

# PURCHASED WOOD SPECIFICATIONS


- Twin Rivers Plaster Rock Sawmill

Effective Date : 2020/05/18

Version 1

	SAWLOGS	STUDWOOD
<b>SPECIES - ESSENCES</b>	Spruce/ Fir = <b>Sorted</b>	Spruce/ Fir = <b>Sorted</b>
<b>LENGTH - LONGUEURS</b>	<p><b>16'6" +/- 2"</b> (498cm - 508 cm) (503 cm target)</p> <p>or for recovery <b>12'6" +/- 2"</b> (376cm-386 cm) Maximize 16'6" logs</p>	<p><b>9'6" +/- 2"</b> (284cm - 295 cm) (290 cm target)</p> <p>no shorter wood</p>
<b>DIAMETER - DIAMÈTRE</b>	<p>Minimum <b>5 ¾" (14.5 cm)</b> outside bark Top</p> <p>Maximum <b>22" (55,9 cm)</b> outside bark Large end</p>	<p>Minimum <b>4 ½" (10.6 cm)</b> outside bark Top</p> <p>Maximum <b>14" (35 cm)</b> outside bark Large end</p>

## QUALITY - QUALITÉ

<b>LIMBS - EBRANCHAGE</b>	Flush to stem	Flush to stem
<b>ROT - POURRITURE</b>	<p>Butt diameter <b>≤ 12" (30 cm)</b> outside bark <b>No rot, sound</b></p> <p><b>&gt; 12" (30 cm)</b> <b>25% diameter max.</b></p>	Any diameter <b>No rot, sound</b>
	Red stain If growth <b>rings visible</b> and sound	Red stain If growth <b>rings visible</b> and sound
<b>SWEEP - COURBE</b>	<p>Sweep  No excessive sweep Log &lt; 12" 1" curve Log &gt; 12" 2" curve</p>	Sweep <b>No sweep &gt; 1" REJECTED</b>
<b>FORM DEFECTS - DÉFAUTS</b>	<p><b>REJECTED</b></p> <p>No worms holes No seams, cracks, heavy knots No split butt or tops No punky spruce, cull trees No dead trees or burnt wood Butts must be square (trimmed flush) Excessive butt flair removed Pasture trees will be culled Free of foreign materials (Rocks, wires, spikes, chains branches etc..)</p>	<p><b>REJECTED</b></p> <p>No worms holes No seams, cracks, heavy knots No split butt or tops No punky spruce, cull trees No dead trees or burnt wood Butts must be square (trimmed flush) Excessive butt flair removed Pasture trees will be culled Free of foreign materials (Rocks, wires, spikes, chains, branches etc..)</p>

### INDICATIONS

Every supplier must conform with our Quality program  
 Logs must be loaded with butts turned one way  
 No wood more then 3 months old, without authorization  
 All unacceptable wood will be reloaded on truck and deducted from scale  
 Purchased wood is scaled by Mass

