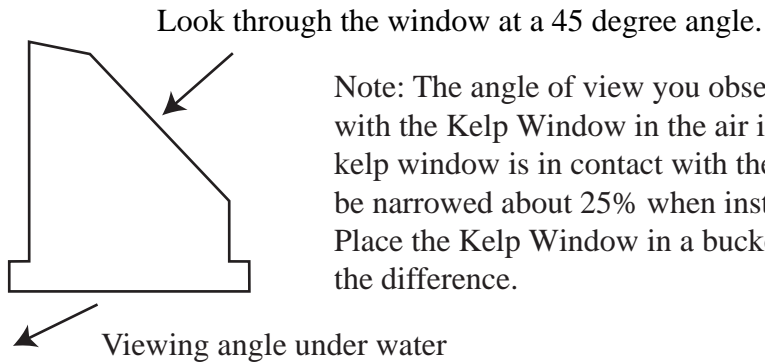


SIGNETMARINE KELP WINDOW

For Keel or Rudder

Every sight glass will have to be positioned depending upon the keel or rudder and accessible in a suitable installation location. Experiment with the Kelp Window to see how its optimal viewing angle is achieved prior to installation.



Note: The angle of view you observe while experimenting with the Kelp Window in the air is wider than when the kelp window is in contact with the water. The view will be narrowed about 25% when installed in the hull. Place the Kelp Window in a bucket of water to view the difference.

-
- ◆ Mount forward or offset of keel or rudder.... figure out location.
 - ◆ Thickness of hull... typically 3/4" or 1".
 - ◆ If the hole is thinner than 3/4" you need a modified Kelp Window. Call SignetMarine.

To drill the hole:

- ◆ Use 3" hole saw... go 1/4" deep.
- ◆ Use 2-1/2" hole saw .. using same pilot hole... drill all the way through.
- ◆ Use small dremel grinder or similar tool to remove material to fit.
- ◆ Pre-fit the Kelp Window into the hull and mark where the adhesive will bond to it.
- ◆ Rough sand with 60 grit sandpaper or rough file all surfaces of the Kelp Window that the adhesive will bond to. You want the adhesive to have a good grip on the window.
- ◆ Use 3M 5200 adhesive to install Kelp Window and make sure to orient it for optimal viewing.

SIGNETMARINE

KELP WINDOW

