

**TABLE 3-2B
ROUND DUCT GAGE
NEGATIVE PRESSURE**

MAX. DIA.	-2" w.g.		-4" w.g.		-10' w.g.	
	Spiral Seam	Long. Seam	Spiral Seam	Long. Seam	Spiral Seam	Long. Seam
6"	28	28	28	28	26	26
7"	28	28	28	28	26	26
8"	28	28	28	28	26	26
9"	28	28	28	26	26	24
10"	28	28	26	26	26	22
11"	28	26	26	24	26	22
12"	28	26	26	24	24	22
13"	28	26	26	24	24	20
14"	28	24	24	22	24	20
15"	28	24	24	22	22	20
16"	26	24	24	22	22	18
17"	26	24	24	20	22	18
18"	24	22	24	20	22	18
19"	24	22	24	20	22	18
20"	24	22	22	20	22	18
21"	24	20	22	18	22	18
22"	24	20	22	18	22	16
23"	24	20	22	18	20	16
24"	22	20	22	18	20	16
25-26"	22	20	20	18	20	18 A4
27-29"	22	18	20	16	18	16 A4
30"	22	18	20	16	18	16 B4
31-33"	20	18	20	16	18	16 B4
34"	20	18	20	20 A6	18	16 B4
35-36"	20	16	20	20 A6	18	16 B4
37-42"	20	16	18	18 B6	18 F12	
43-48"	20	18 A6	18	18 B6	18 F6	
49-60"	18	18 B4	18 F6	16 B4	18 F6	
61-72"	16		18 F6		16 F4	

An alphabet letter in the table means that reinforcement angles or their equivalent must be used at the foot interval following the letter. The angle sizes are:

A = 1" x 1" x 1/8"; B = 1-1/4" x 1-1/4" x 3/16"; C = 1-1/2" x 1-1/2" x 3/16"; D = 1-1/2" x 1-1/2" x 1/4"; E = 2" x 2" x 3/16"; F = 2" x 2" x 1/4".

If companion flange joints are used as reinforcements, those for 25" to 36" diameter shall be 1-1/2" x 1-1/2" x 3/16"; for 37" to 48" diameter 2" x 2" x 3/16"; for 40" to 60" diameter 2-1/2" x 2-1/2" x 3/16"; for 61" to 72" diameter 3" x 3" x 1/4".