



144 Main Street
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To: All Chip and Round Wood Suppliers

RE: Mill Site Safety Expectations

SAFETY IS IMPORTANT!

A recent incident at the mill requires us to remind all suppliers of the Safety expectations. Trucks entering the mill gates at St Croix Chipping or Woodland Pulp cross an active railroad track.

Recently we had a truck and train collision. It was extremely fortunate that only minor property damage was incurred.

A review of the incident has WP working to raise awareness and expectations. New Railroad Crossing and Stop signs have been posted on both sides of the active crossing.

We expect you and your drivers to stop and look both ways, and only then, proceed when clear.

Thank you for your cooperation.

BE SAFE!

Woodland Pulp Procurement



Delivery Instructions & Safety Gear For Truck Drivers

The following Personal Protective Equipment (PPE) is required for all drivers entering mill property. All drivers delivering to mills must be prepared to exit their trucks.

1. Hard Hat
2. Safety shoes or boot (toe protection required ANSI Z-41, Classification 75)
3. Safety Glasses with side shields or safety goggles.

Shorts and sandals are not acceptable. Guards at the specific mills will enforce this policy-Scalers will warn Drivers when they observe inadequate dress and PPE. All PPE must meet or exceed current OSHA or MSA specifications. Tyvek coveralls appropriate for one time use are available for purchase at the scale house.

Safety Requirements And Mill Site Procedures

- 1.) Do not unbind or uncover your load until inside the mill at the area designated for unbinding.
 - A.) SCC- All deliveries to SCC will remove their straps/binders shortly after crossing under the chip belt, before the orange cone.
 - B.) Kraft Mill- Tarps/Nets must be removed prior to backing on the Dumper.
- 2.) If any piece of the load extends more than half the diameter of that piece above stakes, the load will be refused for unloading.
- 3.) Stop at marked Railroad Crossings**
- 4.) Do not stop on railroad tracks-your truck, trailer and load must be at least 10 feet clear of any track when your vehicle stops. Red flashing light signals train operating in area
- 5.) Observe posted **speed limits** and **stop signs**. Other drivers and pedestrians are counting on your compliance
- 6.) Drivers are to exit their trucks and stand two truck lengths clear of unloading operations unless the loader operator instructs otherwise. At SCC, drivers are to be in the yellow driver hut.
- 7.) At SCC, the drivers hut has a CB radio for communication with the loader operator. You can assist the loader operator by use of this radio.
- 8.) Clean off trucks after unloading in the designated area- ask crane operator for instructions.
- 9.) Do not leave mill site with unsecured risers or reject material.
- 10.) If you are injured in any way on the mill site, report it to the nearest mill personnel
- 11.) If you are involved in an accident or observe an accident, report it immediately to the nearest personnel.