

OEM Sensors for HVAC manufacturers

HEAT RECOVERY CHILLER



Heat recovery / Chiller

Typical magnetic-inductive flow sensor application

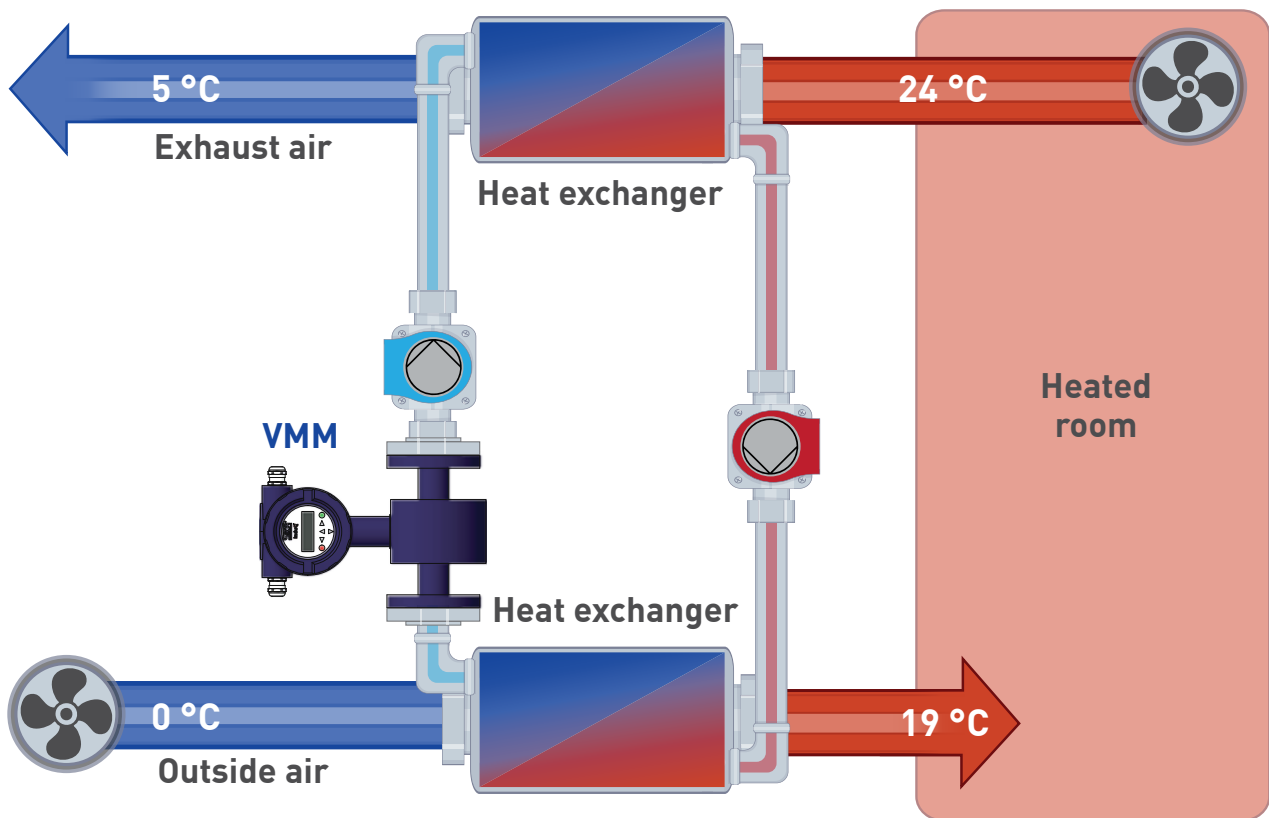
Product features

- For determining the energy balance
- Measurement signal independent of viscosity changes
- Free pipe cross section, no moving or protruding parts
- No additional pressure drop
- Analogue and digital outputs



VMM for heat recovery units

The flow sensor provides the flow rate signal for pump speed control and for energy measurement.



Heat recovery / Chiller

Typical flow switch application

Product features

- Installation into existing pipes
- Threaded, welding or soldering adapter
- Union nut connection for simple installation
- Various plug connectors or connection cables
- TÜV type approved
- No springs, no bellows



VHS06 for chillers

Flow rate monitoring in a chiller. By trimming the paddle length of these in-sertion type flow switches the unit can be both:

- Adapted to the pipe size DN 20...DN 200
- Set point adjusted to meet the individual requirements to protect the heat exchanger against freezing

Male threaded versions are available for steel pipes and versions with soldering adapters are available for copper pipes. Both versions have an integrated union nut for easy installation and orientation.

“ Thanks to the trimmable paddle, one flow switch fits to pipe sizes DN 20...200.

”





VHS06, VK306 // for insertion installation



Your advantages

Series	VHS06 / VK306
	<ul style="list-style-type: none"> • Universal flow switches for DN 20...200 • Adjustable for pipe size and setpoint by trimming the paddle • Threaded adapters for tees or for direct insertion into pipes

Technical data	VHS06	VK306
Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible	Contact → closes at increasing flow → opens at decreasing flow
Pressure rating	PN 25	PN 10
Temperature ranges		
Medium	-25...110 °C	-25...100 °C
Ambient	-25...80 °C	-25...70 °C
Electrical data		
Electrical connection	Plug connector DIN EN 175301-803-A incl. cable socket	1.5 m PVC jacket cable
Max. Switching current	1 A	
Max. Switching voltage	230 VAC, 48 VDC	
Max. Rating	26 VA, 20 W	
Degree of protection EN 60529	IP65	
Protection class EN 60730-1	Class II	
Approvals*		
 		

* Only for flow switches with plastic paddle

Options	
For type	See order code
VHS06	→ Plug connector DIN EN 175301-803-A incl.cable socket with two LED for switching voltages 24 V...230 V AC/DC ±20 %, ambient temperature -20...70 °C → or 4-pin-sensor plug M12 x 1
For type	On request
VK306	→ Reversed switching function
VK306 with plastic paddle	→ Recognized component ETL according to UL & CSA standards

VHS06 / VK306 with plastic paddle, installation into pipe tees according to EN 10242
Paddle to be trimmed to

Paddle mark	9	15	20	30	40
Installation length L ₁ [mm]	40	46	51	61	71

Setpoints* / Max. flow rate [m³/h]

DN 20	Increasing flow ON**	1.1				
	Decreasing flow OFF	0.9				
	Max. flow rate	4				
DN 25	Increasing flow ON**	1.7	1,3			
	Decreasing flow OFF	1.5	1.1			
	Max. flow rate	8.5	5			
DN 32	Increasing flow ON**	2.9	2.2	1.9		
	Decreasing flow OFF	2.6	1.9	1.6		
	Max. flow rate	15	10	8		
DN 40	Increasing flow ON**	4.2	3.2	2.8	2.1	
	Decreasing flow OFF	3.8	2.8	2.4	1.8	
	Max. flow rate	25	18	14	10	
DN 50	Increasing flow ON**	6.5	4.9	4.4	3.3	2.7
	Decreasing flow OFF	6	4.5	4	3	2.4
	Max. flow rate	41	29	24	17	13

VHS06 / VK306 with plastic paddle, installation by welded socket according to EN 10241, G¹/₂ female, length 15 mm
Paddle to be trimmed to

Paddle mark	15	20	30	40	50	60	70	80
Installation length L ₁ [mm]	46	51	61	71	81	91	101	111

Setpoints* / Max. flow rate [m³/h]

DN 65	Increasing flow ON**	8.8	7.4	5.6	4.5				
	Decreasing flow OFF	8.5	7	5.2	4.2				
	Max. flow rate	50	45	34	27				
DN 80	Increasing flow ON**	13.8	11.7	9.2	7.5	6.5	5.1		
	Decreasing flow OFF	11.3	9.6	7.7	6.3	5.3	4.7		
	Max. flow rate	80	65	50	40	33	28		
DN 100	Increasing flow ON**		18.8	14.6	12.3	10.2	8	6.9	6.2
	Decreasing flow OFF		16.3	12	10	8	7.1	6.3	5.9
	Max. flow rate		110	80	65	55	50	40	36
DN 150	Increasing flow ON**				27	22.8	19.5	18	15.7
	Decreasing flow OFF				25	19.8	17.8	16	14.3
	Max. flow rate				150	130	110	100	90
DN 200	Increasing flow ON**					45	38	33.5	30
	Decreasing flow OFF					43.5	36	32	29
	Max. flow rate					230	200	175	160

* Water, 20 °C, horizontal pipe, tolerance ±15 %

** Typical value

VHS06 / VK306 with stainless steel paddle, installation into pipe tees according to EN 10242

Paddle to be trimmed to					
	Paddle mark	15	20	30	40
	Installation length L ₁ [mm]	46	51	61	71
Setpoints* / Max. flow rate [m ³ /h]					
DN 25	Increasing flow ON**	1.2	1		
	Decreasing flow OFF	1	0.9		
	Max. flow rate	10	6		
DN 32	Increasing flow ON**	2	1.7		
	Decreasing flow OFF	1.7	1.5		
	Max. flow rate	20	15		
DN 40	Increasing flow ON**	3.3	2.7	2	
	Decreasing flow OFF	3	2.5	1.8	
	Max. flow rate	34	26	18	
DN 50	Increasing flow ON**	4.8	4	3.2	2.6
	Decreasing flow OFF	4.6	3.8	2.9	2.4
	Max. flow rate	55	45	32	24

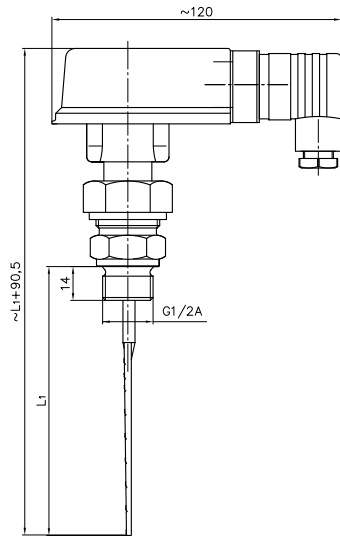
VHS06 / VK306 with stainless steel paddle, installation by welded socket according to EN 10241, G½ female, length 15 mm

Paddle to be trimmed to									
	Paddle mark	15	20	30	40	50	60	70	80
	Installation length L ₁ [mm]	46	51	61	71	81	91	101	111
Setpoints* / Max. flow rate [m ³ /h]									
DN 65	Increasing flow ON**	7.2	6.0	4.5	3.6				
	Decreasing flow OFF	6.8	5.7	4.2	3.3				
	Max. flow rate	100	80	65	50				
DN 80	Increasing flow ON**	11.7	10	7.7	6.4	5.3	4.6		
	Decreasing flow OFF	11.4	9.6	7.5	6	4.9	4.2		
	Max. flow rate	150	125	95	75	60	50		
DN 100	Increasing flow ON**		16	12.4	10.3	8.7	7.7	6.7	6.1
	Decreasing flow OFF		15.9	11.9	9.8	8.1	7.1	6.3	5.6
	Max. flow rate		200	150	120	105	90	75	70
DN 150	Increasing flow ON**				24	20.3	18	16.3	14.7
	Decreasing flow OFF				22.7	19	17.3	15.3	13.8
	Max. flow rate				290	250	210	190	170
DN 200	Increasing flow ON**					41	35.7	31.7	26.7
	Decreasing flow OFF					38.7	34	29.7	23.3
	Max. flow rate					450	390	350	310

* Water, 20 °C, horizontal pipe, tolerance ±15 %

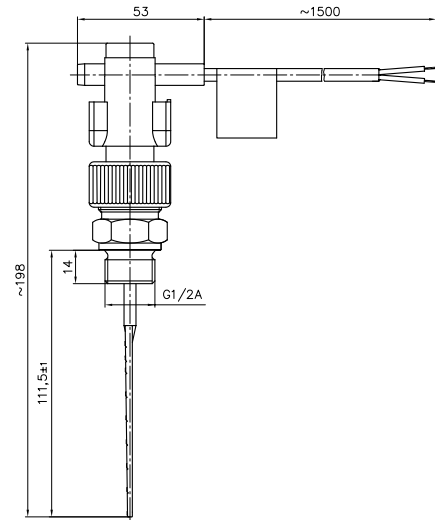
** Typical value

VHS06 with plastic paddle



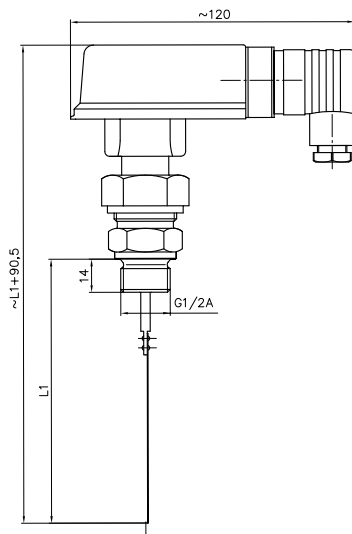
Flow direction

VK306 with plastic paddle



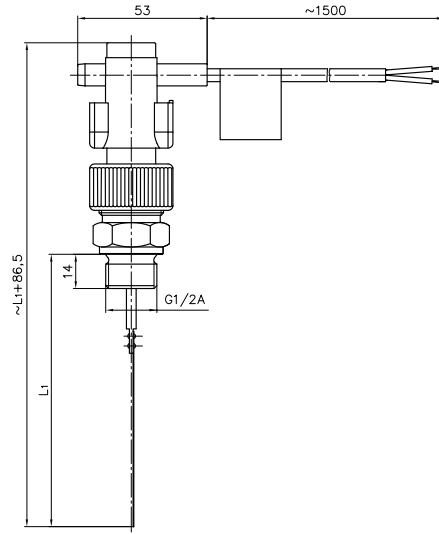
Flow direction

VHS06 with stainless steel paddle



Flow direction

VK306 with stainless steel paddle



Flow direction

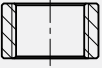
Materials in contact with fluid

Type	VHS06	VK306
Body	Brass CW614N	PPE+PS Noryl™ 30 % glass fibre reinforced
Paddle	Plastic paddle: PPE+PS Noryl™ 30 % glass fibre reinforced / stainless steel Stainless steel paddle: Stainless steel 1.4310 / brass	
Pin	Stainless steel 1.4571	
Process connection	Brass CW614N	
Magnet	Hard ferrite	
O-ring	NBR	

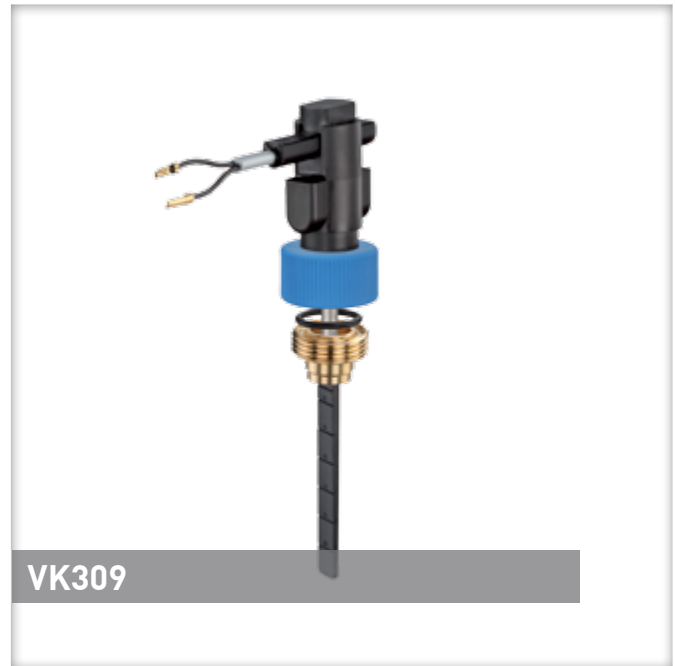
Order code			
Type			
VHS06			
Plug connector incl. cable socket (standard)	VHS06M2		171R21
Plug connector incl. cable socket with LED (option)	VHS06M2		191R21
4-pin-sensor plug M12 x 1 (option)	VHS06M2		181R21
VK306			
1.5 m PVC jacket cable	VK306M2		10PR21
Paddle			
Plastic		P	
Stainless steel		5	
Example order number	VHS06M2	P	171R21

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Type		Order number		
VHS06	Plug connector (standard), paddle plastic	VHS06M2	P	171R21
VHS06	Plug connector (standard), paddle stainless steel	VHS06M2	5	171R21

Order code		
Accessories		Order number
	Welding socket according to EN 10241, G½ female thread, length 15 mm, steel S 235 JR	XVH1470

VHS09, VK309 // for insertion installation



Your advantages

Series	VHS09 / VK309
	<ul style="list-style-type: none"> • Universal flow switches for Kupferrohr Ø 32...88,9 • Adjustable for pipe size and setpoint by trimming the paddle • Soldering adapter for copper pipes

Technical data	VHS09	VK309
Switching function	Contact → closes at increasing flow → opens at decreasing flow Reversing possible	Contact → closes at increasing flow → opens at decreasing flow
Pressure rating	PN 25	PN 10
Temperature ranges		
Medium	-25...110 °C	-25...100 °C
Ambient	-25...80 °C	-25...70 °C
Electrical data		
Electrical connection	Plug connector DIN EN 175301-803-A incl. cable socket	1.5 m PVC jacket cable
Switching current	Max. 1 A	
Switching voltage	Max. 230 VAC, 48 VDC	
Rating	Max. 26 VA, 20 W	
Degree of protection EN 60529	IP65	
Protection class EN 60730-1	Class II	

Approvals



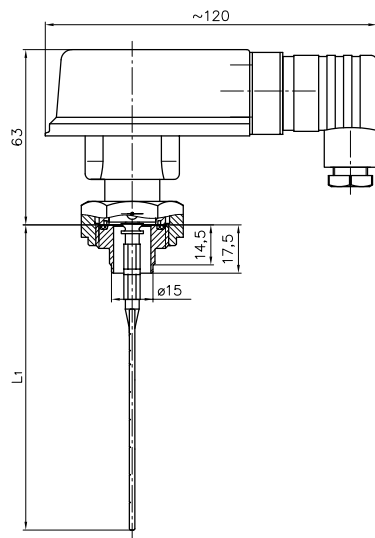
Options	
For type	See order code
VHS09	→ Plug connector DIN EN 175301-803-Aincl.cable socket with two LED for switching voltages 24 V...230 V AC/DC ±20 %, ambient temperature -20...70 °C → or 4-pin-sensor plug M12 x 1
For type	On request
VK309	→ Reversed switching function → Recognized component ETL according to UL & CSA standards

Set point ranges								
Paddle to be trimmed to								
	Paddle mark	9	15	20	30	40	50	60
	Installation length L ₁ [mm]	39	45	50	60	70	80	90
Setpoints* / Max. flow rate [m ³ /h]								
Ø 32 x 1	Increasing flow ON**	2						
	Decreasing flow OFF	1.9						
	Max. flow rate	10						
Ø 35 x 1	Increasing flow ON**	2.6	1.8					
	Decreasing flow OFF	2.4	1.6					
	Max. flow rate	20	13					
Ø 35 x 1.5	Increasing flow ON**	2.5	1.7					
	Decreasing flow OFF	2.2	1.6					
	Max. flow rate	18	12					
Ø 42 x 1.5	Increasing flow ON**	3.9	2.8	2.2				
	Decreasing flow OFF	3.7	2.7	2.1				
	Max. flow rate	30	20	15				
Ø 54 x 1.5	Increasing flow ON**				3.2			
	Decreasing flow OFF				3			
	Max. flow rate				21			
Ø 54 x 2	Increasing flow ON**				3			
	Decreasing flow OFF				2.9			
	Max. flow rate				20			
Ø 64 x 2	Increasing flow ON**		8.6	7.2	5.2	4		
	Decreasing flow OFF		7.9	6.6	4.7	3.7		
	Max. flow rate		53	42	30	24		
Ø 76,1 x 2	Increasing flow ON**		13.6	10.8	8	6.4	5.2	
	Decreasing flow OFF		12.1	10	7.4	5.8	4.7	
	Max. flow rate		80	65	46	35	31	
Ø 88,9 x 2	Increasing flow ON**				10.9	9	7.3	6.1
	Decreasing flow OFF				10.7	8.4	6.9	5.9
	Max. flow rate				67	52	42	39

* Water, 20 °C, horizontal pipe, tolerance ±15 %

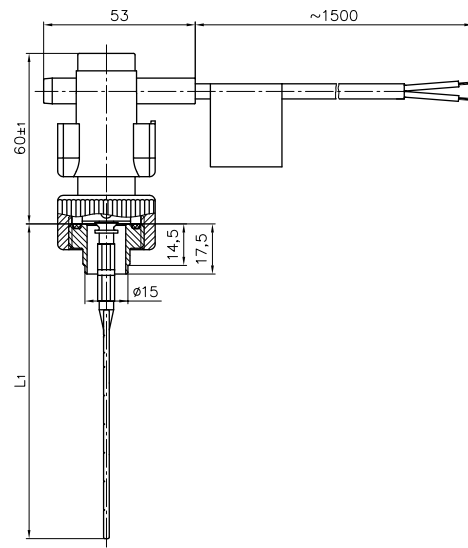
** Typical value

VHS09



Flow direction

VK309



Flow direction

Materials in contact with fluid

Type	VHS09	VK309
Body	Brass CW614N	PPE+PS Noryl™ 30 % glass fibre reinforced
Paddle / Sleeve	PPE+PS Noryl™ 30 % glass fibre reinforced / Stainless steel	
Process connection	Brass CW614N	
Pin	Stainless steel 1.4571	
Magnet	Hard ferrite	
O-ring	NBR	

Order code

Type	Order number
VHS09	
Plug connector incl. cable socket (standard)	VHS09M2P171D11
Plug connector incl. cable socket with LED (option)	VHS09M2P191D11
4-pin-sensor plug M12 x 1 (option)	VHS09M2P181D11
VK309	
1.5 m PVC jacket cable	VK309M2P10PD11

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Type	Order number
VHS09	Plug connector (Standard), Paddle plastic
	VHS09M2P171D11

VMM induQ®



Your advantages

Series	VMM
	<ul style="list-style-type: none"> • Magnetic inductive flow sensors for nominal sizes DN15...200 • No mechanical wear • Robust industrial design • Easy menu-driven operation and programming by display • Delivery including works calibration certificate

Outputs

- Analogue output (0)4...20 mA
- Frequency or Impulse output
- 2 alarm / status outputs

Units

- Divers, e.g. m³/h, l/s, USG/min, kg/h (density programmed)

Displays

- Flow rate, several total flows
- Flow velocity
- Relative flow rate [%]
- Mass and mass flow (enter density)

Type	VMM15	VMM25	VMM32	VMM40	VMM50	VMM65	VMM80	VMM100	VMM125	VMM150	VMM200
Characteristics											
Nominal diameter	DN 15	DN 25	DN 32	DN 40	DN 50	DN 65	DN 80	DN 100	DN 125	DN 150	DN 200
Process connection	Flange connection in accordance with EN 1092-1, JIS B2220 10K or ANSI B16.5										
Inner diameter											
→ Hard rubber	14.0	27.0	33.3	38.0	48.5	64.3	76.9	102.5	127.7	156.3	205.1
→ PTFE	14.0	27.0	33.3	38.0	48.5	63.3	75.9	102.5	124.7	152.3	201.1
Flow range											
→ Flow velocity [m/s]	0...10										
→ Volumetric flow [m³/h]	0...6.3	0...17.6	0...28.9	0...45.2	0...70.6	0...119.4	0...180.9	0...282.7	0...441.7	0...636.1	0...1130
Accuracy*											
v = 1...10 m/s	±0.5 % of reading										
v < 1 m/s	±0.4 % of reading ±1 mm/s										
additionally											
Frequency output	±0.05 % per 10 K										
Analogue output	±0.1 % per 10 K										
Repeatability	±0.15 %										
Response time	< 100 ms**										
Signal output	> 0 m/s										
starting from											
Medium / min. conductivity of medium	Water and other conductive liquids / 50 µS/cm										
Medium temperature											
→ Hard rubber	0...90 °C										
→ PTFE	-20...100 °C at 40 bar -20...150 °C at 25 bar -20...180 °C at 16 bar										
→ Process connections	Min. -10 °C (steel)										
→ Process connections	Min. -20 °C (stainless steel)										
Ambient temperature											
→ Hard rubber	0...80 °C										
→ PTFE	-20...100 °C										
→ Process connections	Min. -10 °C (steel)										
→ Process connections	Min. -20 °C (stainless steel)										
→ Display	-20...50 °C***										
Storage and transport temperature	-20...60 °C										
Pressure rating											
→ EN1092-1	PN 40	PN 40	PN 40	PN 40	PN 40	PN 16**** PN 40	PN 16 PN 40	PN 16 PN 40	PN 16 PN 40	PN 16 PN 40	PN 10 PN 16 PN 25 PN 40
→ JIS B2220 10K	9.8 bar										
→ ANSI B16.5 150 RF	19.6 bar (Process connection, steel) 15.9 bar (Process connection, stainless steel)										
Display	LCD two-line, backlight										
Operation	6 keys, menu-driven										
Degree of protection EN 60529	IP67										

* Reference conditions: Media temperature 10...30 °C; Ambient temperature 20...30 °C; warm-up period 30 min.; straight pipe lengths; inlet 5 x DN, outlet 2 x DN, regularly centered and earthed

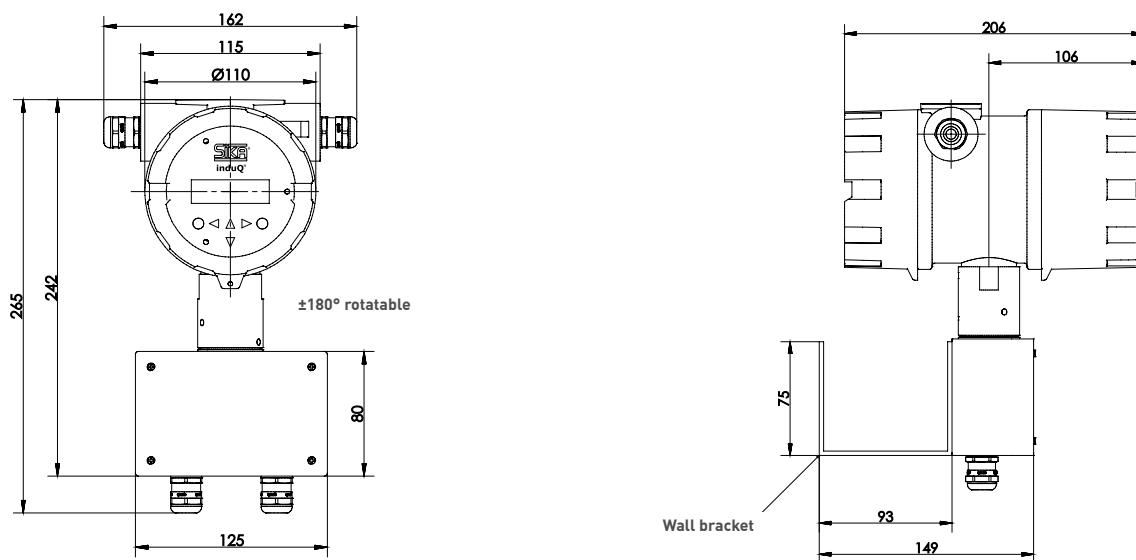
** Depending on the electronics settings

**** 8 bolt flanges

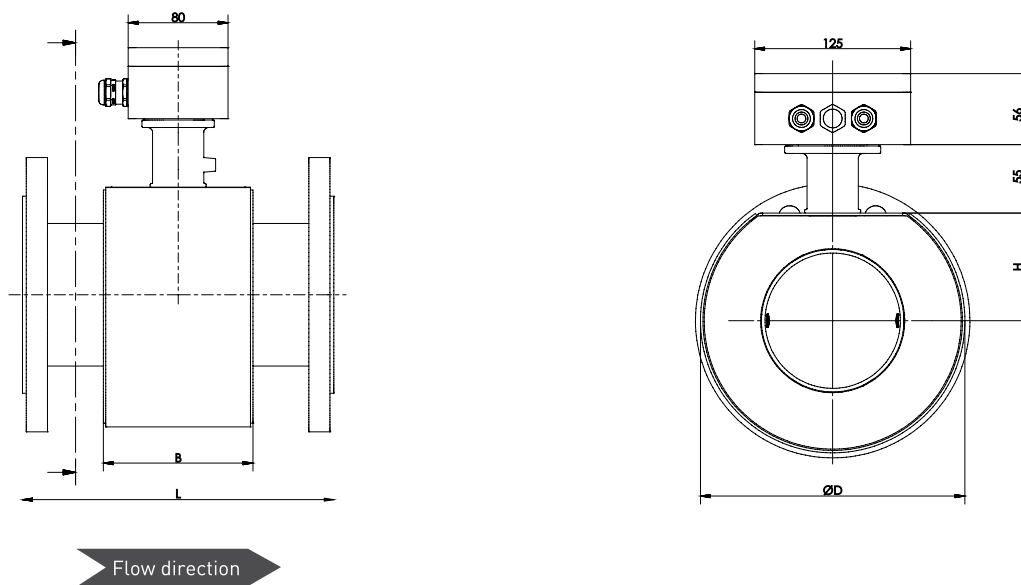
*** The readability of the LCD display is restricted below 0 °C

Output signals											
Type	VMM15	VMM25	VMM32	VMM40	VMM50	VMM65	VMM80	VMM100	VMM125	VMM150	VMM200
Pulse / frequency output											
→ Configuration	Pulse signal or frequency signal selectable										
Pulse output											
→ Pulse rate (factory-set) [pulses/m ³]	1000	1000	1000	1000	1000	1000	1000	1000	100	100	100
→ Pulses/Time	≤ 1000 Pulses/s										
→ Pulse width	≥ 0.1 ms (max. 2 s), adjustable										
→ Signal shape	Squarewave signal										
Frequency output											
→ Factory-scaled measuring range [m ³ /h] corresponds to 0...1 kHz	0...3	0...10	0...10	0...10	0...20	0...50	0...50	0...70	0...100	0...150	0...250
→ Frequency	0...1 kHz										
→ Signal shape	Squarewave signal										
Analogue output											
→ Factory-scaled measuring range [m ³ /h] corresponds to 4...20 mA	0...3	0...10	0...10	0...10	0...20	0...50	0...50	0...70	0...100	0...150	0...250
→ Operating range	0 ... 20 mA / 4 ... 20 mA, selectable										
→ Current limitation	21.6 mA										
→ Max. burden	600 Ω										
→ Short-circuit proof	Permanent										
Alarm output											
→ Quantity	2										
→ Version	Optocoupler										
→ Functions	Status output: Preflow, backflow, MIN flow rate, MAX flow rate, alarm (adjustable)										
→ Switching values	U _{max} : 30 V; I _{max} : 60 mA; P _{max} : 1,8 W										
Electrical data											
Electrical connection	Cable gland M20 x 1.5										
Power supply	230 VAC (-15 % / +10 %), 50/60 Hz or 115 VAC (-15 % / +10 %), 50/60 Hz or 18...36 VDC										
Power consumption	15 VA										

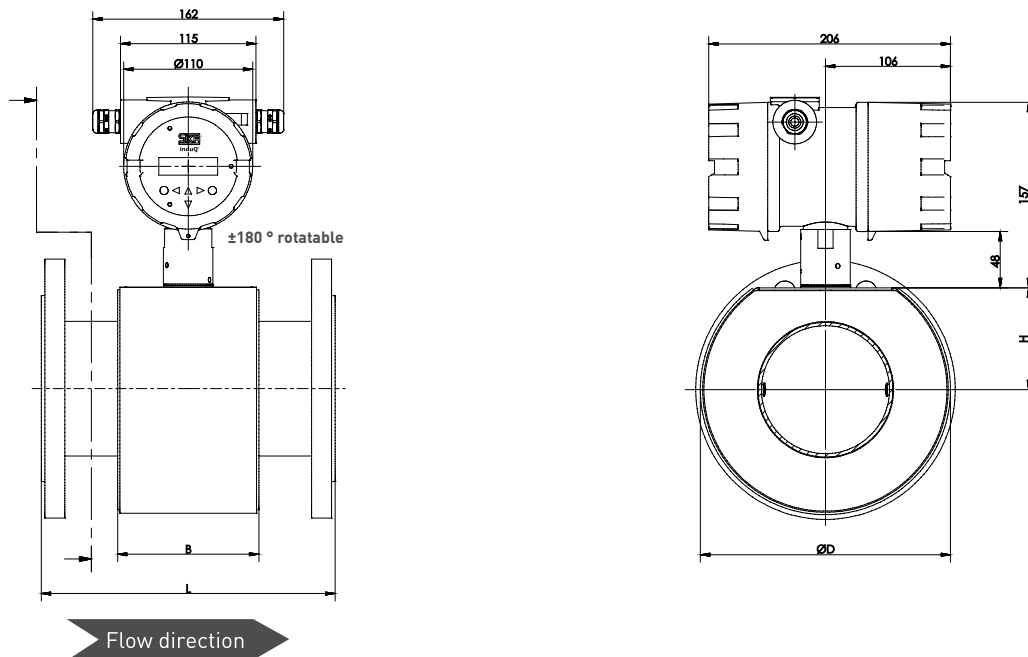
Separate version (Display)



Separate version (Sensor)



Compact type



Dimensions [mm]

Process connection		Installation length L							Weight EN 1092-1 [kg]*	
EN 1092-1 JIS B2220 10K	ANSI B16.5	Hard rubber	PTFE		Tolerance	B	D	H	Sensor	Compact type
			Without protection rings	With protection rings						
DN 15	1/2"	200	200	206	+0 / -3	80	130	53	5	8
DN 25	1"	200	200	206	+0 / -3	80	130	53	6	9
DN 32	1 1/4"	200	200	206	+0 / -3	80	130	53	7	10
DN 40	1 1/2"	200	200	206	+0 / -3	80	130	53	7.5	10.5
DN 50	2"	200	200	206	+0 / -3	80	140	57	9	12
DN 65	2 1/2"	200	200	206	+0 / -3	80	155	63	10	13
DN 80	3"	200	200	206	+0 / -3	80	170	70	13	16
DN 100	4"	250	250	256	+0 / -3	120	210	86	15	18
DN 125	5"	250	250	256	+0 / -3	120	240	98	19	22
DN 150	6"	300	300	306	+0 / -3	120	285	117	23	26
DN 200	8"	350	350	360	+0 / -3	200	350	143	36	39

* valid for DN 15...DN 50 (PN 40), DN 65...DN 150 (PN 16), DN 200 (PN 10)

Materials

Not in contact with fluid

Display housing	Casted aluminium
Sensor housing	Steel
Measuring pipe	Stainless steel
Process connection	Steel 1.0460 or stainless steel 1.4404
In contact with fluid	
Electrodes	Stainless steel 1.4571 or Hastelloy C276
Measuring pipe lining	PTFE or Hard rubber

Order code								
Nominal diameter								
DN 15 / ½"	VMM15							
DN 25 / 1"	VMM25							
DN 32 / 1¼"	VMM32							
DN 40 / 1½"	VMM40							
DN 50 / 2"	VMM50							
DN 65 / 2½"	VMM65							
DN 80 / 3"	VMM80							
DN 100 / 4"	VMM1C							
DN 125 / 5"	VMMV3							
DN 150 / 6"	VMM3L							
DN 200 / 8"	VMM2C							
Process connection								
EN 1092-1 PN 10 starting from DN 200	A							
EN 1092-1 PN 16 starting from DN 65	B							
EN 1092-1 PN 25 starting from DN 200	C							
EN 1092-1 PN 40 starting from DN 15	D							
JIS B2220 10K	J							
ANSI B16.5 150 RF	I							
Material process connection								
Steel 1.0460		1						
Stainless steel 1.4404		2						
Lining								
PTFE			0					
Hard rubber			1					
Material electrodes								
Stainless steel 1.4571				1				
Hastelloy C276				2				
Earth electrode								
Without					0			
One					1			
Two					2			
Type								
Compact type with display							KAMA	
Separate type with display							GAMA	
Power supply								
230 VAC, 50/60 Hz								20
115 VAC, 50/60 Hz								40
19...36 VDC								30
Example order number	VMM15	A	1	0	1	0	KAMA	20

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Type	Nominal Diameter	Pressure rating		Order number							
VMM	DN 15	PN 40	Material process connection: Steel Lining: Hard rubber	VMM15	D	1	0	1	0	KAMA	20
	DN 25	PN 40		VMM25	D	1	0	1	0	KAMA	20
	DN 32	PN 40	Material electrodes: Stainless steel	VMM32	D	1	0	1	0	KAMA	20
	DN 40	PN 40		VMM40	D	1	0	1	0	KAMA	20
	DN 50	PN 40		VMM50	D	1	0	1	0	KAMA	20
	DN 65	PN 16	Without earth electrode, compact type	VMM65	B	1	0	1	0	KAMA	20
	DN 80	PN 16		VMM80	B	1	0	1	0	KAMA	20
	DN 100	PN 16	Power supply: 230 VAC 50/60 Hz	VMM1C	B	1	0	1	0	KAMA	20
	DN 125	PN 16		VMMV3	B	1	0	1	0	KAMA	20
	DN 150	PN 16		VMM3L	B	1	0	1	0	KAMA	20
	DN 200	PN 10		VMM2C	A	1	0	1	0	KAMA	20

Accessories



Earthing ring

An earthing ring is used for the electrical reference and earthing of the medium being measured. It is necessary if the pipes are not electrically conductive or lined (plastic or concrete pipes, etc.). The earthing ring must be connected to the provided earthing screw of the sensor. Retrofitting is possible. Material stainless steel 1.4571.

Sensor cable set

Sensor cable between sensor and display unit (separate design) consisting of magnetic power cable and electrode cable for configuration of M16 x 1.5 screw connection.



Pair of protection rings

Protection rings protect the inlet and outlet edges of the sensor against mechanical damage, in particular when abrasive media such as gravel, sand, etc. are concerned. At the same time, they also serve as earthing rings. The protection rings are firmly screwed to the sensor. Material stainless steel 1.4571.

Order example			
Type			
Earthing ring	VMMZEW		
Protection rings (pair)	VMMZPR		
Nominal diameter			
DN 15 / ½"		15	
DN 25 / 1"		25	
DN 32 / 1¼"		32	
DN 40 / 1½"		40	
DN 50 / 2"		50	
DN 65 / 2½"		65	
DN 80 / 3"		80	
DN 100 / 4"		1C	
DN 125 / 5"		V3	
DN 150 / 6"		3L	
DN 200 / 8"		2C	
Process connection			
EN 1092-1			E
JIS B2220 10K			J
ANSI B16.5 150 RF			A
Lining			
PTFE			0
Hard rubber			1
Example order number	VMMZEW	15	E 1

Order code		
Accessories	Cable length	Order number
Sensor cable set	5 m	VMMZSC000Z0005
	10 m	VMMZSC000Z0010

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