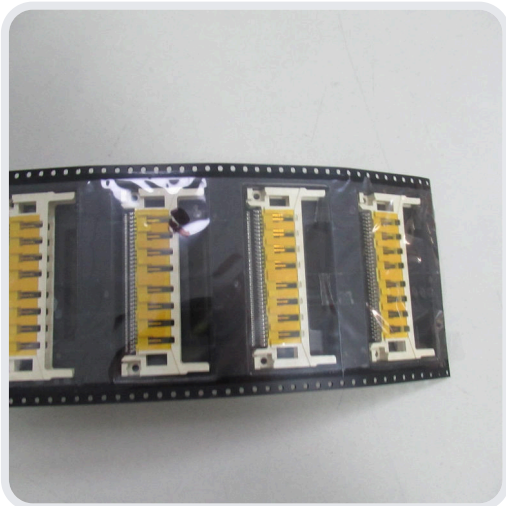
Receiving  Result is acceptableDPI  Result is acceptableGIS  Result is acceptable



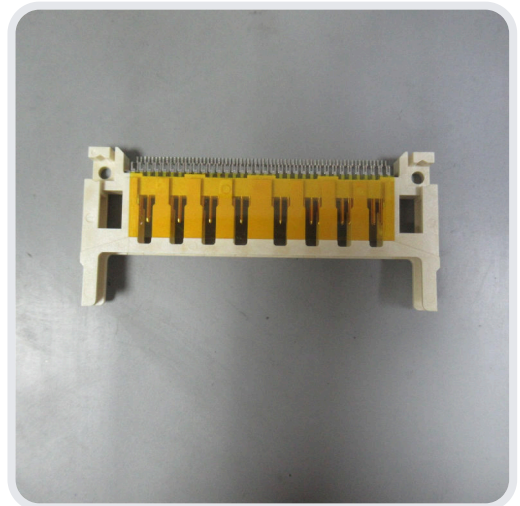
ESD Bags (No label)



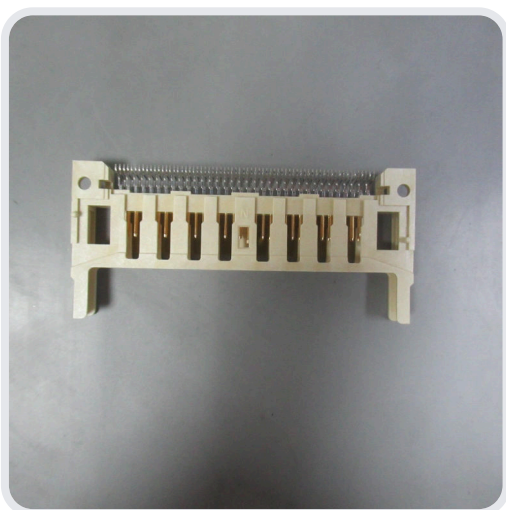
Cut / Tape



Parts Aligned In Cut / Tape



Top View



Bottom View



External Vis. Inspection

Reviewer: RR0397**Technician:** YL0297**Standard & Method:** AS6081 4.2.6.4.2.2**Process Location:** Shenzhen**Date Conducted:** 10-Jan-2025

Equipment

Equipment	Serial No	Current Cal	Next Cal
Microscope	WHL-QH0107	N/A	N/A
Camera	WHL-QH0185	N/A	N/A
Electronic Scale	WHL-QH0172	30-Dec-2024	29-Jan-2025
General Caliper	WHL-QH0175	30-Dec-2024	29-Jan-2025

Analysis

Samples are not re-plated due to presence of exposed base metal and stress marks. Samples do not exhibit any indication of rework or prior use. The samples have the same exterior configuration as shown on the Package Outline Drawing [POD].

Marking Inspection

Result is acceptable

Acceptable QTY : 13

Not Acceptable QTY : 0

Package Body Inspection

Result is acceptable

Acceptable QTY : 13

Not Acceptable QTY : 0

Terminal Inspection

Result is acceptable

Acceptable QTY : 13

Not Acceptable QTY : 0

Exterior Configuration and Coplanarity

Result is acceptable

Acceptable QTY : 13

Not Acceptable QTY : 0

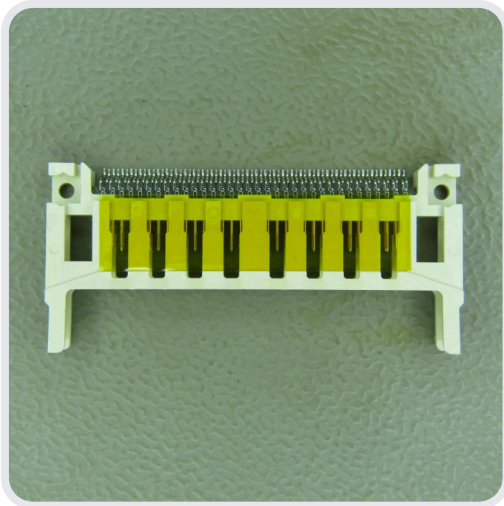
Dimension and Weights

Result is acceptable

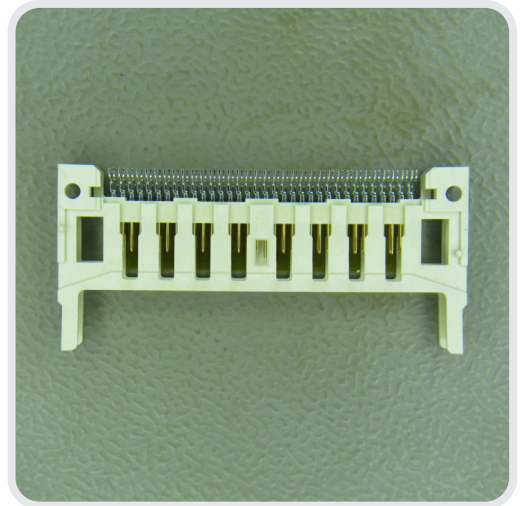
Acceptable QTY : 3

Not Acceptable QTY : 0





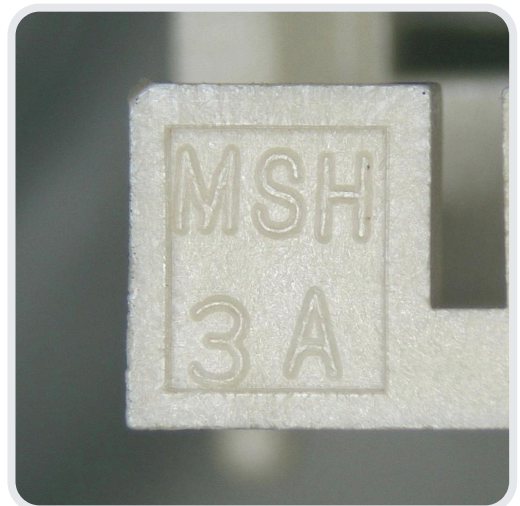
Device Top
1-0-1-N/A-N/A



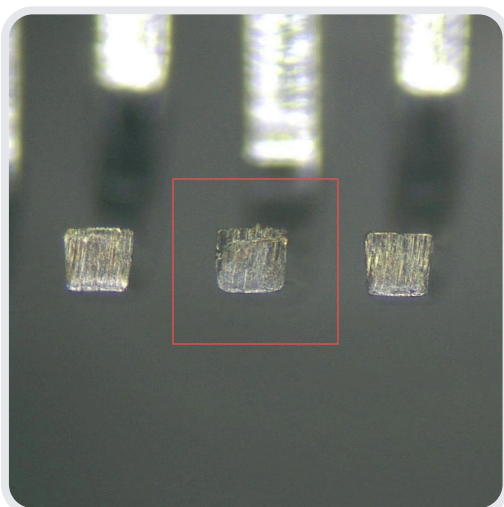
Device Bottom
1-0-1-N/A-N/A



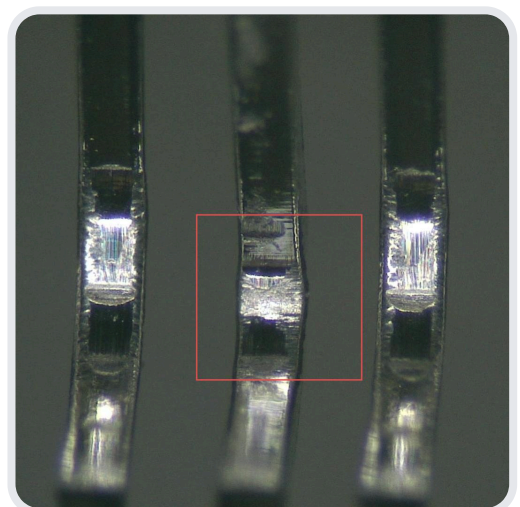
Device Side
1-0-1-N/A-N/A



Magnified Photo of Marking
1-0-1-N/A-N/A

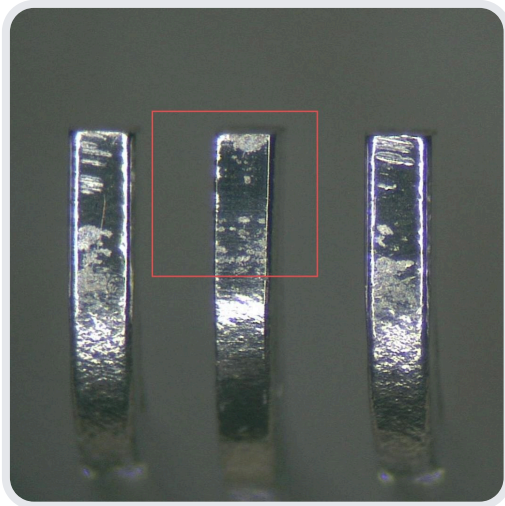


Exposed Base Metal From Trimming
1-0-1-N/A-N/A



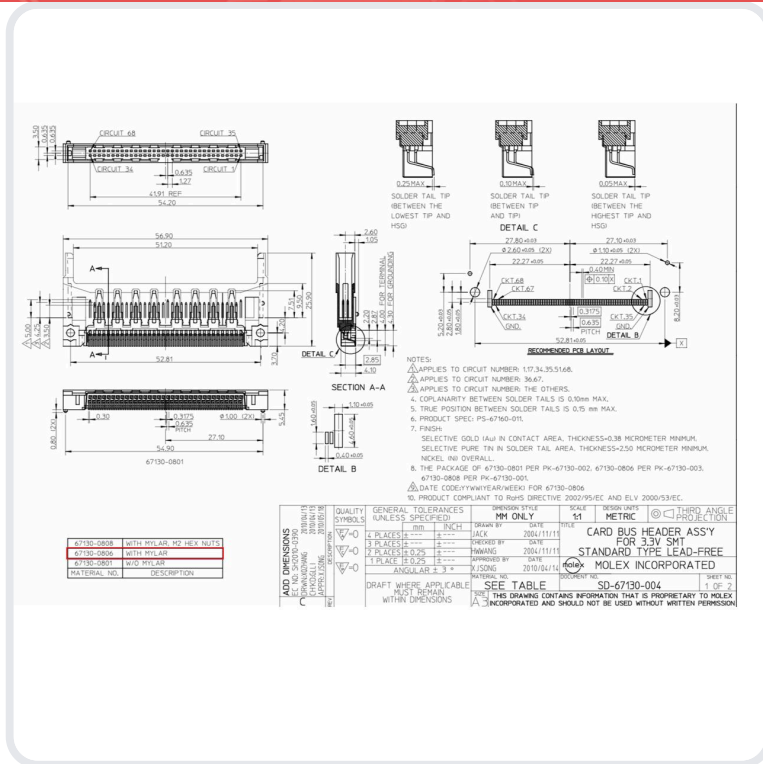
Stress marks
1-0-1-N/A-N/A



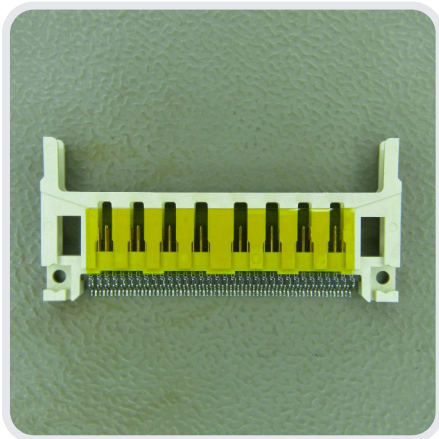


Terminal
1-0-1-N/A-N/A

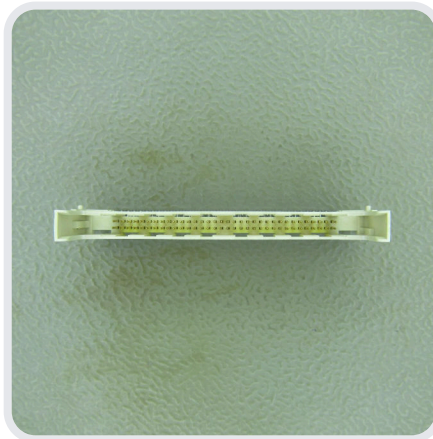




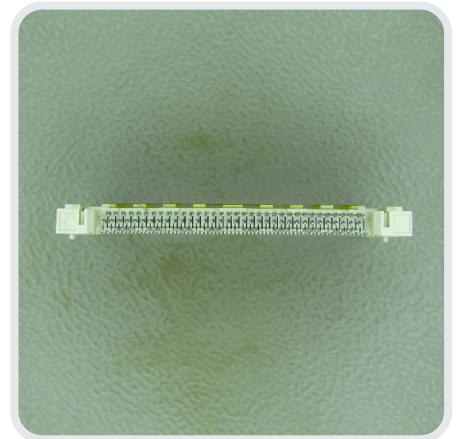
Package Drawing



1-0-1-N/A-N/A
Top



1-0-1-N/A-N/A
Side One



1-0-1-N/A-N/A
Side Two



1-0-1-N/A-N/A
Side Three





Dimension Data Log

Label	UOM	Tolerance	Device # 1	Device # 2	Device # 3
D	mm	56.900 +/- 0.250	56.960	56.980	56.990
E	mm	25.900 +/- 0.250	25.980	25.950	25.960
A	mm	5.450 +/- 0.250	5.200	5.200	5.200
b	mm	0.300	0.280	0.280	0.280
e	mm	0.635	0.640	0.640	0.630
g	g	—	3.180	3.160	3.170

Dimension Data Log Photo



Label : D
1-0-1-N/A-N/A



Label : E
1-0-1-N/A-N/A



Label : A
1-0-1-N/A-N/A



Label : b
1-0-1-N/A-N/A



Dimension Data Log Photo



Label : e
1-0-1-N/A-N/A



Label : g
1-0-1-N/A-N/A



Report Explanations

1. Result is either Acceptable, Unacceptable, or Suspect Counterfeit based upon the test methods conducted in the requested test plan and the acceptance criteria defined within AS6171A, section 3.7.1.
2. “Risk Factor” is a calculation of the remaining risk of a device being counterfeit or substandard from the results of the processer conducted, and risk associated with not conducting some processes. Green codes are acceptable with minimal risk of counterfeit or being substandard quality. Yellow codes are potential problems that can be verified with additional testing or physical defects that can be removed. Red codes are unacceptable and either high risk of being counterfeit, fail electrical testing, physically unusable condition.
3. Minor observations such as scratches and loose contamination from normal handling, packaging, storage and aging are defined and allowed within the JEDEC manufacturing standards. Images of minor observations are not included in the report but are on file and available upon request.
4. “FAR” in the process summary on Page 2 means “Further Analysis Recommended”. It is not always possible to reach a conclusion on a single process. When we recommend additional tests to verify an observation found in one process, or gaps in the requested test plan, we will identify those areas of risk as “FAR”.
5. Note that definitions are as defined within the AS6081 and AS6171 standard.
6. Measurements of uncertainty are not included in the report. The reported measurements are valid and measurements of uncertainty are available on request.
7. The decision rule for statement(s) of conformity is based on Binary Statement for Simple Acceptance Rule specified in Decision Rules Clause 4.2.1 in ILAC-G8:09/2019

Notes and Disclaimers

1. Product analysis results are applicable for the inspected samples only. White Horse Laboratories is not liable for the value of the product and any liability is limited to the value of the services provided.
2. “Reference samples” are previously tested and/or inspected product which are used for comparison purposes to the devices analyzed for this report. “Known-good samples” are provided by the customer to compare to unverified product. “Golden samples” are acquired by WHL with direct traceability to the original manufacturer.
3. All source and measurement equipment are calibrated and suitable for the processes conducted with calibration certifications available upon request.
4. No part of this publication may be reproduced, altered or distributed publicly in any form or by any means, or stored in database or retrieval system, without the prior written permission of White Horse Laboratories.
5. WHL is obligated by our Nondisclosure and Confidentiality policy and agreements with our customers. Reports will be verified but no additional information will be supplied by WHL without the prior written approval of the party that requested and ordered the analysis.
6. All conducted methods are established, and test plan approved, by the customer.



Revision History

Revision	Date	Update Information	Technician
307976.1	10-Jan-2025	Receiving EVI	DH0267

